

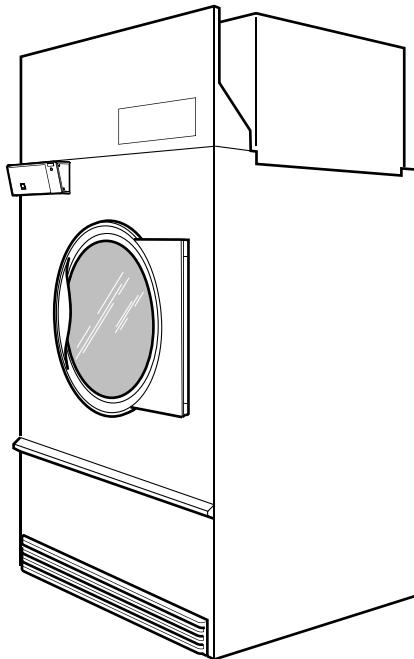
Tumble Dryer

120 Pound Capacity

170 Pound Capacity

Starting Serial No. 0907003062

Refer to Page 5 for Model Numbers



TMB1268C_70422001

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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

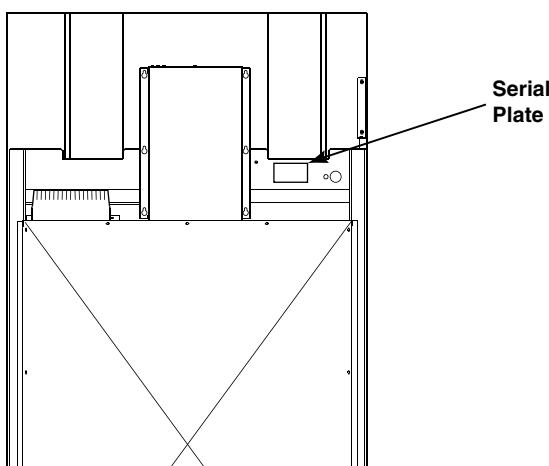
For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

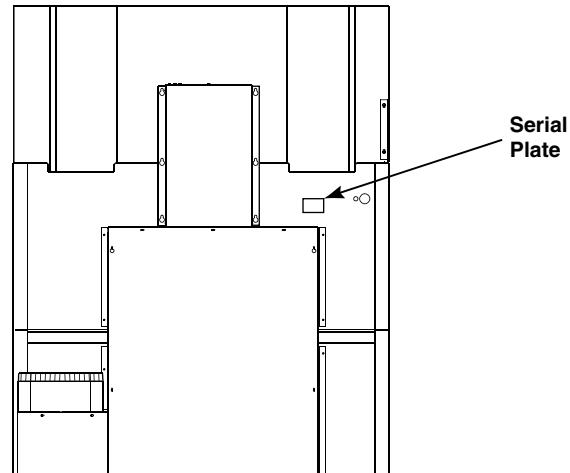
+32 56 41 20 54 Wevelgem, Belgium

Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s) as shown.



120 Pound



170 Pound

TMB2288N_70422001

Notes

Model Identification

Information in this manual is applicable to these tumble dryer models:

| | | | | | |
|-----------------|--------|--------|--------|--------|--------|
| DR120G2-BA120L | CA120L | HA120L | LA120L | SA120L | XT120L |
| DR120G2-BA120N | CA120N | HA120N | LA120N | SA120N | XT120N |
| DR120G2-BT120L | CA170L | HA170L | LA170L | SA170L | XT120S |
| DR120G2-BT120N | CA170N | HA170N | LA170N | SA170N | XT120T |
| DR120G2-BU120L | CT120L | HT120L | LT120L | ST120L | XT170L |
| DR120G2-BU120N | CT120N | HT120N | LT120N | ST120N | XT170N |
| DR120S2-BT120S | CT120S | HT120S | LT120S | ST120S | XT170S |
| DR120S2-BT120T | CT120T | HT120T | LT120T | ST120T | XT170T |
| DR120S2-BU120S | CT170L | HT170L | LT170L | ST170L | XU120L |
| DR120S2-BU120T | CT170N | HT170N | LT170N | ST170N | XU120N |
| DR170G2-BA170L | CT170S | HT170S | LT170S | ST170S | XU120S |
| DR170G2-BA170N | CT170T | HT170T | LT170T | ST170T | XU120T |
| DR170G2-BT170L | CU120L | HU120L | LU120L | SU120L | XU170L |
| DR170G2-BT170N | CU120N | HU120N | LU120N | SU120N | XU170N |
| DR170G2-BU170L | CU120S | HU120S | LU120S | SU120S | XU170S |
| DR170G2-BU170N | CU120T | HU120T | LU120T | SU120T | XU170T |
| DR170S2-BT170S | CU170L | HU170L | LU170L | SU170L | YT120L |
| DR170S2-BT170T | CU170N | HU170N | LU170N | SU170N | YT120N |
| DR170S2-BU170S | CU170S | HU170S | LU170S | SU170S | YT120S |
| DR170S2-BU170T | CU170T | HU170T | LU170T | SU170T | YT120T |
| IPD120G2-IT120L | GA120L | KA120L | PA120L | UA120L | YT170L |
| IPD120G2-IT120N | GA120N | KA120N | PA120N | UA120N | YT170N |
| IPD120S2-IT120S | GA170L | KA170L | PA170L | UA170L | YT170S |
| IPD120S2-IT120T | GA170N | KA170N | PA170N | UA170N | YT170T |
| IPD170G2-IT170L | GT120L | KT120L | PT120L | UT120L | YU120S |
| IPD170G2-IT170N | GT120N | KT120N | PT120N | UT120N | YU120T |
| IPD170S2-IT170S | GT120S | KT120S | PT120S | UT120S | |
| IPD170S2-IT170T | GT120T | KT120T | PT120T | UT120T | |
| | GT170L | KT170L | PT170L | UT170L | |
| | GT170N | KT170N | PT170N | UT170N | |
| | GT170S | KT170S | PT170S | UT170S | |
| | GT170T | KT170T | PT170T | UT170T | |
| | GU120L | KU120L | PU120L | UU120L | |
| | GU120N | KU120N | PU120N | UU120N | |
| | GU120S | KU120S | PU120S | UU120S | |
| | GU120T | KU120T | PU120T | UU120T | |
| | GU170L | KU170L | PU170L | UU170L | |
| | GU170N | KU170N | PU170N | UU170N | |
| | GU170S | KU170S | PU170S | UU170S | |
| | GU170T | KU170T | PU170T | UU170T | |

Control Suffixes (7th and 8th characters):

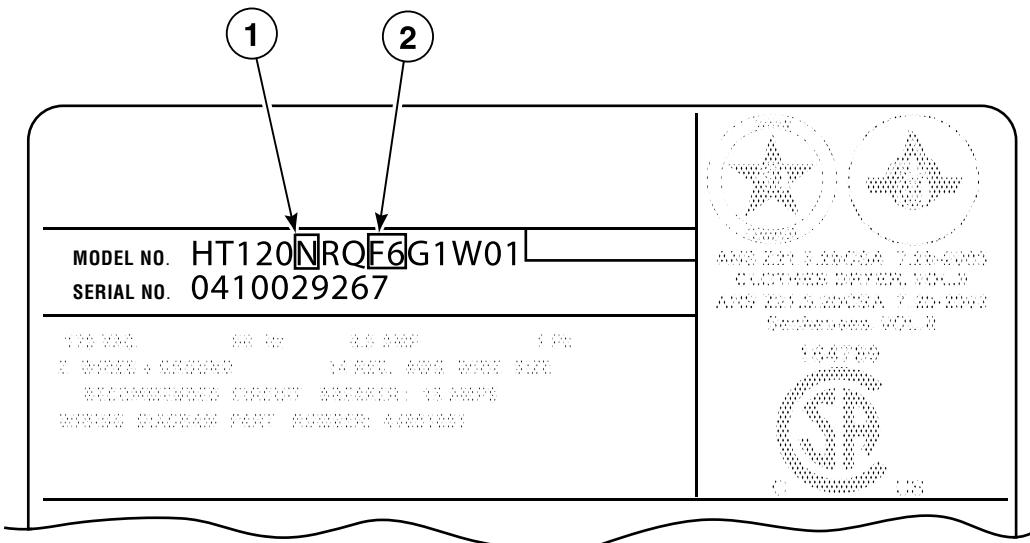
R3 - reversing DX4 OPL

RD - reversing DMP OPL

RM - reversing OPL micro

RQ - reversing dual digital timer

Product Overview - Heat Source and Voltage



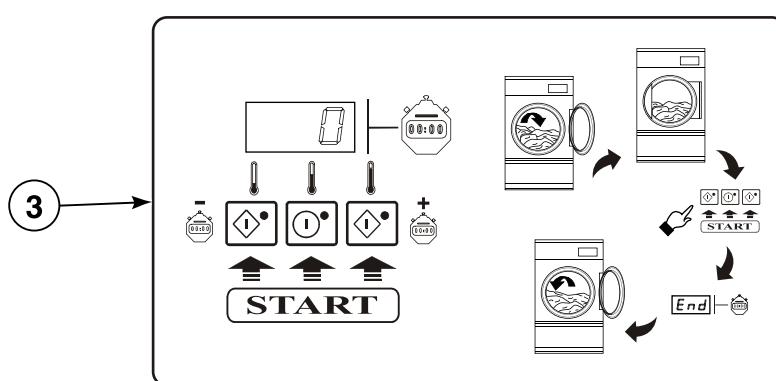
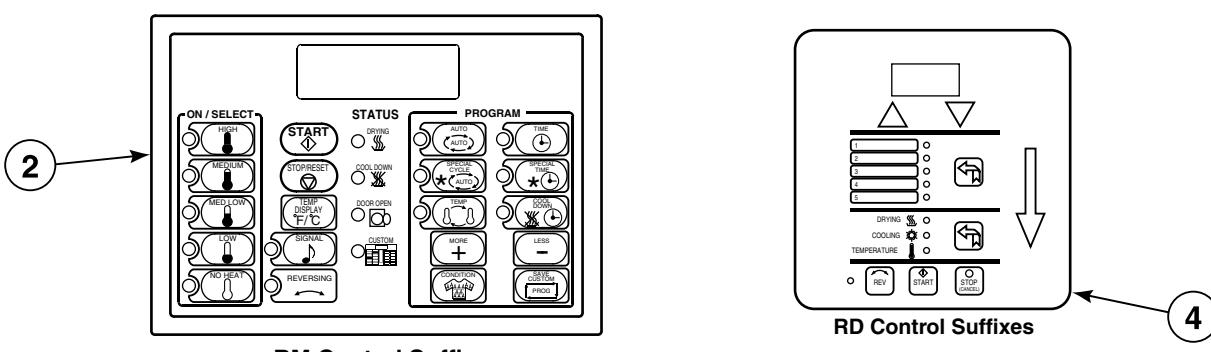
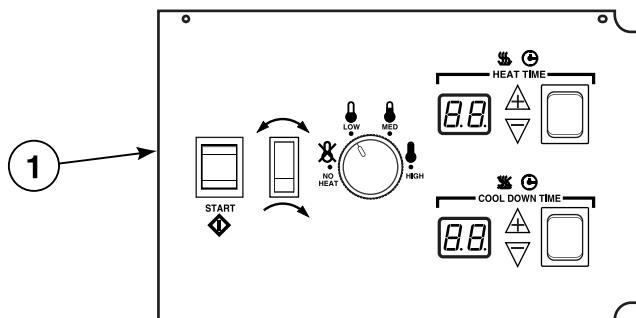
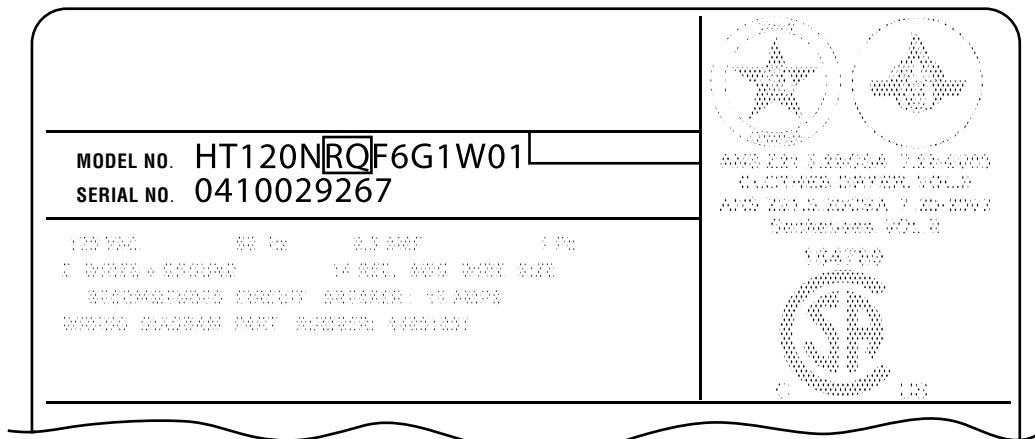
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Product Overview - Heat Source and Voltage

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|----------|-------------|--|
| 1 | - | Heat Source | L: Liquid Petroleum Gas (L.P.) N: Natural Gas (N.G.) S: Steam T: Thermal Oil |
| 2 | - | Voltage | F6: 200-208 or 240 Volt/60 Hertz/3 Phase J5: 230 Volt/50 Hertz/3 Phase M2: 380 or 400-415 Volt/50 Hertz/3 Phase M3: 380 Volt/60 Hertz/3 Phase P1: 440 Volt/60 Hertz/3 Phase Q1: 460-480 Volt/60 Hertz/3 Phase |

Product Overview - Control Suffixes (Drawing 1 of 2)

All Models Except G and K Models



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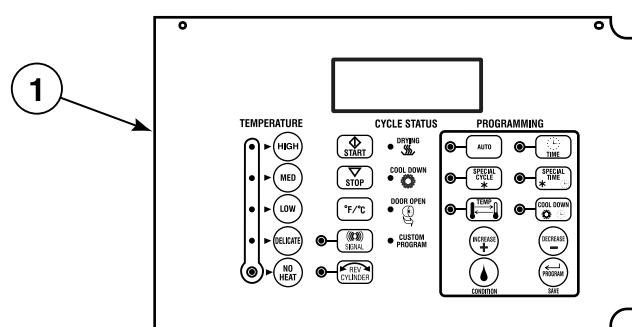
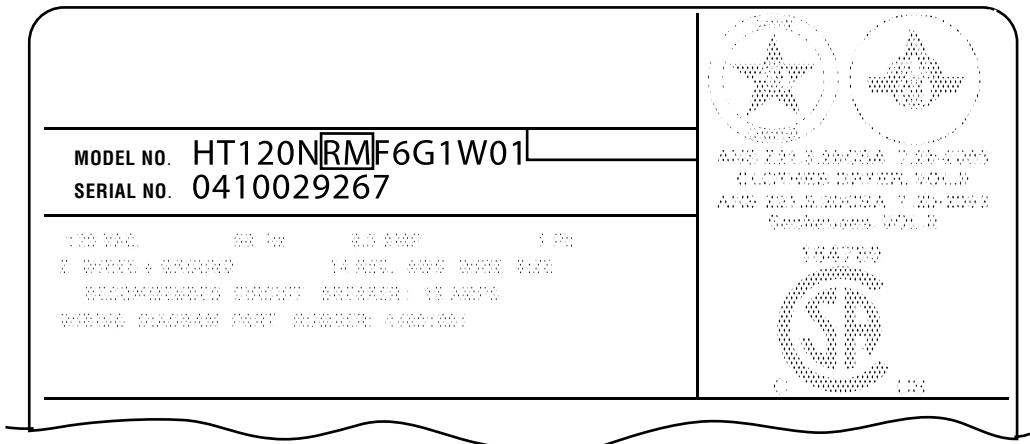
Product Overview - Control Suffixes (Drawing 1 of 2)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|----------|---------------------|----------------------------------|
| 1 | - | Control - Reversing | RQ: reversing dual digital timer |
| 2 | - | Control - Reversing | RM: reversing OPL micro |
| 3 | - | Control - Reversing | R3: reversing DX4 OPL |
| 4 | - | Control - Reversing | RD: reversing DMP OPL |

NOTE: OPL models have the following control suffixes: R3, RD, RM and RQ.

Product Overview - Control Suffixes (Drawing 2 of 2)

G and K Models



RM Control Suffixes

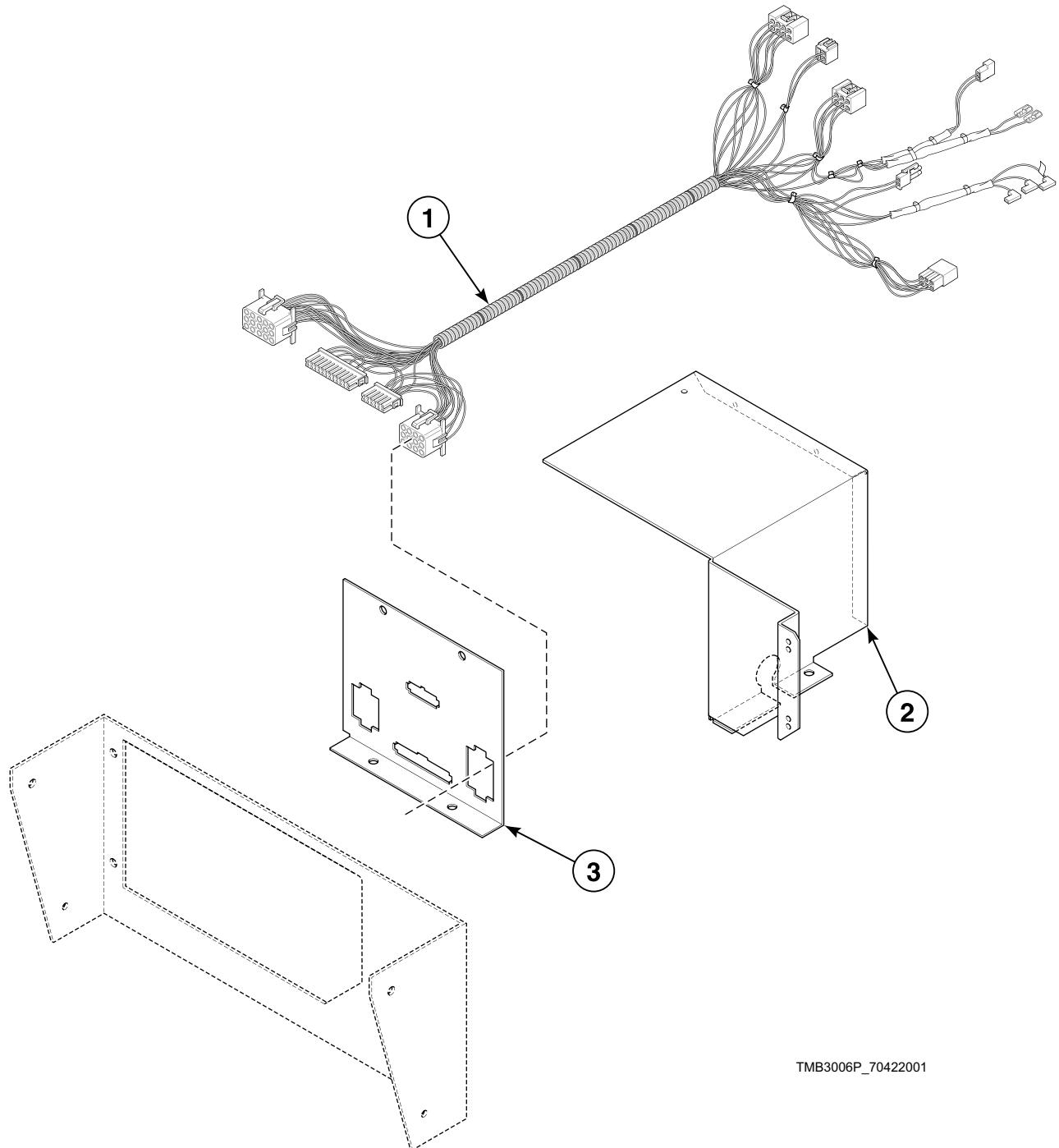
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Product Overview - Control Suffixes (Drawing 2 of 2)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|----------|---------------------|-------------------------|
| 1 | - | Control - Reversing | RM: reversing OPL micro |

NOTE: OPL models have the following control suffixes: RM.

Interior Control Box



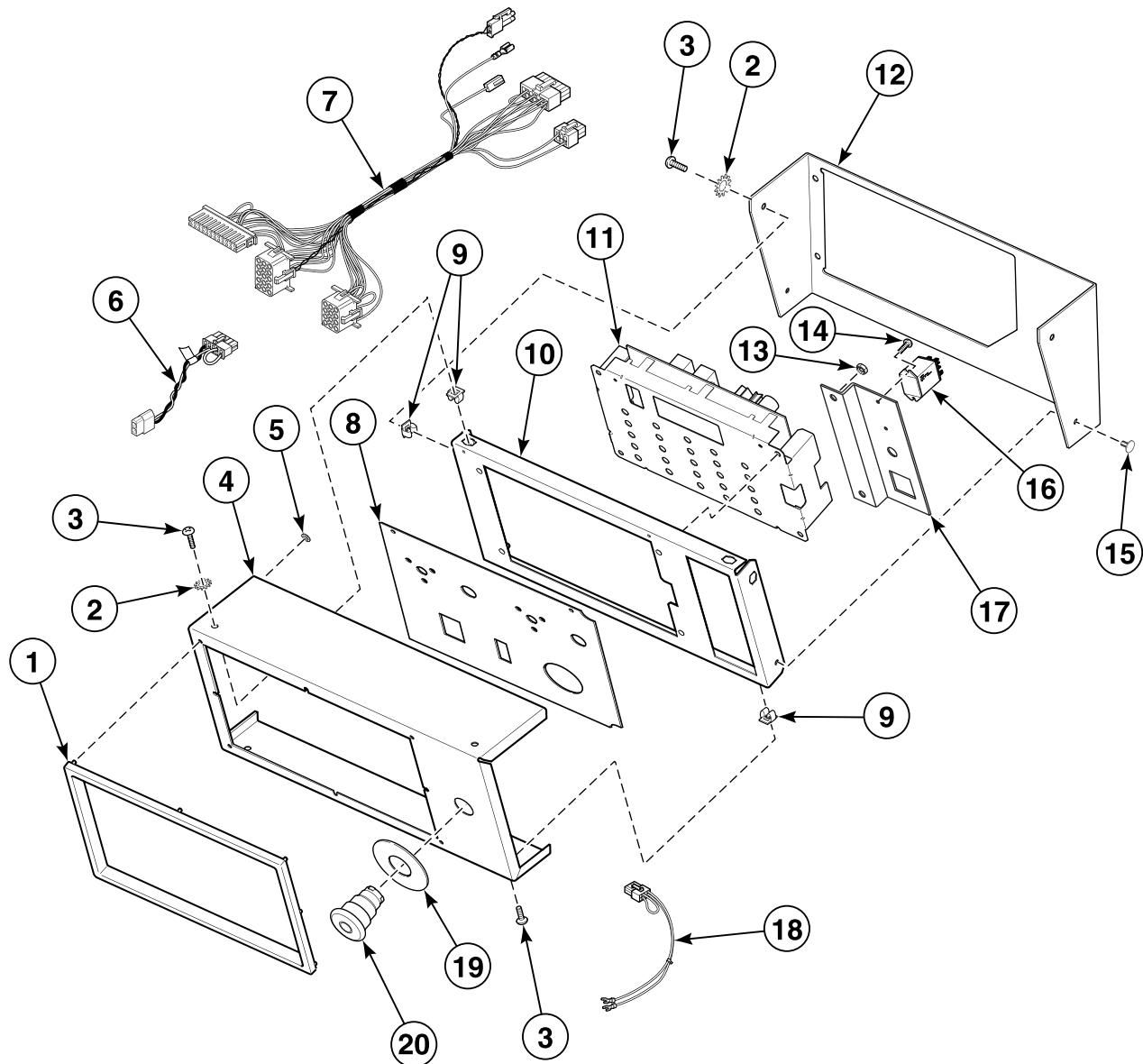
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Interior Control Box

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|----------|-----------------------|----------|
| 1 | 44162401 | Main Harness | |
| 2 | 44161001 | Control Box | |
| 3 | 44161101 | Control Housing Cover | |

Exterior Control Box - RM Control Suffix

All Models Except C, D, I and YT Models



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Exterior Control Box - RM Control Suffix

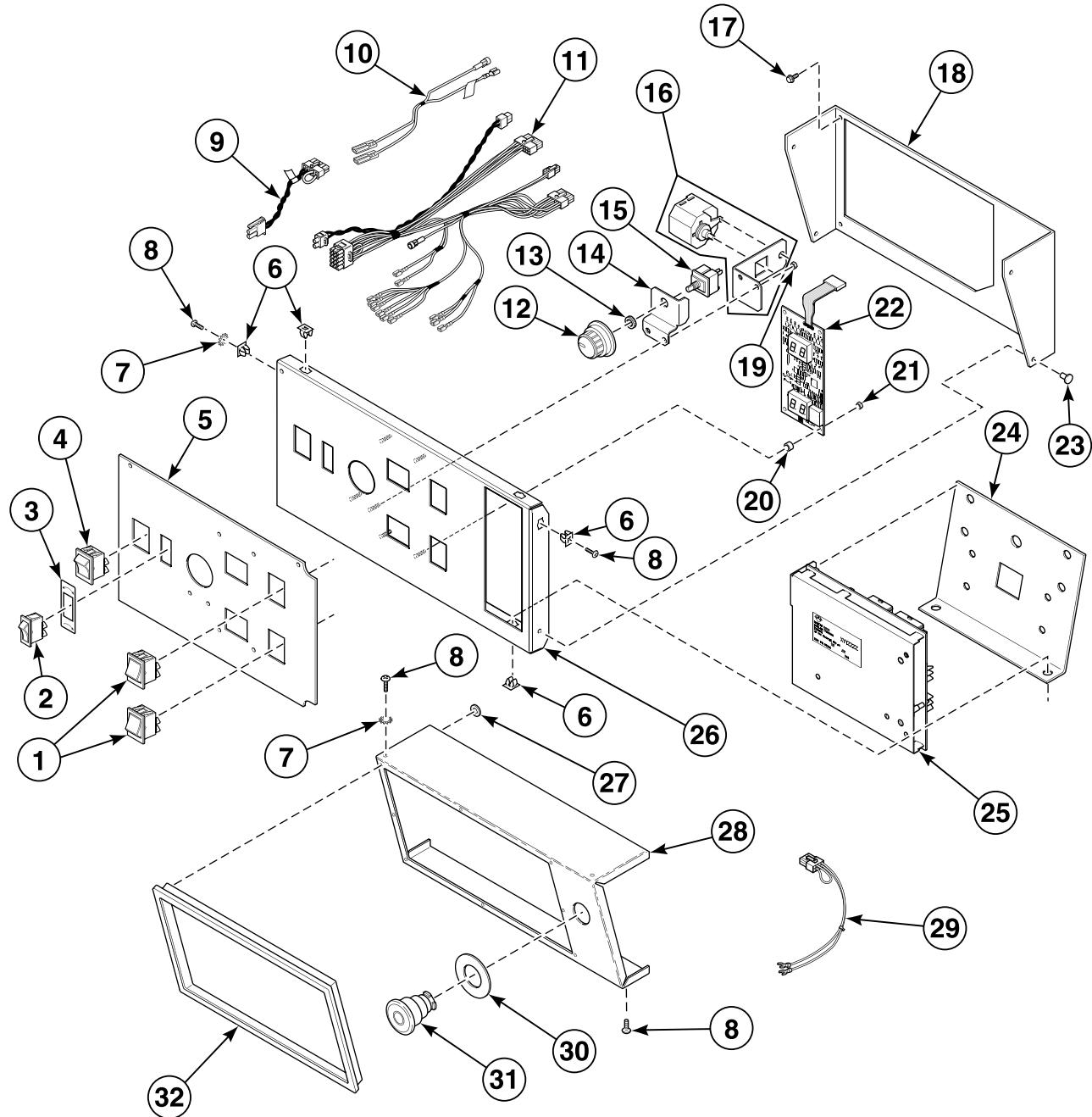
| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|------------|--------------------------------|--|
| | M413930P | Ferrite Core Assembly | 2 required |
| | M4795P3W | Security Cover Kit | |
| 1 | 44016401 | Control Trim | Black; G, K, L, P, S, U, X and YU models |
| | 44016402 | Control Trim | Gray; H models |
| 2 | 03815 | Washer | 2 required |
| 3 | 800930 | Screw | 6 required |
| 4 | 44111701* | Control Cover | G and K non-CE models |
| | 44111702 | Control Cover | G and K non-CE models; Stainless steel |
| | 44013307* | Control Cover | All other non-CE models |
| | N/A | Control Cover | All other non-CE models; Stainless steel |
| | 44111705W | Control Cover | GU and KU models |
| | 44111706 | Control Cover | GU and KU models; Stainless steel |
| | 44013306 | Control Cover | XU and YU models; Stainless steel |
| | N/A | Control Cover | All other CE models |
| | 44013312 | Control Cover | All other CE models; Stainless steel |
| 5 | M400977 | Nut | 8 required per control trim |
| 6 | 70084305 | Jumper Calibration Wire | |
| 7 | 70335301P | Control Panel Harness | Non-CE models |
| | 70382701P | Control Panel Harness | CE models |
| 8 | 70128401 | Overlay | S, U, X and YU models; Text |
| | 70130501 | Overlay | L, S and U models; Icon |
| | 70128601 | Overlay | H models; Text |
| | 70130701 | Overlay | H models; Icon |
| | 70135301 | Overlay | P models |
| | 44130001 | Overlay | G and K models; Text and icon |
| 9 | 70030501 | Expansion Clip | 6 required per control plate |
| 10 | 44029601 | Control Plate Assembly | Includes studs |
| 11 | 70228401P | Control Kit | Includes tape |
| 12 | 44099501W | Control Mounting Bracket | G and K models |
| | 44012801W | Control Mounting Bracket | All other models |
| 13 | 70054 | Nut | 4 required per control plate |
| 14 | 430497 | Screw | 4 required |
| 15 | M400713 | Drive Rivet | 2 required |
| 16 | M412534 | Relay | CE models |
| 17 | 44041701 | Relay/Buzzer Bracket | |
| 18 | 70364105P | Emergency Stop Contact Harness | 1 contact; CE models |
| | 70364106P | Emergency Stop Harness | 2 contacts; CE models |
| 19 | 44012901 | Emergency Stop Label | CE models |
| 20 | F200233500 | Emergency Stop Pushbutton | CE models |

