# KEYENCE

New Standard! All-Purpose Laser Sensor







Multi-Sensor Controller

**MU-N Series** 









## A NEW DIMENSION TO ALL-PURPOSE LASER SENSORS

The LR-T Series of reflective sensors represents a seamless fusion of innovative technology and robust functionality. The Time of Flight (TOF) detection method and custom integrated circuit allow the LR-T Series sensors to provide consistently stable detection in all applications. Equally as impressive, this innovative technology is stored in a compact and durable metal housing for versatile installation in any environment. Lastly, the LR-T Series offers user-friendly operability to further minimize installation and set up time. All of these features combine to add a new dimension to all-purpose laser sensors.

## **Superior Detection Capabilities**

Innovative Technology and Adaptable Features

Easy to Use Flexible Mounting and Simplified Setup

## **Unmatched Versatility**

Utilize in Any Application

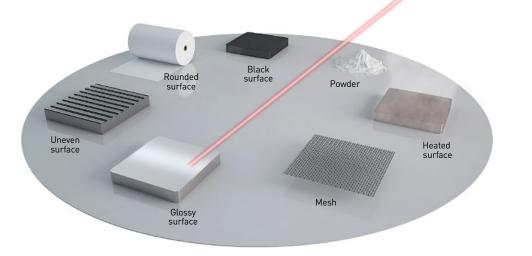
# **Superior Detection Capabilities**

## HS<sup>2</sup> TECHNOLOGY

HS2: HIGH-SPEED & HIGH-SENSITIVITY

"HS<sup>2</sup> Technology" combines the Time of Flight (TOF) detection method with a custom integrated circuit, allowing for consistently stable detection over long distances, regardless of target color, surface finish, or angle.

Detecting distance 0.06 to 5 m 0.2' to 16.4'



## TOF (Time of Flight)

The "TOF" method of detection measures distance by calculating the time it takes for a pulse-emitted beam to leave the sensor, hit the target, and then return to the sensor. This enables stable detection that is unaffected by the surface conditions of the workpiece that is being detected.

## Custom IC (Integrated Circuit)

The newly-developed custom IC provides the LR-T with an ultra high-speed sampling rate of approx. 8 GHz, as well as increased processing capabilities. This allows for stable detection over long distances, even on targets of varying color or angle.

## **ADAPTABLE FEATURES**

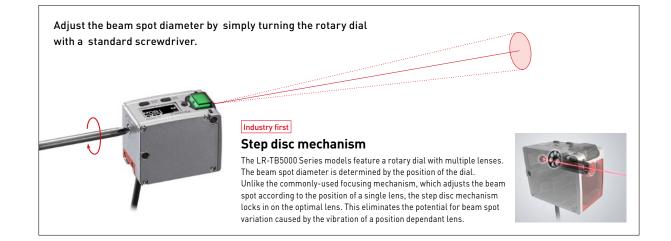
The LR-T Series is full of innovative features that enable detection of targets that were previously considered undetectable. These features allow users to tailor the sensor to their specific applications and ensure optimal detection.

## Adjustable beam spot mechanism\*

By adjusting the beam spot size, users are able to guarantee reliable detection of any target, even those with irregular surfaces.

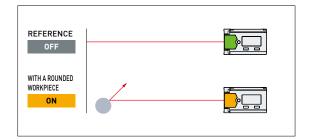
\* For LR-TB5000x only





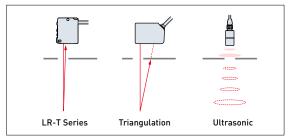
### **DATUM** function

This function enables the sensor to detect all conditions, except for a set "reference" state. It allows for detection of any target that passes in front of the sensor, even those that prevent laser light from returning to the unit.



### Focused detection capabilities

The influence of surrounding objects\* is greatly reduced by the LR-T's focused detection design when compared to other position based sensors that use triangulation or ultrasonic detection principles.



\*Other position based sensors may be affected by factors such as the distance to and surface finish of the surrounding objects, as well as gap/hole sizes.

## Outstanding interference prevention

#### Mutual interference prevention for up to 4 units

Up to four sensors can operate in close proximity without the potential for mutual interference. This makes it possible to stably detect multiple points on a target without interference.

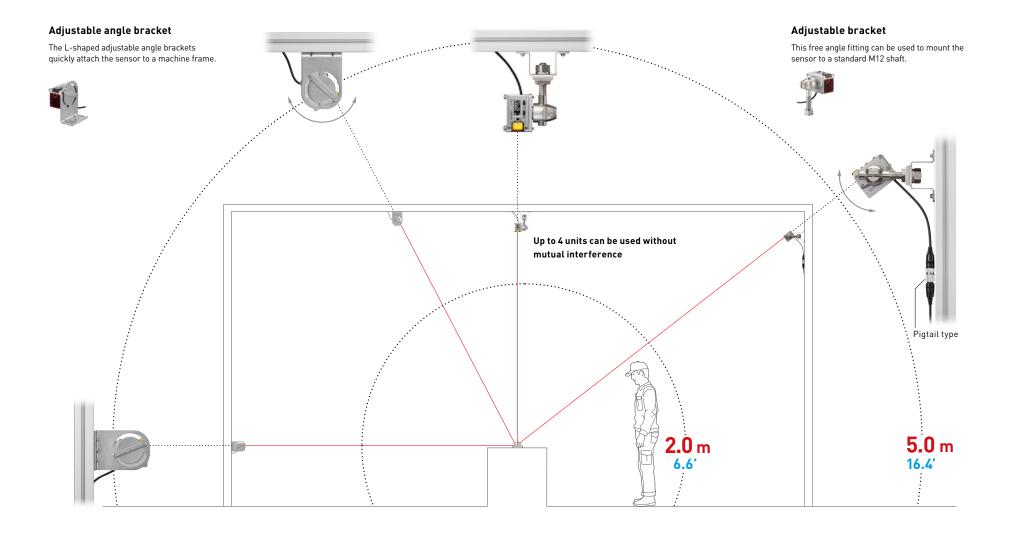
## Ambient light resistance of up to 100,000 lux

The custom integrated circuit (IC) prevents the sensor from being affected by factory lighting, as well as various other types of light generated in production processes.

# Easy to Use

# **FLEXIBLE MOUNTING**

The design of the LR-T Series makes it possible to detect targets from any mounting position. Whether they are mounted close to a target, far from a target, horizontally, vertically, or diagonally, these sensors will provide reliable and consistent detection. This makes the LR-T Series ideal for installation in new or existing equipment.



## SIMPLIFIED SETUP

The LR-T Series provides an intuitive user-friendly interface,

as well as a highly visible indicator to provide simplified installation and troubleshooting.

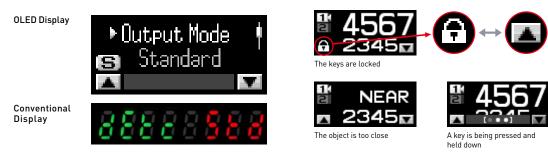
## **OLED** display

The OLED display allows for easy operation with precisely displayed characters and intuitive navigation.



