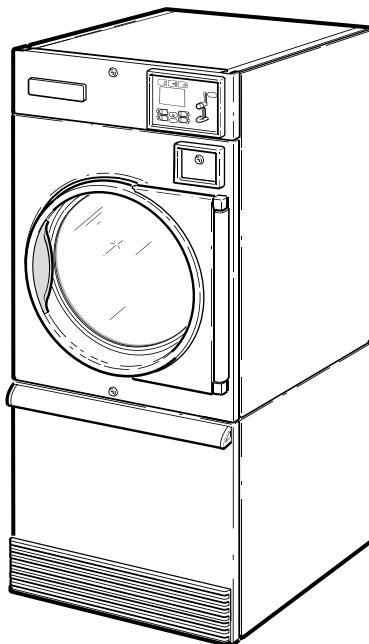


Drying Tumblers

35 Pound Capacity

Models Starting Serial No. 0602004144

Refer to Page 5 for Model Numbers



T478C_70409501

Table of Contents

Title	Page
Parts Ordering Information.....	3
Serial Plate Location	3
Model Identification	5
Product Overview - Heat Source and Voltage	6
Product Overview - Control Suffixes (Drawing 1 of 2).....	8
Product Overview - Control Suffixes (Drawing 2 of 2).....	10
Single Drop Control Components	12
Dual Digital Timer Control Components.....	14
DX4 Control Components	16
DMP Control	18
OPL Microprocessor Controls	20
Coin Drop Components for MDC Models.....	22
BY Control Option for MDC Models	24
Coin Drops	26
Coin Drop Kits	28
Coin Drop Components for NetMaster Models	30
Card Reader Components for NetMaster Models.....	32
Network Board for NetMaster Models	34
Coin Drop Components for Quantum Control	36
Card Reader Components for Quantum Control	38
Network Board for Quantum Control.....	40
Communication Board	42
Door and Hinge Components	44
Front Panel Assemblies and False Fronts	46
Cabinet Front Components	48
Emergency Stop Button for CE Models	50
Lower Cabinet Components	52
Cylinder Components	54
Cabinet Components	56
Fire Suppression System Components	58
Fire Suppression System Control Box	60
Drive Motor Components	62
Blower Components.....	64
Rotation Sensor	66
Airflow Switch.....	68
Gas Burner Housing and Secondary Stove Limit	70
Gas Valve Assembly - Non-CE and Non-Australian Gas Models	72
Gas Valve and Piping - CE and Australian Gas Models	74
Electric Heater Components	76
Steam Heater Components	78
Control Tray Harnesses for Gas Models.....	80

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Control Tray for Non-CE and Non-Australian Gas Models	82
Control Tray Components for CE and Australian Gas Models.....	84
Control Tray Harnesses for Steam Models	86
Control Tray for Non-CE Steam Models	88
Control Tray for CE Steam Models	90
Control Tray Harnesses for Electric Models.....	92
Control Tray for Non-CE Electric Models	94
Control Tray for CE Electric Models.....	96
Accessory Box Harnesses for Electric Models.....	98
Accessory Box for Non-CE Electric Models	100
Accessory Box for CE Electric Models.....	102
Parts Index	105

Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

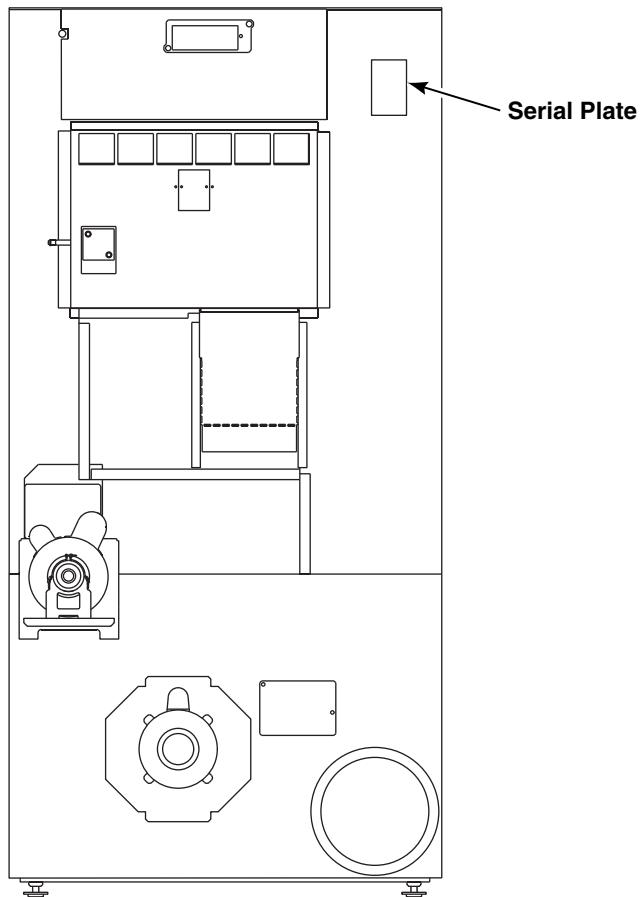
For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s) as shown.



TMB2098N_70409501

Notes

Model Identification

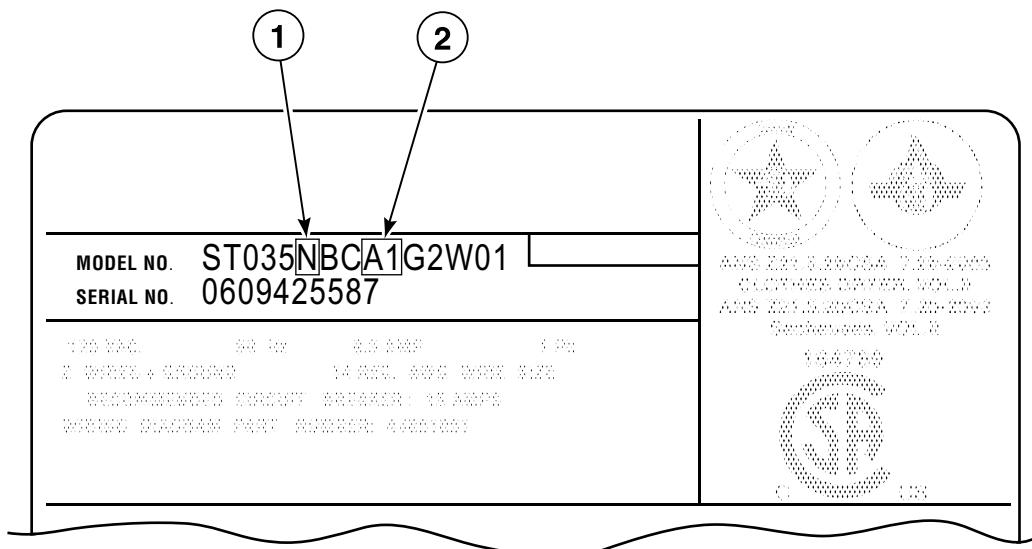
Information in this manual is applicable to these tumbler models:

CHD35E2-CT035E	AT035E	KA035L	PA035L	UA035L
CHD35E2-CU035E	AT035L	KA035N	PA035N	UA035N
CHD35G2-CA035L	AT035N	KT035E	PT035E	UT035E
CHD35G2-CA035N	AT035S	KT035L	PT035L	UT035L
CHD35G2-CT035L	GA035L	KT035N	PT035N	UT035N
CHD35G2-CT035N	GA035N	KT035S	PT035S	UT035S
CHD35G2-CU035L	GT035E	KU035E	PU035E	UU035E
CHD35G2-CU035N	GT035L	KU035L	PU035L	UU035L
CHD35S2-CT035S	GT035N	KU035N	PU035N	UU035N
CHD35S2-CU035S	GT035S	KU035S	PU035S	UU035S
DR35E2-BT035E	GU035E	LA035L	SA035L	YT035E
DR35E2-BU035E	GU035L	LA035N	SA035N	YT035L
DR35G2-BA035L	GU035N	LT035E	ST035E	YT035N
DR35G2-BA035N	GU035S	LT035L	ST035L	YT035S
DR35G2-BT035L	HA035L	LT035N	ST035N	YU035E
DR35G2-BT035N	HA035N	LT035S	ST035S	YU035S
DR35G2-BU035L	HT035E	LU035E	SU035E	
DR35G2-BU035N	HT035L	LU035L	SU035L	
DR35S2-BT035S	HT035N	LU035N	SU035N	
DR35S2-BU035S	HT035S	LU035S	SU035S	
IPD35E2-IT035E	HU035E			
IPD35G2-IT035L	HU035L			
IPD35G2-IT035N	HU035N			
IPD35S2-IT035S	HU035S			

Control Suffixes:

3O – DX4 OPL	DX – DMP prep for coin	SD – single drop
3V – DX4 vended	LC – network adaptable coin	SX – single drop, prep for coin
3X – DX4 prep for coin	LX – network adaptable, prep for coin	WC – network ready coin
BC – basic electronic, coin	LY – network adaptable, prep for card	WX – network ready, prep for coin
BL – basic electronic, central pay	NC – NetMaster coin	WY – network ready, prep for card
BX – basic electronic, prep for coin	NR – NetMaster card	ZC – NetMaster network coin
BY – basic electronic, prep for card	NX – NetMaster, prep for coin	ZR – NetMaster network card
DO – DMP OPL	OM – OPL micro	ZX – NetMaster network, prep for coin
DV – DMP vended	QT – dual digital timer	

Product Overview - Heat Source and Voltage

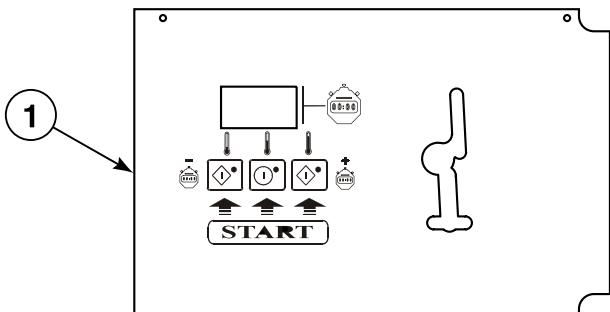
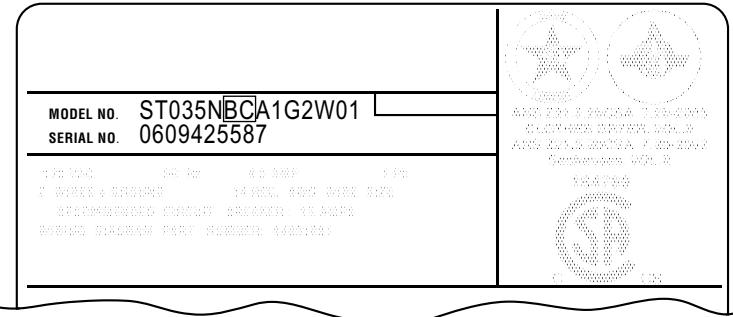


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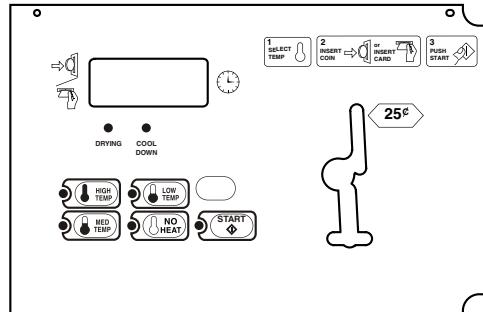
Product Overview - Heat Source and Voltage

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Heat Source	E: Electric L: Liquid Petroleum Gas (L.P.) N: Natural Gas (N.G.) S: Steam
2	-	Voltage	A1: 100, 200 Volt/50 Hertz/1 Phase A2: 100, 200-220 Volt/60 Hertz/1 Phase B2: 120, 208-240 Volt/60 Hertz/1 Phase; For high Amp motors B3: 120, 208-240 Volt/60 Hertz/1 Phase; For low Amp motors F1: 200 Volt/50 Hertz/1 Phase F2: 200 Volt/60 Hertz/1 Phase F4: 200 Volt/50 Hertz/3 Phase F5: 200-208 Volt/60 Hertz/3 Phase F6: 200-208, 240 Volt/60 Hertz/3 Phase G1: 208 Volt/60 Hertz/1 Phase G2: 208-240 Volt/60 Hertz/1 Phase J1: 230 Volt/50 Hertz/1 Phase J2: 230-240 Volt/50 Hertz/1 Phase J4: 240 Volt/60 Hertz/1 Phase J5: 230 Volt/50 Hertz/3 Phase J6: 230-240 Volt/50 Hertz/3 Phase J8: 240 Volt/60 Hertz/3 Phase M1: 380 Volt/50 Hertz/3 Phase M2: 380, 400-415 Volt/50 Hertz/3 Phase M3: 380 Volt/60 Hertz/3 Phase N1: 400-415 Volt/50 Hertz/3 Phase Q1: 460-480 Volt/60 Hertz/3 Phase

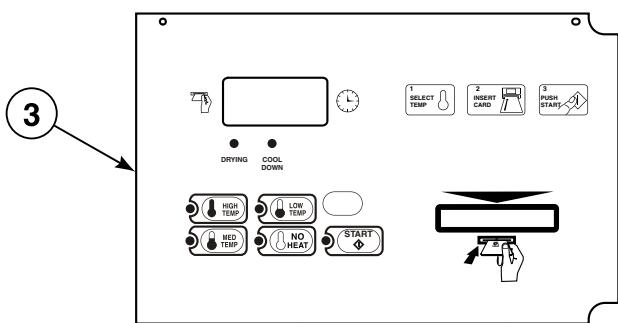
Product Overview - Control Suffixes (Drawing 1 of 2)



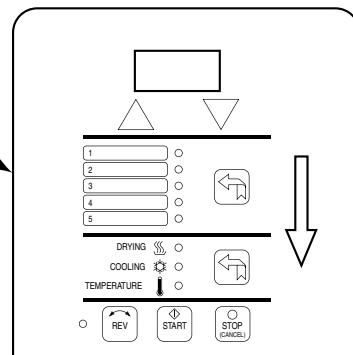
**3O, 3V and 3X
Control Suffixes**



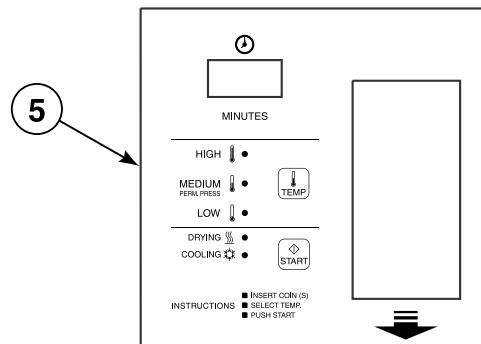
**BC and BX
Control Suffixes**



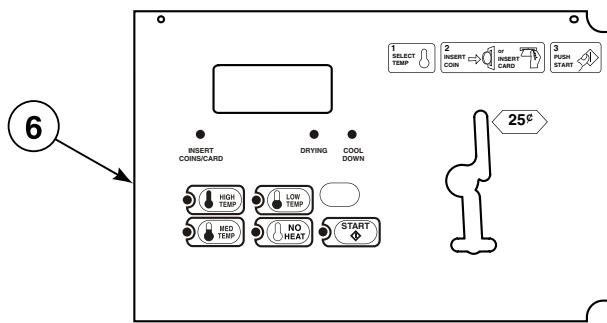
**BL and BY
Control Suffixes**



**DO
Control Suffix**



**DV and DX
Control Suffixes**



**NC, NX, ZC and ZX
Control Suffixes**

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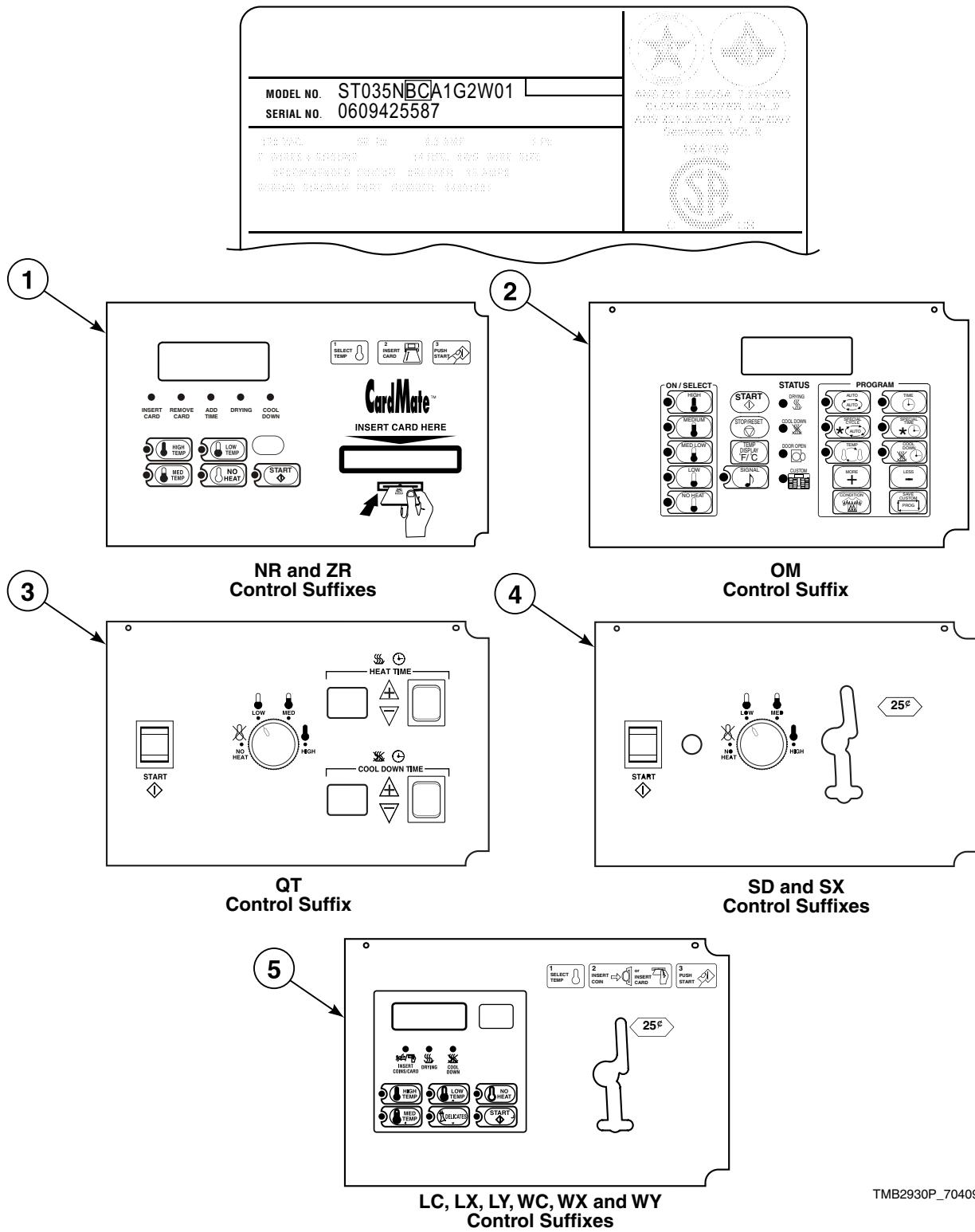
Product Overview - Control Suffixes (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Control	3O: DX4 OPL 3V: DX4 vended 3X: DX4 prep for coin
2	-	Control	BC: basic electronic, coin BX: basic electronic, prep for coin
3	-	Control	BL: basic electronic, central pay BY: basic electronic, prep for card
4	-	Control	DO: DMP OPL
5	-	Control	DV: DMP vended DX: DMP prep for coin
6	-	Control	NC: NetMaster coin NX: NetMaster, prep for coin ZC: NetMaster network coin ZX: NetMaster network, prep for coin

NOTE: Coin models have the following control suffixes: 3V, 3X, BC, BX, DV, DX, NC, NX, ZC and ZX

NOTE: OPL models have the following control suffixes: 3O, BL, BY and DO

Product Overview - Control Suffixes (Drawing 2 of 2)



TMB2930P_70409501

Product Overview - Control Suffixes (Drawing 2 of 2)

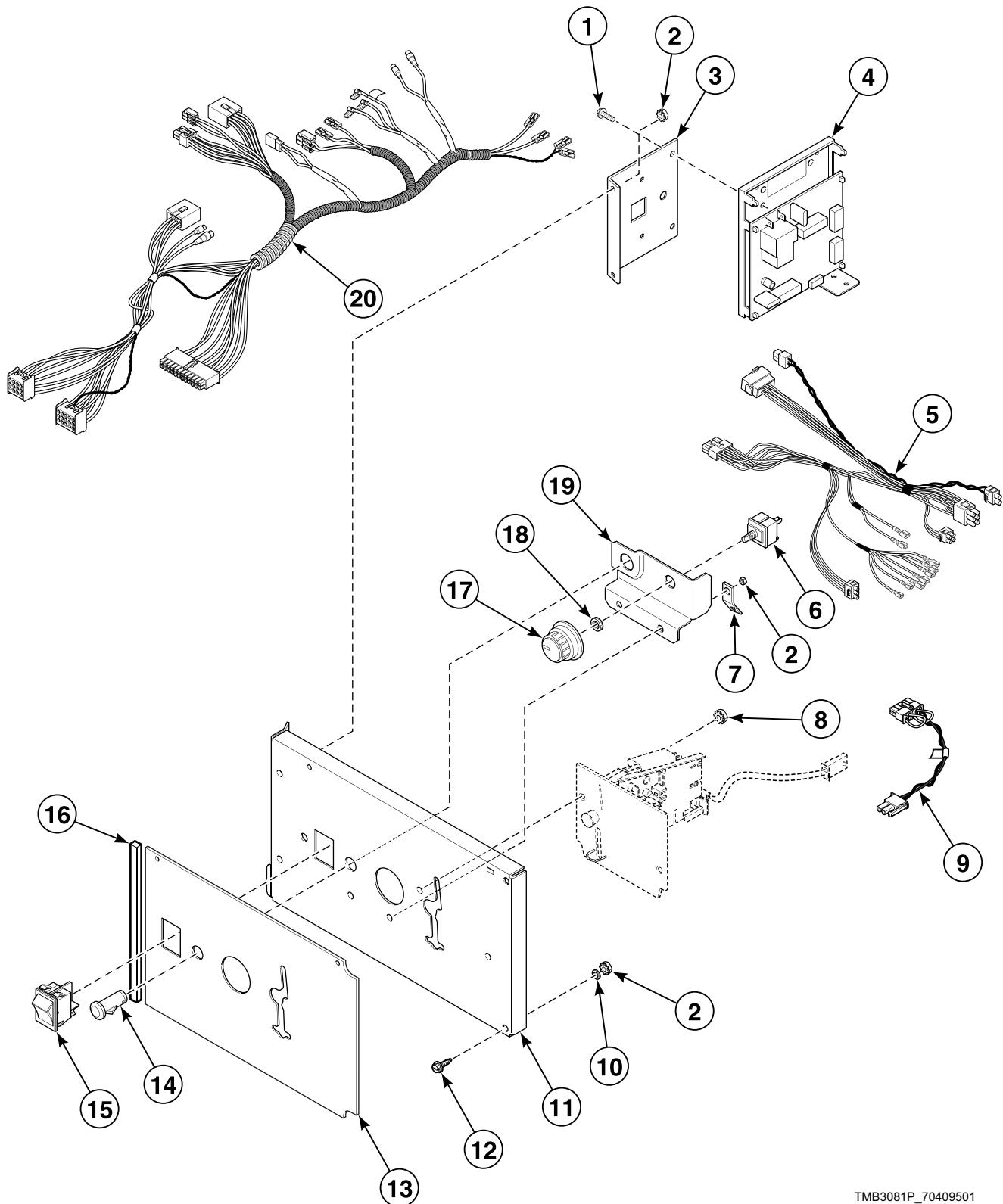
REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Control	NR: NetMaster card ZR: NetMaster network card
2	-	Control	OM: OPL micro
3	-	Control	QT: dual digital timer
4	-	Control	SD: single drop SX: single drop, prep for coin
5	-	Control	LC: network adaptable coin LX: network adaptable, prep for coin LY: network adaptable, prep for card WC: network ready coin WX: network ready, prep for coin WY: network ready, prep for card

NOTE: Coin models have the following control suffixes: **LC, LX, LY, SD, SX, WC, WX and WY**

NOTE: OPL models have the following control suffixes: **NR, OM, QT and ZR**

Single Drop Control Components

C, H, I and S Models with SD and SX Control Suffixes



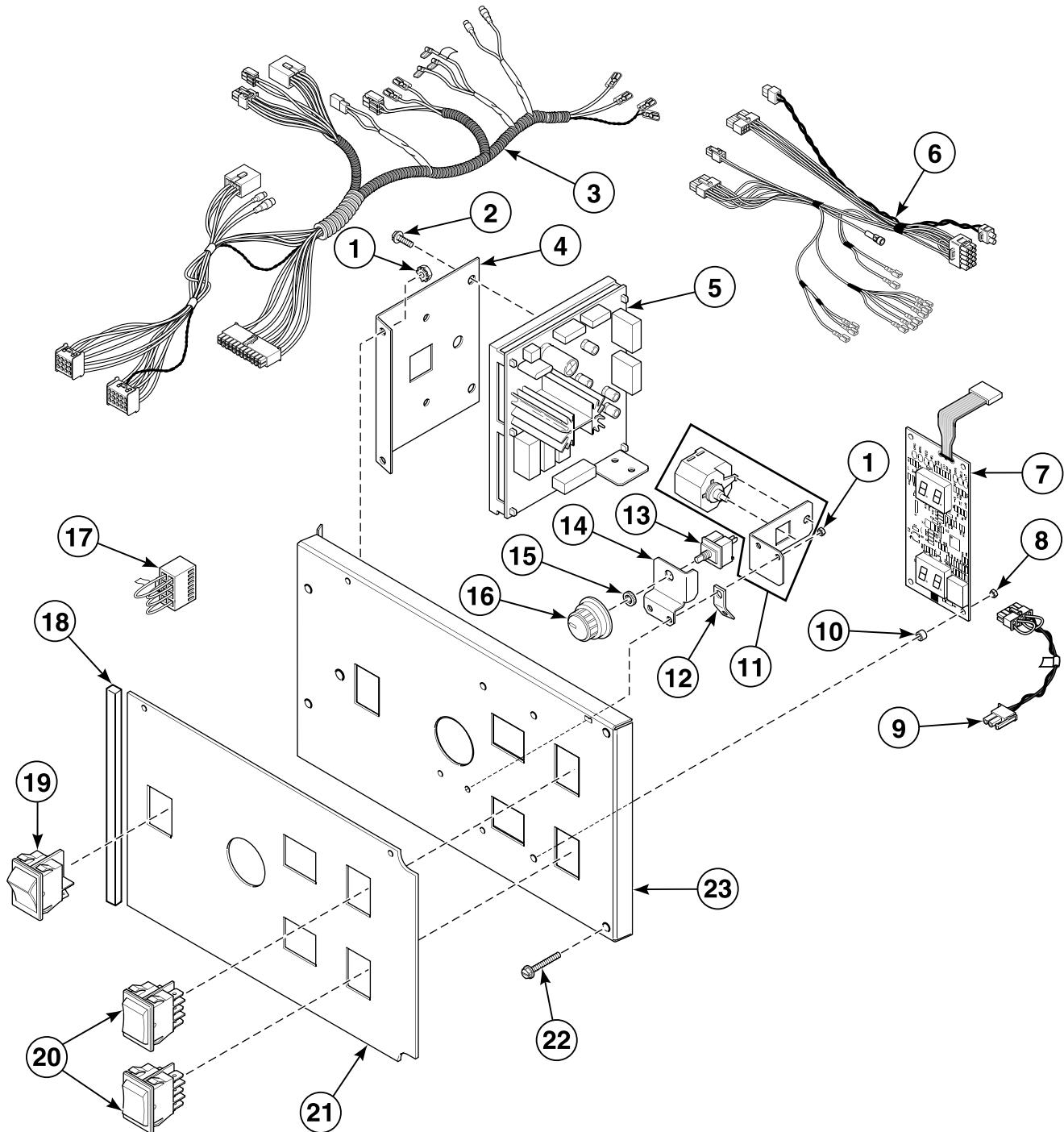
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Single Drop Control Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70370001	Control Set	C, H and S Australian and CE models; Includes items 1-8, 11, 14, 15, 18 and 19
	70370101P	Control Set	C, H, I and S non-Australian and non-CE models; Includes items 1-8, 11, 14, 15, 18 and 19
1	501524	Screw	
2	70054	Nut	
3	70357901	Control Chassis Mounting Bracket	
4	512199P	Control Assembly	Models through Serial No. 0701012067
	513139P	Control Assembly	Models starting Serial No. 0701012068
5	70369001	Control Panel Harness	Non-Australian and non-CE models
	70398401	Control Panel Harness	Australian and CE models
6	511711	Temperature Selector Switch	
7	00177	Male Tab Terminal	
8	29786	Nut	
9	70324602	Jumper Calibration Wire	
10	M405535	Washer	
11	70363401	Control Door Assembly	
12	70069901	Screw	
13	70362901	Overlay	C, I and S models
	70363001	Overlay	H models
14	801431	Light	
15	70365901	Rocker Switch	Start
16	70414101	Foam Gasket	6 inches required; Mounts to front of overlay, even with edge
17	44104601	Temperature Knob	
18	24205	Nut	
19	70350201	Temperature Selector Bracket	
20	70400901	Main Harness Assembly	Electric models need 55881 Harness Strap

Dual Digital Timer Control Components

A, C, H, I, P, S, U and YT Models with QT Control Suffix



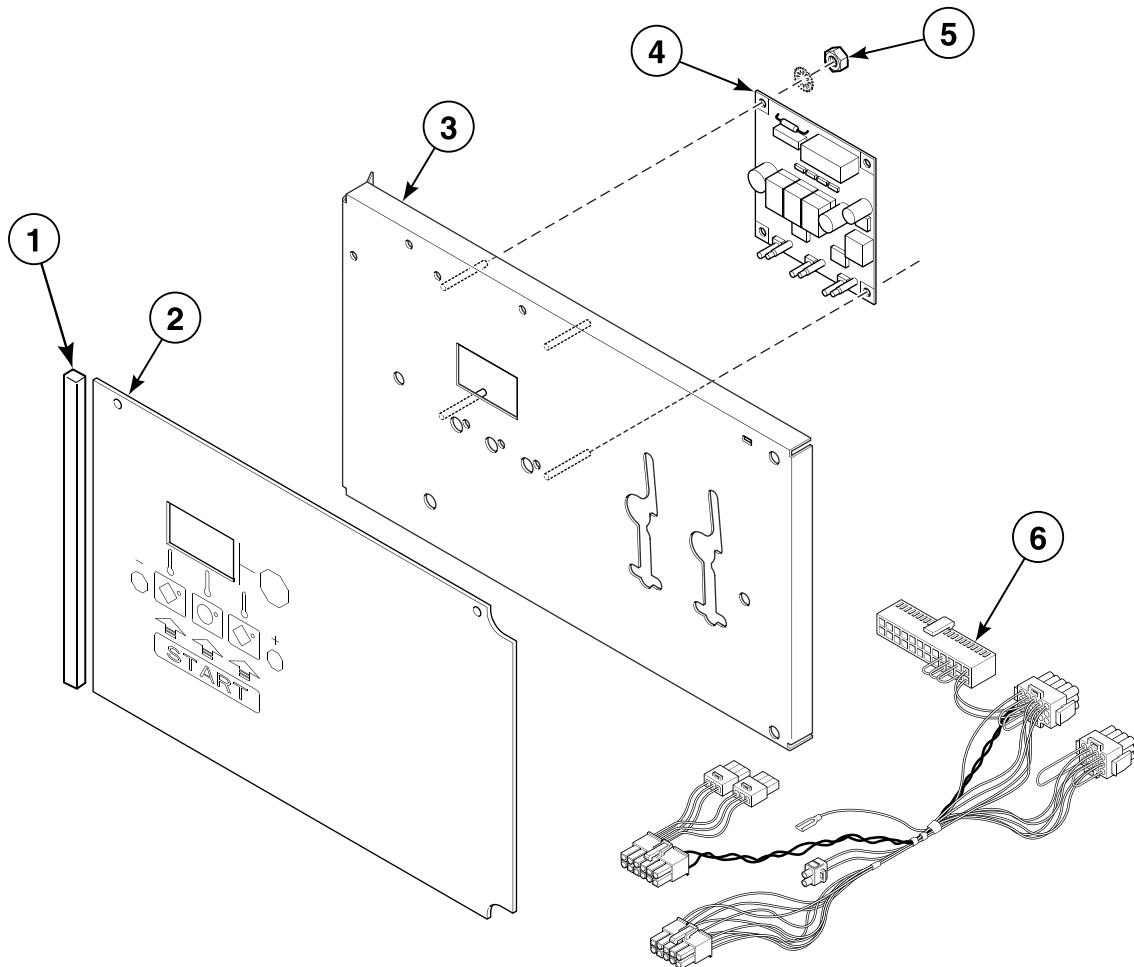
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Dual Digital Timer Control Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70370201P	Control Set	Includes items 1, 2, 4-8, 10, 12-16, 19, 20 and 23
1	70054	Nut	
2	501524	Screw	
3	70400901	Main Harness Assembly	Electric models need 55881 Harness Strap
4	70357901	Control Chassis Mounting Bracket	
5	512202P	Control Assembly	
6	70367001P	Control Panel Harness	
7	512218P	Display Assembly	
8	29787	Nut	
9	70324602	Jumper Calibration Wire	
10	56079	Panel Locator	
11	M4860P3	Buzzer Kit	Includes buzzer, bracket and harness
12	00177	Male Tab Terminal	
13	511711	Temperature Selector Switch	
14	70391701	Temperature Selector Switch Bracket	
15	24205	Nut	
16	44104601	Temperature Knob	
17	70364103	Bypass Harness	
18	70414101	Foam Gasket	6 inches required; Mounts to front of overlay, even with edge
19	70365901	Rocker Switch	Start
20	70360801	Rocker Switch	
21	70362201	Overlay	
22	70069901	Screw	
23	70360601	Control Plate Assembly	

