



CE c Su'us

General Purpose Digital Contact Sensor with Push Button Calibration



Simplicity + Peace of mind = Ease of use



8 Benefits of KEYENCE GT Series Sensors

1 Tough and rugged [Maintenance cost reduction]



Excessive tightening torque prevention

Twice the service life of conventional sensors

IP67 Enclosure rating

2 Error-free [Reduce downtime]



No more lost data in high speed applications No speed errors No more troublesome adjustments or recalibration

3 Total Cost Reduction [Simplified setup eliminates the need for I/O cards and tedious PLC programming]



HI/LO/GO output Calculation without additional PLC programming

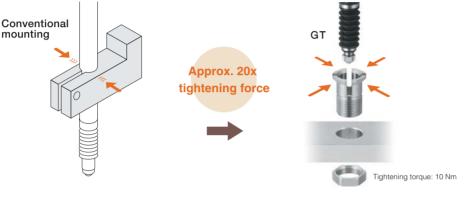
- 4 Compact amplifier [Space-saving]
- Easy to read [At-A-Glance]
- 6 Easy and simple set-up [Man-hour reduction]
- 7 One-push zero point adjustment
- 8 Data communication with 10 amplifiers

Tough and rugged

The sensor head is designed for durability to prevent frequent problems which may result in significant time loss and improvement costs.

No concern about excessive tightening Locking collet

Conventional sensor head mounting is prone to short service life due to the excessive tightening force applied by a clamping fixture. Insufficient tightening in fear of damaging the head is also a problem.



Since the force is concentrated at two points, excessive tightening often damages

With the Locking collet of the GT Series the force is applied from four directions which prevents damage and product life reduction.

Ball bearing for longer life Linear ball bearing

Contact sensors are destined to break due to friction over a long period of use. The GT Series uses linear ball bearings in the spindle to achieve a longer service life.

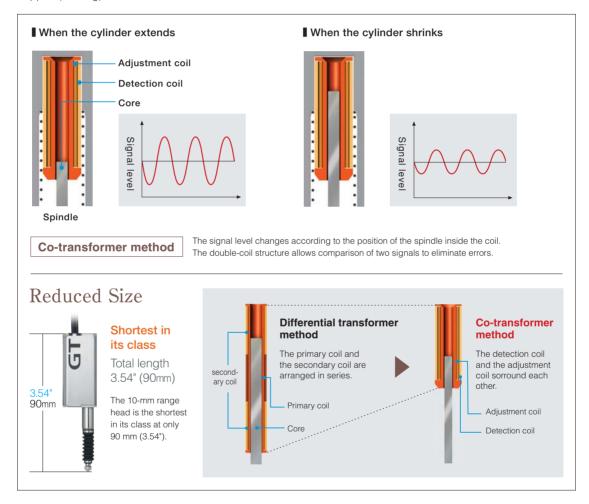


Harsh environments IP67

The GT Series is water-resistant. This renders the structure effective for long-term use in harsh environments.

No lost data, No speed errors Co-transformer method

Many contact sensors typically use pulse counting methods which can miss data when targets travel at high speeds. However, Keyence's use of the co-transformer method to keep track of the contact's absolute position eliminates skipped (missing) data.



Origin alignment unnecessary

The co-transformer method does not require troublesome adjustments.

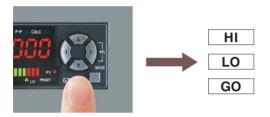
No mutual interference

The co-transformer method and high-performance magnetic shield structure prevent mutual interference from units that are close together.

Total Cost Reduction Simplified setup eliminates need for analog I/O cards and tedious PLC programming.

HI/LO/GO discrete outputs Pushbutton setup

Featuring 3 digital comparator outputs (HI, LO and GO), the GT series can be lower case in minutes, not hours. Pushbutton calibration will leave you asking yourself why you hadn't switched to the GT sooner.



