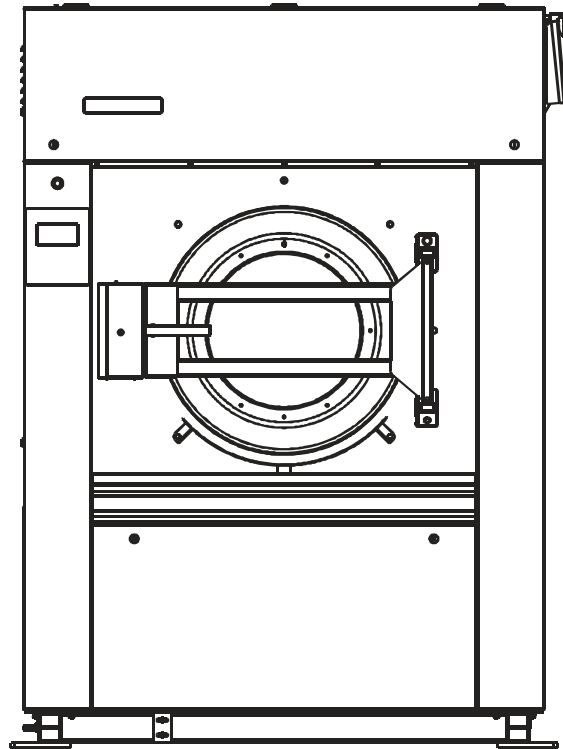


Washer-Extractor

Cabinet Freestanding
Refer to Page 2 for Model Numbers



CFD36C

PARTS ORDERING INFORMATION

If literature or replacement parts are required, contact the source from which the machine was purchased or contact Alliance Laundry Systems at +1(920)748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin
+32 56 41 20 54 Wevelgem, Belgium

NAMEPLATE LOCATION

When calling or writing about your product, be sure to mention model and serial numbers, which are located on the machine's nameplate.

80 kg = 180 lb

100 kg = 230 lb

120 kg = 275 lb

TABLE OF CONTENTS

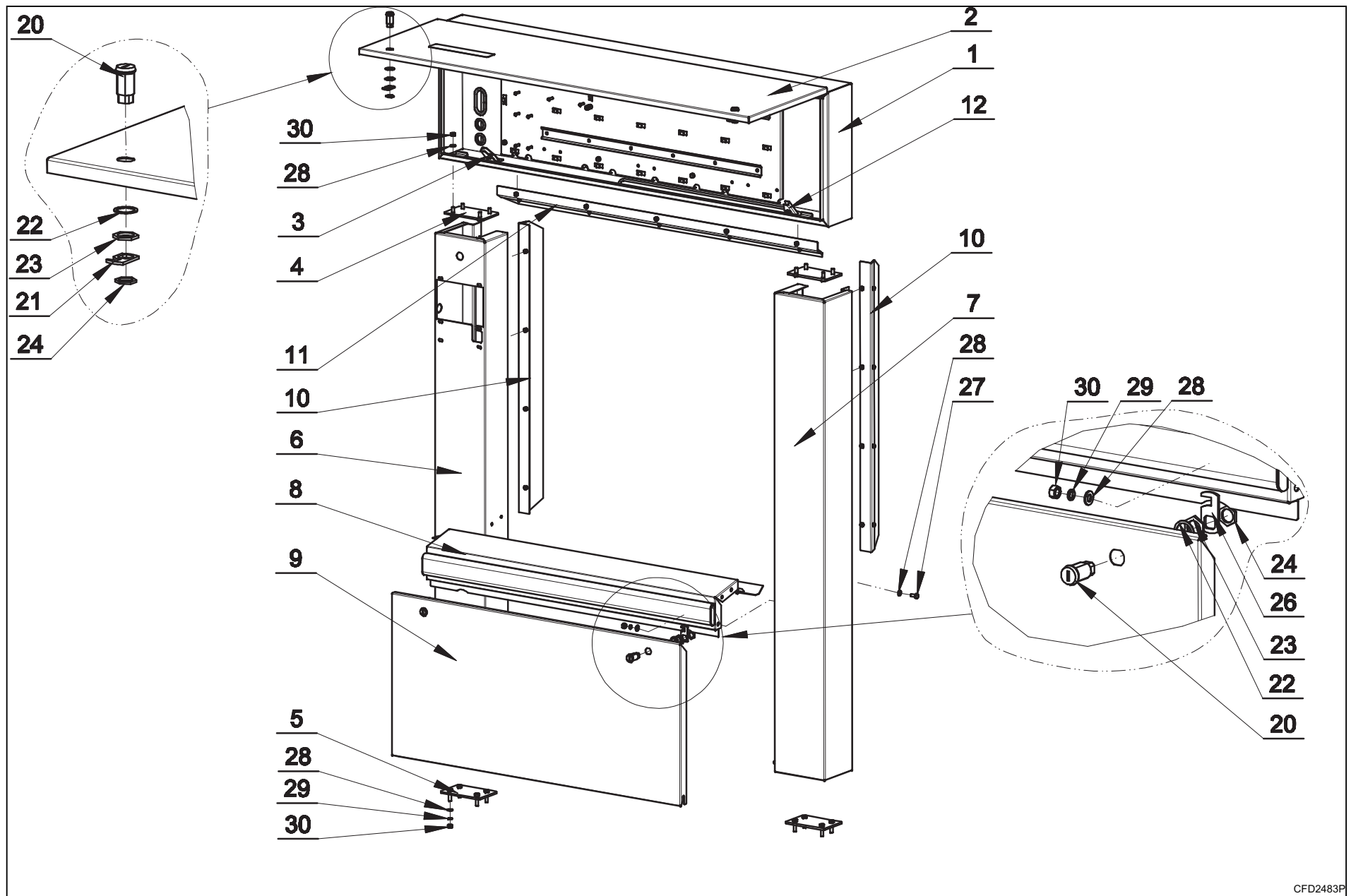
Front Frame.....	4
Rear Frame.....	6
Cabinet (Drawing 1 of 2).....	8
Cabinet (Drawing 2 of 2).....	10
Vibration Switch.....	12
Lower Frame, Upper Frame, Spring Suspension.....	14
Spring Suspension.....	16
Front Plate.....	18
Tub.....	20
Drum, Trunnion (Drawing 1 of 2).....	22
Drum, Trunnion (Drawing 2 of 2).....	24
Drive.....	26
Door.....	28
Door Lock Drawing 1.....	30
Door Lock Drawing 2 (Drawing 1 of 2).....	32
Door Lock Drawing 2 (Drawing 2 of 2).....	34
Soap Hopper (Drawing 1 of 2).....	36
Soap Hopper (Drawing 2 of 2).....	38
Filling Valves (180/800 Models).....	40
Filling Valves (230/1000 and 275/1200 Models).....	42
Drum Ventilation.....	44
Control Panel.....	46
Steam Heating (All Models), Electrical Heating (180/800 Models).....	48
Drain System:.....	50
Drain Valves.....	52
Pneumatic Components.....	54
Main Switch, Frequency Inverter.....	56
Box for Electrical Components.....	58
Parts for Weighing System Installed in Washing Machine.....	60
Door Securing for Tilting System.....	62
Tilting and Weighing System for Forward Tilting Drawing 1.....	64
Tilting and Weighing System for Forward Tilting Drawing 2.....	66
Tilting System for Forward Tilting.....	68
Pneumatic Components for Tilting System.....	70
Cabinet for Forward Tilting.....	72

MODEL IDENTIFICATION

Information in this manual is applicable to these models:

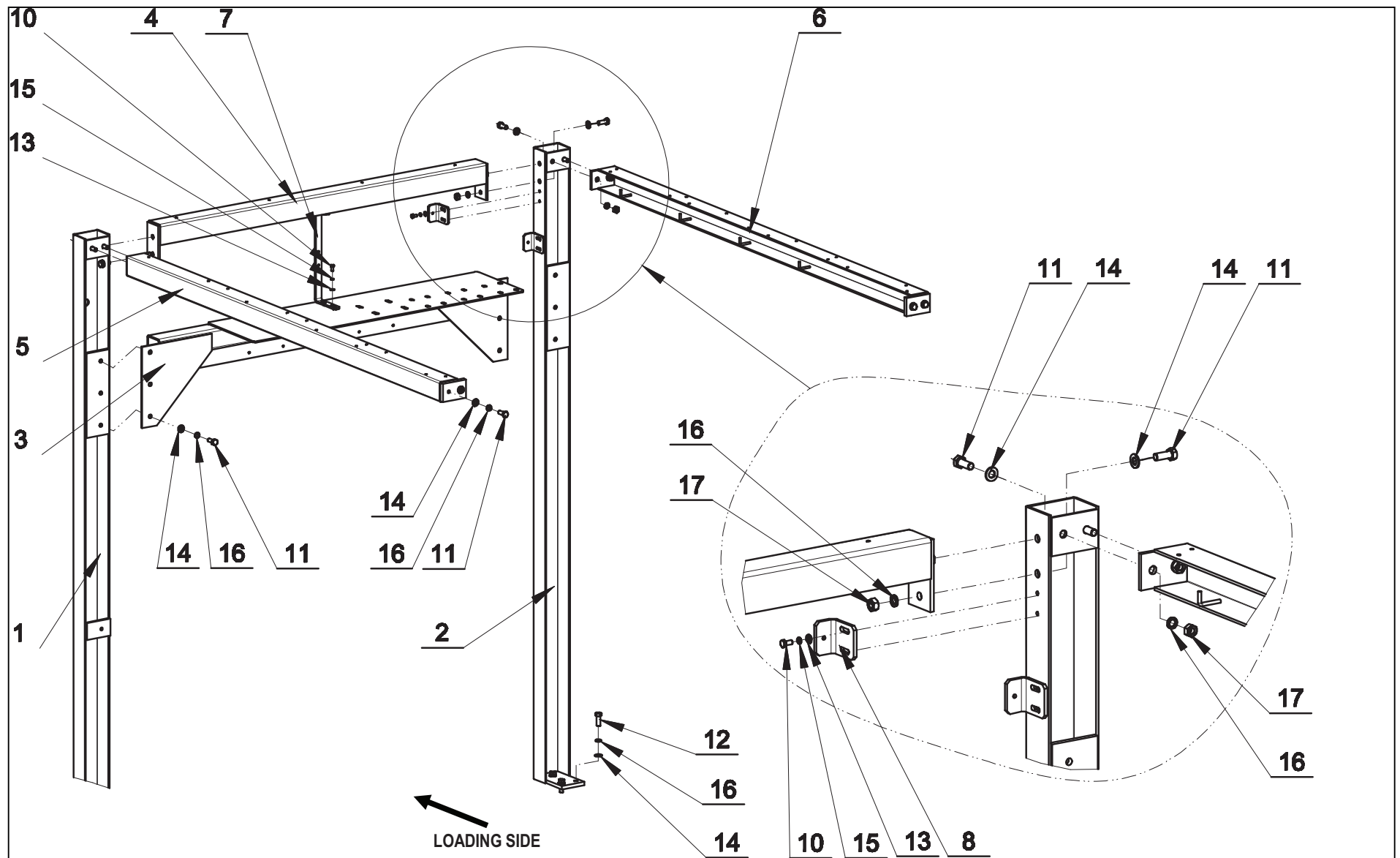
HF1200_MICRO	IS275_MICRO	SX275_MICRO	U275_MICRO
	IXE275W	SXE275W	UXE275W
	IXR275W		UXR275W
	IY520		UY400
	IYE125		UYE090

FRONT FRAME



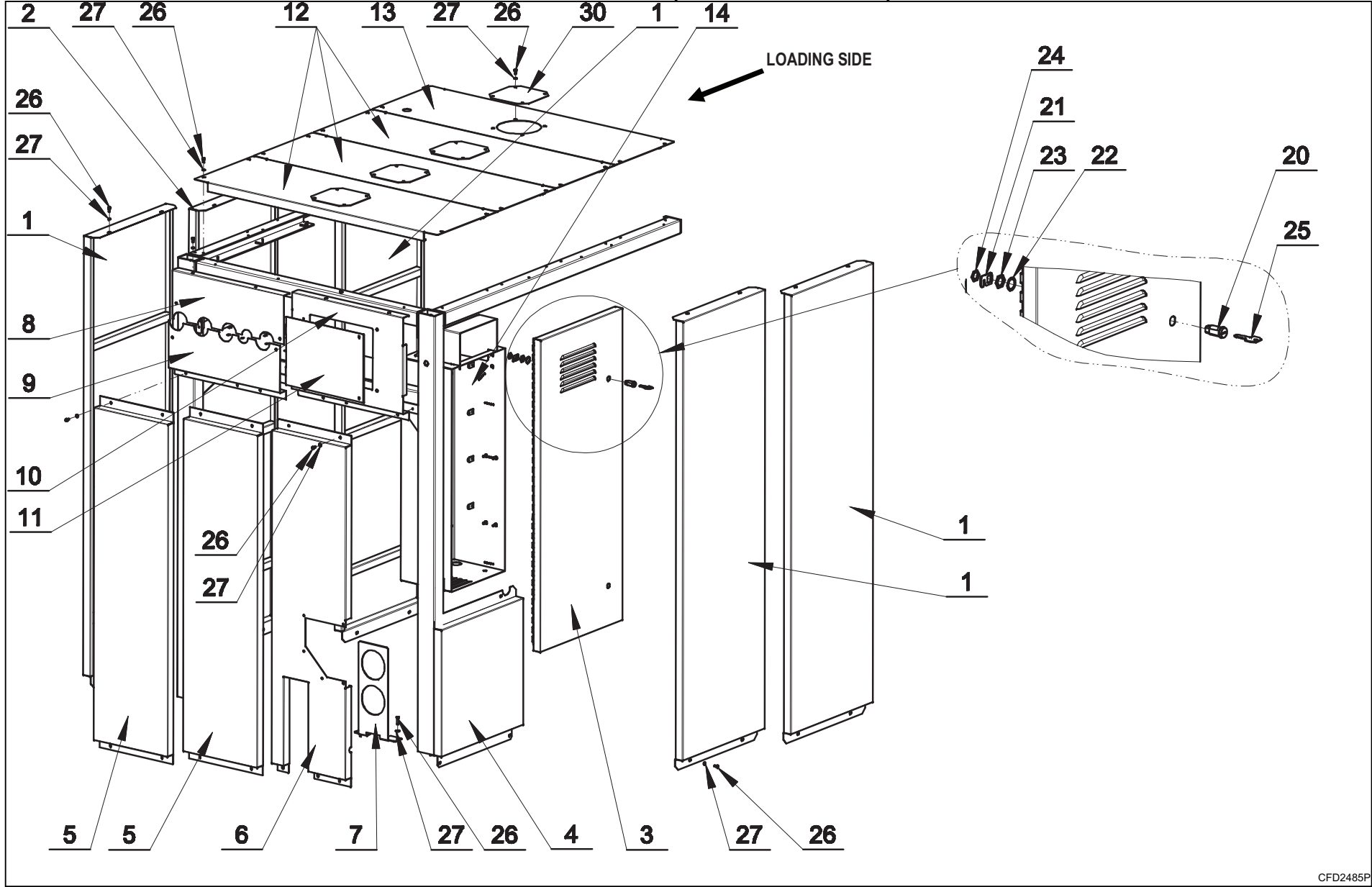
Front Frame			
1	SP220469	Box of components, weldment	180/800 Models
1	SP220407	Box of components, weldment	230/1000 Models
1	SP220436	Box of components, weldment	275/1200 Models
2	SP555083	Front Panel	180/800 Models
2	SP555082	Front Panel	230/1000 Models
2	SP541637	Front Panel	275/1200 Models
3	SP238907	Cover support left	
4	SP220464	Pressure plate upper complete	180/800 Models
4	SP220389	Pressure plate upper complete	230/1000 Models
4	SP220430	Pressure plate upper complete	275/1200 Models
5	SP220461	Pressure plate lower complete	180/800 Models
5	SP220387	Pressure plate lower complete	230/1000 Models
5	SP220427	Pressure plate lower complete	275/1200 Models
6	SP553832	Front cover – left and right, complete	180/800 Models
6	SP554838	Front cover, left and right, complete	230/1000 Models
6	SP220434	Front cover - left, complete	275/1200 Models
7	SP553830	Front cover - right, complete	180/800 Models
7	SP220396	Front cover - right, complete	230/1000 Models
7	SP220435	Front cover - right, complete	275/1200 Models
8	SP553215	Front cover - middle, complete	180/800 Models
8	SP238800	Front cover - middle, complete	230/1000 Models
8	SP553266	Front cover - middle, complete	275/1200 Models
9	SP553835	Front cover	180/800 Models
9	SP220402	Front cover	230/1000 Models
9	SP220428	Front cover	275/1200 Models
10	SP238810	Side protective rubber	180/800 Models
10	SP238809	Side protective rubber	230/1000 Models
10	SP238808	Side protective rubber	275/1200 Models
11	SP553217	Upper protective rubber	180/800 Models
11	SP236986	Upper protective rubber	230/1000 Models
11	SP236985	Upper protective rubber	275/1200 Models
12	SP236061	Cover support right	
20	SPPRI610000007	Short lock	
21	SPPRI610002007	Hook lock short	
22	SPPRI522000012	Washer 21x27x1	
23	SPPRI610005007	Big nut	
24	SPPRI610006007	Small nut	
26	SPPRI610001007	Hook lock big	
27	SP210072	Bolt M8x16	
28	SP210015	Washer 8,4	
29	SP210003	Washer 8	
30	SP210039	Nut M8	

REAR FRAME



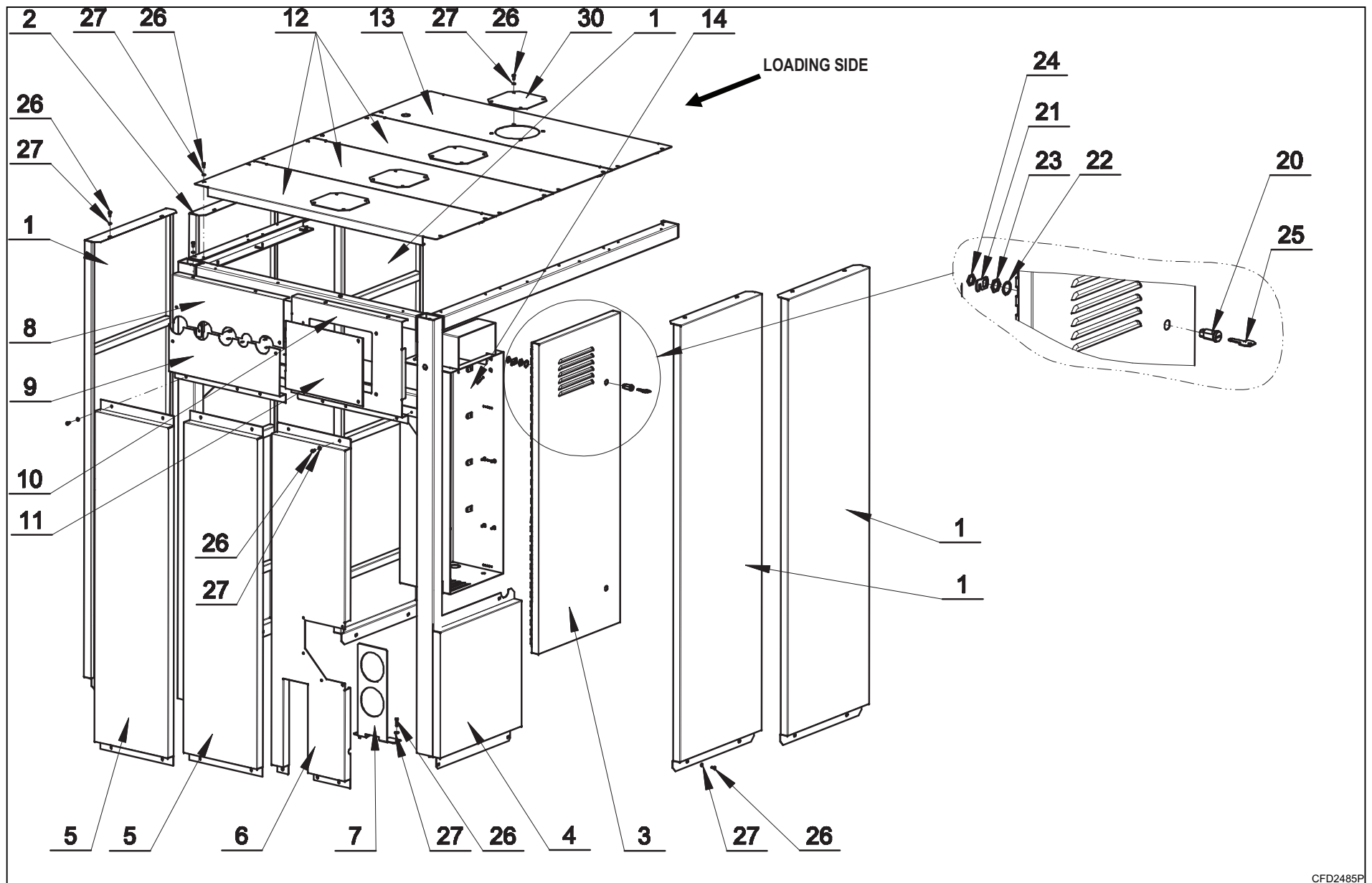
Rear Frame			
1	SP220454	Rear leg left complete	180/800 Models
1	SP220382	Rear leg left complete	230/1000 Models
1	SP220421	Rear leg left complete	275/1200 Models
2	SP220473	Rear leg right complete	180/800 Models
2	SP220398	Rear leg right complete	230/1000 Models
2	SP220439	Rear leg right complete	275/1200 Models
3	SP220457	Rear beam complete	180/800 Models
3	SP220112	Rear beam complete	230/1000 Models
3	SP220423	Rear beam complete	275/1200 Models
4	SP220458	Rear beam – upper, complete	180/800 Models
4	SP220113	Rear beam – upper, complete	230/1000 Models
4	SP220424	Rear beam – upper, complete	275/1200 Models
5	SP220452	Side beam – left, complete	180/800 Models
5	SP220381	Side beam – left, complete	230/1000 Models
5	SP220420	Side beam – left, complete	275/1200 Models
6	SP220460	Side beam – right, complete	180/800 Models
6	SP220386	Side beam – right, complete	230/1000 Models
6	SP220426	Side beam – right, complete	275/1200 Models
7	SP220405	Support	
8	SP220467	Small support	
10	SP210060	Bolt M6x12	
11	SP210088	Bolt M10x25	
12	SP210089	Bolt M10x30	
13	SP210013	Washer 6,4	
14	SP210016	Washer 10,5	
15	SP210002	Washer 6	
16	SP210004	Washer 10	
17	SP210041	Nut M10	

CABINET (DRAWING 1 of 2)