DX4 Control Components

D Models with 3O, 3V and 3X Control Suffixes



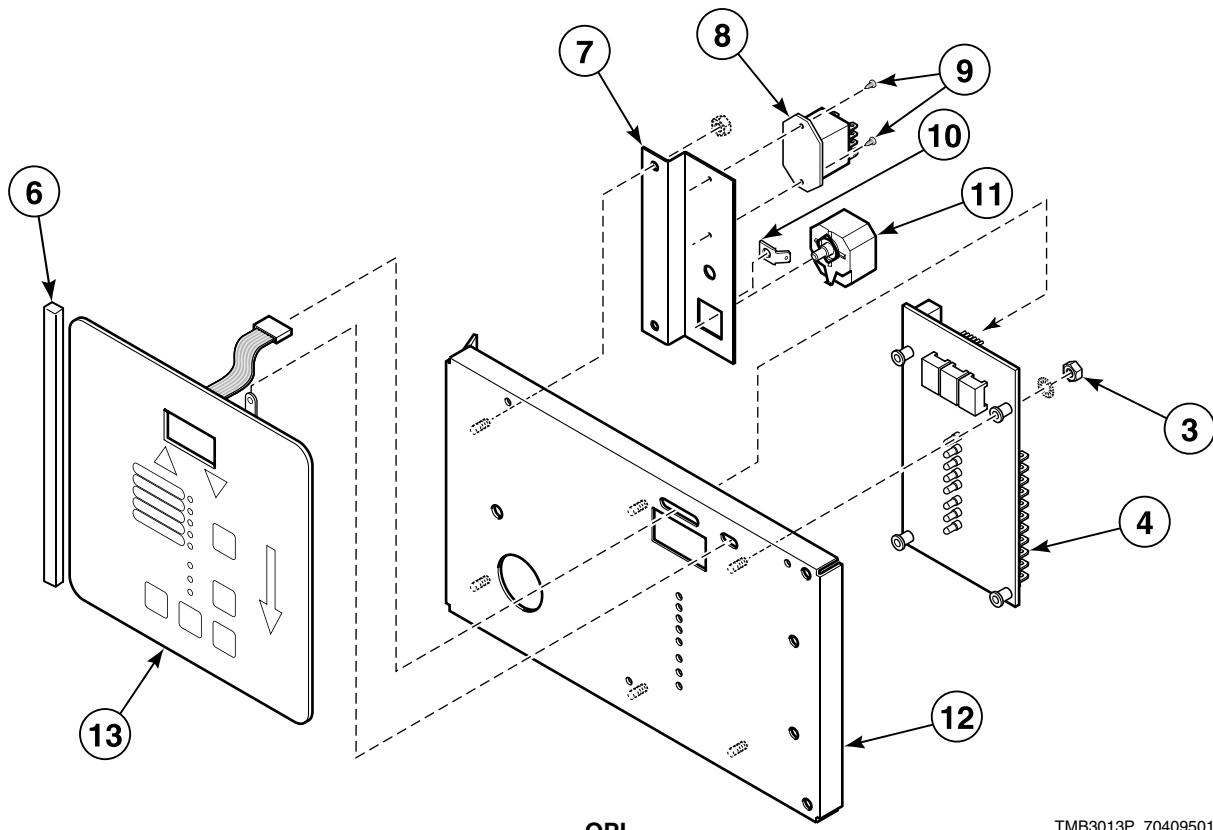
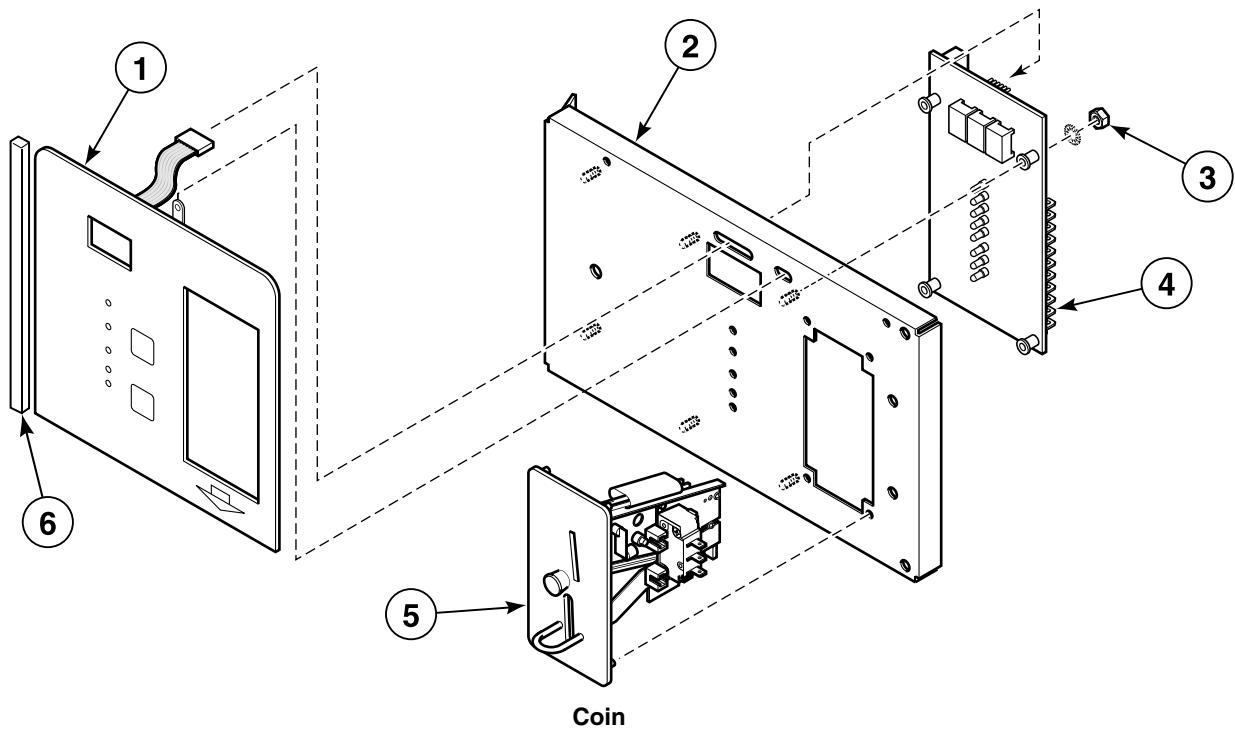
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DX4 Control Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70414101	Foam Gasket	6 inches required; Mounts to front of overlay, even with edge
2	44050401	Graphic Overlay	OPL
	44050501	Graphic Overlay	Coin; Single drop
	44050502	Graphic Overlay	Coin; Dual drop
3	44050701P	Control Plate Kit	
4	70402007P	Control Assembly	Gas models; 3O control suffix
	70402008P	Control Assembly	Steam models; 3O control suffix
	70402009P	Control Assembly	Electric models; 3O control suffix
	70402107P	Control Assembly	Gas models; 3V and 3X control suffixes
	70402115P	Control Assembly	Steam models; 3V and 3X control suffixes
	70402116P	Control Assembly	Electric models; 3V and 3X control suffixes
5	29787	Nut	
6	70315601P	Control Panel Harness	Non-Australian and non-CE models
	70315701	Control Panel Harness Assembly	Australian and CE models

DMP Control

C and I Models with DO, DV and DX Control Suffixes



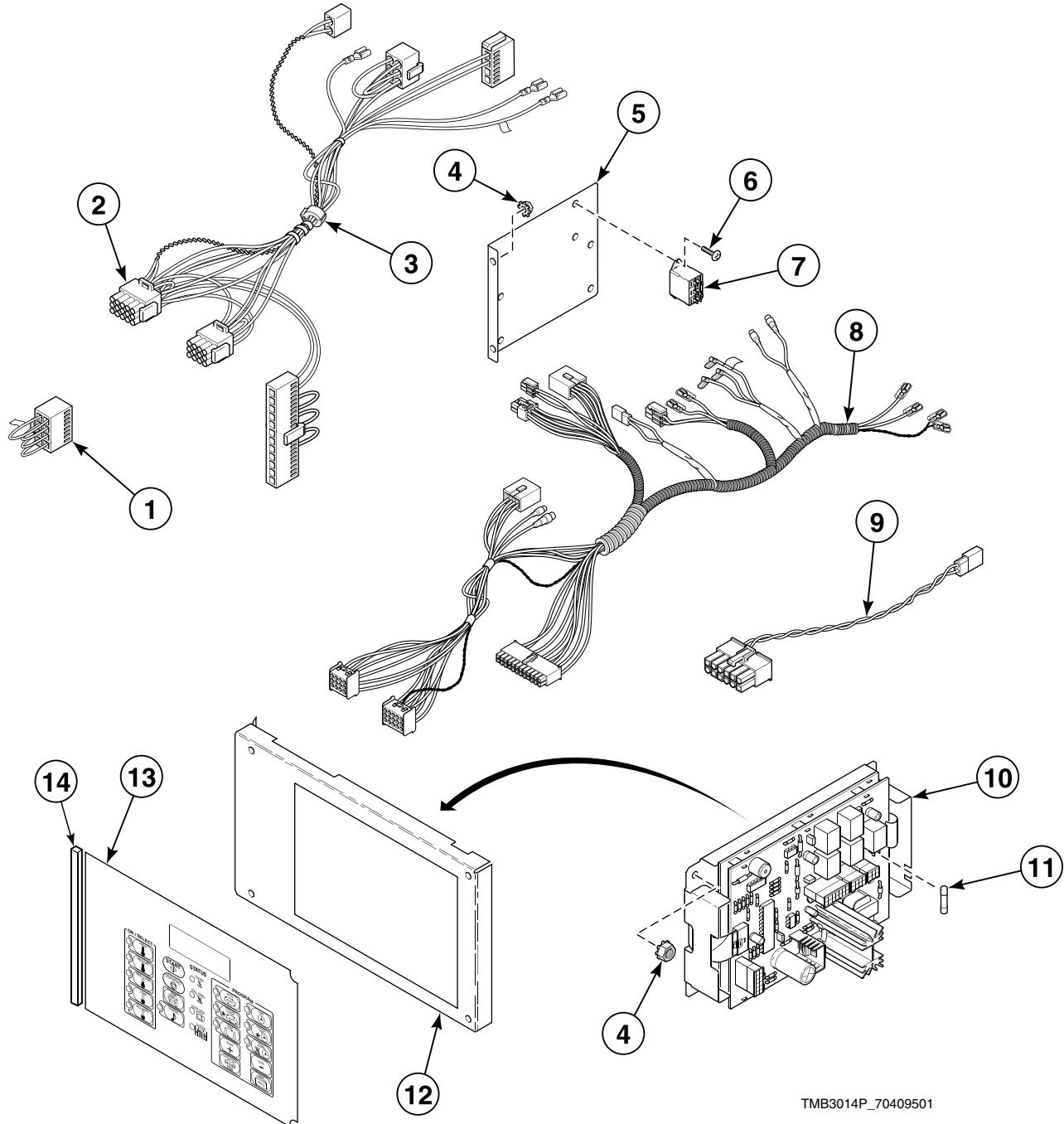
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DMP Control

REF	PART NO.	DESCRIPTION	COMMENTS
1	44039402P	Membrane Switch	Coin; DV and DX control suffixes
2	44041001	Control Plate Assembly	Coin; Includes studs; DV and DX control suffixes
3	29787	Nut	
4	44037801P	Electronic Control	
5	44039701P	Coin Drop Assembly	United States; \$.25
	44039702	Coin Drop Assembly	Mexico; 2 peso
	44039703	Coin Drop Assembly	Token; .880
	44039704	Coin Drop Assembly	Japan; 100 yen
	44039705	Coin Drop Assembly	England; 20 pence
	44039706	Coin Drop Assembly	Token; .800
	44039707	Coin Drop Assembly	England; 50 pence
6	70414101	Foam Gasket	6 inches required; Mounts to front of overlay, even with edge
7	44041701	Relay/Buzzer Bracket	
8	M412534	Relay	
9	M402797	Screw	
10	00177	Male Tab Terminal	
11	505447	Adjustable Buzzer	
12	44040901	Control Plate Assembly	OPL; Includes studs; DO control suffix
13	44037902P	Membrane Switch	OPL; DO control suffix

OPL Microprocessor Controls

A, G, H, K, L, P, S, U and YU Models with OM Control Suffix



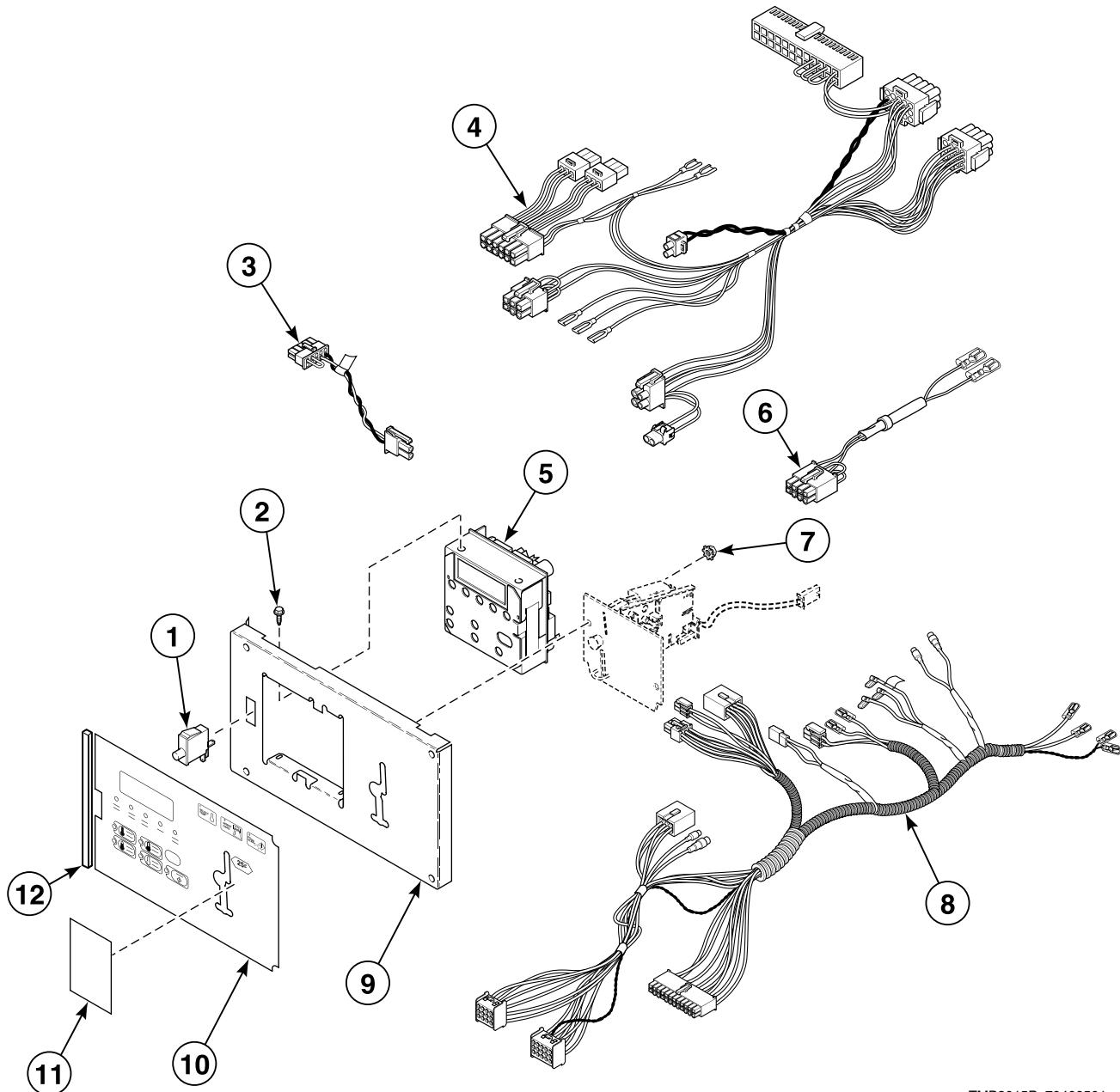
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OPL Microprocessor Controls

REF	PART NO.	DESCRIPTION	COMMENTS
	M4689P3	Electronic OPL Control Kit	A, GT, HT, KT, LT, PT, ST and UT models; Dual secondary transformers (M414228 Transformer for 100-240 VAC and M414229 Transformer for 380-480 VAC) must be used with this kit; Does not include overlay or harness
	M4695P3	Electronic OPL Control Kit	All other models
1	70364103	Bypass Harness	
2	70335301P	Control Panel Harness	A, GT, HT, KT, LT, PT, ST and UT models
	70382701P	Control Panel Harness	All other models
3	M413930P	Ferrite Core Assembly	
4	70054	Nut	
5	70063501	Mounting Bracket	GA, GU, HA, HU, KA, KU, LA, LU, PA, PU, SA, SU, UA, UU and YU models; Used with 70382701P Control Panel Harness
6	M402797	Screw	GA, GU, HA, HU, KA, KU, LA, LU, PA, PU, SA, SU, UA, UU and YU models; 2 required; Used with 70382701P Control Panel Harness
7	M412534	Relay	GA, GU, HA, HU, KA, KU, LA, LU, PA, PU, SA, SU, UA, UU and YU models; Used with 70382701P Control Panel Harness
8	70400901	Main Harness Assembly	Electric models need 55881 Harness Strap
9	70084301	Jumper Calibration Assembly	
10	70228401P	Control Kit	
11	70406501	Fuse	1.25 Amp
12	70175805	Control Plate Assembly	A, GT, HT, KT, LT, PT, ST and UT models; Includes studs
	70175806	Control Plate Assembly	All other models; Includes studs
13	70115801	Overlay	A, L, P, S, U and Y models; Icon and English
	70130401	Overlay	A, L, P, S, U and Y models; Icon
	70128701	Overlay	H models; Icon and English
	70130601	Overlay	H models; Icon and English
	44130002	Overlay	G and K models
14	70414101	Foam Gasket	6 inches required; Mounts to front of overlay, even with edge

Coin Drop Components for MDC Models

G, H, K, L, P and S Models with BC, BL and BX Control Suffixes



TMB3015P_70409501

Coin Drop Components for MDC Models

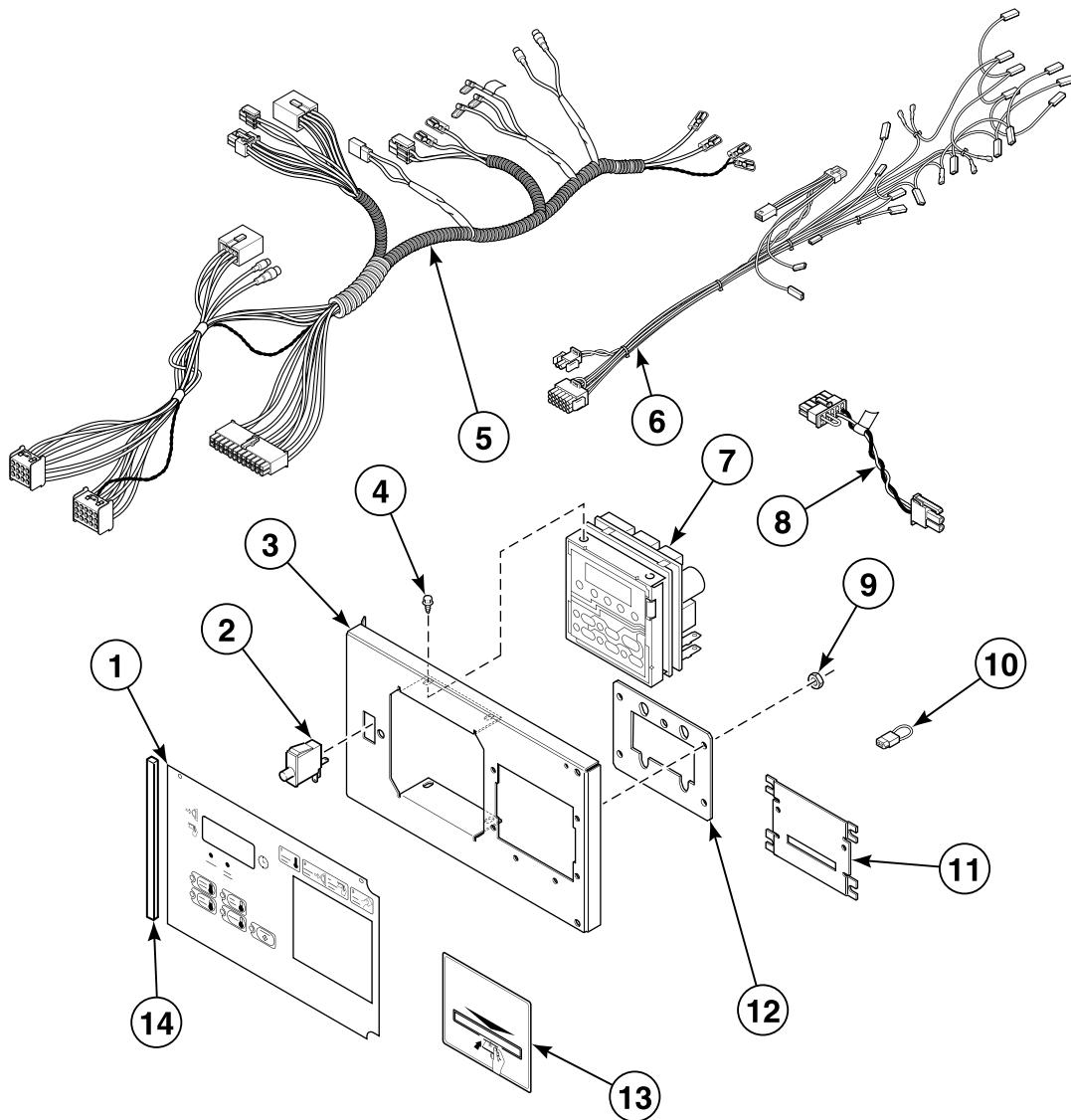
REF	PART NO.	DESCRIPTION	COMMENTS
1	70107001	Pushbutton Switch	
2	501524	Screw	4 required for mounting control
3	70324602	Jumper Calibration Wire	
4	70368001P	Control Panel Harness	GT, HT, KT, LT, PT and ST models; Control panel to main harness
	70315501P	Control Panel Harness	All other models; Control panel to main harness
5	511867P	Control Assembly	
6	70364104P	Coin Vault Switch Harness	
7	70054	Nut	3 required
8	70400901	Main Harness Assembly	Electric models need 55881 Harness Strap
9	70175807	Control Plate Assembly	
10	70257701	Overlay	L and S models; BC, BL* and BX control suffixes; Text; Single drop
	70261001	Overlay	L and S models; BC, BL* and BX control suffixes; Icon; Single drop
	70257702	Overlay	L and S models; BC and BX control suffixes; Text; Dual drop
	70261002	Overlay	L and S models; BC and BX control suffixes; Icon; Dual drop
	70258001	Overlay	H models; BC, BL* and BX control suffixes; Text; Single drop
	70261201	Overlay	H models; BC, BL* and BX control suffixes; Icon; Single drop
	70258002	Overlay	H models; BC and BX control suffixes; Text; Dual drop
	70261202	Overlay	H models; BC and BX control suffixes; Icon; Dual drop
	70259001	Overlay	P models; BL* control suffix
	70258101	Overlay	H models; BC, BL* and BX control suffixes; Text; Single drop
	70453001	Overlay	G and K models; Text; Single drop
	70453002	Overlay	G and K models; Text; Dual drop
11	39564	Coin Drop Overlay	S models; BL* control suffix; Cover
	70246301	Coin Cover Overlay	G, H, K and L models; BL* control suffix; Cover
	70286701	Overlay	P models; BL* control suffix; Cover
	70321001	Overlay	P models; BC** and BX** control suffixes; Single drop; Right side
	70129501	Overlay	P models; BC** and BX** control suffixes; Single drop; Left side
	70129601	Overlay	P models; BC** and BX** control suffixes; Dual drop
12	70414101	Foam Gasket	6 inches required; Mounts to front of overlay, even with edge

* NOTE: BL control suffix requires an overlay and overlay cover specific to model.

** NOTE: P models with BC or BX control suffixes require an overlay and coin drop overlay.

BY Control Option for MDC Models

H, K, L and S Models

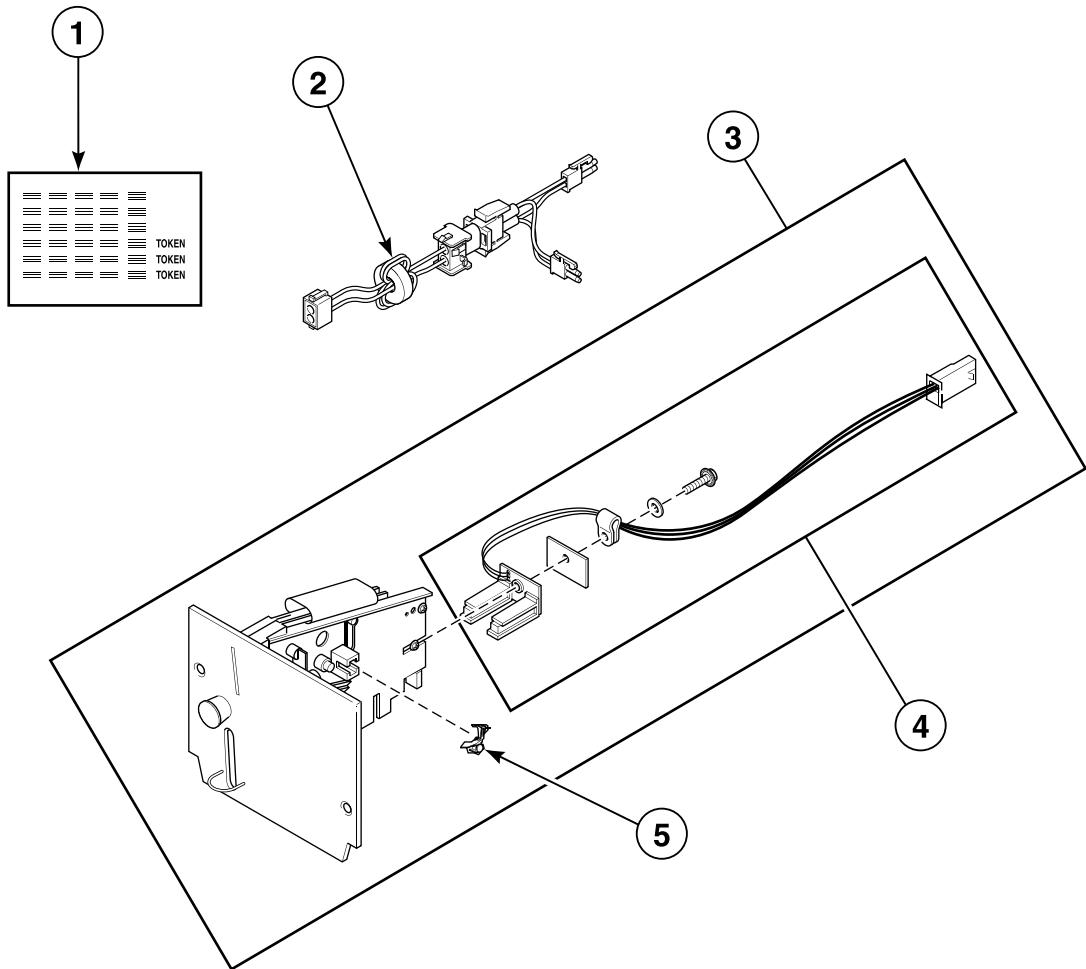


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BY Control Option for MDC Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70257703	Overlay	L and S models; Text or icon
	70258003	Overlay	H models; Text or icon
	70453101	Overlay	K models
2	70107001	Pushbutton Switch	
3	70348801	Control Plate Assembly	
4	501524	Screw	4 required
5	70400901	Main Harness Assembly	Electric models need 55881 Harness Strap
6	70368001P	Control Panel Harness	HT, KT, LT and ST models
	70315501P	Control Panel Harness	All other models
7	511867P	Control Assembly	
8	70324602	Jumper Calibration Wire	
9	70054	Nut	
10	70364103	Bypass Harness	
11	44089501	Slot Card Plate Assembly	Included in literature packet
12	70208801	Mounting Plate	
13	70334201	Card Reader Overlay	Black; Included in literature packet
	70334301	Card Reader Overlay	Gray; Included in literature packet
14	70414101	Foam Gasket	6 inches required; Mounts to front of overlay, even with edge

Coin Drops



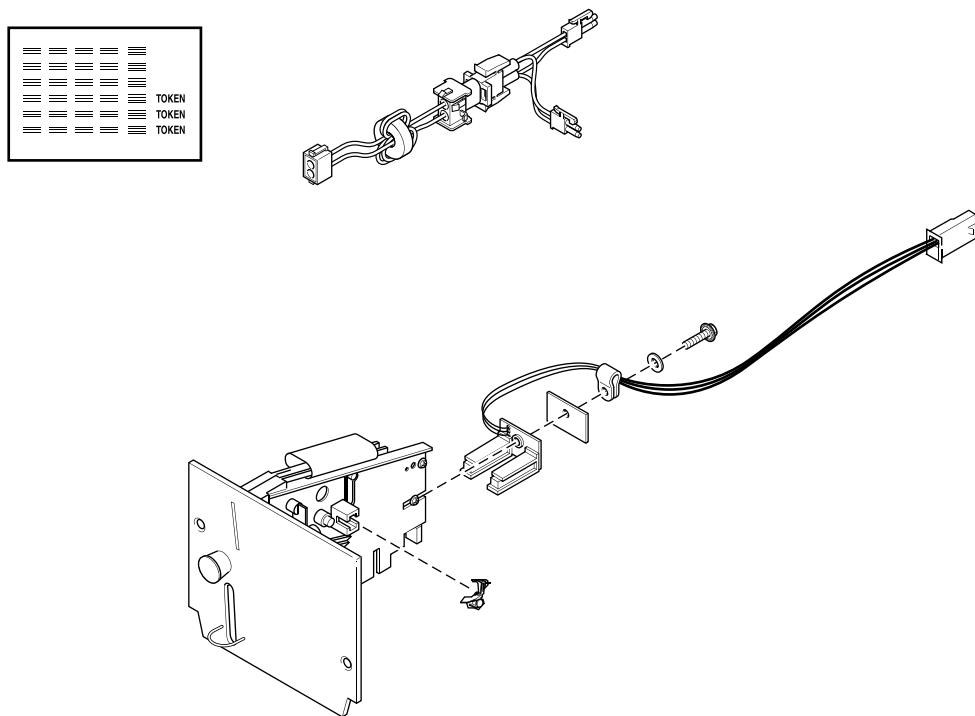
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Coin Drops