No additional equipment required Analog I/O card not necessary

Forget about the tedious PLC programming that you're used to with your existing LVDT's. The GT does the work for you. In addition, you can save money by eliminating the analog I/O card from your budget.

The Difficult, time consuming way:





Simple Product Changeover Quickly select from up to 4 sets of HI/LO limits

Using channel select inputs on the GT-70A, users can easily toggle between up to 4 different sets of HI/LO limits. You can even use your existing HMI, while clearing out the cobwebs of PLC programming running behind the scenes.

Compact amplifier Efficient installation in the current space is another important point to consider. The GT Series amplifier is compact and can be mounted in two ways.

Making the control panel smaller Compact, panel mounting type

Unlike conventional amplifiers, this amplifier does not require a large mounting space. The LED display is brighter, and easier-to-read than conventional LCD indicators.







Easy mounting Compact, DIN-rail mounting type

This amplifier can easily be mounted in the desired position by using a DIN-rail or the optional bracket.





Operating status at a glance Bar indicator

Since the numerical display updates slower than the internal detection, you can check the status of fast moving parts easily by monitoring the bar indicator.



Multi-head calculations and wire saving Expendable

[Expandable up to 10 units]

Installation of expansion units enables communication between sensor heads for various calculations.



The DIN rail mounting amplifier units can be joined together by simply using the connector on the side of the unit.



[Wire-saving]

Expansion units can be powered by the main unit. As a result, fewer wires need to be connected during setup. making for a quicker, neater installation.

[Close vertical mounting] (Panel mounting amplifier units only)

Panel mounting amplifier units can be vertically mounted closely together.



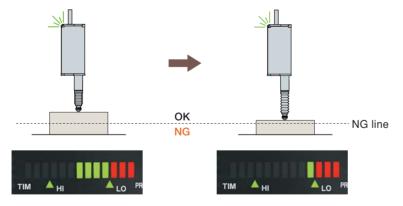
Green for OK; Red for NG Two-color indicator

The sensor head has a bright, two-color indicator. The light illuminates in red when the result is NG, which ensures easy recognition of problematic points.



Catch failures before they happen Bar indicator

Operators can visually determine the state in which the products are nearing the NG limits. For example, when the height of the target is nearing the NG line, the green segments in the bar indicator decrease. Although it is difficult to recognize this state by reading numerical values, the bar indicator shows it clearly. Corrective measures can be taken before defective products are produced.



Peak value display Peak hold

The peak value of each detection can be held for an easy visual check. Since the indicator unit is separate from the detection unit, it can be mounted in any easy-to-see location.



Easy and simple set-up

No matter how good the sensor is, it is difficult to use it in the field if installation or operation is complicated. The GT Series reduces labor significantly due to its easy installation and operation.

Simple mounting through a $\phi 10$ mm hole Special bracket

An locking collet specifically designed for the GT Series is available, eliminating the need to prepare a clamping fixture. The sensor can be easily mounted simply by drilling a 10mm diameter hole.





RIGHT/LEFT to select, UP/DOWN to set

The amplifier is designed for simple and easy operation with the RIGHT/LEFT buttons for menu selection and the UP/DOWN buttons for value specification.



Blinking LED calibration indicator Oversized indicator

The indicator for the sensor head currently being set will blink, letting you know at a glance which of several heads is being set. (Patent pending)





Preconfigured application modes Automatic calculation

Unlike conventional calculations, which were done with a PLC using recorded data, calculations such as thickness and degree of flatness are automatically done by the sensor head. Simply select the proper application mode.



















One-push zero point adjustment

Simultaneously pressing the UP and DOWN buttons completes the zero point adjustment. This allows easy adjustment of initial and changeover settings. (Bank switching function also available)



Since the co-transformer method keeps track of the absolute position, the zero point position is retained even after the power is turned off. Once the zero point is adjusted, it is not necessary to adjust it again.