* Add Letter To Designate Color. Q - Bisque W - White

N/A = Part no longer available

Exterior Control Box - RQ Control Suffix

C, H, I, P, S, U, X and YT Models



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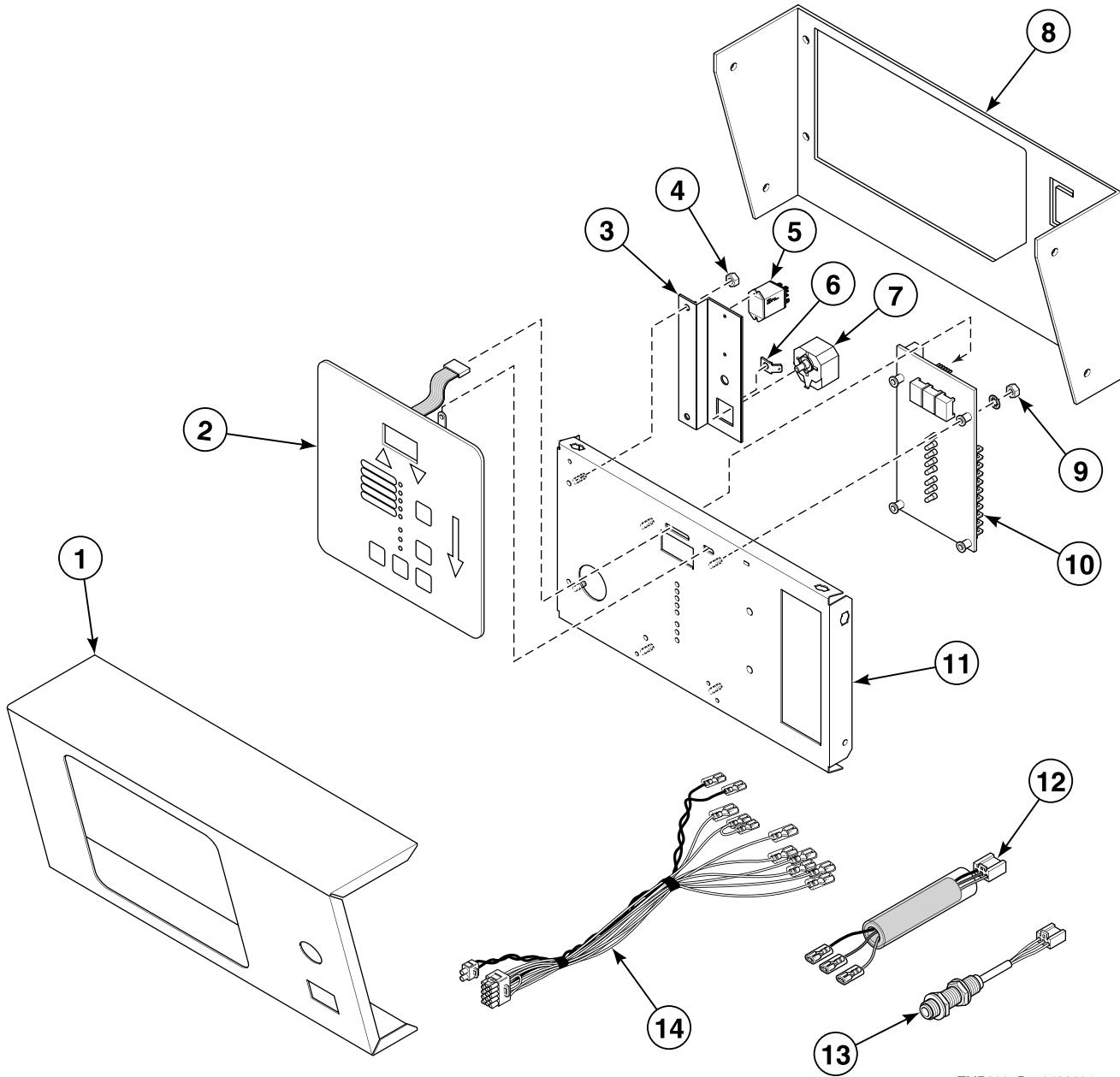
Exterior Control Box - RQ Control Suffix

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|------------|-------------------------------------|---|
| | M4795P3W | Security Cover Kit | |
| 1 | 70360801 | Rocker Switch | 2 required |
| 2 | 44099601 | Rocker Switch | Reversing |
| 3 | M413236 | Switch Plate | Reversing |
| 4 | 70455101 | Rocker Switch | Start |
| 5 | 70362202 | Overlay | C, I, S, U, X and YT models |
| | 70362502 | Overlay | H models |
| | 70362402 | Overlay | P models |
| 6 | 70030501 | Expansion Clip | 6 required |
| 7 | 03815 | Washer | |
| 8 | 800930 | Screw | |
| 9 | 70324604 | Jumper Calibration Wire | |
| 10 | 44100101P | Control Harness | Jumper |
| 11 | 70367001P | Control Panel Harness | |
| 12 | 44104601 | Temperature Knob | |
| 13 | 24205 | Nut | |
| 14 | 70391701 | Temperature Selector Switch Bracket | |
| 15 | 511711 | Temperature Selector Switch | |
| 16 | M4860P3 | Buzzer Kit | Includes bracket, buzzer and wire harness |
| 17 | 430497 | Screw | |
| 18 | 44099501* | Control Mounting Bracket | |
| | 44099502 | Control Mounting Bracket | Stainless steel |
| 19 | 70054 | Nut | 2 required |
| 20 | 56079 | Panel Locator | 4 required |
| 21 | 29787 | Nut | 4 required |
| 22 | 512218P | Display Assembly | |
| 23 | M400713 | Drive Rivet | 2 required |
| 24 | 70357901 | Control Chassis Mounting Bracket | |
| 25 | 512202P | Control Assembly | |
| 26 | 44099201 | Control Plate and Studs Assembly | Includes studs |
| 27 | M400977 | Nut | |
| 28 | 44013307* | Control Cover | Non-CE models |
| | N/A | Control Cover | Non-CE models; Stainless steel |
| | N/A | Control Cover | CE models |
| | 44013312 | Control Cover | CE models; Stainless steel |
| 29 | 70364105P | Emergency Stop Contact Harness | 1 contact; CE models |
| | 70364106P | Emergency Stop Harness | 2 contacts; CE models |
| 30 | 44012901 | Emergency Stop Label | CE models |
| 31 | F200233500 | Emergency Stop Pushbutton | CE models |
| 32 | 44016401 | Control Trim | Black; S, U, X and YT models |
| | 44016402 | Control Trim | Gray; H models |

* Add Letter To Designate Color. Q - Bisque W - White

N/A = Part no longer available

DMP Control Box - C and I Models with RD Control Suffix



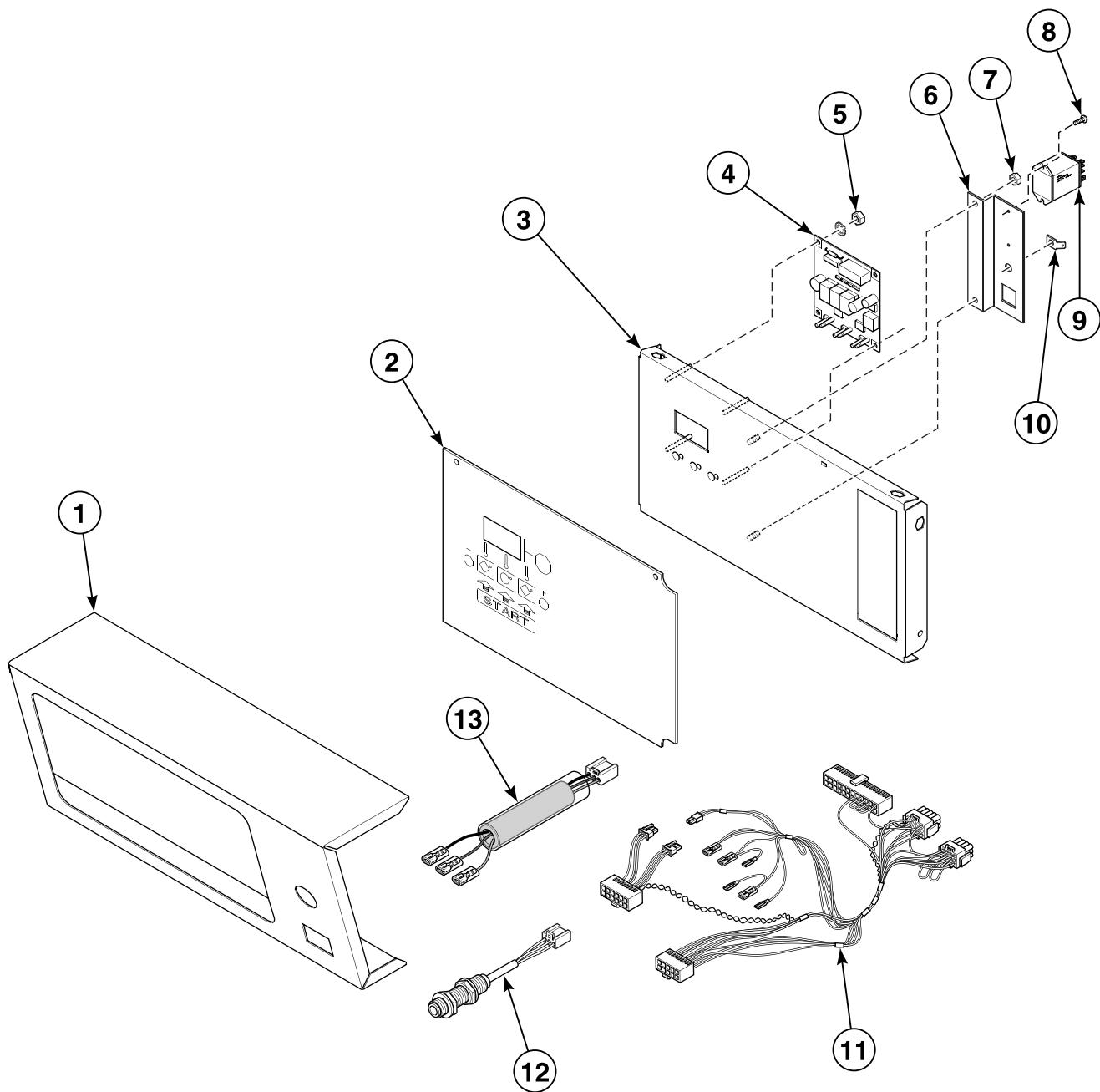
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DMP Control Box - C and I Models with RD Control Suffix

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|--------------------------------|--------------------------------------|
| | M413930P | Ferrite Core Assembly | Use with item 14 |
| 1 | 44040107* | Control Cover | CA, CT and I models |
| | 44040108 | Control Cover | CA, CT and I models; Stainless steel |
| | 44040111* | Control Cover | CU models |
| | 44040112 | Control Cover | CU models; Stainless steel |
| 2 | 44037901P | Membrane Switch | OPL |
| | 44037902P | Membrane Switch | |
| 3 | 44041701 | Relay/Buzzer Bracket | |
| 4 | 70054 | Nut | 2 required |
| 5 | M412534 | Relay | CE models |
| 6 | 00177 | Male Tab Terminal | |
| 7 | 505447 | Adjustable Buzzer | |
| 8 | 44040201* | Control Mounting Bracket | CA, CT and I models |
| | 44040202 | Control Mounting Bracket | CA, CT and I models; Stainless steel |
| 9 | 29787 | Nut | 4 required |
| 10 | 44037801P | Electronic Control | |
| 11 | 44041101 | Control Plate Assembly | |
| 12 | 70274102P | Rotation Sensor Cable Assembly | |
| 13 | 70274001P | Rotation Sensor | Includes plug |
| 14 | 70341801P | Control Panel Harness Assembly | Non-CE and non-Australian models |
| | 70342001P | Control Panel Harness | CE and Australian models |

* Add Letter To Designate Color. Q - Bisque W - White

DX4 Control Box - D Models with R3 Control Suffix



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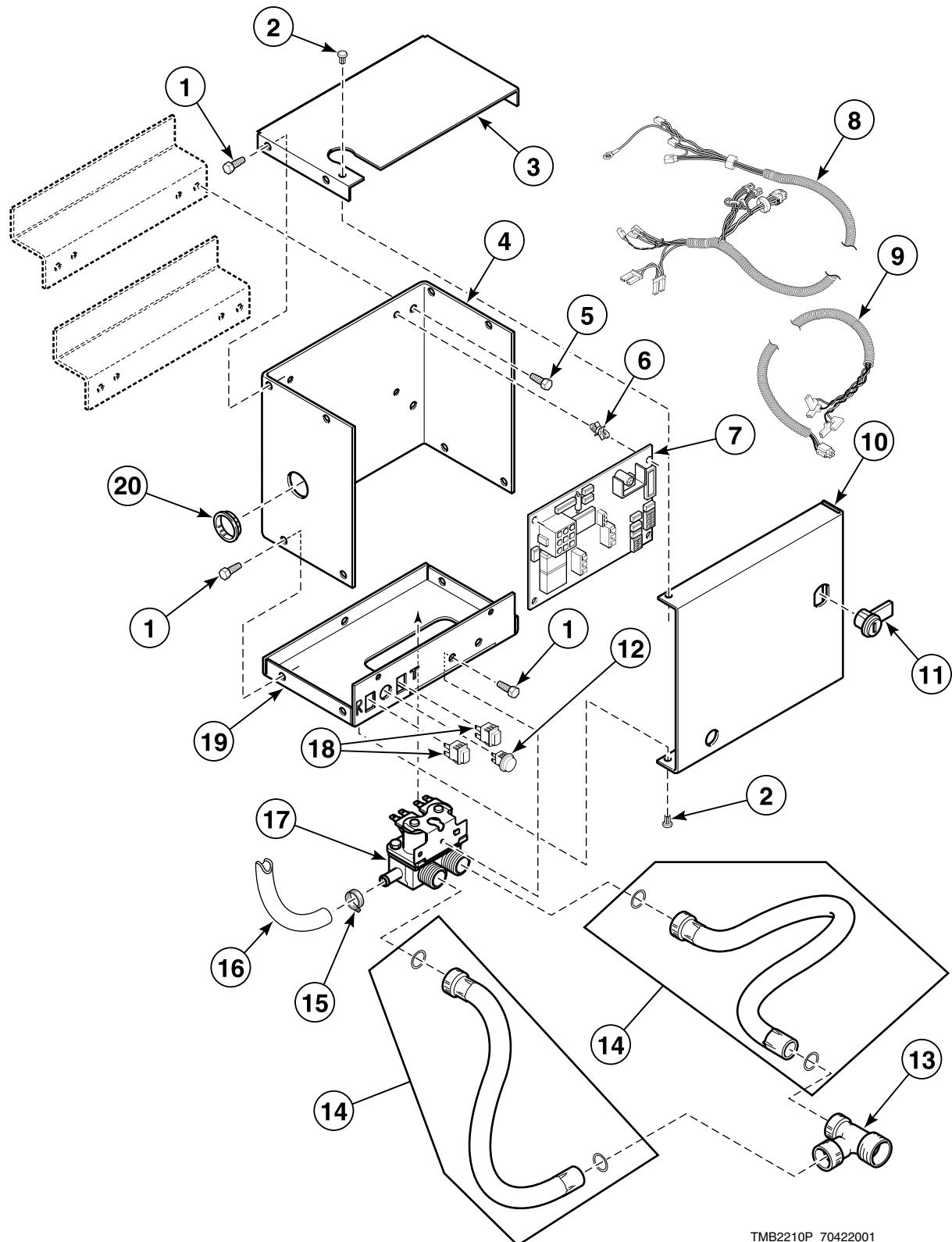
DX4 Control Box - D Models with R3 Control Suffix

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|--------------------------------|----------------------------------|
| | M413930P | Ferrite Core Assembly | Use with item 11 |
| 1 | 44111701* | Control Cover | Non-CE models |
| | 44111702 | Control Cover | Non-CE models; Stainless steel |
| | 44111705* | Control Cover | CE models |
| | 44111706 | Control Cover | CE models; Stainless steel |
| 2 | 44050401 | Graphic Overlay | CE models |
| 3 | 44038601 | Control Plate Assembly | CE models |
| 4 | 70402025P | Control Assembly | 120 pound gas models |
| | 70402026P | Control Assembly | 120 pound steam models |
| | 70402027P | Control Assembly | 170 pound gas models |
| | 70402028P | Control Assembly | 170 pound steam models |
| 5 | 29787 | Nut | 4 required |
| 6 | 44041701 | Relay/Buzzer Bracket | |
| 7 | 70054 | Nut | |
| 8 | 501086 | Screw | |
| 9 | M412534 | Relay | CE models |
| 10 | 00177 | Male Tab Terminal | |
| 11 | 70315601P | Control Panel Harness | Non-CE and non-Australian models |
| | 70315701 | Control Panel Harness Assembly | CE and Australian models |
| 12 | 70274001P | Rotation Sensor | Includes plug |
| 13 | 70274102P | Rotation Sensor Cable Assembly | |

* Add Letter To Designate Color. Q - Bisque W - White

Fire Suppression System Control Box

C, D, G, H, I, K, S and U Models
Models with a K, L, T or U in the 11th Character (ST120NRTF6K1W01)

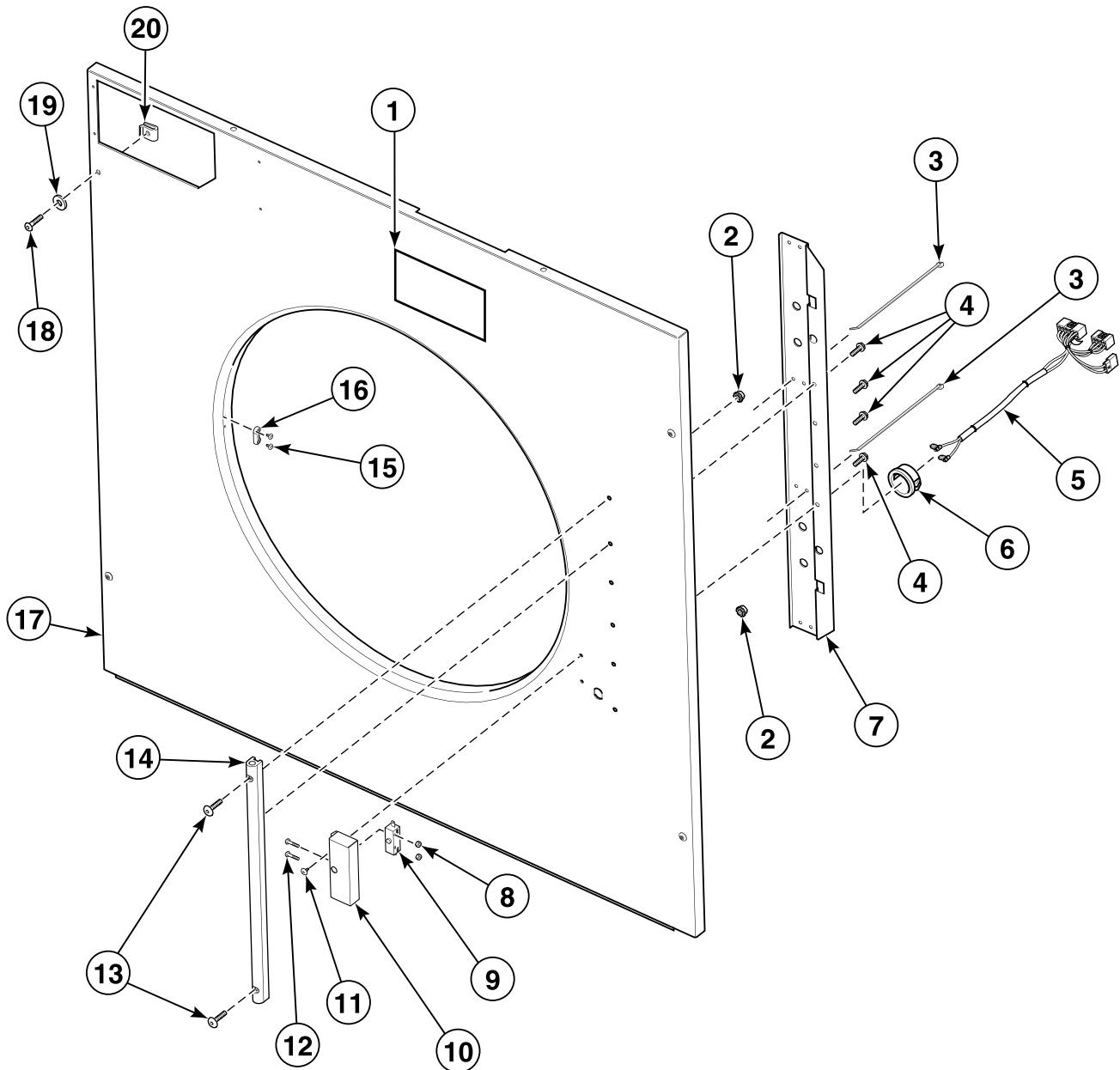


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Fire Suppression System Control Box

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|-------------------------|--|
| 1 | 430497 | Screw | |
| 2 | M400713 | Drive Rivet | |
| 3 | 44065401 | Control Box Top | Top |
| 4 | 44065101 | Control Box Housing | |
| 5 | 51780 | Screw | |
| 6 | 501523 | Circuit Board Support | 4 required |
| 7 | 44063801P | Control | |
| 8 | 44162601 | Control Harness | |
| 9 | 44166801 | Sensor Harness Assembly | |
| 10 | 44065201 | Control Box Cover | |
| 11 | 44089301P | Lock, Key and Nut Kit | RL001 key code |
| | 70155601 | Key | RL001 |
| 12 | 801432 | Light | Red |
| 13 | 44069101 | Hose Fitting | |
| 14 | 28330P | Fill Hose Kit | 2 required |
| 15 | 36801 | Hose Clamp | |
| 16 | 44073302 | Hose | 120 pound models; 21 inches; Outlet hose |
| | 44073303 | Hose | 170 pound models; 31 inches; Outlet hose |
| 17 | 36958P | Mixing Valve | |
| 18 | 801434W | Push-to-Start Switch | 2 required |
| 19 | 44065301 | Control Box Base | |
| 20 | 70178701 | Snap Bushing | |