REF	PART NO.	DESCRIPTION	COMMENTS
1	38725	Coin Identification Paper	
2	44065801	Electronic Coin Drop Harness	
3	70294101P	Electronic Coin Drop Assembly	United States (default), Canada, Japan and Taiwan
	70294103P	Electronic Coin Drop Assembly	United Kingdom (default) and Europe
	70294104	Electronic Coin Drop Assembly	Europe (default), Denmark and Norway
	70294105P	Electronic Coin Drop Assembly	Australia (default), New Zealand, Hong Kong, South Korea and Malaysia
	70294106	Electronic Coin Drop Assembly	Mexico (default), Ecuador and United States
	70294107	Electronic Coin Drop Assembly	Lithuania (default), Latvia and Europe
	70294109	Electronic Coin Drop Assembly	Malaysia (default), China, Russia and Singapore
	70294111	Electronic Coin Drop Assembly	Euro; .10, .20, .50, 1.00 and 2.00
	38479P	Coin Drop	USA; \$.25
	70256402P	Coin Drop	USA; Dual; \$.25 and \$1.00
	70429001	Coin Drop	D models; USA
	38475	Coin Drop Assembly	Japan; 100 yen
	38519	Coin Drop Assembly	Japan; 100 and 500 yen
	38467	Coin Drop Assembly	Australia; .20 and 1.00
	70447301	Coin Drop Assembly	Australia; 1.00 and 2.00
	39748	Coin Drop	Token; Jeton; CE models
	210195	Coin Drop Assembly	Euro; .20 and 1.00
	210196	Coin Drop Assembly	Euro; .50 and 1.00
	38462P	Coin Drop Assembly	Token; STD-118-1
	38463	Coin Drop Assembly	Token; STD-118-5
	38464P	Coin Drop Assembly	Canada; .25
	200578P	Coin Drop Assembly	Canada; .25 and 1.00
	38472	Coin Drop Assembly	England; 20 pence and 1 pound
	N/A	Coin Drop Assembly	Denmark; 1 and 5 DKK; May replace with 70294104P Electronic Coin Drop Assembly
	38521	Coin Drop Assembly	Korea; 100 and 500 won
	N/A	Coin Drop Assembly	New Zealand; .20 and 1.00
	38963P	Coin Drop	Token; STD-118-16
	N/A	Coin Drop Assembly	Taiwan; Dual; 5 and 10 NT; May replace with 70294101P Electronic Coin Drop Assembly
	39157	Coin Drop Assembly	Israel; Shekel
	CK077	Coin Drop Kit	Taiwan; 10 NT
4	200674P	Opto Coupler	
5	201595P	Wire Guard	

N/A = Part no longer available

Coin Drop Kits



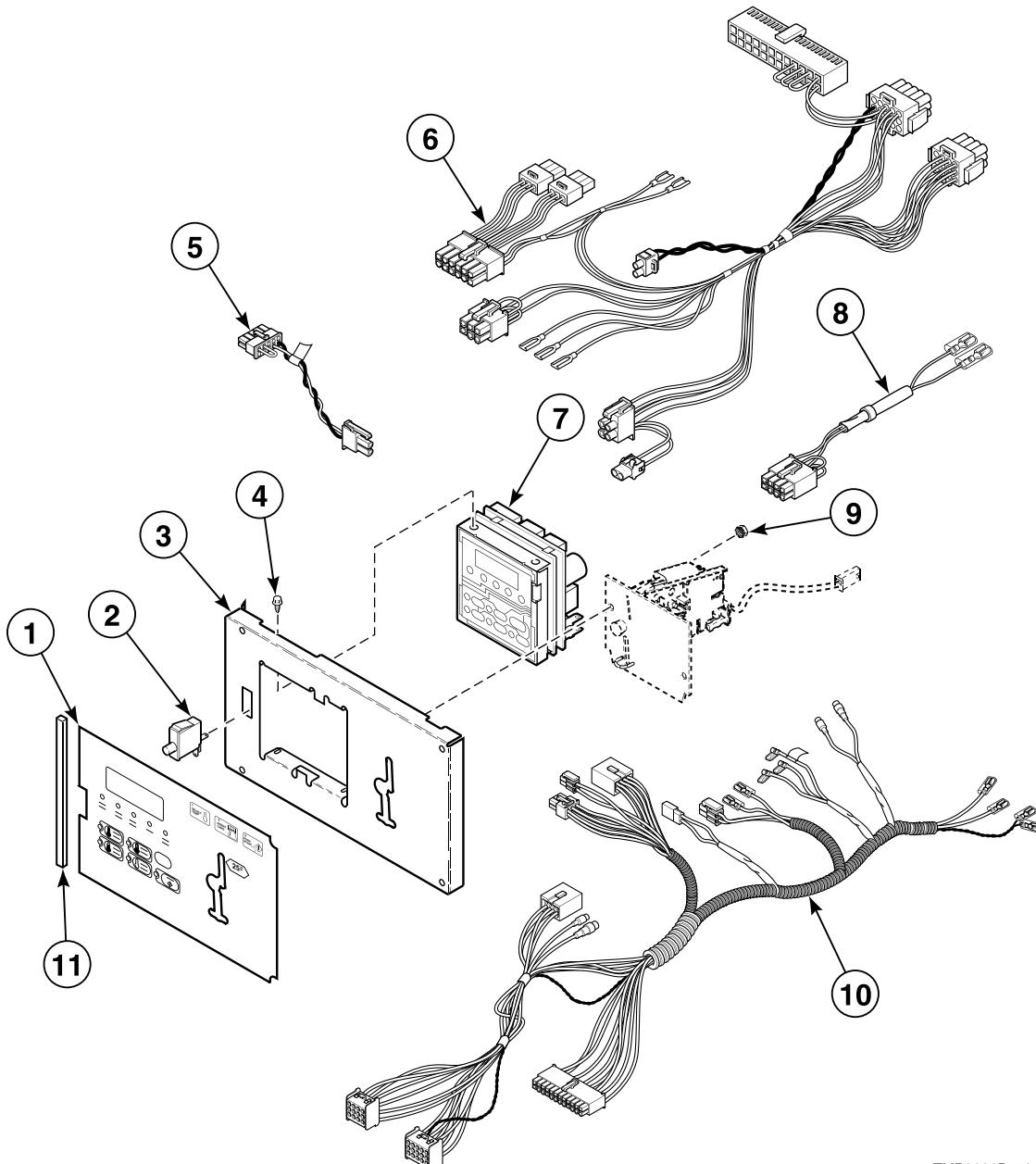
TMB2921PA_70409501

Coin Drop Kits

REF	PART NO.	DESCRIPTION	COMMENTS
CK502	Electronic Coin Drop Kit		Includes 44065801 Electronic Coin Drop Harness and wiring diagram supplement
CK095	Electronic Coin Drop Kit		United States (default), Canada, Japan and Taiwan; In addition to this kit, order CK502 Electronic Coin Drop Kit
CK099	Electronic Coin Drop Kit		Australia (default), New Zealand, Hong Kong, South Korea and Malaysia; In addition to this kit, order CK502 Electronic Coin Drop Kit
CK100	Electronic Coin Drop Kit		United Kingdom (default) and Europe; In addition to this kit, order CK502 Electronic Coin Drop Kit
CK101	Electronic Coin Drop Kit		Europe (default), Denmark and Norway; In addition to this kit, order CK502 Electronic Coin Drop Kit
CK103	Electronic Coin Drop Kit		Lithuania (default), Latvia and Europe; In addition to this kit, order CK502 Electronic Coin Drop Kit
CK106	Electronic Coin Drop Kit		Malaysia (default), China, Russia and Singapore; In addition to this kit, order CK502 Electronic Coin Drop Kit
CK108	Electronic Coin Drop Kit		South Africa; In addition to this kit, order CK502 Electronic Coin Drop Kit
CK109	Electronic Coin Drop Kit		Euro; In addition to this kit, order CK502 Electronic Coin Drop Kit

Coin Drop Components for NetMaster Models

S Models Through Serial No. 0904002963 with NC, NX, ZC and ZX Control Suffixes



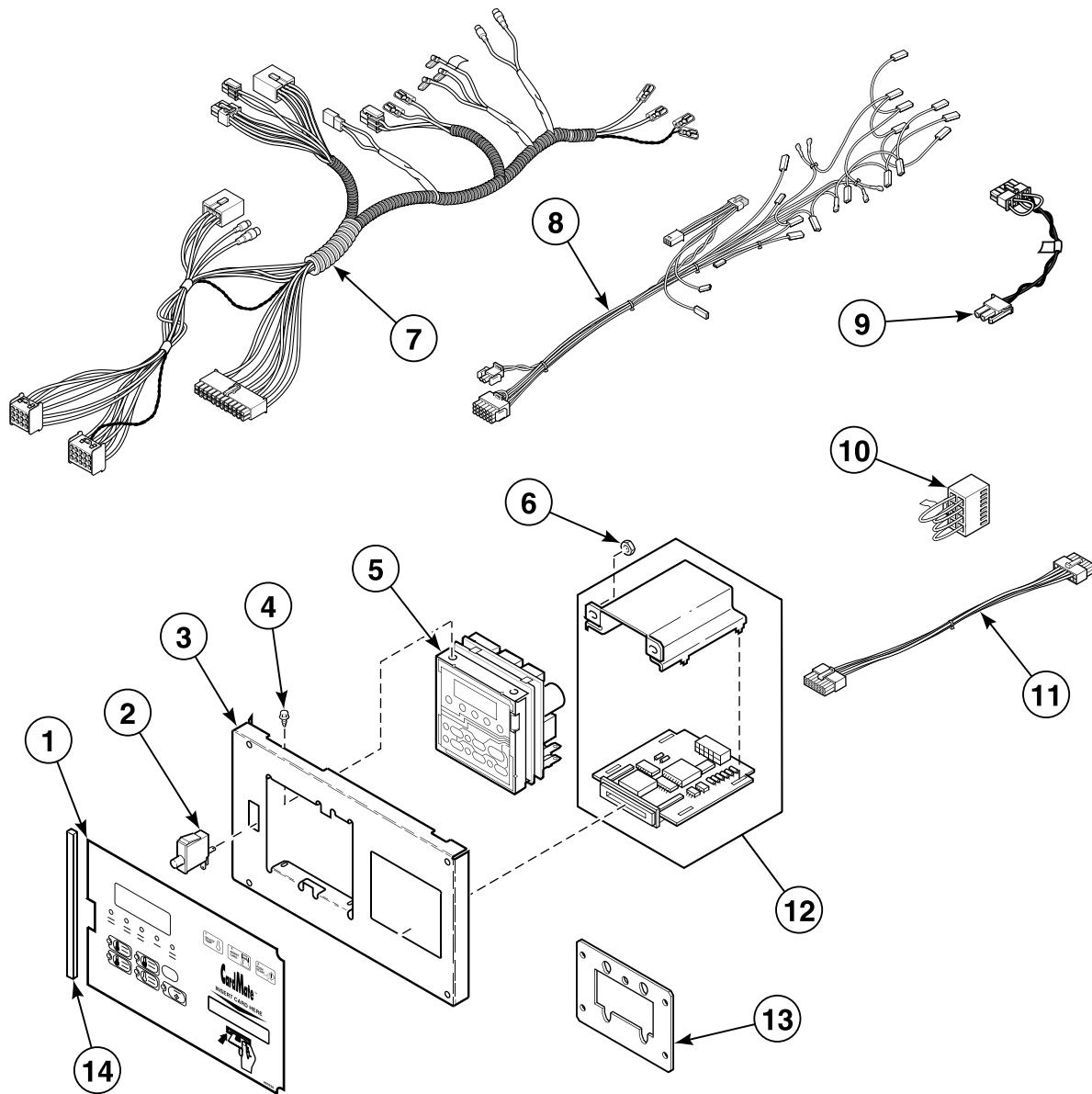
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Coin Drop Components for NetMaster Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70184301	Overlay	ST models; Single drop
	70184302	Overlay	ST models; Dual drop
2	70107001	Pushbutton Switch	
3	70175807	Control Plate Assembly	
4	501524	Screw	For mounting NetMaster control
5	70324602	Jumper Calibration Wire	
6	70368001P	Control Panel Harness	ST models
	70315501P	Control Panel Harness	SA and SU models
7	505905P	Control Kit	
8	70364104P	Coin Vault Switch Harness	
9	70054	Nut	
10	70400901	Main Harness Assembly	Electric models need 55881 Harness Strap
11	70414101	Foam Gasket	6 inches required; Mounts to front of overlay, even with edge

Card Reader Components for NetMaster Models

S Models Through Serial No. 0904002963 with NR and ZR Control Suffixes



TMB3018P_70409501

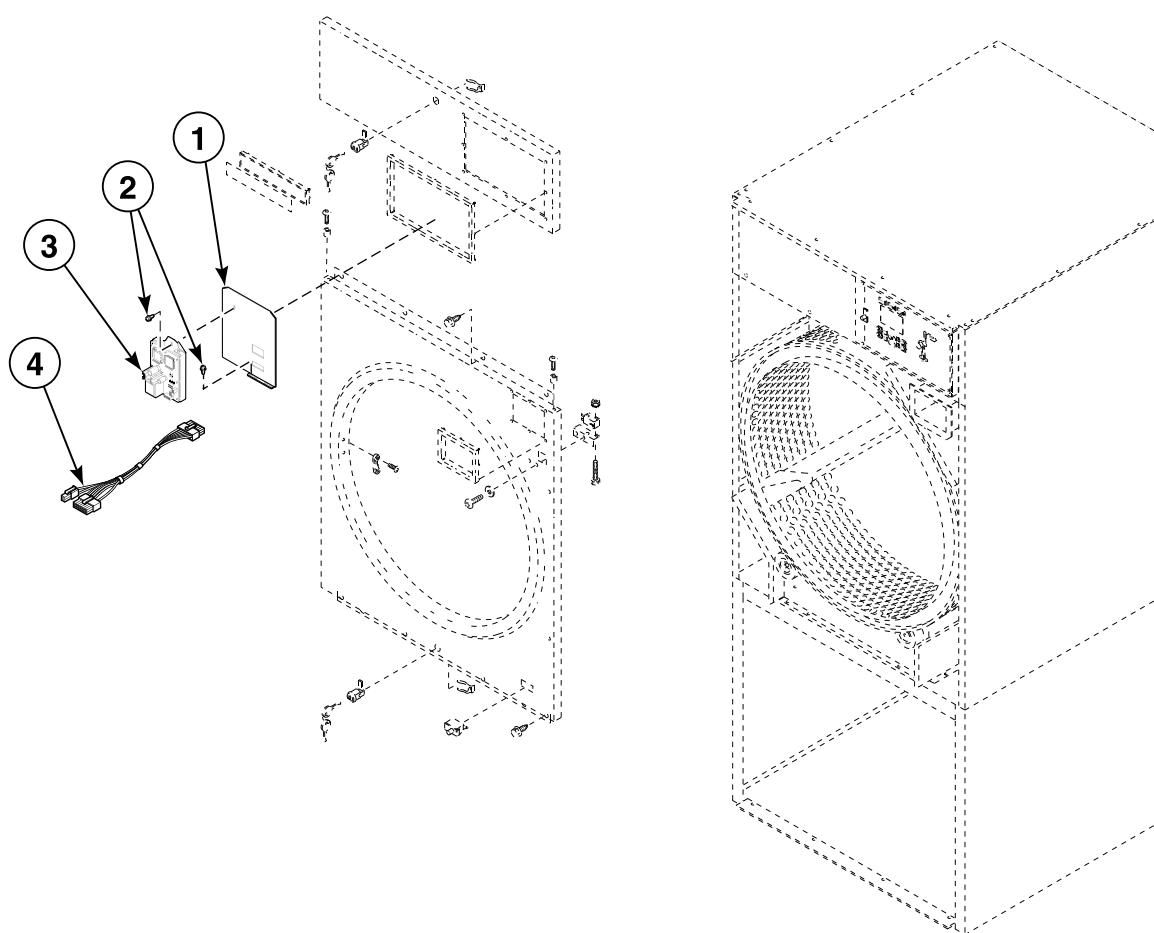
Card Reader Components for NetMaster Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Overlay	ST models; Card reader ready
	70184401	Overlay	ST models; Card reader
2	70107001	Pushbutton Switch	
3	N/A	Control Plate Assembly	Card reader models
	70348801	Control Plate Assembly	Card ready models
4	501524	Screw	
5	505905P	Control Kit	
6	70054	Nut	
7	70400901	Main Harness Assembly	Electric models need 55881 Harness Strap
8	70368001P	Control Panel Harness	ST models
	70315501P	Control Panel Harness	SA and SU models
9	70324602	Jumper Calibration Wire	
10	70364103	Bypass Harness	NR and ZR control suffixes
11	70206601	Card Reader Network Harness Assembly	Card reader to network board
	70211801	Card Reader Harness Assembly	Card reader to control
12	510068P	Card Reader and Bracket Assembly	
13	70208801	Mounting Plate	Use with 70348801 Control Plate Assembly
14	70414101	Foam Gasket	6 inches required; Mounts to front of overlay, even with edge

N/A = Part no longer available

Network Board for NetMaster Models

SA and ST Models Through Serial No. 0904002963 with ZC, ZR and ZX Control Suffixes



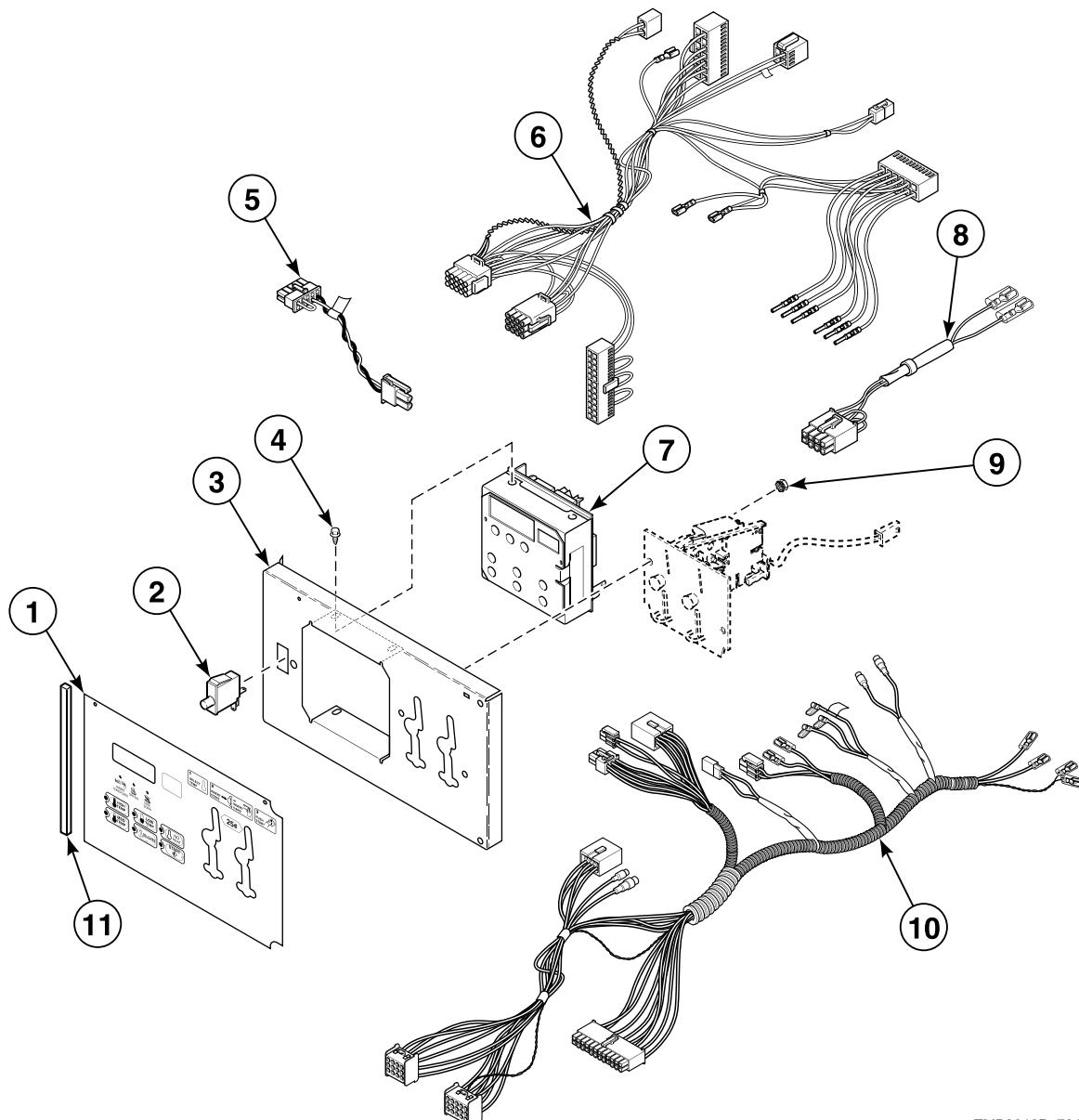
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Network Board for NetMaster Models

REF	PART NO.	DESCRIPTION	COMMENTS
	800246	Communication Wire Harness Assembly	
1	70201401	Network Plug Support	
2	430497	Screw	
3	210016P	Network Board Assembly	
4	800217	Network Wire Harness Assembly	

Coin Drop Components for Quantum Control

SA and ST Models with LC, LX, WC and WX Control Suffixes



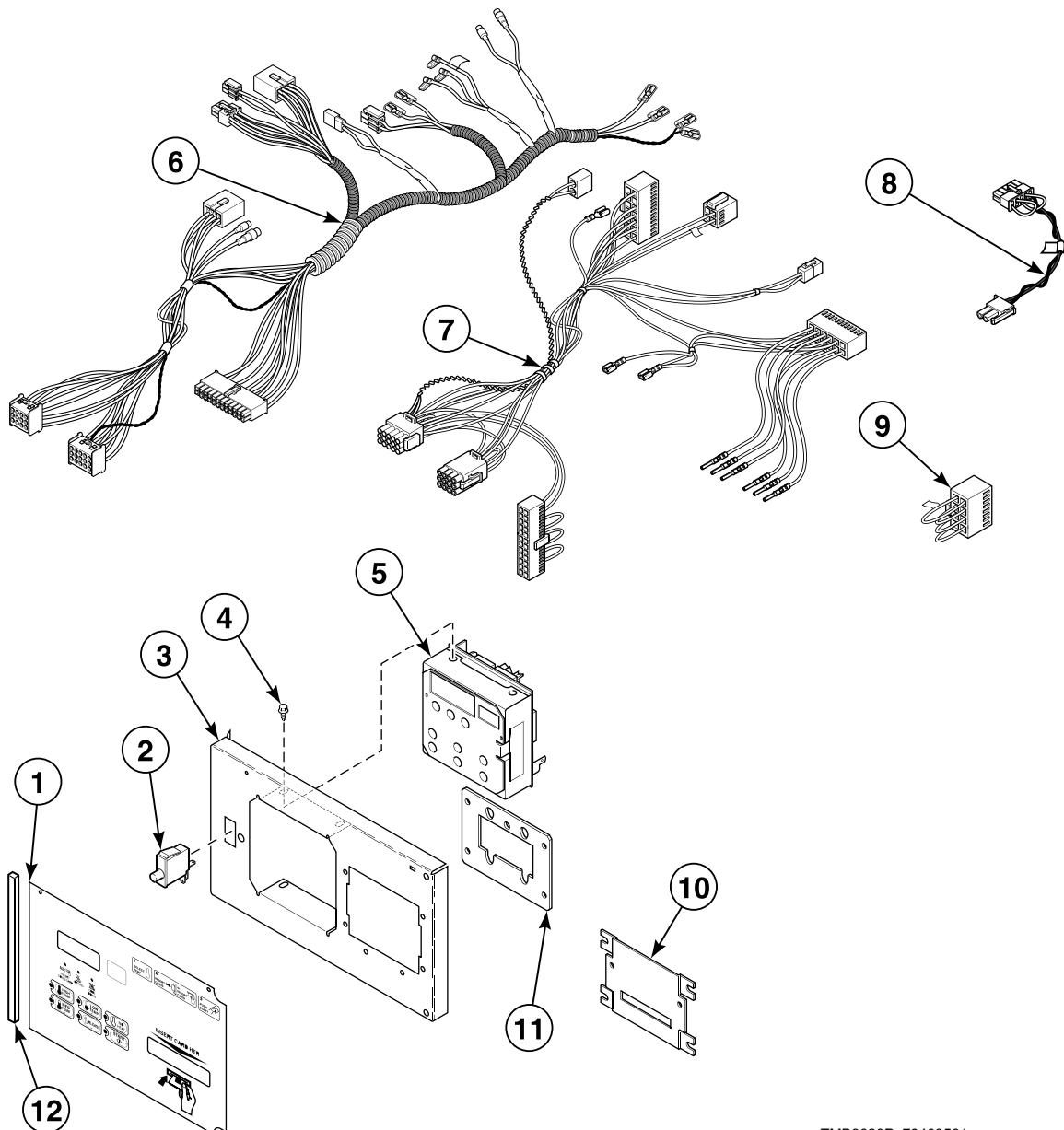
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Coin Drop Components for Quantum Control

REF	PART NO.	DESCRIPTION	COMMENTS
	NK206	Network Retrofit Kit	LC and LX control suffixes
	NK220	Network Controller Kit	LC and LX control suffixes
1	70410001	Control Overlay	Single drop
	70410002	Control Overlay	Dual drop
2	70107001	Pushbutton Switch	
3	70291001P	Control Plate Kit	
4	501524	Screw	For mounting item 7
5	70324602	Jumper Calibration Wire	
6	70410401P	Control Panel Harness	
7	512858P	Control Kit	
8	70364104P	Coin Vault Switch Harness	
9	70054	Nut	
10	70400901	Main Harness Assembly	Electric models need 55881 Harness Strap
11	70414101	Foam Gasket	6 inches required; Mounts to front of overlay, even with edge

Card Reader Components for Quantum Control

SA and ST Models with LY and WY Control Suffixes



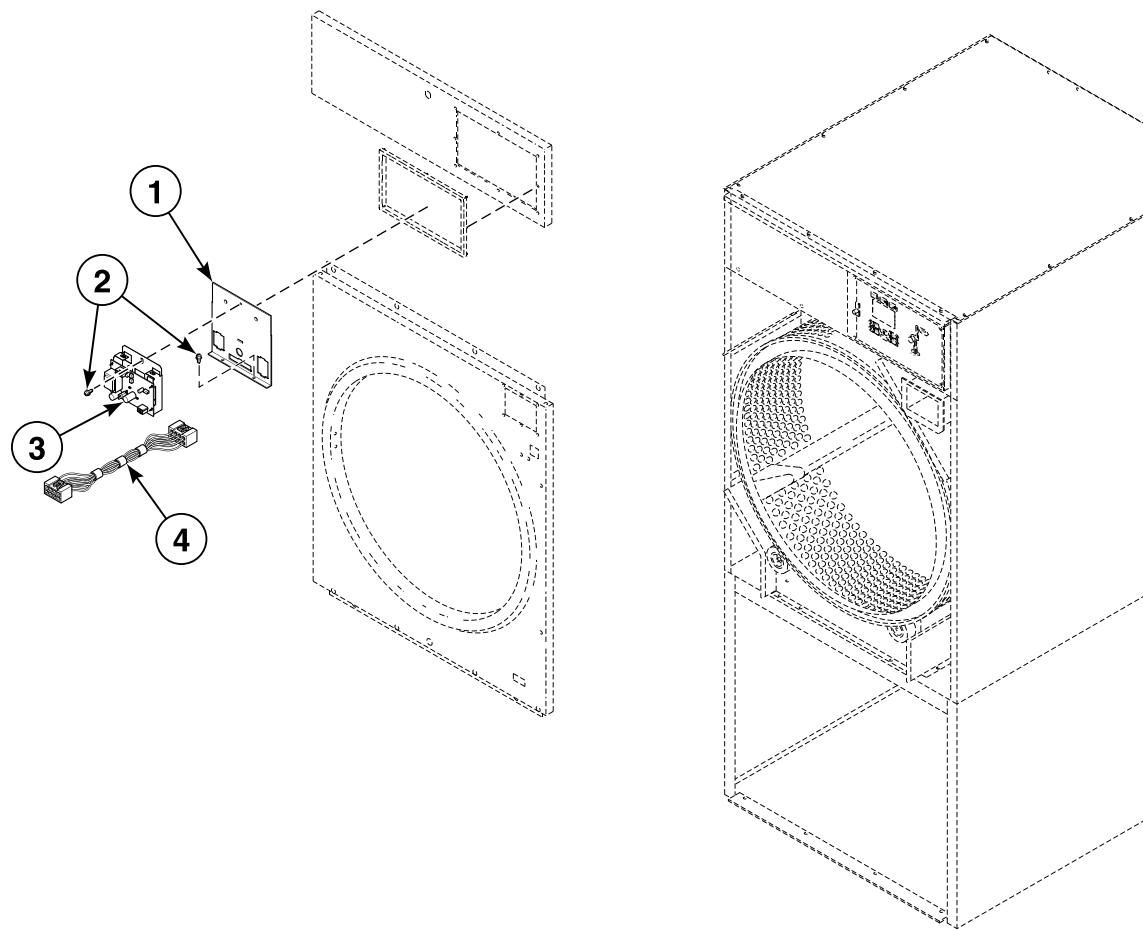
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Card Reader Components for Quantum Control

REF	PART NO.	DESCRIPTION	COMMENTS
	NK206	Network Retrofit Kit	LY control suffix
	NK220	Network Controller Kit	LY control suffix
1	70410003	Overlay	
2	70107001	Pushbutton Switch	
3	70348801	Control Plate Assembly	
4	501524	Screw	
5	512858P	Control Kit	
6	70400901	Main Harness Assembly	Electric models need 55881 Harness Strap
7	70410401P	Control Panel Harness	
8	70324602	Jumper Calibration Wire	
9	70364103	Bypass Harness	
10	44089501	Slot Card Plate Assembly	
11	70208801	Mounting Plate	
12	70414101	Foam Gasket	6 inches required; Mounts to front of overlay, even with edge

Network Board for Quantum Control

SA and ST Models with WC, WX and WY Control Suffixes



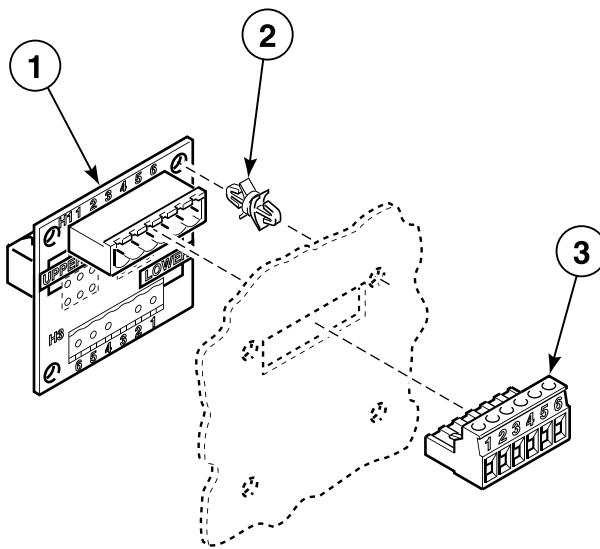
TMB2928P_70409501

Network Board for Quantum Control

REF	PART NO.	DESCRIPTION	COMMENTS
	800246	Communication Wire Harness Assembly	
1	70307002	Control Housing Cover	
2	430497	Screw	
3	201341	Network Board Assembly	
4	44088501P	Network Wire Harness Assembly	

Communication Board

S Models with ZC and ZR Control Suffixes; SA and ST Models with WC Control Suffix