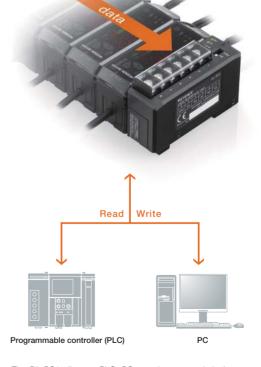
Data communication with up to 10 amplifiers

A single communication unit enables data communication with up to 10 amplifiers, including detection data stored in an amplifier.

Programmable controller (PLC)

The DL-RB1 allows a PLC or other external device to read detection data for the specified amplifier.

RS-232C communication unit DL-RS1



The DL-RS1 allows a PLC, PC, or other external device to read the detection or setting data for an amplifier or the calculation result of the data for several amplifiers, as well as to write setting data into an amplifier.

Additional functions

Self-diagnostic function

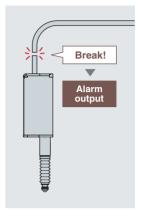
[Core alarm]

In the event of core damage, or contamination, the core may stick, or remain compressed. This function outputs an alarm if the core does not return to a home position. This preventive maintenance alarm helps to eliminate downtime and to minimize scrap and rework.



[Break alarm function]

Outputs an alarm when the head cable is broken.

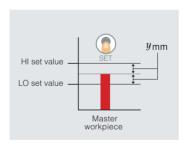


Automatic calibration function

Simply press the SET button to calibrate the unit.

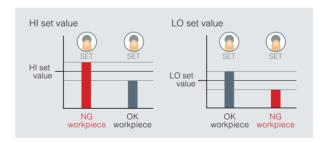
1. [Tolerance calibration]

Setting the tolerance is as easy as pressing the SET button on a master workpiece and setting the width (\emph{y} mm).



2. [Two-point calibration]

Pressing the SET button once each on an OK and NG workpiece sets the detection value.



Timing input unnecessary

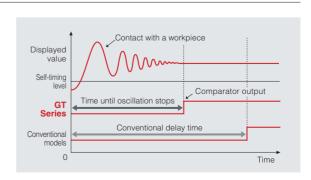
[Self-timing function]

When the preset timing level is exceeded, the selftiming function prepares for comparison.

[Static hold function]

After the self-timing level is exceeded, the static hold function automatically detects when head oscillation has stopped and issues a comparator output.

Compared with conventional sensors, this function can greatly increase tact time.(* Optional delay time can also be set as desired.)



Air push models

With the sensor head fixed,

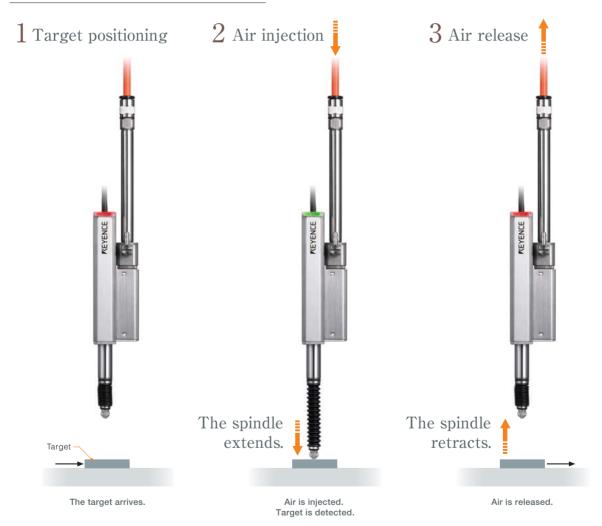
Spindle extends/ retracts using air pressure

While the sensor head remains in a fixed position, the spindle extends or retracts in length with the increase or decrease of air pressure. There is no need to move the sensor head using a cylinder or alternate methods.



GT-A10 GT-A22

Operation of the extending/retracting spindle



Environmental-resistant, IP67 rating Air outlet To maintain the IP67 rating, it is necessary to attach an air tube to prevent the entry of water through the air outlet port. Air outlet



Low-stress type

No damage to targets

New low-stress type sensor heads available.



Low-force spring incorporated

The spring reduces the force applied by contact, reducing the damage potential to the target. (A fluorine plastic contact is also available.)