#### Precise and rich expression

Characters are displayed precisely and clearly, allowing users to operate and interpret the device quicker and easier.



### Large indicator

With outstanding visibility over long distances, the indicator easily communicates the operational status of the sensor.



FLASHING RED: An error has occurred



FLASHING GREEN: Stability output ON

### Auto tuning

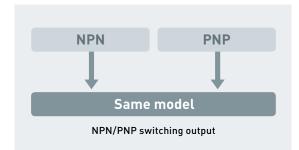
Calibrate your sensor in seconds by simply pressing the SET button while the target you would like to detect is present, and then again when it is absent. The sensor will automatically set the optimum ON/OFF set point for your output.



### All-in-one outputs

All models feature the ability to switch between NPN and PNP outputs. The LR-TB5000 Series models also feature the option for an analog (voltage or current) output.

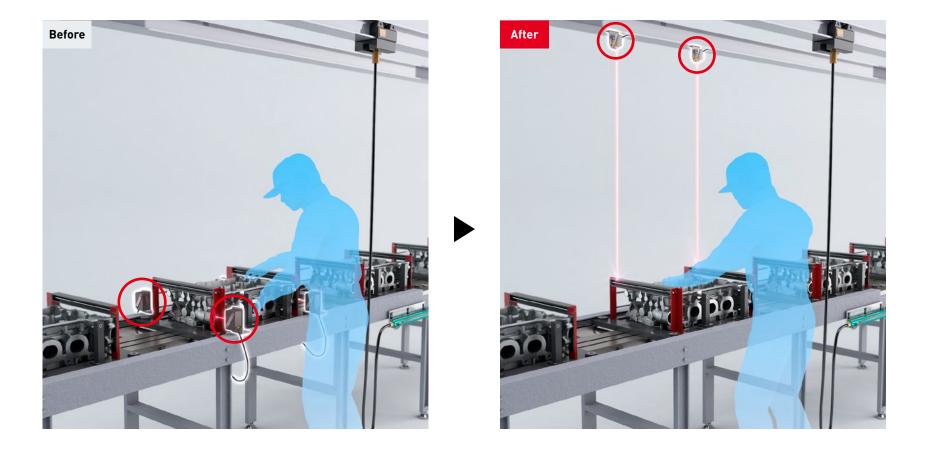
The state of the sensor is also easily checked at a glance.



# **Unmatched Versatility**

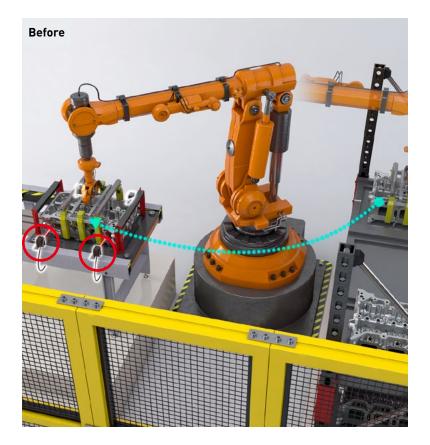
### When a worker is involved in the process

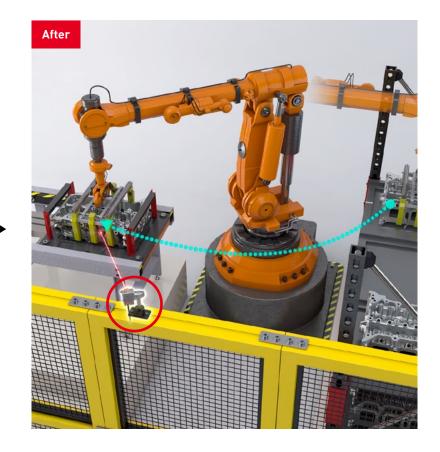
When sensors must be mounted close to a workpiece, operators run the risk of bumping into these sensors and causing misalignment. To avoid accidently hitting these sensors, operators will typical work slower and more carefully, effectively reducing efficiency. The LR-T Series eliminates these concerns and maximizes efficiency by providing stable detection from a position that is completely unobtrusive to an operator.



## When a robot is involved in the process

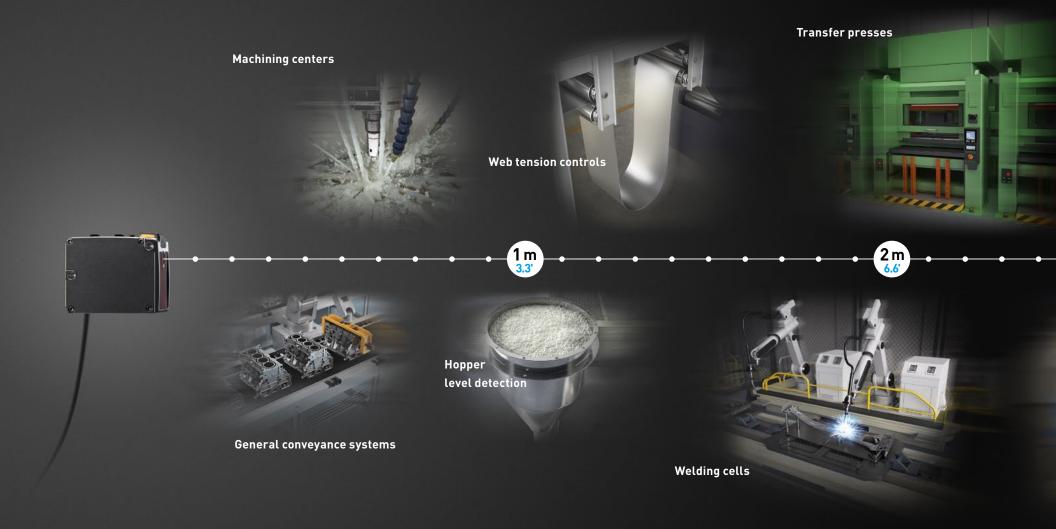
It is generally not preferable to install a sensor near the path of a moving robotic arm; however if a sensor has a short detecting range, it is necessary to place the sensors closer to the path and risk potential damage due to impact. The LR-T Series allows for stable detection from a distance, preventing potential damage to the sensor and machine.

