Spring Plunger Switch

Machine Components with a Built-in Switch series

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SP

1 signal plunger type

Knocking out check (Metal bearing)

Features

Two functions in one, a touch switch built into the spring plunger.

Reduces the number of components and design man-hours, allowing miniaturization of the machine.

Knocking out check

Component

Spring plunger with switch is dedicated for checking the ejection, with large movements till activation and little movement after activation.

Please use CS-Touch Switch (refer to P4-3) for ordinary position detection without the ejection checking function.

(Large "clearance" in action after activation makes signal setting easier, no possibility of over-pressing damage.)



Standard specification

unit: mm

Product name	Size	with LED
SP060A	M6×1	SP060A -L
SP080A	M8×1.25	SP080A -L

O Do not use the switch end as stopper. The end surface is not hardened.

■Common specification

Switch structure	Dry contact	
Output mode	A: Normally open	
Signal point	0.8 from surface	
Stroke	3	
Repeatability	Both On→Off, Off→On/ 0.01 (range)	
	(At operating speed 50~200mm/min)*	
Movement differential	0	
Contact life time (Spring)	3 million	
Protective structure	IP40	
Contact force	min. 6N, max. 11N	
Case material	SUS 303	
Contacting part material	SUS HRC50-55	

^{*}Operating speed slower than 10mm/min is not recommended.

The following options are available.

·LED indicator

■Circuit diagram

without LED	with LED	
Normally open (NO) Brown Blue	Normally open (NO) Brown+ Blue- LED Normally Off	

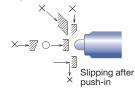
Electrical specification / circuit diagram. (Refer to P2-1)

When using the switches with LED option, limit the current below 10mA. (Refer to P7-3 "Confirmation of switch operation")

How to use

Make contact with detected object at right angle.

(within deflection angle ±3°)

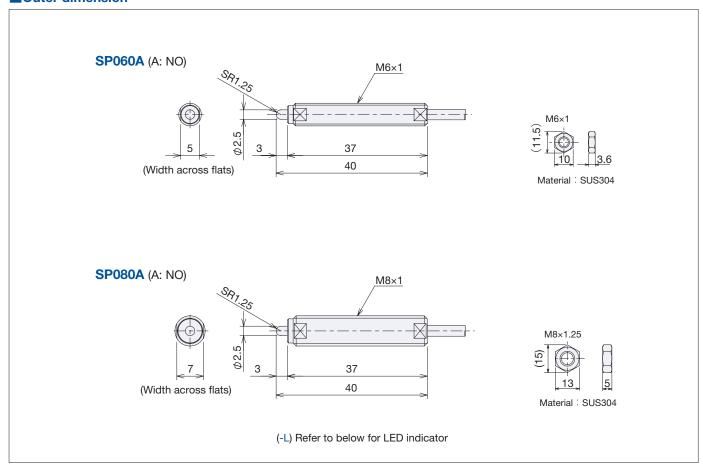


⁻L: LED indicator (120mm from the sensor)

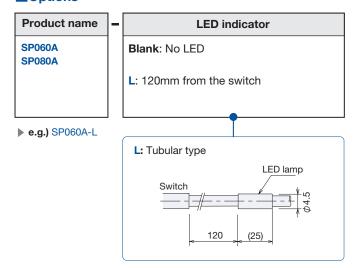
unit: mm Cable Standard length 2m Oil resistant ϕ 2.8 / 2 cores, (Refer to P2-9) Tensile strength 30N, minimum bending R7 Operating temperature range 0°C-80°C (Ice-free) Temperature drift 0 (because of no amplifier) 10-55Hz total amplitude 1.5 for X,Y,Z each direction Oscillation Impact 300m/s² for X,Y,Z each direction DC5V-DC24V Steady current: 10 mA or less Contact rating (Refer to P7-3) (rush current: 20 mA or less) When using the switch with LED, limit the current below 10mA. Standard accessory Two fixing nuts and a toothed washer

Spring Plunger Switch

Outer dimension

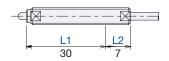


■Options



■Tightening torque for case screws and nuts

Applicable	Tightening torque		
models	L1	L2	
SP060A	5N·m	2.5N·m	
SP080A	10N·m	5N·m	



Caution

Use the lower torque (i.e. torque corresponding to L2) while tightening the bolt between the lengths L1 and L2 in the above picture. Please make sure to use a locknut if the bolt is likely to shift in position due to the vibrational impacts.