



## BLUE EPOXY FILLER *Light watertight epoxy filler for large area application*

Nautix Blue epoxy filler is light weight (density 0.6) and 100% watertight. Produced with high quality micronized watertight compounds, this epoxy filler is especially recommended for fairing or finishing filling application over and below the waterline over GRP, rigid woods or metals.

Easy to mix (mixing ratio 1/1 in volume and weight), to apply and to sand, Nautix Blue Filler can be used up to over 5mm thickness without shrinking or for a thin finishing layer before protective primer application.

Nautix Blue epoxy filler is 100% solvent free (Benzyl alcohol and phenol free).

### PROTECTION

Work in a well ventilated area.  
Wear suitable protective clothing, gloves, glasses and eye/face protection.

### PREPARATION

Clean surface with Nautix SD.  
Sand (P150) the surface. For metals sandblasting is recommended.  
Mixing ratio: 1 part base for 1 part curing agent - in weight or volume.  
When fully mixed, product has light blue colour.

### APPLICATION

Avoid any condensation between support and paint coat; support, ambient air and paint temperatures must be the same (Dew-Point). Do not apply under 10°C.  
Apply onto a clean and dry surface with spatula in a spreading action.  
Sand with paper 180 and fullfil microporosity with another coat of Nautix Blue filler. For fast application microporosity can be fullfilled with Nautix Watertight filler or PA primer used as liquid filler.  
Sand with paper grade 180 before protective primer application.

### DRYING TIME

TEMPERATURE	10°C	15°C	20°C	30°C
Hand dry	6 H	4 H	3 H	2 H
Sandable	38 H	24 H	15 H	12 H
Dry	96 H	73 H	48 H	36 H

### TECHN. DATA

Base : epoxy resine. Curing agent : polyamine  
Colour: light blue—Aspect: smooth  
Pack sizes (base + curing agent) : 5L—30L  
Product Weight: 0.6 kg/L.  
Flash point > 100°C - Volume solids: 100% - VOC: 0%

### SAFETY INFO

**Base** /R 20/21Harmful by inhalation and in contact with skin. R 38Irritating to skin. R 41Risk of serious damage to eyes. R 43May cause sensitisation by skin contact. R 51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. S 1/2Keep locked up and cal advice. S 29 Do not empty into drains. S 36/37/39Wear suitable protective clothing, gloves and eye/face protection.S 45 In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). S 46 If swallowed, seek medical advice immediately and show this container or label. S 61 Avoid release to the environment. Refer to special instructions/ Safety data sheets. **Hardener** R 20/21Harmful by inhalation and in contact with skin.R 38Irritating to skin. R 43 May cause sensitisation by skin contact.R 48/20 Harmful: danger of serious damage to health by prolonged exposure through inhalation. 63 Possible risk of harm to the unborn child. S 2 Keep out of the reach of children. S 36/37 Wearsuitable protective clothing and gloves. S 46 If swallowed, seek medical advice immediately and show this container or label.



Nautix – Z.I. des 5 chemins – 56520 Guidel – France  
Tel: +33.(0)2.97.65.32.69  
Fax: +33.(0)2.97.65.03.54  
[info@nautix.com](mailto:info@nautix.com) — [www.nautix.com](http://www.nautix.com)