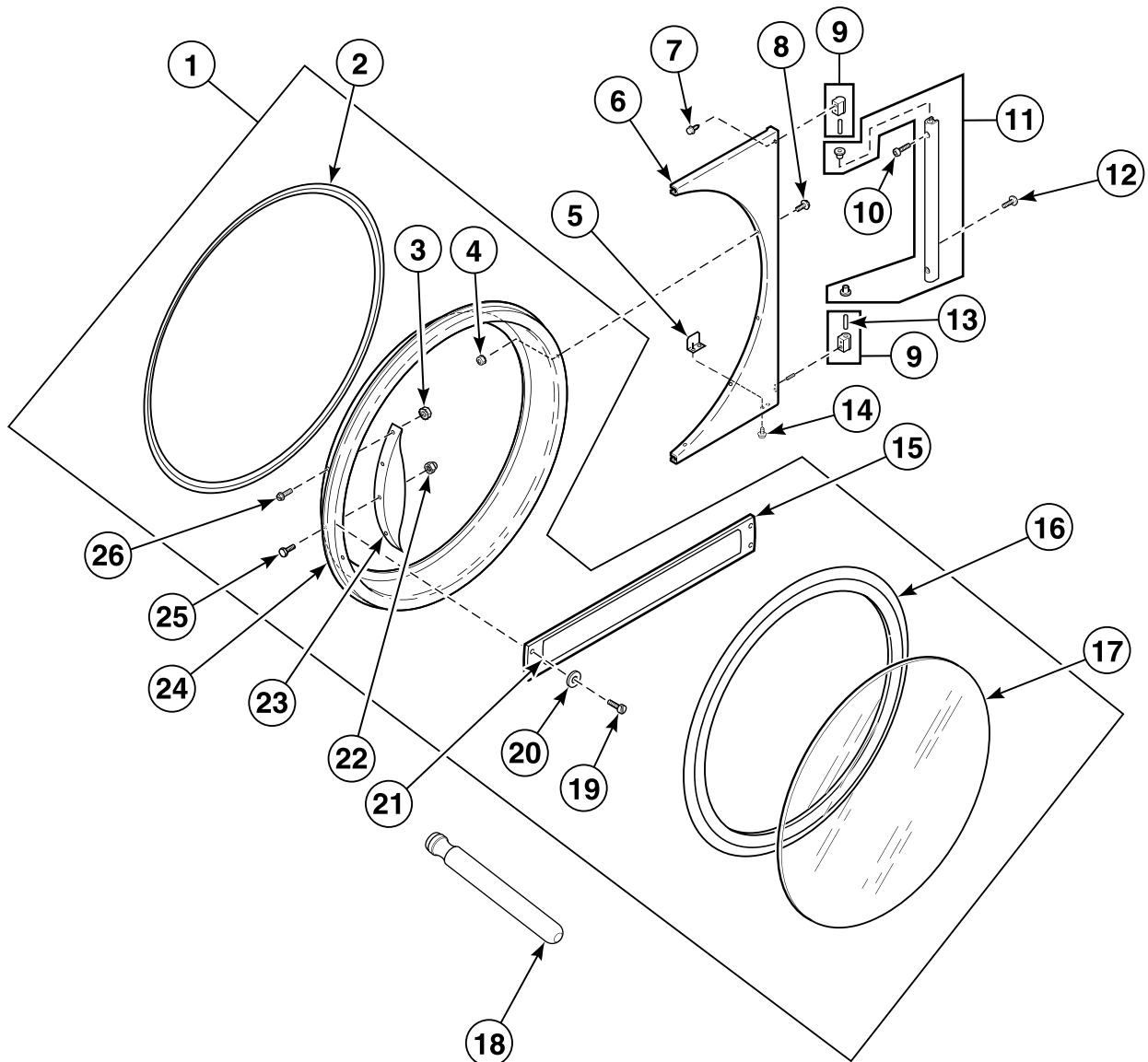


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Communication Board

REF	PART NO.	DESCRIPTION	COMMENTS
1	210095P	Communication Board	
2	210098	PC Board Standoff	4 required
3	210099	Communication Connector	

Door and Hinge Components



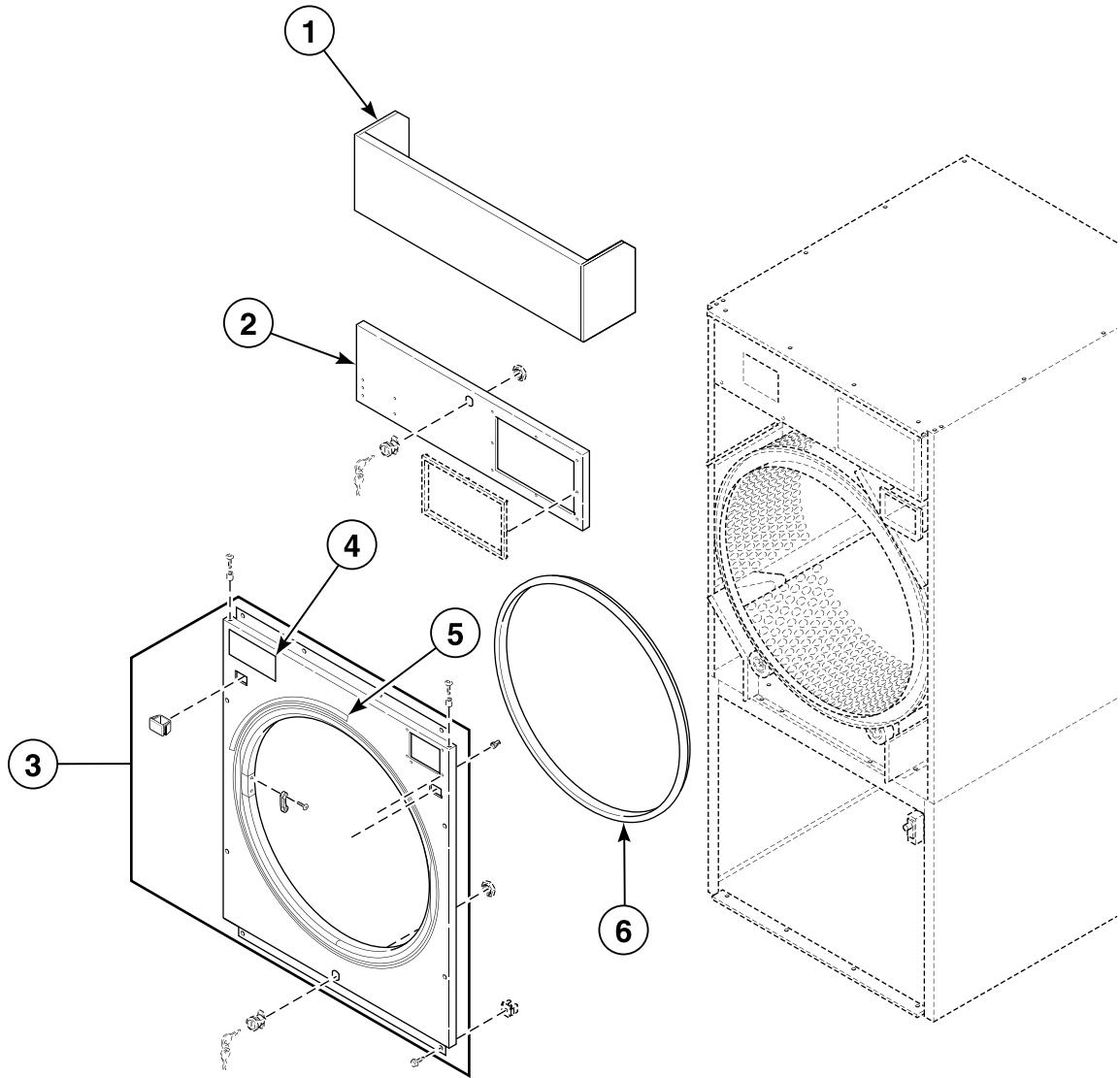
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Door and Hinge Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70133501P	Replacement Door Handle Kit	H models
1	70212300	Door Assembly	A, S and U models; Excludes hinge
	44058001P	Door Assembly	H models; Excludes hinge
	70064100	Door Assembly	L models
	70212200	Door Assembly	P and Y models; Excludes hinge
	44046701	Door Assembly	C, D and I models; Excludes hinge
	70408901	Door Assembly	G and K models; Includes handle
2	70296801	Door Ring Gasket	
3	44071201	Nut	H, S and U models; 4 required
4	70054	Nut	
5	70215001P	Door Switch Actuator Kit	
6	70115903B	Door Hinge	G and K models
	70115901*	Door Hinge	All other models
	70115902	Door Hinge	All other models; Stainless steel
7	61199	Screw	
8	501524	Screw	
9	M4773P3	Cam and Hinge Kit	G and K models
	M4772P3	Cam and Hinge Kit	All other models
10	70407301	Screw	G and K models
	70033502	Screw	All other models
11	44035002	Door Hinge Lug Assembly	G and K models
	44035001	Door Hinge Lug Assembly	All other models; Includes hinge bushings
12	44023301	Screw	C, D and I models
	430757	Screw	All other models
13	70071401	Pin	
14	70058501	Pop Rivet	
15	70399502B	Handle Bar	G and K models
16	70211901P	Door Glass Seal Kit	
17	70133601P	Door Glass	H models
	M400784P	Door Glass	All other models
18	M4221P4	Door Glass Installation Tool	
19	70412601	Pop Rivet	G and K models; 4 required
20	70409301	Washer	G and K models
21	70411401	Nameplate Overlay	G models; Coin
	44144401	Nameplate Overlay	K models; Coin
22	M414215	Nut	A, H, L, P, S, U and Y models; For door strike; Mounts between door strike screw and door handle
23	70024801	Door Handle	S and U models
	44057701	Door Handle	H models
	430117	Door Handle	L models
	M400133	Door Handle	A, P and Y models
24	44043501	Door Ring Assembly	C, D and I models; Includes straight-edged door handle
	70399701B	Door Ring	G and K models
25	430757	Screw	H, S and U models; Use with 70024801 and 44057701 Door Handle
	M409385	Screw	A, P and Y models; Use with 70133501P Replacement Door Handle Kit and M400133 Door Handle
	430756	Screw	L models; Use with 430117 Door Handle
26	44024201	Hole Plug	C, D and I models; 4 required
	M400661	Screw	All other models

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Front Panel Assemblies and False Fronts



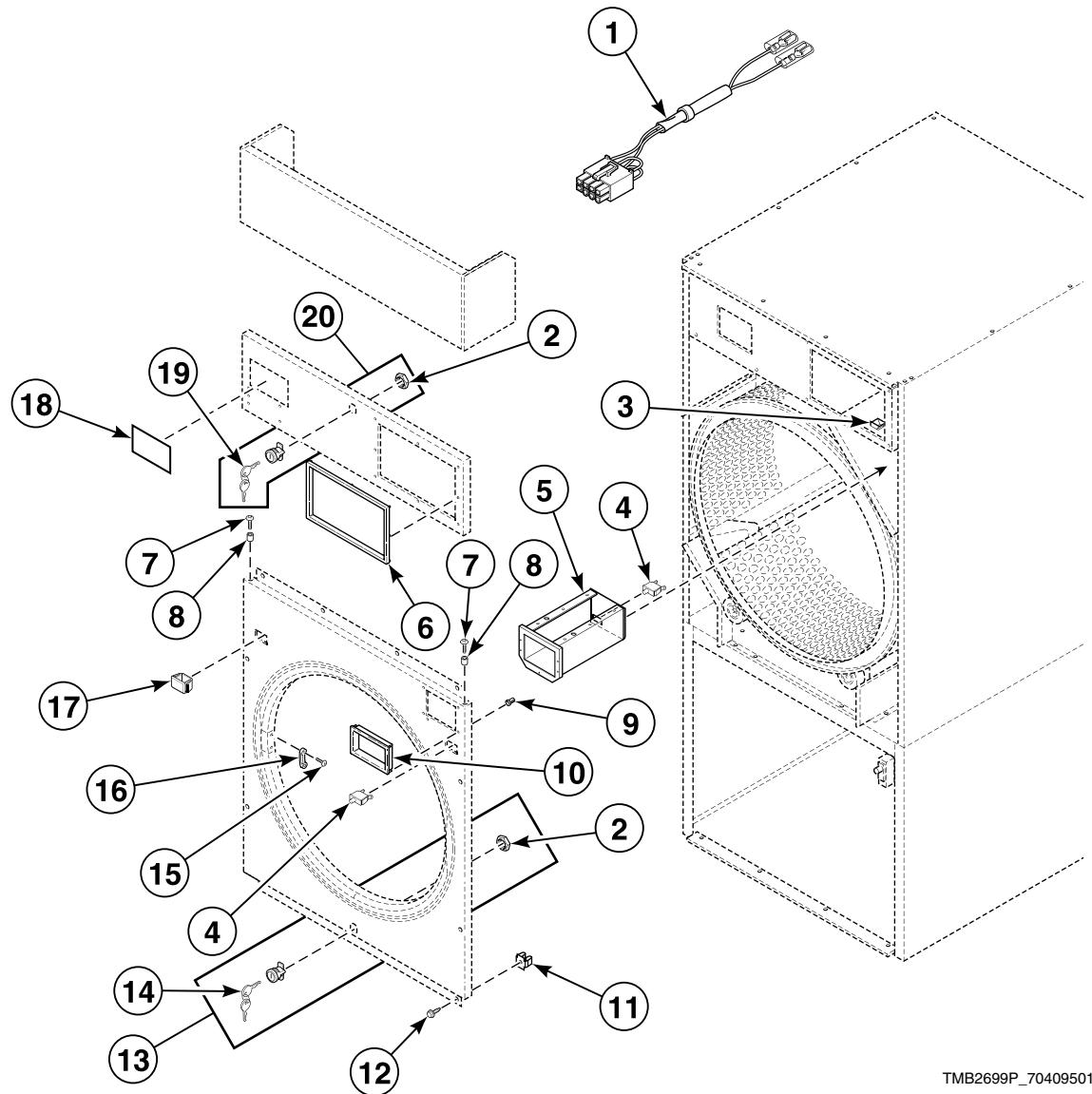
TMB3089P_70409501

Front Panel Assemblies and False Fronts

REF	PART NO.	DESCRIPTION	COMMENTS
1	70021101*P	False Front	72 inches
	70021102P	False Front Assembly	72 inches; Stainless steel
	70024001*P	False Front Assembly	76 inches
	70024002P	False Front Assembly	76 inches; Stainless steel
2	70121301*	Control Panel	A, L, P, S, U and Y models
	70121302	Control Panel	A, L, P, S, U and Y models; Stainless steel
	70273405*	Control Panel	G and K models
	70273406	Control Panel	G and K models; Stainless steel
	70121305*	Control Panel	H models
	70121306	Control Panel	H models; Stainless steel
	70273401*	Control Panel	C, D and I models; Manual
	70273402	Control Panel	C, D and I models; Manual; Stainless steel
	70273403*	Control Panel	C, D and I models; Electronic
	70273404	Control Panel	C, D and I models; Electronic; Stainless steel
3	44116401*P	Front Panel Assembly	C, D, H, I, L, P and S models; 3V, 3X, BC, BX, DV, DX, NC, NX, SD, SX, ZC and ZX control suffixes
	44116501P	Front Panel Assembly	C, D, H, I, L, P and S models; 3V, 3X, BC, BX, DV, DX, NC, NX, SD, SX, ZC and ZX control suffixes; Stainless steel
	44116601*	Front Panel Assembly	H, L, P and S models; BL, BY, NR and ZR control suffixes
	44116701P	Front Panel Assembly	H, L, P and S models; BL, BY, NR and ZR control suffixes; Stainless steel
	44116801*P	Front Panel Assembly	A, C, D, H, I, S, U and Y non-CE models; 3O, DO, OM and QT control suffixes
	44116901	Front Panel Assembly	A, C, D, H, I, S, U and Y non-CE models; 3O, DO, OM and QT control suffixes; Stainless steel
	44117001*	Front Panel Assembly	C, D, H, S, U and Y CE models; 3O, DO, OM and QT control suffixes
	44117101P	Front Panel Assembly	C, D, H, S, U and Y CE models; 3O, DO, OM and QT control suffixes; Stainless steel
4	70414001	Label	G and K models; Coin
5	M410892	Warning Label	
6	70173401P	Front Panel Seal	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Cabinet Front Components

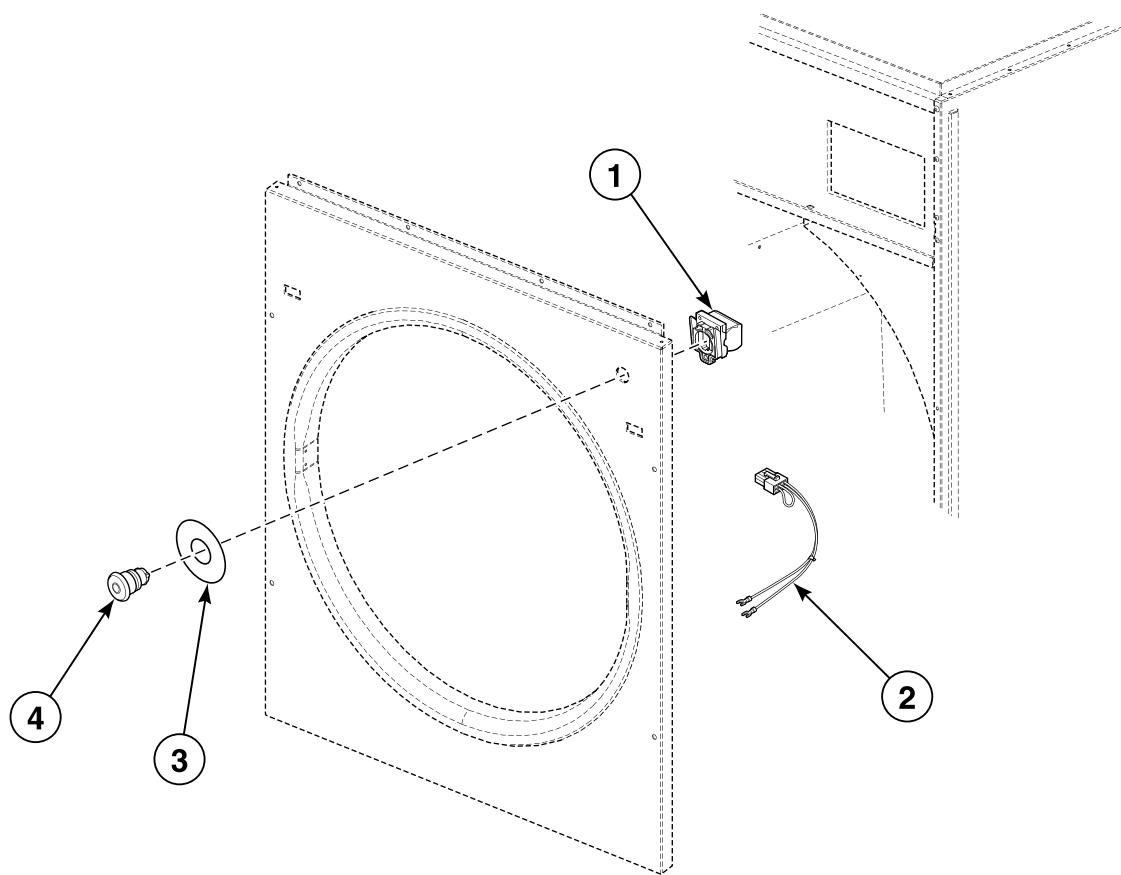


TMB2699P_70409501

Cabinet Front Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70399401	Access Panel Trim	G and K models
1	70364104P	Coin Vault Switch Harness	
2	44088801	Nut	
3	70296401	Coin Chute Assembly	
4	70107001	Pushbutton Switch	
5	70180101	Coin Vault Assembly	
6	44016301	Control Trim	H models; Gray
	44016401	Control Trim	A, L, P, S, U and Y models; Black
7	39733	Screw	
8	56079	Panel Locator	9 required
9	M400972	Shadow Box Clip	
10	70117502	Coin Vault Trim	
11	70030501	Expansion Clip	8 required; Use with item 9, between front panel and cabinet
12	430497	Screw	
13	44089302P	Lock, Key and Nut Kit	RL002
14	70155602	Key	RL002
15	44166601	Pop Rivet	
16	M401223	Door Latch	
17	44057801W	Switch Hole Plug	White
	44057801Q	Switch Hole Plug	Bisque
	44057801B	Switch Hole Plug	Black
18	44129903	Nameplate	C models
	70410201	Nameplate Overlay	G models; OPL
	44130201	Nameplate Overlay	K models; OPL
19	70155601	Key	RL001
20	44089301P	Lock, Key and Nut Kit	RL001

Emergency Stop Button for CE Models

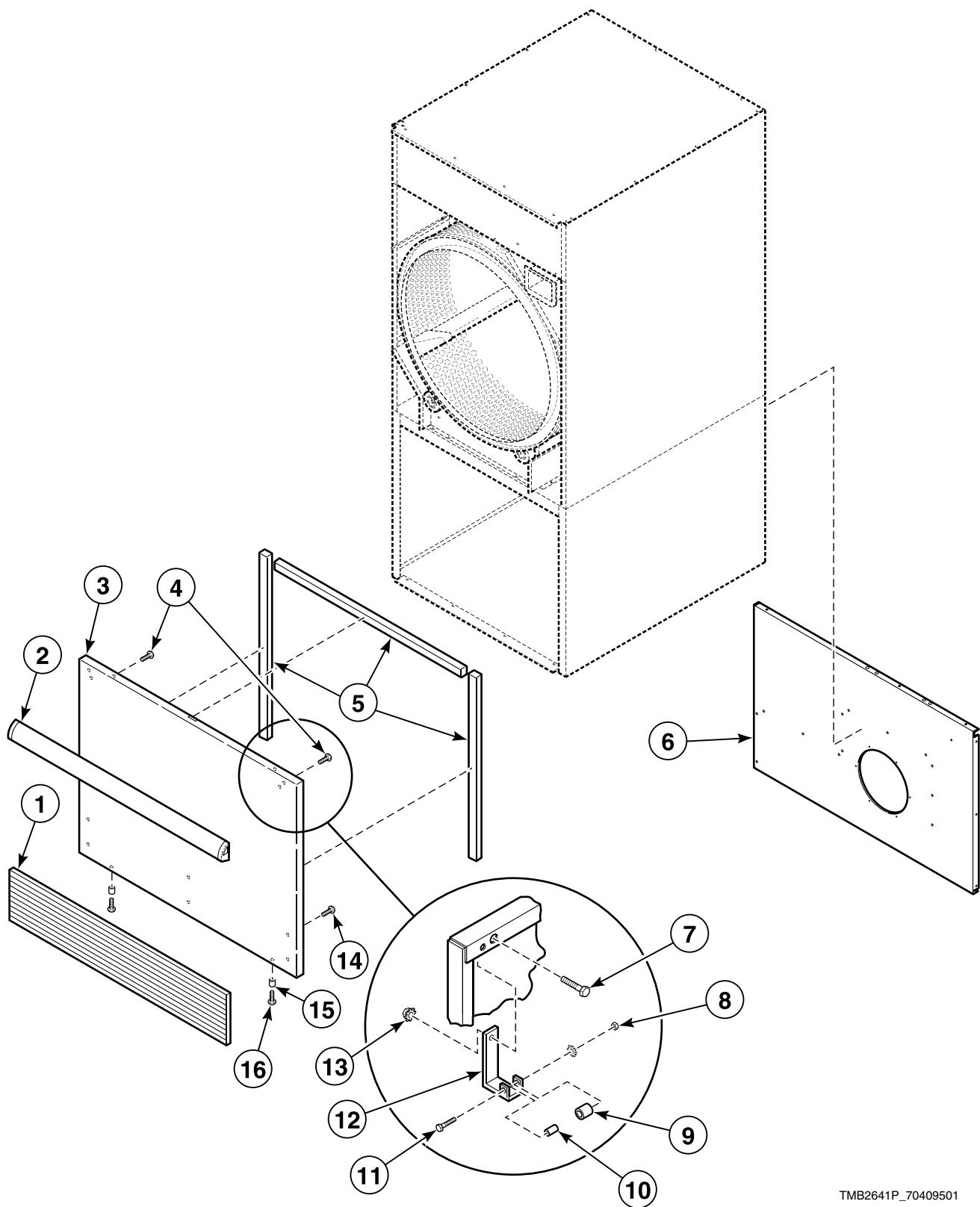


TMB2375P_70409501

Emergency Stop Button for CE Models

REF	PART NO.	DESCRIPTION	COMMENTS
	F8069501	Contact Switch	Models starting 10/1/07
1	44018701	Contact Block	Includes base; Models through 9/30/07
	F200233401	Contact Block Switch	Models starting 10/1/07
2	70364105P	Emergency Stop Contact Harness	1 contact
	70364106P	Emergency Stop Harness	2 contacts
3	M412235	Emergency Stop Label	
4	44018801	Pushbutton	Models through 9/30/07
	F200233500	Emergency Stop Pushbutton	Models starting 10/1/07

Lower Cabinet Components



TMB2641P_70409501

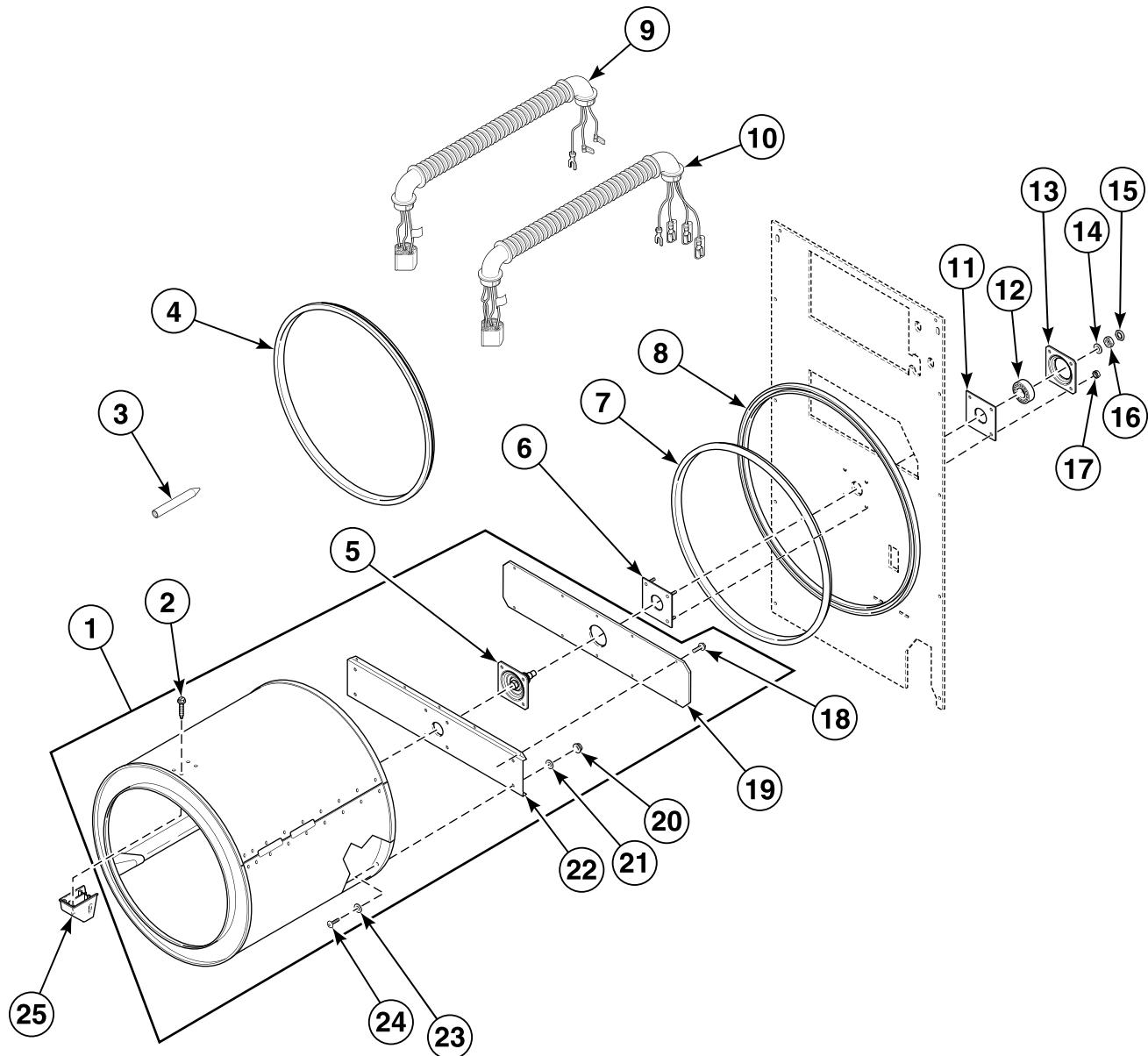
Lower Cabinet Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70117604	Kickplate	H models; Dark gray
	70117603	Kickplate	All other models; Black
2	70154403	Handle and Caps Assembly	A, C, D, I, P, S and U models; Black
	70154404	Handle and Caps Assembly	H models; Dark gray
	70407201	Handle Bumper	G and K models
3	70176705*	Lint Panel Assembly	H models; Coin
	70176706	Lint Panel Assembly	H models; Coin; Stainless steel
	70176707*	Lint Panel Assembly	H models; OPL
	70176708	Lint Panel Assembly	H models; OPL; Stainless steel
	70176701*	Lint Panel Assembly	All other models; Coin
	70176702P	Lint Panel Assembly	All other models; Coin; Stainless steel
	N/A	Lint Panel Assembly	All other models; OPL
	70176704	Lint Panel Assembly	All other models; OPL; Stainless steel
	430757	Screw	For attaching handle; 6 required
5	70289101P	Lint Panel Gasket	Sold per foot
6	70249901	Rear Lint Panel	
7	70132301	Screw	Attaching roller catch
8	23951	Nut	
9	70297601	Roller Catch Wheel	
10	70030201	Roller Catch Spacer	
11	70072801	Screw	
12	70030301	Roller Catch Arm	
13	51236	Nut	Attaching roller catch
14	70126301	Pop Rivet	For attaching kickplate; Black; 6 required
	70126401	Pop Rivet	For attaching kickplate; Gray; 6 required
15	56079	Panel Locator	
16	39733	Screw	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

N/A = Part no longer available

Cylinder Components

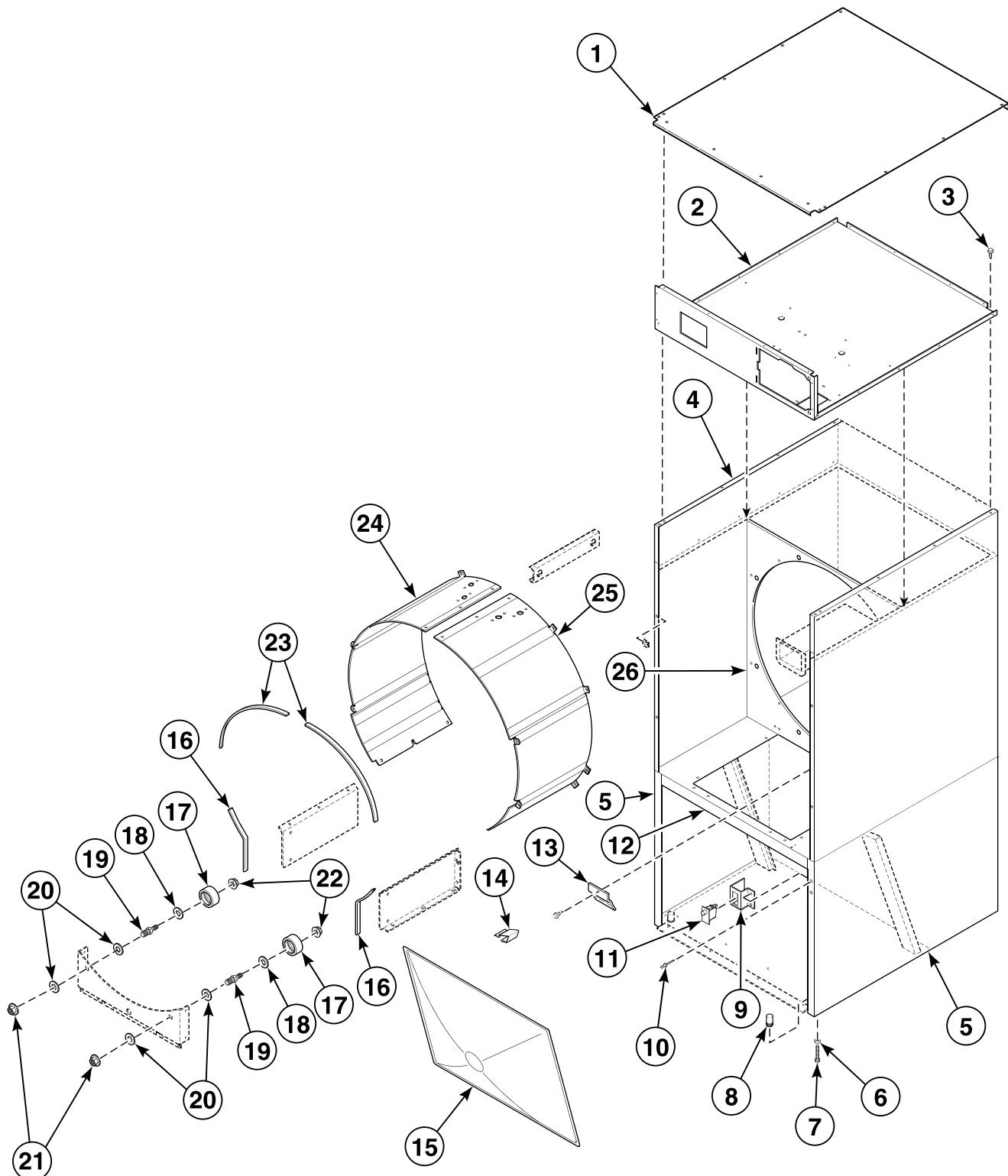


TMB2908P_70409501

Cylinder Components

REF	PART NO.	DESCRIPTION	COMMENTS
	511637P	Adhesive	For item 7
	70343101P	Drywall Screw Magnet Kit	
1	70372603	Cylinder Assembly	G and K models
	70372601P	Cylinder Assembly	All other models; Galvanized
	70372602P	Cylinder Assembly	All other models; Stainless steel
2	62588	Screw	12 required
3	263P4	Cylinder Guide Tool	
4	70066003	Center Cylinder Seal Assembly	
5	M4960P3	Trunnion and Seal Kit	Includes item 7; Also order 511637P Adhesive
6	430352	Cylinder Bearing Stud Plate Assembly	
7	70013701P	Rear Cylinder Seal	Use with 511637P Adhesive
8	70017201	Rear Cylinder Seal Support	
9	70401001	Cylinder Motor Harness Assembly	Models through 2/28/10; 1 Phase; 3 Phase electric models with 240 Volt and below
	70439701	Cylinder Motor Harness Assembly	Models starting 3/1/10; 1 Phase; 3 Phase electric models with 240 Volt and below
10	70401101	Cylinder Motor Harness Assembly	Models through 2/28/10; 3 Phase models except electric models with 240 Volt and below
	70440101	Cylinder Motor Harness Assembly	Models starting 3/1/10; 3 Phase models except electric models with 240 Volt and below
11	70355001	Rear Bearing Shim	
12	430038	Support Bearing	
13	70013901	Rear Cylinder Bearing Housing	
14	M400991	Washer	
15	M400034	Nut	
16	M400022	Nut	
17	M412986	Nut	4 required
18	430497	Screw	10 required
19	70257201	Rear Cylinder Channel Plate	
20	44087201	Nut	8 required
21	M400080	Washer	4 required; Models through Serial No. 0708006765
	70411301	Washer	Models starting Serial No. 0708006766
22	70257101	Rear Cylinder Channel	
23	70411301	Washer	Models starting Serial No. 0708006766
24	70391101	Screw	8 required
25	70070101	End Cap	