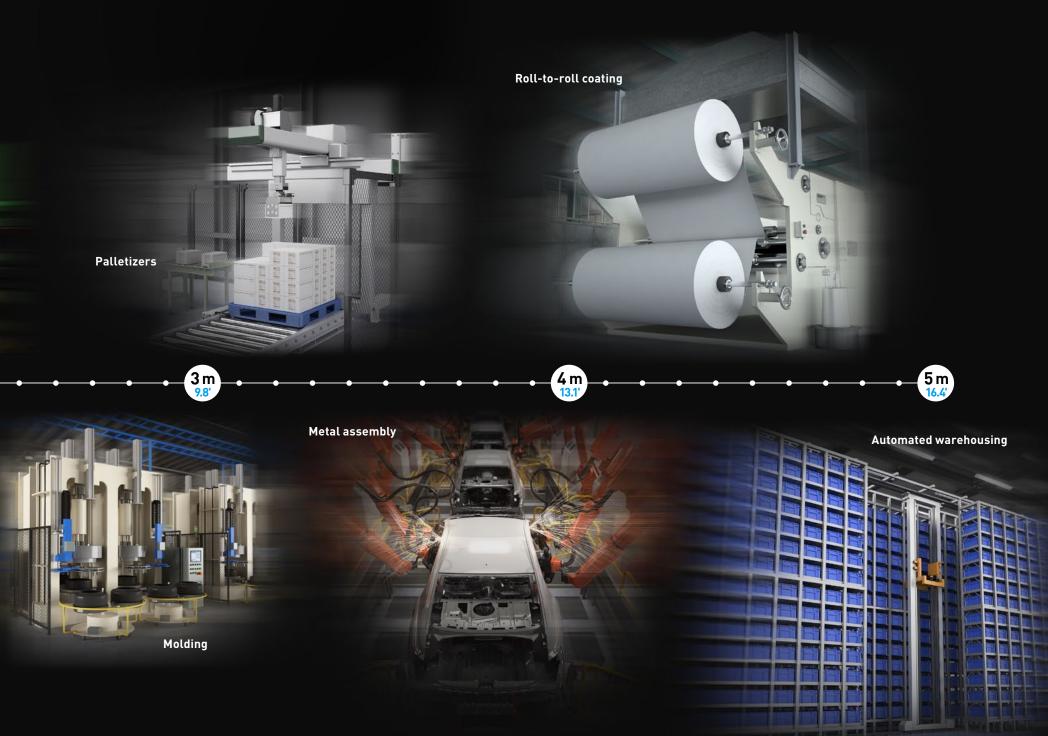




## WHAT CAN BE DETECTED WITH A MULTI-PURPOSE LASER SENSOR?

While the LR-T Series is perfect for applications that require the detection of a target at a pre-determined position; it is also designed to perform detection based on variations in distance for applications such as level sensing or web tension control. A single LR-T laser sensor makes it possible to detect targets in the range of 0.06 m 0.2' to 5 m 16.4' on any type of machine for any application.





## Multi-Sensor Controller MU-N Series

Increased accessibility with easily attachable controller:



The MU-N Series controller provides a remote display that can be used to quickly calibrate and easily monitor attached sensors. This controller pairs perfectly with the LR-T Series, which can be mounted further from targets and in potentially hard to reach positions, due to its long range detection capabilities.

Connect

MU-N Controllers to a single NU Unit.



### **Network Compatibility**

EtherNet/IP

CC-Link V2

DeviceNet<sup>®</sup>

By combining the MU-N Series with the KEYENCE NU Series, users can transmit data over a standard industrial network.

### Settings Back-Up Function

The Settings Back-Up Function allows users to save sensor settings on the MU-N and quickly transfer them to new sensors.



### **Intuitive Displays**

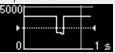
The MU-N features a clear, OLED display that offers innovative graphing functions for simplified sensor monitoring.







7-Segment &OLED Display output turned ON



#### I Lineup

|  | Туре                                     | Detecting distance             | Spot diameter          | Input/Output   | Model                     |
|--|--|--------------------------------|------------------------|--|---------------------------|
|  | Cable<br>(2 m 6.6')                      |                                |                        | [Control Output + Control Output],<br>[Control Output + External Input], | LR-TB5000                 |
|  | M12 connector<br>(Cable sold separately) | 60 to 5000 mm 2.36" to 196.85" | Adjustable             | [Control Output + Analog Output], or<br>[External Input + Analog Output] | LR-TB5000C<br>LR-TB5000CL |
|  | Cable<br>(2 m 6.6')                      |                                | Fixed                  | [Control Output + Control Output], or                                    | LR-TB2000                 |
|  | M12 connector<br>(Cable sold separately) | 60 to 2000 mm 2.36* to 78.74*  | (Approx. ø4 mm ø0.16°) | [Control Output + External Input]  | LR-TB2000C<br>LR-TB2000CL |

#### Mounting bracket

#### Mounting bracket

|    | acket   |          |                         | Mounting bracket  |          |   |
|----|---|----------|-------------------------|---|----------|---|
|    | Туре  | Model    | Material/Weight         | Туре  | Model    | Material/Weight                               |
|    | Adjustable angle bracket<br>(For LR-TB5000 Series)<br>(M4 screw × 2 supplied) | OP-87773 | SUS304<br>Approx. 150 g | Adjustable bracket<br>(For LR-TB5000 Series)<br>(M4 screw × 2 supplied) | OP-87774 | Zinc nickel plating,<br>etc.<br>Approx. 120 g |
| 0- | Adjustable angle bracket<br>(For LR-TB2000 Series)<br>(M3 screw × 2 supplied) | OP-87771 | SUS304<br>Approx. 110 g | Adjustable bracket<br>(For LR-TB2000 Series)<br>(M3 screw × 2 supplied) | OP-87772 | Zinc nickel plating,<br>etc.<br>Approx. 110 g |
|    | Small bracket<br>(For LR-TB2000 Series)<br>(M3 screw × 2 supplied)            | OP-87770 | SUS304<br>Approx. 80 g  | Locking screw<br>(For adjustable bracket)<br>(85 mm 3.35°)              | OP-87775 | Iron nickel plating<br>Approx. 120 g          |

#### Protection cover

| Туре   | Model    | Material/Weight                             |
|--|----------|---|
| Front protection cover<br>(For LR-TB5000 Series) | OP-87778 | SUS304, PC,<br>etc.<br>Approx. 6 g          |
| Front protection cover<br>(For LR-TB2000 Series) | OP-87776 | SUS304, SUS430,<br>PC, etc.<br>Approx. 50 g |

#### LR-TB5000 + OP-87774 + OP-87775





LR-TB2000 + OP-87772 + OP-87775

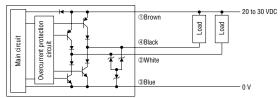
#### ■ Cable (M12 connector type models, when not using MU-N Controller)

| Specifications | Appearance | Model    | Material                       | Sensor side | Terminal side | Length     |
|----------------|------------|----------|--------------------------------|-------------|---------------|------------|
|                |            | OP-87634 | Cable: PVC (Vinyl chloride)    |             |               | 2 m 6.6'   |
| Standard       |            | OP-87635 | Connector: Zinc nickel plating | M12 4-pin   | -             | 10 m 32.8' |
| 0il resistant  |            | OP-87636 | Cable: PUR (Polyurethane)      | (Straight)  | Loose wires   | 2 m 6.6'   |
| Un resistalit  |            | OP-87637 | Connector: Zinc nickel plating |             |               | 10 m 32.8' |

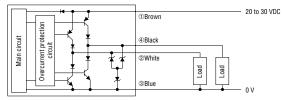
#### I/O circuit diagram

When I/O wires ( black, white) are set to Out 1 (Output 1)/Out 2 (Output 2)

When NPN is selected

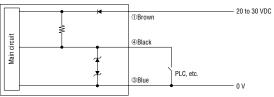


#### When PNP is selected

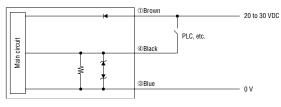


When I/O wire (④ black) is set to Input (external input)

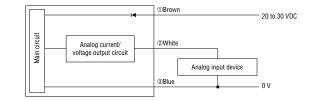
#### When NPN is selected



#### When PNP is selected



#### When I/O wire (2) white) is set to Analog (analog output)



M12 Connector pin layout



#### Controller

| Туре              | Control output | External input | Analog output  | Model  | Weight       |
|-------------------|----------------|----------------|----------------|--------|--------------|
| Main unit         | 2 outputs max. | 1 input max.   | 1 output max.* | MU-N11 | Approx. 70 g |
| Expansion<br>unit |                | r mput max.    | _              | MU-N12 | Approx. 70 g |

\* Analog output is available when either LR-TB5000(C/CL) or LR-TB2000(C/CL) is connected.