Cabinet Front Components

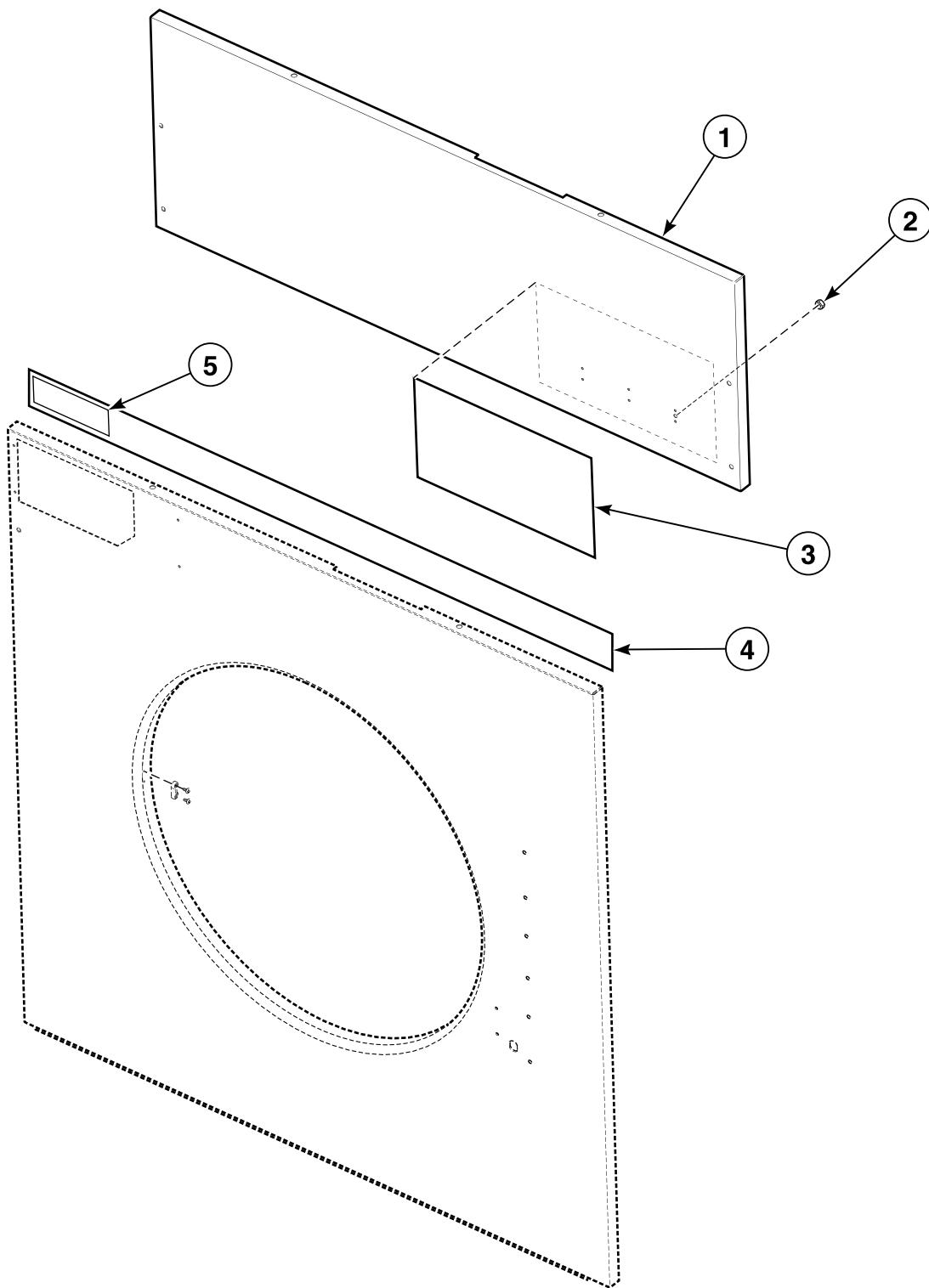


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Cabinet Front Components

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|------------|-------------------------------|---|
| | 298P4P | Spray Paint | White |
| | 122P4P | Porcelain Touch-Up Paint | White |
| | 370P4P | Porcelain Touch-Up Paint | Bisque |
| 1 | 44128901 | Fire Suppression System Label | G and K models |
| 2 | 29786 | Nut | 2 required |
| 3 | 55881 | Harness Strap | 2 required; Front panel harness to door switch wire channel |
| 4 | 44023301 | Screw | 4 required |
| 5 | 44162501 | Door Switch Harness | |
| 6 | M400770 | Snap Bushing | Required for door switch harness going through frame |
| 7 | 44001801 | Door Switch Wire Channel | 120 pound models |
| | 44001802 | Door Switch Wire Channel | 170 pound models |
| 8 | 02788 | Nut | 2 required |
| 9 | 44018201 | Door Switch | |
| 10 | 44001301 | Door Switch Cover | |
| 11 | 431287 | Screw | 2 required |
| 12 | M402574 | Screw | 2 required |
| 13 | 70033504 | Screw | 2 required |
| 14 | 44035001 | Door Hinge Lug Assembly | Includes bushings |
| 15 | 44166601 | Pop Rivet | 2 required |
| 16 | M401223 | Door Latch | |
| 17 | 44012401W | Front Panel | 120 pound models |
| | 44012402 | Front Panel | 120 pound models; Stainless steel |
| | 44078101WP | Front Panel Assembly | 170 pound models |
| | 44012502P | Front Panel | 170 pound models; Stainless steel |
| 18 | 70182601 | Screw | 4 required per panel |
| 19 | 800465 | Washer | 4 required per panel |
| 20 | 70030401 | Nut | Access and front panel attachment |

Cabinet Front Panels and Nameplates



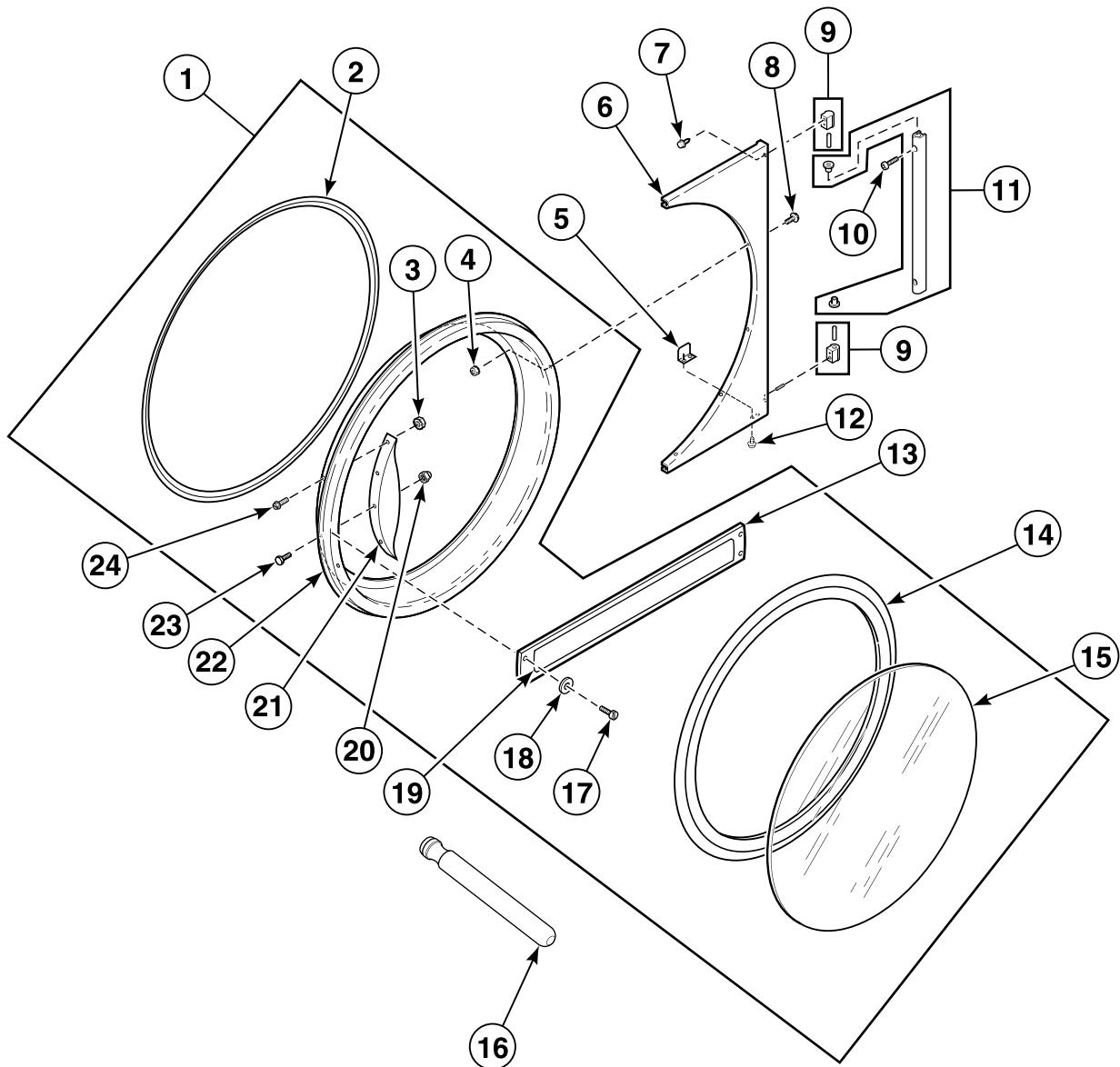
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Cabinet Front Panels and Nameplates

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|------------|--------------------|--|
| 1 | 44012601* | Access Panel | L and P 120 pound models |
| | 44012602 | Access Panel | L, PT, PU and XT 120 pound models; Stainless steel |
| | 44012701*P | Front Access Panel | LU and P 170 pound models |
| | 44012702P | Access Panel | L, PT, PU, XT and XU 170 pound models; Stainless steel |
| | 44012607*P | Front Access Panel | CT, CU, G, H, I, K, L, P, S, U and Y 120 pound models; D 120 pound CE models |
| | 44012608 | Front Access Panel | CT, HT, I, ST and UT 120 pound models; Stainless steel |
| | 44012707*P | Front Access Panel | CT, G, H, I, K, S, U, XT and Y 170 pound models; D 170 pound CE models |
| | 44012708 | Front Access Panel | CT, HT, ST and UT 170 pound models; D 170 pound CE models; Stainless steel |
| 2 | M400977 | Nut | L and P models; For access panel trim; 2 required |
| 3 | 44010401 | Nameplate | H models |
| | 44010601 | Nameplate | S models |
| | M412963 | Nameplate Overlay | U models |
| | 70348501 | Nameplate | C models |
| | 70348601 | Nameplate | D and I models |
| | 70128901 | Nameplate Overlay | P models |
| | 70243901 | Nameplate | L models |
| | 70410201 | Nameplate Overlay | G models; OPL |
| | 44130401 | Nameplate Overlay | K 120 pound models; OPL |
| | 44130501 | Nameplate Overlay | K 170 pound models; OPL |
| | 44035801 | Nameplate | X models |
| | 44104501 | Nameplate Overlay | Y models |
| 4 | 70399403 | Access Panel Trim | G and K 120 pound models; Mounts over front panel assembly and control panel |
| | 70399404 | Access Panel Trim | G and K 170 pound models; Mounts over front panel assembly and control panel |
| 5 | 70414001 | Label | G and K models; Coin |

* Add Letter To Designate Color. Q - Bisque W - White

Door and Hinge Components



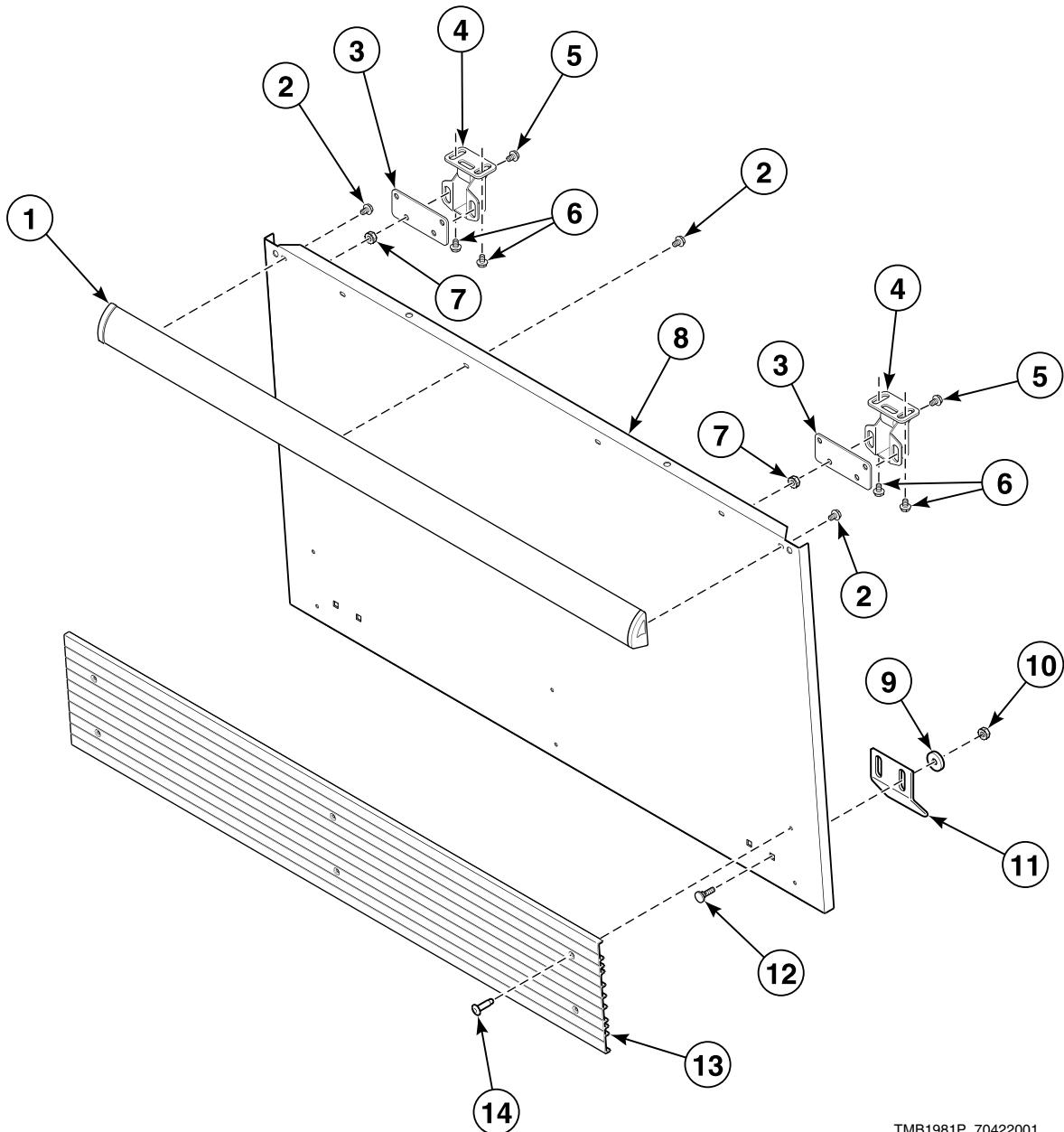
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Door and Hinge Components

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|-------------------------------|-------------------------------------|
| 1 | 44058102P | Door Assembly | H models |
| | 44028902P | Door Assembly | S and U models |
| | 44112101 | Door Assembly | C, D and I models |
| | 44029101 | Door Assembly | L, P, X and Y models |
| | 70407401 | Door Assembly | G and K models |
| 2 | 44008201P | Door Ring Gasket | |
| 3 | 44071201 | Nut | H, S and U models; 4 required |
| 4 | 23951 | Nut | 6 required |
| 5 | 70215001P | Door Switch Actuator Kit | |
| 6 | 44075207B | Door Hinge | G and K models |
| | 44075201* | Door Hinge Assembly | All other models |
| | 44075202 | Door Hinge Assembly | All other models; Stainless steel |
| 7 | 70442101 | Screw | 3 required |
| 8 | M400044 | Screw | 6 required |
| 9 | M4773P3 | Cam and Hinge Kit | G and K models |
| | M4772P3 | Cam and Hinge Kit | All other models |
| 10 | 70409801 | Screw | G and K models; 2 required |
| | 70033504 | Screw | All other models; 2 required |
| 11 | 44035002 | Door Hinge Lug Assembly | G and K models |
| | 44035001 | Door Hinge Lug Assembly | All other models; Includes bushings |
| 12 | 70058501 | Pop Rivet | 2 required |
| 13 | 70399501B | Handle Bar | G and K models |
| 14 | 70211902P | Door Seal Kit | |
| 15 | 44008402P | Door Glass | H models |
| | 44008401P | Door Glass | All other models |
| 16 | M4221P4 | Door Glass Installation Tool | |
| 17 | 70126301 | Pop Rivet | G and K models; 4 required |
| 18 | 70409301 | Washer | G and K models; 2 required |
| 19 | 70411401 | Nameplate Overlay | G models; Coin |
| | 44144401 | Nameplate Overlay | K models; Coin |
| 20 | M414215 | Nut | |
| 21 | 44057702 | Door Handle | H models |
| | 44007901 | Door Handle | S and U models |
| | 44111901 | Door Handle | C, D and I models |
| 22 | 44007702 | Door Ring Assembly | H, L, P, S and U models |
| | 44112001 | Door Ring and Handle Assembly | C, D and I models |
| | 44007703B | Door Ring | G and K models |
| 23 | M400661 | Screw | Door strike |
| 24 | 61199 | Screw | H, S and U models; 4 required |

* Add Letter To Designate Color. Q - Bisque W - White

Lint Panel Components



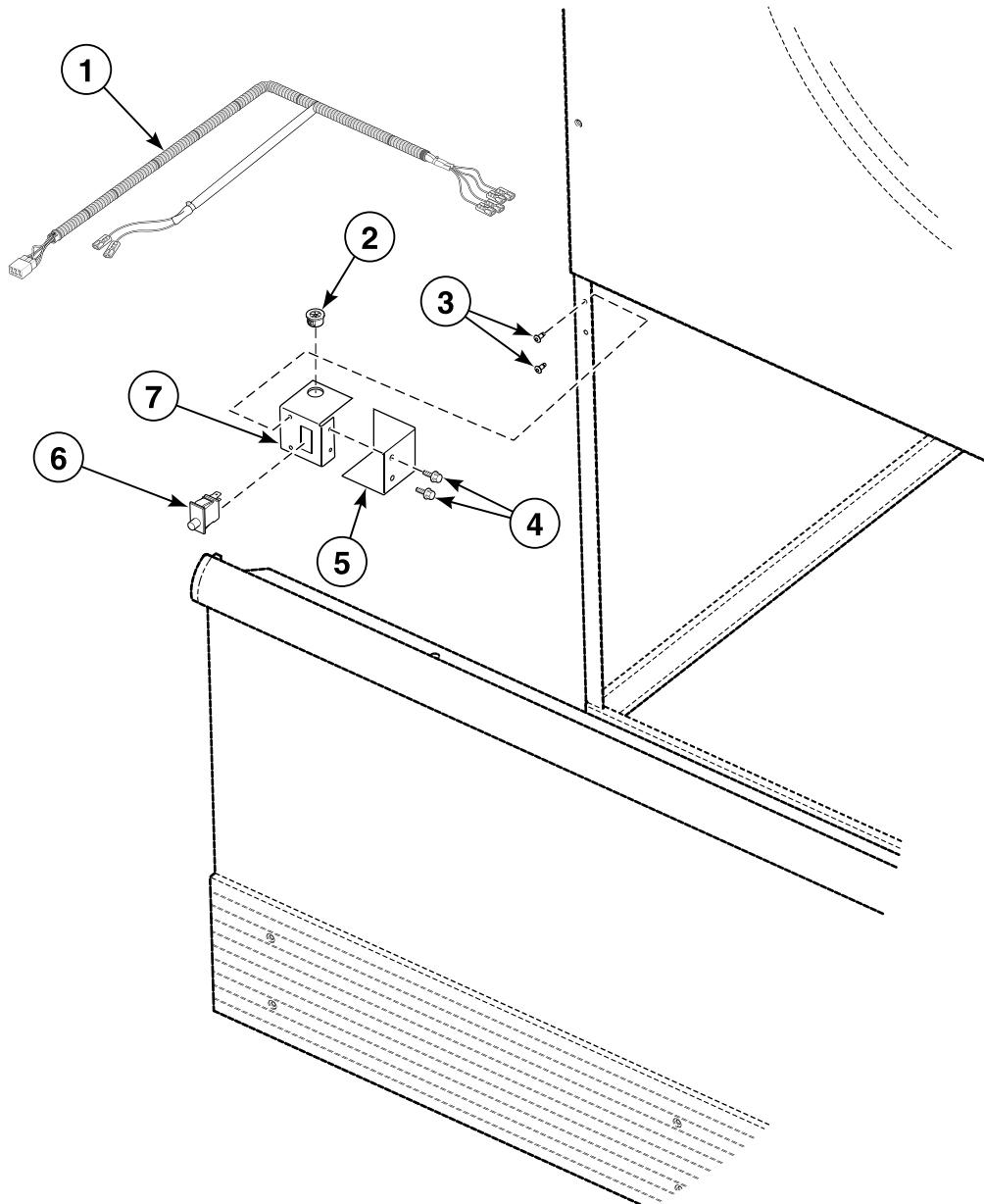
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Lint Panel Components

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|------------|-------------------------------|--|
| 1 | 44049901 | Handle and Caps Assembly | C, D, I, L, P, S, U, X and Y 120 pound models; Black; Includes endcaps |
| | 44049902 | Handle and Caps Assembly | H 120 pound models; Gray; Includes endcaps |
| | 44049903 | Handle and Caps Assembly | C, D, I, L, P, S, U, X and Y 170 pound models; Black |
| | 44049904 | Handle and Caps Assembly | H 170 pound models; Gray |
| | 70407203 | Handle Bumper | G and K 120 pound models; Black and blue; Does not have endcaps |
| | 70407204 | Handle Bumper | G and K 170 pound models; Black and blue; Does not have endcaps |
| 2 | 430757 | Screw | 6 required |
| 3 | 44014001 | Roller Catch Mounting Bracket | 2 required |
| 4 | H87020202 | Roller Catch | 2 required; Includes strike |
| 5 | 61199 | Screw | 8 required |
| 6 | 501086 | Screw | 4 required |
| 7 | 70054 | Nut | 8 required |
| 8 | 44012201W | Lint Panel | 120 pound models |
| | 44012202 | Lint Panel | 120 pound models; Stainless steel |
| | 44012301*P | Lint Panel | 170 pound models |
| | 44012302P | Lint Panel | 170 pound models; Stainless steel |
| 9 | M405535 | Washer | 4 required |
| 10 | 44087101 | Nut | 4 required |
| 11 | 44017801 | Lint Panel Clip | 2 required |
| 12 | 44017901 | Bolt | 4 required |
| 13 | 70117609 | Kickplate | C, D, G, I, K, L, P, S, U, X and Y 120 pound models; Black |
| | 70117610 | Kickplate | H 120 pound models; Gray |
| | 70117611 | Kickplate | C, D, G, I, K, L, P, S, U, X and Y 170 pound models; Black |
| | 70117612 | Kickplate | H 170 pound models; Gray |
| 14 | 70126301 | Pop Rivet | C, D, G, I, K, L, P, S, U, X and Y models; Black; 6 required |
| | 70126401 | Pop Rivet | H models; Gray; 6 required |

* Add Letter To Designate Color. Q - Bisque W - White

Lint Panel Switch Assembly

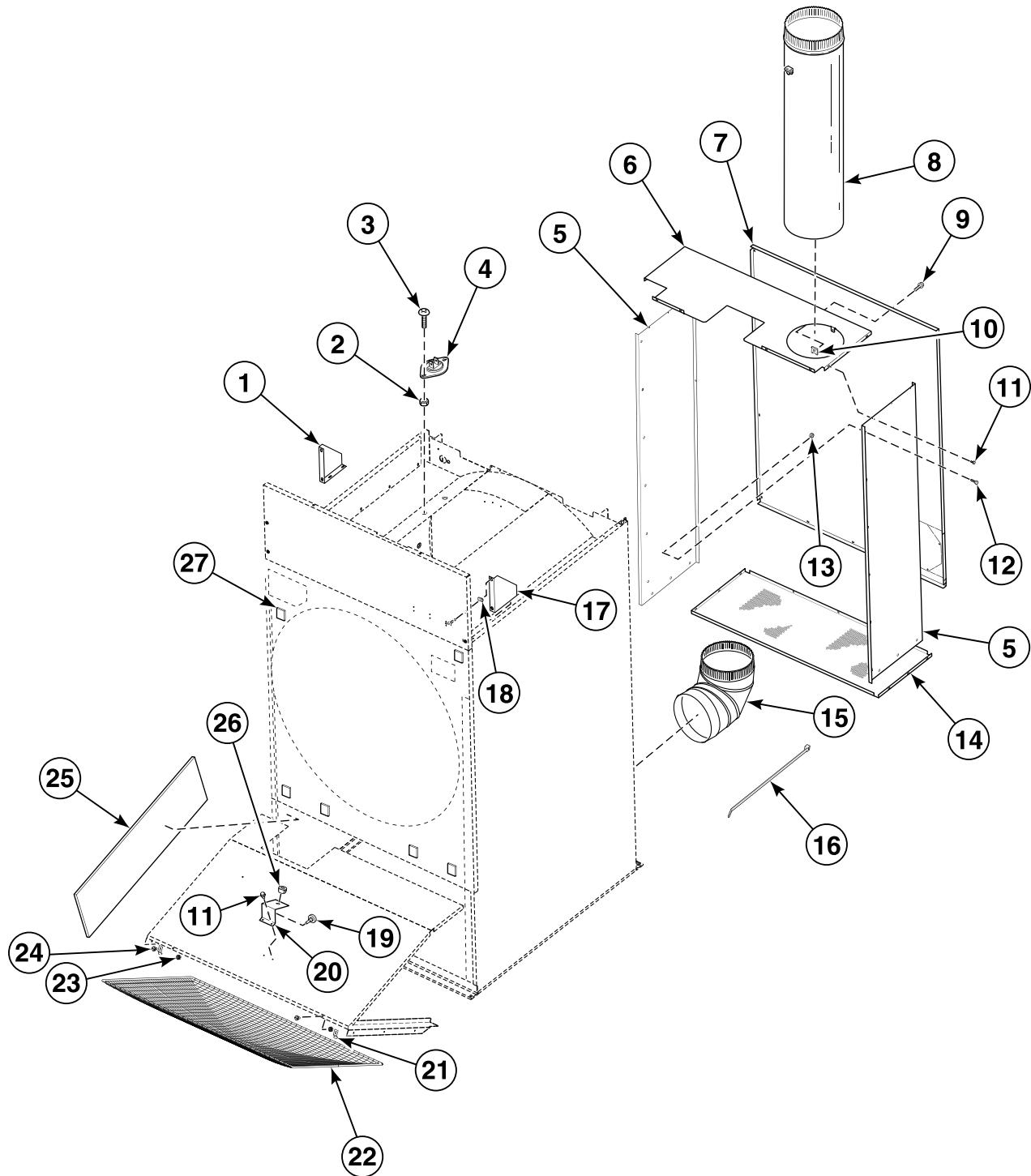


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Lint Panel Switch Assembly

| REF | PART NO. | DESCRIPTION | COMMENTS |
|------------|-----------------|---------------------------|------------------|
| 1 | 44162701 | Base Harness | 120 pound models |
| | 44162801 | Base Harness | 170 pound models |
| 2 | M411537 | Bushing | |
| 3 | 430725 | Pop Rivet | 2 required |
| 4 | 430497 | Screw | 2 required |
| 5 | 44026801 | Lint Panel Switch Cover | |
| 6 | 70310501 | Switch Assembly | With boot |
| 7 | 44013401 | Lint Panel Switch Bracket | |