Cabinet Components



TMB3009P_70409501

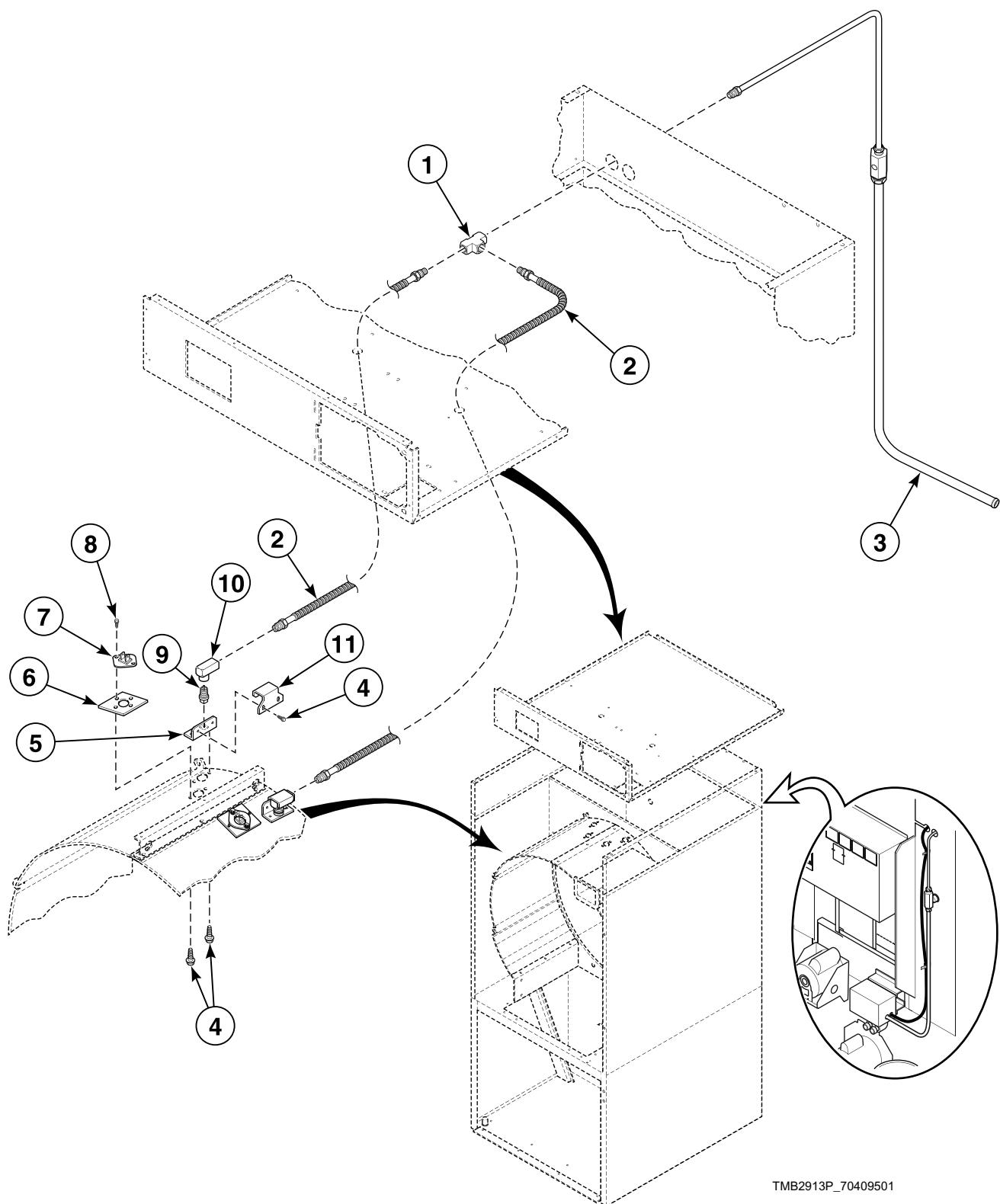
Cabinet Components

REF	PART NO.	DESCRIPTION	COMMENTS
	M4379P4	Tumbler Dolly Kit	
	70364104P	Coin Vault Switch Harness	
	298P4P	Spray Paint	White
	297P4	Spray Paint	Almond
	286P4	Spray Paint	Blue
	122P4P	Porcelain Touch-Up Paint	White
	215P4P	Porcelain Touch-Up Paint	Almond
	370P4P	Porcelain Touch-Up Paint	Bisque
1	70018601	Flat Top	
2	70252801P	Top Pan	
3	430497	Screw	
4	70021501*P	Side Panel Assembly	Upper
	70021502WP	Side Panel	Upper
5	70253801*P	Side Panel	Lower
6	21899	Nut	
7	34319	Leveling Leg	
8	70063201	Hole Plug	
9	70277301	Lint Panel Switch Bracket	
10	70058501	Pop Rivet	16 required; Upper side panel
11	70310501	Door Switch with Boot Assembly	
12	70252201	Center Pan	
13	70054501	Lint Screen Clip	
14	35865	Hold-Down Clip	
15	70325601	Lint Screen	
16	70015711	Sheet Metal Edge Gasket	Lower
17	70298701P	Roller Bearing Assembly	
18	70443601	Roller Seal	Models starting 3/1/10
19	70249501	Roller Shaft	
20	70261401	Washer	
21	M404993	Nut	
22	430576	Nut	
23	70015712	Sheet Metal Edge Gasket	Upper
24	70427402	Cylinder Shroud	Left
25	70427401	Cylinder Shroud	Right
26	70252501	Center Partition	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Fire Suppression System Components

C, D, G, H, I, K, S, and U Models



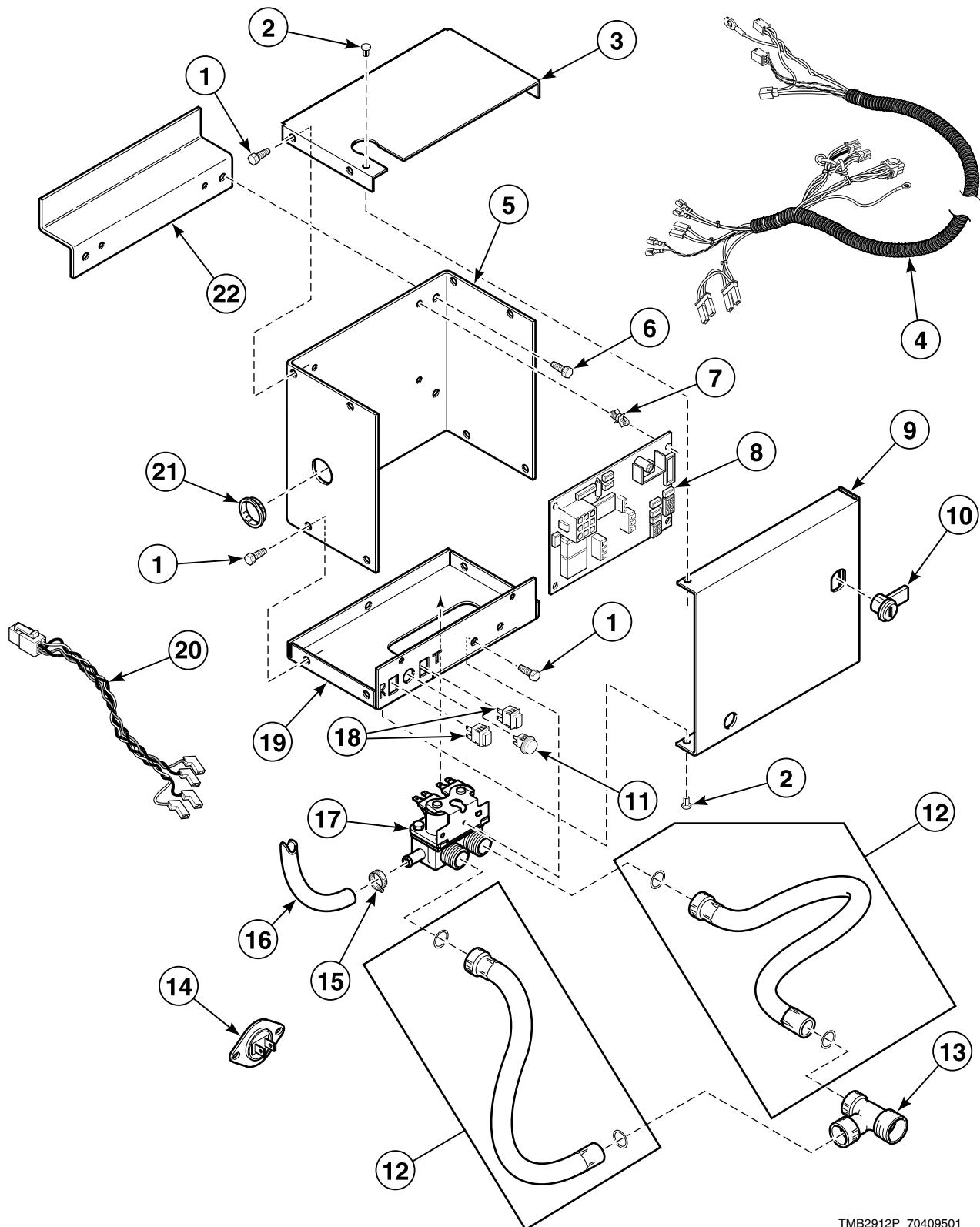
TMB2913P_70409501

Fire Suppression System Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70427901	Union Tee	
2	70427701	Spray Nozzle Hose	2 required
3	70427601	Tube Assembly	
4	430497	Screw	12 required
5	70424201	Nozzle Bracket	2 required
6	70424401	Thermistor Plate	2 required
7	44064701	Thermistor	2 required
8	51780	Screw	4 required
9	70427801	Spray Nozzle	2 required
10	70428101	Elbow	2 required
11	70428601	Nozzle Bracket	2 required

Fire Suppression System Control Box

C, D, G, H, I, K, S, and U Models

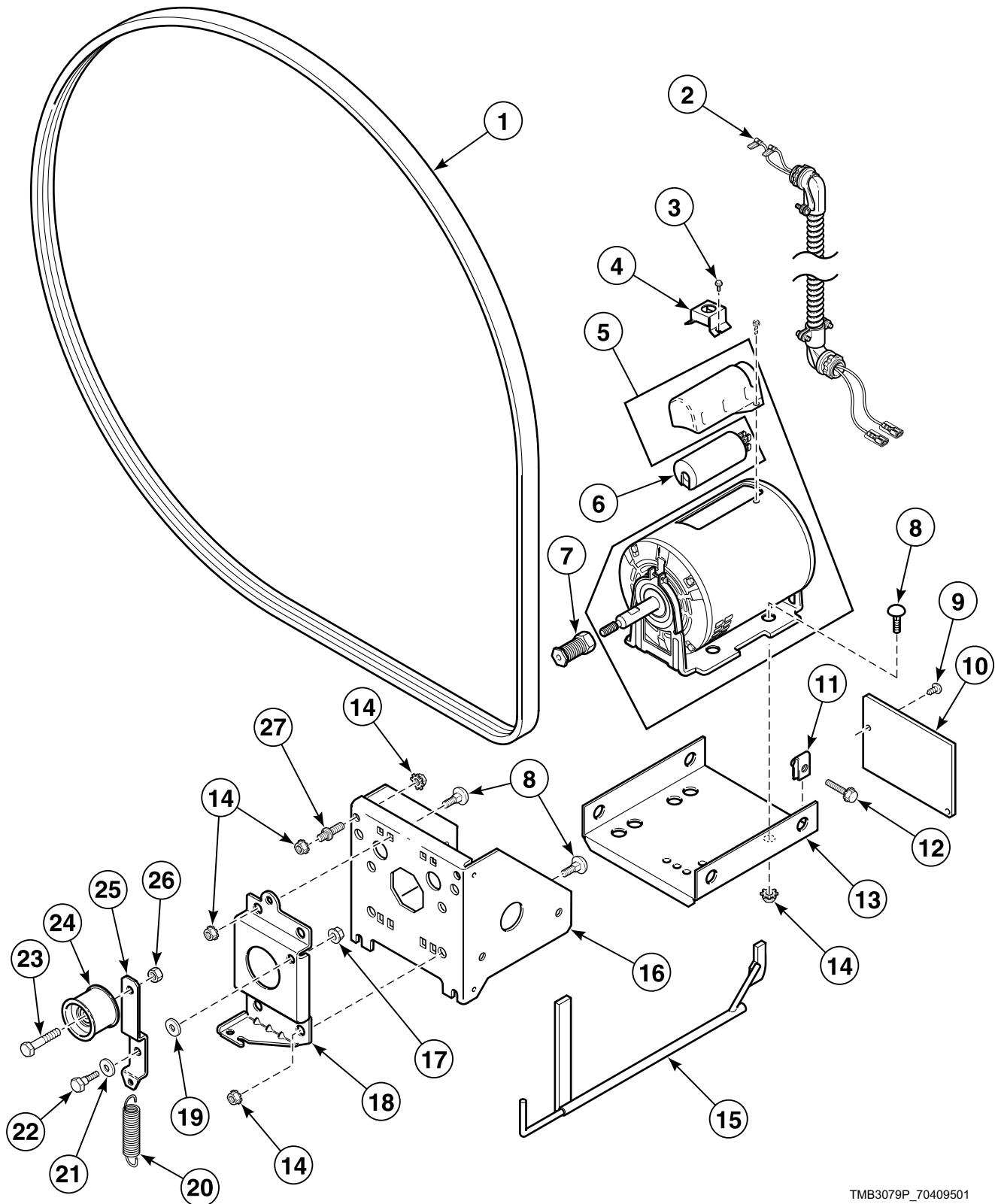


TMB2912P_70409501

Fire Suppression System Control Box

REF	PART NO.	DESCRIPTION	COMMENTS
1	430497	Screw	
2	M400713	Drive Rivet	
3	44065401	Control Box Top	
4	70426501P	Control Harness	
5	44065101	Control Box Housing	
6	51780	Screw	
7	501523	Circuit Board Support	4 required
8	44063801P	Control	
9	44065201	Control Box Cover	
10	44089301P	Lock, Key and Nut Kit	RL001 key code; Optional if same key is to be used for control lock
11	801432	Light	
12	28330P	Fill Hose Kit	2 required
13	44069101	Hose Fitting	
14	44064701	Thermistor	2 required
15	36801	Hose Clamp	
16	44073304	Hose	14 inches; Outlet hose
17	36958P	Mixing Valve	
18	801434W	Push-to-Start Switch	2 required
19	44065301	Control Box Base	
20	70426601P	Sensor Harness	
21	70178701	Snap Bushing	
22	44065901	Bracket	

Drive Motor Components

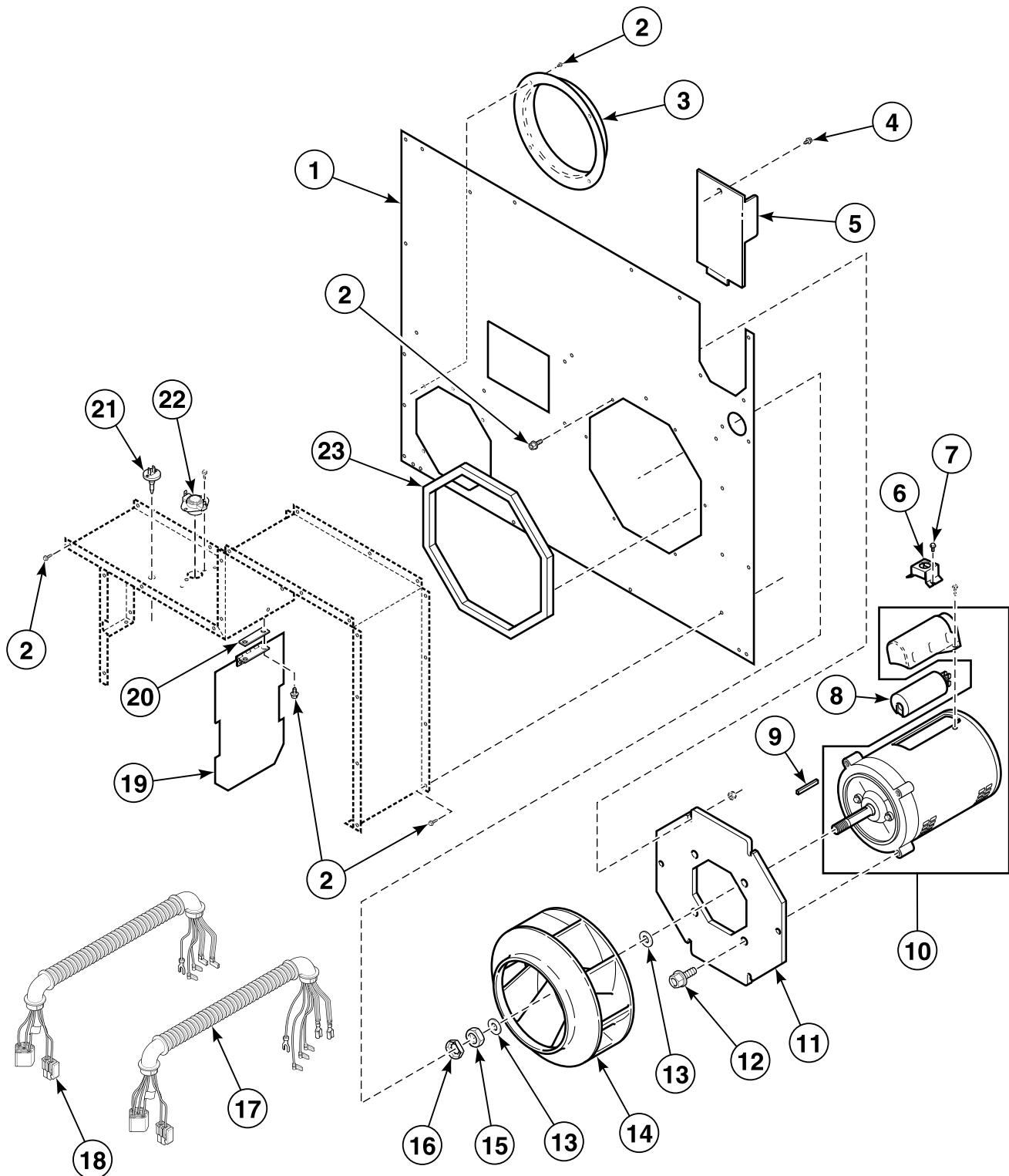


TMB3079P_70409501

Drive Motor Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70276201P	Belt	105.5 inches
2	70401001	Cylinder Motor Harness Assembly	Models through 2/28/10; 1 Phase; 3 Phase electric models with 240 Volt and below
	70401101	Cylinder Motor Harness Assembly	Models through 2/28/10; 3 Phase models except electric models with 240 Volt and below
	70439701	Cylinder Motor Harness Assembly	Models starting 3/1/10; 1 Phase; 3 Phase electric models with 240 Volt and below
	70440101	Cylinder Motor Harness Assembly	Models starting 3/1/10; 3 Phase models except electric models with 240 Volt and below
3	23222	Screw	2 required
4	70321701	Motor Conduit Mounting Bracket	
5	70337801P	Drive Motor	120-230 Volt/60 Hertz/1 Phase and 100 or 200 Volt/50 Hertz/1 Phase
	70337901P	Drive Motor Kit	120-240 Volt/60 Hertz/1 Phase; Low Amp
	70338001P	Drive Motor Kit	230-240 Volt/50 Hertz/1 Phase
	70338101P	Drive Motor	200-480 Volt/60 Hertz/3 Phase and 200-415 Volt/50 Hertz/3 Phase; No capacitor
6	M410296	Motor Capacitor	Start; For 70337801P Drive Motor and 70338001P Drive Motor Kit
	70211502	Motor Capacitor	Start; For 70337901 Drive Motor on 20 Amp models
	70211401	Motor Capacitor	Run; For 70337901 Drive Motor on 20 Amp models
7	70284201	Motor Pulley	60 Hertz
	70284203	Motor Pulley	50 Hertz
8	70062401	Bolt	
9	430497	Screw	
10	70202501	Drive Access Cover	
11	27222	Nut	4 required
12	M412985	Screw	
13	70127301	Motor Mount Bracket	
14	M412986	Nut	
15	M4853P3	Belt Tension Tool Kit	
16	70261701	Motor Channel	
17	29796	Nut	
18	70443301	Idler Bracket	
19	70270301	Washer	
20	70045301	Drum Idler Spring	With silencer
21	70265901	Washer	
22	M400056	Screw	
23	430648	Screw	
24	70050401P	Idler Wheel Assembly	
25	70259901	Cylinder Idler Arm	
26	56156	Nut	
27	70334701	Double Ended Stud	

Blower Components



TMB2652P_70409501

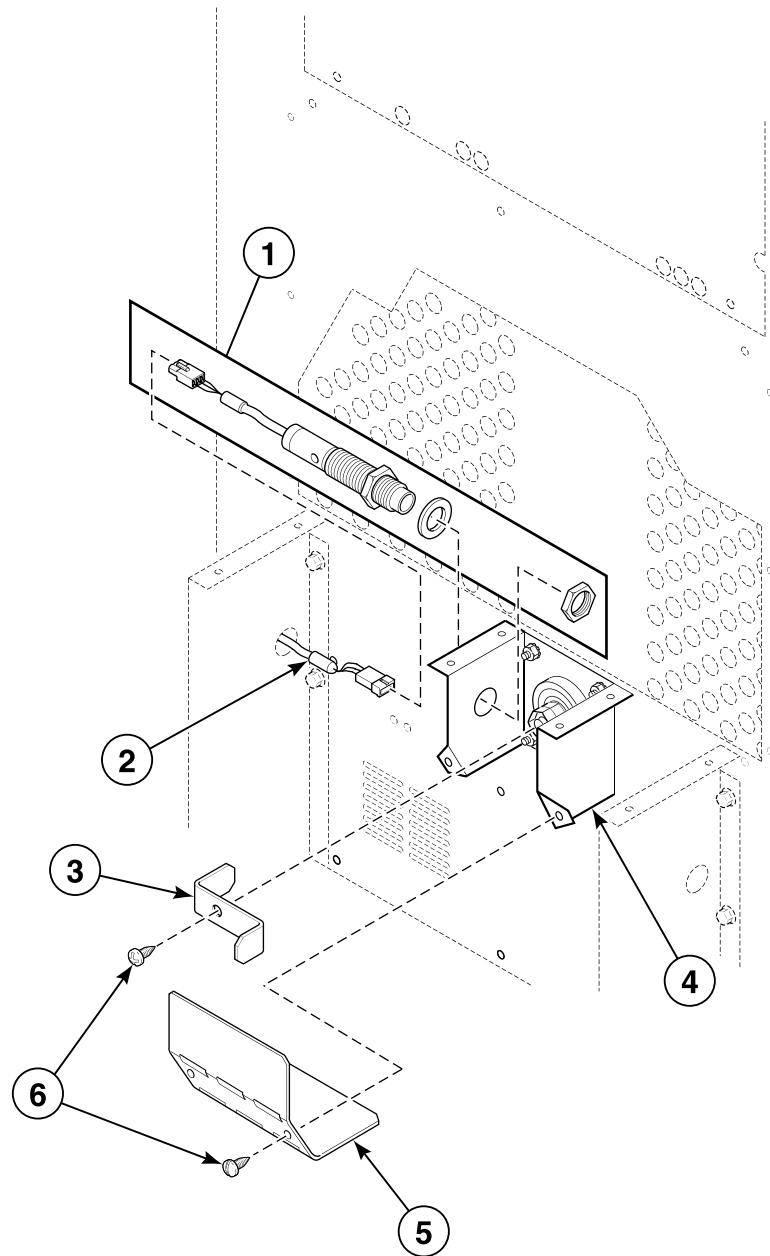
Blower Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70290201	Lower Rear Panel	
2	430497	Screw	
3	70015601	Exhaust Thimble	8 inches
4	M411072	Screw	
5	70196301	Drive Access Cover	
6	70321701	Motor Conduit Mounting Bracket	
7	23222	Screw	2 required
8	70211501	Motor Capacitor	Start; For all blower motors except 70342601P Blower Motor
9	70144101	Key	
10	70337501P	Blower Motor	100-230 Volt/60 Hertz/1 Phase and 100-200 Volt/50 Hertz/1 Phase
	70337601P	Blower Motor Kit	120-240 Volt/60 Hertz/1 Phase; Low Amp
	70337701P	Blower Motor Kit	230-240 Volt/50 Hertz/1 Phase
	70342601P	Blower Motor	200-480 Volt/60 Hertz/3 Phase and 200-415 Volt/50 Hertz/3 Phase; No capacitor
11	70349601	Blower Motor Mounting Plate	
12	70126101	Screw	
13	M400991	Washer	
14	70359801P	Blower Assembly	
15	M400022	Nut	
16	M400034	Nut	
17	70401301	Fan Motor Harness Assembly	Models through 2/28/10; 3 Phase models except electric models with 240 Volt and below
	70440201	Fan Motor Harness Assembly	Models starting 3/1/10; 3 Phase models except electric models with 240 Volt and below
18	70401201	Fan Motor Harness Assembly	Models through 2/28/10; 1 Phase; 3 Phase electric models with 240 Volt and below
	70439801	Fan Motor Harness Assembly	Models starting 3/1/10; 1 Phase; 3 Phase electric models with 240 Volt and below
19	70209501	Damper and Hinge Exhaust Assembly	
20	N/A	Damper Spacer	
21	M414704	Thermistor	
22	M411945	Manual Reset Thermostat	Australian models
	M411307	Limit Thermostat	Non-Australian models
23	70392701P	Gasket	For blower housing opening

N/A = Part no longer available

Rotation Sensor

C, D and I Models

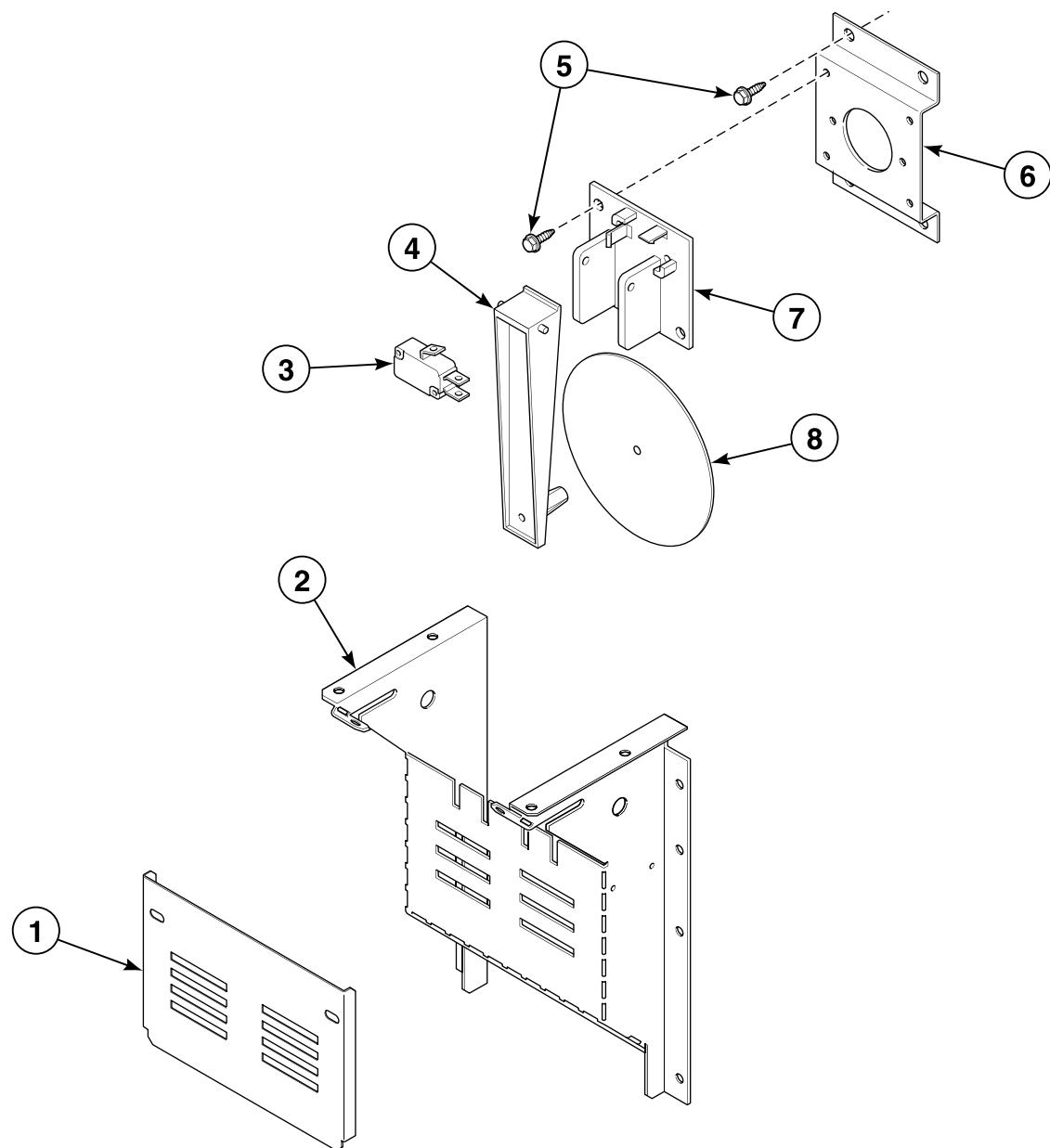


TMB2384P_70409501

Rotation Sensor

REF	PART NO.	DESCRIPTION	COMMENTS
1	70274001P	Rotation Sensor	C and I models
	70417401P	Rotation Sensor Assembly	D models
2	70274101	Rotation Sensor Cable Assembly	With receptacle
3	44044401	Rotation Sensor Bracket	
4	70021401	Bearing Housing Bracket	
5	44044301	Rotation Sensor Cover	
6	70153301	Screw	