#### Power supply cable for MU-N Series

Cable is not included with the controller. Must be purchased separately.

| Appearance                  | Applicable<br>unit | Cable<br>material       | Cable end             | Controller<br>side | Length     | Model   | Weight        |
|-----------------------------|--------------------|-------------------------|-----------------------|--------------------|------------|---------|---------------|
| 0                           | Main unit          |                         | 4-core<br>loose wires |                    | 2 m 6.6'   | MU-CB4* | Approx. 120 g |
|                             | Expansion unit     | PVC<br>(Debasies)       | 2-core<br>loose wires | 0                  | 2 11 0.0   | MU-CB2  | Approx. 100 g |
| $\mathbf{\mathbf{\hat{c}}}$ | Main unit          | (Polyvinyl<br>chloride) | M12 4-pin<br>straight | Connector          | 0.3 m 1.0' | MU-CC4  | Approx. 30 g  |

Brown<sup>\*1</sup>(①)

Blue\*1(3)

Black(@)/White(@)

Load

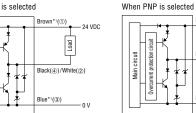
- 24 VDC

\* When the I/O setting is "analog output + external input", please select MU-CB8 (8-core loose wires).

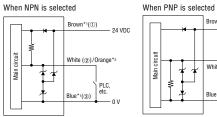
#### ■ I/O circuit diagrams (When using MU-N series)

#### **Control output circuit**

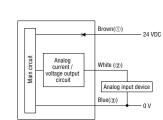




#### Input circuit



#### Analog output circuit \*1



#### Pin layout when the M12 connector (4-pin) cable is used



\*1 MU-N11 only \*2 When the I/O setting is "analog output + external input", the power supply cable should be MU-CB8(8-core loose wires). In this case, the white wire corresponds to the "analog output" and the orange wire corresponds to the "external input".

#### Sensor-to-controller cable (4-pin M12 connector type models)

| Appearance | Cable material    | Sensor side | Controller side | Length     | Model     | Weight        |
|------------|-------------------|-------------|-----------------|------------|-----------|---------------|
| 0          | PVC<br>(Polyvinyl | M12 4-pin   |                 | 2 m 6.6'   | OP-88025  | Approx. 75 g  |
|            | chloride)         | straight    | Connector       | 10 m 32.8' | OP-88026* | Approx. 280 g |

\* The 10 m 32.8' cable includes one spare connector for the controller side.

#### Connector set for sensor-to-controller connection

This set is required when the sensor cable end is loose wires or when the sensor-to-controller cable is cut.

| Appearance | Туре                                     | Applicable model  | Model    | Weight      |
|------------|--|-------------------|----------|-------------|
|            | For PVC<br>(Polyvinyl chloride)<br>cable | LR-TB2000/TB5000* | OP-88029 | Approx. 3 g |
|            | For PUR<br>(Polyurethane)<br>cable       | OP-87636/87637    | OP-88030 | Approx. 3 g |

\* OP-87634/87635 cannot be connected to this option. Use OP-88025/88026 when using a connector type sensor head and M12 PVC connector cable.

#### Controller mounting options

Brown\*1(①)

Blue\*1(3)

White (2)/Orange\*2

- 24 VDC

PLC. etc.

۰nv

| Appearance | Туре                                | Description  | Model    | Weight       |
|------------|-------------------------------------|--|----------|--------------|
|            | Mounting adapter<br>(for main unit) | Allows the main unit to be mounted without a DIN rail.   | OP-76877 | Approx. 11 g |
| and and    | End unit<br>(for expansion)         | Used to secure the main and expansion units<br>to DIN rail from both ends.<br>End units must be used when an expansion<br>unit is connected. (2 pieces included) | OP-26751 | Approx. 15 g |