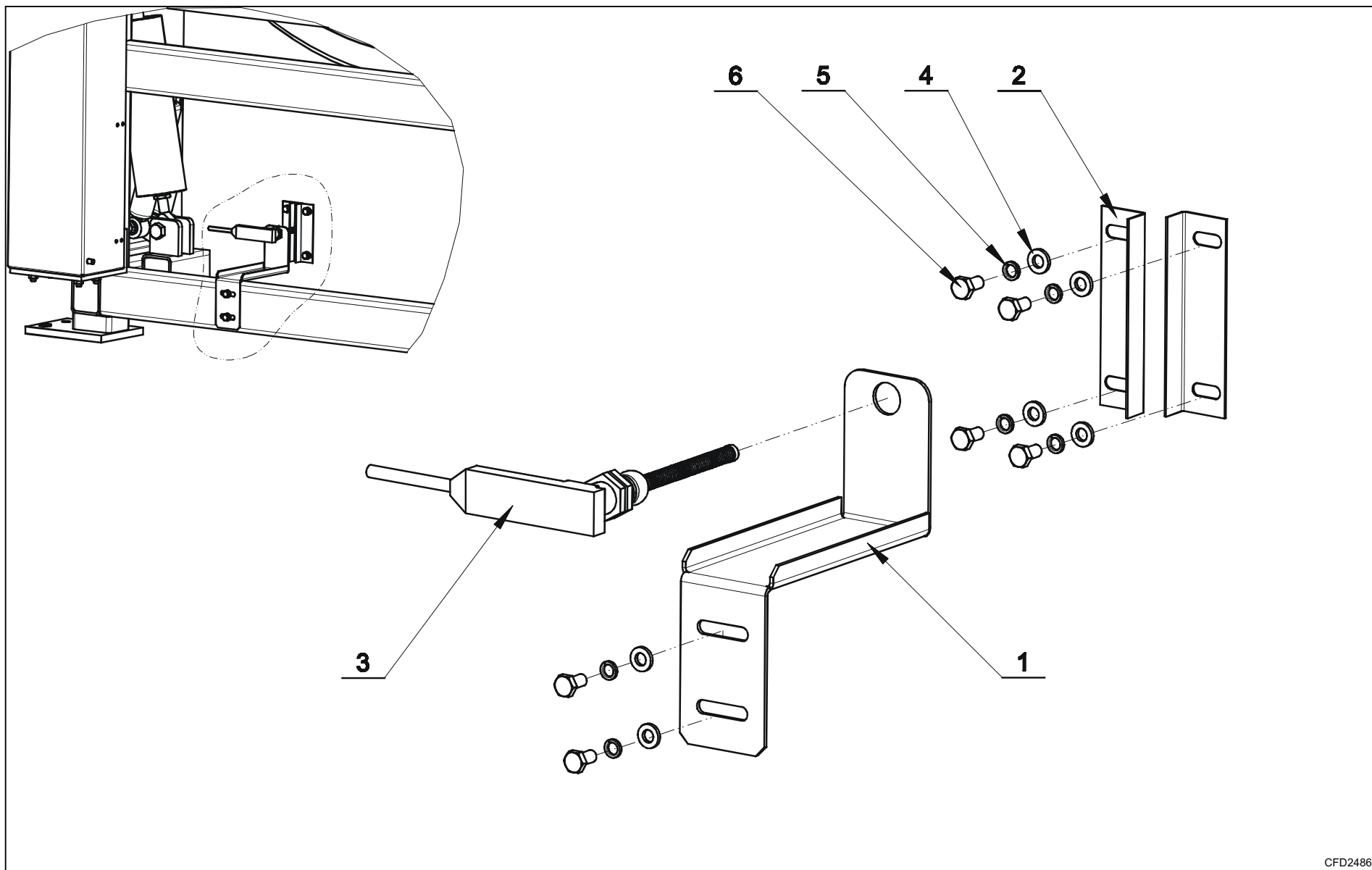
Cabinet (Drawing 1 of 2)			
1	SP220472	Side panel complete	180/800 Models
1	SP220409	Side panel complete	230/1000 Models
1	SP220442	Side panel complete	275/1200 Models
2	SP220572	Side panel – left, complete, version with soap hopper	180/800 Models
2	SP220459	Side panel – right, complete, version with soap hopper	180/800 Models
2	SP220114	Side panel complete, version with soap hopper	230/1000 Models
2	SP220425	Side panel complete, version with soap hopper	275/1200 Models
3	SP238340	Cover for frequency inverter box, weldment	180/800 Models
3	SP238240	Cover for frequency inverter box, weldment	230/1000 Models
3	SP238241	Cover for frequency inverter box, weldment	275/1200 Models
4	SP553227	Side cover – small	180/800 Models
4	SP553226	Side cover – small	230/1000 Models
4	SP553225	Side cover – small	275/1200 Models
5	SP220474	Rear cover	180/800 Models
5	SP220399	Rear cover	230/1000 Models
5	SP220440	Rear cover	275/1200 Models
6	SP551500	Rear cover complete for drain system	180/800 Models
6	SP551469	Rear cover complete for drain system	230/1000 Models
6	SP551449	Rear cover complete for drain system	275/1200 Models
7	SP551490	Cover for drain hose holder	180/800 Models
7	SP551491	Cover for drain hose holder	230/1000 Models
7	SP551492	Cover for drain hose holder	275/1200 Models
8	SP220465	Upper cover for filling valves, steam valve and drum ventilation	180/800 Models
8	SP220403	Upper cover for filling valves, steam valve and drum ventilation	230/1000 Models
8	SP220431	Upper cover for filling valves, steam valve and drum ventilation	275/1200 Models
9	SP220466	Lower cover for filling valves, steam valve and drum ventilation	180/800 Models
9	SP220404	Lower cover for filling valves, steam valve and drum ventilation	230/1000 Models
9	SP220432	Lower cover for filling valves, steam valve and drum ventilation	275/1200 Models
10	SP553241	Pneumatic components box	180/800 Models
10	SP553232	Pneumatic components box	230/1000 Models
10	SP553231	Pneumatic components box	275/1200 Models
11	SP553243	Cover for pneumatic components box	
12	SP220462	Top cover complete	180/800 Models
12	SP220388	Top cover complete	230/1000 Models
12	SP220429	Top cover complete	275/1200 Models

CABINET (DRAWING 2 of 2)



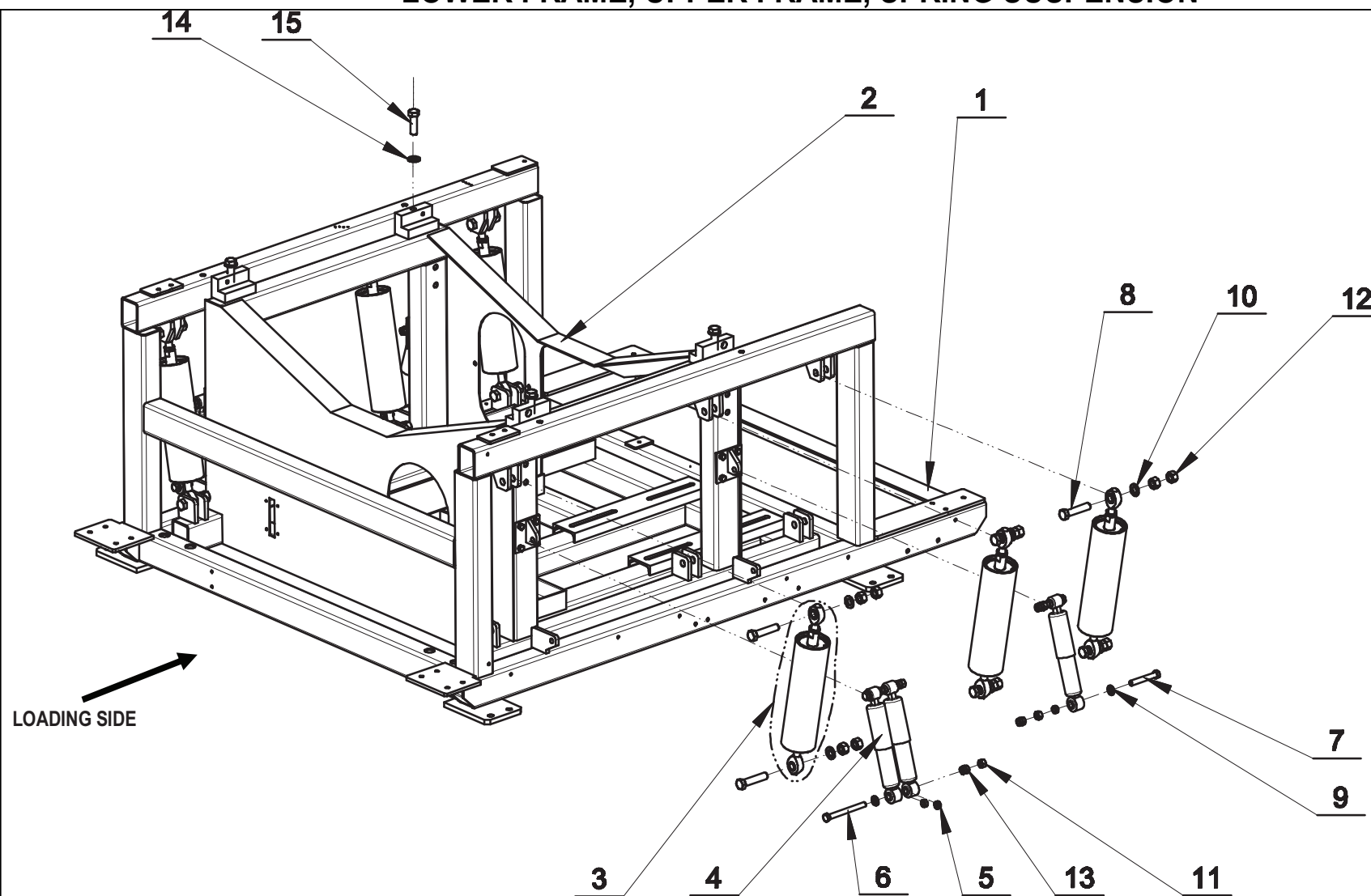
Cabinet (Drawing 2 of 2)			
13	SP238244	Top cover complete II	180/800 Models
13	SP238247	Top cover complete II	230/1000 Models
13	SP238249	Top cover complete II	275/1200 Models
14	SP238242	Frequency inverter box, weldment	180/800 Models
14	SP238243	Frequency inverter box, weldment	230/1000 Models and 275/1200 Models
20	SPPRI610000007	Short lock	
21	SPPRI610002007	Hook lock short	
22	SPPRI522000012	Washer 21x27x1	
23	SPPRI610005007	Big nut	
24	SPPRI610006007	Small nut	
25	SPPRI610003923	Doorlock key	
26	SP210060	Bolt M6x12	
27	SP210013	Washer 6,4	
30	SP551474	Hole cover	

VIBRATION SWITCH



Vibration Switch			
1	SP531229	Vibration switch holder	180/800 Models
1	SP540466	Vibration switch holder	230/1000 and 275/1200 Models
2	SP531268	Vibration switch limiter	
3	SPPRI345000068	Vibration switch	
4	SP311125000006	Washer 6,4	
5	SP311127000006	Washer 6	
6	SP309933000612	Bolt M6x12	

LOWER FRAME, UPPER FRAME, SPRING SUSPENSION

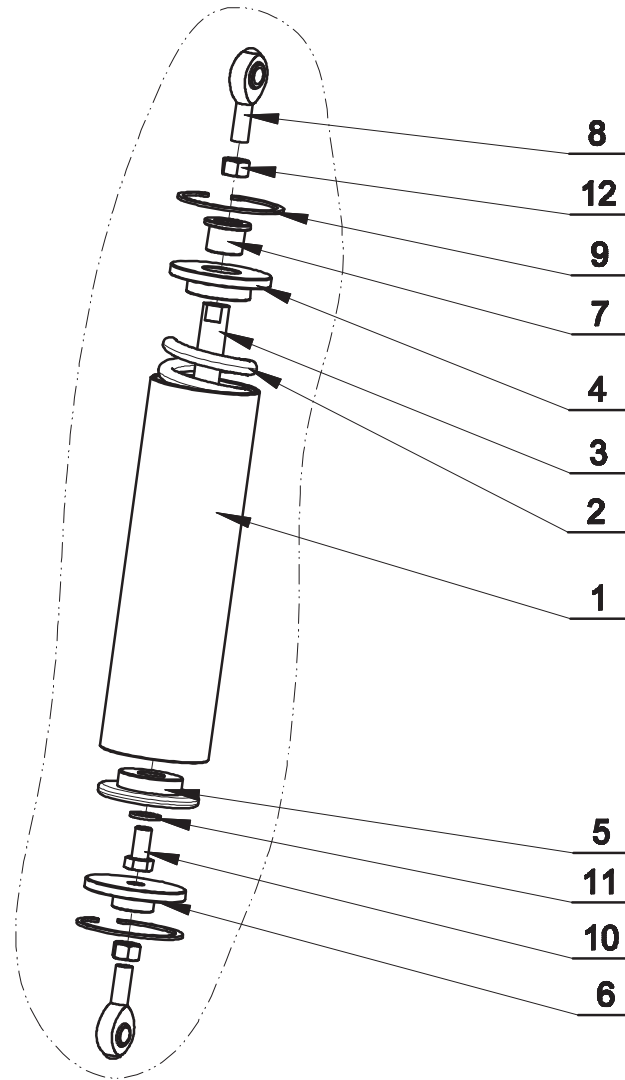
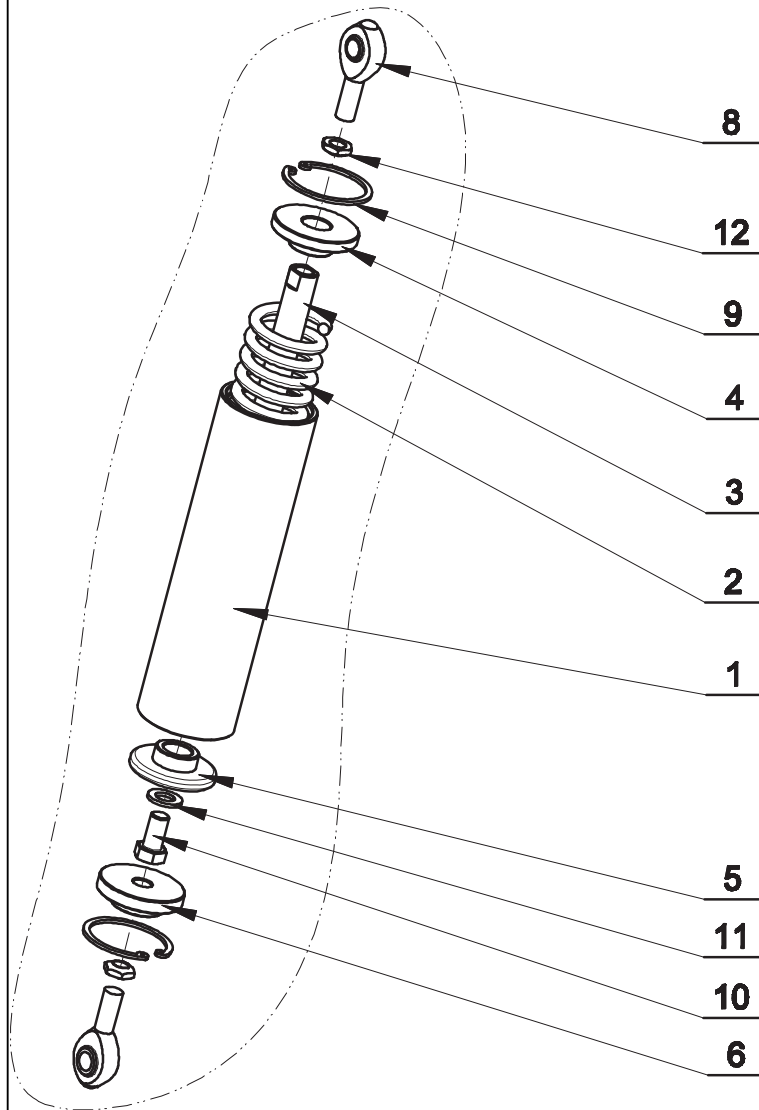


Lower Frame, Upper Frame, Spring Suspension			
1	SP238502	Lower frame	180/800 Models
1	SP238501	Lower frame	230/1000 Models
1	SP238500	Lower frame	275/1200 Models
2	SP238554	Upper frame	180/800 Models
2	SP238553	Upper frame	230/1000 Models
2	SP238552	Upper frame	275/1200 Models
4	SP256162001	Shock absorber KA1190	
5	SP220357	Distance washer	
6	SP210116	Bolt M12x120	
7	SP210113	Bolt M12x85	
8	SP210138	Bolt M16x75	
9	SP210018	Washer 13	
10	SP210021	Washer 17	
11	SP210043	Nut M12	
12	SP210046	Nut M16	
13	SP210027	Self locking nut M12	
14	SP210021	Washer 17	
15	SP210130	Bolt M16x50	

SPRING SUSPENSION

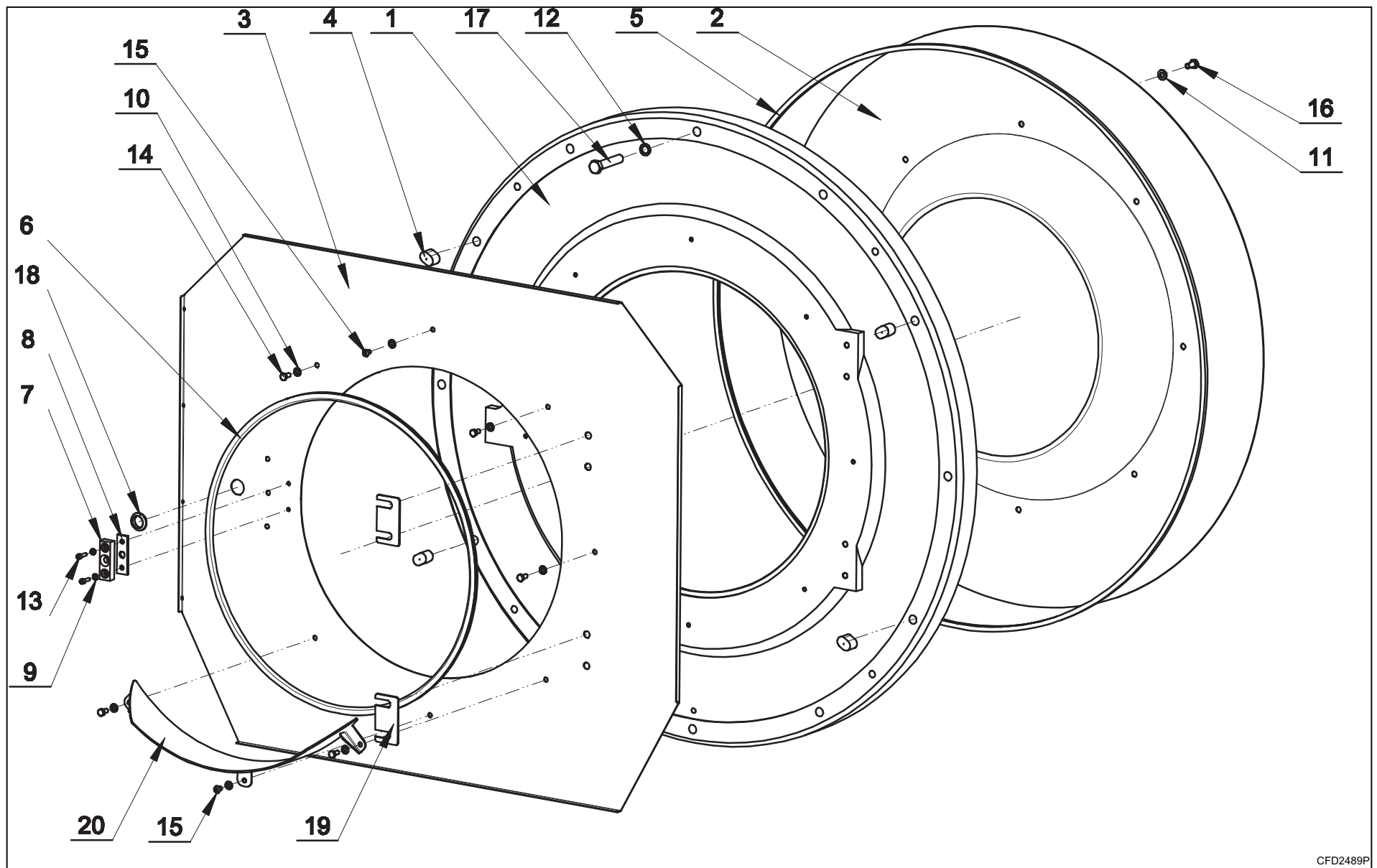
80 kg / 180 lb

100-120 kg / 230-275 lb



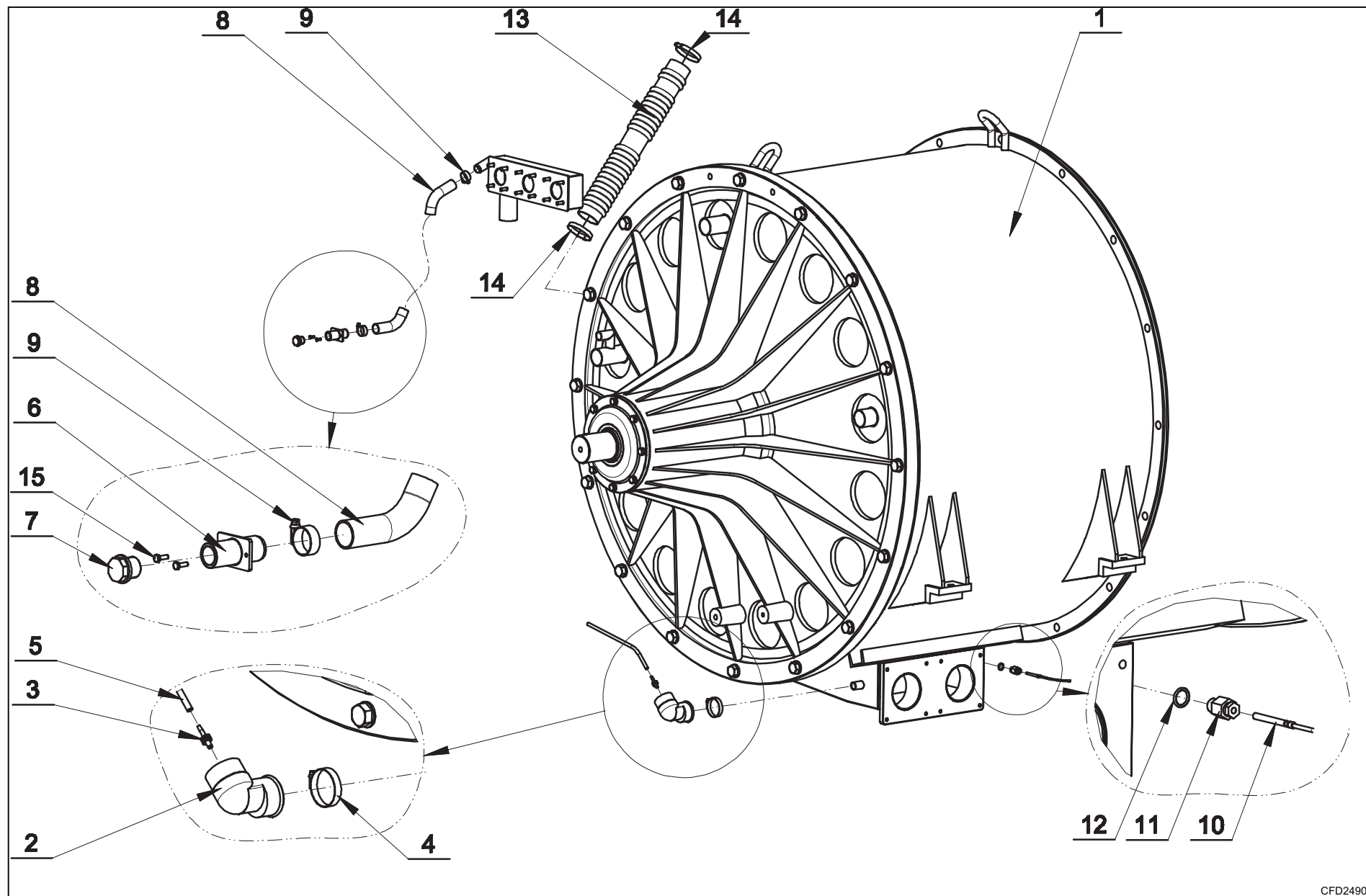
Spring Suspension			
1	SP220307	Cylinder	180/800 Models
1	SP220155	Cylinder	230/1000 and 275/1200 Models
2	SP210603	Spring	180/800 Models
2	SP220000030	Spring	230/1000 and 275/1200 Models
3	SP220308	Shaft	180/800 Models
3	SP220156	Shaft	230/1000 and 275/1200 Models
4	SP220309	Cover	180/800 Models
4	SP220154	Cover	230/1000 and 275/1200 Models
5	SP220306	Spring holder	180/800 Models
5	SP220157	Spring holder	230/1000 and 275/1200 Models
6	SP220305	Cover	180/800 Models
6	SP220158	Cover	230/1000 and 275/1200 Models
7	SP220153	Guide bush	230/1000 and 275/1200 Models
8	SP231312019	Stem pipe joint bearings	
9	SP210255	Retaining ring 75	180/800 Models
9	SP210256	Retaining ring 98	230/1000 and 275/1200 Models
10	SP210124	Bolt M6x30	
11	SP210021	Washer 17	
12	SP210030	Nut M16	
-	SP238768	Spring suspension complete	180/800 Models
-	SP238060	Spring suspension complete	230/1000 and 275/1200 Models