Lint Screen and Drive Guard - 120 Pound Models



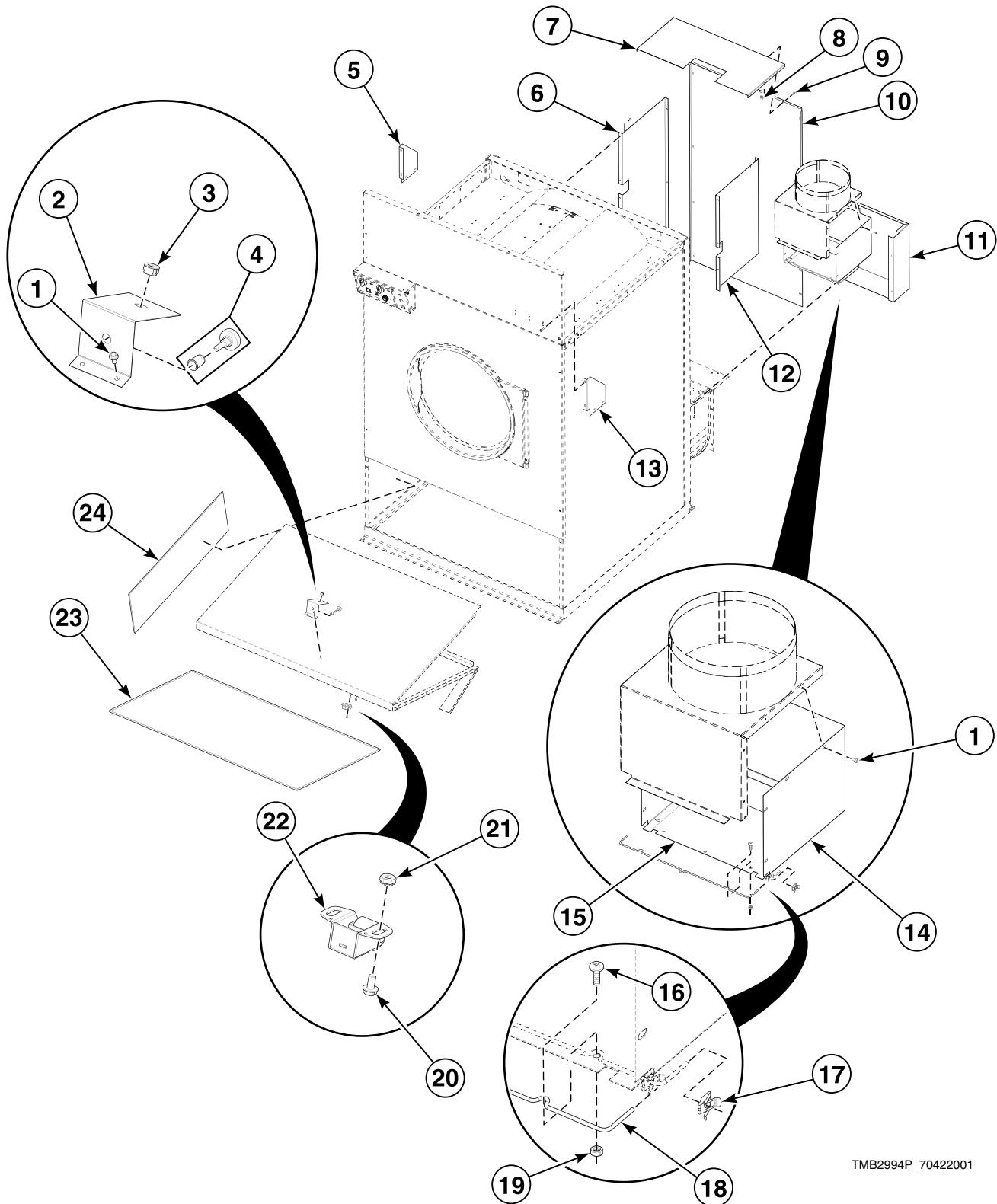
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Lint Screen and Drive Guard - 120 Pound Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|-----------------------------|---|
| 1 | 44028202* | Top Access Panel Gusset | Left |
| 2 | 23951 | Nut | |
| 3 | 430497 | Screw | |
| 4 | 44064701 | Thermistor | 2 required; For fire suppression system |
| 5 | 44160201 | Belt Guard | Side; 2 required; Use 70015709 Gasket on edges |
| 6 | 44160401 | Belt Guard | Top |
| 7 | 44160301P | Belt Guard | Back |
| 8 | M411185 | Vent Pipe | Gas models through 12/31/09 |
| | M411187 | Vent Pipe | Steam models through 12/31/09; All models starting 1/1/10 |
| 9 | M411072 | Screw | |
| 10 | M400984 | Clip | |
| 11 | 430497 | Screw | |
| 12 | M400043 | Screw | |
| 13 | 20274 | Nut | |
| 14 | 44160501 | Belt Guard | Bottom |
| 15 | H87494019 | Vent Elbow | |
| 16 | M405829 | Cable Tie | Required for thermistor harness |
| 17 | 44028201* | Top Access Panel Gusset | Right |
| 18 | 70030401 | Nut | For access panel and front panel attachment |
| 19 | M414704 | Thermistor | |
| 20 | 44051301 | Thermistor Bracket Assembly | Includes bracket and thermistor nut |
| 21 | H96418413 | Lint Screen Clip | |
| 22 | 44063602 | Lint Screen | Includes frame |
| | 44077702P | Lint Screen | Includes snaps; Frame not included |
| 23 | 70054 | Nut | |
| 24 | 61199 | Screw | |
| 25 | M411593 | Insulation | |
| 26 | M411537 | Bushing | 2 required for thermistor harness and cabinet rear |
| 27 | M402144 | Felt Pad | 6 required; Behind front panel |

* Add Letter To Designate Color. Q - Bisque W - White

Lint Screen and Drive Guard - 170 Pound Models



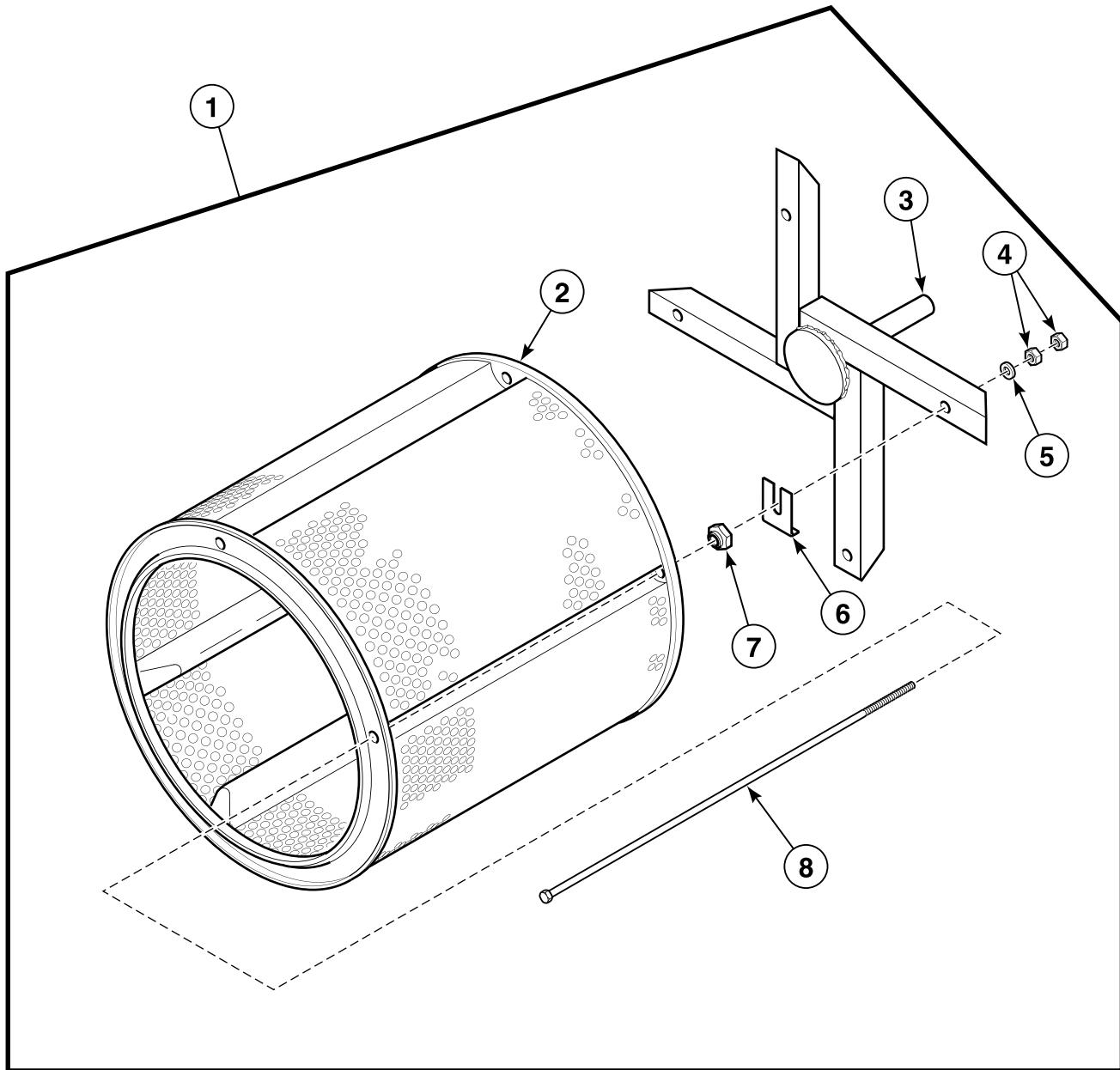
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Lint Screen and Drive Guard - 170 Pound Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|-----------------------------|--|
| 1 | 430497 | Screw | |
| 2 | 44051301 | Thermistor Bracket Assembly | Includes bracket and thermistor nut |
| 3 | M411537 | Bushing | 2 required for thermistor harness and cabinet rear |
| 4 | M414704 | Thermistor | |
| 5 | 44028302* | Top Access Panel Gusset | Left |
| 6 | 44160001 | Belt Guard Side | Left; Use 70015709 Gasket on edges |
| 7 | 44159701 | Belt Guard | Top |
| 8 | M400984 | Clip | 12 required |
| 9 | M411072 | Screw | 12 required |
| 10 | 44159901 | Belt Guard | Cover |
| 11 | 44159801 | Belt Guard | Corner |
| 12 | 44160101 | Belt Guard Side | Right |
| 13 | 44028301* | Top Access Panel Gusset | Right |
| 14 | M412391 | Exhaust Duct Box Wrap | |
| 15 | M413402 | Damper Vane | |
| 16 | M400044 | Screw | 3 required |
| 17 | M400976 | Clip | |
| 18 | M413401 | Damper Rod | |
| 19 | 23951 | Nut | 3 required |
| 20 | 61199 | Screw | |
| 21 | 70054 | Nut | |
| 22 | H87020202 | Roller Catch | Includes strike |
| 23 | 44063603P | Lint Screen | Includes frame |
| | 44077703P | Lint Screen | Includes snaps; Frame not included |
| 24 | M411593 | Insulation | |

* Add Letter To Designate Color. Q - Bisque W - White

Cylinder and Trunnion Assembly

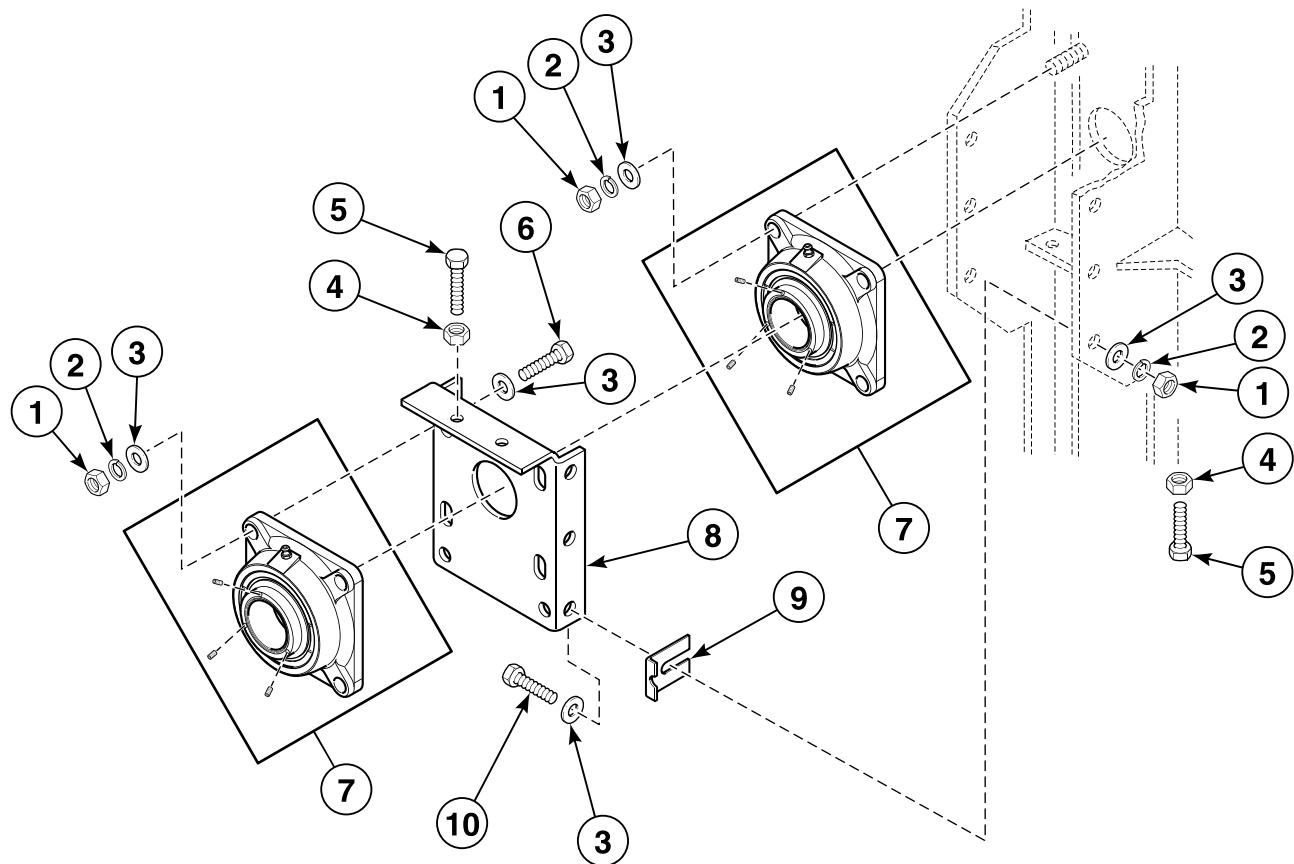


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Cylinder and Trunnion Assembly

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|--------------------------------|---|
| 1 | 44054801 | Cylinder and Trunnion Assembly | 120 pound models; Galvanized |
| | 44054802 | Cylinder and Trunnion Assembly | 120 pound models; Stainless steel |
| | 44054701 | Cylinder and Trunnion Assembly | 170 pound models; Galvanized |
| | 44054702 | Cylinder and Trunnion Assembly | 170 pound models; Stainless steel |
| 2 | H96427513 | Cylinder Assembly | 120 pound models; Galvanized; Includes rib rods and rib rod nuts |
| | M409788 | Cylinder Assembly | 120 pound models; Stainless steel; Includes rib rods and rib rod nuts |
| | H96367545 | Cylinder Assembly | 170 pound models; Galvanized; Includes rib rods and rib rod nuts |
| | M409826 | Cylinder Assembly | 170 pound models; Stainless steel; Includes rib rods and rib rod nuts |
| 3 | 44055501 | Trunnion Assembly | 120 pound models |
| | 44054601 | Trunnion Assembly | 170 pound models |
| 4 | H88412101 | Nut | 8 required |
| 5 | 70261401 | Washer | 4 required |
| 6 | M401402 | Spacer | As required |
| 7 | M412334 | Nut | 4 required |
| 8 | H88301411 | Bolt | 4 required |

Trunnion Bearings

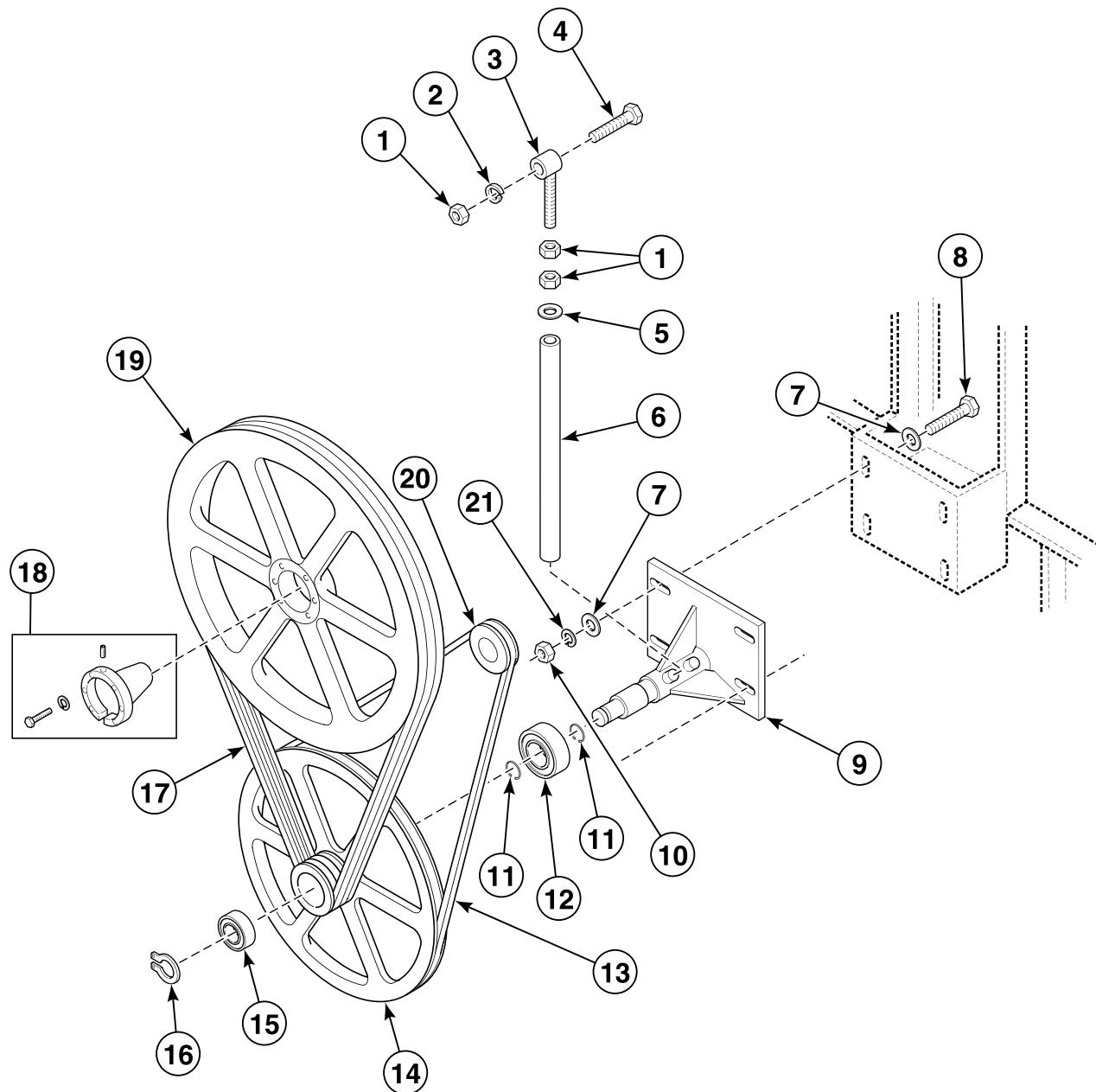


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Trunnion Bearings

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|------------------|-----------------|
| 1 | H88412101 | Nut | |
| 2 | 91200 | Washer | |
| 3 | 70261401 | Washer | |
| 4 | 20274 | Nut | |
| 5 | H88213996 | Screw | |
| 6 | M411165 | Screw | |
| 7 | 44048301P | Flange Bearing | Includes screws |
| 8 | H96428008 | Bearing Mounting | |
| 9 | M401402 | Spacer | As required |
| 10 | H88012034 | Screw | |

Drive Sheave, Step Pulley and Belts

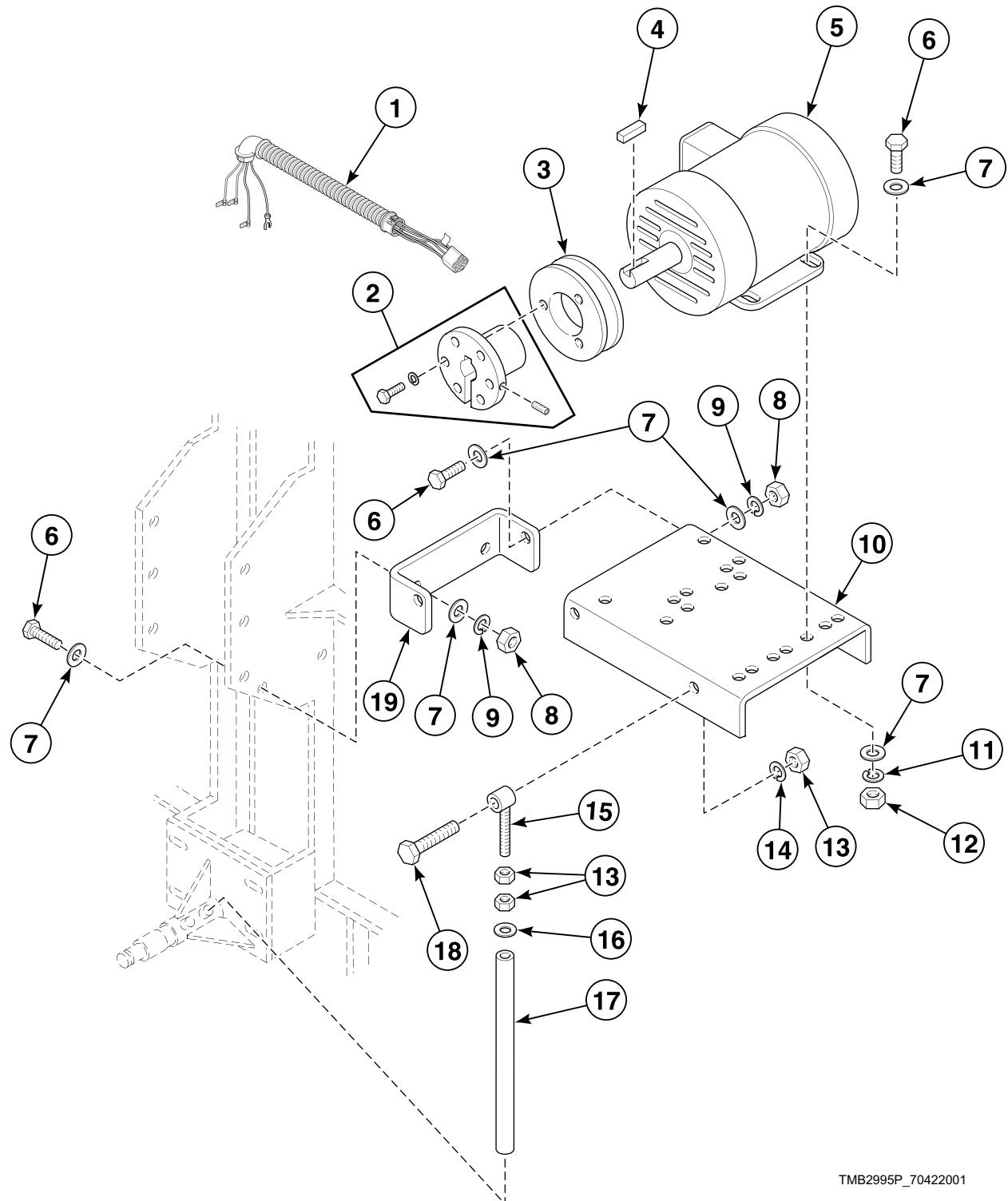


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Drive Sheave, Step Pulley and Belts

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|------------|-----------------------------|---|
| 1 | H88412101 | Nut | |
| 2 | M400015 | Washer | |
| 3 | 44048501 | Rod End | Eyebolt assembly |
| 4 | M400063 | Screw | |
| 5 | 70261401 | Washer | |
| 6 | H96428487 | Belt Adjustment Tube | |
| 7 | M400081 | Washer | 8 required |
| 8 | 22688 | Screw | 4 required |
| 9 | H96357751 | Jackshaft Assembly | |
| 10 | 20274 | Nut | 4 required |
| 11 | H88603477 | Retaining Ring | Step pulley bearings stops; 2 required |
| 12 | H87672374 | Ball Bearing | Inner; Step pulley |
| 13 | H87533014 | Belt | |
| 14 | M4696P3 | Step Pulley and Bearing Kit | Includes H96428024 Step Pulley, M414321 Spacer, M4718P3 Step Pulley Outer Bearing Kit and items 11, 12 and 15 |
| 15 | M414367 | Ball Bearing | Outer |
| 16 | H88602263 | Retaining Ring | Step pulley to jackshaft |
| 17 | H87533816P | Belt Set | Set of 3 |
| 18 | H8752985HP | Bushing | Includes M400014 Washer, 44048902 Screw and 44079204 Screw |
| 19 | H8752251H | Sheave | |
| 20 | H87520334 | Sheave | 120 pound models; 50 Hertz; 3.35 inch OD |
| | H87520466 | Sheave | 120 pound models; 60 Hertz; 4.12 inch OD |
| | H8752026H | Sheave | 170 pound models; 50 Hertz; 2.65 inch OD |
| | H87520334 | Sheave | 170 pound models; 60 Hertz; 3.35 inch OD |
| 21 | M400014 | Washer | 4 required |

Cylinder Drive Motor

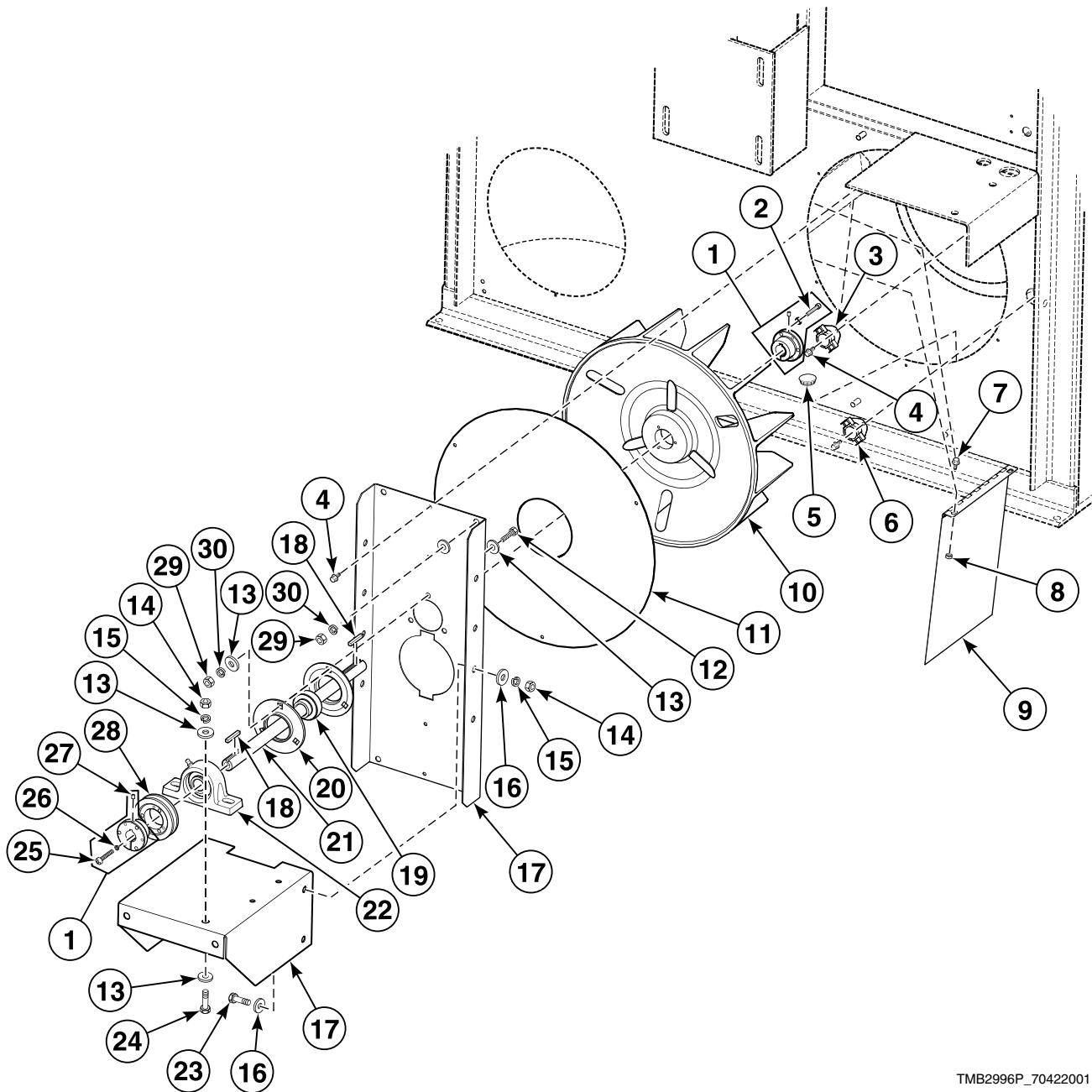


TMB2995P_70422001

Cylinder Drive Motor

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|------------|------------------------|--|
| 1 | 44162901 | Cylinder Motor Harness | |
| 2 | H87529129P | Bushing | 60 Hertz; Includes 44079301 Screw, 44048901 Screw and 56552 Washer; Key not included |
| | H87529111P | Bushing | 50 Hertz; Includes 44079301 Screw, 44048901 Screw and 56552 Washer; Key not included |
| 3 | H87520466 | Sheave | 60 Hertz; 120 pound models; 4.12 inch OD |
| | H87520334 | Sheave | 50 Hertz 120 pound models; 60 Hertz 170 pound models; 3.35 inch OD |
| | H8752026H | Sheave | 50 Hertz; 170 pound models; 2.65 inch OD |
| 4 | H8752006H | Key | |
| 5 | 44052901P | Motor | 208-460 Volt/60 Hertz/3 Phase; Includes key; No capacitor |
| | 44053001P | Motor | 200-415 Volt/50 Hertz/3 Phase; Includes key; No capacitor |
| | 44157601 | Motor | 380 Volt/60 Hertz/3 Phase; Includes key; No capacitor |
| 6 | M400056 | Screw | |
| 7 | M400080 | Washer | |
| 8 | M412986 | Nut | |
| 9 | M400014 | Washer | |
| 10 | M413171 | Motor Base | |
| 11 | M400013 | Washer | |
| 12 | 70142 | Nut | |
| 13 | H88412101 | Nut | |
| 14 | M400015 | Washer | |
| 15 | 44048501 | Rod End | Eyebolt assembly |
| 16 | 70261401 | Washer | |
| 17 | H96428487 | Belt Adjustment Tube | |
| 18 | M400063 | Screw | |
| 19 | H96428693 | Base Bracket | |