Specifications

## 

| M   | Cable                    | LR-TB5000  | _  | LR-TB2000  | _  |  |  |  |  |  |
|---|--------------------------|--|--|--|--|--|--|--|--|--|
| Model   | Cable with connector M12 | LR-TB5000C   | LR-TB5000CL  | OOOCL     LR-TB2000C       60 to 2000 mm 2.36'       Approx. 4 mm       /200 ms/2000 ms       able       Red laser (660 nm)       er product       FDA(CDRH)       0.10°3)       4 units (when using the interference prevention function)       OFF/OFF delay/ON delay/One-shot       20 to 30 VDC, including 10% ripple (P-P), Class 2 or LPS       45 mA or less, (with       NPN open collector/PNP open collector selectable       30 VDC or less, 50 mA or less, residual voltage: 2 V or less,<br>N.O./N.C. selectable       F/Tuning/Reference surface update (when using the DATUM mode) selectable       Short-circuit current: 1 mA or less for both NPN and PNP       applied voltage, see the wiring diagrams in the instruction manual.       r the input times, see the time charts in the instruction manual.       more | LR-TB2000CL  |  |  |  |  |  |
| Detectable distance   |                          | 60 to 5000 mm 2  | 2.36" to 196.85" <sup>*1</sup>   | 60 to 2000 m   | m 2.36" to 78.74"*2  |  |  |  |  |  |
| Spot diameter   |                          |  | iable<br>of 40 mm 1.57" or less)   | Арргох   | 4 mm 0.16"   |  |  |  |  |  |
| Response time   |                          | 1 ms/10 ms/25 ms/100 ms/1000 ms<br>selectable  | 2 ms/20 ms/50 ms/200 ms/2000 ms<br>selectable                                  |  | 2 ms/20 ms/50 ms/200 ms/2000 ms<br>selectable                                  |  |  |  |  |  |
|   | Туре                     |  | Red laser  | r (660 nm)   |  |  |  |  |  |  |
| adel Ci   itectable distance ot diameter   sponse time Ty   sponse time Li   utual interference prevention in mer Li   wer voltage rrent consumption   r*6*7 Ei   otection circuit Ei   vironmental resistance Ai   Si Vi | Laser class              | Class 2 laser product<br>(IEC60825-1, FDA(CDRH)<br>Part1040.10 <sup>*3</sup> )   | Class 1 laser product<br>(IEC60825-1, FDA(CDRH)<br>Part1040.10 <sup>*3</sup> ) | (IEC60825-1, FDA(CDRH)   | Class 1 laser product<br>(IEC60825-1, FDA(CDRH)<br>Part1040.10 <sup>*3</sup> ) |  |  |  |  |  |
| utual interference prevention function  |                          |  |  |  |  |  |  |  |  |  |
| Timer   |                          |  | OFF/OFF delay/C  | DN delay/One-shot  |  |  |  |  |  |  |
| Power voltage   |                          |  |  | 11 3 22  |  |  |  |  |  |  |
| Current consumption   |                          | 50 mA or less  | (without load)*4   | 45 mA or les   | ss (without load) <sup>*5</sup>  |  |  |  |  |  |
|   | Control output           |  | 30 VDC or less, 50 mA or less  | s, residual voltage: 2 V or less,  |  |  |  |  |  |  |
| /0*6*7  | External input           |  | Short-circuit current: 1 mA o<br>For the applied voltage, see the wirin        | A or less for both NPN and PNP<br>ring diagrams in the instruction manual.   |  |  |  |  |  |  |
|   | Analog output            | Current output/Volt<br>Current output: 4 to 20 mA with<br>Voltage output: 0 to 10 V with an ext  | _  |  |  |  |  |  |  |  |
| Protection circuit  |                          | Protection against reverse power connection, power supply surges, output overcurrent, reverse output connection, and output surge  |  |  |  |  |  |  |  |  |
|   | Enclosure rating         |  | IP65/IP67  | (IEC60529)   |  |  |  |  |  |  |
|   | Ambient light            |  |  |  |  |  |  |  |  |  |
| nvironmontal resistance   | Ambient temperature      |  |  |  |  |  |  |  |  |  |
|   | Ambient humidity         |  |  | ,  |  |  |  |  |  |  |
|   | Shock resistance         |  | 1000 m/s <sup>2</sup> in X, Y, Z axis di                                       | rections respectively 6 times  |  |  |  |  |  |  |
|   | Vibration resistance     |  | 10 to 55 Hz Double amplitude 1.5 mm 0.06" in                                   | the X, Y, Z axis directions respectively, 2 hours  |  |  |  |  |  |  |
| Material  |                          | Case: Zinc die cast (Nickel chrome plating),<br>Indicator cover and buttons: PES,<br>Lens cover and display: PMIMA (scratch-resistant coating specifications),<br>Cable bushing: PBT,<br>Cable: PVC, |  |  |  |  |  |  |  |  |
|   |                          |  | M12 connector (only for the cable with conne                                   | ector M12 type): TPE, PBT, Nickel-plated brass   |  |  |  |  |  |  |
| Weight  |                          | Cable type: Approx. 200 g (Including cable) Cable type: Approx. 125 g (Including cable)   Cable with connector M12 type: Approx. 160 g Cable with connector M12 type: Approx. 85 g                   |  |  |  |  |  |  |  |  |
| Accompanying items  |                          |  |  | n manual,<br>Is (except LR-TB5000CL/TB2000CL)  |  |  |  |  |  |  |

\*1 The range for displayable distance is from 50 to 5200.

 $^{\ast}2~$  The range for displayable distance is from 50 to 2200.

\*3 The laser classification for FDA (CDRH) is implemented based on IEC60825-1 in accordance with the requirements of Laser Notice No.50.

\*4 150 mA or less (with load)

\*5 145 mA or less (with load)

 $^{*6}$  You can select the I/O from the following combinations.

Control output × 2, control output + external input

• Control output + analog output (LR-TB5000/TB5000C/TB5000CL only)

• External input + analog output (LR-TB5000/TB5000C/TB5000CL only)

(For details on the setting method, see the instruction manual.)

\*7 IO-Link specification v.1.1/COM2 (38.4 kbps) is supported. You can download a setup file from the KEYENCE website (http://www.keyence.com).

If you are using the product in an environment in which you cannot download files over the Internet, contact your nearest KEYENCE office.

Specifications

| Model                 |                      | MU-N11  | MU-N12   |  |  |  |  |  |
|-----------------------|----------------------|---|--|--|--|--|--|--|
| Main unit/expansion u | init                 | Main unit   | Expansion unit   |  |  |  |  |  |
| Response time         |                      |   | (C): 7 ms/15 ms/30 ms/105 ms/1000 ms selectable<br>CL: 8 ms/25 ms/25 ms/205 ms/2000 ms selectable  |  |  |  |  |  |
| Timer                 |                      | OFF/OFF delay/ON delay/One-shot   |  |  |  |  |  |  |
|                       | Power voltage        | 24 VDC, ripple (P-P) 10 <sup>o</sup>  | % or less, Class 2 or LPS  |  |  |  |  |  |
| Power supply          | Current consumption  | LR-TB5000(C/CL) connected: 120 mA or less*1<br>LR-TB2000(C/CL) connected: 115 mA or less*1  | LR-TB5000(C/CL) connected: 105 mA or less*2<br>LR-TB2000(C/CL) connected: 100 mA or less*2   |  |  |  |  |  |
|                       | Control output       | NPN open collector/PNP<br>Main unit: 24 VDC or less, 50 mA*4 or less, re  | 1 2 outputs<br>open collector selectable<br>sidual voltage: 2 V or less, N.O./N.C. selectable<br>residual voltage: 2 V or less, N.O./N.C. selectable                       |  |  |  |  |  |
| I/0* <sup>3</sup>     | External input       | Transmission OFF / tuning / refe<br>Short-circuit current: 1 mA or le<br>For the applied voltage, see the wiring dia  | m 1 input<br>erence surface update selectable<br>ess for NPN/2 mA or less for PNP<br>grams in the User's Manual (LR-T Edition).<br>ts in the User's Manual (LR-T Edition). |  |  |  |  |  |
|                       | Analog output        | Maximum 1 output<br>Current output/voltage output selectable<br>Current output: 4 to 20 mA with a max. load resistance of 450 Ω<br>Voltage output: 0 to 10 V with an external load resistance of 5 kΩ or more | _  |  |  |  |  |  |
| Protection circuit    |                      | Protection against reverse power connection, power supply surge   | e, output overcurrent, output surge, and reverse output connection   |  |  |  |  |  |
| Unit expansion        |                      | Up to 4 units   | per main unit*5  |  |  |  |  |  |
|                       | Ambient temperature  | -20 to +50°C -4 to  | 122°F (no freezing)  |  |  |  |  |  |
| Environmental         | Ambient humidity     |   | no condensation)   |  |  |  |  |  |
| resistance            | Shock resistance     |   | rections respectively 6 times  |  |  |  |  |  |
|                       | Vibration resistance | · · · · · · · · · · · · · · · · · · ·   | the X, Y, Z axis directions respectively, 2 hours  |  |  |  |  |  |
| Material              |                      |   | utton: Polyacetal, Display panel: Acrylic  |  |  |  |  |  |
| Weight                |                      | Appro   | ix. 70 g   |  |  |  |  |  |

\*1 LR-TB5000(C/CL) connected: 220 mA or less (2 outputs, including load), LR-TB2000(C/CL) connected: 215 mA or less (2 outputs, including load) \*2 LR-TB5000(C/CL) connected: 145 mA or less (2 outputs, including load), LR-TB2000(C/CL) connected: 140 mA or less (2 outputs, including load)

\*3 The I/O settings can be selected from the following combinations. Main unit: Control output × 2, control output + external input, control output + analog output, analog output + external input

Expansion unit: Control output × 2, control output + external input

\*4 20 mA or less when using the expansion unit.