FRONT PLATE



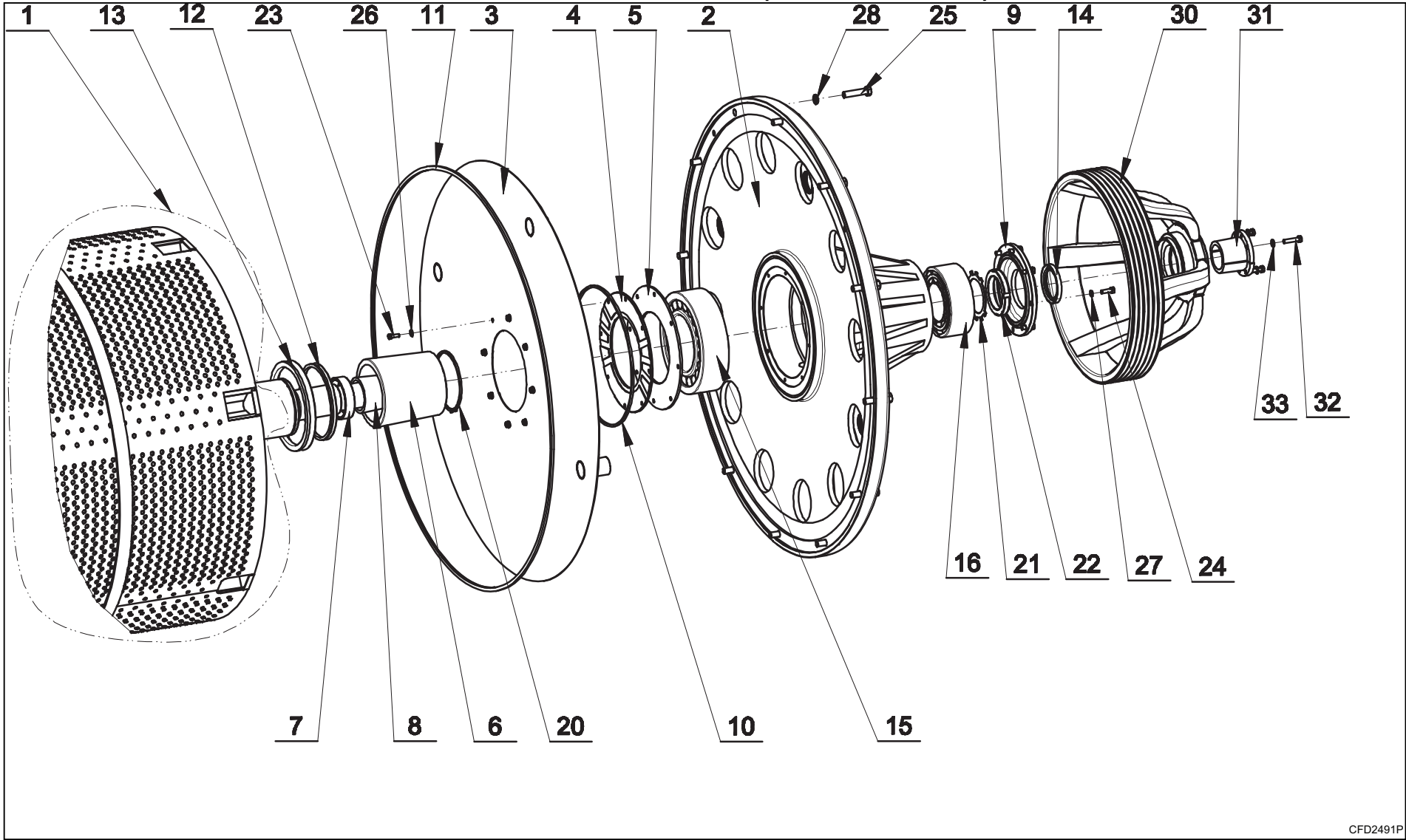
Front Plate			
1	SP238679	Front plate	180/800 Models
1	SP238678	Front plate	230/1000 Models
1	SP238677	Front plate	275/1200 Models
2	SP230100	Cover	180/800 Models
2	SP230015	Cover	230/1000 Models
2	SP230152	Cover	275/1200 Models
3	SP238682	Front plate	180/800 Models
3	SP220377	Front plate	230/1000 Models
3	SP220447	Front plate	275/1200 Models
4	SP802123100	Cover for bolt	180/800 Models
4	SP802123112	Cover for bolt	230/1000 and 275/1200 Models
5	SP802123260	Sealing	180/800 Models
5	SP802123475	Sealing	230/1000 Models
5	SP238684	Sealing	275/1200 Models
6	SP802123095	Front plate sealing	
7	SPF02100020114	Centring block	
8	SP531237	Washer for centring block	180/800 and 230/1000 Models
8	SP545379	Washer for centring block	275/1200 Models
9	SP311125000006	Washer 6,4	
10	SP210015	Washer 8,4	
11	SP220177	Washer 10,5	
12	SP210007	Washer 16	180/800 Models
12	SP210009	Washer 20	230/1000 and 275/1200 Models
13	SP528549	Bolt M6x20	180/800 Models
13	SP238255	Bolt M6x30	230/1000 and 275/1200 Models
14	SP210072	Bolt M8x16	
15	SP526791	Bolt M8x12	
16	SP210087	Bolt M10x20	
17	SP210139	Bolt M16x85	180/800 Models
17	SP210149	Bolt M20x80	230/1000 and 275/1200 Models
18	SPPRI501000071	Cable bushing	
19	SP535554	Distance sheet	
20	SP230022	Manger complete	180/800 and 230/1000 Models
20	SP230160	Manger complete	275/1200 Models

TUB



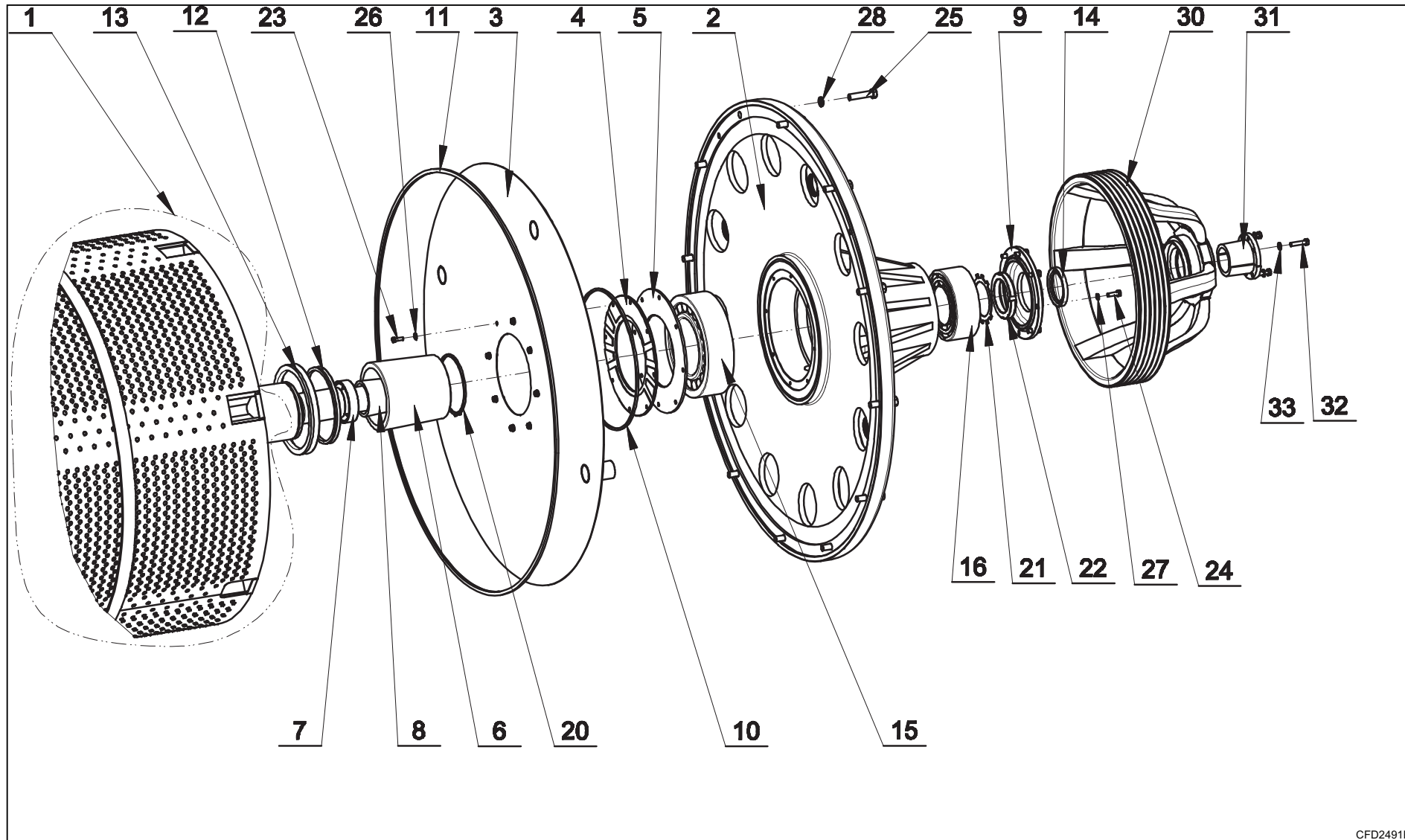
Tub			
1	SP230277	External tub – weldment	180/800 Models
1	SP230127	External tub – weldment	230/1000 Models
1	SP230141	External tub - weldment	275/1200 Models
2	SP220771	Water level elbow	
3	SP220364	Adapter for elbow	
4	SP210416	Hose clamp	
5	SPPRI540001003	Water level switch hose	
6	SP541126	Input for pumps	
7	SP510940	Plug ½"	
8	SPPRI540001019	Hose d19x27	
9	SPPRI240000003	Hose clamp 20-32	
10	SP503839	Temperature sensor	
11	SPPRI614000047	Temperature sensor holder (part No. includes also SP516981)	
-	SP516981	Sealing ring, (not shown)	
12	SPPRI524000001	Sealing ring	
13	SPF02109001213	Rubber hose 60, version with soap hopper	180/800 Models
13	SP555067	Rubber hose 60, version with soap hopper	230/1000 and 275/1200 Models
14	SPPRI240000021	Hose clamp 60-80, version with soap hopper	
15	SP309933240412	Bolt M4x12	

DRUM, TRUNNION (DRAWING 1 of 2)



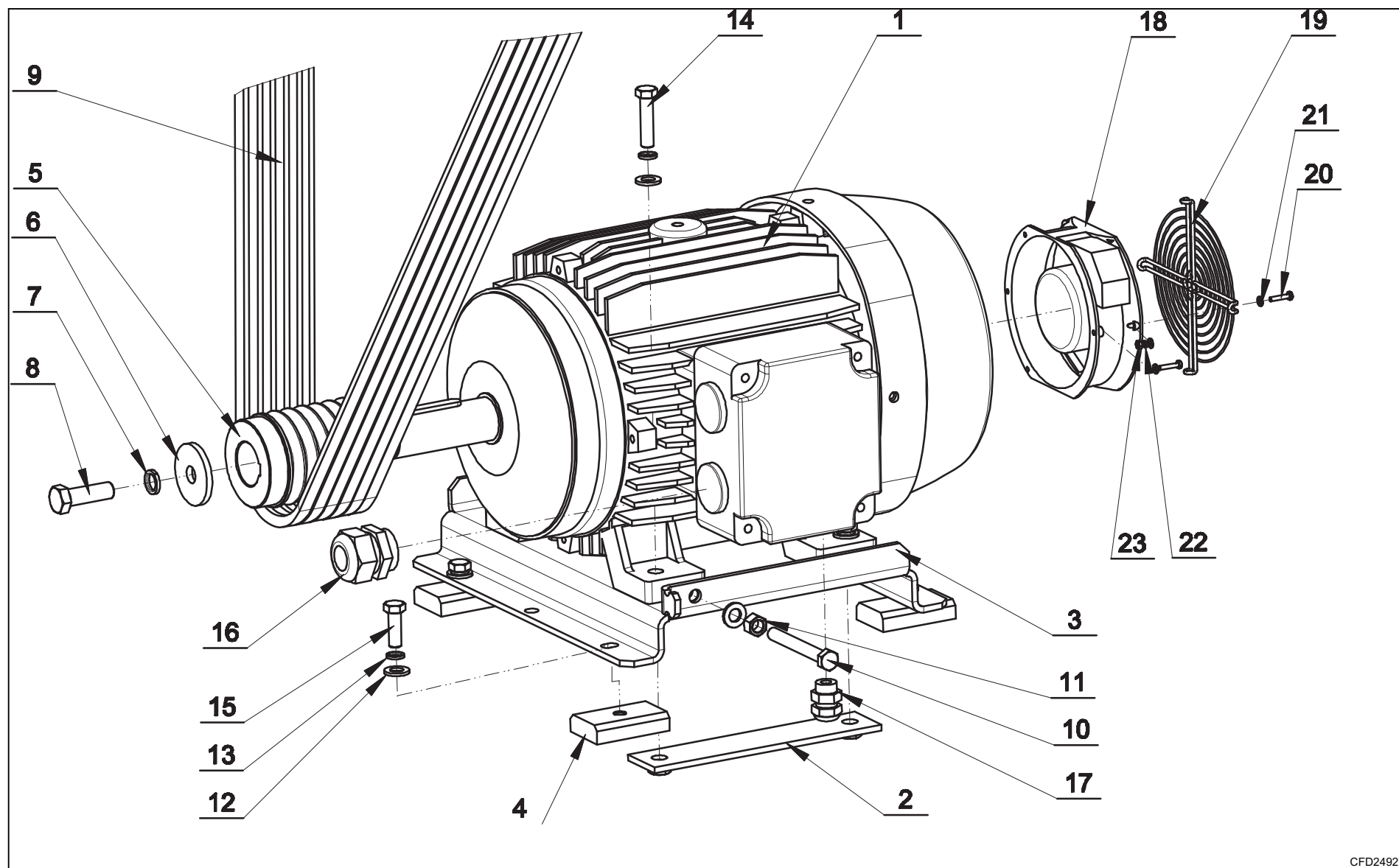
Drum, Trunnion (Drawing 1 of 2)			
1	SP230099	Washing drum – complete	180/800 Models
1	SP230014	Washing drum – complete	230/1000 Models
1	SP230164	Washing drum – complete	275/1200 Models
2	SP230115	Bearing housing	180/800 Models
2	SP230063	Bearing housing	230/1000 Models
2	SP230149	Bearing housing	275/1200 Models
3	SP230102	Rear plate	180/800 Models
3	SP230392	Rear plate	230/1000 Models
3	SP230159	Rear plate	275/1200 Models
4	SP220342	Sealing ring A	180/800 and 230/1000 Models
4	SP220172	Sealing ring A	275/1200 Models
5	SP220173	Sealing ring B	275/1200 Models
6	SP220338	Distance sleeve A	180/800 and 230/1000 Models
6	SP220170	Distance sleeve A	275/1200 Models
7	SP220339	Distance sleeve B	180/800 and 230/1000 Models
7	SP220174	Distance sleeve B	275/1200 Models
8	SP220341	Distance sleeve C	180/800 and 230/1000 Models
8	SP220176	Distance sleeve C	275/1200 Models
9	SP230121	Cover	180/800 Models
9	SP230065	Cover	230/1000 Models
9	SP230139	Cover	275/1200 Models
10	SP802123038	Sealing ring	
11	SP802123260	Profiled sealing	180/800 Models
11	SP802123475	Profiled sealing	230/1000 Models
11	SP802123265	Profiled sealing	275/1200 Models

DRUM, TRUNNION (DRAWING 2 of 2)



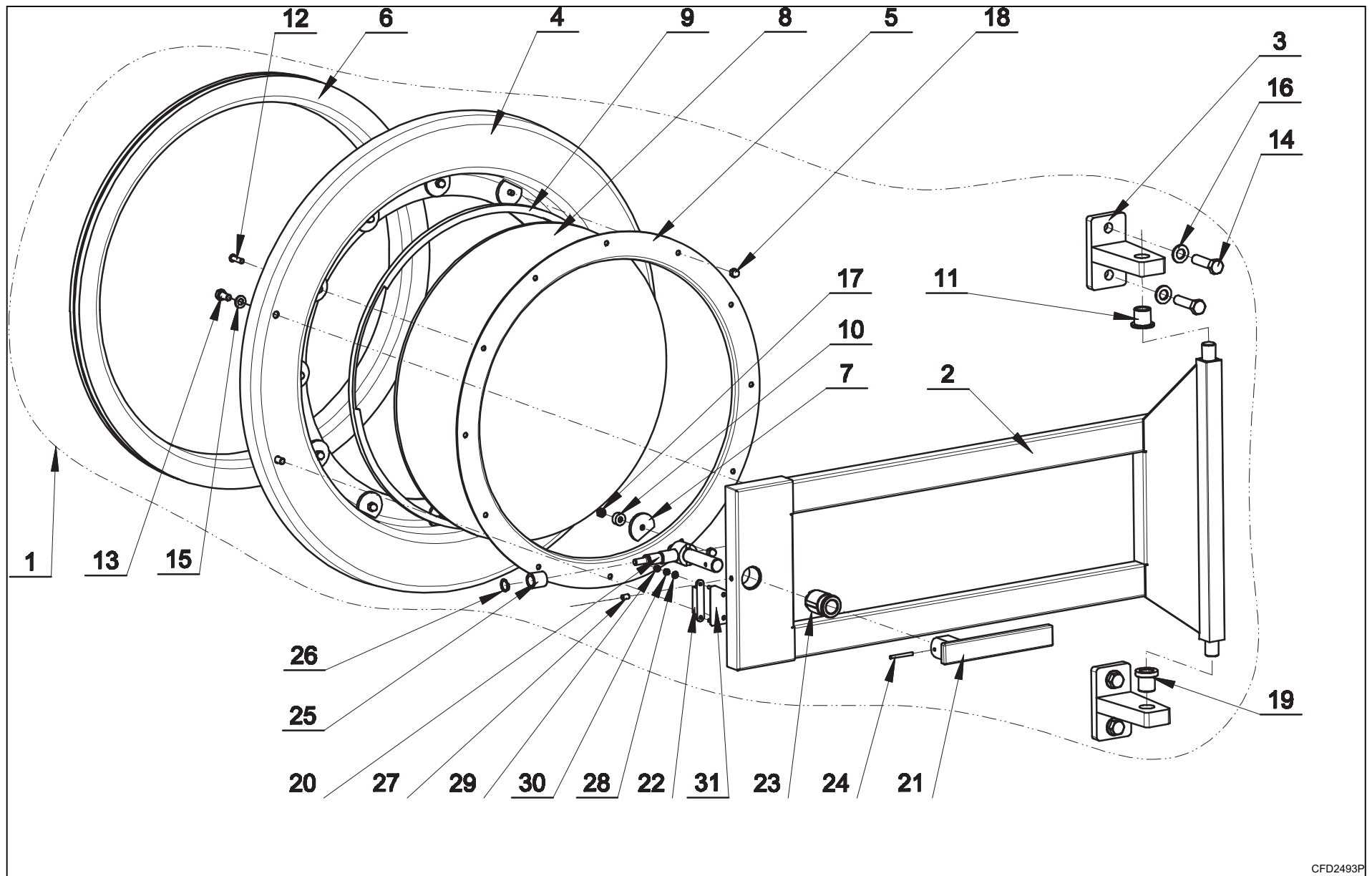
Drum, Trunnion (Drawing 2 of 2)			
12	SP809522199	Sealing V-199A	
13	SP809522198	Sealing V-220A	
14	SP210309	Sealing ring	180/800 and 230/1000 Models
14	SP210308	Sealing ring	275/1200 Models
15	SP231000700	Bearing NV2232	
16	SP231001030	Bearing 22319	180/800 and 230/1000 Models
16	SP231001040	Bearing 22320	275/1200 Models
20	SP210248	Retaining ring for shaft	
21	SP210258	Retaining washer 95	180/800 and 230/1000 Models
21	SP210259	Retaining washer 100	275/1200 Models
22	SP220099	Clamping nut M95x2	180/800 and 230/1000 Models
22	SP220148	Clamping nut M100x2	275/1200 Models
23	SP210076	Bolt M8x25	180/800 and 230/1000 Models
23	SP210078	Bolt M8x30	275/1200 Models
24	SP210089	Bolt M10x30	180/800 and 230/1000 Models
24	SP210100	Bolt M12x30	275/1200 Models
25	SP210137	Bolt M16x20	180/800 Models
25	SP210148	Bolt M20x70	230/1000 and 275/1200 Models
26	SP220184	Washer 8,4	
27	SP210016	Washer 10	180/800 and 230/1000 Models
27	SP210018	Washer 12	275/1200 Models
28	SP210021	Washer 16	180/800 Models
28	SP210022	Washer 20	230/1000 and 275/1200 Models
30	SP230118	Drum pulley	180/800 Models
30	SP230076	Drum pulley	230/1000 and 275/1200 Models
31	SP220318	Clamping sleeve	180/800 Models
31	SP220098	Clamping sleeve	230/1000 and 275/1200 Models
32	SP210097	Bolt M10x60	
33	SP210016	Washer 10,5	
-	SP555321	Bearing job instruction	