22 mm range, low-stress sensor head GT-H22L

Wider range of applications

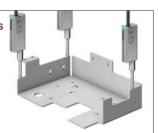
Detecting a loose PC board in a mobile phone

The low-stress sensor head with a fluorine plastic contact prevents scratches on the PC board.



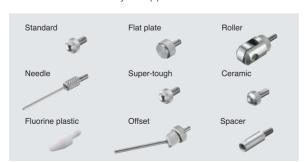
Checking the flatness of a mechanical chassis

The low-stress sensor head prevents deformation of a lightweight target.



Contact options

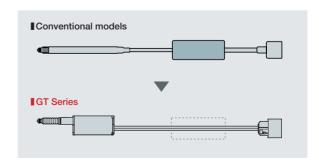
Select a contact to suit your application.



^{*} The standard contact is factory-attached to the sensor head.

Wiring [No relay amplifier required]

Easier wiring is possible as a relay amplifier is not needed.



Versatile Detection Modes Support All Applications

Single head

































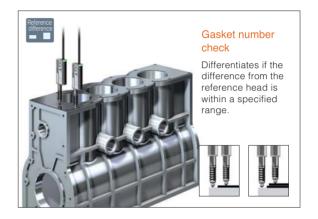






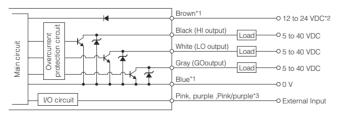




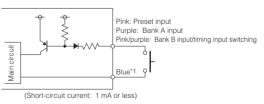


Input /Output Circuits

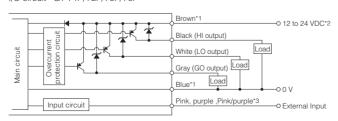
I/O circuit GT-71/72/75/76



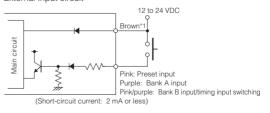
External Input circuit



I/O circuit GT-71P/72P/75P/76P



External Input circuit



- *1 Brown and blue are applicable only to main units (GT-71/71P/75/75P), not to expansion units (GT-72/72P/76/76P).
- *2 At expansion, 12 VDC changes to 24 VDC.
 *3 For details on external input, see the External Input Circuit Diagram.

Product lineup

■ Sensor heads

Type	Model	Shape	Measuring range
Standard	GT-H10	GT	0.39" 10 mm
dard	GT-H22	GT	0.87" 22 mm
Air push	Air pust		0.39" 10 mm
Air push models	GT-A22		0.87" 22 mm
Low-	GT-H10L	GT)	0.39" 10 mm
Low-stress	GT-H22L	GT=	0.87" 22 mm

■ Contacts



^{*} The standard contact is factory-attached to the sensor head.

■ Amplifier units

Model	Shape	Type		Output type	
GT-71A			Main unit	NPN	
GT-72A		DIN rail	Expansion unit	INPIN	
GT-71AP	1	mounting	Main unit	DND	
GT-72AP			Expansion unit	PNP	
GT-75A	la company of the com		Main unit	NIDNI	
GT-76A	000	Panel mounting	Expansion unit	NPN	
GT-75AP			Main unit	DNID	
GT-76AP			Expansion unit	PNP	

■ BCD output unit/RS-232C communication unit

Model	Shape	Туре
DL-RB1		BCD
DL-RS1	THE PARTY OF THE P	RS-232C

■ Optional

DIN amplifier

(Optional) OP-76877

Dust boot

(attached to sensor head)
OP-78041

(for GT-H10/A10)

Head mounting bracket A Head mounting bracket B (Optional) OP-76874 (Optional) OP-76875



Dust boot (attached to sensor head)
OP-78042 (for GT-H22/A22)