Fan Assembly - 120 Pound 50 Hertz Models

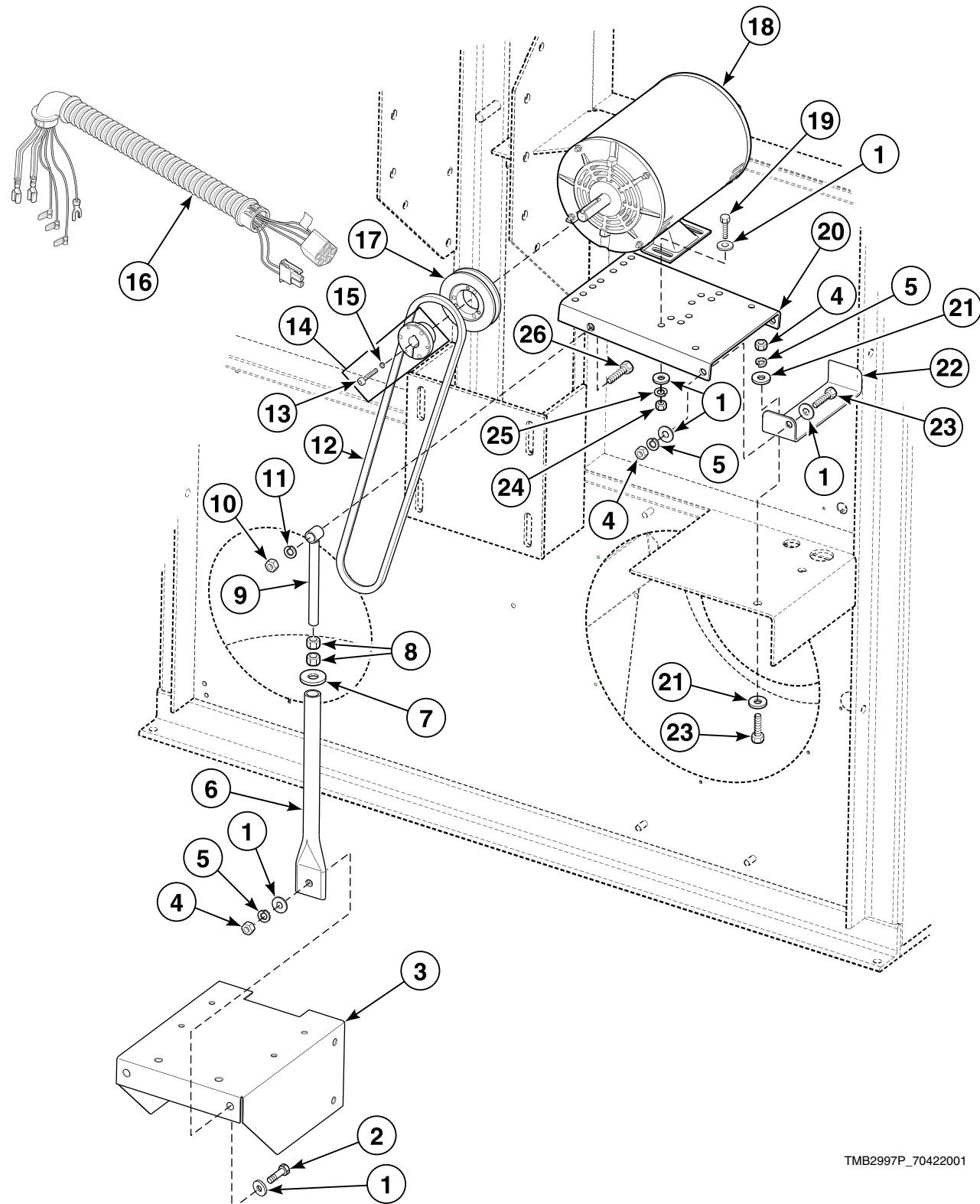


TMB2996P_70422001

Fan Assembly - 120 Pound 50 Hertz Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|----------------------------|---|
| 1 | M412917P | Bushing | 2 required; Includes screws and washers; Key not included |
| 2 | H8800901H | Screw | 3 required |
| 3 | M411403 | Limit Thermostat | Non-CE and non-Australian gas models and all steam models |
| | M411946 | Limit Thermostat | CE and Australian gas models; Manual reset |
| 4 | 430497 | Screw | |
| 5 | M400985 | Plug | |
| 6 | H8900530H | Thermostat | Load ready |
| 7 | 61199 | Screw | |
| 8 | 70054 | Nut | |
| 9 | M409967 | Damper Assembly | |
| 10 | M414546 | Fan and Bushing Assembly | Discard bushing on 50 Hertz models |
| 11 | H96358007 | Blower Cover | |
| 12 | M400056 | Screw | 3 required |
| 13 | M400080 | Washer | 10 required |
| 14 | 20274 | Nut | 6 required |
| 15 | M400014 | Washer | 4 required |
| 16 | M400081 | Washer | 8 required |
| 17 | H608P3 | Blower Motor Base Kit | |
| 18 | H8752006H | Key | 2 required |
| 19 | H8768212H | Ball Bearing Insert | |
| 20 | H8768302H | Bearing Mounting Flangette | 2 required |
| 21 | M412000 | Blower Shaft | |
| 22 | 44104801 | Ball Bearing | |
| 23 | M400043 | Screw | 4 required |
| 24 | 22688 | Screw | 2 required |
| 25 | 44079301 | Screw | 3 required |
| 26 | 56552 | Washer | 6 required |
| 27 | 44048901 | Screw | |
| 28 | H87520284 | Sheave | 2.8 inch OD |
| 29 | 70142 | Nut | 3 required |
| 30 | M400013 | Washer | 3 required |

Fan Motor Assembly - 120 Pound 50 Hertz Models

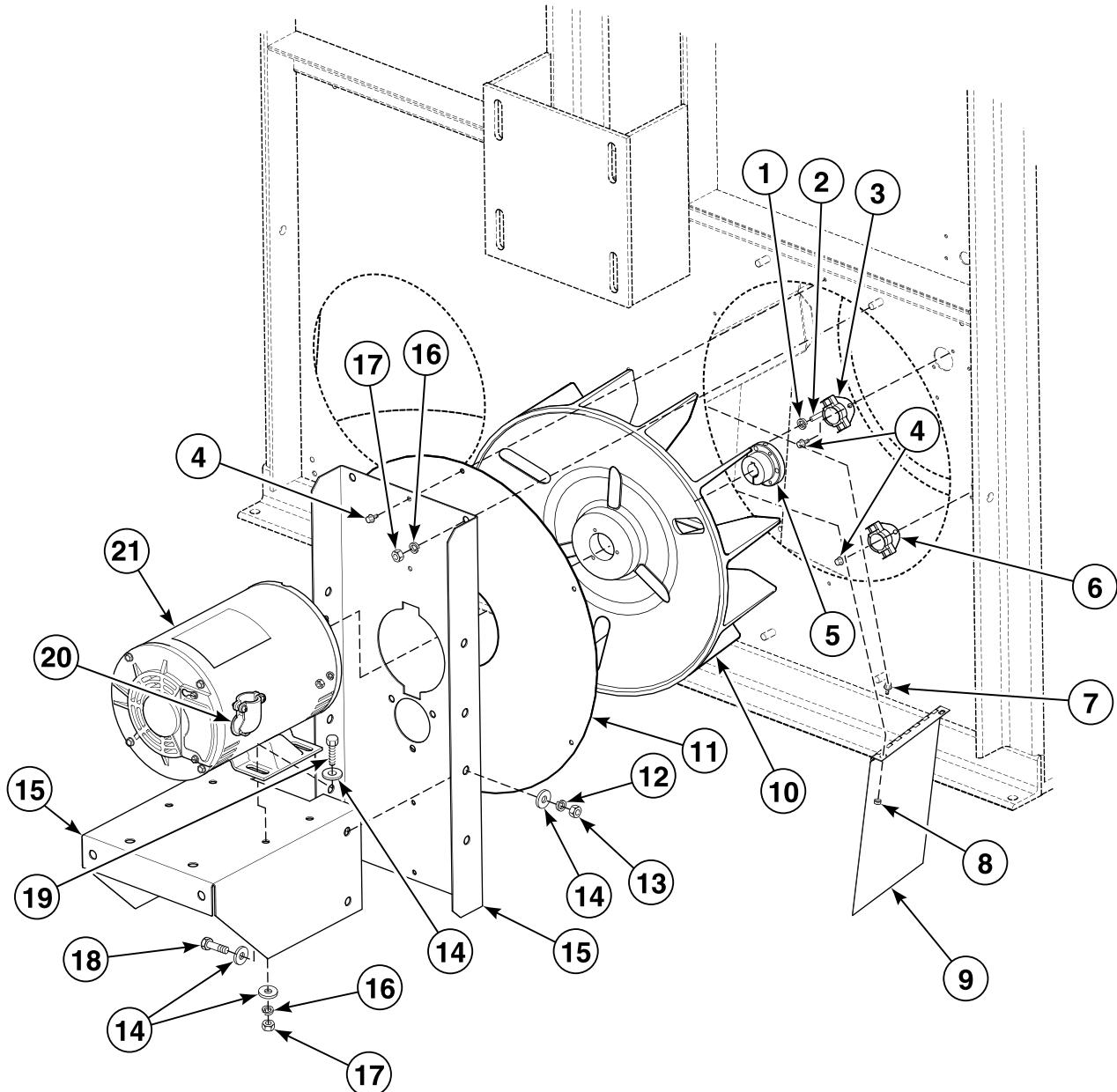


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Fan Motor Assembly - 120 Pound 50 Hertz Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|------------|-----------------------|---|
| 1 | M400080 | Washer | |
| 2 | M400043 | Screw | |
| 3 | H608P3 | Blower Motor Base Kit | Bracket |
| 4 | 20274 | Nut | |
| 5 | M400014 | Washer | |
| 6 | H96428628 | Motor Adjustment Tube | |
| 7 | 70261401 | Washer | |
| 8 | H88412101 | Nut | |
| 9 | 44048501 | Rod End | Eyebolt assembly; Belt adjuster |
| 10 | H88412093 | Nut | |
| 11 | M400015 | Washer | |
| 12 | H8753170H | Belt | |
| 13 | 44079301 | Screw | 3 required |
| 14 | H87529111P | Bushing | Includes screws and washers; Key not included |
| 15 | 56552 | Washer | 3 required |
| 16 | 44137301P | Fan Motor Harness | |
| 17 | H87520334 | Sheave | 3.35 inch OD |
| 18 | 44046401P | Fan Motor | 200, 240, 380 and 415 Volt; No capacitor |
| 19 | M400056 | Screw | |
| 20 | M413171 | Motor Base | |
| 21 | M400081 | Washer | |
| 22 | H96428693 | Base Bracket | |
| 23 | 22688 | Screw | |
| 24 | 70142 | Nut | |
| 25 | M400013 | Washer | |
| 26 | H88001565 | Screw | |

Fan and Fan Motor Assembly - 120 Pound 60 Hertz Models

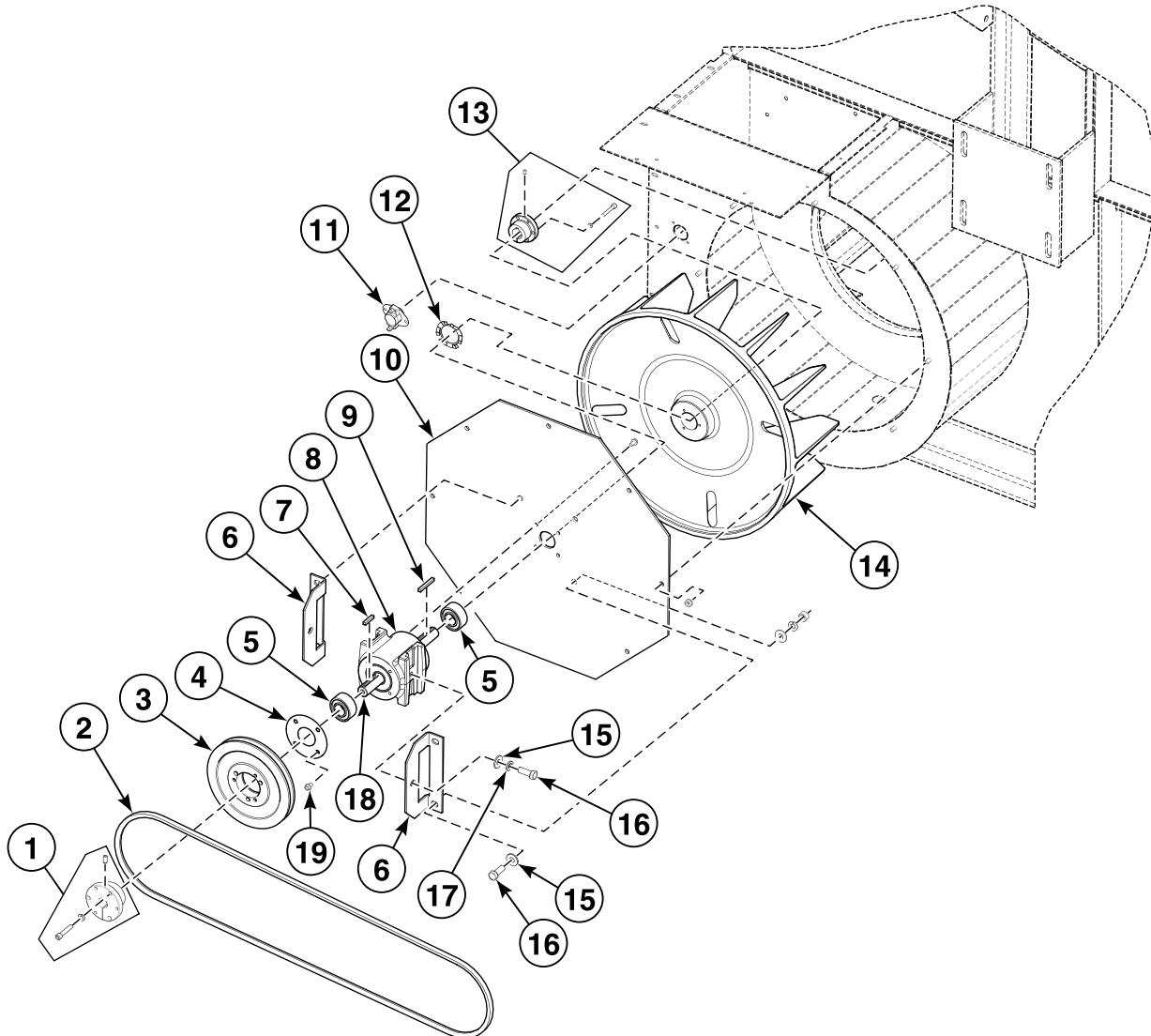


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Fan and Fan Motor Assembly - 120 Pound 60 Hertz Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|------------|--------------------------|---|
| 1 | 56552 | Washer | |
| 2 | H8800901H | Screw | 3 required; Fan bushing |
| 3 | M411403 | Limit Thermostat | |
| 4 | 430497 | Screw | |
| 5 | H87529111P | Bushing | Includes screws and washers; Key not included |
| 6 | H8900530H | Thermostat | Load ready |
| 7 | 61199 | Screw | |
| 8 | 70054 | Nut | |
| 9 | M409967 | Damper Assembly | |
| 10 | M414546 | Fan and Bushing Assembly | Included with item 5 and hardware |
| 11 | H96358007 | Blower Cover | |
| 12 | M400014 | Washer | |
| 13 | 20274 | Nut | |
| 14 | M400080 | Washer | |
| 15 | H608P3 | Blower Motor Base Kit | |
| 16 | M400013 | Washer | |
| 17 | 70142 | Nut | |
| 18 | M400043 | Screw | 4 required |
| 19 | M400056 | Screw | 4 required |
| 20 | M403862 | Connector | |
| 21 | 44046301P | Motor | 200-208, 240, 460-480 Volt; No capacitor |
| | 44157701 | Motor | 380 Volt/60 Hertz/3 Phase; No capacitor |

Fan Assembly - 170 Pound Models

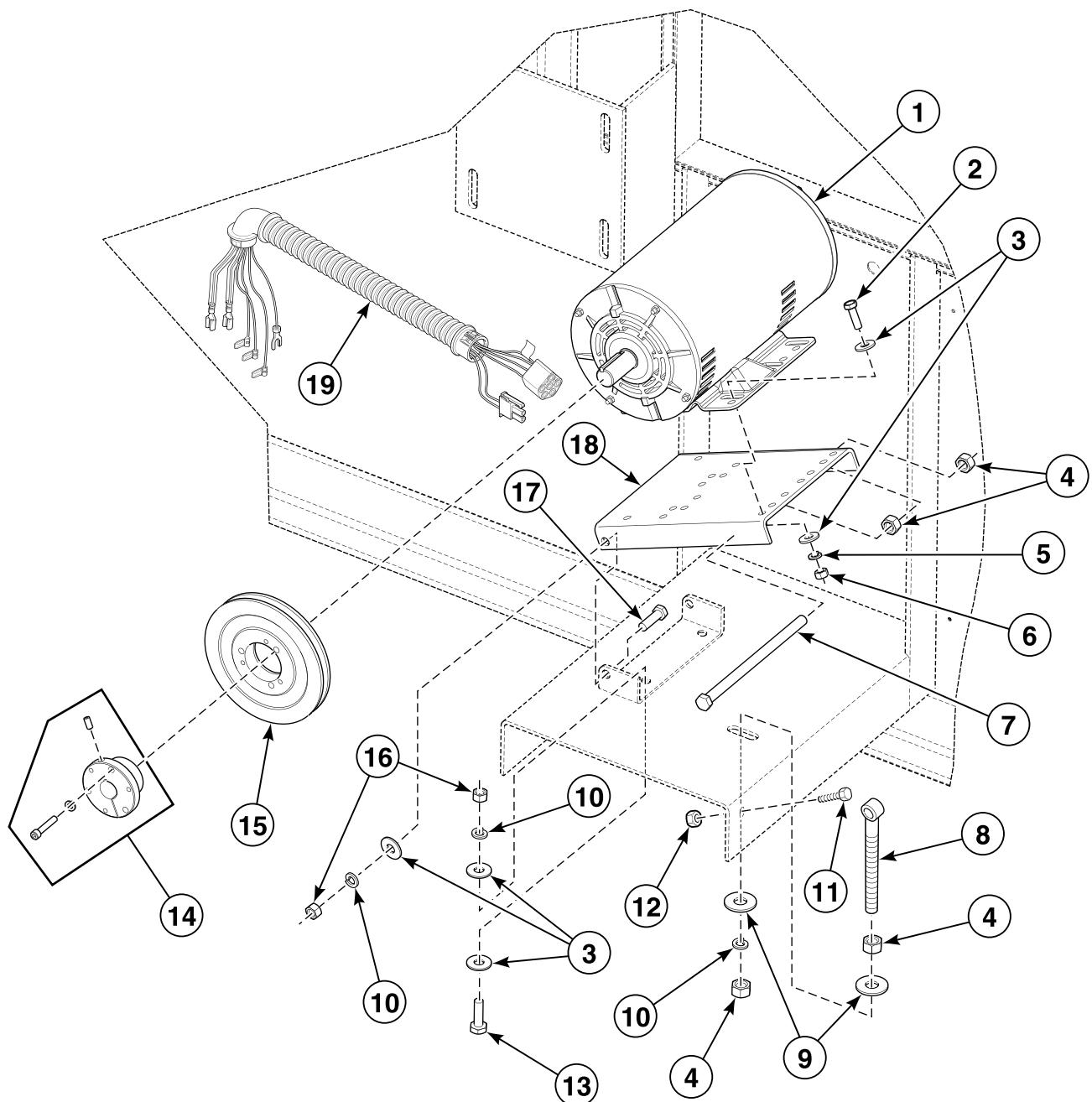


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Fan Assembly - 170 Pound Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|------------|----------------------------|--|
| | M412630 | Idler Housing Assembly | Includes items 5, 8 and 18 |
| | M4680P3 | Fan Bearing Conversion Kit | |
| 1 | H8752922HP | Bushing | Includes 44079202 Screw, 03189 Washer and 44048902 Screw |
| 2 | H87532685 | Belt | |
| 3 | H8752060H | Sheave | 6 inch OD; 50 Hertz |
| | H8752065H | Sheave | 6.5 inch OD; 60 Hertz |
| 4 | M401370 | Bearing Retainer | |
| 5 | M401375P | Ball Bearing | 2 required for item 8 |
| 6 | M414235 | Fan Bearing Bracket | 2 required |
| 7 | M401327 | Key | |
| 8 | M412612 | Idler Housing | |
| 9 | M400993 | Key | |
| 10 | M414237 | Blower Cover | |
| 11 | M411403 | Limit Thermostat | 184 closed |
| | M411946 | Limit Thermostat | 184 closed; Manual reset; CE and Australian models |
| | H8900530H | Thermostat | 135 closed |
| 12 | M400401 | Loading Spring | |
| 13 | M412917P | Bushing | Includes 44079301 Screw, 56552 Washer and 44048901 Screw |
| 14 | H96368469 | Fan | |
| 15 | M400080 | Washer | |
| 16 | M400043 | Screw | 6 required |
| 17 | M400014 | Washer | |
| 18 | M414241 | Idler Shaft | |
| 19 | 70187202 | Screw | 8 required |

Fan Motor Assembly - 170 Pound Models

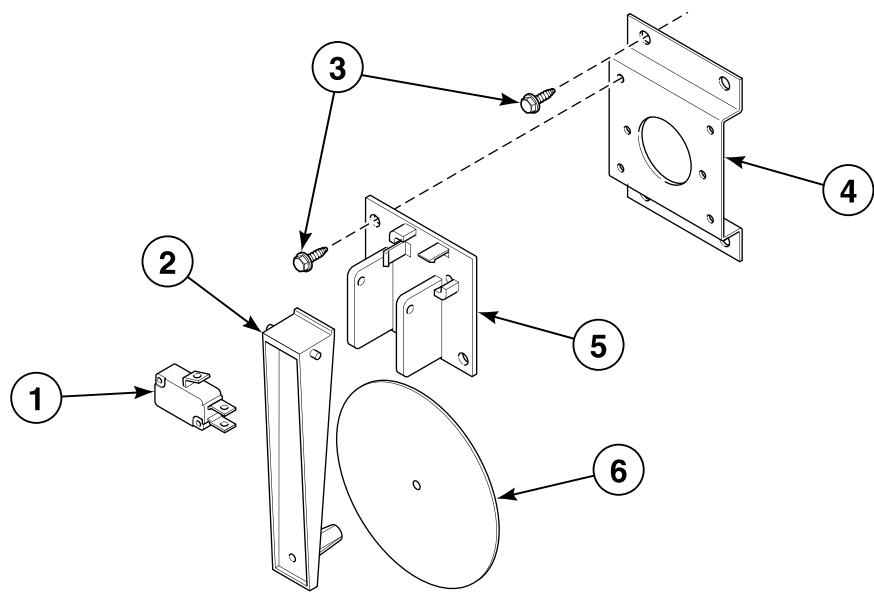


TMB2999P_70422001

Fan Motor Assembly - 170 Pound Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|-------------------|---|
| 1 | 44046501P | Fan Motor | 3 hp; 200-208, 240 Volt/60 Hertz/3 Phase; 460-480 Volt/60 Hertz/3 Phase; Key included; No capacitor |
| | 44046601P | Motor | 3 hp; 380, 400-415 Volt/50 Hertz/3 Phase; Key included; No capacitor |
| | 44157801 | Motor | 380 Volt/60 Hertz/3 Phase; Key included; No capacitor |
| 2 | M400056 | Screw | 4 required |
| 3 | M400080 | Washer | |
| 4 | H88412101 | Nut | 4 required |
| 5 | M400013 | Washer | 4 required |
| 6 | 70142 | Nut | 4 required |
| 7 | 44161501 | Screw | |
| 8 | 44048501 | Rod End | |
| 9 | 70261401 | Washer | 2 required |
| 10 | M400014 | Washer | |
| 11 | H88010038 | Screw | Belt motor to fan motor base |
| 12 | 29786 | Nut | Belt motor to fan motor base |
| 13 | 22688 | Screw | 4 required |
| 14 | M412995P | Bushing | Includes 44079202 Screw, 03189 Washer and 44048902 Screw |
| 15 | H8752065H | Sheave | 6.5 inch OD; 50 Hertz |
| | H8752060H | Sheave | 6 inch OD; 60 Hertz |
| 16 | 20274 | Nut | 4 required |
| 17 | H96428693 | Base Bracket | |
| 18 | M413171 | Motor Base | |
| 19 | 44137301P | Fan Motor Harness | |