DRIVE



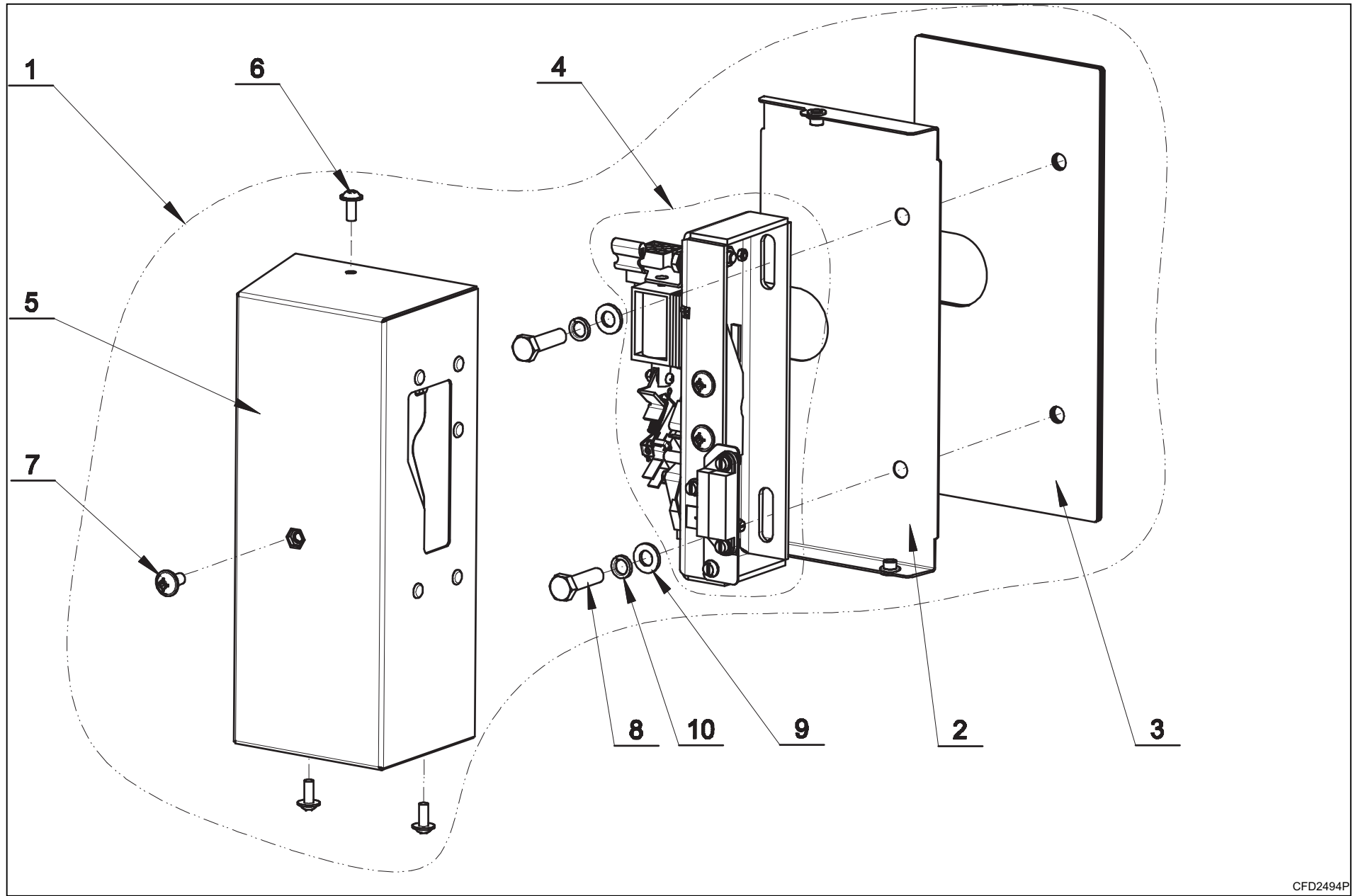
Drive			
1	SP102261	Motor, 230/400V, 11kW	180/800 Models
1	SP530894	Motor, 230/400V, 15kW	230/1000 Models
1	SP506037	Motor, 230/400V, 18,5kW	275/1200 Models
2	SP531219	Motor support complete	180/800 Models
2	SP547305	Motor support complete	230/1000 Models
2	SP540495	Motor support complete	275/1200 Models
3	SP526478	Motor board	180/800 Models
3	SP547306	Motor board	230/1000 Models
3	SP540493	Motor board	275/1200 Models
4	SP220311	Nut	
5	SP531190	Motor pulley	180/800 Models
5	SP547308	Motor pulley	230/1000 Models
5	SP540498	Motor pulley	275/1200 Models
6	SP511924	Washer for pulley	
7	SP311127000016	Washer 16	
8	SP552885	Bolt M16x40	
9	SP531249	V-belt	180/800 Models
9	SP545380	V-belt	230/1000 and 275/1200 Models
10	SP548070	Bolt M12x150	
11	SP310934000012	Nut M12	
12	SP311125000013	Washer 13	
13	SP311127000012	Washer 12	
14	SP309933001250	Bolt M12x50	180/800 and 230/1000 Models
14	SP309933001270	Bolt M12x70	275/1200 Models
15	SP309933001235	Bolt M12x35	
16	SP101410	Cable bushing M40	
17	SP101407	Cable bushing M20	
18	SP528481	Ventilator	
19	SP528482	Ventilator grate	
20	SP309084000420	Bolt M4x20	
21	SP311125000004	Washer 4,3	
22	SP311127000004	Washer 4	
23	SP310934000004	Nut M4	

DOOR



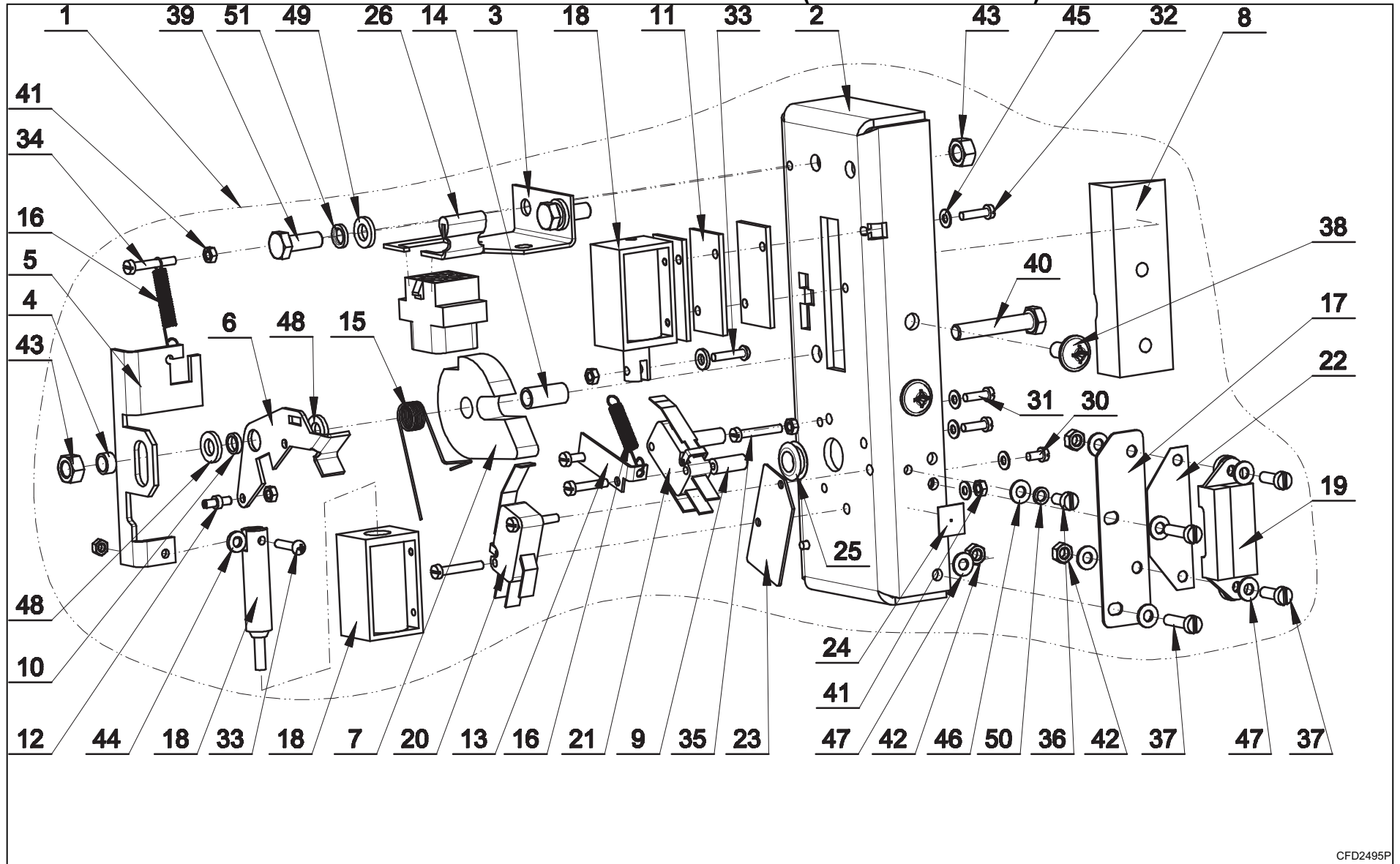
Door			
1	SP238022	Complete door	180/800 and 230/1000 Models
1	SP238773	Complete door	275/1200 Models
2	SP230112	Door beam	180/800 and 230/1000 Models
2	SP230140	Door beam	230/1000 and 275/1200 Models
3	SP220448	Hinge	
4	SP230016	Door frame	180/800 and 230/1000 Models
4	SP230155	Door frame	275/1200 Models
5	SP230017	Door glass holder	180/800 and 230/1000 Models
5	SP230154	Door glass holder	275/1200 Models
6	SP802123115	Door seal	180/800 and 230/1000 Models
6	SP802123119	Door seal	275/1200 Models
7	SP220322	Washer	180/800 and 230/1000 Models
7	SP220159	Washer	275/1200 Models
8	SP941001031	Door glass	180/800 and 230/1000 Models
8	SP941001046	Door glass	275/1200 Models
9	SP802123026	Glass seal	180/800 and 230/1000 Models
9	SP802123036	Glass seal	275/1200 Models
10	SP220321	Insertion piece	
11	SP220301	Sleeve	
12	SP220323	Bolt M6	
13	SP210072	Bolt M8x16	
14	SP210106	Bolt M12x45	
15	SP210015	Washer 8,4	
16	SP210019	Washer 13	
17	SP210038	Nut M6	
18	SP210028	Nut M6	
19	SP553204	Sleeve of bracket	
20	SPF02107500014	Door lever	
21	SPF02107300024	Handle	
22	SPPRI346000032	Magnet for magnetic switch	
23	SPF02107002315	Displacing nut	
24	SP313515004035	Pin 4x35	
25	SP323622641243	Sleeve	
26	SP307732030014	Retaining ring 14	
27	SP309913000610	Bolt M6x10	
28	SP311125240004	Washer 4,3	
29	SP514193	Nut M4	
30	SP310934000004	Nut M4	
31	SP553210	Magnet holder	

DOOR LOCK DRAWING 1



Door Lock Drawing 1			
1	SP553228	Door lock complete	180/800 and 230/1000 Models
1	SP540482	Door lock complete	275/1200 Models
2	SP547348	Door lock holder complete	180/800 and 230/1000 Models
2	SP540483	Door lock holder complete	275/1200 Models
3	SP547349	Door lock washer	180/800 and 230/1000 Models
3	SP540487	Door lock washer	275/1200 Models
5	SP554974	Door lock cover complete	180/800 and 230/1000 Models
5	SP540484	Door lock cover complete	275/1200 Models
6	SP503572	Bolt M5x12	
7	SP309595240612	Bolt M6x12	
8	SP309933240830	Bolt M8x30	
9	SP311125240008	Washer 8,4	
10	SP311127240008	Washer 8	

DOOR LOCK DRAWING 2 (DRAWING 1 OF 2)

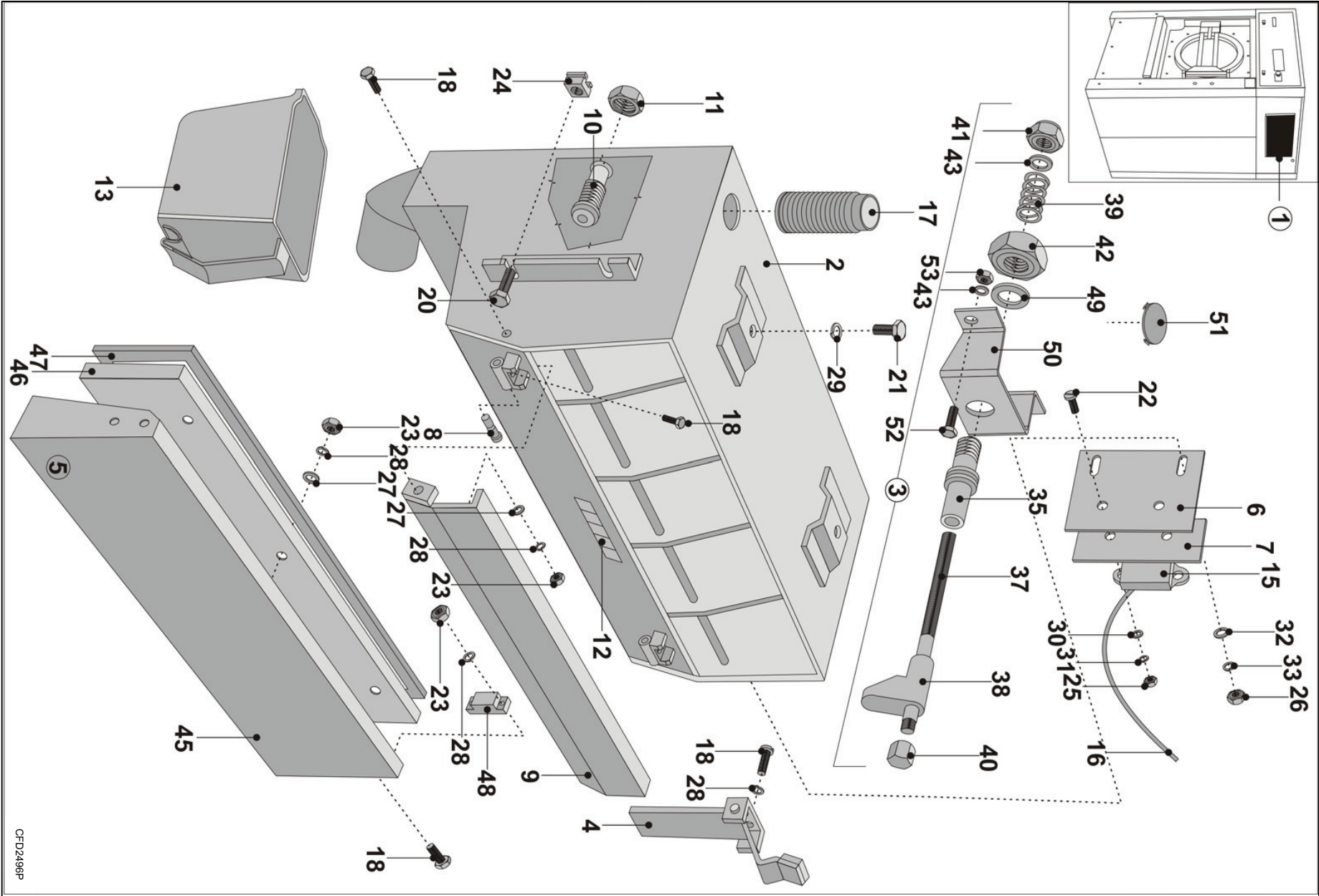


Door Lock Drawing 2 (Drawing 1 of 2)			
1	SP553229	Door lock complete	
2	SP511241	Element	
3	SP530709	Connector holder	
4	SP533712	Tube	
5	SP533710	Gate	
6	SP515453	Link	
7	SPF02117001214	Cam	
8	SPF02117001314	Rising section	
9	SPF02117001424	Column	
10	SPF02117001714	Ring	
11	SPF02117002414	Coil washer	
12	SPF02117002514	Pin	
13	SPF02117002614	Coil holder	
14	SP518680	Tube	
15	SP315002015014	Spring	
16	SPPRI611000007	Spring	
17	SP547355	Magnetic switch washer	
18	SPF02117001814	Coil-modification	
19	SPPRI346000032	Magnetic switch	
20	SPF02117002114	Microswitch	
21	SPF02117002224	Microswitch	
22	SPF02110001314	Insulation paper	
23	SP101154	Insulation paper	
24	SPPRI551000001	Earthing index plate	
25	SP273121008002	Cable bushing	
26	SPPRI505000058	Profiled sealing	
30	SP309084000306	Bolt M3x6	
31	SP309084000310	Bolt M3x10	
32	SP309084240312	Bolt M3x12	
33	SP309798500314	Bolt M3x14	
34	SP309084000316	Bolt M3x16	
35	SP309084000320	Bolt M3x20	
36	SP309084100408	Bolt M4x8	
37	SP309084000416	Bolt M4x16	
38	SP309595240612	Bolt M6x12	

This exploded view diagram illustrates the assembly of a mechanical device, likely a pump or motor component. The diagram features numerous numbered callouts (1 through 51) pointing to specific parts and sub-assemblies. Key components include a central housing (2), a motor or actuator unit (11), a control box (18), and various mounting brackets (e.g., 1, 3, 14, 16, 17, 19, 21, 23, 24, 25, 26, 32, 33, 34, 35, 37, 38, 41, 42, 43, 44, 46, 47, 48, 49, 50, 51). The assembly is shown in a disassembled state to clarify the relationship between parts. Dashed lines indicate the alignment and assembly sequence of the components.

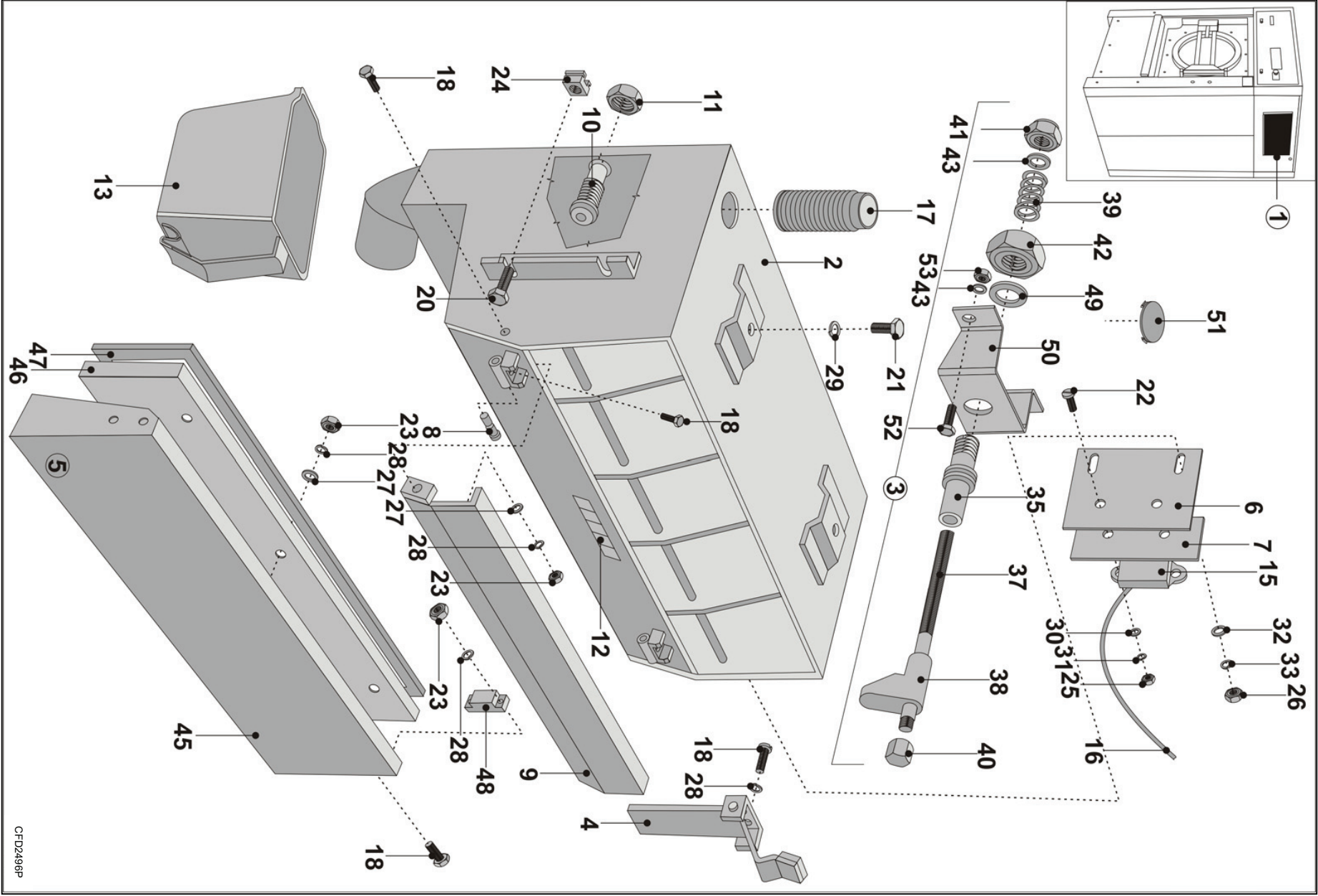
Door Lock Drawing 2 (Drawing 2 of 2)			
39	SP309933000616	Bolt M6x16	
40	SP518556	Bolt M6x35	
41	SP310934000003	Nut M3	
42	SP310934000004	Nut M4	
43	SP310934000006	Nut M6	
44	SP555746	Plastic washer	
45	SP311125000003	Washer 3,2	
46	SP311125100004	Washer 4,3	
47	SP311125000004	Washer 4,3	
48	SP311125100006	Washer 6,4	
49	SP311125000006	Washer 6,4	
50	SP311127000004	Washer 4	
51	SP311127000006	Washer 6	

SOAP HOPPER (DRAWING 1 of 2)