Airflow Switch

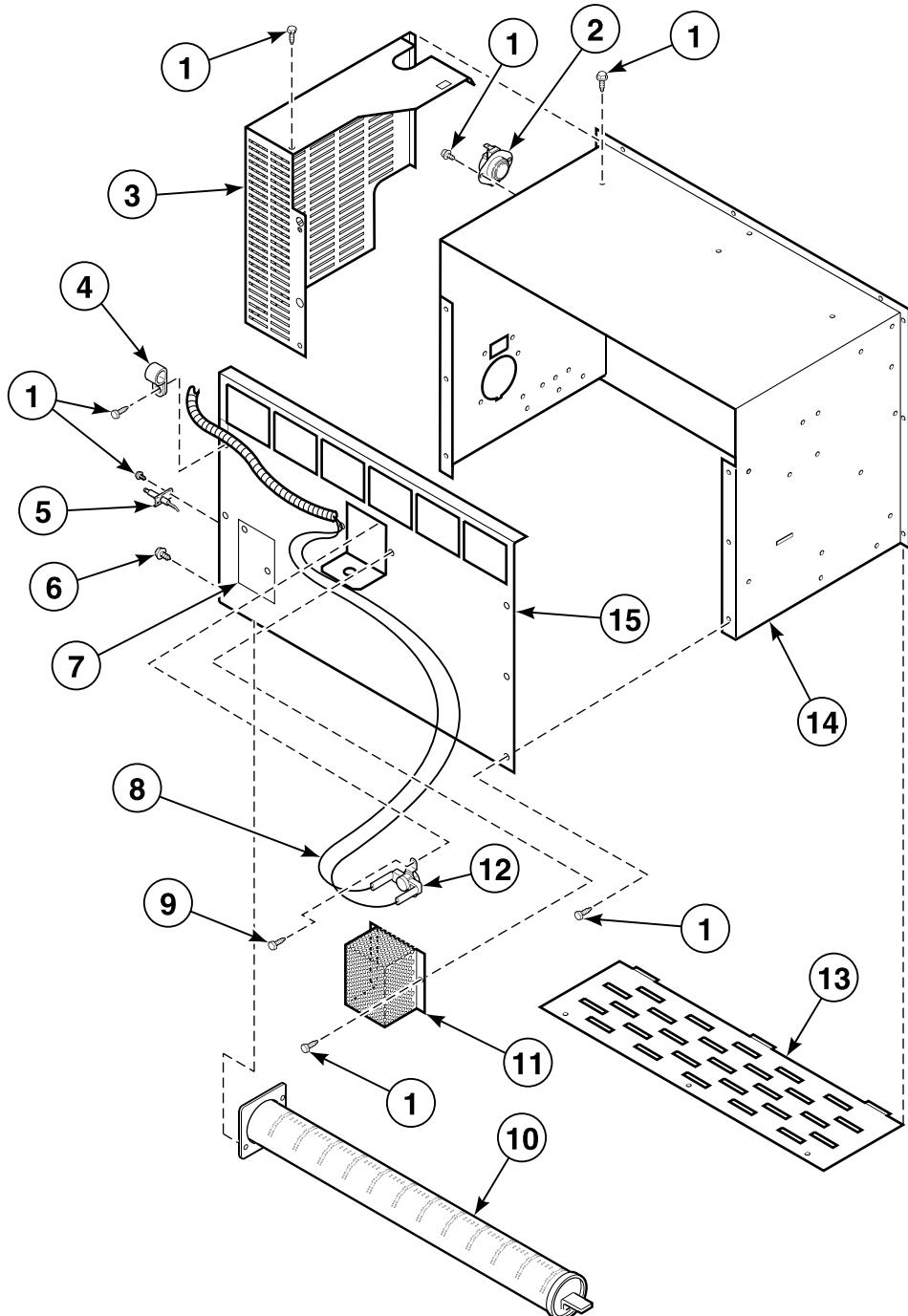


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Airflow Switch

REF	PART NO.	DESCRIPTION	COMMENTS
1	70356601	Airflow Switch Cover	
2	70356101	Airflow Switch Wrapper	
3	70411901	Switch	
4	70319401	Airflow Switch Arm	
5	430497	Screw	
6	70356301	Switch Bracket	
7	70319601	Airflow Switch and Arm Bracket	
8	70319201	Airflow Switch Vane	

Gas Burner Housing and Secondary Stove Limit

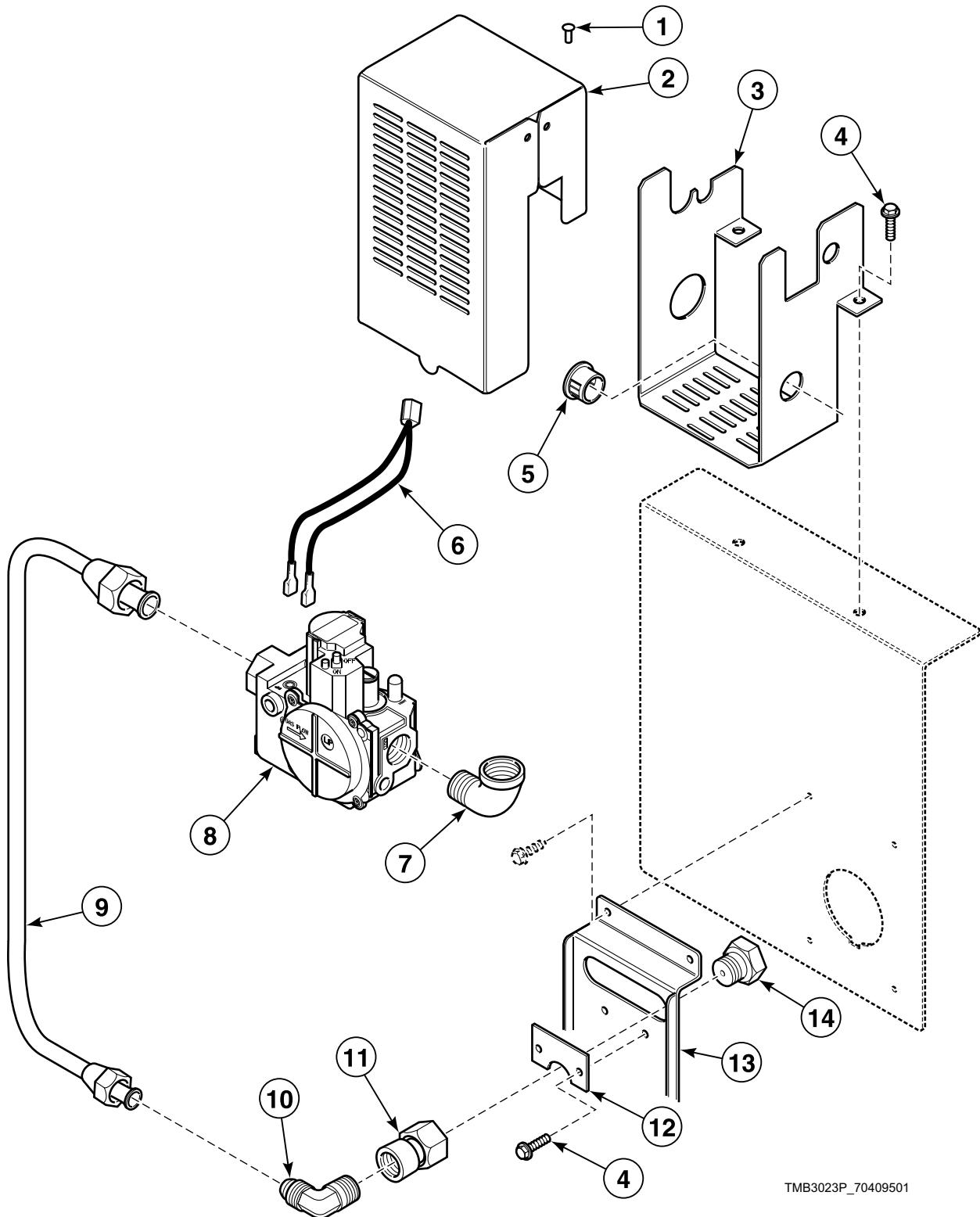


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Gas Burner Housing and Secondary Stove Limit

REF	PART NO.	DESCRIPTION	COMMENTS
	M4902P3	Stove Limit Kit	Australian models; Models through Serial No. 0311000078; In addition, order 70299101 Secondary Stove Limit Kit
1	430497	Screw	
2	70186301	Manual Reset Thermostat	Australian models
	M410542	Limit Thermostat	All other models
3	70381001	Gas Valve Cover	CE and Australian models
4	70203701	Pipe Clip	
5	70032801P	Spark Electrode	
6	05161	Screw	
7	70159601	Igniter Cover	
8	70316501	Stove Limit Harness	
9	M405188	Screw	2 required
10	70229801	Gas Burner	
11	M414477	Thermostat Cover	
12	510701	Limit Thermostat	Secondary
13	70188801	Burner Grill	
14	70333401	Stove Top and Sides	
15	70297401	Stove Back	

Gas Valve Assembly - Non-CE and Non-Australian Gas Models

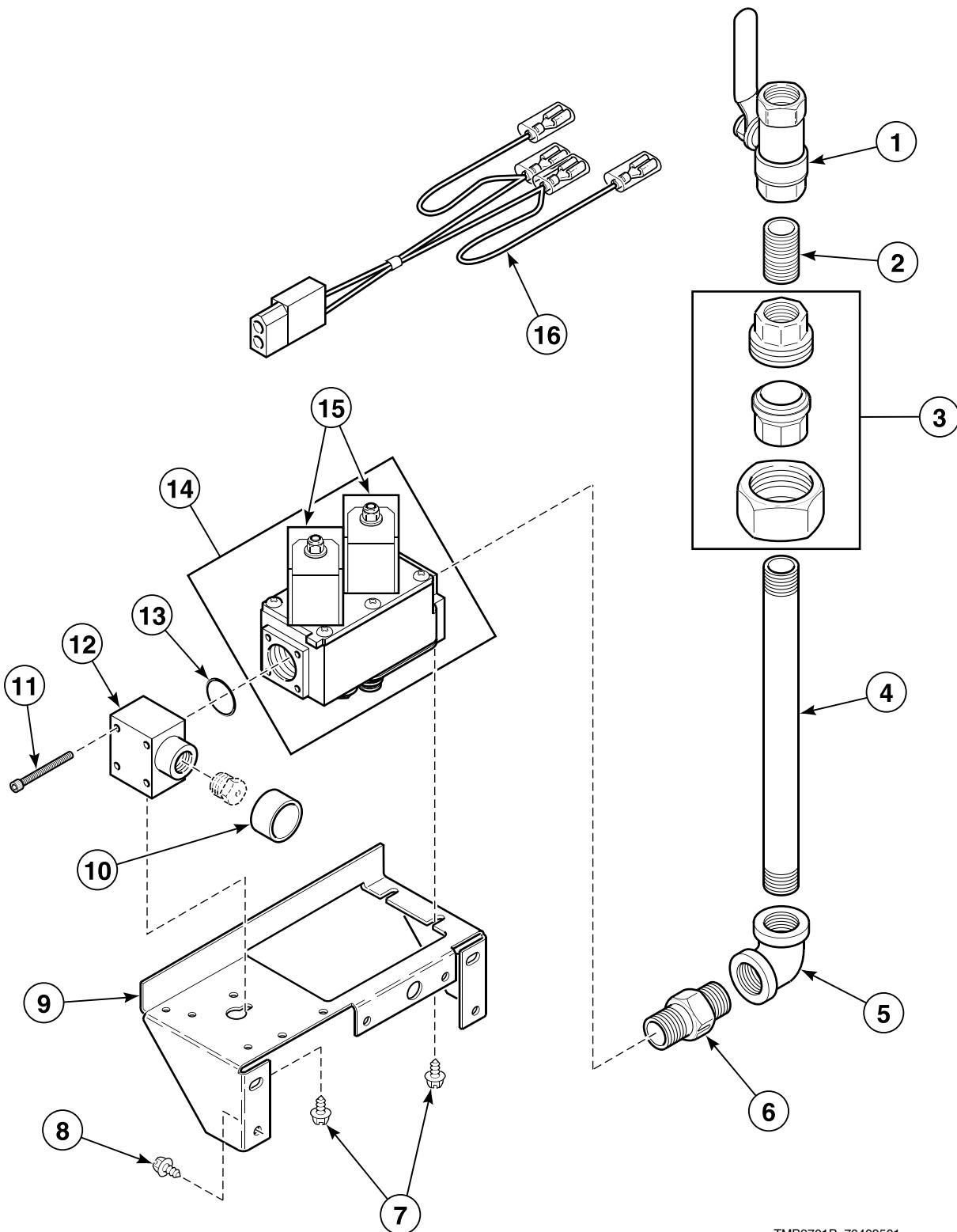


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Gas Valve Assembly - Non-CE and Non-Australian Gas Models

REF	PART NO.	DESCRIPTION	COMMENTS
	M4711P3	L.P. Conversion Kit	Natural Gas (N.G.) models 0-2,000 feet; 90,000 Btu input
	M4969P3	Replacement Gas Valve Kit	N.G.; Use to replace old valve before 2/1/10 with new valve
	M4971P3	Replacement Gas Valve Kit	Liquid Petroleum Gas (L.P.); Use to replace old valve before 2/1/10 with new valve
1	M405750	Pop Rivet	4 required
2	70429901	Gas Valve Cover	
3	70429801	Gas Valve Bracket	
4	430497	Screw	10 required
5	M400770	Snap Bushing	
6	M412997	Harness Assembly	
7	H86070034	Street Elbow	
8	44154501P	Gas Valve	N.G.
	44154502P	Gas Valve	L.P.
9	70271201	Gas Line Assembly	
10	70208701	Elbow	2 required
11	70379301	Orifice Adapter	
12	70249001	Orifice Keeper Bracket	
13	70248901	Orifice Holder Bracket	
14	M411375	Burner Orifice	L.P.; Drill no. 36 (2.7 mm); 0-2,000 feet
	M411376	Burner Orifice	L.P.; Drill no. 38 (2.6 mm); 2,001-4,000 feet
	M401007	Burner Orifice	L.P.; Drill no. 39 (2.5 mm); 4,001-6,000 feet
	M401015	Burner Orifice	L.P.; Drill no. 41 (2.4 mm); 6,001-8,000 feet
	M403017	Burner Orifice	L.P.; Drill no. 42 (2.4 mm); 8,001-10,000 feet
	M411511	Burner Orifice	N.G.; Drill no. 15 (4.6 mm); 0-2,000 feet
	M411373	Burner Orifice	N.G.; Drill no. 16 (4.5 mm); 2,001-4,000 feet
	M411374	Burner Orifice	N.G.; Drill no. 17 (4.4 mm); 4,001-6,000 feet
	M402995	Burner Orifice	N.G.; Drill no. 19 (4.2 mm); 6,001-8,000 feet
	M401002	Burner Orifice	N.G.; Drill no. 20 (4.1 mm); 8,001-10,000 feet

Gas Valve and Piping - CE and Australian Gas Models



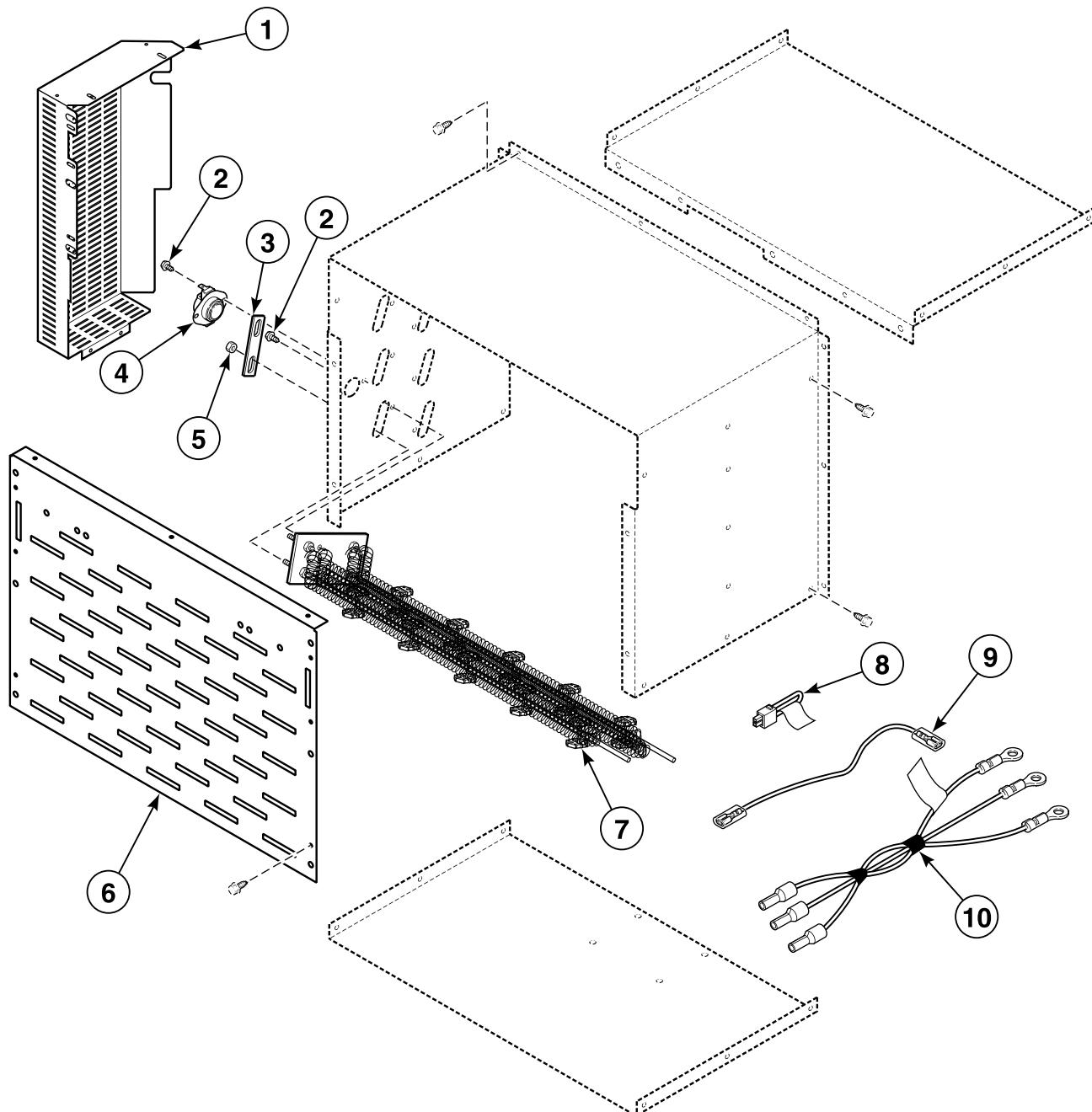
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Gas Valve and Piping - CE and Australian Gas Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	M412562P	Gas Shut-Off Valve	Models through 1/31/10
2	901403	Pipe Nipple	1/2 NPT; Models through 1/31/10
3	H86000031	Union	Models through 1/31/10
4	70139601	Pipe Nipple	
5	70079601	Elbow	
6	70131901	Adapter	BPT/NPT
7	23222	Screw	
8	430497	Screw	
9	70210301	Gas Valve Bracket	
10	70239801	Primary Air Adjustment Sleeve	
11	431484	Screw	
12	70223501	Spud Adapter	
13	431482	O-Ring	
14	70257501P	N.G. Valve	Regulated
	70257601P	L.P. Valve	Unregulated
15	70260101	Gas Valve Coil	24 Volt
16	70184001	Gas Valve Harness Assembly	2 coil; Models with Johnson gas valve through 8/11/02

NOTE: For CE gas and orifice information, refer to Installation Manual.

Electric Heater Components

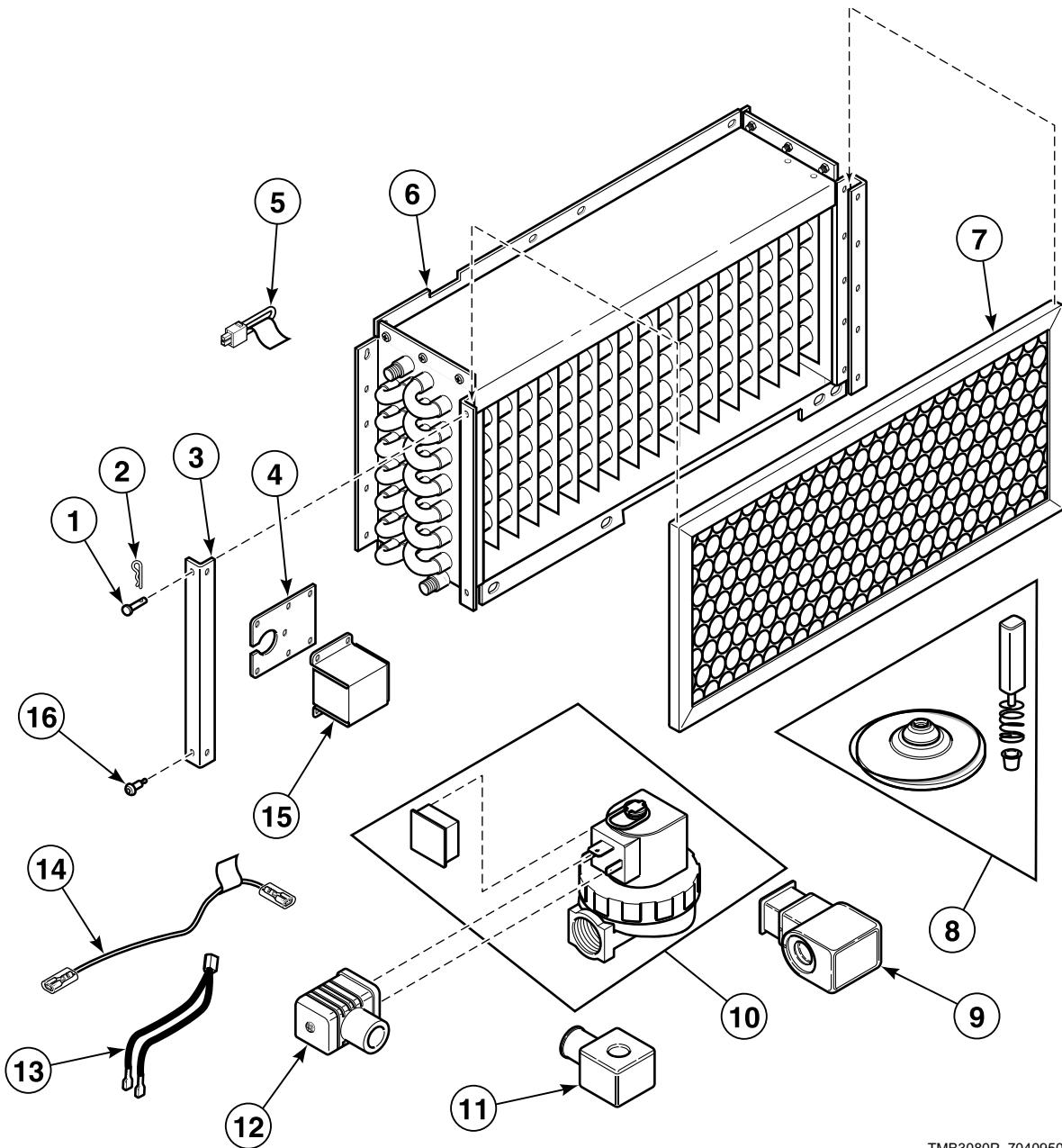


TMB3022P_70409501

Electric Heater Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70365201	Stove Connectors Cover	
2	430497	Screw	
3	70066501	Jumper Bar	2 required on 380, 400, 400-415 and 460-480 Volt models
	M400869	Jumper Strip	3 required for 460-480 Volt models; 6 required for all other models
4	M409433	Limit Thermostat	
5	70054	Nut	
6	70214901	Stove Grill	
7	70034404P	Heater Element	3 required; 208 Volt/1 or 3 Phase, 8 kW heater element for 200-208 Volt models
	70034405P	Heater Element	3 required; 220 Volt/1 or 3 Phase, 8 kW heater element for 380 Volt models
	70034406P	Heater Element	3 required; 240 Volt/1 or 3 Phase and 415-480 Volt/3 Phase, 8 kW heater element for 230-240, 400-415 and 460-480 Volt models
8	70316601	Stove Limit Bypass Harness	
9	70066601	Jumper Wire	1 required for 460-480 Volt models
10	70371301P	Cable Set Heater Assembly	H1-H3
	70371401P	Cable Set Heater Assembly	H4-H6; 240 Volt or less

Steam Heater Components

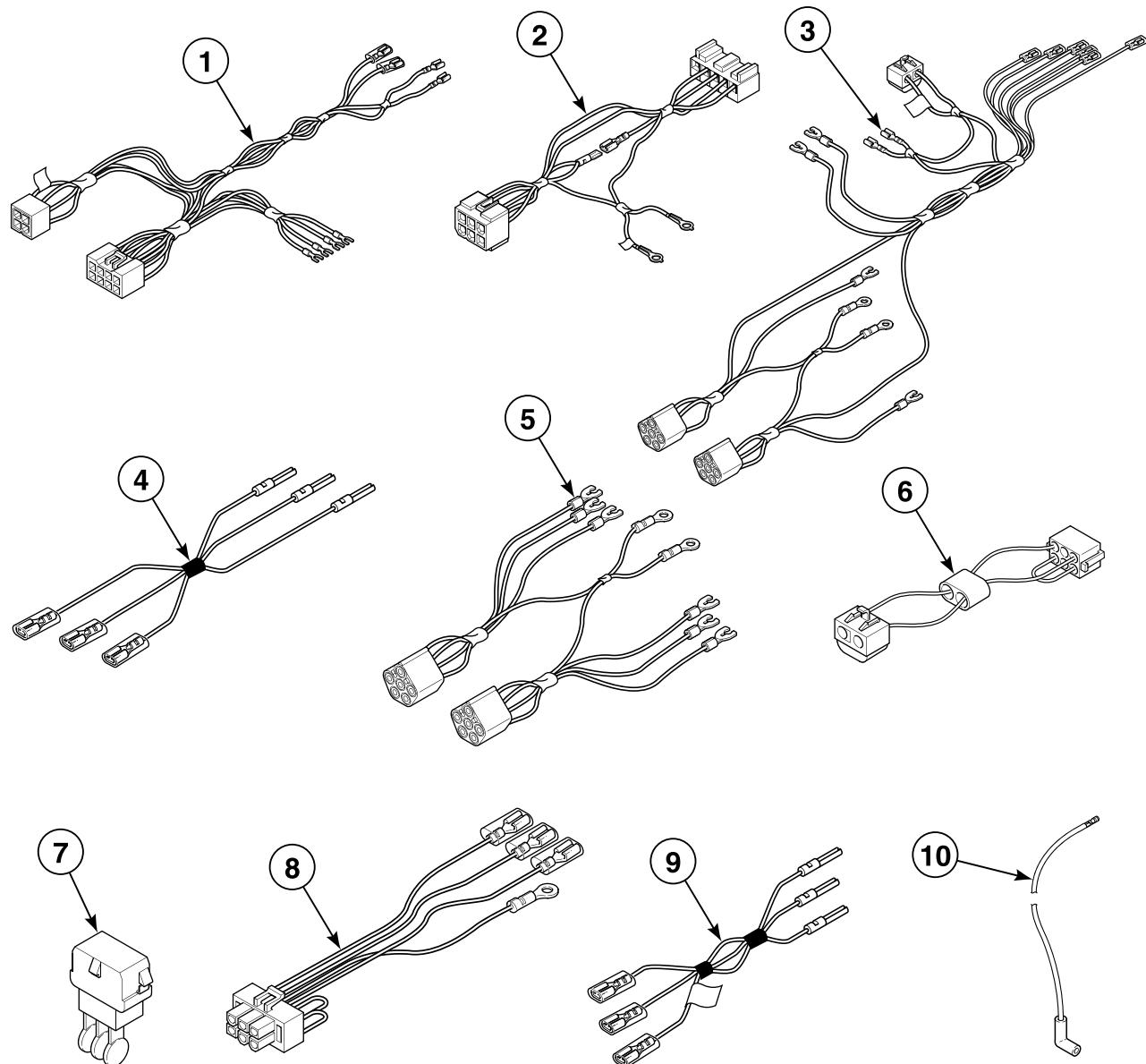


TMB3080P_70409501

Steam Heater Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70389201	Clevis Pin	To secure 70369301 Steam Filter Holder
2	70389301	Hairpin Cotter	To secure 70369301 Steam Filter Holder
3	70369301	Steam Filter Holder	
4	70369401	Steam Valve Harness Bracket	
5	70316601	Stove Limit Bypass Harness	
6	70369101P	Steam Coil	4 rows
7	70429401	Filter	CE models
	70036001	Air Filter	All other models
8	70351021P	Steam Valve Rebuild Kit	
9	70351012	Steam Solenoid	24 Volt/50 Hertz
10	70351001P	Steam Valve	24 Volt/60 Hertz
	70351002P	Steam Valve	24 Volt/50 Hertz
11	70351011P	Steam Solenoid	24 Volt/60 Hertz
12	70370301P	Solenoid Valve Din Connector	
13	M412997	Harness Assembly	
14	70389901	Steam Stove Limit Bypass Harness	
15	70369501	Steam Valve Wiring Cover	
16	70058501	Pop Rivet	To secure 70369301 Steam Filter Holder

Control Tray Harnesses for Gas Models

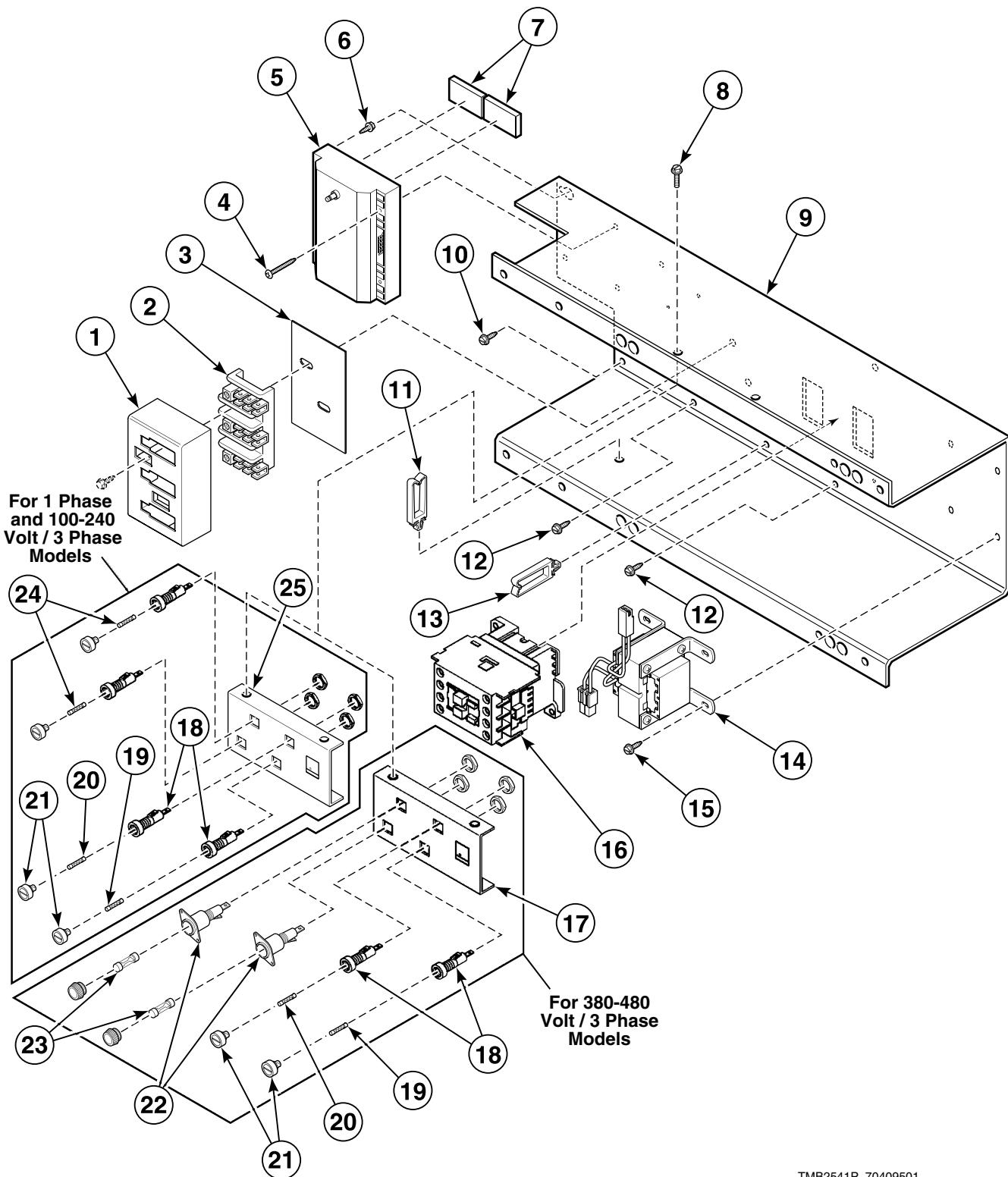


TMB2909P_70409501

Control Tray Harnesses for Gas Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70315801	Junction Box Harness	
2	70316401	Ignition Control Harness	CE and Australian models
	70316301	Ignition Control Harness	All other models
3	70316101P	Power Harness	CE and Australian models through 2/28/10; 3 Phase models with less than 380 Volts
	70347701P	Power Harness	Models through 2/28/10; Contactor; 1 Phase
	70332201	Power Harness	Models through 2/28/10; 3 Phase models with 380 Volts or higher
	70439001	Power Harness	CE and Australian models starting 3/1/10; 3 Phase models with less than 380 Volts
	70445501	Power Harness	Models starting 3/1/10; Contactor; 1 Phase
	70438901	Power Harness	Models starting 3/1/10; 3 Phase models with 380 Volts or higher
4	70120901	Jumper Disconnect Assembly	CE and Australian models
5	70320201	Motor Contactor Harness	Models through 2/28/10; 3 Phase
	44142601P	Motor Contactor Harness	Models starting 3/1/10; 3 Phase
6	M413504	Jumper Harness Assembly	100 Volt
	M413505	Jumper Harness Assembly	120 Volt
	M413506	Jumper Harness Assembly	208 Volt
	M413507	Jumper Configuration Assembly	240 Volt
	M413508	Jumper Harness Assembly	380 Volt
	M413510	Jumper Configuration Assembly	480 Volt
7	M413863	Network Capacitor Assembly	3O, 3V, 3X, DO, DV, DX and OM control suffixes
8	M413878	Capacitor Network Harness Assembly	3O, 3V, 3X, DO, DV, DX and OM control suffixes
9	70342101	Gas Disconnect Harness	CE and Australian models through 2/28/10
	70440501	Gas Disconnect Harness	CE and Australian models starting 3/1/10
10	70006201	High Voltage Lead	