Approx.135 g



(€ c**%**)_{us}

Panel mounting bracket

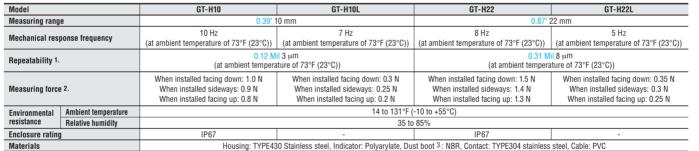
mountable amplifier units) OP-76876

(Included with panel-



Specifications

■Sensor head



Approx.115 g

- 1. Value read at the center of the measuring range with the response time set to 100 ms.
- Value read near the center of the measuring range
 Dust boot is not included with the GT-H10L/H22L
- Sensor head (Air push models)

Weight (with 2-m cable)

Model		GT-A10	GT-A22	
Measuring range		0.39" 10 mm	0.87" 22 mm	
Repeatability 1.		0.12 Mil 3 μm (at ambient temperature of 73°F (23°C))	0.31 Mil 8 μm (at ambient temperature of 73°F (23°C))	
Measuring force 2.		When installed facing down: 1.0 N When installed facing down: 1.5 N When installed sideways: 0.9 N When installed sideways: 1.4 N When installed facing up: 0.8 N When installed facing up: 1.3 N		
Environmental resistance Relative humidity		32 to 131°F (°°C to +55°C)		
		35 to 85%		
Enclosure rating		IP67 3.		
Operating pressure range		0.35 to 0.5 MPa		
Withstanding pressure		1.0MPa		
Material		Housing: TYPE430 stainless steel, Cylinder: Aluminum alloy, Plastic section of air joint: Polyacetal, Metal section of air joint: Nickel-plated bras Indicator: Polyarylate, Dust boot: NBR, Contact: TYPE304 stainless steel, Cable: PVC		
Weight (with 2-m cable) Approx.150 a Approx.150 a Approx.180 a			Approx.180 g	

- 1. Value read at the center of the measuring range at ambient temperature of $73^{\circ}F(23^{\circ}C)$ with the response time set to 100 ms.
- 2. Value read near the center of the measuring range when the sensor head is installed downward.
- 3. To ensure you achieve the rating, connect the air tube to the air outlet joint and prevent foreign matter from entering it through the joint.

■ Amplifier

Model	NPN	GT-71A	GT-72	2A		GT-75A	GT-76A
Monei	PNP	GT-71AP	GT-72AP			GT-75AP	GT-76AP
Mounting method		DIN rail mount 1.			Panel r	nount	
Main unit/Expansio	n unit ² .	Main unit	Expansion unit			Main unit	Expansion unit
Power supply voltag	e 3.			12 to 24 VDC, rippl	e (P-P) 10% (or less	
				At 12 \		At 24 V	
Power consumption		N	lormal	1140 mW (95 n		1200 mW (50 mA) or less	
i ower consumption			ower saving (eco)	600 mW (50 m	/	840 mW (35 mA) or less	
			ower saving (000)			,	
Display method	Measured value display			6-digit 7-segn			
	Other displays		2-color 13-leve			dicators (red, green)	
Display range					999.999		
Display resolution				0.039N			
Sampling rate		2000 times/second					
Main functions		Preset, Hold, Variable hysteresis, Variable response time, Multiplier setting, Bank function (4 banks), Self-timing, Power save (eco) mode, Application mode, Calibration function, Core alarm					
Timing input		Non-voltage input (relay contact, solid state), input time: 2 ms or more					
Control input	Preset input	5 - 10 Tr (- 2 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1					
	Bank input	Non-voltage input (relay contact, solid state), input time: 20 ms or more					
HIGH, GO, LOW out	put	NPN (PNP) open collector, 50 mA max. (NPN: 40 V or less, PNP: 30 V or less), residual voltage: 1 V or less, N.O./N.C. switchable					
Response time		hsp (1.5 ms) , 5 ms, 10 ms, 100 ms, 500 ms, 1 s, 5 s					
Fauitanamantal	Ambient temperature	14 to 131°F (-10 to +55°C)					
Environmental resistance Relative humidity		35 to 85% (No condensation)					
Vibration		10 to 55 Hz, double amplitude: 1.5 mm, 2 hours in each of X, Y, and Z directions					
Materials		Main body case: Polycarbonate, Key top: Polyacetal, Front sheet: Polycarbonate, Cable: PVC					
Weight		GT-71A(P), GT-72A(P): Approx. 110 g (including the power cable) GT-75A(P), GT-76A(P): Approx 110 g (including panel mounting bracket, protective front cover, power cable)					
Accessories		GT-71A(P), GT-72A(P): instruction manual GT-75A(P): Panel mounting bracket, protective front cover, power cable, instruction manual GT-76A(P): Panel mounting bracket, protective front cover, power cable, flat cable for expansion, instruction manual					