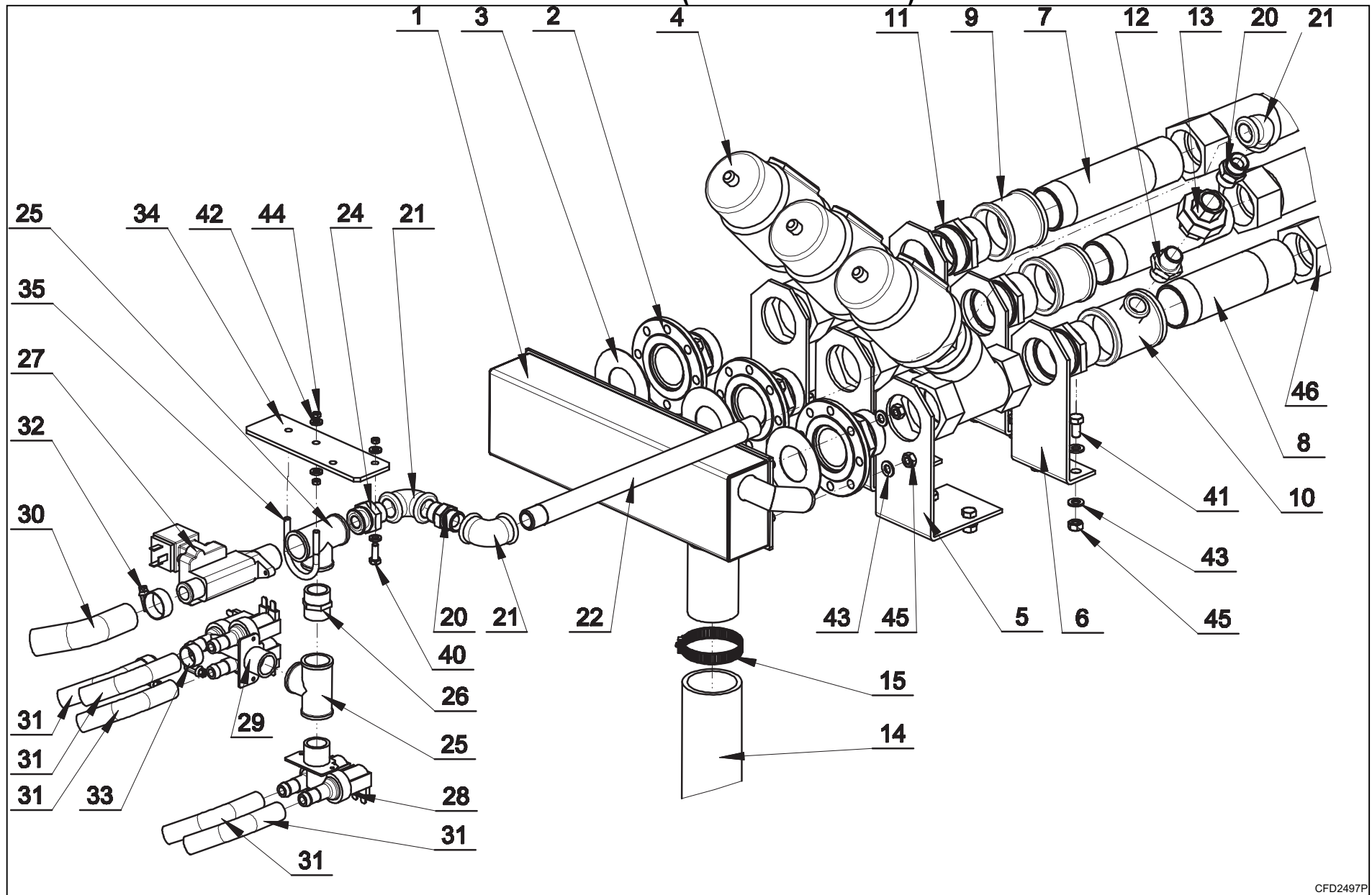
Soap Hopper (Drawing 1 of 2)			
1	SP555020	Complete soaphopper	
2	SP555021	Soaphopper weldment	
3	SP535519	Lock for soaphopper	
4	SP235110200014	Overseal	
5	SP223110600013	Cover of the soaphopper	
6	SPF02110001214	Holder	
7	SPF02110001314	Insulation paper	
8	SP235110001215	Door pin	
9	SP235110001413	Cover	
10	SP235110001614	Nozzle	
11	SP235110001715	Nut	
12	SP548000091014	Index plate of soaphoppers	
13	SP321848223000	Plastic vessel	
15	SPPRI346000032	Magnetic switch	
16	SP283362004915	Insulation tube	
17	SPPRI504000069	Rubber elbow	
18	SP309933240408	Bolt M4x8	
20	SP309933240612	Bolt M6x12	
21	SP309933000610	Bolt M6x10	
22	SP309084000310	Bolt M3x10	
23	SP310934240004	Nut M4	
24	SPPRI229000004	Nut M6	
25	SP310934000003	Nut M3	
26	SP310934000004	Nut M4	
27	SP311125240004	Washer 4,3	
28	SP311127240004	Washer 4	
29	SP311127000006	Washer 6	
30	SP311125000003	Washer 3,2	
31	SP311127000003	Washer 3	
32	SP311125000004	Washer 4,3	
33	SP311127000004	Washer 4	
35	SP223110200115	Pin	
37	SP223110200415	Bolt	

SOAP HOPPER (DRAWING 2 of 2)



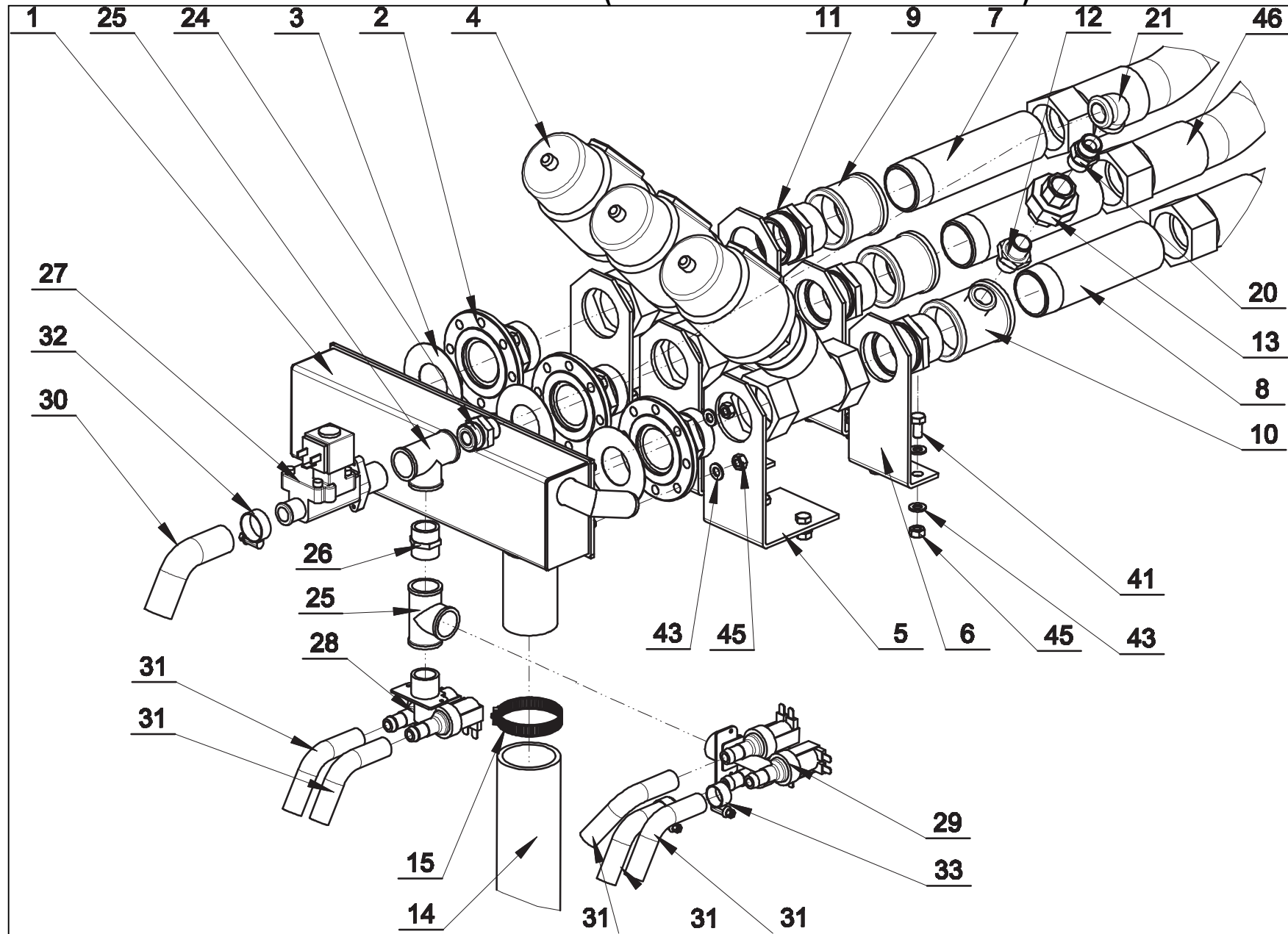
Soap Hopper (Drawing 2 of 2)			
38	SP321848480023	Safety lever	
39	SP120102302325	Spring	
40	SP310917240006	Nut M6	
41	SP310985000006	Nut M6	
42	SP310934000012	Nut M12	
43	SP311125000006	Washer 6,4	
45	SP223110700013	Complete cover for the soaphopper	
46	SP235111200013	Cover insert	
47	SP273442021020	Sealing	
48	SPPRI346000031	Magnet for magnetic switch	
49	SP311127000012	Washer 12	
50	SP535518	Bracket	
51	SP345900043132	Plug	
52	SP309933000616	Bolt M6x16	
53	SP310934000006	Nut M6	

FILLING VALVES (180/800 MODELS)



Filling Valves (180/800 Models)			
1	SP220491	Header tank	
2	SP220490	Washer	
3	SP191005115	Sealing	
4	SP250204035	Pneumatic valve 1 ½" DN40	
5	SP230107	Inlet valve holder – long	
6	SP230108	Inlet valve holder – short	
7	SP220347	Inlet tube 1	
8	SP220489	Inlet tube 2	
9	SP210387	Outer joint DN40	
10	SP210392	"T" – part (DN40 DN15)	
11	SP220349	Reducing nipple DN40	
12	SP210400	Pipe nipple DN15	
13	SP265108131	Pipe nipple DN15	
-	SP210408	Plug DN15, (not shown)	Models without soap hopper
14	SP800907090	Hose for header tank-tub	
15	SP210416	Hose clamp	
20	SPR22112000114	Pipe nipple DN15	
21	SP319428320504	Elbow ½"	
22	SP553212	Tube ½"	
24	SP531256	Pipe nipple ¾" x ½"	
25	SPPRI426001107	T-part ¾"	
26	SPPRI426001217	Pipe nipple ¾"	
27	SPPRI340200056	1-way inlet valve ¾"	Models with soap hopper
28	SPPRI340020035	Inlet valve 2-way	Models with soap hopper
29	SPPRI340030038	Inlet valve 3-way	Models with soap hopper
30	SPPRI540001019	Hose d19x27	
31	SPPRI540000014	Hose d13x19	
32	SPPRI240000003	Hose clamp 20-32	
33	SPPRI240000002	Hose clamp 12-22	
34	SP552897	Pipe holder	
35	SP508310	Clip R18	
41	SP309933240820	Bolt M8x20	
42	SP311125000006	Washer 6,4	
43	SP311125240008	Washer 8,4	
44	SP310934000006	Nut M6	
45	SP310934240008	Nut M8	
46	SP520252	Fill Hose; 1500 mm	Models without tilt option
46	SP548066	Fill Hose; 2500 mm	Models with tilt option
-	SP557233	Sealing for filling hose, (not shown)	

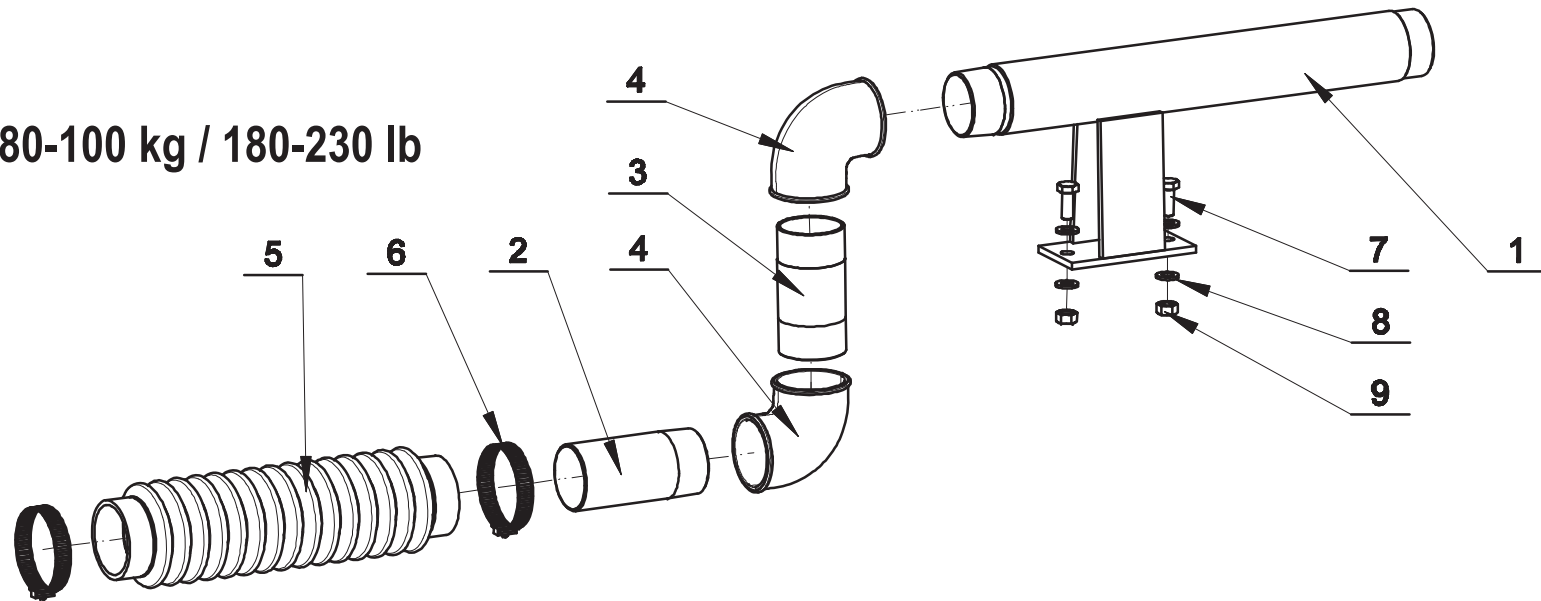
FILLING VALVES (230/100 AND 275/1200 MODELS)



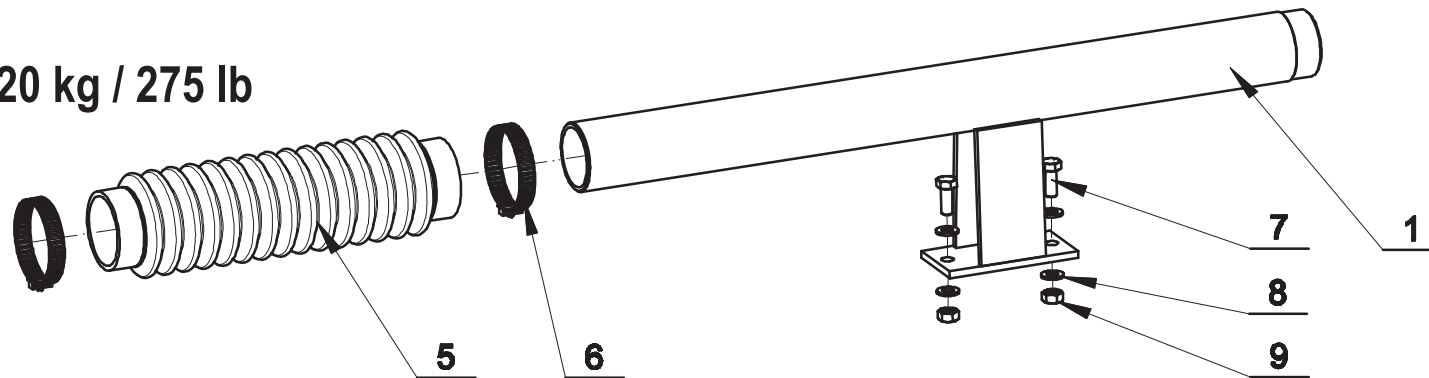
Filling Valves (230/1000 and 275/1200 Models)			
1	SP553221	Header tank	
2	SP220490	Washer	
3	SP191005115	Sealing	
4	SP250204035	Pneumatic valve 1 ½" DN40	
5	SP230107	Inlet valve holder – long	
6	SP230108	Inlet valve holder – short	
7	SP220347	Inlet tube 1	
8	SP220489	Inlet tube 2	
9	SP210387	Outer joint DN40	
10	SP210392	"T" – part (DN40 DN15)	
11	SP220349	Reducing nipple DN40	
12	SP210400	Pipe nipple DN15	
13	SP265108131	Pipe nipple DN15	
-	SP210408	Plug DN15, (not shown)	Models without soap hopper
14	SP800907090	Hose for header tank-tub	
15	SP210416	Hose clamp	
20	SPR22112000114	Pipe nipple DN15	
21	SP319428320504	Elbow ½"	
22	SP553212	Tube ½"	
24	SP531256	Pipe nipple ¾" x ½"	
25	SPPRI426001107	T -part ¾"	
26	SPPRI426001217	Pipe nipple ¾"	
27	SPPRI340200056	1-way inlet valve ¾"	Models with soap hopper
28	SPPRI340020035	Inlet valve 2-way	Models with soap hopper
29	SPPRI340030038	Inlet valve 3-way	Models with soap hopper
30	SPPRI540001019	Hose d19x27	
31	SPPRI540000014	Hose d13x19	
32	SPPRI240000003	Hose clamp 20-32	
33	SPPRI240000002	Hose clamp 12-22	
41	SP309933240820	Bolt M8x20	
43	SP311125240008	Washer 8,4	
45	SP310934240008	Nut M8	
46	SP520252	Fill Hose; 1500 mm	Models without tilt option
46	SP548066	Fill Hose; 2500 mm	Models with tilt option
-	SP557233	Sealing for filling hose, (not shown)	