Control Tray for Non-CE and Non-Australian Gas Models

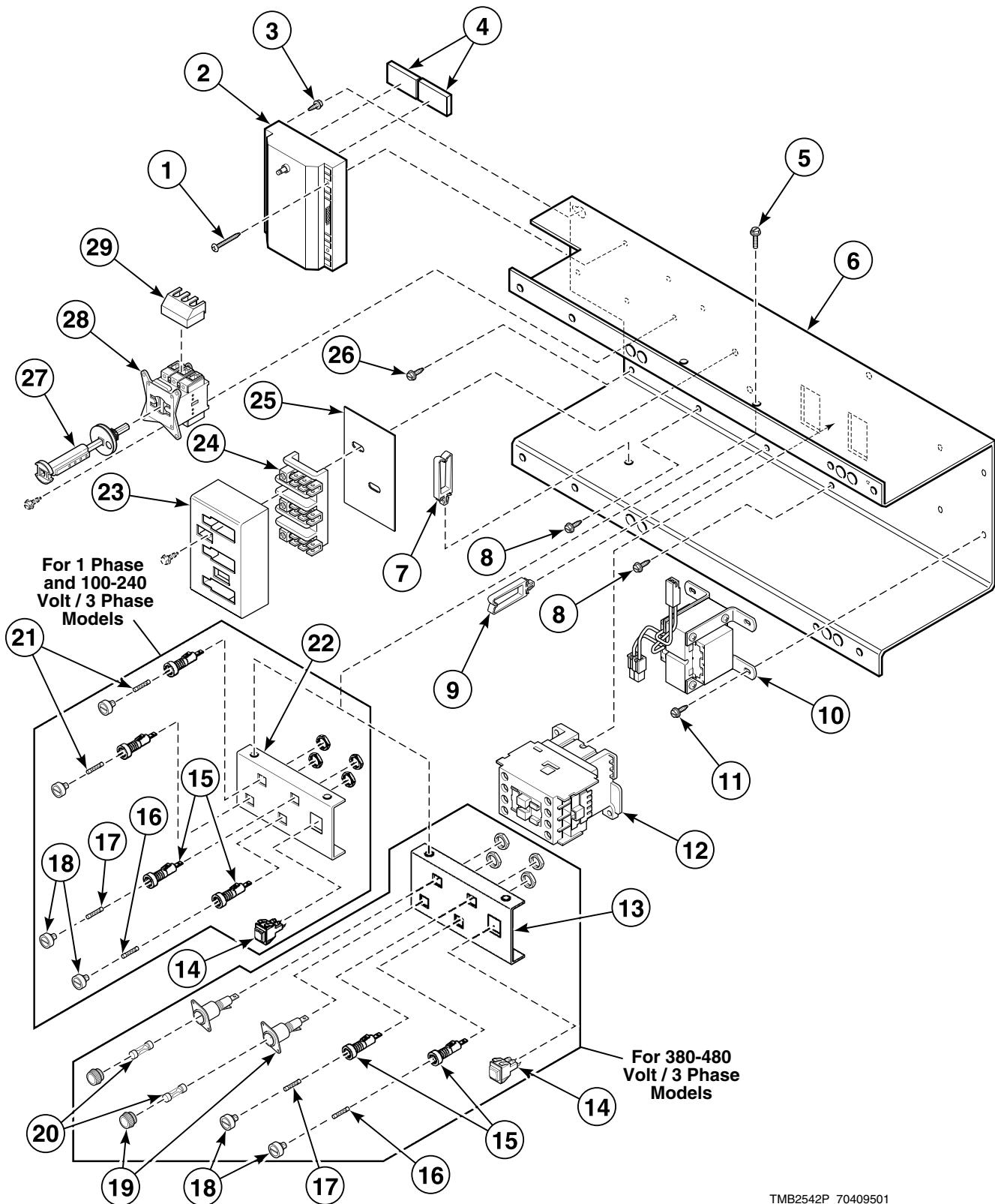


TMB2541P_70409501

Control Tray for Non-CE and Non-Australian Gas Models

REF	PART NO.	DESCRIPTION	COMMENTS
	70030501	Expansion Clip	4 required; Used on item 14
	M403047	Secure Ground Label	
	44127701	Warning Label	Extended tumble; On control tray cover
1	70333001	Terminal Block Shield	
2	430642	Terminal Block	
3	M413862	Insulator	
4	44083001	Screw	3 required
5	70367301P	Ignition Control	
6	38272	Screw	
7	56128	Bumper Pad	2 required
8	51780	Screw	2 required
9	70334601	Control Tray	
10	430497	Screw	3 required
11	70366201	Wire Clip	
12	M402917	Screw	4 required
13	36274	Wire Clip	2 required
14	M414312P	Transformer	120 Volt; Dual secondary
	M414230P	Transformer	120 Volt; Primary/secondary
	M414228P	Transformer	100-240 Volt
	M414229P	Transformer	380-480 Volt
15	M411072	Screw	4 required
16	70323701P	Contactor	
17	70313601	Fuse Bracket	380-480 Volt; Models through 2/28/10
	70313602	Fuse Bracket	380-480 Volt; Models starting 3/1/10
18	70329401P	Fuse Holder Body	Includes nuts; 3 required for 1 Phase; 4 required for 3 Phase
19	70406601	Fuse	3.5 Amp
20	70406501	Fuse	1.25 Amp
21	70329501	Fuse Holder Cap	3 required for 1 Phase and 380-480 Volt/3 Phase; 4 required for 100-240 Volt/3 Phase
22	M413544P	Fuse Holder	Includes nuts; 2 required for 380-480 Volt; Models through 2/28/10
	44155601	Fuse Holder	2 required for 380-480 Volt; Models starting 3/1/10
23	M413621	Fuse	2 required for 380-480 Volt; 0.5 Amp
24	70406701	Fuse	2 Amp; 100-240 Volt
25	70306901	Fuse Bracket	100-240 Volt

Control Tray Components for CE and Australian Gas Models

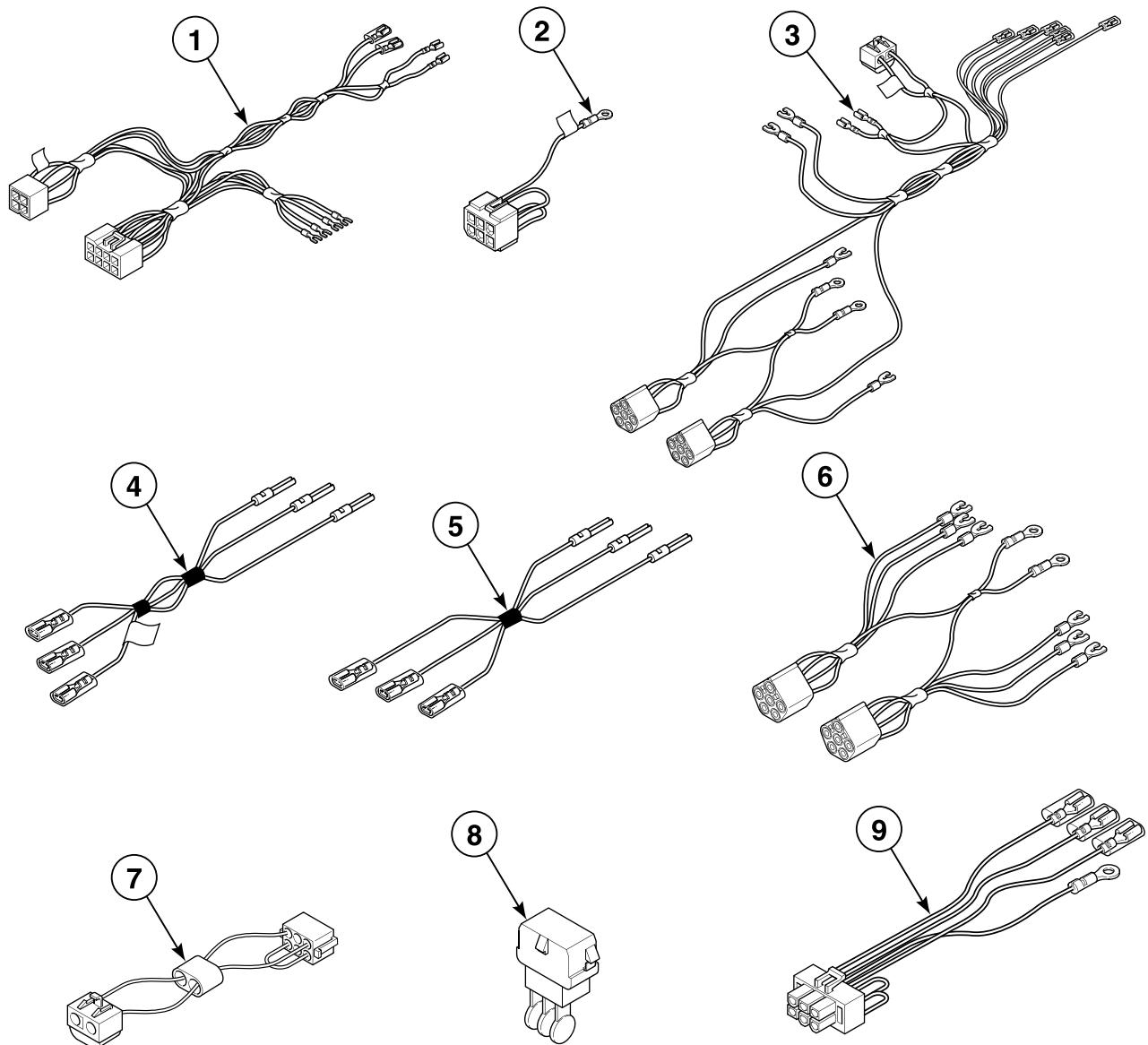


TMB2542P_70409501

Control Tray Components for CE and Australian Gas Models

REF	PART NO.	DESCRIPTION	COMMENTS
	70030501	Expansion Clip	4 required
	M403047	Secure Ground Label	
	51782	Screw	2 required
	501086	Screw	4 required for item 19
	70411001	ICM Reset Label	
	M412096	Earth Terminal Sticker	
	44127701	Warning Label	Extended tumble; On control tray cover
1	44083001	Screw	3 required
2	70367401P	Ignition Control	24 Volt
3	38272	Screw	
4	56128	Bumper Pad	2 required
5	51780	Screw	2 required
6	70334601	Control Tray	
7	70366201	Wire Clip	
8	M402917	Screw	
9	36274	Wire Clip	2 required
10	M414229P	Transformer	380-480 Volt
	M414228P	Transformer	100-240 Volt
11	M411072	Screw	4 required
12	70323701P	Contactor	
13	70313601	Fuse Bracket	380-480 Volt; Models through 2/28/10
	70313602	Fuse Bracket	380-480 Volt; Models starting 3/1/10
14	M413431	Pushbutton Switch	
15	70329401P	Fuse Holder Body	Includes nuts; 3 required for 1 Phase; 4 required for 3 Phase models with less than 380 Volts; 2 required for 3 Phase models with 380 Volts or higher
16	70406601	Fuse	3.5 Amp
17	70406501	Fuse	1.25 Amp
18	70329501	Fuse Holder Cap	3 required for 1 Phase; 4 required for 3 Phase models with less than 380 Volts; 2 required for 3 Phase models with 380 Volts or higher
19	M413544P	Fuse Holder	Includes nuts; 2 required for 380-480 Volt; Models through 2/28/10
	44155601	Fuse Holder	2 required for 380-480 Volt; Models starting 3/1/10
20	M413621	Fuse	2 required for 380-415 Volt; 0.5 Amp
21	70406701	Fuse	1 required for 1 Phase; 2 required for 3 Phase; 2 Amp
22	70306901	Fuse Bracket	100-240 Volt
23	70333001	Terminal Block Shield	
24	430642	Terminal Block	
25	M413862	Insulator	
26	430497	Screw	
27	70342501P	Extension Handle	
28	M412187P	Mounting Switch Base	
29	M412366	Finger Guard	

Control Tray Harnesses for Steam Models

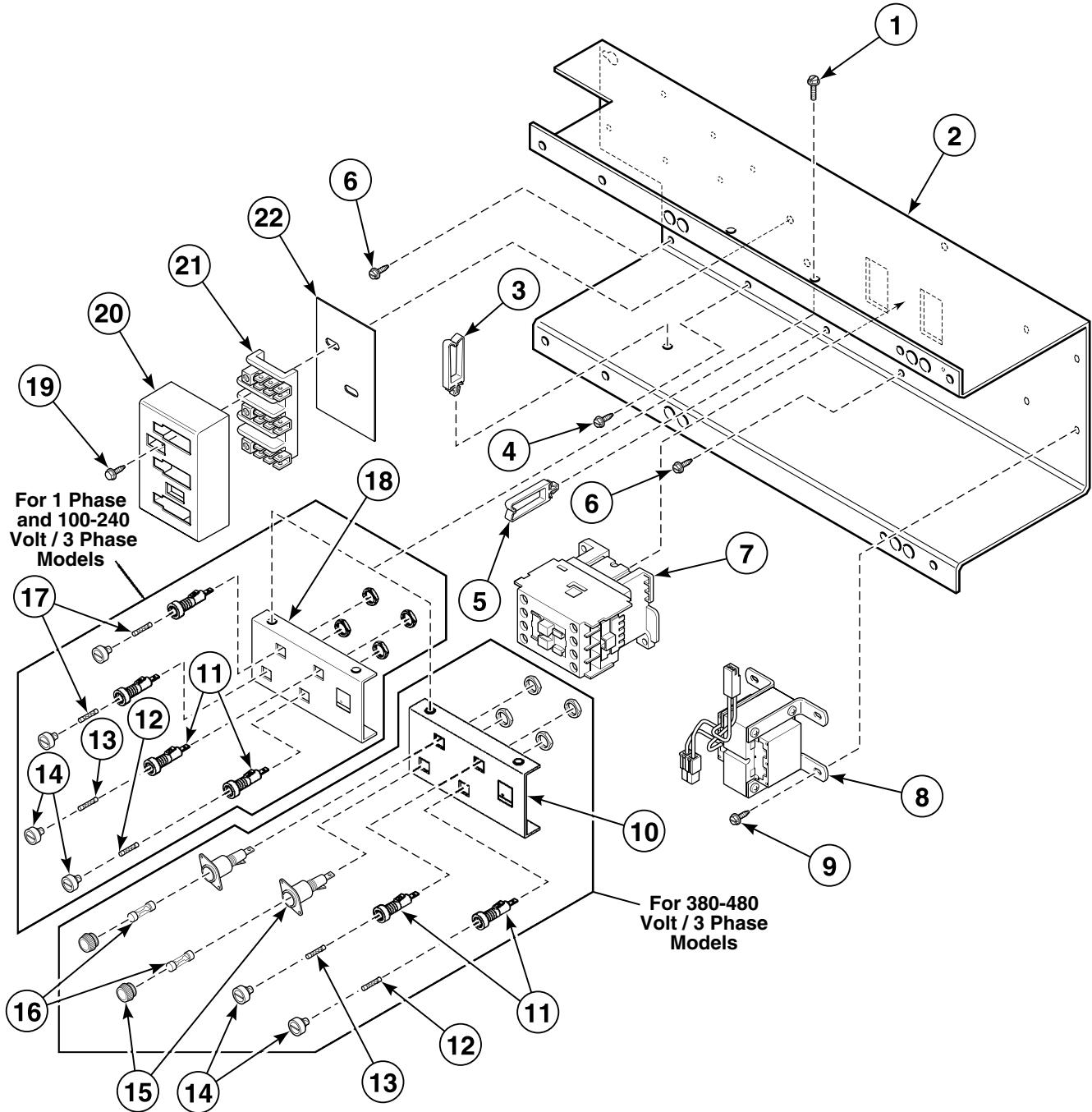


TMB2799P_70409501

Control Tray Harnesses for Steam Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70315801	Junction Box Harness	
2	70322401P	Steam Configuration Harness	
3	70347701P	Power Harness	Models through 2/28/10; Contactor; 1 Phase
	70316101P	Power Harness	Models through 2/28/10; 3 Phase models with less than 380 Volts
	70332201	Power Harness	Models through 2/28/10; 3 Phase with 380 Volts or higher
	70445501	Power Harness	Models starting 3/1/10; Contactor; 1 Phase
	70439001	Power Harness	Models starting 3/1/10; 3 Phase models with less than 380 Volts
	70438901	Power Harness	Models starting 3/1/10; 3 Phase models with 380 Volts or higher
4	70342101	Gas Disconnect Harness	CE models through 2/28/10
	70440501	Gas Disconnect Harness	CE models starting 3/1/10
5	70120901	Jumper Disconnect Assembly	CE models
6	70320201	Motor Contactor Harness	Models through 2/28/10; 3 Phase
	44142601P	Motor Contactor Harness	Models starting 3/1/10; 3 Phase
7	M413504	Jumper Harness Assembly	100 Volt
	M413505	Jumper Harness Assembly	120 Volt
	M413506	Jumper Harness Assembly	208 Volt
	M413507	Jumper Configuration Assembly	240 Volt
	M413508	Jumper Harness Assembly	380 Volt
	M413510	Jumper Configuration Assembly	480 Volt
8	M413863	Network Capacitor Assembly	3O, 3V, 3X, DO, DV, DX and OM control suffixes
9	M413878	Capacitor Network Harness Assembly	3O, 3V, 3X, DO, DV, DX and OM control suffixes

Control Tray for Non-CE Steam Models

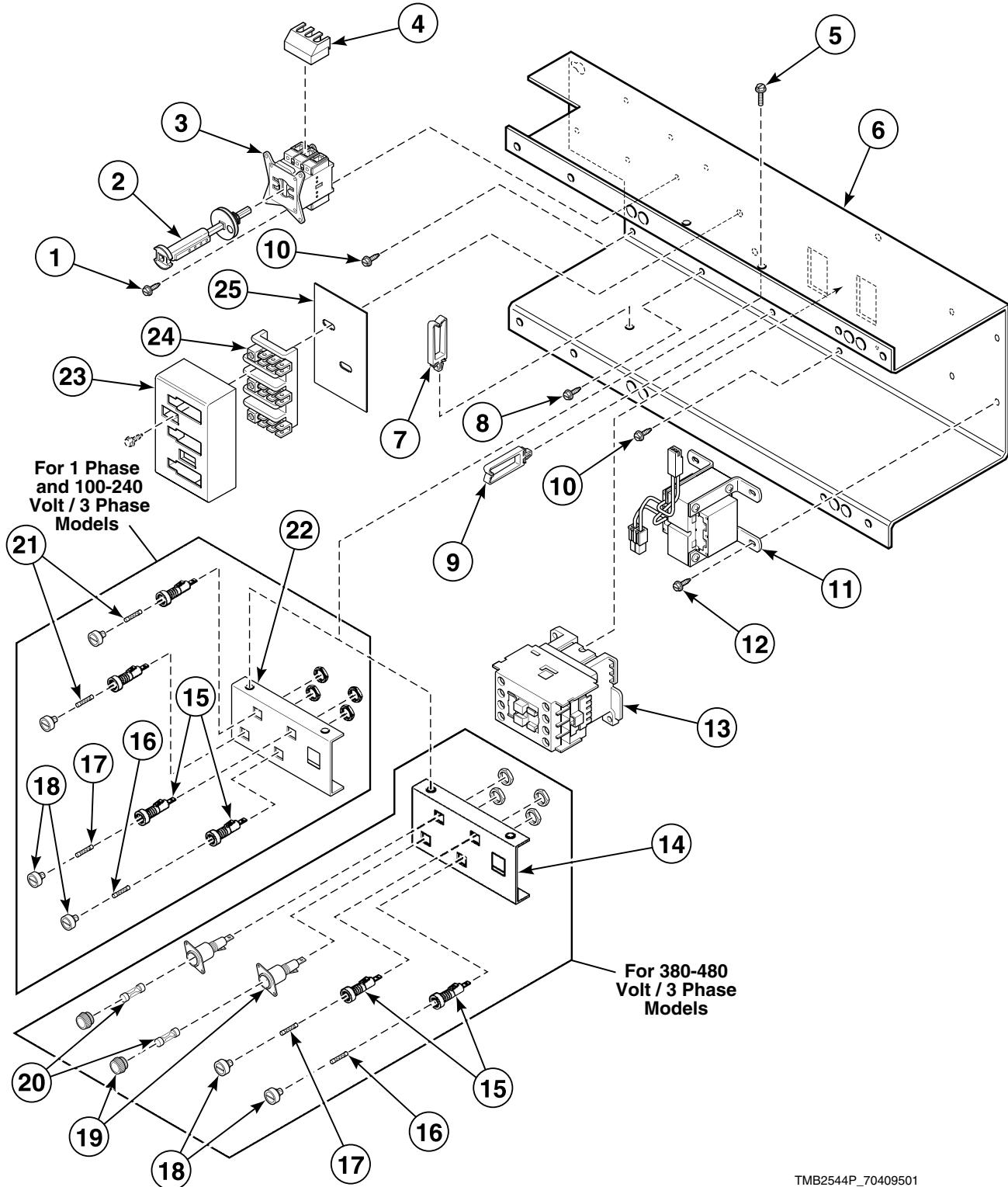


TMB2543P_70409501

Control Tray for Non-CE Steam Models

REF	PART NO.	DESCRIPTION	COMMENTS
	501086	Screw	4 required
	70030501	Expansion Clip	4 required
	M403047	Secure Ground Label	
1	51780	Screw	2 required
2	70334601	Control Tray	
3	36274	Wire Clip	2 required
4	M402917	Screw	
5	70366201	Wire Clip	
6	430497	Screw	
7	70323701P	Contactor	
8	M414312P	Transformer	120 Volt; Dual secondary
	M414230P	Transformer	120 Volt; Primary/secondary
	M414228P	Transformer	100-240 Volt
	M414229P	Transformer	380-480 Volt
9	M411072	Screw	4 required
10	70313601	Fuse Bracket	380-480 Volt; Models through 2/28/10
	70313602	Fuse Bracket	380-480 Volt; Models starting 3/1/10
11	70329401P	Fuse Holder Body	Includes nuts; 3 required for 1 Phase; 4 required for 3 Phase models with less than 380 Volts; 2 required for 3 Phase models with 380 Volts or higher
12	70406601	Fuse	3.5 Amp
13	70406501	Fuse	1.25 Amp
14	70329501	Fuse Holder Cap	3 required for 1 Phase; 4 required for 3 Phase models with less than 380 Volts; 2 required for 3 Phase models with 380 Volts or higher
15	M413544P	Fuse Holder	Includes nuts; 2 required for 380-480 Volt; Models through 2/28/10
	44155601	Fuse Holder	2 required for 380-480 Volt; Models starting 3/1/10
16	M413621	Fuse	2 required for 380-480 Volt/3 Phase; 0.5 Amp
17	70406701	Fuse	2 required for 100-240 Volt/3 Phase
18	70306901	Fuse Bracket	100-240 Volt
19	44083001	Screw	2 required
20	70333001	Terminal Block Shield	
21	430642	Terminal Block	
22	M413862	Insulator	

Control Tray for CE Steam Models

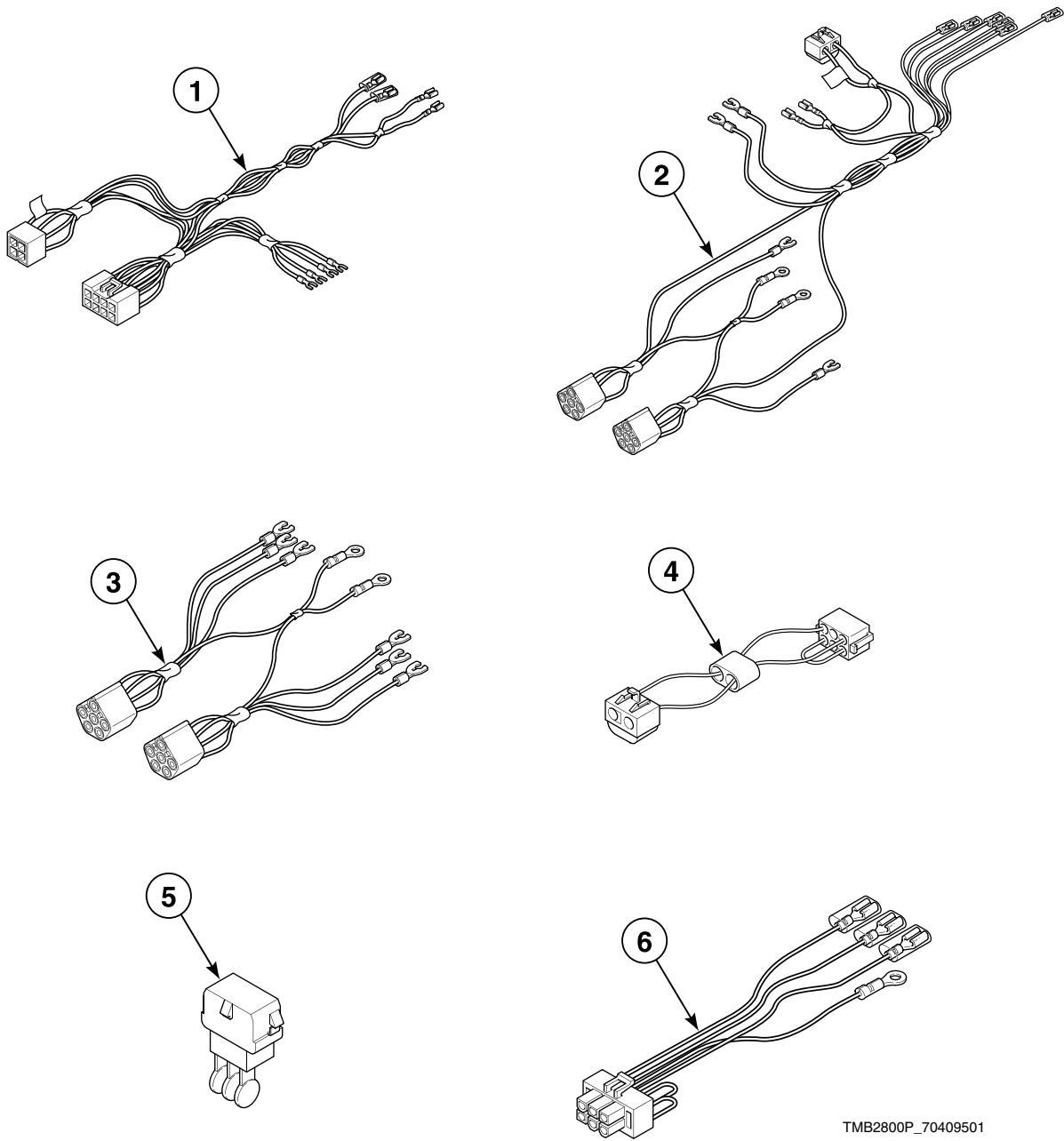


TMB2544P_70409501

Control Tray for CE Steam Models

REF	PART NO.	DESCRIPTION	COMMENTS
	70030501	Expansion Clip	4 required
	M403047	Secure Ground Label	
	501086	Screw	4 required
	M412096	Earth Terminal Sticker	
1	51782	Screw	2 required
2	70342501P	Extension Handle	
3	M412187P	Mounting Switch Base	
4	M412366	Finger Guard	
5	51780	Screw	2 required
6	70334601	Control Tray	
7	36274	Wire Clip	2 required
8	M402917	Screw	
9	70366201	Wire Clip	
10	430497	Screw	
11	M414228P	Transformer	100-240 Volt
	M414229P	Transformer	380-480 Volt
12	M411072	Screw	4 required
13	70323701P	Contactor	
14	70313601	Fuse Bracket	380-480 Volt; Models through 2/28/10
	70313602	Fuse Bracket	380-480 Volt; Models starting 3/1/10
15	70329401P	Fuse Holder Body	Includes nuts; 4 required for 1 Phase; 4 required for 3 Phase models with less than 380 Volts; 2 required for 3 Phase models with 380 Volts or higher
16	70406601	Fuse	3.5 Amp
17	70406501	Fuse	1.25 Amp
18	70329501	Fuse Holder Cap	4 required for 1 Phase; 4 required for 3 Phase models with less than 380 Volts; 2 required for 3 Phase models with 380 Volts or higher
19	M413544P	Fuse Holder	Includes nuts; 2 required for 380-480 Volt; Models through 2/28/10
	44155601	Fuse Holder	2 required for 380-480 Volt; Models starting 3/1/10
20	M413621	Fuse	2 required for 380-480 Volt/3 Phase; 0.5 Amp
21	70406701	Fuse	1 required for 1 Phase; 2 required for 100-240 Volt/3 Phase; 2 Amp
22	70306901	Fuse Bracket	100-240 Volt
23	70333001	Terminal Block Shield	
24	430642	Terminal Block	
25	M413862	Insulator	