Airflow Switch

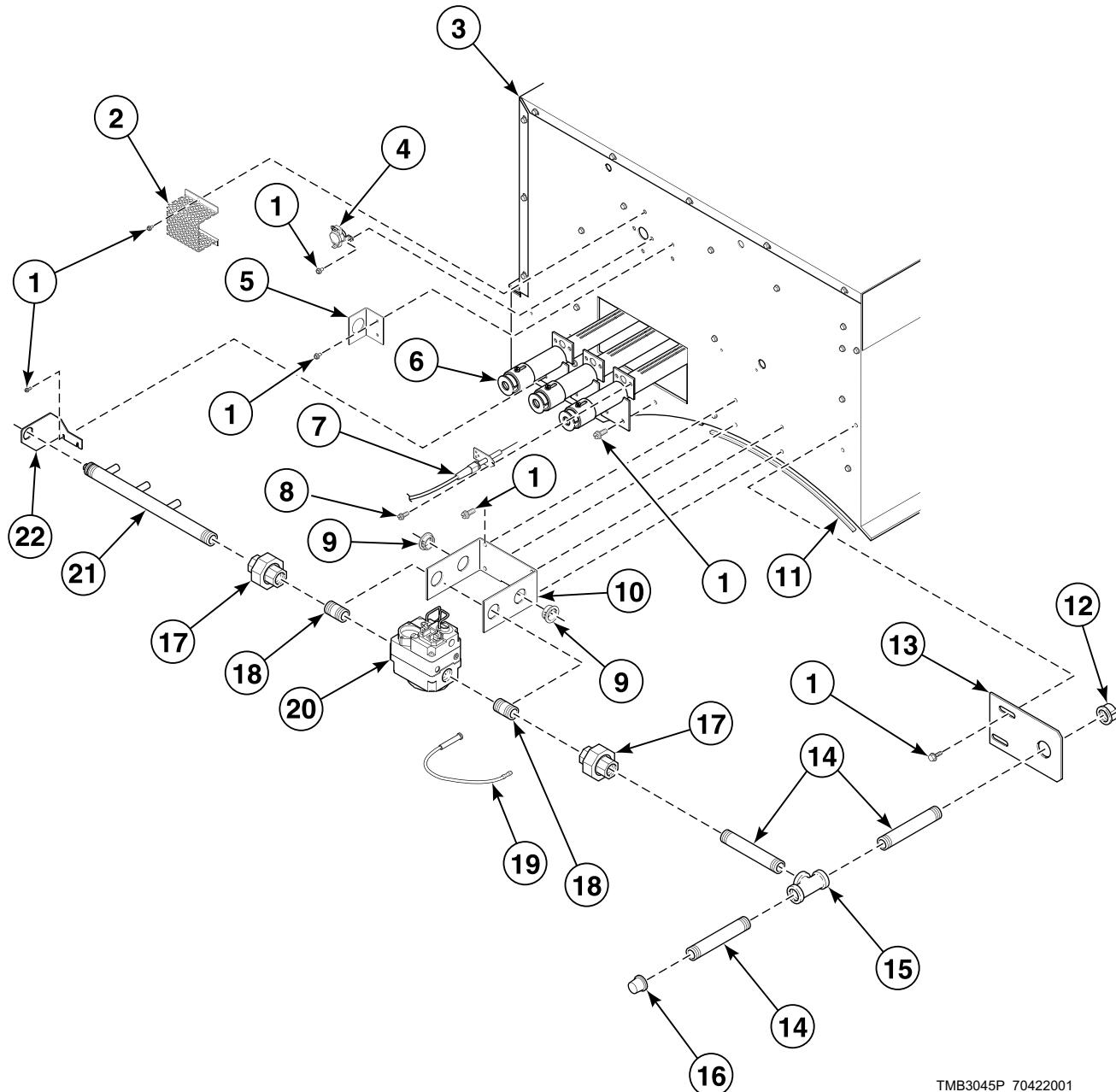


TMB3000P_70422001

Airflow Switch

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|----------|--------------------------------|--------------------|
| | 70429601 | Airflow Switch Assembly | Includes items 1-6 |
| 1 | 70411901 | Switch | |
| 2 | 70319401 | Airflow Switch Arm | |
| 3 | 430497 | Screw | |
| 4 | 70356301 | Switch Bracket | |
| 5 | 70319601 | Airflow Switch and Arm Bracket | |
| 6 | 70319201 | Airflow Switch Vane | |

Gas Heater Components - Non-CE 120 Pound Models

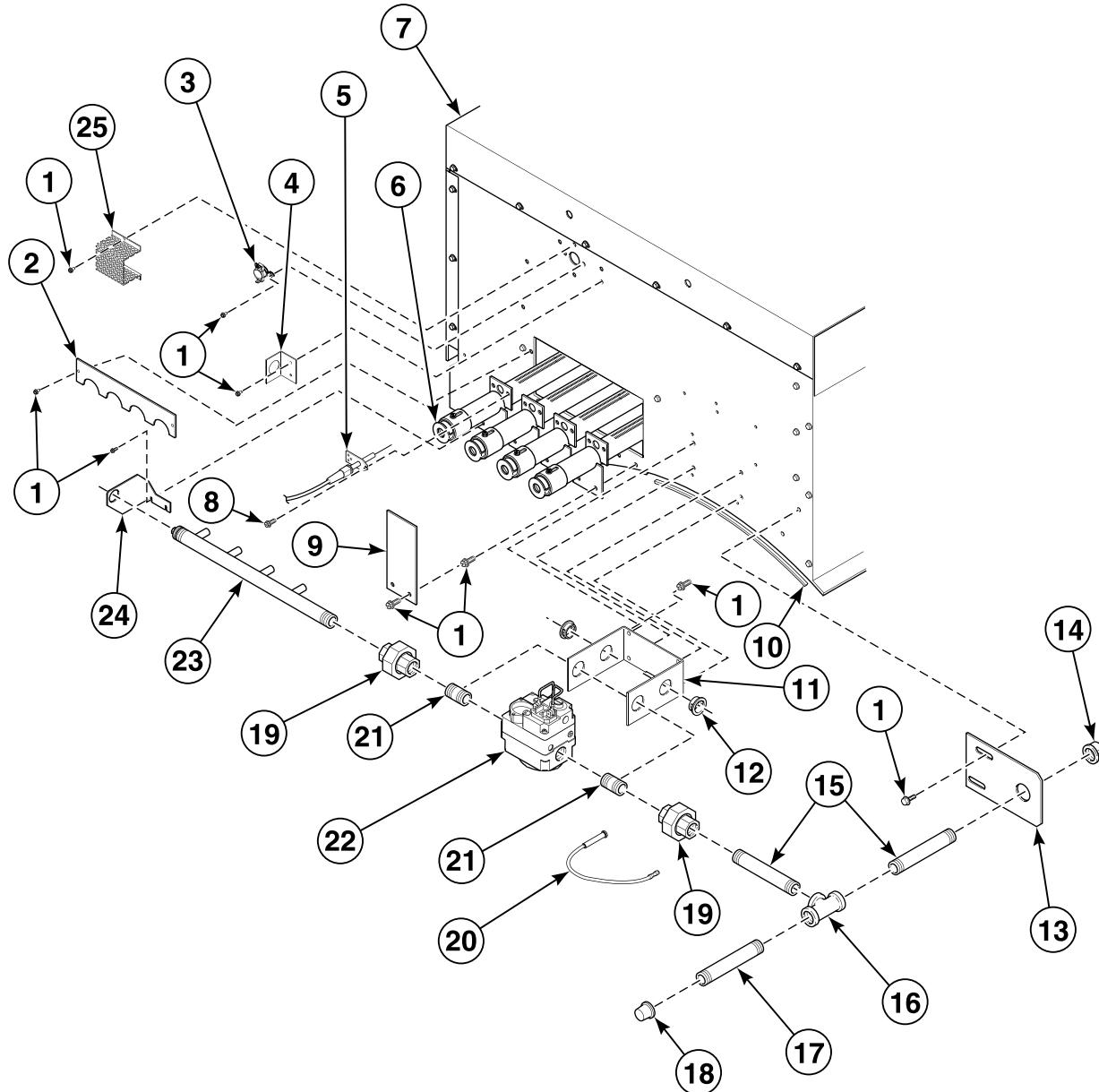


TMB3045P_70422001

Gas Heater Components - Non-CE 120 Pound Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|-----------------------------|---|
| | M4577P3 | Conversion Kit | Natural Gas (N.G.) to Liquid Petroleum Gas (L.P.); 60 Hertz |
| | M4973P3 | L.P. Gas Conversion Kit | N.G. to L.P.; 50 Hertz |
| | M412997 | Harness Assembly | |
| | M411506 | Stove Partition Gasket | 3 feet |
| 1 | 430497 | Screw | |
| 2 | M414477 | Thermostat Cover | |
| 3 | 44196401 | Gas Stove Assembly | |
| 4 | M411404 | Stove Limit Thermostat | Non-Australian models |
| | M413988 | Thermostat | Australian models |
| 5 | 431078 | Stove Limit Harness Bracket | |
| 6 | M412025 | Burner | 3 required |
| 7 | M406934P | Spark Igniter | |
| 8 | 56693 | Screw | 2 required |
| 9 | 70178701 | Snap Bushing | 2 required |
| 10 | M411259 | Gas Valve Bracket | |
| 11 | M411505 | Stove Gasket | Sold per foot; 3 feet required |
| 12 | 44165901 | Pipe Cap | |
| 13 | M411498 | Pipe Bracket | |
| 14 | H85101673 | Pipe Nipple | 3 required |
| 15 | 44174201 | Pipe Tee | |
| 16 | 44087701 | Pipe Cap | |
| 17 | M411419 | Pipe Union | 2 required |
| 18 | M411417 | Pipe Nipple | 2 required |
| 19 | 44061603 | High Temperature Lead | Connects to item 7 |
| 20 | 44166701 | Gas Valve | N.G.; 50 Hertz |
| | 44166702 | Gas Valve | L.P.; 50 Hertz |
| | M413470P | Gas Valve | N.G.; 60 Hertz |
| | M4883P3 | Gas Valve Kit | L.P.; 60 Hertz |
| 21 | M411254 | Spud Holder | |
| 22 | 44173801 | Manifold End Bracket | |

Gas Heater Components - Non-CE 170 Pound Models

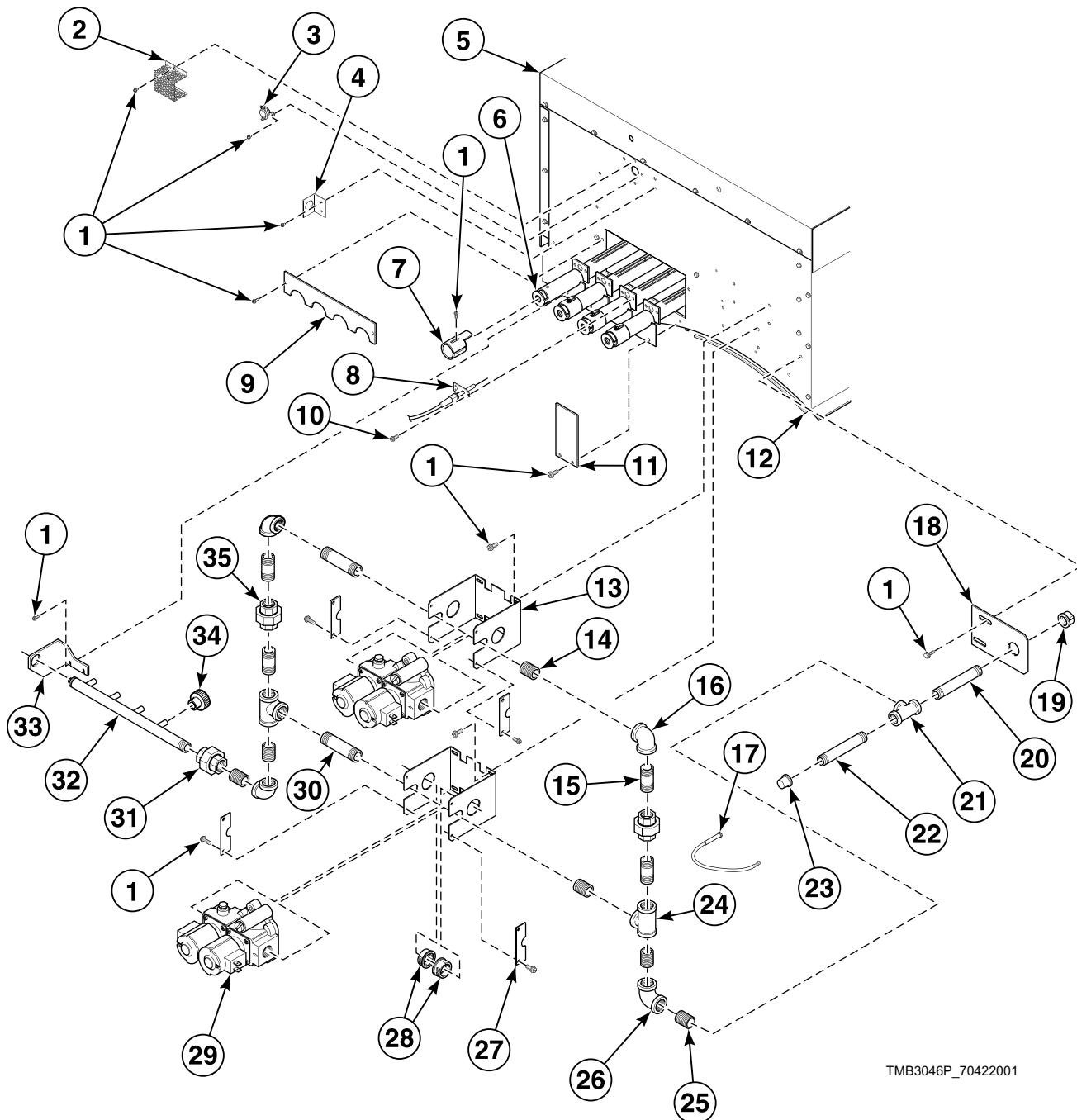


TMB3101P_70422001

Gas Heater Components - Non-CE 170 Pound Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|-----------------------------|--|
| | M4592P3 | L.P. Conversion Kit | Natural Gas (N.G.) to Liquid Petroleum Gas (L.P.); 60 Hertz |
| | M4974P3 | L.P. Gas Conversion Kit | N.G. to L.P.; 50 Hertz |
| | M412997 | Harness Assembly | |
| | M411506 | Stove Partition Gasket | 3 feet |
| 1 | 430497 | Screw | |
| 2 | 44171501 | Burner Hole Cover | |
| 3 | M411404 | Stove Limit Thermostat | Non-Australian models; N.G. |
| | 431177 | Stove Limit Thermostat | Non-Australian models; L.P. |
| | M413988 | Thermostat | Australian models; N.G. |
| | M413989 | Manual Reset Thermostat | Australian models; L.P. |
| 4 | 431078 | Stove Limit Harness Bracket | |
| 5 | M406934P | Spark Igniter | |
| 6 | M412025 | Burner | N.G. 4 required; L.P. 3 required |
| 7 | 44198701 | Gas Stove Assembly | |
| 8 | 56693 | Screw | 2 required |
| 9 | M413099 | Burner Opening Cover | L.P. |
| 10 | M411505 | Stove Gasket | Sold per foot; 3 feet required |
| 11 | M411259 | Gas Valve Bracket | |
| 12 | 70178701 | Snap Bushing | 2 required |
| 13 | M411498 | Pipe Bracket | |
| 14 | 44165901 | Pipe Cap | |
| 15 | H85101673 | Pipe Nipple | 2 required |
| 16 | M413020 | Reducing Tee | |
| 17 | M413023 | Pipe Nipple | |
| 18 | 44087801 | Pipe Cap | |
| 19 | M411419 | Pipe Union | |
| 20 | 44061603 | High Temperature Lead | Connects to item 5 |
| 21 | M411417 | Pipe Nipple | 2 required |
| 22 | 44166701 | Gas Valve | N.G.; 50 Hertz |
| | 44166702 | Gas Valve | L.P.; 50 Hertz |
| | M413470P | Gas Valve | N.G.; 60 Hertz |
| | M4883P3 | Gas Valve Kit | L.P.; 60 Hertz |
| 23 | M411736 | Spud Holder | |
| 24 | 44173801 | Manifold End Bracket | |
| 25 | M414477 | Thermostat Cover | |

Gas Heater Components - CE 120 and 170 Pound Models

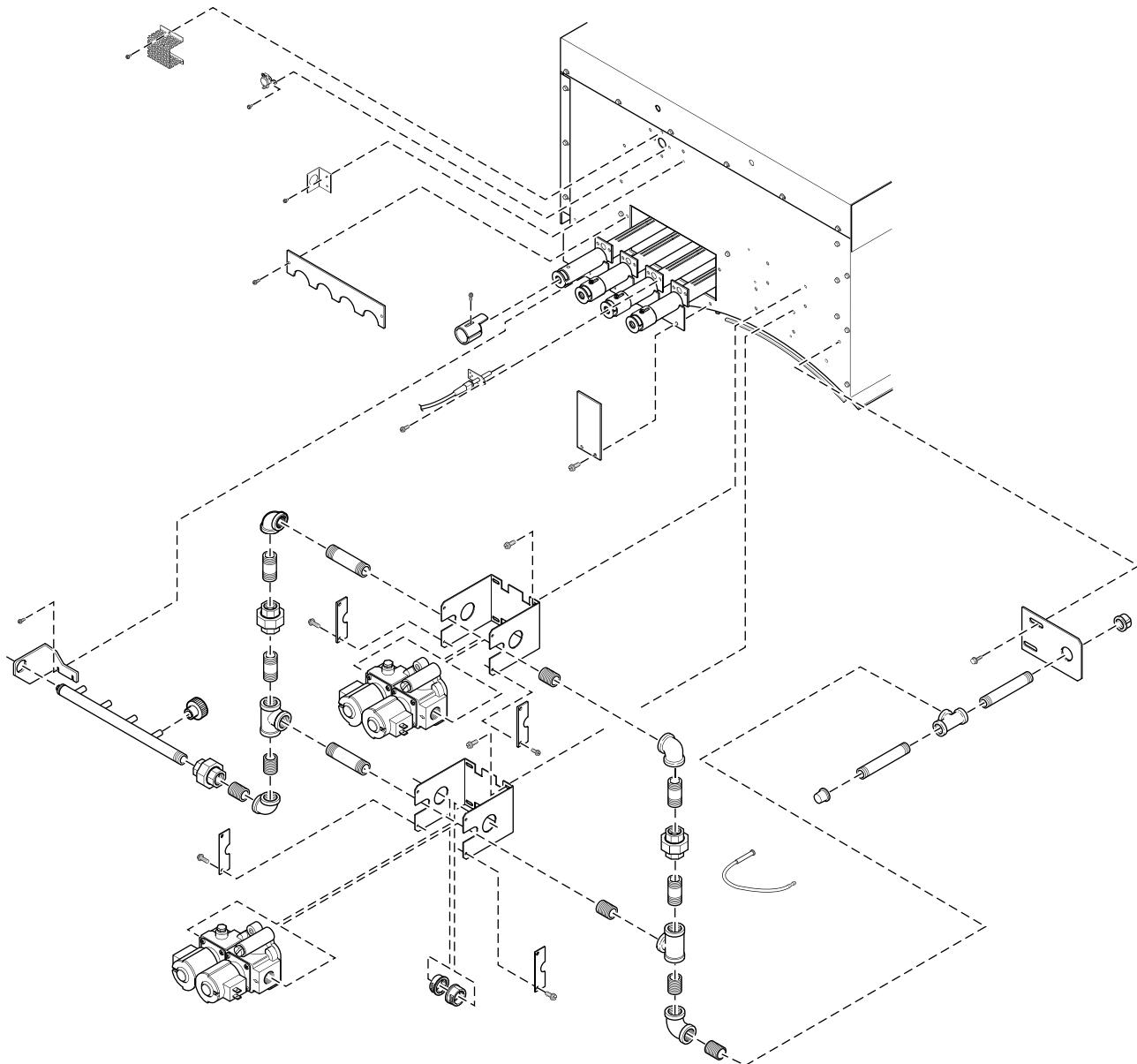


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Gas Heater Components - CE 120 and 170 Pound Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|-----------------------------|---|
| | 44199101 | Gas Valve Harness | |
| 1 | 430497 | Screw | |
| 2 | M414477 | Thermostat Cover | |
| 3 | M413988 | Thermostat | Natural Gas (N.G.) |
| | M413989 | Manual Reset Thermostat | Liquid Petroleum Gas (L.P.) |
| 4 | 431078 | Stove Limit Harness Bracket | |
| 5 | 44196401 | Gas Stove Assembly | 120 pound models |
| | 44198701 | Gas Stove Assembly | 170 pound models |
| 6 | M412025 | Burner | 170 pound models: N.G. 4 required, L.P. 3 required; 120 pound models 3 required |
| 7 | M413795 | Burner Shutter | 170 pound models: N.G. 4 required, L.P. 3 required; 120 pound models 3 required |
| 8 | M406934P | Spark Igniter | |
| 9 | 44171501 | Burner Hole Cover | 170 pound models |
| 10 | 56693 | Screw | 2 required |
| 11 | M413099 | Burner Opening Cover | 170 pound models; L.P. |
| 12 | M411505 | Stove Gasket | Sold per foot; 3 feet required |
| 13 | 44117501 | Gas Valve Bracket | 2 required |
| 14 | 70435601 | Pipe Nipple | 2 required |
| 15 | M403934 | Nipple | 4 required |
| 16 | 70079601 | Elbow | 2 required |
| 17 | 44061603 | High Temperature Lead | Connects to item 8 |
| 18 | M411498 | Pipe Bracket | |
| 19 | 44165901 | Pipe Cap | |
| 20 | H85101673 | Pipe Nipple | |
| 21 | 44174201 | Pipe Tee | 120 pound models |
| | M413020 | Reducing Tee | 170 pound models |
| 22 | H85101673 | Pipe Nipple | 120 pound models |
| | M413023 | Pipe Nipple | 170 pound models |
| 23 | 44087801 | Pipe Cap | |
| 24 | 44117401 | Reducing Tee | 2 required |
| 25 | H85101608 | Nipple | 4 required |
| 26 | F421107 | Elbow | 2 required |
| 27 | 44117901 | Pipe Keeper Bracket | 4 required |
| 28 | M402542 | Snap Bushing | 2 required |
| 29 | 44178301P | Gas Valve | N.G.; 2 required; Use to replace valves starting 12/1/09 |
| | 44178302P | Gas Valve | L.P.; 2 required; Use to replace valves starting 12/1/09 |
| 30 | 901403 | Pipe Nipple | 2 required |
| 31 | M411419 | Pipe Union | |
| 32 | M411254 | Spud Holder | 120 pound models |
| | M411736 | Spud Holder | 170 pound models |
| 33 | 44173801 | Manifold End Bracket | |
| 34 | M400995 | Burner Orifice | 170 pound models; L.P. |
| 35 | H86000031 | Union | 2 required |

Gas Valve Replacement Kits - CE 120 and 170 Pound Models

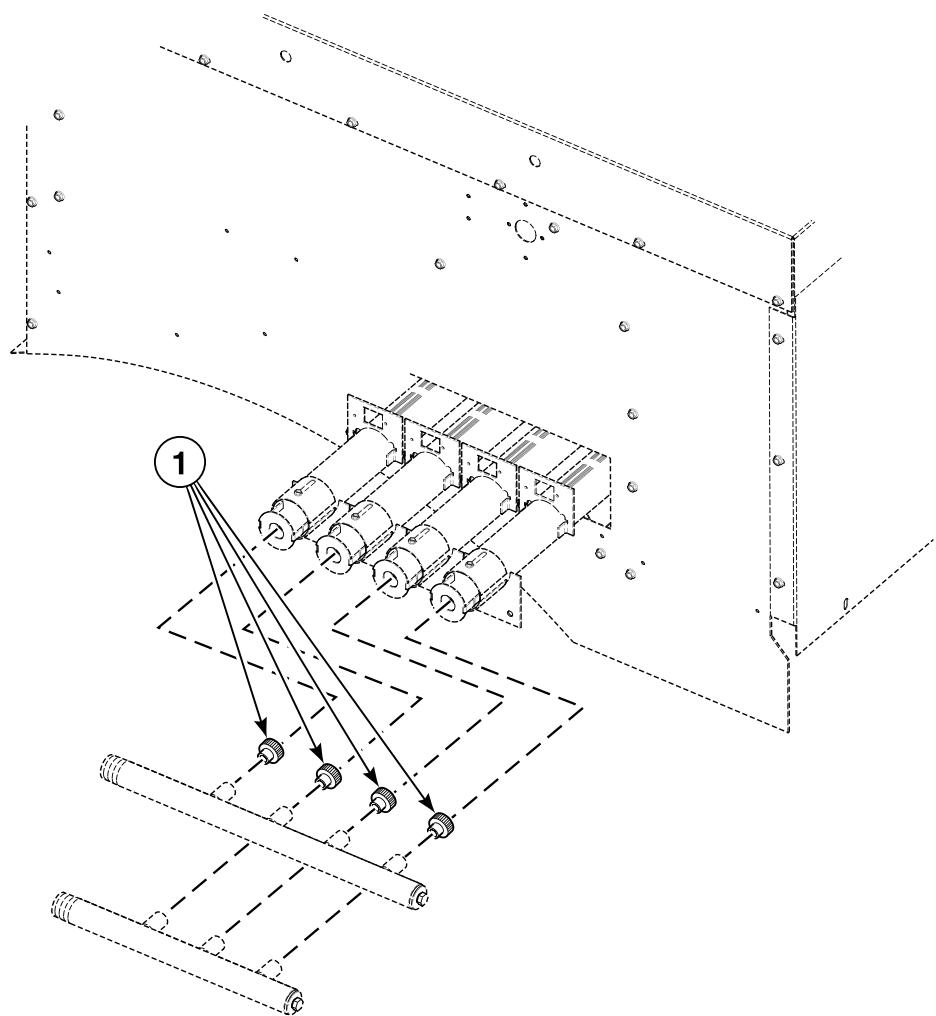


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Gas Valve Replacement Kits - CE 120 and 170 Pound Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|----------|-----------------------|--|
| | M4904P3 | Valve Replacement Kit | Natural Gas (N.G.); Models through 7/13/09 |
| | M4905P3 | Valve Replacement Kit | Liquid Petroleum Gas (L.P.); Models through 7/13/09 |
| | M4906P3 | Valve Replacement Kit | N.G.; 120 pound models starting 7/14/09 through 11/30/09 |
| | M4907P3 | Valve Replacement Kit | L.P.; 120 pound models starting 7/14/09 through 11/30/09 |
| | M4908P3 | Valve Replacement Kit | N.G.; 170 pound models starting 7/14/09 through 11/30/09 |
| | M4909P3 | Valve Replacement Kit | L.P.; 170 pound models starting 7/14/09 through 11/30/09 |

