

Veridian Tie Coat

Antifouling

Tie Coat for Biocide-Free Foul Release Coating

PRODUCT DESCRIPTION

Veridian represents a breakthrough in coatings technology, providing a two part (Tie Coat and Top Coat) biocide-free fouling release system.

- * One-pack acrylic sealer/tie coat
- * Easy to apply, one coat, over existing antifouling; although best performance is obtained when old antifouling is removed
- * Provides substrate for application of two-pack silicone Veridian Top Coat

PRODUCT INFORMATION

Colour YMA156-Grey, YMA157-Clear

Finish Semi-gloss
Specific Gravity 1.129
Volume Solids 61%
Typical Shelf Life 2 yrs

Unit Size 375 ml 2.5 Lt

DRYING/OVERCOATING INFORMATION

	5ºC		Dryir 15°C		ng 23°C		35°C	
Touch Dry [ISO]	5hrs		3hrs		2hrs		1.5hrs	
	Overcoating Substrate Temperature 5°C 15°C 23°C 35°C							
Overcoated By	Min	Max	Min	Max	Min	Max	Min	Max
Veridian	3hrs	7days	3hrs	7days	3hrs	7days	3hrs	7days

Note: At 10°C Veridian Tie Coat will be touch dry after 4hrs. At this temperature it may be overcoated after min. 3 hrs and max. 7 days.

APPLICATION AND USE

Preparation

PREVIOUSLY ANTIFOULED SURFACE:

In Good Condition: Rinse with fresh water and allow to dry. Sand with 80 grade (grit) paper. If old antifouling is incompatible or unknown, seal with Primocon.

In Poor Condition: Use Interstrip to remove all traces of antifouling.

PROPELLERS/ OUTDRIVES::

FACTORY PAINTED SURFACES: If new or undamaged: Wipe surface clean with Thinners no. 3 to remove surface contaminants. Abrade with 80-grade paper. Wipe clean with Thinners no. 3 to remove any sanding residue. Apply the Tie Coat. If minor repairs are required then apply the manufacturer's recommended scheme only.

Previously Antifouled Propellers/Outdrives:

In Good Condition: Rinse with fresh water and allow to dry. Sand with 80 grade (grit) paper. Wipe clean with Thinners No. 3 to remove sanding residue. Apply the Tie Coat.

In Poor Condition: Use Interstrip to remove all traces of antifouling. Follow system for bare metal.

Removal of Veridian Tie Coat from metal surfaces can be achieved by using standard DIY paint strippers (propellers only). This type of paint stripper is not suitable for use on fiberglass.

BARE ALUMINIUM: Surface preparation is critical. Blast or use an angle grinder to achieve a good key. Wipe surface clean with Thinners No. 3 to remove surface contaminants. Apply the Tie Coat.

PRIMING: All preparation for bare substrates is covered on the appropriate primer datasheet.

BARE GRP: Gelshield 200 for osmosis protection, or Primocon.

STEEL/IRON (not stainless steel): Prime with Interprotect or Primocon.

LEAD: Etch Primer followed by Interprotect or Primocon.

WOOD: Preserve, if required, with Intertox.

ALUMINIUM/ALLOY: Protect the hull by using Interprotect or Etch Primer followed by Primocon. Follow the Interprotect overcoating times specified for antifoulings.

DAMAGED VERIDIAN SCHEME: Small scratches or imperfections: Veridian Tie Coat is not required for small scratches where the old Tie Coat is still intact. Wipe the surface with Thinners No. 3, allow to dry and immediately apply the Veridian Topcoat. Larger Areas of Damage: Abrade the exposed Tie Coat with 80 grade paper and wipe clean with Thinners No. 3 prior to application of the Tie Coat and Topcoat. Damage down to Exposed Substrate: Reapply the full scheme, as per the procedure specified for the particular substrate.

Method Apply 1 coat only at a minimum wet film thickness of 125 microns. Complete coverage of the Tie

Coat over the substrate is critical to ensure compatibility.

Hints Mixing Stir well before use.