DRUM VENTILATION

80-100 kg / 180-230 lb

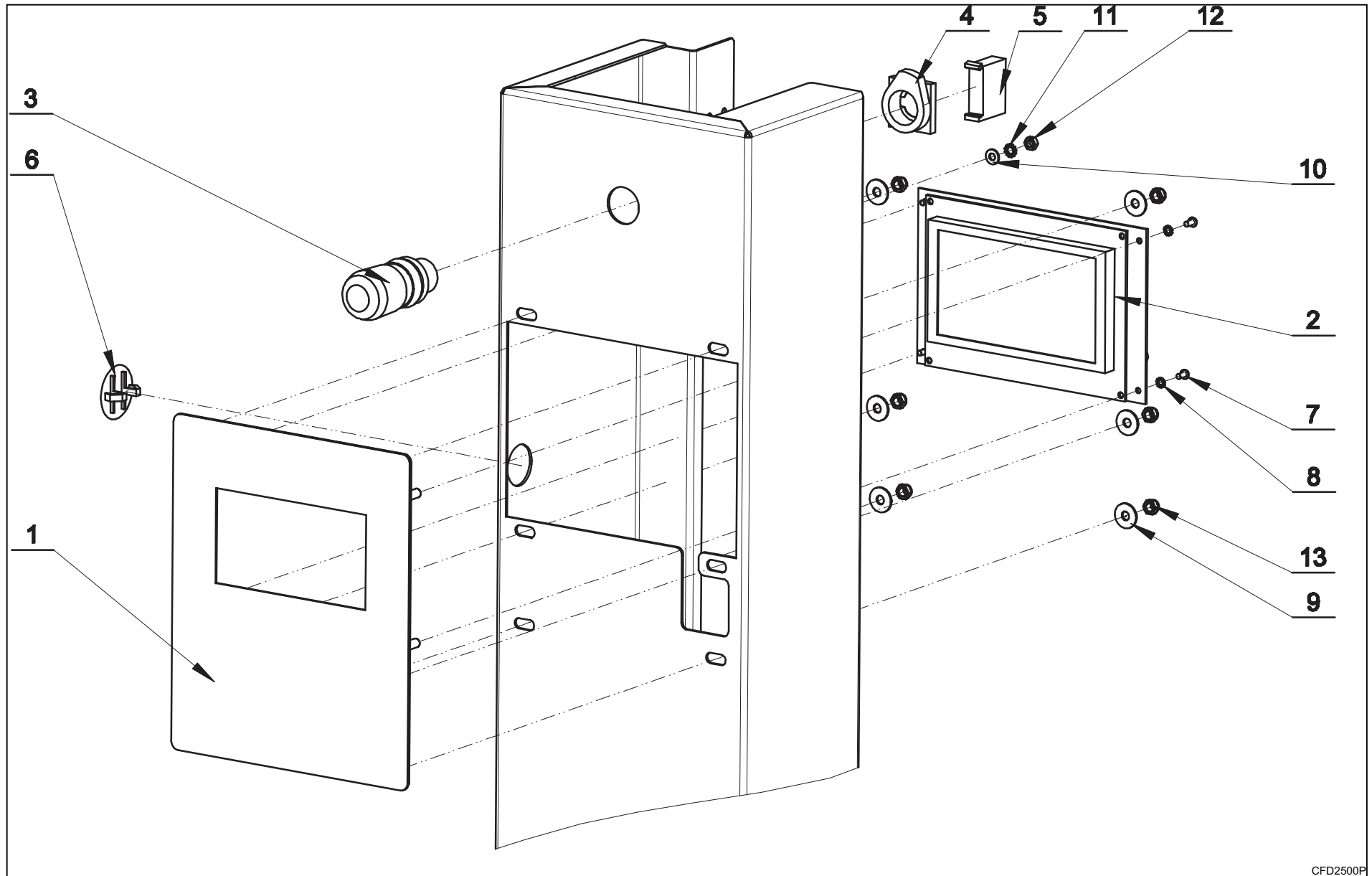


120 kg / 275 lb



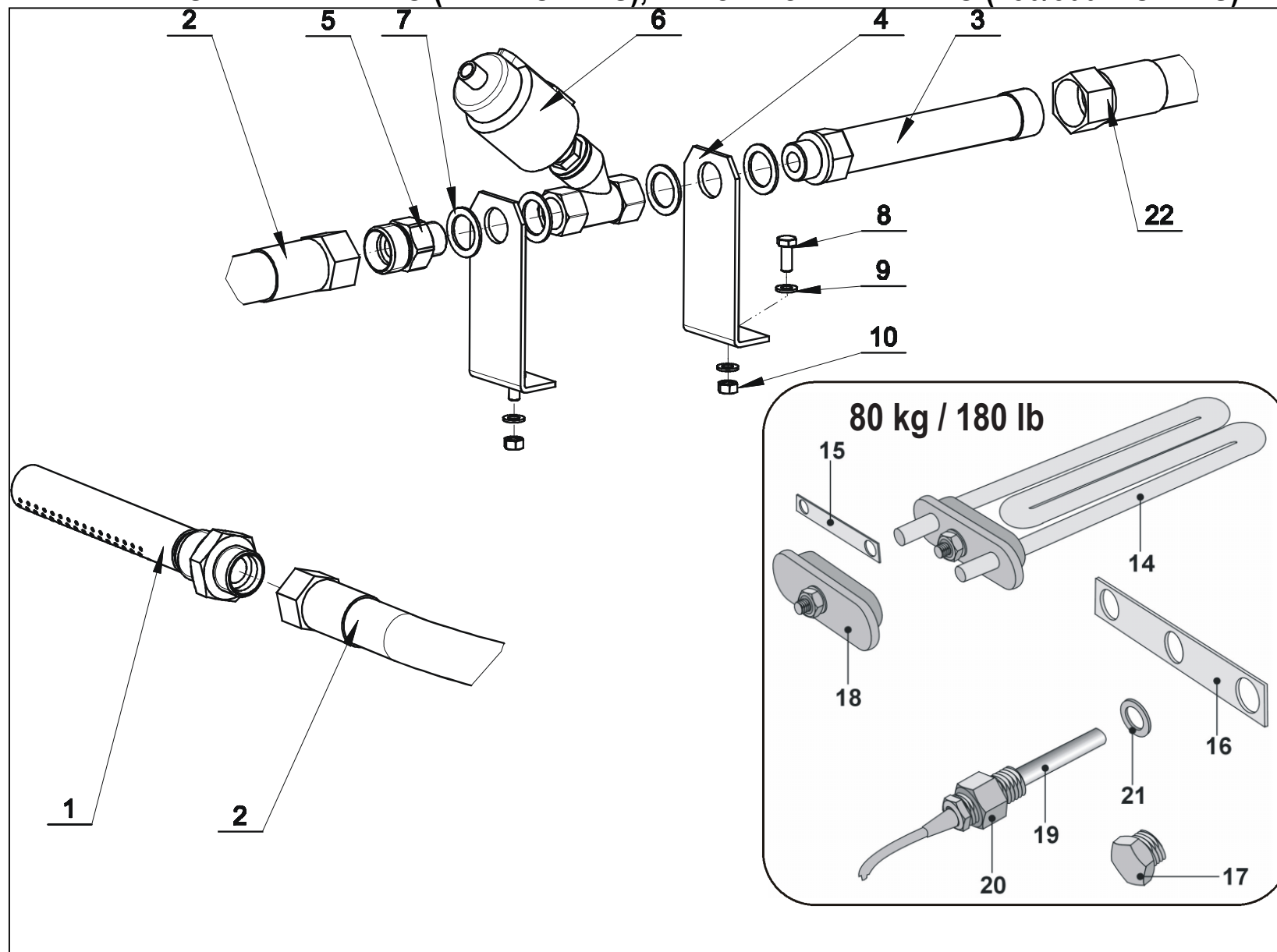
Drum Ventilation			
1	SP220410	Tube	180/800 and 230/1000 Models
1	SP220450	Tube	275/1200 Models
2	SP220411	Tube	180/800 and 230/1000 Models
3	SP220412	Tube DN40	180/800 and 230/1000 Models
4	SP210398	Elbow DN40	180/800 and 230/1000 Models
5	SP802123114	Hose	
6	SP210416	Hose clamp Ø44-Ø64	
7	SP309933240820	Bolt M8x20	
8	SP311125240008	Washer 8,4	
9	SP310934240008	Nut M8	

CONTROL PANEL



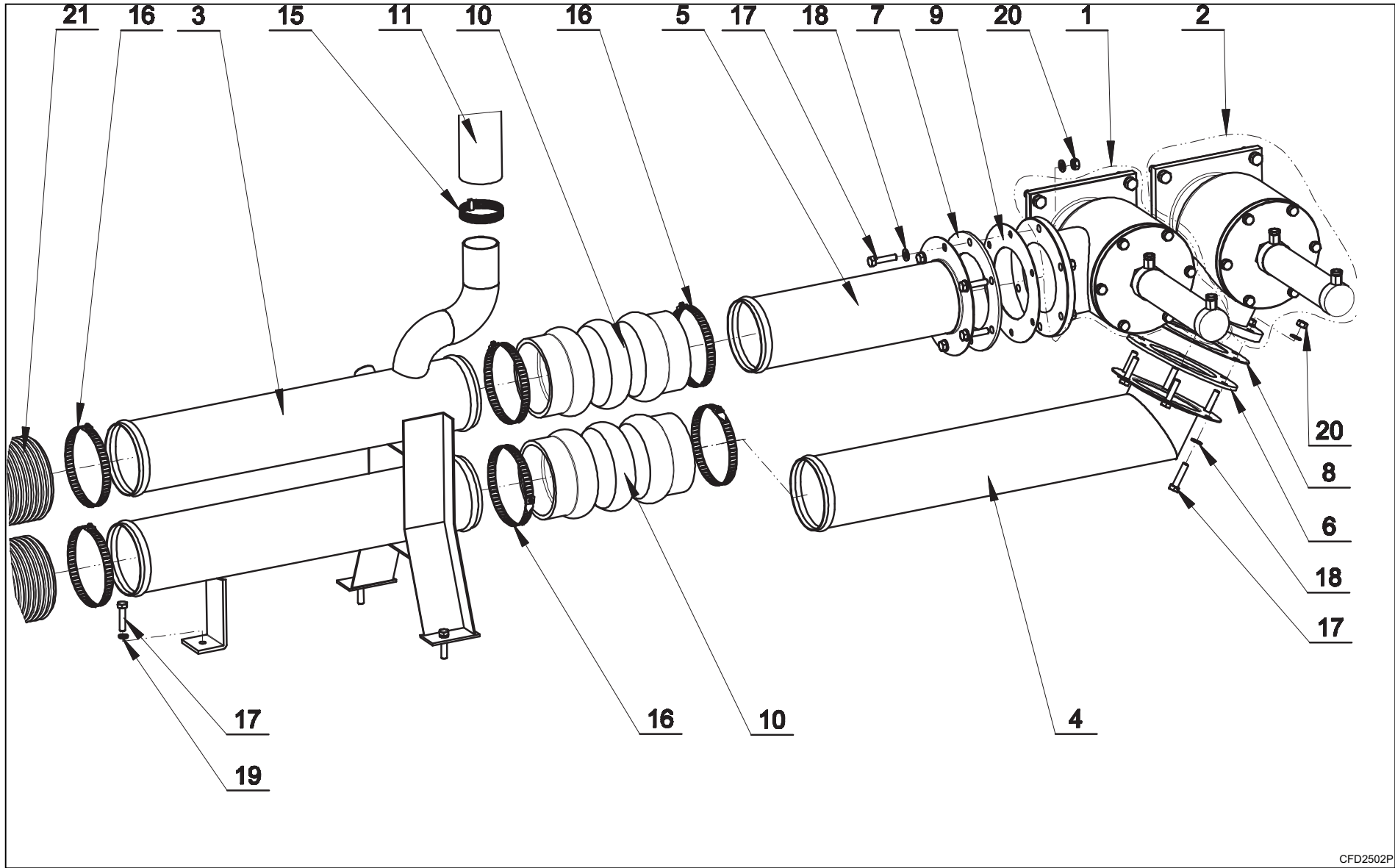
Control Panel			
1	SP553402	Keyboard	
2	SP547001	Control board – processor part	
3	SP528310	Emergency stop knob	
4	SP528311	Connecting piece for emergency stop	
5	SP528312	Switching unit	
6	SP34590032132	Plug	
7	SP309798500306	Bolt M3x6	
8	SP311679800003	Washer M3	
9	SP505430	Washer M5	
10	SP311125240004	Washer 4,3	
11	SP311679824004	Washer 4,3	
12	SP310934240004	Nut M4	
13	SP310985000005	Nut M5	

STEAM HEATING (ALL MODELS), ELECTRICAL HEATING (180/800 MODELS)



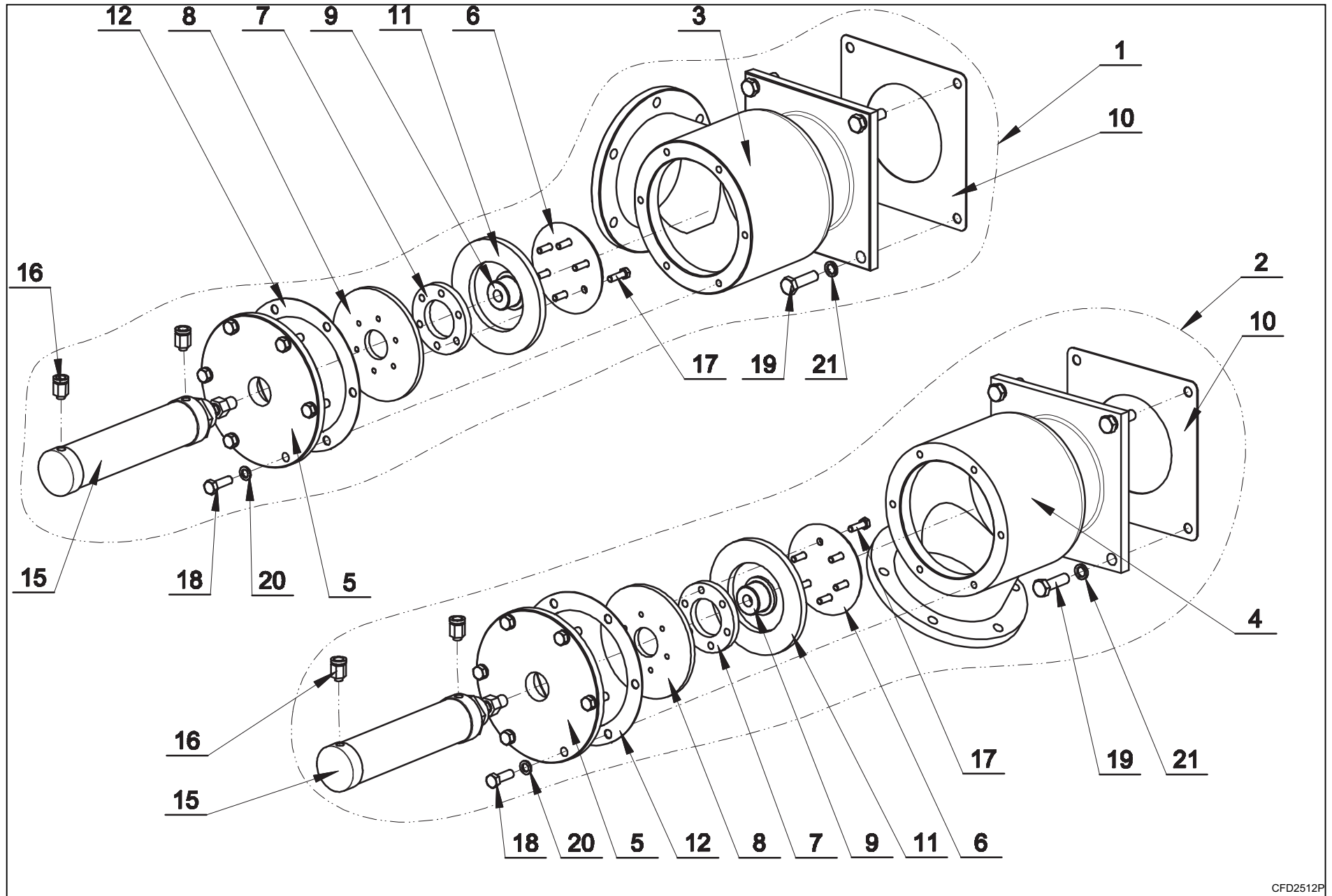
Steam Heating (All Models), Electrical Heating (180/800 Models)			
1	SP220360	Steam injector	
2	SP555090	Steam hose	
3	SP220500	Steam tube	
4	SP230109	Holder	
5	SP220376	Pipe nipple DN20	
6	SP250007143	Steam valve 1" DN20	
7	SP220375	Washer	
8	SP210073	Bolt M8x20	
9	SP210014	Washer 8,4	
10	SP210039	Nut M8	
14	SP531227	Heating element 2x2, 5kW	180/800 Electric Heat Models
15	SPB01100025014	Interconnection of heating element 1	180/800 Electric Heat Models
16	SPB01100025114	Interconnection of heating element 2	180/800 Electric Heat Models
17	SP531282	Plug M39x2	180/800 Electric Heat Models
18	SPPRI342001016	Heating element hole plug	180/800 Electric Heat Models
19	SP503839	Temperature sensor	180/800 Electric Heat Models
20	SPPRI6140000047	Holder thermostat sensor (includes SP516981)	180/800 Electric Heat Models
-	SP516981	Sealing ring (not shown)	180/800 Electric Heat Models
21	SPPRI524000001	Sealing ring	180/800 Electric Heat Models
22	SP273454900001	Filling steam hose, 1 pc, diameter 1", length 900mm	Models without tilt option
22	SP548065	Filling steam hose, 1 pc, diameter 1", length 1900mm	Models with tilt option
-	SP550513	Steam kit, (not shown)	180/800 Models
-	SP550514	Steam kit, (not shown)	230/1000 and 275/1200 Models
-	SP550510	Steam kit with electrical heating, (not shown)	180/800 Models

DRAIN SYSTEM



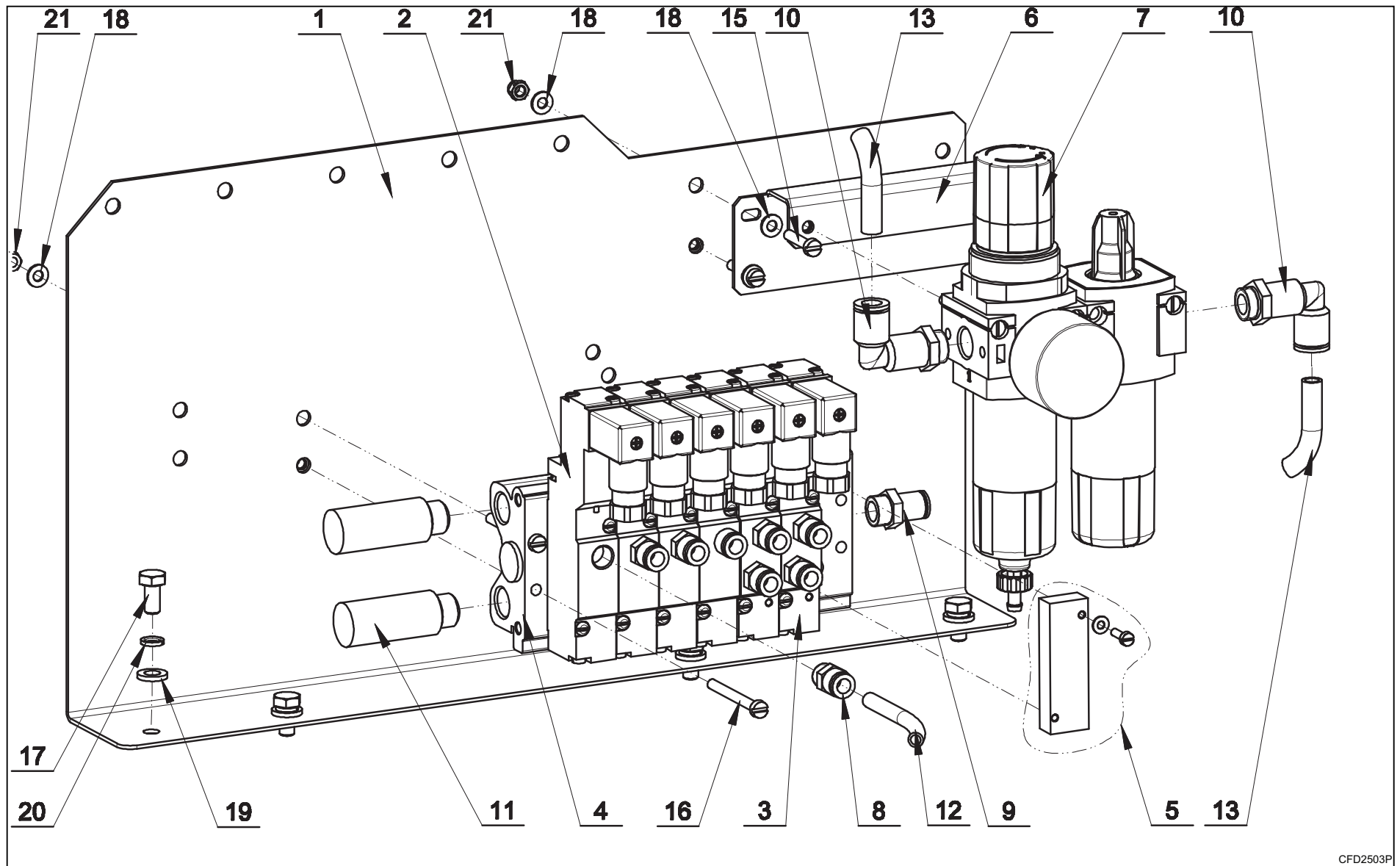
Drain System:			
1	-	Straight drain valve complete, (DN100), see Drain Valves Drawing	
2	-	Slanting drain valve complete, (DN100), see Drain Valves Drawing	
3	SP230104	Drain hoses holder	180/800 Models
3	SP230128	Drain hoses holder	230/1000 Models
3	SP230162	Drain hoses holder	275/1200 Models
4	SP230110	Slanting drain pipe	180/800 Models
4	SP230130	Slanting drain pipe	230/1000 and 275/1200 Models
5	SP230103	Straight drain pipe	180/800 Models
5	SP230129	Straight drain pipe	230/1000 and 275/1200 Models
6	SP220493	Flange	
7	SP220492	Flange	
8	SP238019	Sealing A	
9	SP238018	Sealing B	
10	SP802123123	Hose	
11	SP800907090	Hose	180/800 and 275/1200 Models
11	SP802124010	Hose	230/1000 Models
15	SP210416	Hose clamp Ø44 - Ø64	
16	SP210414	Hose clamp Ø102 - Ø127	
17	SP210079	Bolt M8x35	
18	SP210014	Washer 8,4	
19	SP210003	Washer 8	
20	SP210039	Nut M8	
21	SP523770	Hose	Models without tilt option require 750 mm; Models with tilt option require 1250 mm

DRAIN VALVES



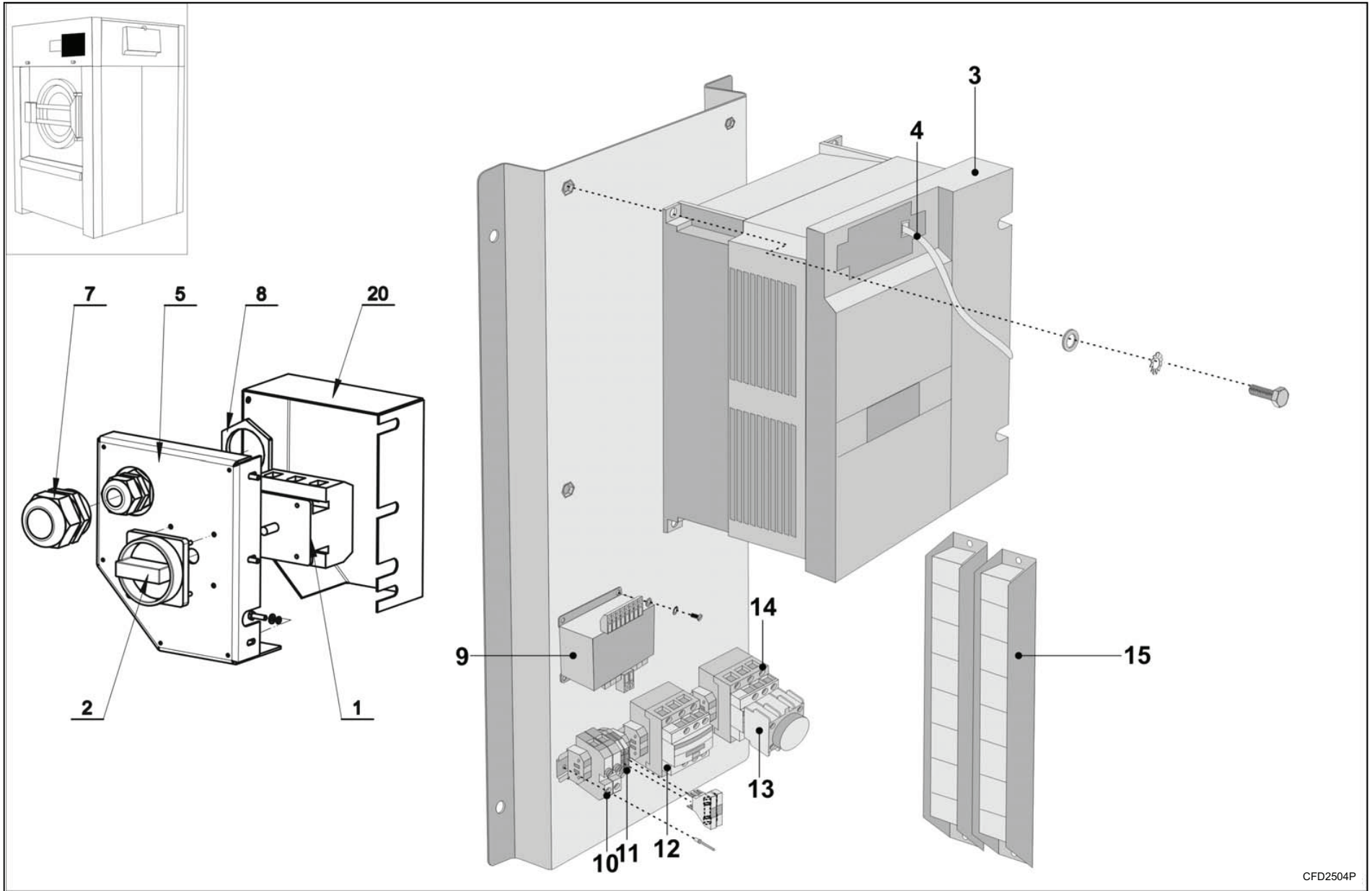
Drain Valves			
1	SP238020	Straight drain valve complete, (DN100)	
2	SP238021	Slanting drain valve complete, (DN100)	
3	SP230120	Straight drain valve body	
4	SP230119	Slanting drain valve body	
5	SP220494	Drain valve cover	
6	SP220497	Pressure plate	
7	SP220498	Flange	
8	SP220496	Pressure plate	
9	SP220370	Sleeve	
10	SP238017	Drain valve sealing	
11	SP800701051	Sealing	
12	SP220775	Sealing for drain valve cover	
15	SP254410320	Pneumatic valve	
16	SP210354	Pipe nipple 6-G $\frac{1}{8}$ "	
17	SP210062	Bolt M6x20	
18	SP210075	Bolt M8x25	
19	SP210092	Bolt M10x35	
20	SP220371	Washer 8	
21	SP210004	Washer 10	