Be sure to mount the DIN rail mounting amplifier on a DIN rail (i.e. the unit should be mounted on the metal DIN plate itself). For additional amplifier unit installation, be sure to use the end unit (OP-26751).
 One main unit and nine expansion units (ten in total) can be additionally installed. For additional amplifier unit installation, each output current must be 20 mA or less.
 If additional amplifier units are installed, the power supply voltage is 24 VDC.

■ Communication unit (common specifications)

Model		DL-RB1	DL-R\$1	
Туре		BCD	RS-232C	
Power supply voltage		24 VDC Ripple (P-P) 10% max. (supplied from the connected amplifier)		
Current consump	tion	20 mA max.	18 mA max.	
No. of connectab	le amplifiers	10 units max. (inclu	uding the main unit)	
Indicator		Alarm indicator (Red), Power indicator (Green)	Communication status indicator (Green x 2), Alarm indicator (Red), Power indicator (Green)	
Environmental	Ambient temperature	14 to 131°F (-10 to +55°C)		
resistance	Relative humidity	35 to 85%		
resistance	Vibration	10 to 55 Hz, double amplitude: 1.5 mm, 2 hours each in the X, Y and 2		
Material		Housing: Polycarbonate		
Weight		Approx. 46 g	Approx. 53 g	
Accessory		Instruction manual, End unit (2 pcs.), Switch protection sticker, Expansion connector cover		

^{*}Only amplifiers with a model name suffixed with an A can be connected.

■ Communication unit (Communication specifications of DL-RS1)

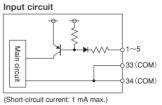
Model	DL-R\$1	
Communication method	Full duplex	
Synchronization	Start-stop	
Transmission code	ASCII	
Baud rate	Selectable from 2400, 4800, 9600, 19200, 38400 bps (Factory setting: 9600 bps)	
Data length	Selectable from 7 bits or 8 bits (Factory setting: 8 bits)	
Parity check	Selectable from none, even, odd (Factory setting: None)	
Stop bit length	1 bit	
Delimiter	Receive: CR or CR+LF (Automatically recognized) Send: CR+LF (Fixed)	

Pin assignment of DL-RB1 (BCD output)

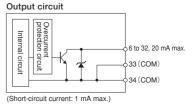
Pin No.	Signal name	Description
1	IDSEL1	ID No. selection input 1
2	IDSEL2	ID No. selection input 2
3	IDSEL3	ID No. selection input 3
4	IDSEL4	ID No. selection input 4
5	DRQ	Data request input
6	BCD DIGIT 1(1)	BCD 1st digit 1 x 10°
7	BCD DIGIT 1(2)	BCD 1st digit 2 x 10°
8	BCD DIGIT 1(4)	BCD 1st digit 4 x 10°
9	BCD DIGIT 1(8)	BCD 1st digit 8 x 10°
10	BCD DIGIT 2(1)	BCD 2nd digit 1 x 10 ¹
11	BCD DIGIT 2(2)	BCD 2nd digit 2 x 10 ¹
12	BCD DIGIT 2(4)	BCD 2nd digit 4 x 101
13	BCD DIGIT 2(8)	BCD 2nd digit 8 x 101
14	BCD DIGIT 3(1)	BCD 3rd digit 1 x 10 ²
15	BCD DIGIT 3(2)	BCD 3rd digit 2 x 10 ²
16	BCD DIGIT 3(4)	BCD 3rd digit 4 x 10 ²
17	BCD DIGIT 3(8)	BCD 3rd digit 8 x 10 ²