\*5 Up to 5 N-bus devices, including the main unit (or network unit), can be linked together.

#### Repetition Accuracy (Typical)

#### LR-TB5000/TB5000C (Class 2 laser)

Unit: mm inch

LR-TB2000/TB2000C (Class 2 laser)

Unit: mm inch

|           | White Paper (Reflectivity: 90%) |        |        |        | Gray Paper (Reflectivity: 18%) |        |        |        |        |        |        |
|-----------|---------------------------------|--------|--------|--------|--------------------------------|--------|--------|--------|--------|--------|--------|
|           | Response Time [ms]              |        |        |        | Response Time [ms]             |        |        |        |        |        |        |
|           |                                 | 1      | 10     | 25     | 100                            | 1000   | 1      | 10     | 25     | 100    | 1000   |
|           | 60                              | ±25    | ±7     | ±6     | ±3                             | ±3     | ±52    | ±19    | ±14    | ±6     | ±4     |
|           | 2.36                            | ±0.98" | ±0.28" | ±0.24" | ±0.12"                         | ±0.12" | ±2.05  | ±0.75" | ±0.55" | ±0.24" | ±0.16" |
|           | 200                             | ±8     | ±4     | ±3     | ±3                             | ±3     | ±15    | ±5     | ±4     | ±3     | ±3     |
|           | 7.87*                           | ±0.31" | ±0.16" | ±0.12" | ±0.12"                         | ±0.12" | ±0.59" | ±0.20" | ±0.16" | ±0.12" | ±0.12" |
| Detecting | 1000                            | ±7     | ±3     | ±3     | ±3                             | ±3     | ±11    | ±4     | ±3     | ±3     | ±3     |
| distance  | 39.37                           | ±0.28" | ±0.12" | ±0.12" | ±0.12"                         | ±0.12" | ±0.43" | ±0.16" | ±0.12" | ±0.12" | ±0.12" |
|           | 2000                            | ±11    | ±4     | ±3     | ±3                             | ±3     | ±32    | ±10    | ±7     | ±5     | ±3     |
| [mm inch] | 10.14                           | ±0.43" | ±0.16" | ±0.12" | ±0.12"                         | ±0.12" | ±1.26" | ±0.39" | ±0.28" | ±0.20" | ±0.12" |
|           | 3000                            | ±18    | ±6     | ±4     | ±3                             | ±3     | ±59    | ±16    | ±12    | ±6     | ±3     |
|           | 118.11                          | ±0.71" | ±0.24" | ±0.16" | ±0.12"                         | ±0.12" | ±2.32" | ±0.63  | ±0.47" | ±0.24" | ±0.12" |
|           | 5000                            | ±42    | ±12    | ±9     | ±5                             | ±3     | ±154   | ±40    | ±29    | ±14    | ±6     |
|           | 196.85                          | ±1.65" | ±0.47" | ±0.35  | ±0.20"                         | ±0.12" | ±6.06" | ±1.57" | ±1.14" | ±0.55" | ±0.24" |

|           |        | White Paper (Reflectivity: 90%) |        |        |        |        |        | Gray Paper (Reflectivity: 18%) |        |        |        |  |  |  |
|-----------|--------|---------------------------------|--------|--------|--------|--------|--------|--------------------------------|--------|--------|--------|--|--|--|
|           |        | Response Time [ms]              |        |        |        |        |        | Response Time [ms]             |        |        |        |  |  |  |
|           |        | 1                               | 10     | 25     | 100    | 1000   | 1      | 10                             | 25     | 100    | 1000   |  |  |  |
|           | 60     | ±36                             | ±12    | ±7     | ±4     | ±3     | ±100   | ±32                            | ±21    | ±12    | ±5     |  |  |  |
|           | 2.36"  | ±1.42"                          | ±0.47* | ±0.28" | ±0.16" | ±0.12" | ±3.94" | ±1.26                          | ±0.83  | ±0.47  | ±0.20" |  |  |  |
|           | 200    | ±8                              | ±3     | ±3     | ±3     | ±3     | ±10    | ±4                             | ±3     | ±3     | ±3     |  |  |  |
|           | 7.87"  | ±0.31"                          | ±0.12" | ±0.12" | ±0.12" | ±0.12" | ±0.39" | ±0.16"                         | ±0.12" | ±0.12" | ±0.12" |  |  |  |
| Detectina | 500    | ±7                              | ±3     | ±3     | ±3     | ±3     | ±9     | ±3                             | ±3     | ±3     | ±3     |  |  |  |
| distance  | 19.69" | ±0.28"                          | ±0.12" | ±0.12" | ±0.12" | ±0.12" | ±0.35" | ±0.12"                         | ±0.12" | ±0.12" | ±0.12" |  |  |  |
|           | 1000   | ±9                              | ±4     | ±3     | ±3     | ±3     | ±26    | ±7                             | ±6     | ±3     | ±3     |  |  |  |
| [mm inch] | 39.37" | ±0.35"                          | ±0.16" | ±0.12" | ±0.12" | ±0.12" | ±1.02" | ±0.28"                         | ±0.24" | ±0.12" | ±0.12" |  |  |  |
|           | 1500   | ±13                             | ±6     | ±3     | ±3     | ±3     | ±43    | ±12                            | ±10    | ±4     | ±3     |  |  |  |
|           | 59.06" | ±0.51"                          | ±0.24  | ±0.12" | ±0.12" | ±0.12" | ±1.69" | ±0.47                          | ±0.39" | ±0.16" | ±0.12" |  |  |  |
|           | 2000   | ±25                             | ±7     | ±6     | ±3     | ±3     | ±69    | ±21                            | ±13    | ±6     | ±4     |  |  |  |
|           | 78.74" | ±0.98"                          | ±0.28" | ±0.24" | ±0.12" | ±0.12" | ±2.72" | ±0.83"                         | ±0.51" | ±0.24" | ±0.16" |  |  |  |