PNEUMATIC COMPONENTS



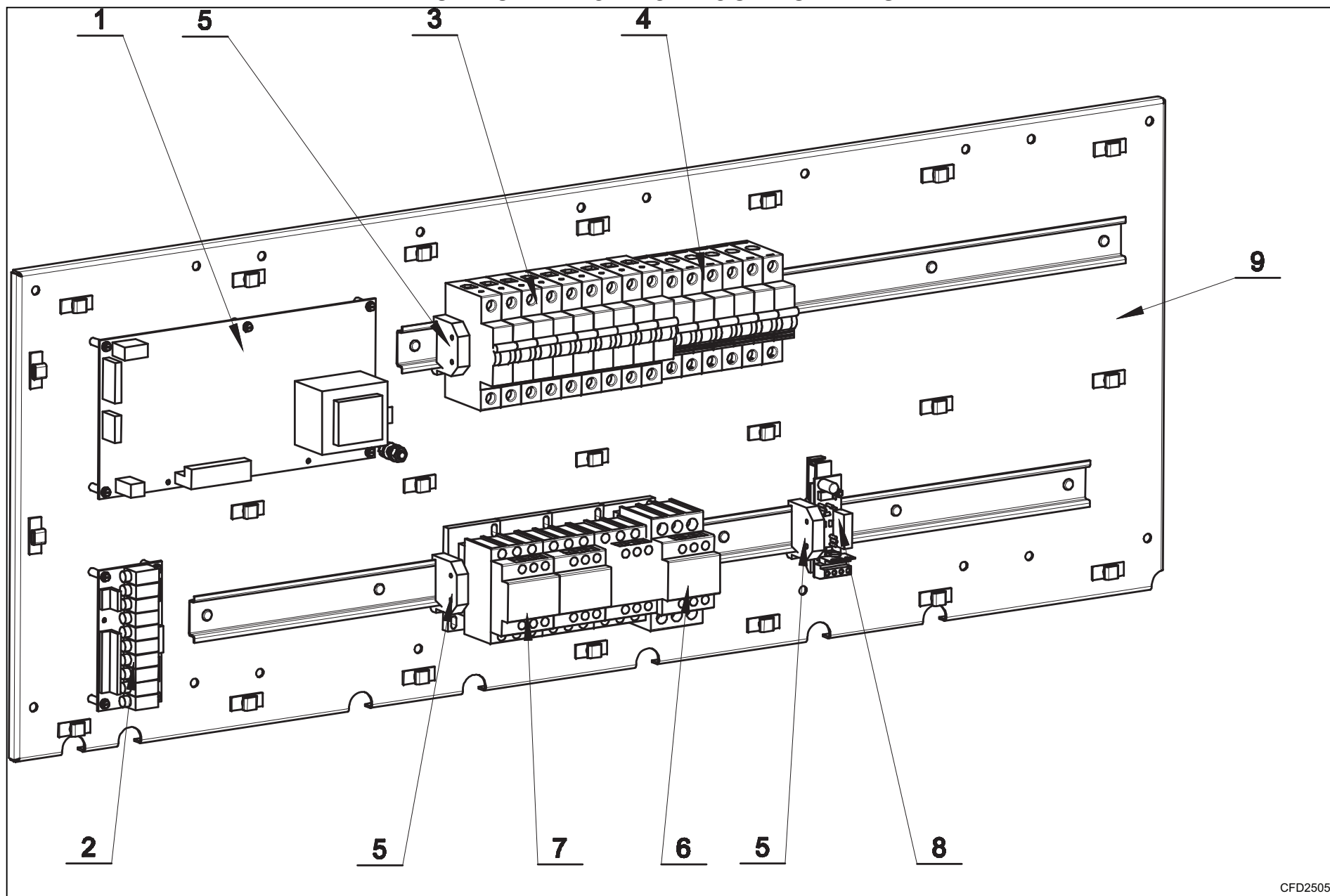
Pneumatic Components			
1	SP553238	Pneumatic components plate	
2	SP536502	Electromagnetic valve, MEBH-3/2, G $\frac{1}{8}$ "-P-B , 230V AC, Festo, (includes SP536509, does not include SP536505)	
3	SP536503	Electromagnetic valve, MEBH-5/2, G $\frac{1}{8}$ "-P-B , 230V AC, Festo, (includes SP536509, does not include SP536505)	
-	SP536509	Electromagnetic coil for electromagnetic valve Festo	
-	SP536505	Connector for electromagnetic valve Festo	
4	SP536507	Connecting block	
5	SP536508	Topper	
6	SP548952	Regulator holder	
7	SP548953	Filter + regulator + lubricator, G $\frac{1}{4}$ "	
8	SP319428330006	Pipe nipple 6-G $\frac{1}{8}$ "	
9	SP319428330008	Pipe nipple 8-G $\frac{1}{4}$ "	
10	SP319428330800	Pipe nipple - L 8-G $\frac{1}{4}$ "	
11	SP326346000407	Sound damper, G $\frac{1}{4}$ "	
12	SP319300006001	Hose 6x1	
13	SP319300008125	Hose 8x1,25	
15	SP309084000420	Bolt M4x20	
16	SP512134	Bolt M4x40	
17	SP210062	Bolt M6x12	
18	SP311125000004	Washer 4,3	
19	SP311125000006	Washer 6,4	
20	SP311127000006	Washer 6	
21	SP514193	Nut M4	

MAIN SWITCH, FREQUENCY INVERTER



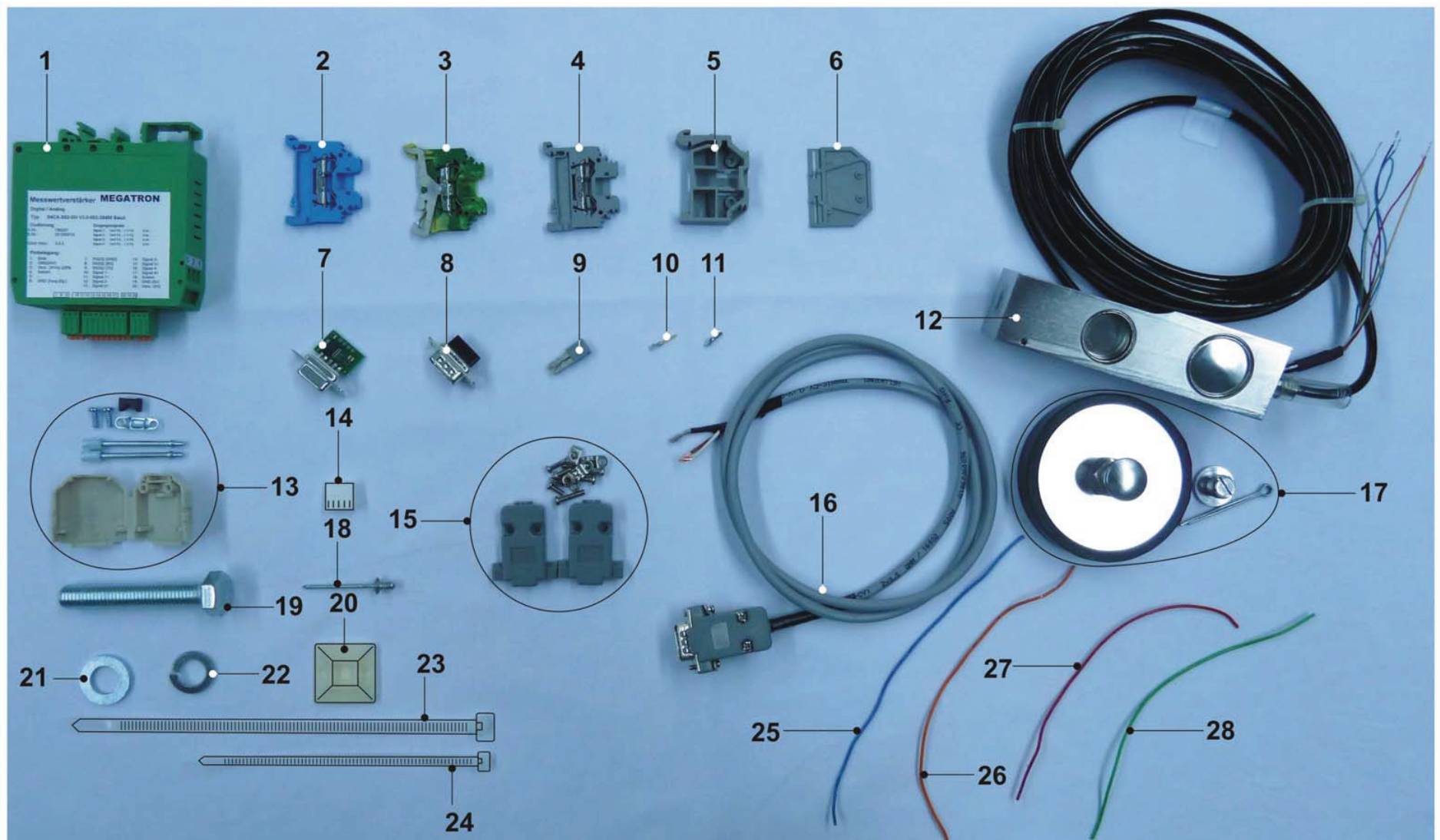
Main Switch, Frequency Inverter			
1	SP347700125175	Main Switch 125A, 400V	180/800 Electric Heat Models
1	SP504589	Main Switch 250A, 230V	180/800 Electric Heat Models
1	SPPRI404000098	Main Switch 32A, 400V	180/800 Steam Heat Models
1	SPPRI404000099	Main switch 63A, 400V	180/800 Steam Heat Models; 230/1000 and 275/1200 Models
1	SPPRI404000100	Main switch 80A, 230V	230/1000 and 275/1200 Models
2	SPPRI404000095	Main switch knob	Steam Heat Models
3	SP525906	Frequency inverter, 400V	180/800 Models
3	SP528173	Frequency inverter, 230V	180/800 Models
3	SP528295	Frequency inverter, 230V	230/1000 and 275/1200 Models
3	SP525907	Frequency inverter, 400V	230/1000 and 275/1200 Models
4	SP520051	Communication cable	
5	SP551073	Main switch holder, applicable for code SPPRI404000098	
5	SP551072	Main switch holder, applicable for code SPPRI404000099	
5	SP551053	Main switch holder, applicable for code SP347700125175	
7	SP101409	Cable bushing M32	
7	SP101410	Cable bushing M40	
7	SP516175	Cable bushing M63	180/800 Electric Heat Models
7	SP552258	Cable bushing reduction M40 / M32	
8	SP516176	Cable bushing nut M63	180/800 Electric Heat Models
8	SP101420	Cable bushing nut M40	230/1000 and 275/1200 Models
9	SP101643	Transformer	
10	SP34600004010	Fuse clamp	
10	SP346000014010	Cover lid	
11	SP524653	Fuse clamp	
11	SP524654	Fuse plug	
11	SP524655	Cover lid	
12	SPPRI345002019	Contactor, LC1-D32M7	
12	SPPRI345001019	Contactor, LC1-D40M7	
13	SPPRI345006045	Timer	Models with tilt option
14	SP514044	Contactor LC1-D65M7	230/1000 and 275/1200 Models with tilt option
14	SPPRI345001019	Contactor LC1-D40M7	Models with tilt option
14	SPPRI345002019	Contactor LC1-D32M7	Models with tilt option
15	SP516746	Brake resistor	
20	SP547366	Main switch cover, weldment	

BOX FOR ELECTRICAL COMPONENTS



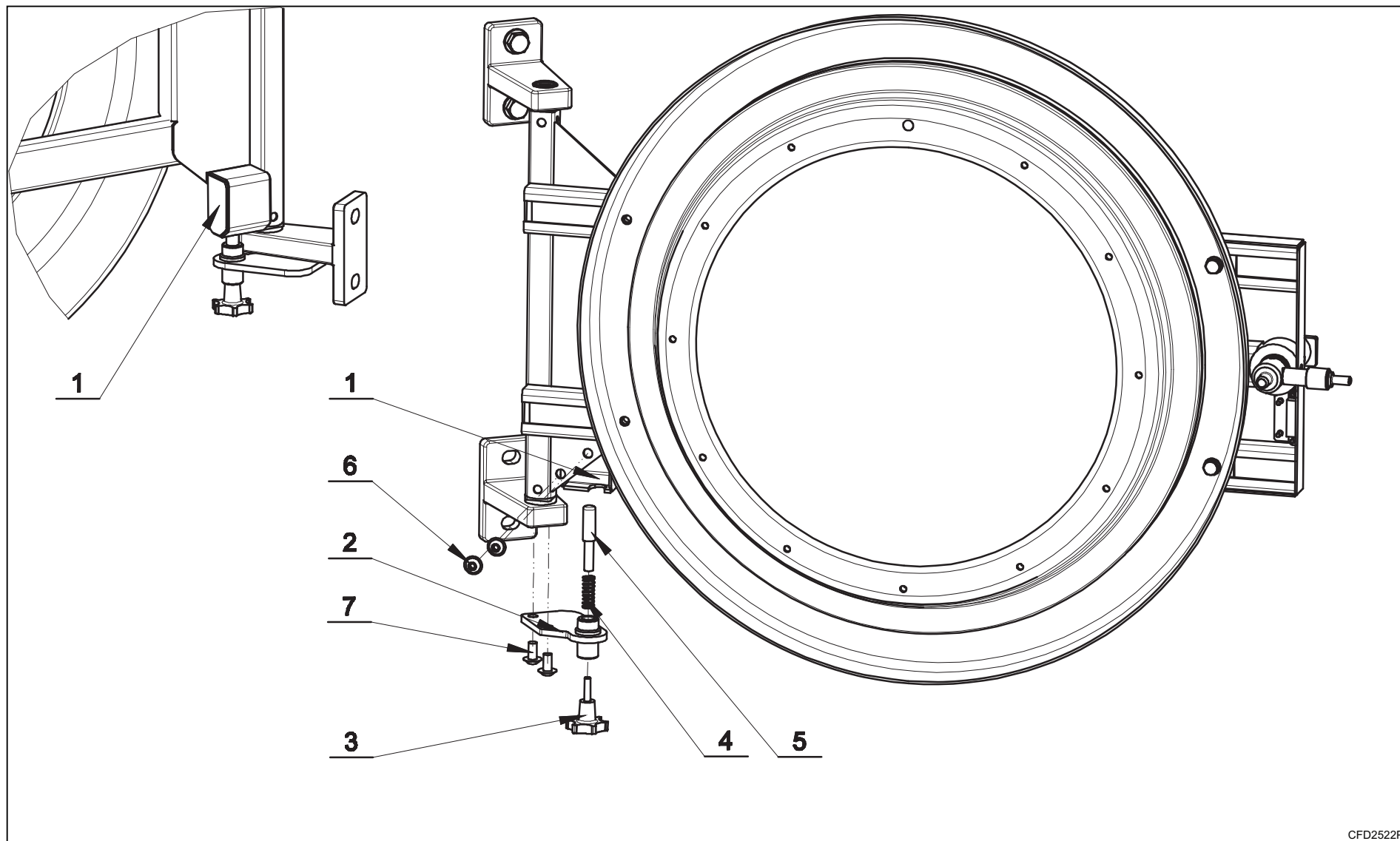
Box for Electrical Components			
1	SP547002	Control board – power part	
-	SP553403	Boards interconnection cable	
2	SP547003	Extension relay board	
-	SP547062	Connecting cable for extension relay board, (not shown)	
3	SPPRI401013021	Contactor 25A	180/800 Electric Heat Models
4	SPPRI401014021	Contactor 32A	180/800 Electric Heat Models
-	SP528171	Contactor 40A	180/800 Electric Heat Models
-	SP524785	Contactor 50A	180/800 Electric Heat Models
5	SP346000209101	Terminal end	180/800 Models
6	SPPRI345002019	Contactor LC1-D32	180/800 Electric Heat Models
7	SP514042	Contactor LC1-D18	180/800 Electric Heat Models
8	SP358126300000	Electrical time switch	180/800 Electric Heat Models
9	SP554844	Switchboard plate	
-	SP345805363032	Fuse 6,3x32mm, T2,5A/250V,(not shown)	
-	SP345805163032	Fuse 6,3x32mm, T1A/500V,(not shown)	
-	SPPRI401020021	Fuse 5x20mm, F1,6A/250V,(not shown)	
-	SP344000010000	Fuse 5x20mm, T1A/250V,(not shown)	

PARTS FOR WEIGHING SYSTEM INSTALLED IN WASHING MACHINE



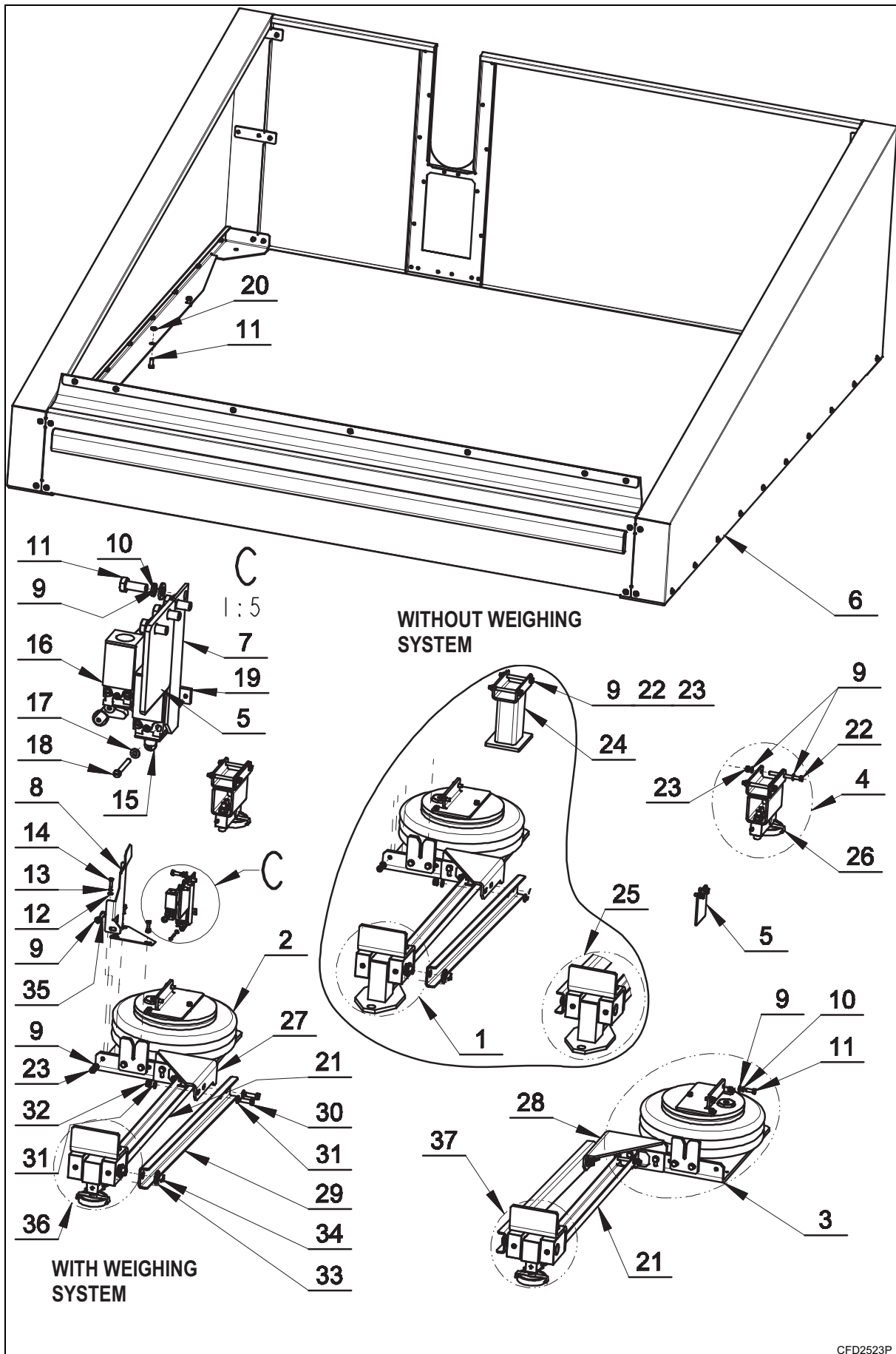
Parts for Weighing System Installed in Washing Machine			
1	SP516968	Amplifier	
2	SP346000280107	Clamp 280-107, (green-yellow)	
3	SP346000280104	Clamp 280-104, (blue)	
4	SP346000280101	Clamp 280-101, (grey)	
5	SP346000209101	Terminal end	
6	SP346000280301	Cover lid	
7	SP516964	Converter	
8	SP520082	Connector 9 poles	
9	SP346000280402	Interconnection 280-402	
10	SP345001662931	Contact pin	
11	SPPRI350002018	Contact	
12	SP529101	Load sensor	
13	SP516997	Converter box, applicable for code SP516964	
14	SP516090	Connector 5 poles	
15	SP347100306009	Connector box, applicable for code SP520082	
16	SP341414000205	Shield cable 2x0,5, without connector applicable for codes SP520082 and SP347100306009	
17	SP516956	Adjustable rubber foot (does not include clamp)	
-	-	Clamp, see Tilting and Weighing System For Forward Tilting, Drawing 1, position 26	
18	SP313250004063	Rivet with a crank 4x6,3	
19	SP551431	Bolt M12x70	
20	SPPRI350003050	Adhesive fixing index plate	
21	SP311125000013	Washer 13	
22	SP311127000012	Washer 12	
23	SP503817	Binding strip 178x4,8	
24	SP345000160971	Binding strip 140x3,6	
25	SP505446	Conductor 0,35mm2 blue, l=2m	
26	SP341413007002	Conductor 0,35mm2 orange, l=0,4m	
27	SP341413007001	Conductor 0,35mm2 red, l=1,8m	
28	SP505444	Conductor 0,35mm2 green, l=0,6m	
-	SP346000210113	Rail, (not shown)	
-	SP528024	Schematic diagram, (not shown)	
-	SP547361	Kit for weighing system, (not shown)	

DOOR SECURING FOR TILTING SYSTEM



Door Securing for Tilting System			
1	SP541296	Finger cover weldment	
2	SP541293	Finger holder weldment	
3	SP321848000006	Bolt M6	
4	SP220000062	Spring	
5	SP548056	Pin of latch	
6	SP526791	Bolt M8x12	
7	SP309159324816	Bolt M8x16	