Pin No.	Cianal name	Description
PIN NO.	Signal name	Description
18	BCD DIGIT 4(1)	BCD 4th digit 1 x 10 ³
19	BCD DIGIT 4(2)	BCD 4th digit 2 x 10 ³
20	BCD DIGIT 4(4)	BCD 4th digit 4 x 10 ³
21	BCD DIGIT 4(8)	BCD 4th digit 8 x 10 ³
22	BCD DIGIT 5(1)	BCD 5th digit 1 x 104
23	BCD DIGIT 5(2)	BCD 5th digit 2 x 104
24	BCD DIGIT 5(4)	BCD 5th digit 4 x 104
25	BCD DIGIT 5(8)	BCD 5th digit 8 x 104
26	BCD DIGIT 6(1)	BCD 6th digit 1 x 105
27	BCD DIGIT 6(2)	BCD 6th digit 2 x 105
28	BCD DIGIT 6(4)	BCD 6th digit 4 x 105
29	BCD DIGIT 6(8)	BCD 6th digit 8 x 105
30	BCD SIGN	BCD data polarity sign
31	BCD STB	Strobe output
32	ALARM	Alarm output
33	COM	Common
34	COM	Common

I/O circuit diagram

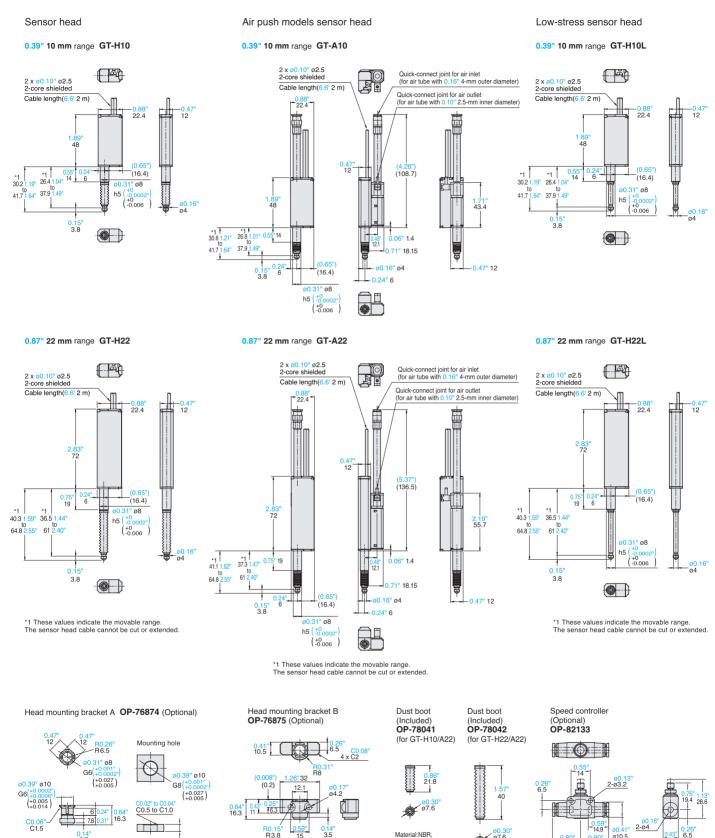


33 34



14.9

Material:NBR, stainless steel,POM,Brass,PBT,Aluminum



Material NRR TYPE304 stainless steel

G6(+0.0006")(+0.014)