#### LR-TB5000CL (Class 1 laser)

Unit: mm inch

|           |         |                    | White Pap | er (Reflect | ivity: 90%) |        | Gray Paper (Reflectivity: 18%) |        |        |        |        |  |
|-----------|---------|--------------------|-----------|-------------|-------------|--------|--------------------------------|--------|--------|--------|--------|--|
|           |         | Response Time [ms] |           |             |             |        | Response Time [ms]             |        |        |        |        |  |
|           |         | 2                  | 20        | 50          | 200         | 2000   | 2                              | 20     | 50     | 200    | 2000   |  |
|           | 60      | ±27                | ±9        | ±6          | ±5          | ±3     | ±55                            | ±20    | ±14    | ±8     | ±4     |  |
|           | 2.36"   | ±1.06"             | ±0.35"    | ±0.24"      | ±0.20"      | ±0.12" | ±2.17"                         | ±0.79" | ±0.55" | ±0.31" | ±0.16" |  |
|           | 200     | ±9                 | ±6        | ±6          | ±3          | ±3     | ±15                            | ±5     | ±6     | ±3     | ±3     |  |
|           | 7.87"   | ±0.35"             | ±0.24"    | ±0.24"      | ±0.12"      | ±0.12" | ±0.59"                         | ±0.20" | ±0.24" | ±0.12" | ±0.12" |  |
| Detecting | 1000    | ±9                 | ±6        | ±6          | ±3          | ±3     | ±12                            | ±6     | ±4     | ±3     | ±3     |  |
| distance  | 39.37"  | ±0.35"             | ±0.24"    | ±0.24"      | ±0.12"      | ±0.12" | ±0.47"                         | ±0.24" | ±0.16" | ±0.12" | ±0.12" |  |
|           | 2000    | ±12                | ±7        | ±6          | ±3          | ±3     | ±33                            | ±11    | ±8     | ±5     | ±3     |  |
| [mm inch] | 10.14   | ±0.47"             | ±0.28"    | ±0.24"      | ±0.12"      | ±0.12" | ±1.30"                         | ±0.43" | ±0.31" | ±0.20" | ±0.12" |  |
|           | 3000    | ±19                | ±8        | ±6          | ±4          | ±3     | ±60                            | ±18    | ±12    | ±7     | ±4     |  |
|           | 118.11" | ±0.75"             | ±0.31"    | ±0.24"      | ±0.16"      | ±0.12" | ±2.36"                         | ±0.71" | ±0.47" | ±0.28" | ±0.16" |  |
|           | 5000    | ±42                | ±14       | ±10         | ±5          | ±5     | ±159                           | ±42    | ±31    | ±15    | ±8     |  |
|           | 196.85" | ±1.65              | ±0.55     | ±0.39"      | ±0.20"      | ±0.20" | ±6.26"                         | ±1.65" | ±1.22" | ±0.59" | ±0.31" |  |

#### LR-TB2000CL (Class 1 laser)

Unit: mm inch

|           |        |        | White Pap | er (Reflect | ivity: 90%) |        | Gray Paper (Reflectivity: 18%) |        |        |        |        |  |  |
|-----------|--------|--------|-----------|-------------|-------------|--------|--------------------------------|--------|--------|--------|--------|--|--|
|           |        |        | Resp      | onse Time   | [ms]        |        | Response Time [ms]             |        |        |        |        |  |  |
|           |        | 2      | 20        | 50          | 200         | 2000   | 2                              | 20     | 50     | 200    | 2000   |  |  |
|           | 60     | ±39    | ±13       | ±9          | ±5          | ±3     | ±104                           | ±33    | ±25    | ±14    | ±8     |  |  |
|           | 2.36"  | ±1.54" | ±0.51"    | ±0.35       | ±0.20"      | ±0.12" | ±4.09"                         | ±1.30" | ±0.98  | ±0.55" | ±0.31" |  |  |
|           | 200    | ±8     | ±5        | ±3          | ±3          | ±3     | ±11                            | ±6     | ±3     | ±3     | ±3     |  |  |
|           | 7.87"  | ±0.31" | ±0.20"    | ±0.12"      | ±0.12"      | ±0.12" | ±0.43"                         | ±0.24" | ±0.12" | ±0.12" | ±0.12" |  |  |
| Detecting | 500    | ±7     | ±3        | ±3          | ±3          | ±3     | ±10                            | ±3     | ±3     | ±3     | ±3     |  |  |
| distance  | 19.69" | ±0.28" | ±0.12"    | ±0.12"      | ±0.12"      | ±0.12" | ±0.39"                         | ±0.12" | ±0.12" | ±0.12" | ±0.12" |  |  |
|           | 1000   | ±10    | ±5        | ±3          | ±3          | ±3     | ±26                            | ±9     | ±6     | ±3     | ±3     |  |  |
| [mm inch] | 39.37" | ±0.39" | ±0.20"    | ±0.12"      | ±0.12"      | ±0.12" | ±1.02"                         | ±0.35" | ±0.24" | ±0.12" | ±0.12" |  |  |
|           | 1500   | ±14    | ±6        | ±5          | ±5          | ±3     | ±44                            | ±13    | ±11    | ±5     | ±3     |  |  |
|           | 59.06" | ±0.55" | ±0.24"    | ±0.20"      | ±0.20"      | ±0.12" | ±1.73"                         | ±0.51" | ±0.43" | ±0.20" | ±0.12" |  |  |
|           | 2000   | ±26    | ±8        | ±7          | ±5          | ±3     | ±71                            | ±22    | ±15    | ±9     | ±5     |  |  |
|           | 78.74" | ±1.02" | ±0.31"    | ±0.28"      | ±0.20"      | ±0.12" | ±2.80"                         | ±0.87" | ±0.59" | ±0.35" | ±0.20" |  |  |

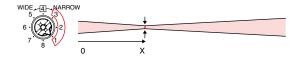
#### Adjusting the Spot Diameter (LR-TB5000/TB5000C/TB5000CL)



Use the dial on the back of the sensor to adjust the spot diameter. The correlations between the spot size and the position of each dial are as follows.

- When detecting objects that have holes in them, stable detection can be achieved by using a larger spot diameter.
- Set the spot diameter so that it is 40 mm 1.57" or less at the desired detecting distance.

#### Narrow Spot Setting

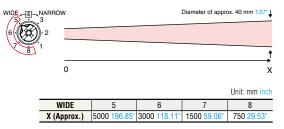


|             |            |             | Unit: mm inch |
|-------------|------------|-------------|---------------|
| NARROW      | 1          | 2           | 3             |
| X (Approx.) | 500 19.69" | 1000 39.37" | 2000 78.74"   |
|             |            |             |               |