Thinner YTA910,YTA085 Thinners No.3 Thinner 910 (for spray application)

Roller High density foam roller is recommended for best application. Thin Veridian Tie Coat as

necessary with Thinners No. 3 (10% max) for ease of application.

Other For HVLP spray application: Reduce viscosity to 20 seconds, BS4 flow cup with Thinner 910. Pressure: Wall - 80 psi; Cup - 8 psi; Tip - 5 psi. Tip Size: 1.0 mm. The recommended film thickness must be followed as applying the coating too thinly will result in a weakened link to the foul release Topcoat. It is important to follow the overcoating interval recommendations.

Some Important Points Do not use in high wind. Product temperature should be minimum 5°C/40°F and maximum 35°

C/95°F. Ambient temperature should be minimum 5°C/40°F and maximum 35°C/95°F. Substrate temperature should be minimum 5°C/40°F and maximum 35°C/95°F.

Compatibility/Substrates Do not apply over existing VC 17m antifoulings. The Veridian Scheme is not suitable for use on

bronze or mixed alloy propellers, or on stainless steel.

Number of Coats 1 only

Coverage (Theoretical) - 7.20 (m²/lt)

Recommended DFT

Recommended WFT 138 microns wet WFT = 125-150 microns.

Application Methods Brush, HVLP Spray, Roller

TRANSPORTATION, STORAGE AND SAFETY INFORMATION

Storage GENERAL INFORMATION:

Exposure to air and extremes of temperature should be avoided. For the full shelf life of Veridian Tie Coat to be realised ensure that between use the container is firmly closed and the temperature is between 5°C/40°F and 35°C/95°F. Keep out of direct sunlight.

TRANSPORTATION:

Veridian Tie Coat should be kept in securely closed containers during transport and storage.

Safety GENERAL: Read the label safety section for Health and Safety Information, also available from our

Technical Help Line.

DISPOSAL: Do not discard tins or pour paint into water courses, use the facilities provided. It is best

to allow paints to harden before disposal.

Remainders of Veridian Tie Coat cannot be disposed of through the municipal waste route or dumped without permit. Disposal of remainders must be arranged for in consultation with the authorities.

IMPORTANT NOTES

The information given in this sheet is not intended to be exhaustive. Any person using the product without first making further written enquiries as to the suitability of the product for the intended purpose does so at their own risk and we can accept no responsibility for the performance of the product or for any loss or damage (other than death or personal or injury resulting from negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.

and International are registered trademarks of Akzo Nobel.

Regional Addresses

Head Office International Paint Ltd P O Box 20980 Oriel House 16 Connaught Place London W2 2ZB United Kingdom tel: +44 (0) 171 479 6000 fax: +44 (0) 171 479 6500 European Region International Paint Ltd Stoneygate Lane Felling, Gateshead Tyne & Wear NE10 0JY United Kingdom

tel: +44 (0) 191 469 6111 fax: +44 (0) 191 438 3977 Asia Region International Paint Singapore (Pte) Ltd 449 Tagore Industrial Avenue 01-03 Hong Joo Industrial Building Singapore 787820

fax: +65 6453 1778

Singapore 787820 tel: +61 (0) 7 tel: +65 6453 1981 fax: +61 (0) 7

 Australasia Region
 No

 International Paint
 Int

 115 Hyde Road
 22

 Yeronga, Brisbane
 Un

 Queensland 4104
 Ne

 Australia
 US

tel: +61 (0) 7 3892 8866 fax: +61 (0) 7 3892 4287

North America Region International Paint Inc 2270 Morris Avenue Union New Jersey 07083 USA

USA tel: +1 (0) 908 686 1300 fax: +1 (0) 908 686 8545 South America Region International Paint Rod Rap tavares, KM 18.5 Predio Administrativo 11 Butanta CEP 05577-300 Sao Paulo, Brazil

tel: +55 (0) 11 3789 2000 fax: +55 (0) 11 3789 2200



Ref: 05000081 Issue Date: 13-Feb-2003 Supersedes: 28-Nov-2002