Burner Orifices for Non-CE and Non-Australian Gas Models

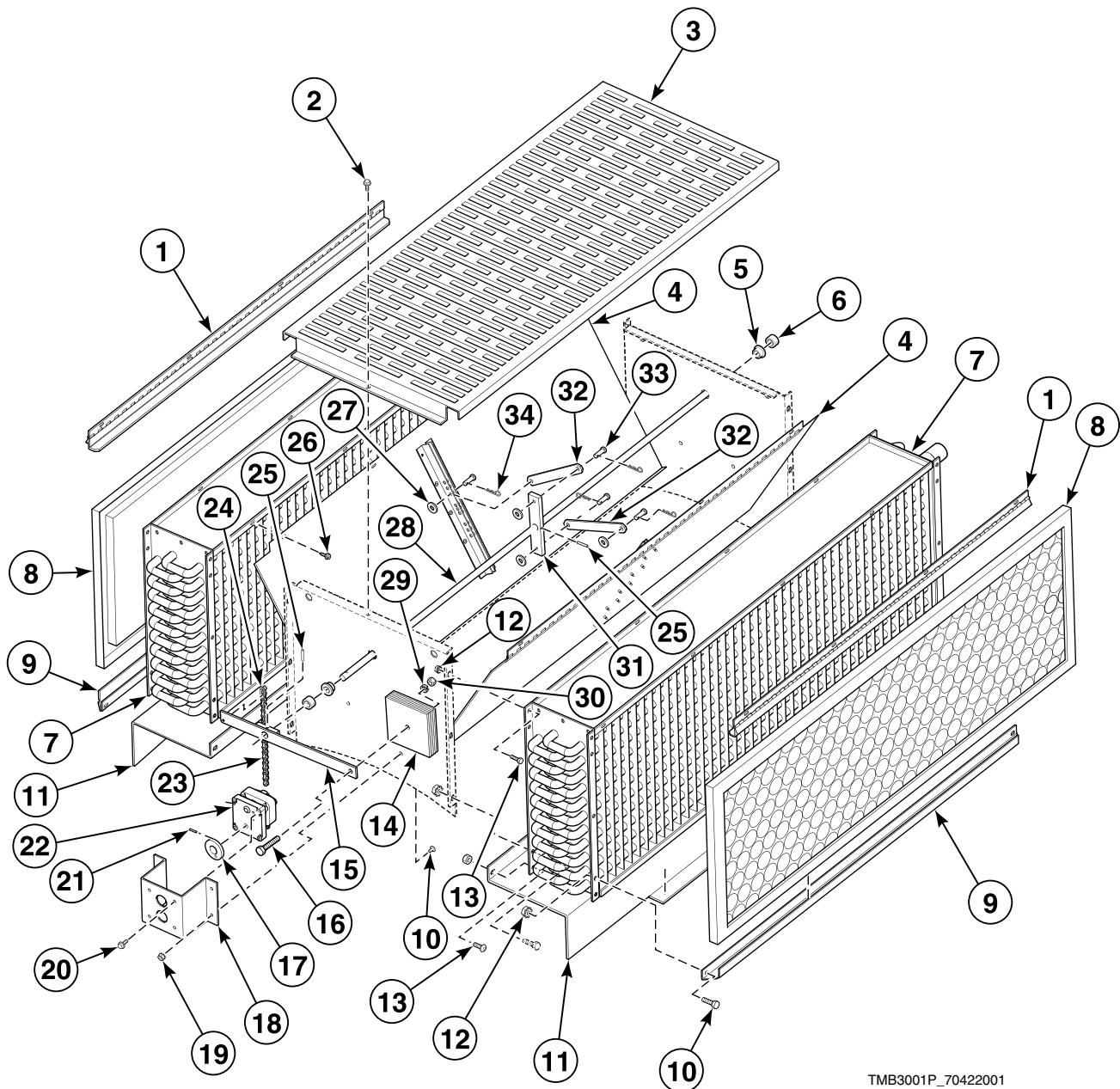


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Burner Orifices for Non-CE and Non-Australian Gas Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|----------|----------------|--|
| 1 | M411373 | Burner Orifice | Natural Gas (N.G.); 0-2,000 feet; Drill no. 16 (4.5 mm); 3 required for 120 pound models |
| | M411372 | Burner Orifice | N.G.; 0-2,000 feet; Drill no. 12 (4.8 mm); 4 required for 170 pound models |
| | M402988 | Burner Orifice | N.G.; 2,001-4,000 feet; Drill no. 16 (4.5 mm); 3 required for 120 pound models |
| | M411371 | Burner Orifice | N.G.; 2,001-4,000 feet; Drill no. 14 (4.6 mm); 4 required for 170 pound models |
| | M402995 | Burner Orifice | N.G.; 4,001-6,000 feet; Drill no. 18 (4.3 mm); 3 required for 120 pound models |
| | M411373 | Burner Orifice | N.G.; 4,001-6,000 feet; Drill no. 16 (4.5 mm); 4 required for 170 pound models |
| | M401002 | Burner Orifice | N.G.; 6,001-8,000 feet; Drill no. 20 (4.1 mm); 3 required for 120 pound models |
| | M411374 | Burner Orifice | N.G.; 6,001-8,000 feet; Drill no. 17 (4.4 mm); 4 required for 170 pound models |
| | M401020 | Burner Orifice | N.G.; 8,001-10,000 feet; Drill no. 20 (4.1 mm); 3 required for 120 pound models |
| | M402995 | Burner Orifice | N.G.; 8,001-10,000 feet; Drill no. 19 (4.2 mm); 4 required for 170 pound models |
| | M411375 | Burner Orifice | Liquid Petroleum Gas (L.P.); 0-2,000 feet; Drill no. 36 (2.7 mm); 120 pound models; 3 required |
| | M411376 | Burner Orifice | L.P.; 2,001-4,000 feet; Drill no. 38 (2.6 mm); 120 pound models; 3 required |
| | M401007 | Burner Orifice | L.P.; 4,001-6,000 feet; Drill no. 39 (2.5 mm); 120 pound models; 3 required |
| | M401015 | Burner Orifice | L.P.; 6,001-8,000 feet; Drill no. 41 (2.4 mm); 120 pound models; 3 required |
| | M403017 | Burner Orifice | L.P.; 8,001-10,000 feet; Drill no. 42 (2.4 mm); 120 pound models; 3 required |
| | M400997 | Burner Orifice | L.P.; 0-2,000 feet; Drill no. 29 (3.4 mm); 170 pound models; 4 required |
| | M401021 | Burner Orifice | L.P.; 2,001-6,000 feet; Drill no. 30 (3.3 mm); 170 pound models; 4 required |
| | M401017 | Burner Orifice | L.P.; 6,001-10,000 feet; Drill no. 31 (3.0 mm); 170 pound models; 4 required |

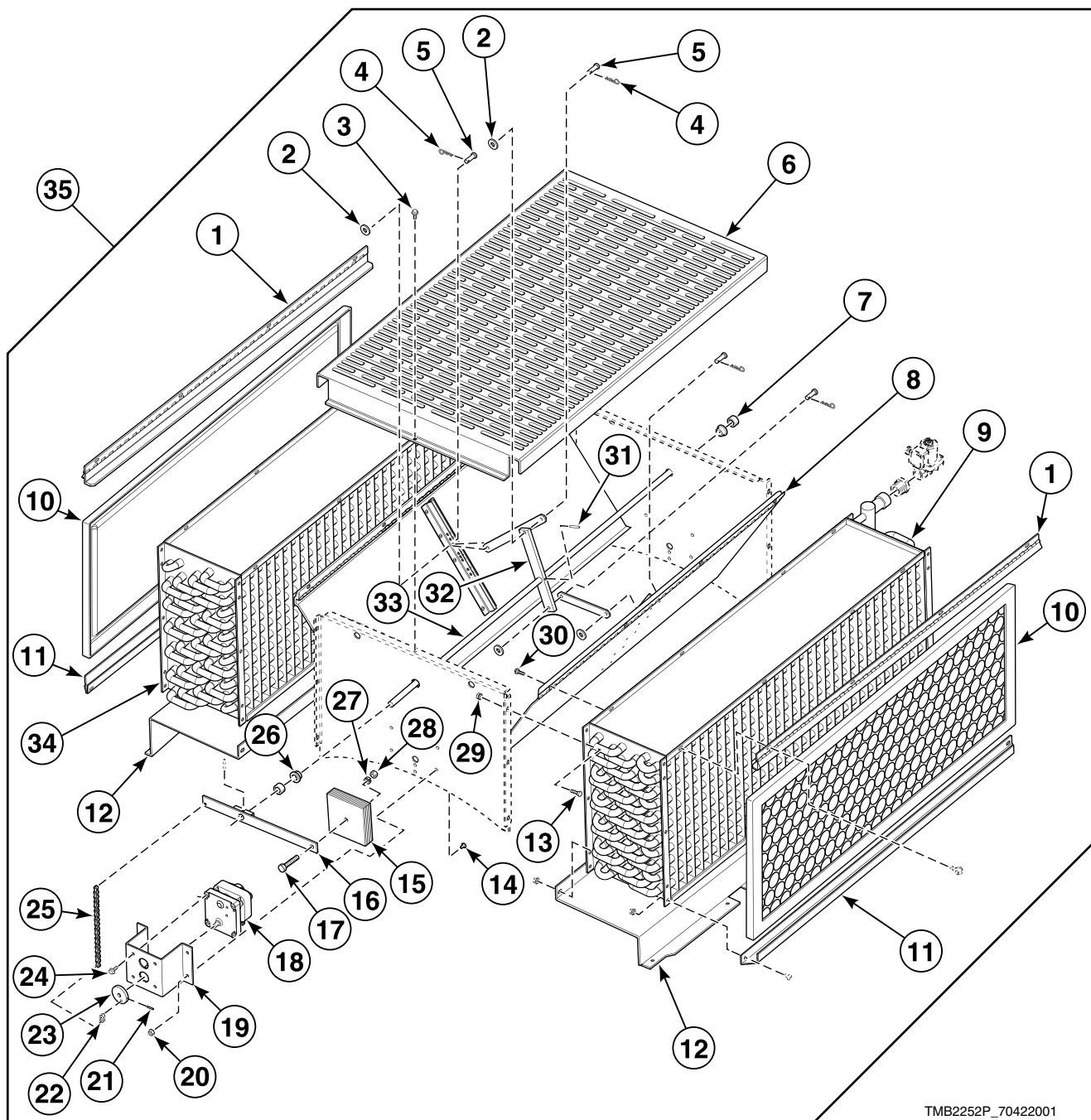
Steam Heater Components - 120 Pound Models Except C, D, and I Models



Steam Heater Components - 120 Pound Models Except C, D, and I Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|------------|---------------------------------|---|
| | M414458 | Steam Heater Assembly | 60 Hertz; Includes items 1-34 |
| | M414482 | Steam Heater Assembly | 50 Hertz; Includes items 1-34 |
| | M414534 | Damper Bracket | Thermal oil models; 4 required |
| | M412997 | Harness Assembly | |
| 1 | 44088101 | Steam Filter Top Hinge Assembly | 2 required |
| 2 | M405188 | Screw | |
| 3 | 44115101 | Steam Cover | |
| 4 | H96387519 | Damper | 2 required; Use M405750 Pop Rivet |
| 5 | M414459 | Bushing | 2 required |
| 6 | M414451 | Shaft Collar | 2 required |
| 7 | H96382023P | Steam Coil | All models except thermal oil models; 2 required; 902303 Steam Pressure Label by inlet connection |
| 8 | 44172201 | Filter | 2 required; CE models |
| | H96382106 | Steam Coil Filter | 2 required; All other models |
| 9 | H96388087 | Filter Channel | 2 required; Upper |
| 10 | 801019 | Screw | 2 required |
| 11 | M411550 | Steam Coil Support | 3 required |
| 12 | 29786 | Nut | 3 required |
| 13 | 02422 | Screw | 3 required |
| 14 | M413331 | Damper Counterweight | 6 required |
| 15 | H96387501 | Actuator Arm Assembly | |
| 16 | H88010574 | Screw | |
| 17 | H96388178 | Drive Wheel | Damper |
| 18 | H96388145 | Motor Bracket | |
| 19 | 23951 | Nut | 3 required |
| 20 | 61199 | Screw | |
| 21 | H88900683 | Spring Pin | Damper |
| 22 | M413592P | Damper Motor | |
| 23 | H96388186 | Drive Chain | |
| 24 | H96382072 | Master Link | 2 required |
| 25 | H88970256 | Roll Pin | 2 required |
| 26 | 501086 | Screw | |
| 27 | 800465 | Washer | 4 required |
| 28 | H96388079 | Damper Shaft | |
| 29 | M400013 | Washer | |
| 30 | 70142 | Nut | |
| 31 | 44096401 | Steam Damper Actuator | |
| 32 | H96388012 | Damper Link | 2 required |
| 33 | 44091501 | Clevis Pin | 4 required |
| 34 | 44091601 | Hairpin Cotter | 4 required |

Steam Heater Components - 170 Pound Models Except C, D and I Models

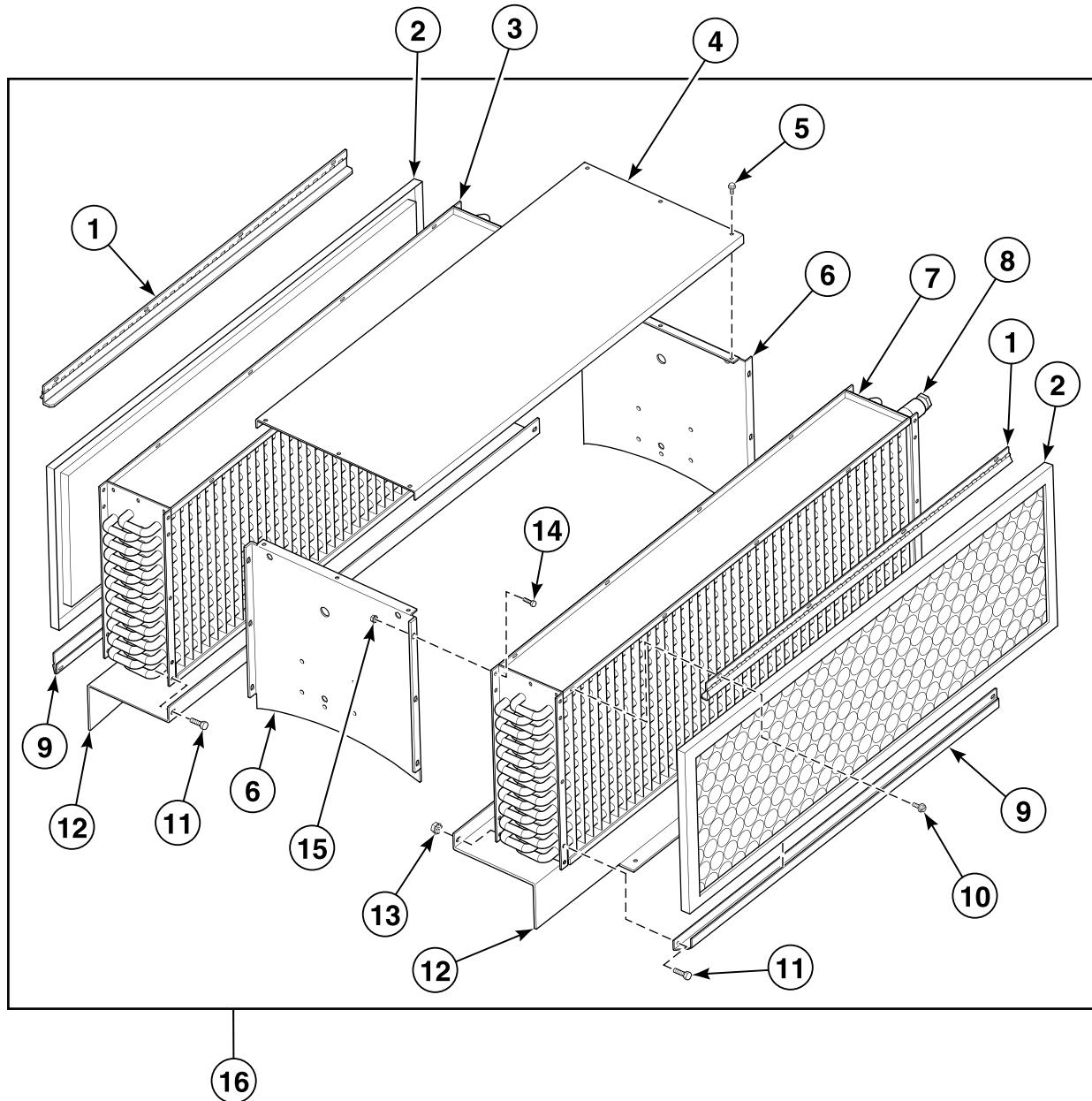


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Steam Heater Components - 170 Pound Models Except C, D and I Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|---------------------------------|---|
| | M414801 | Damper Bracket | Thermal oil models; 4 required |
| | M412997 | Harness Assembly | |
| 1 | 44088101 | Steam Filter Top Hinge Assembly | 2 required |
| 2 | 800465 | Washer | 4 required |
| 3 | M405188 | Screw | 2 required |
| 4 | 44091601 | Hairpin Cotter | 4 required |
| 5 | 44091501 | Clevis Pin | 4 required |
| 6 | 44018501 | Steam Coil Housing Cover | |
| | 44115201 | Steam Cover | |
| 7 | M414451 | Shaft Collar | 2 required |
| 8 | H96367685 | Damper Assembly | 2 required |
| 9 | M409834P | Steam Coil | All models except thermal oil models; Right; 902303 Steam Pressure Label by inlet connection |
| 10 | 44172101 | Filter | 2 required; CE models |
| | H96362264 | Coil Filter | 2 required; All other models |
| 11 | 44045101 | Filter Channel | 2 required |
| | 44088101 | Steam Filter Top Hinge Assembly | |
| 12 | M412201 | Steam Coil Support | 2 required |
| 13 | 02422 | Screw | 14 required |
| 14 | 801019 | Screw | 8 required |
| 15 | M413331 | Damper Counterweight | 7 required |
| 16 | H96387501 | Actuator Arm Assembly | |
| 17 | H88010574 | Screw | |
| 18 | M413592P | Damper Motor | |
| 19 | H96388145 | Motor Bracket | |
| 20 | 23951 | Nut | 12 required |
| 21 | H88900683 | Spring Pin | |
| 22 | H96382072 | Master Link | 2 required |
| 23 | H96388178 | Drive Wheel | |
| 24 | 61199 | Screw | 4 required |
| 25 | H96388186 | Drive Chain | |
| 26 | M414459 | Bushing | 2 required |
| 27 | M400013 | Washer | |
| 28 | 70142 | Nut | |
| 29 | 29786 | Nut | 14 required |
| 30 | 501086 | Screw | 16 required |
| 31 | H88970256 | Roll Pin | 2 required |
| 32 | 44096501 | Steam Damper Actuator | |
| 33 | H96368956 | Damper Shaft | |
| 34 | M409833P | Steam Coil | All models except thermal oil models; Left; 902303 Steam Pressure Label by inlet connection |
| 35 | M414490 | Steam Heater Assembly | 60 Hertz; Includes items 1-34 |
| | M414485 | Steam Heater Assembly | 50 Hertz; Includes items 1-34 |

Steam Heater Components - C, D and I Models



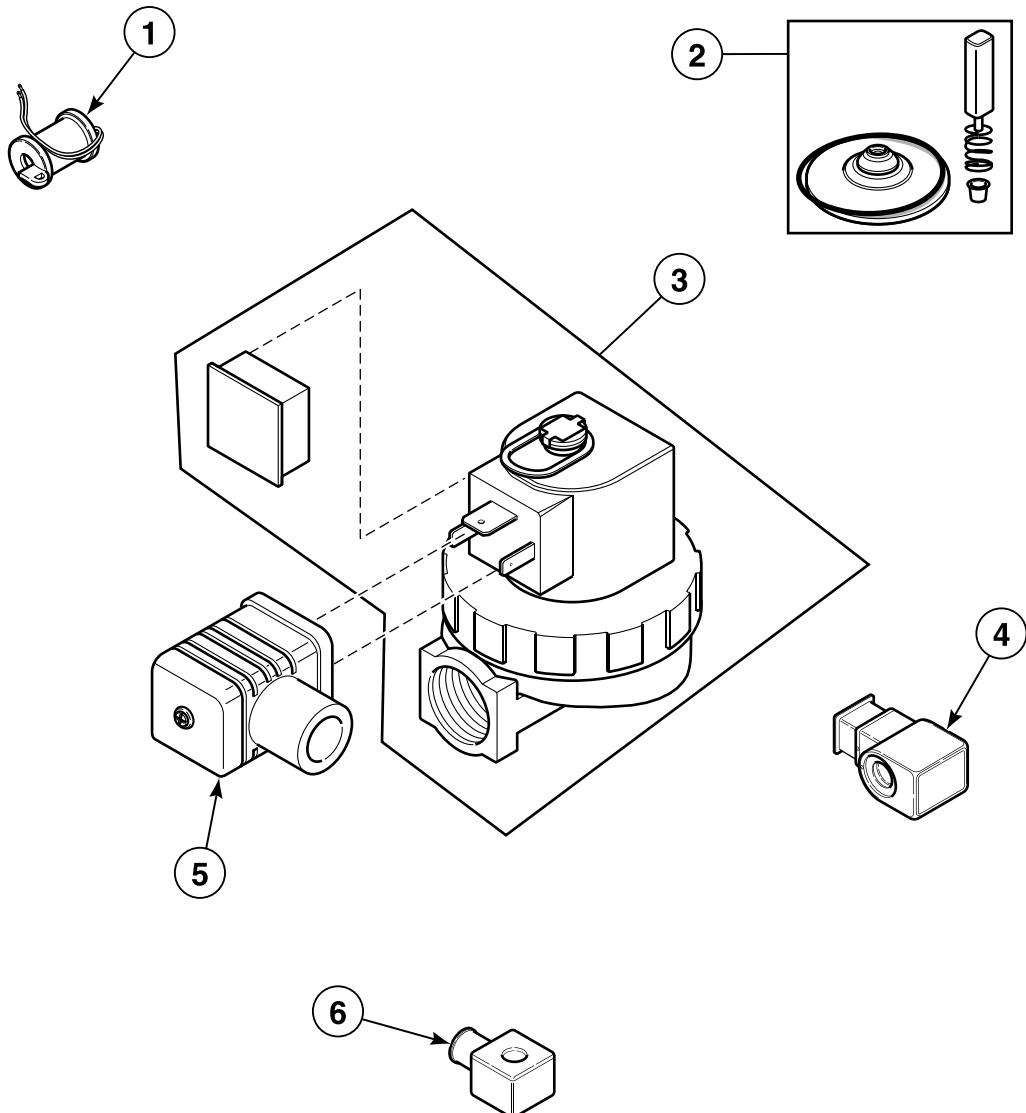
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Steam Heater Components - C, D and I Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|------------|---------------------------------|--|
| | M414534 | Damper Bracket | 120 pound thermal oil models; 4 required |
| | M414801 | Damper Bracket | 170 pound thermal oil models; 4 required |
| 1 | 44088101 | Steam Filter Top Hinge Assembly | 2 required |
| 2 | 44172201 | Filter | 2 required; CE 120 pound models |
| | 44172101 | Filter | 2 required; CE 170 pound models |
| | H96382106 | Steam Coil Filter | 2 required; Non-CE 120 pound models |
| | H96362264 | Coil Filter | 2 required; Non-CE 170 pound models |
| 3 | H96382023P | Steam Coil | All 120 pound models except thermal oil models; 902303 Steam Pressure Label by inlet connection |
| | M409833P | Steam Coil | All 170 pound models except thermal oil models; Left; 902303 Steam Pressure Label by inlet connection |
| 4 | 44114501 | Steam Cover | 120 pound models |
| | 44114601 | Steam Cover | 170 pound models |
| 5 | 430497 | Screw | 6 required |
| 6 | 44114901 | Steam Coil Housing End | 2 required; 120 pound models |
| | 44115001 | Steam Coil Housing End | 2 required; 170 pound models |
| 7 | H96382023P | Steam Coil | All 120 pound models except thermal oil models; 902303 Steam Pressure Label by inlet connection |
| | M409834P | Steam Coil | All 170 pound models except thermal oil models; Right; 902303 Steam Pressure Label by inlet connection |
| 8 | M409844 | Bushing | 2 required; 170 pound models |
| 9 | H96388087 | Filter Channel | 2 required; Upper; 120 pound models |
| | 44045101 | Filter Channel | 2 required; 170 pound models |
| 10 | 501086 | Screw | 8 required |
| 11 | 801019 | Screw | 4 required |
| 12 | M411550 | Steam Coil Support | 2 required; 120 pound models |
| | M412201 | Steam Coil Support | 2 required; 170 pound models |
| 13 | 23951 | Nut | 4 required |
| 14 | 02422 | Screw | 16 required |
| 15 | 29786 | Nut | 16 required |
| 16 | 44114701P | Steam Heater Assembly | Includes items 1-15 except item 8; 120 pound models |
| | 44114801 | Steam Heater Assembly | Includes items 1-15; 170 pound models |

Steam Solenoid Valve

All Steam Models Except Thermal Oil Models

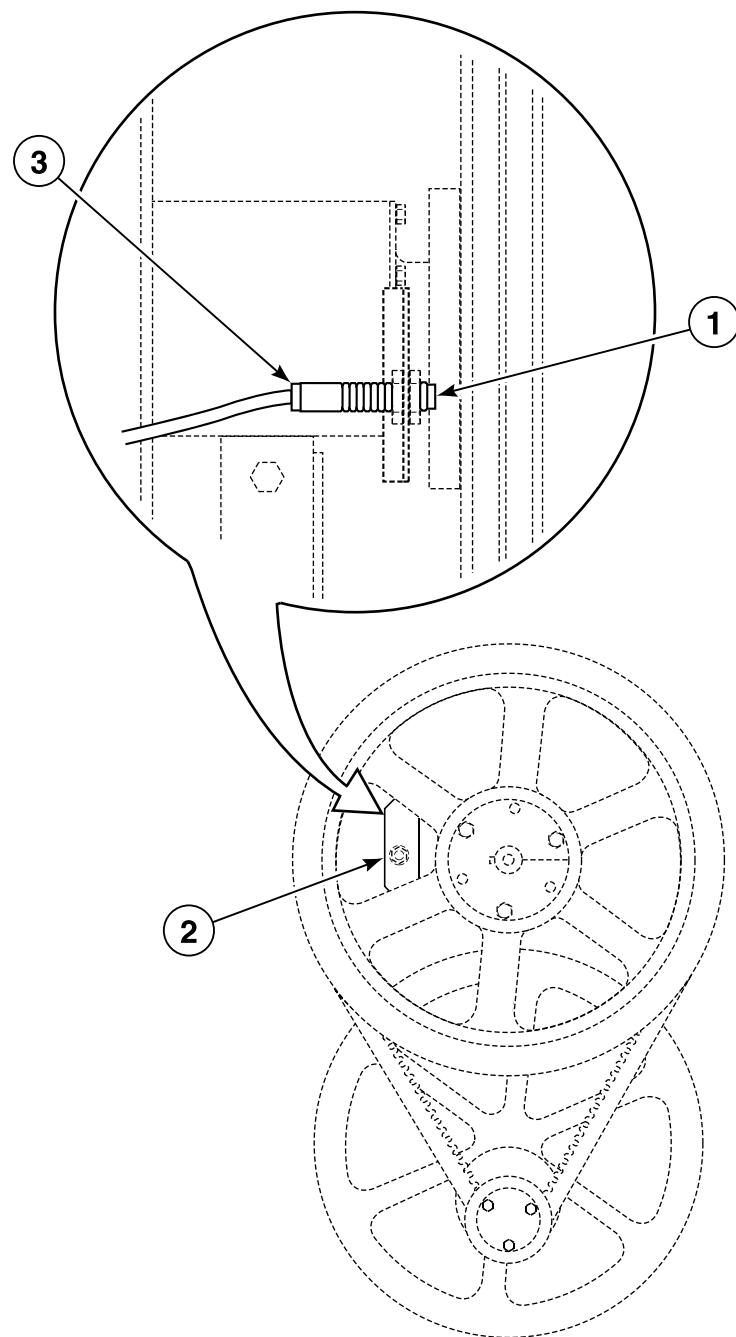


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Steam Solenoid Valve

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|------------------------------|---|
| | F8379502 | Valve Rebuild Kit | Use with item 3 |
| 1 | 70205701P | Steam Valve Coil | 120 pound models; Used with 70351001P Steam Valve |
| | M412258 | Steam Valve Coil | 120 pound models; Used with 70351002P Steam Valve |
| 2 | 70351021P | Steam Valve Rebuild Kit | |
| 3 | 70351001P | Steam Valve | 60 Hertz |
| | 70351002P | Steam Valve | 50 Hertz |
| 4 | 70351012 | Steam Solenoid | 170 pound models; 50 Hertz; Used with 70351002P Steam Valve |
| 5 | 70370301P | Solenoid Valve DIN Connector | |
| 6 | 70351011P | Steam Solenoid | 170 pound models; 60 Hertz; Used with 70351001P Steam Valve |