TILTING AND WEIGHING SYSTEM FOR FORWARD TILTING DRAWING 1

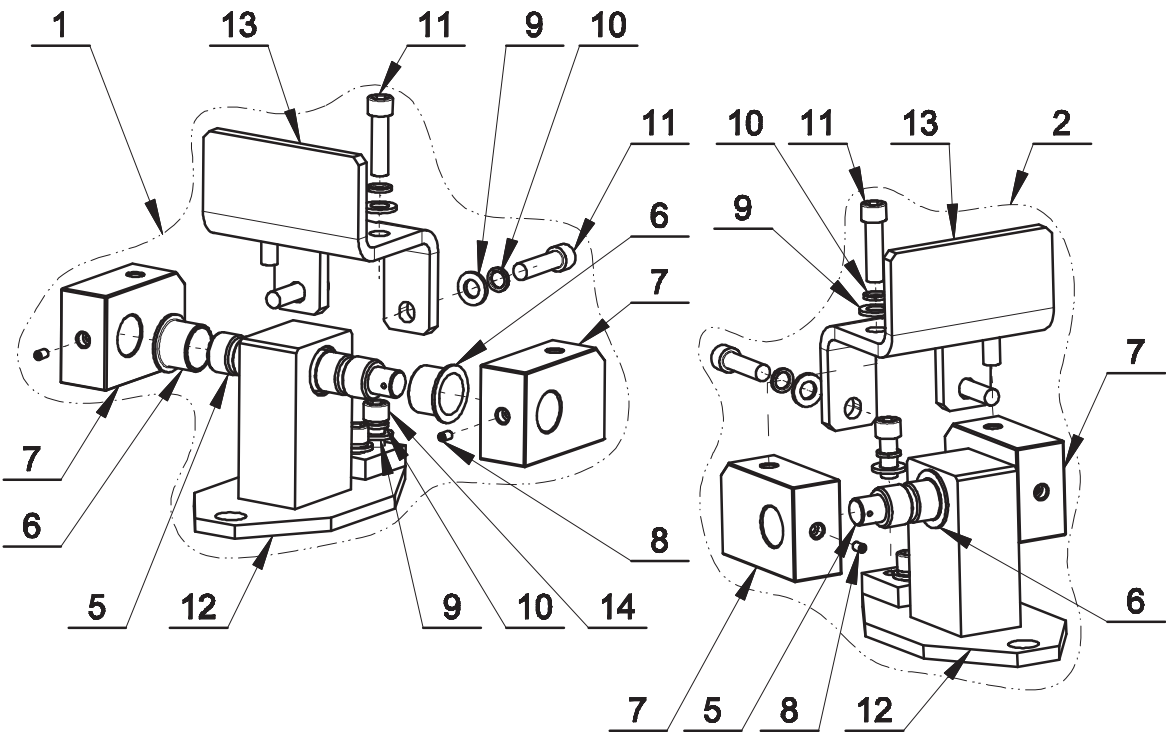


Tilting and Weighing System for Forward Tilting Drawing 1

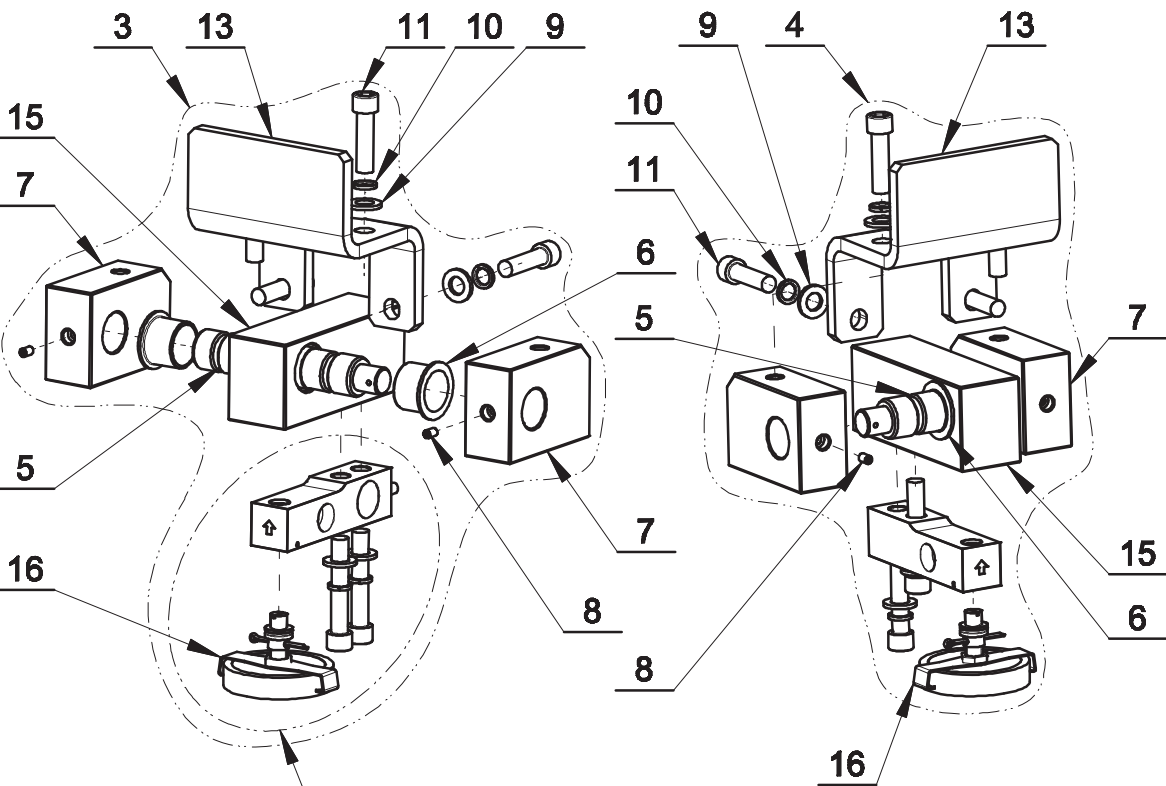
1	-	Left hinge complete for tilting system, for models without weighing system, see Tilting and Weighing System for Forward Tilting Drawing 2	
2	SP552712	Left lifting complete	
3	SP552747	Right lifting complete	
4	SP551435	Rear foot complete	Models with weighing system
5	SP552715	Lower stop	
6	SP552714	Complete cabinet for tilting system	180/800 Models
6	SP553704	Complete cabinet for tilting system	230/1000 Models
6	SP553749	Complete cabinet for tilting system	275/1200 Models
7	SP552125	Switches holder	
8	SP552126	Guide for upper switch	180/800 Models
8	SP553723	Guide for upper switch	230/1000 Models
8	SP553750	Guide for upper switch	275/1200 Models
9	SP311125000008	Washer 8,4	
10	SP311270000008	Washer 8	
11	SP309933000820	Bolt M8x20	
12	SP311250000006	Washer 6,4	
13	SP311270000006	Washer 6	
14	SP309933000618	Bolt M6x18	
15	SP506572	Position switch	
16	SPPRI345000070	Position switch	
17	SP311125000004	Washer 4,3	
18	SP512134	Bolt M4x40	
19	SP529323	T-square	
20	SP537518	Nut M8	
21	SP552719	Arm	180/800 Models
21	SP553703	Arm	230/1000 Models
21	SP553752	Arm	275/1200 Models
22	SP309933000890	Bolt M8x90	
23	SP310985000008	Nut M8	
24	SP552150	Rear foot, weldment	Models without weighing system
25	-	Right hinge complete for tilting system, for Models without weighing system, see Tilting and Weighing System for Forward Tilting Drawing 2	
26	-	Clamp for Models with weighing system, see Tilting and Weighing System for Forward Tilting Drawing 2	
27	SP554972	Left arm	
28	SP554973	Right arm	
29	SP554971	Arm for hinge	180/800 Models
29	SP554979	Arm for hinge	230/1000 Models
29	SP554980	Arm for hinge	275/1200 Models
30	SP309933001030	Bolt M10x30	
31	SP311125000010	Washer 10,5	
32	SP310985000010	Nut M10	
33	SP311125000020	Washer 21	
34	SP314178032022	Split pin 3,2x22	
35	SP309933000830	Bolt M8x30	
36	-	Left hinge complete for tilting system, for Models with weighing system, see Tilting and Weighing System for Forward Tilting Drawing 2	
37	-	Right hinge complete for tilting system, for Models with weighing system, see Tilting and Weighing System for Forward Tilting Drawing 2	

TILTING AND WEIGHING SYSTEM FOR FORWARD TILTING DRAWING 2

WITHOUT WEIGHING SYSTEM



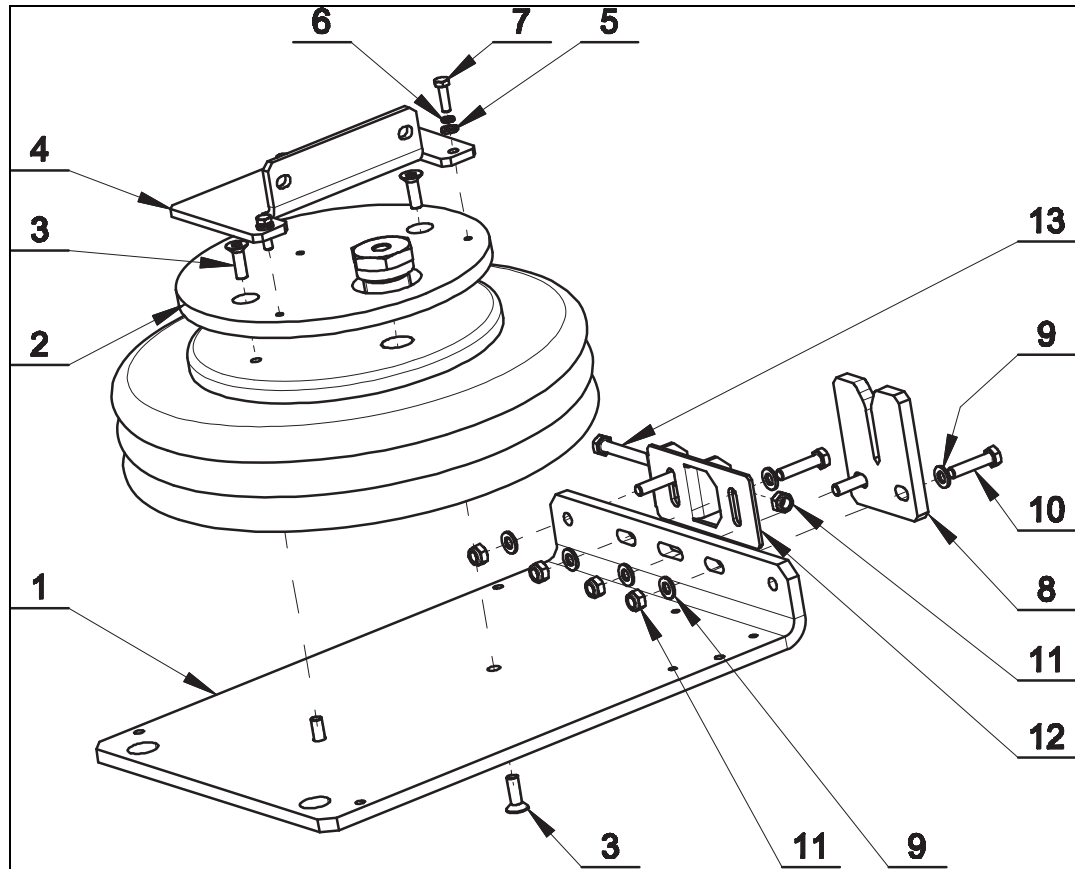
WITH WEIGHING SYSTEM



PARTS FOR WEIGHING SYSTEM

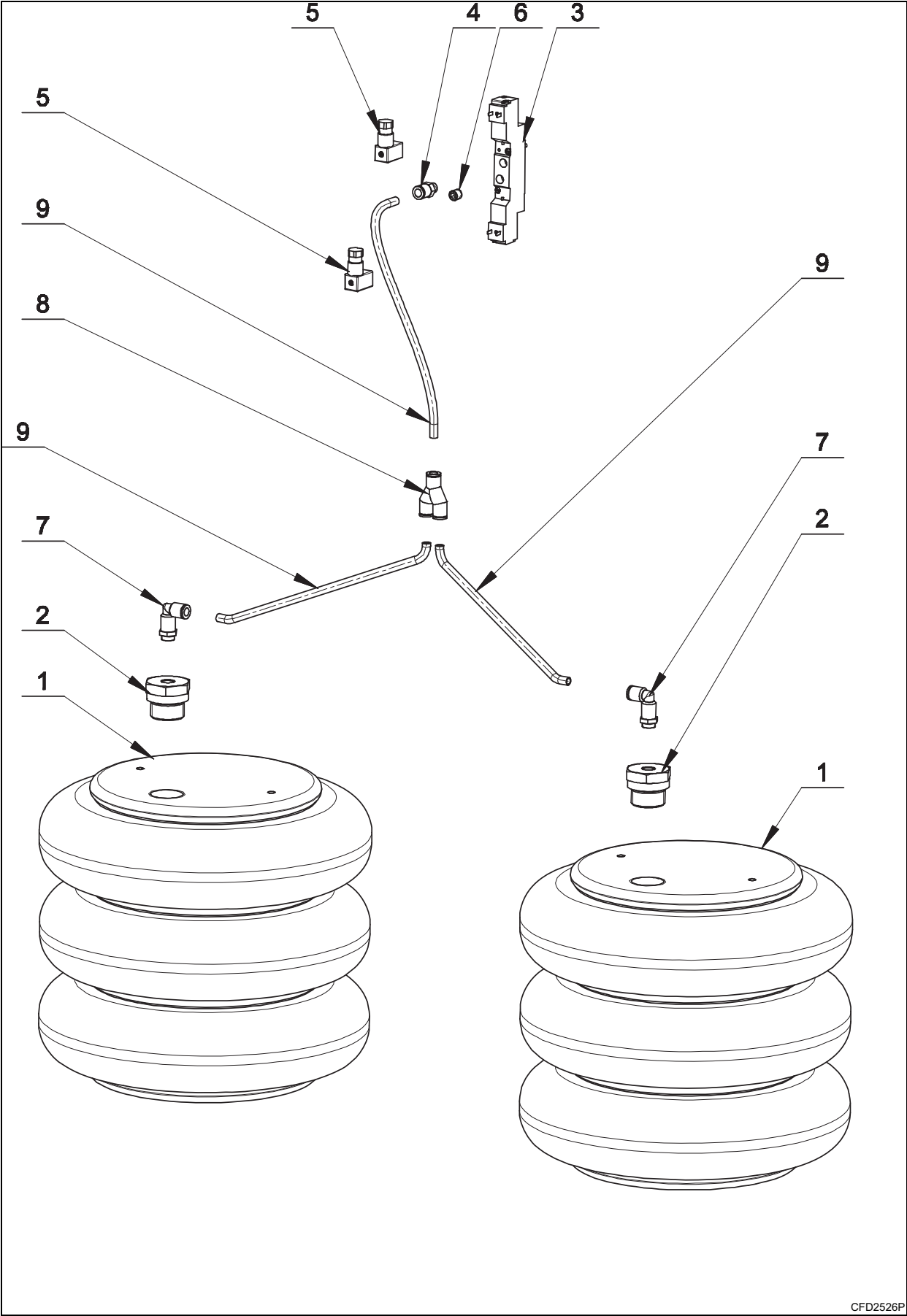
Tilting and Weighing System for Forward Tilting Drawing 2			
1	SP554986	Left hinge complete for tilting system	Models without weighing system
2	SP554987	Right hinge complete for tilting system	Models without weighing system
3	SP554988	Left hinge complete for tilting system	Models with weighing system
4	SP554989	Right hinge complete for tilting system	Models with weighing system
5	SP554981	Pin for tilting system	
6	SP552721	Sleeve	
7	SP552717	Upper hinge	
8	SP309913000610	Bolt M6x10	
9	SP311125000013	Washer 13	
10	SP311127000012	Washer 12	
11	SP514714	Bolt M12x45	
12	SP554990	Front foot, weldment	
13	SP552716	Upper hinge, weldment	
14	SP309912101230	Bolt M12x30	
15	SP552718	Lower hinge	Models with weighing system
16	SP552123	Clamp	Models with weighing system
-	-	Parts for weighing system, see Parts for Weighing System Installed in Washing Machine Drawing	

TILTING SYSTEM FOR FORWARD TILTING



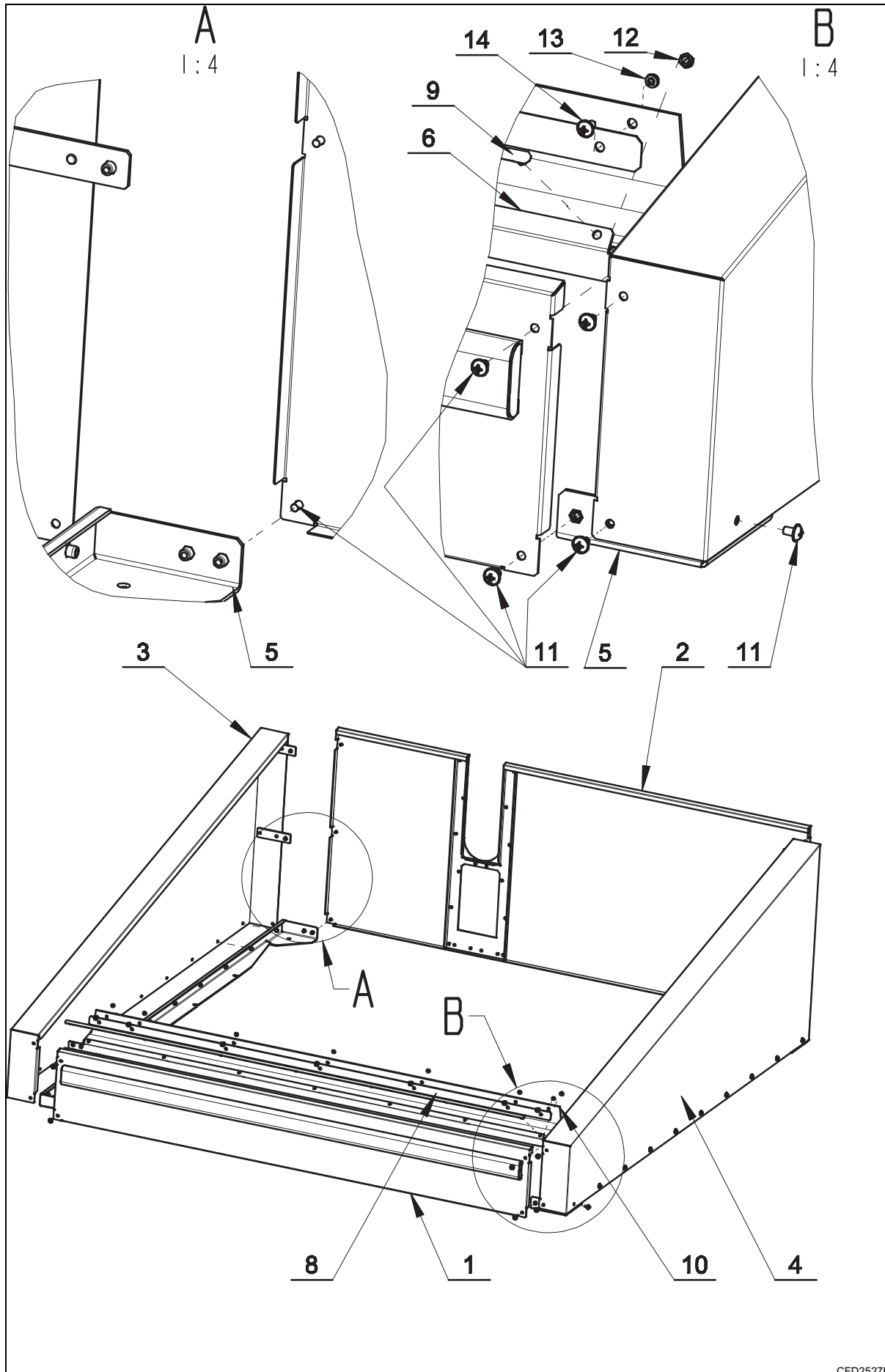
Tilting System for Forward Tilting			
1	SP554857	Air spring plate	
2	SP551174	Washer	
3	SP551432	Bolt M8x25	
4	SP551176	Air spring support	
5	SP311125000006	Washer 6,4	
6	SP311127000006	Washer 6	
7	SP309933000618	Bolt M6x18	
8	SP552725	Lower stop	
9	SP311270000008	Washer 8,4	
10	SP309933000835	Bolt M8x35	
11	SP310985000008	Nut M8	
12	SP552724	Arm holder	
13	SP309933000870	Bolt M8x70	

PNEUMATIC COMPONENTS FOR FORWARD TILTING



Pneumatic Components for Tilting System			
1	SP510853	Air spring G1"	
2	SP548001	Reduction G1" - G¼" x 25	
3	SP548061	Electromagnetic valve MEBH-g/3, G1/8"-P-B, 230V AC, Festo (includes SP536509, does not include SP536505)	
-	SP536509	Electromagnetic coil for electromagnetic valve Festo	
4	SP504564	Pipe nipple 8-G½"	
5	SP536505	Connector for electromagnetic valve Festo	
6	SP510898	Plug G½"	
7	SP319428330800	Pipe nipple L8 - ¼"	
8	SP405113000008	Coupling Y 8	
9	SP319300008125	Hose 8 x 1.25mm	

CABINET FOR FORWARD TILTING



Cabinet for Forward Tilting

1	SP554995	Front cover complete	180/800 Models
1	SP554996	Front cover complete	230/1000 Models
1	SP554997	Front cover complete	275/1200 Models
2	SP554992	Rear cover complete	180/800 Models
2	SP554993	Rear cover complete	230/1000 Models
2	SP555000	Rear cover complete	275/1200 Models
3	SP5527330	Left cover complete	180/800 Models
3	SP553707	Left cover complete	230/1000 Models
3	SP553754	Left cover complete	275/1200 Models
4	SP552731	Right cover complete	180/800 Models
4	SP553709	Right cover complete	230/1000 Models
4	SP553755	Right cover complete	275/1200 Models
5	SP552728	Frame complete	180/800 Models
5	SP553705	Frame complete	230/1000 Models
5	SP553753	Frame complete	275/1200 Models
6	SP552735	Rim reinforcement – complete	180/800 Models
6	SP553715	Rim reinforcement – complete	230/1000 Models
6	SP553760	Rim reinforcement – complete	275/1200 Models
8	SP538451	Lath for protective rim	180/800 Models
8	SP553719	Lath for protective rim	230/1000 Models
8	SP553762	Lath for protective rim	275/1200 Models
9	SP552813	Lath for protective rim – complete	180/800 Models
9	SP553717	Lath for protective rim – complete	230/1000 Models
9	SP553761	Lath for protective rim – complete	275/1200 Models
10	SP552815	Protective rim	180/800 Models
10	SP553714	Protective rim	230/1000 Models
10	SP553759	Protective rim	275/1200 Models
11	SP506012	Bolt M6x10	
12	SP310985000006	Nut M6	
13	SP537560	Riveting nut M6	
14	SP309595240612	Bolt M6x12	
-	SP552714	Complete cabinet for forward tilting	180/800 Models
-	SP553704	Complete cabinet for forward tilting	230/1000 Models
-	SP553749	Complete cabinet for forward tilting	275/1200 Models