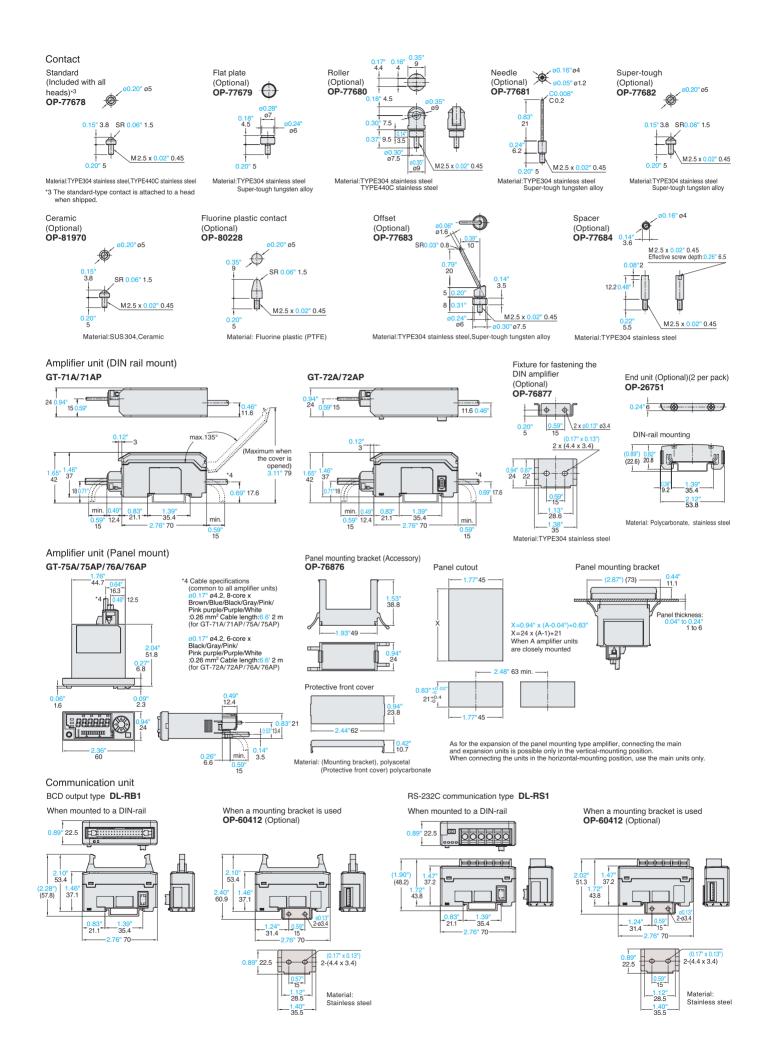
Material:TYPE304 stainless steel, Zinc

Material:NBR.

TYPE304 stainless steel

5.5 to 11.3

Material:TYPE304 stainless steel



Related products

High-speed, High-accuracy CCD Laser Displacement Sensor **LK-G Series**



Ultra-high speed

 $50 \, \mathrm{kHz}$

High accuracy

 $\pm 0.02\%$

Wide measuring range

0.35" to 39.37" 9 to 1000 mm

Various types of measuring heads

6 types

Applications



Measuring the thickness of a silicon wafer



Measuring the thickness of a glass plate



Measuring the runout of a disk rotor



Measuring the height of a jet solder bath

Specifications are subject to change without notice.



TOLL

TO CONTACT YOUR LOCAL OFFICE

www.keyence.com Fax: 201-930-0099

KEYENCE CORPORATION OF AMERICA

Georgia

Corporate Office 50 Tice Blvd., Woodcliff Lake, NJ 07677 Phone:201-930-0100 Fax:201-930-0099 E-mail:keyence@keyence.com

■ Regional offices

California N.California Los Angeles Florida

Indiana Tampa Atlanta

Illinois Chicago Indianapolis Kentucky Louisville Massachusetts Boston

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Raleigh

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Tennessee Knoxville Dallas

KEYENCE CANADA INC.

1450 Meyerside Drive, #301, Mississauga, Ontario L5T 2N5 CANADA

Phone:905-696-9970 Fax:905-696-8340 E-mail:keyence@keyence.com

Texas Virginia Richmond Washington Seattle