Rotation Sensor - C, D and I Models

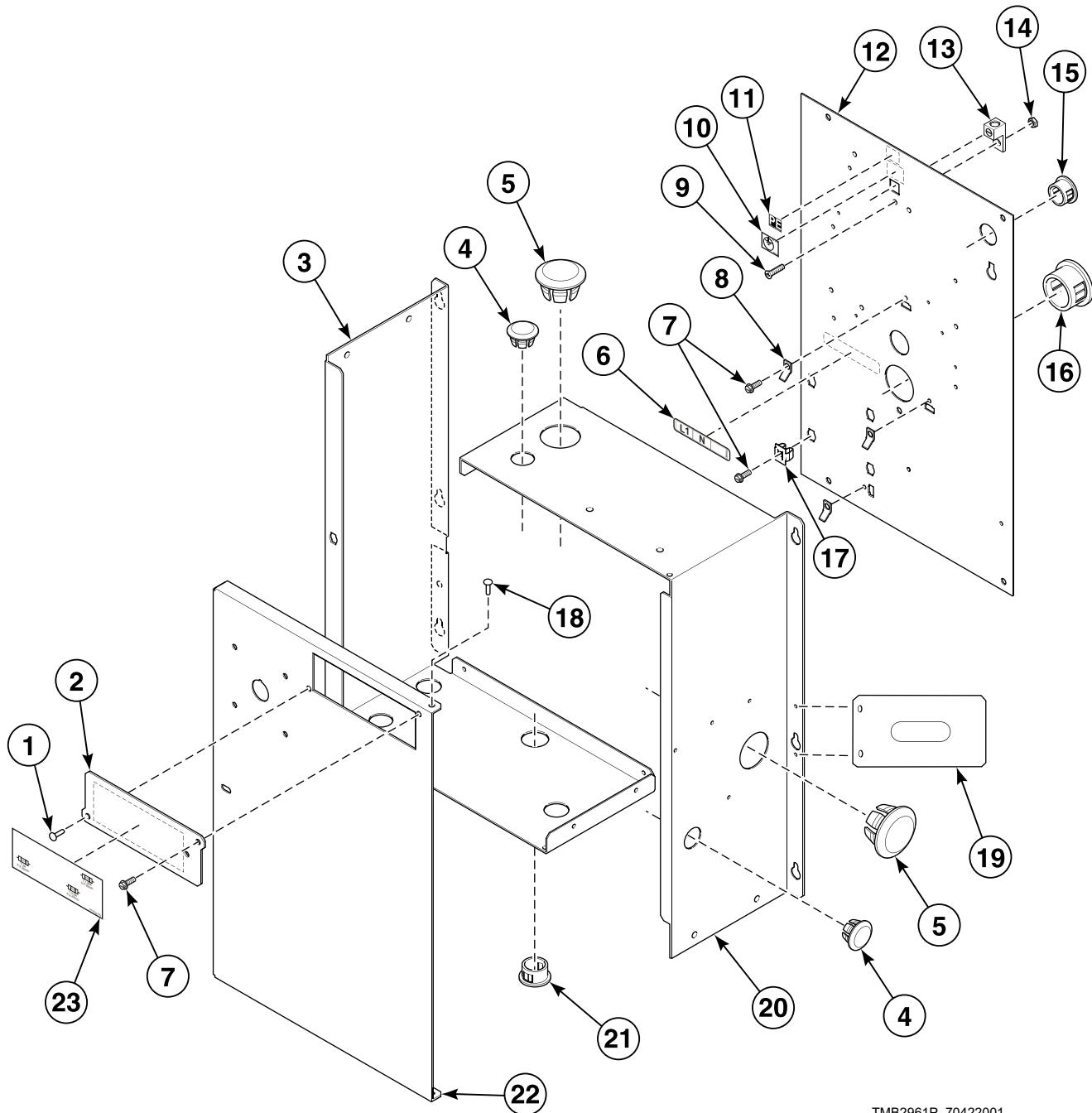


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Rotation Sensor - C, D and I Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|------------|-----------------|--------------------------------|-------------------------------|
| 1 | 70274001P | Rotation Sensor | Includes plug; C and I models |
| | 70417401P | Rotation Sensor Assembly | Includes plug; D models |
| 2 | 44111101 | Rotation Sensor Bracket | |
| 3 | 70274102P | Rotation Sensor Cable Assembly | Includes connector |

Control Tray Wrap Components



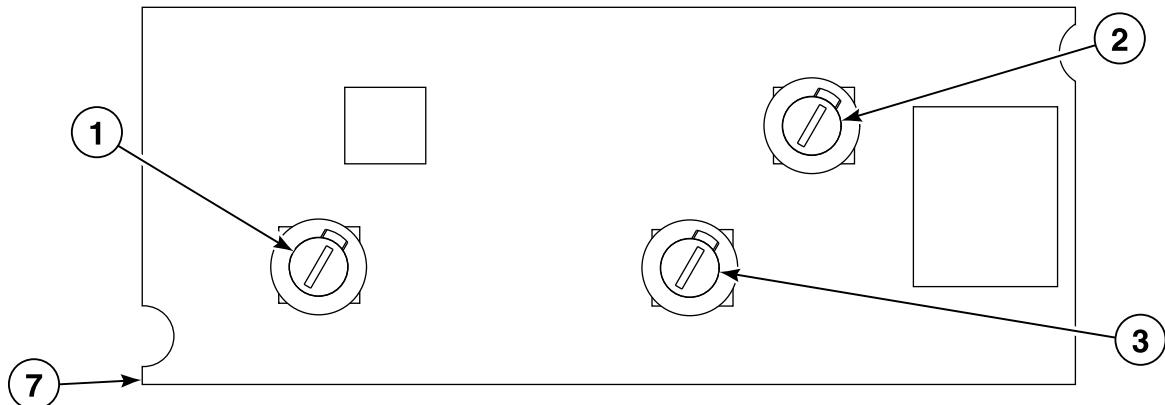
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Control Tray Wrap Components

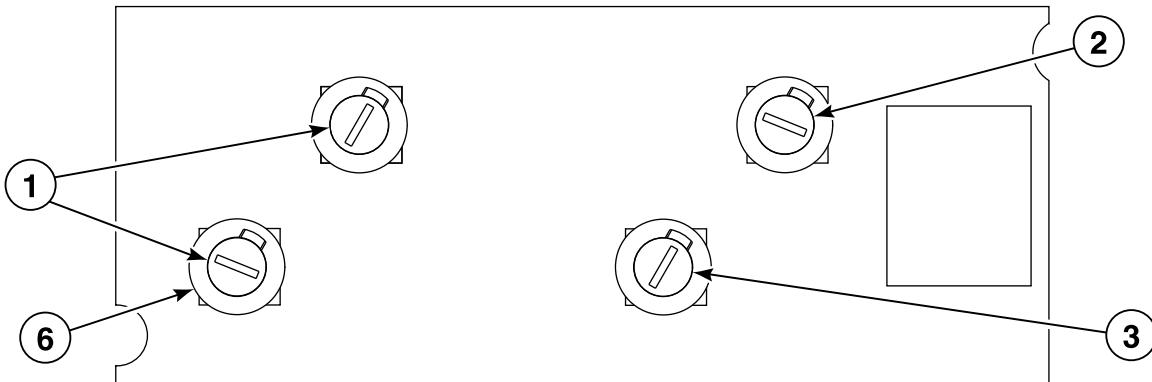
| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|----------|------------------------|--|
| | M414276 | Mount Bracket | Used to mount items 3 and 20 to machine |
| 1 | 70058501 | Pop Rivet | |
| 2 | 70313301 | Fuse Cover | |
| 3 | 44159001 | Contactor Box Side | |
| 4 | M400985 | Plug | Gas models 1 required; Steam models 2 required |
| 5 | F8223801 | Hole Plug | 2 required |
| 6 | 70218801 | Wire Label | L1, N |
| | 70218701 | Wire Label | L1, L2, L3 |
| | 70219001 | Wire Label | L1, N, L2 |
| 7 | F8206901 | Screw | 4 required |
| 8 | 00177 | Male Tab Terminal | 3 required |
| 9 | F430909 | Screw | |
| 10 | F230739 | Ground Decal | |
| 11 | M412096 | Earth Terminal Sticker | |
| 12 | 44133701 | Contactor Box Base | |
| 13 | M411283 | Ground Lug Connector | |
| 14 | F430232 | Nut | |
| 15 | 44071501 | Snap Bushing | Gas models |
| 16 | M405340 | Snap Bushing | |
| 17 | 70030501 | Expansion Clip | 5 required |
| 18 | 70058502 | Pop Rivet | 2 required |
| 19 | 44175801 | Pipe Bracket | |
| 20 | 44158901 | Contactor Box Side | |
| 21 | 70178701 | Snap Bushing | |
| 22 | 44134001 | Contactor Box Cover | Non-CE models |
| | 44134002 | Contactor Box Cover | CE models |
| 23 | 70337301 | Fuse Label | 3 fuses |
| | 70337201 | Fuse Label | 4 fuses; Models with less than 380 Volts |
| | 70337401 | Fuse Label | 4 fuses; Models with 380 Volts or higher |

Control Tray Fuses

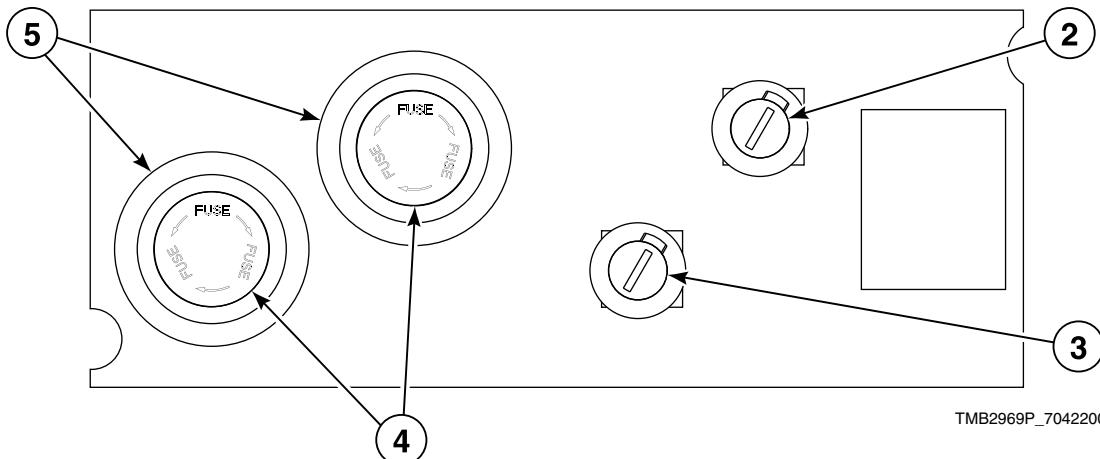
MODELS WITH LESS THAN 380 VOLTS/1 PHASE



MODELS WITH LESS THAN 380 VOLTS/3 PHASE



MODELS WITH 380 VOLTS OR HIGHER/3 PHASE

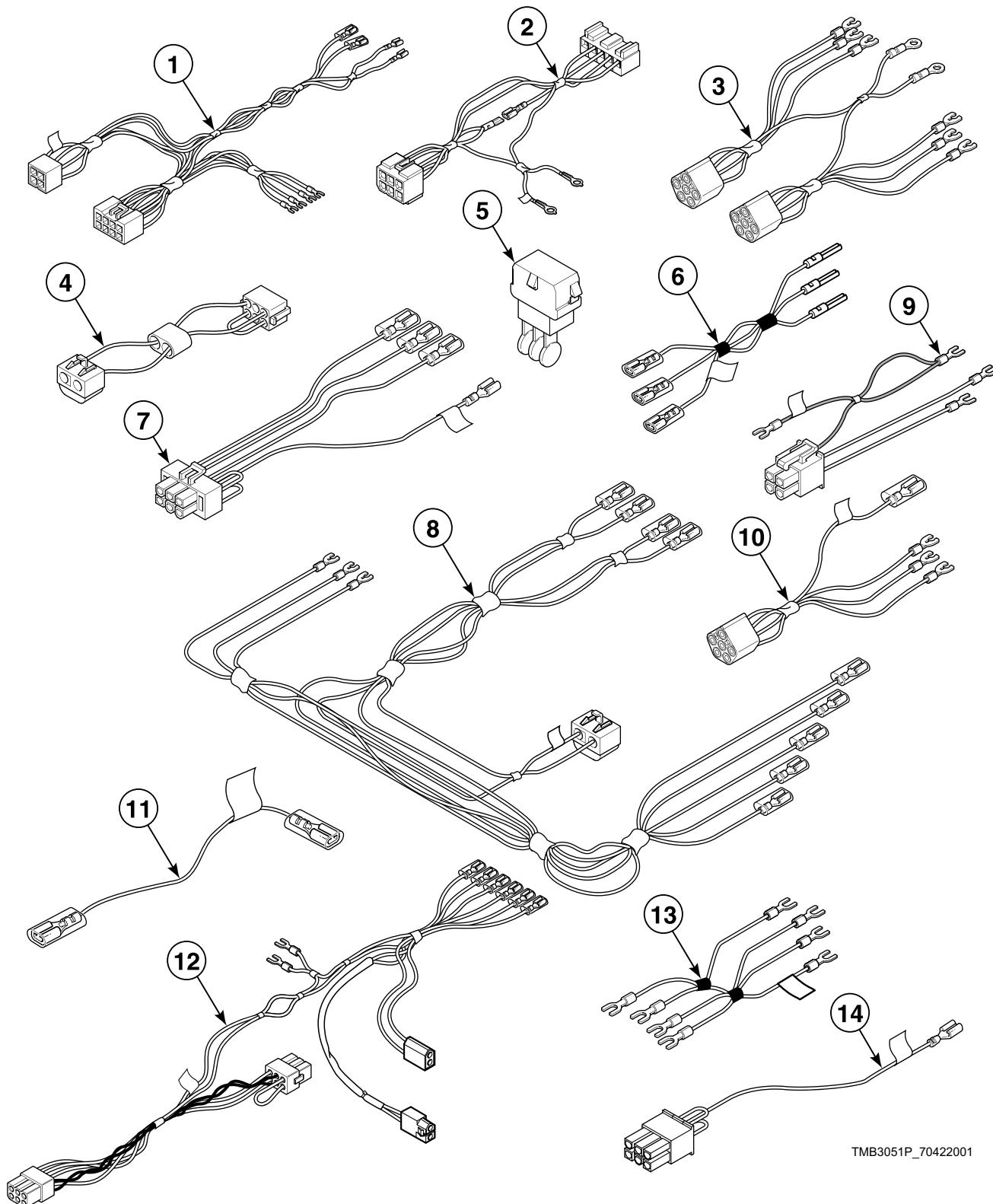


TMB2969P_70422001

Control Tray Fuses

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|------------------|---------------------------------|
| 1 | 70406701 | Fuse | 2 Amp |
| 2 | 70406501 | Fuse | 1.25 Amp |
| 3 | 70406601 | Fuse | 3.5 Amp |
| 4 | M413621 | Fuse | .5 Amp |
| 5 | 44155601 | Fuse Holder | |
| 6 | 70329401P | Fuse Holder Body | |
| | 70329501 | Fuse Holder Cap | |
| 7 | 70313602 | Fuse Bracket | Models with 380 Volts or higher |
| | 70306901 | Fuse Bracket | Models with less than 380 Volts |

Control Tray Harnesses for Gas and Steam Models

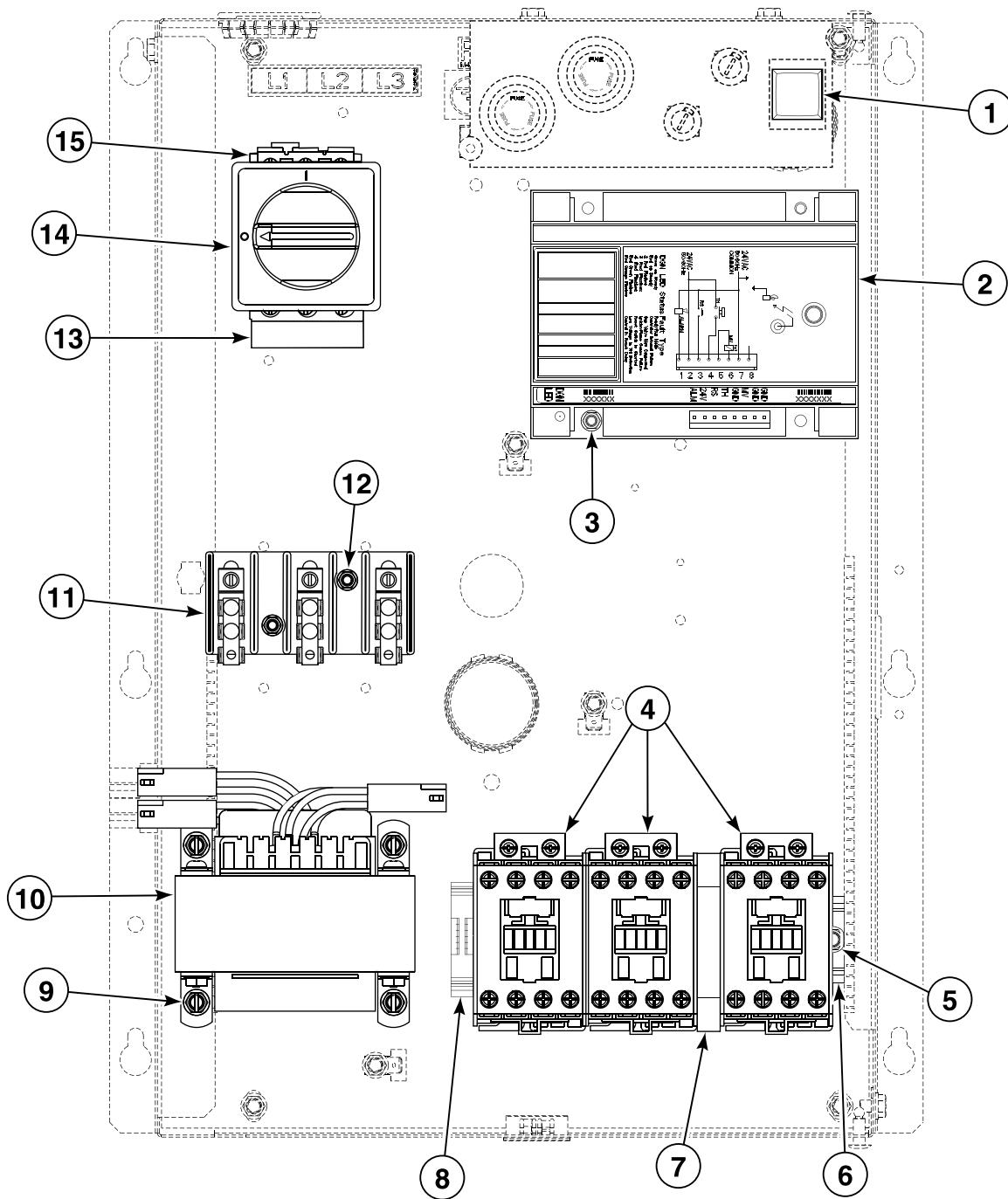


TMB3051P_70422001

Control Tray Harnesses for Gas and Steam Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|-------------------------------------|---|
| 1 | 44136701P | Junction Box Harness | |
| 2 | 44186701 | Ignition Control Harness | Non-CE gas models |
| | 44136601P | Ignition Control Harness | CE gas models |
| 3 | 44139901P | Motor Contactor Harness | 1 Phase |
| | 44142601P | Motor Contactor Harness | 3 Phase |
| 4 | M413506 | Jumper Harness Assembly | 208 Volt |
| | M413507 | Jumper Configuration Assembly | 240 Volt |
| | M413508 | Jumper Harness Assembly | 380 Volt |
| | M413510 | Jumper Configuration Assembly | 480 Volt |
| 5 | M413863 | Network Capacitor Assembly | |
| 6 | 70342101 | Gas Disconnect Harness | CE models |
| 7 | 44143401P | Network Capacitor Harness Assembly | |
| 8 | 44136201P | Power Harness | 3 Phase models with 380 Volts or higher |
| | 44136301P | Power Harness | 3 Phase models with less than 380 Volts |
| | 44139801P | Power Harness | 1 Phase |
| 9 | 44139601P | Reversing Contactor Harness | |
| 10 | 44137001P | Motor Contactor Harness | 3 Phase |
| | 44136401 | Motor Contactor Harness | 1 Phase |
| 11 | 70389901 | Steam Stove Limit Bypass Harness | Steam models |
| 12 | 44201201 | Steam Relay Harness | Steam models |
| 13 | 44157401 | Reversing Contactor Jumper Wire | 1 Phase; Upper |
| | 44139501 | Reversing Contactor Jumper | 1 Phase; Lower |
| | 44136801 | Reversing Contactor Jumper Assembly | Upper |
| | 44136901 | Reversing Contactor Jumper Assembly | Lower |
| 14 | 44142801 | Steam Configuration Harness | Steam models |

Control Tray Components for Gas Models

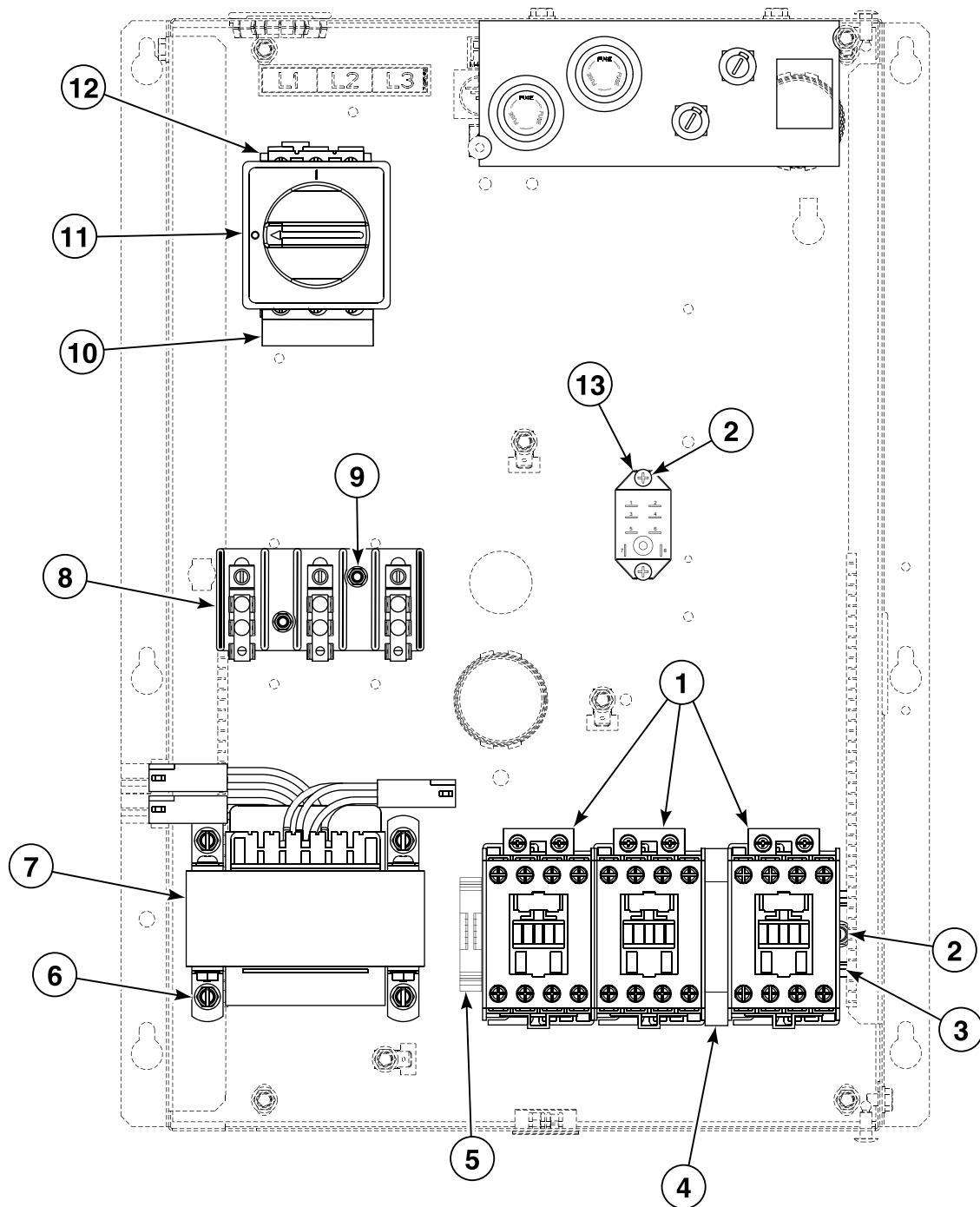


TMB3093P_70422001

Control Tray Components for Gas Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|----------------------|---|
| 1 | M413431 | Pushbutton Switch | CE and Australian models |
| 2 | 70367301P | Ignition Control | Non-CE and non-Australian models |
| | 70367401P | Ignition Control | CE and Australian models |
| 3 | 38272 | Screw | |
| 4 | 70323701P | Contactor | 3 required |
| 5 | 430497 | Screw | 2 required |
| 6 | M412693 | Din Rail | |
| 7 | F330186P | Interlock Contactor | |
| 8 | 70121001 | End Stop | |
| 9 | M411072 | Screw | 4 required |
| 10 | M414228P | Transformer | Multitap; 100-240 Volt |
| | M414229P | Transformer | Multitap; 380-480 Volt |
| | 44074401 | Transformer | Dual secondary; 440 Volt |
| | M414230P | Transformer | Single secondary; 120 Volt |
| | M414312P | Transformer | Dual secondary; 120 Volt |
| 11 | 430642 | Terminal Block | Use 70333001 Terminal Block Shield to protect terminal block |
| 12 | 44083001 | Screw | 2 required |
| 13 | M412366 | Finger Guard | CE models |
| 14 | M412208 | Handle | CE models; 44160701 Extension Handle attaches to operator handle; M412368 Interlock Door mounts under operator handle |
| 15 | M412187P | Mounting Switch Base | CE models; Use 51782 Screw to attach |

Control Tray Components for Steam Models



TMB3094P_70422001

Control Tray Components for Steam Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|----------------------|---|
| | M4984P3 | Steam Kit | Includes item 12, 44201201 Steam Relay Harness and 2 of M405188 Screw |
| 1 | 70323701P | Contactor | 3 required |
| 2 | 430497 | Screw | 2 required |
| 3 | M412693 | Din Rail | |
| 4 | F330186P | Interlock Contactor | |
| 5 | 70121001 | End Stop | |
| 6 | M411072 | Screw | 4 required |
| 7 | M414228P | Transformer | Multitap; 100-240 Volt |
| | M414229P | Transformer | Multitap; 380-480 Volt |
| | 44074401 | Transformer | Dual secondary; 440 Volt |
| | M414230P | Transformer | Single secondary; 120 Volt |
| | M414312P | Transformer | Dual secondary; 120 Volt |
| 8 | 430642 | Terminal Block | Use 70333001 Terminal Block Shield to protect terminal block |
| 9 | 44083001 | Screw | 2 required |
| 10 | M412366 | Finger Guard | CE models |
| 11 | M412208 | Handle | CE models; 44160701 Extension Handle attaches to operator handle; M412368 Interlock Door mounts under operator handle |
| 12 | M412187P | Mounting Switch Base | CE models; Use 51782 Screw to attach |
| 13 | M412534 | Relay | 170 pound models; 24 Volt |

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