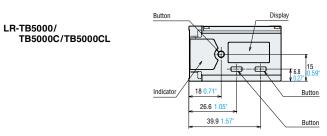
Parallel Light Setting

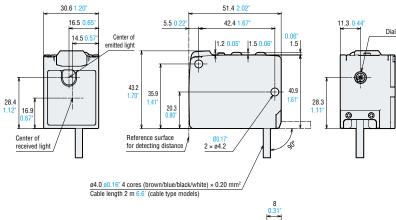


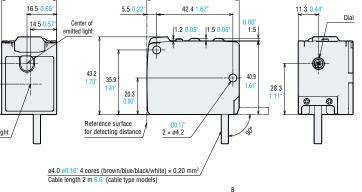
#### Wide Spot Setting



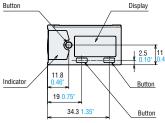
#### Dimensions

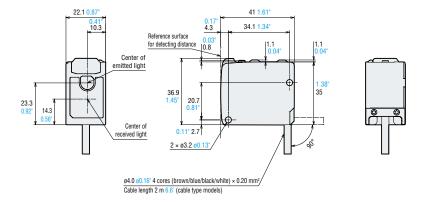




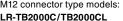


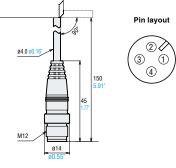




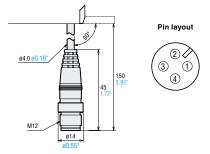








M12 connector type models: LR-TB2000C/TB2000CL

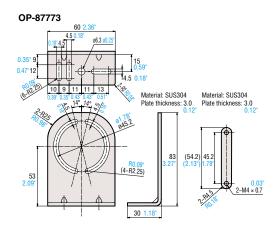


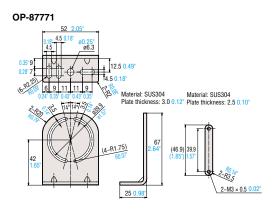
Þ

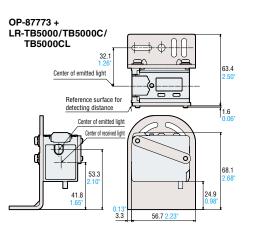
11 0.43"

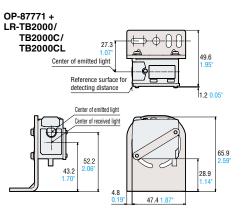
M12 connector type models: LR-TB5000C/TB5000CL

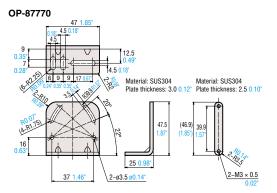
#### Dimensions

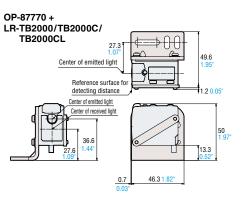








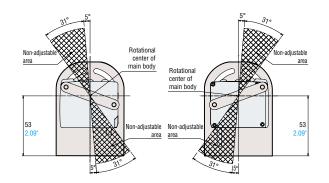




Non-adjustable area when OP-87773 is used



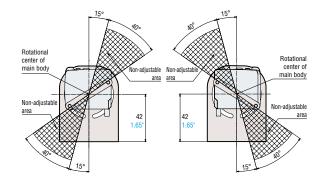




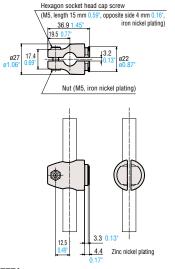
Non-adjustable area when OP-87771 is used



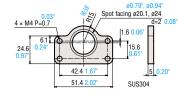




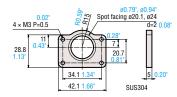
#### OP-87774/87772

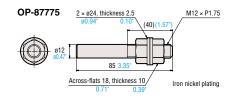


#### OP-87774

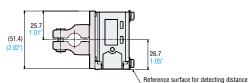


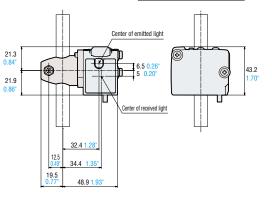
OP-87772



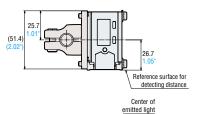


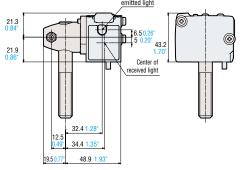
#### OP-87774 + LR-TB5000/TB5000C/TB5000CL



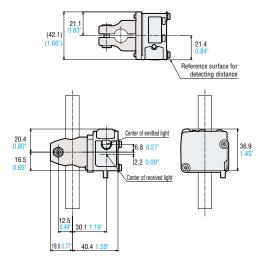


OP-87774 + OP-87775 + LR-TB5000/TB5000C/TB5000CL

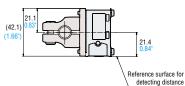


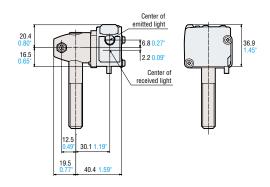


#### OP-87772 + LR-TB2000/TB2000C/TB2000CL



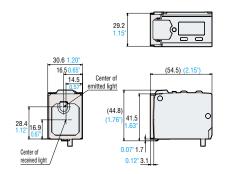
OP-87772 + OP-87775 + LR-TB2000/TB2000C/TB2000CL





#### Dimensions

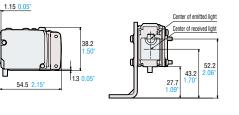
#### OP-87778 + LR-TB5000/TB5000C/TB5000CL

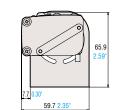


#### OP-87776 + OP-87771 + LR-TB2000/TB2000C/TB2000CL



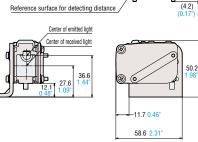
When only OP-87776 is used





OP-87636/87637

(4.2) (0.17")



27.3

OP-87776 + OP-87770 +

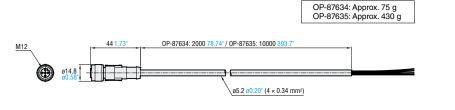
LR-TB2000/TB2000C/TB2000CL

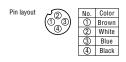
5.3 0.21

r

#### M12 connector cable

OP-87634/87635





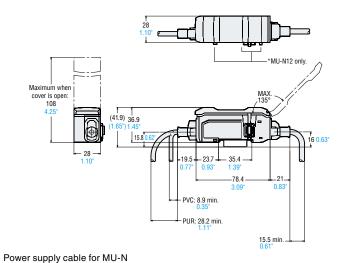
44 1.73" M12

### OP-87636: Approx. 75 g OP-87637: Approx. 330 g OP-87636: 2000 78.74" / OP-87637: 10000 393.7" ۲ ø14.8

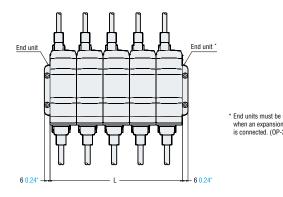




#### MU-N11 (Main unit)/ MU-N12 (Expansion unit)

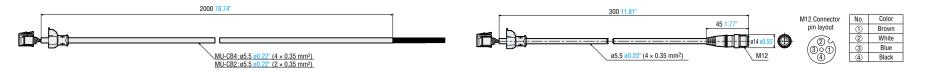


When expansion units are connected



| * End units must be used<br>when an expansion unit | No. of expansion units | L         |
|--|------------------------|-----------|
| is connected. (OP-26751)                           | 1                      | 28 1.10"  |
|  | 2                      | 56 2.20"  |
|  | 3                      | 84 3.31"  |
|  | 4                      | 112 4.41" |
|  | 5                      | 140 5.51° |

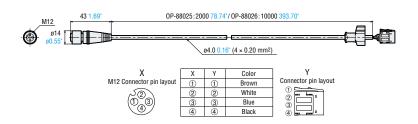
MU-CC4



Sensor-to-controller cable (4-pin M12 connector type)

OP-88025/88026

MU-CB4/CB2











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