Control Tray Harnesses for Electric Models

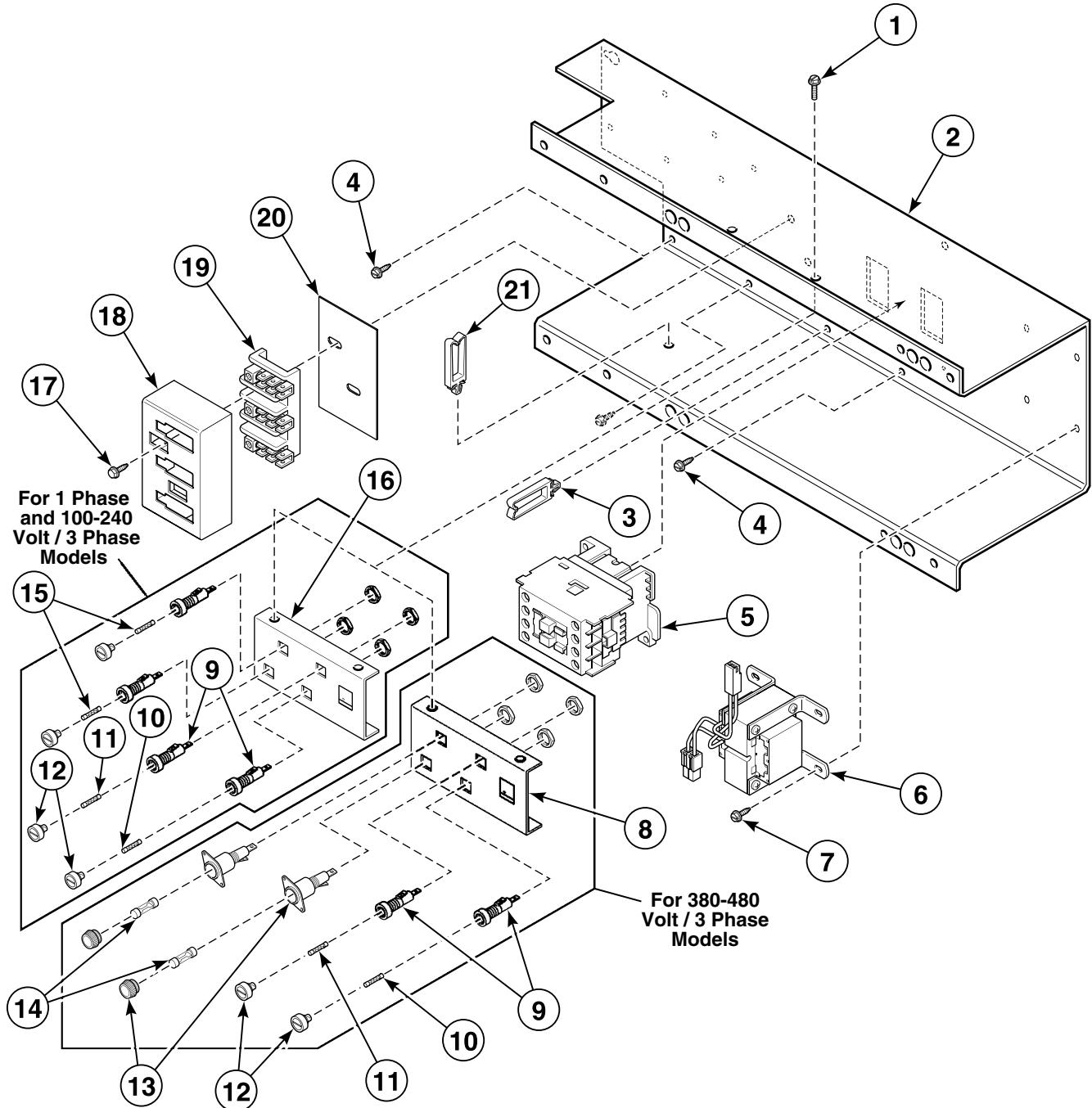


TMB2800P_70409501

Control Tray Harnesses for Electric Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70315801	Junction Box Harness	Dual secondary
2	70347701P	Power Harness	Models through 2/28/10; 1 Phase; Contactor
	70316101P	Power Harness	Models through 2/28/10; 3 Phase models with less than 380 Volts
	70332201	Power Harness	Models through 2/28/10; 3 Phase models with 380 Volts or higher
	70445501	Power Harness	Models starting 3/1/10; 1 Phase; Contactor
	70439001	Power Harness	Models starting 3/1/10; 3 Phase models with less than 380 Volts
	70438901	Power Harness	Models starting 3/1/10; 3 Phase models with 380 Volts or higher
3	70320201	Motor Contactor Harness	Models through 2/28/10; 3 Phase
	44142601P	Motor Contactor Harness	Models starting 3/1/10; 3 Phase
4	M413505	Jumper Harness Assembly	120 Volt
	M413506	Jumper Harness Assembly	208 Volt
	M413507	Jumper Configuration Assembly	240 Volt
	M413508	Jumper Harness Assembly	380 Volt
	M413509	Jumper Harness Assembly	415 Volt
	M413510	Jumper Configuration Assembly	480 Volt
5	M413863	Network Capacitor Assembly	3O, 3V, 3X, DO, DV, DX and OM control suffixes
6	M413878	Capacitor Network Harness Assembly	3O, 3V, 3X, DO, DV, DX and OM control suffixes

Control Tray for Non-CE Electric Models

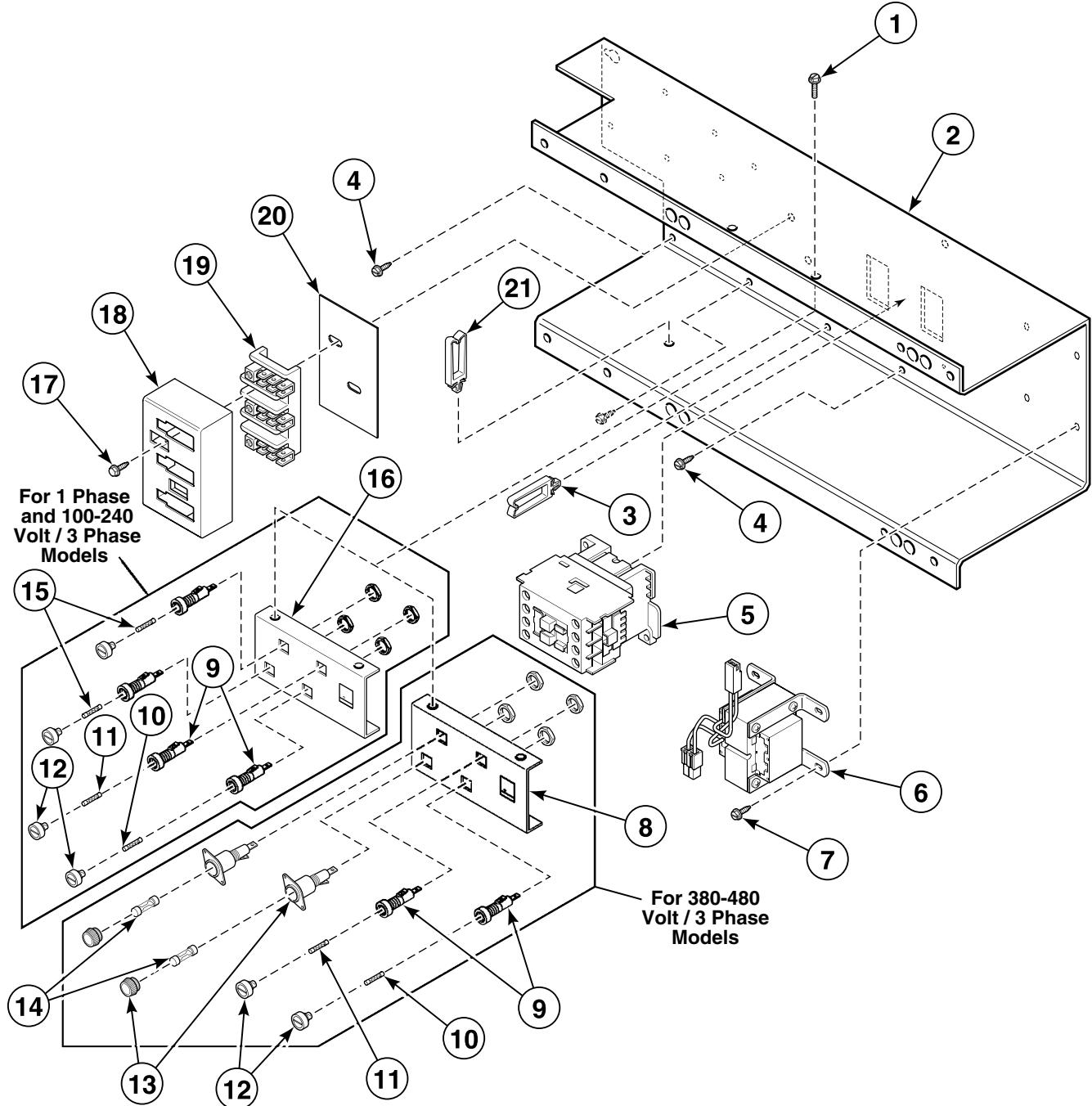


TMB2543PA_70409501

Control Tray for Non-CE Electric Models

REF	PART NO.	DESCRIPTION	COMMENTS
	44127701	Warning Label	Extended tumble; On control tray cover
	70030501	Expansion Clip	4 required
	501086	Screw	4 required for item 13
1	51780	Screw	2 required
2	70334601	Control Tray	
3	36274	Wire Clip	2 required
4	430497	Screw	
5	70323701P	Contactor	
6	M414228P	Transformer	100-240 Volt
	M414229P	Transformer	380-480 Volt
	M414230P	Transformer	120 Volt; Primary/secondary
	M414312P	Transformer	120 Volt; Dual secondary
7	M411072	Screw	4 required
8	70313601	Fuse Bracket	380-480 Volt; Models through 2/28/10
	70313602	Fuse Bracket	380-480 Volt; Models starting 3/1/10
9	70329401P	Fuse Holder Body	Includes nuts; 3 required for 1 Phase; 4 required for 3 Phase models with less than 380 Volts; 2 required for 3 Phase models with 380 Volts or higher
10	70406601	Fuse	3.5 Amp
11	70406501	Fuse	1.25 Amp
12	70329501	Fuse Holder Cap	3 required for 1 Phase; 4 required for 3 Phase models with less than 380 Volts; 2 required for 3 Phase models with 380 Volts or higher
13	M413544P	Fuse Holder	Includes nuts; 2 required for 380-480 Volt; Models through 2/28/10
	44155601	Fuse Holder	2 required for 380-480 Volt; Models starting 3/1/10
14	M413621	Fuse	2 required for 380-480 Volt/3 Phase; 0.5 Amp
15	70406701	Fuse	1 required for 1 Phase; 2 required for 100-240 Volt/3 Phase; 2 Amp
16	70306901	Fuse Bracket	
17	44083001	Screw	2 required
18	70333001	Terminal Block Shield	
19	430642	Terminal Block	
20	M413862	Insulator	
21	70366201	Wire Clip	

Control Tray for CE Electric Models

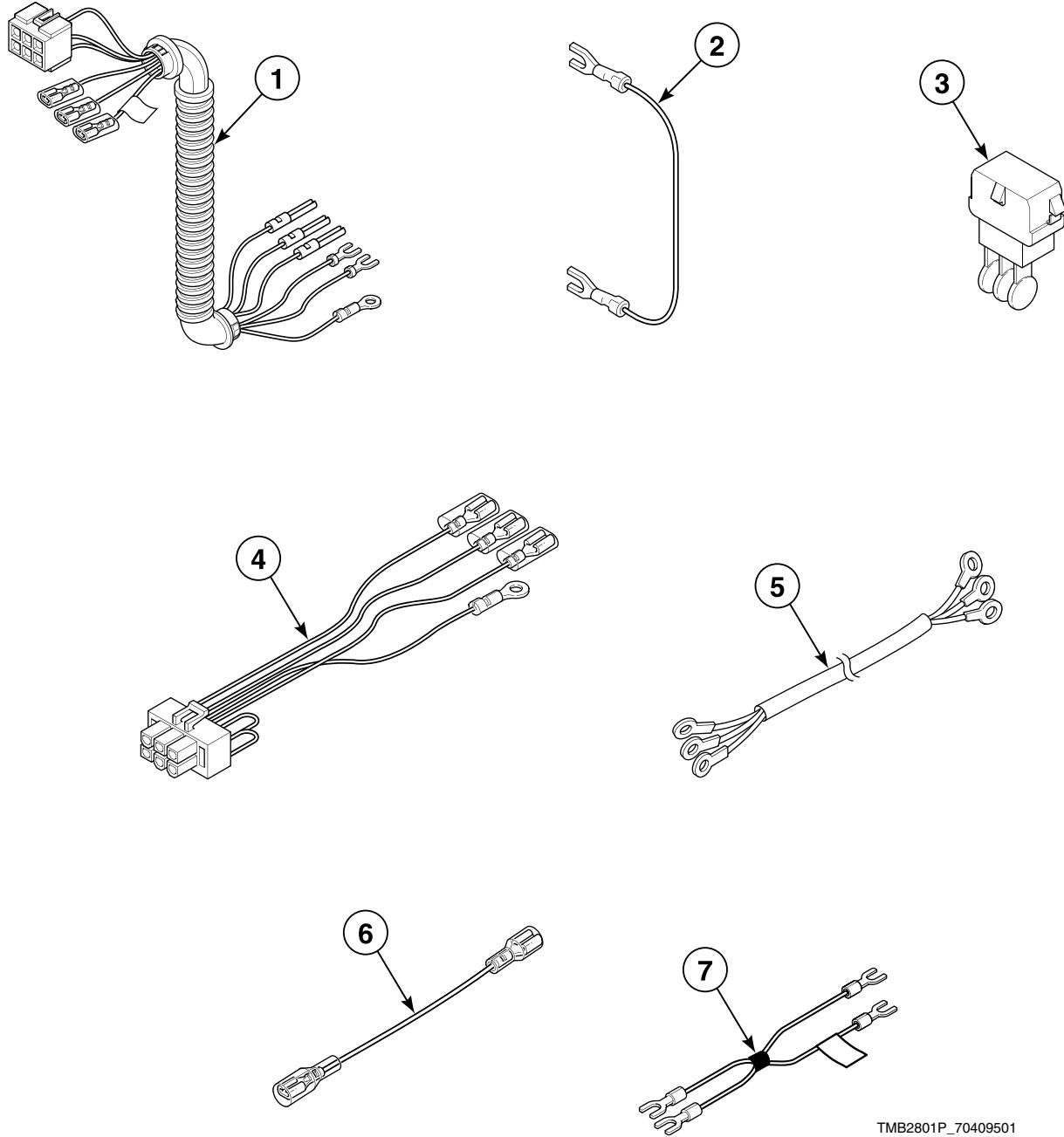


TMB2543PA_70409501

Control Tray for CE Electric Models

REF	PART NO.	DESCRIPTION	COMMENTS
	70030501	Expansion Clip	4 required
	501086	Screw	4 required for 380 Volt and higher
	44127701	Warning Label	Extended tumble; On control tray cover
	M412096	Earth Terminal Sticker	
1	51780	Screw	2 required
2	70334601	Control Tray	
3	36274	Wire Clip	2 required
4	430497	Screw	
5	70323701P	Contactor	24 Volt
6	M414228P	Transformer	100-240 Volt
	M414312P	Transformer	120 Volt; Dual secondary
	M414230P	Transformer	120 Volt; Primary/secondary
	M414229P	Transformer	380-480 Volt
7	M411072	Screw	4 required
8	70313601	Fuse Bracket	380-480 Volt; Models through 2/28/10
	70313602	Fuse Bracket	380-480 Volt; Models starting 3/1/10
9	70329401P	Fuse Holder Body	Includes nuts; 3 required for 1 Phase; 4 required for 3 Phase models with 240 Volt and lower; 2 required for 3 Phase models with 380 Volt and higher
10	70406601	Fuse	3.5 Amp
11	70406501	Fuse	1.25 Amp
12	70329501	Fuse Holder Cap	3 required for 1 Phase; 4 required for 3 Phase models with 240 Volt and lower; 2 required for 3 Phase models with 380 Volt and higher
13	M413544P	Fuse Holder	Includes nuts; 2 required for 380-480 Volt; Models through 2/28/10
	44155601	Fuse Holder	2 required for 380-480 Volt; Models starting 3/1/10
14	M413621	Fuse	2 required for 380-480 Volt; 0.5 Amp
15	70406701	Fuse	1 required for 1 Phase; 2 required for 3 Phase models with 240 Volt and lower; 2 Amp
16	70306901	Fuse Bracket	100-240 Volt
17	44083001	Screw	2 required
18	70333001	Terminal Block Shield	
19	430642	Terminal Block	
20	M413862	Insulator	
21	70366201	Wire Clip	2 required

Accessory Box Harnesses for Electric Models

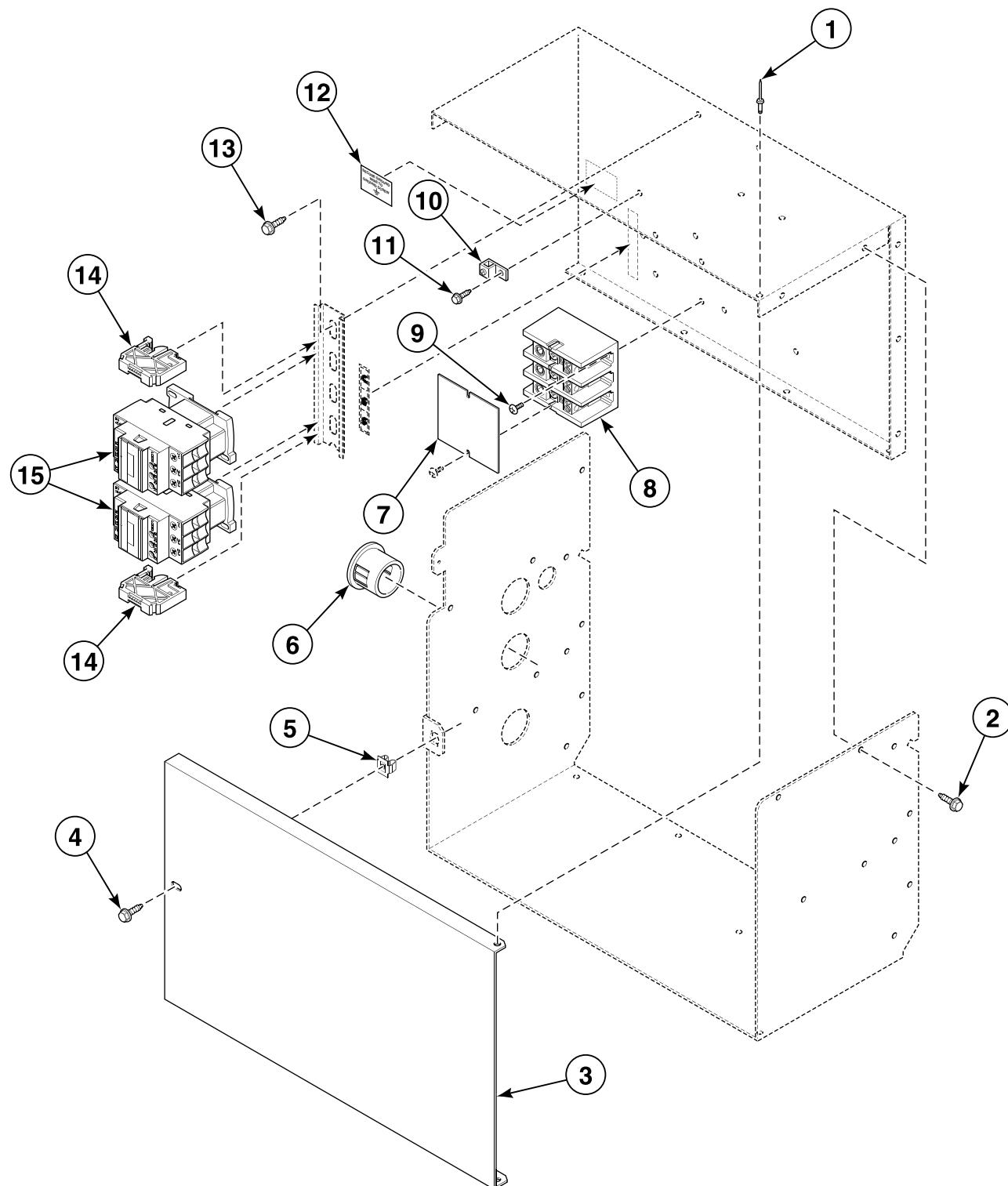


TMB2801P_70409501

Accessory Box Harnesses for Electric Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70335501P	Electric Power Buss Harness	Models through 2/28/10
	70439601	Electric Power Buss Harness	Models starting 3/1/10
2	M413933	Jumper Cable Assembly	Non-CE models; 8 gauge; 7.5 inches; 2 required for 1 Phase; 3 required for 3 Phase
	M413934	Jumper Cable Assembly	8 gauge; 8 inches; 1 required for 1 Phase; 3 required for 3 Phase
	M414121	Jumper Cable Assembly	CE models; 8 gauge; 6.75 inches; 6 required for 3 Phase models with less than 380 Volts
3	M413863	Network Capacitor Assembly	3O, 3V, 3X, DO, DV, DX and OM control suffixes
4	70286501	Capacitor Network Harness Assembly	3O, 3V, 3X, DO, DV, DX and OM control suffixes
5	70371301P	Cable Set Heater Assembly	H1-H3
	70371401P	Cable Set Heater Assembly	H4-H6; Models with less than 380 Volts
6	70139001	Jumper Assembly	Non-CE models; 8 gauge; 10 inches; 2 required for 1 Phase; 3 required for 3 Phase models with less than 380 Volts
	70139101	Jumper Assembly	Non-CE models; 8 gauge; 11 inches; 1 Phase
	70138801	Jumper Assembly	CE models; 6 gauge; 8 inches; 3 required for 3 Phase
	70138901	Jumper Assembly	CE models; 2 gauge; 7.5 inches; 2 required for 1 Phase
	44014601	Jumper Wire	CE models; 8 gauge; 6.25 inches; 3 required for 3 Phase models with less than 380 Volts
	44014701	Jumper Wire	CE models; 8 gauge; 10.5 inches; 2 required for 1 Phase; 3 required for 3 Phase models with less than 380 Volts
	44014801	Jumper Wire	CE models; 8 gauge; 13 inches; 3 required for 1 Phase and 3 Phase models with 380 Volts or more
	70355801P	Electric Contactor Jumper Set Harness	Models with less than 380 Volts

Accessory Box for Non-CE Electric Models

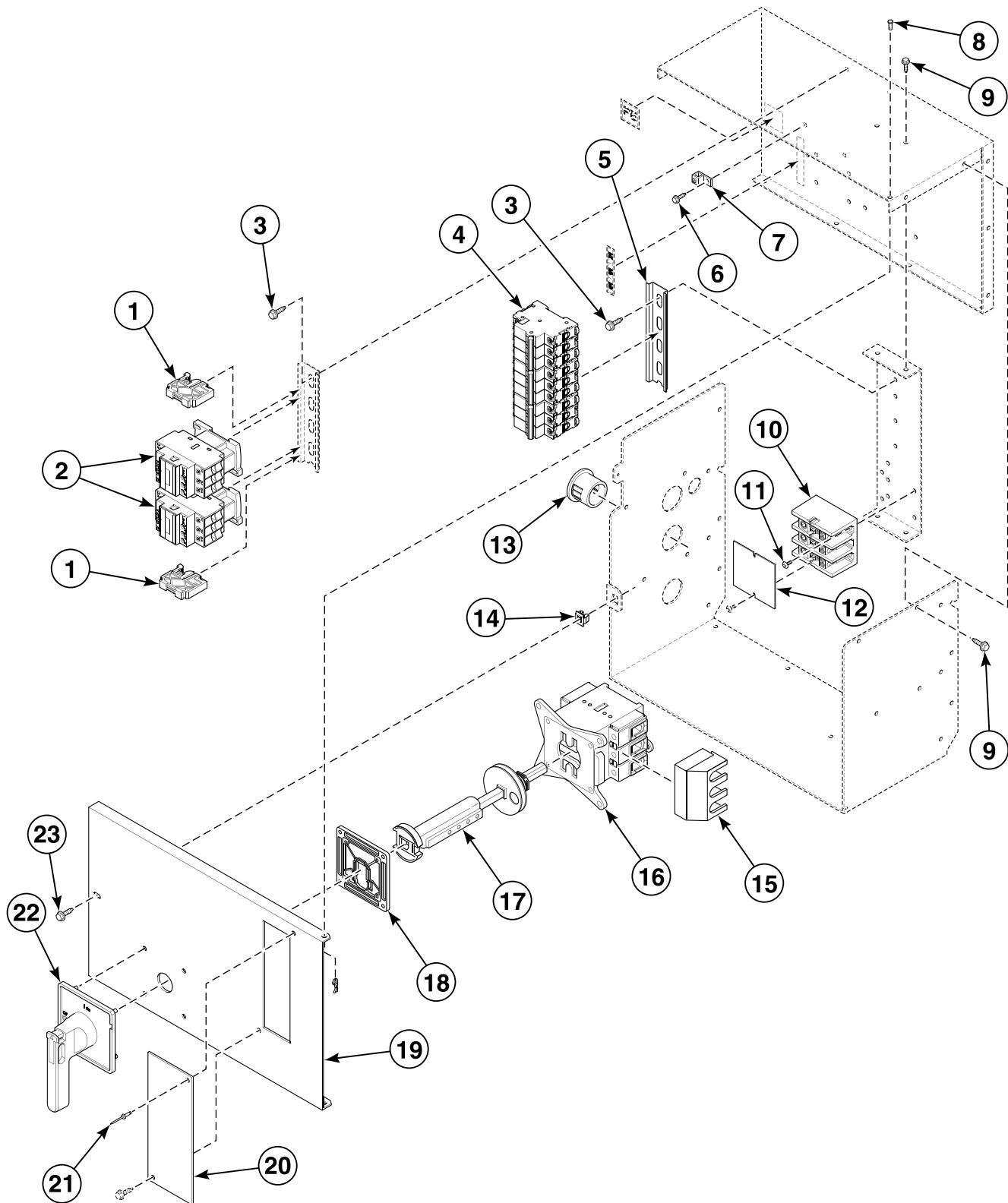


TMB2538P_70409501

Accessory Box for Non-CE Electric Models

REF	PART NO.	DESCRIPTION	COMMENTS
	M413930P	Ferrite Core Assembly	3O, 3V, 3X, DO, DV, DX and OM control suffixes
	44127701	Warning Label	Extended tumble; Use on accessory box cover
1	70058502	Pop Rivet	2 required
2	430497	Screw	11 required
3	70358401	Accessory Box Cover	
4	33562	Screw	
5	70030501	Expansion Clip	
6	M402542	Snap Bushing	2 required
7	44014901P	Power Distribution Block Cover	
8	M413865	Terminal Block	3 pole
9	39733	Screw	6 required
10	M411283	Ground Lug Connector	
11	M402917	Screw	
12	M403047	Secure Ground Label	
13	51780	Screw	6 required
14	70121001	End Stop	2 required
15	70343301P	Contactor	2 required for models with less than 380 Volts; 1 required for models with 380 Volts or more

Accessory Box for CE Electric Models



TMB2539P_70409501

Accessory Box for CE Electric Models

REF	PART NO.	DESCRIPTION	COMMENTS
	M413930P	Ferrite Core Assembly	3O, 3V, 3X, DO, DV, DX and OM control suffixes
	44127701	Warning Label	Extended tumble; Use on access cover
1	70121001	End Stop	2 required
2	70343301P	Contactor	2 required
3	51780	Screw	14 required
4	M412401	Circuit Breaker	1 Phase
	M412407P	Circuit Breaker	3 Phase
	M412408P	Circuit Breaker	1 required for 1 Phase; 2 required for 3 Phase
5	M412693	Din Rail	
6	M402917	Screw	
7	M411283	Ground Lug Connector	
8	70058502	Pop Rivet	2 required
9	430497	Screw	11 required
10	M413865	Terminal Block	3 pole
11	39733	Screw	4 required
12	44014901P	Power Distribution Block Cover	
13	M402542	Snap Bushing	2 required
14	70030501	Expansion Clip	
15	M412367	Finger Guard	
16	M412186	Mounting Switch Base	
17	M412371P	Extension Handle	
18	M412369	Door Interlock	
19	70358402	Accessory Box Cover	
20	70133901	Electrical Box Access Cover	
21	70058501	Pop Rivet	2 required
22	70268001	Handle	
23	33562	Screw	3 required

Notes

Parts Index

A

Access Panel Trim 70399401	49
Accessory Box Cover 70358401	101
70358402	103
Adapter 70131901	75
Adhesive 511637P.....	55
Adjustable Buzzer 505447	19
Air Filter 70036001	79
Airflow Switch and Arm Bracket 70319601	69
Airflow Switch Arm 70319401	69
Airflow Switch Cover 70356601	69
Airflow Switch Vane 70319201	69
Airflow Switch Wrapper 70356101	69

B

Bearing Housing Bracket 70021401	67
Belt 70276201P.....	63
Belt Tension Tool Kit M4853P3.....	63
Blower Assembly 70359801P.....	65
Blower Motor 70337501P.....	65
70342601P.....	65
Blower Motor Kit 70337601P.....	65
70337701P.....	65
Blower Motor Mounting Plate 70349601	65
Bolt 70062401	63
Bracket 44065901	61
Bumper Pad 56128	83, 85
Burner Grill 70188801	71
Burner Orifice M401002	73
M401007	73
M401015	73
M402995	73
M403017	73
M411373	73

M411374	73
M411375	73
M411376	73
M411511	73

Buzzer Kit M4860P3	15
Bypass Harness 70364103	15, 21, 25, 33, 39

C

Cable Set Heater Assembly 70371301P	77, 99
70371401P	77, 99
Cam and Hinge Kit M4772P3	45
M4773P3	45
Capacitor Network Harness Assembly M413878	81, 87, 93
70286501	99
Card Reader and Bracket Assembly 510068P	33
Card Reader Harness Assembly 70211801	33
Card Reader Network Harness Assembly 70206601	33
Card Reader Overlay 70334201	25
70334301	25
Center Cylinder Seal Assembly 70066003	55
Center Pan 70252201	57
Center Partition 70252501	57
Circuit Board Support 501523	61
Circuit Breaker M412401	103
M412407P	103
M412408P	103
Clevis Pin 70389201	79
Coin Chute Assembly 70296401	49
Coin Cover Overlay 70246301	23
Coin Drop 38479P	27
38963P	27
39748	27
70256402P	27
70429001	27
Coin Drop Assemby 200578P	27
210195	27
210196	27
38462P	27
38463	27
38464P	27
38467	27

N/A items do not appear in index.

38472	27
38475	27
38519	27
38521	27
39157	27
44039701P.....	19
44039702	19
44039703	19
44039704	19
44039705	19
44039706	19
44039707	19
70447301	27
Coin Drop Kit CK077	27
Coin Drop Overlay 39564	23
Coin Identification Paper 38725	27
Coin Vault Assembly 70180101	49
Coin Vault Switch Harness 70364104P.....	23, 31, 37, 49, 57
Coin Vault Trim 70117502	49
Communication Board 210095P.....	43
Communication Connector 210099	43
Communication Wire Harness Assembly 800246	35, 41
Contact Block 44018701	51
Contact Block Switch F200233401	51
Contact Switch F8069501	51
Contactor 70323701P.....	83, 85, 89, 91, 95, 97
70343301P.....	101, 103
Control 44063801P.....	61
Control Assembly 511867P.....	23, 25
512199P	13
512202P	15
513139P	13
70402007P	17
70402008P	17
70402009P	17
70402107P	17
70402115P	17
70402116P	17
Control Box Base 44065301	61
Control Box Cover 44065201	61
Control Box Housing 44065101	61
Control Box Top 44065401	61
Control Chassis Mounting Bracket 70357901	13, 15
Control Door Assembly 70363401	13
Control Harness 70426501P	61
Control Housing Cover 70307002	41
Control Kit 505905P	31, 33
512858P	37, 39
70228401P	21
Control Overlay 70410001	37
70410002	37
Control Panel 70121301*	47
70121302	47
70121305*	47
70121306	47
70273401*	47
70273402	47
70273403*	47
70273404	47
70273405*	47
70273406	47
Control Panel Harness 70315501P	23, 25, 31, 33
70315601P	17
70335301P	21
70367001P	15
70368001P	25, 31, 33
70369001	13
70382701P	21
70398401	13
70410401P	37, 39
Control Panel Harness Assembly 70315701	17
70368001P	23
Control Plate Assembly 44040901	19
44041001	19
70175805	21
70175806	21
70175807	23, 31
70348801	25, 33, 39
70360601	15
Control Plate Kit 44050701P	17
70291001P	37
Control Set 70370001	13
70370101P	13
70370201P	15
Control Tray 70334601	83, 85, 89, 91, 95, 97
Control Trim 44016301	49
44016401	49
Cylinder Assembly 70372601P	55
70372602P	55
70372603	55
Cylinder Bearing Stud Plate Assembly 430352	55
Cylinder Guide Tool 263P4	55
Cylinder Idler Arm 70259901	63

N/A items do not appear in index.

Cylinder Motor Harness Assembly	63
70401001	55, 63
70401101	55, 63
70439701	55, 63
70440101	55, 63
Cylinder Shroud	57
70427401	57
70427402	57
Drive Motor Kit	63
70337901P	63
70338001P	63
Drive Rivet	61
M400713	61
Drum Idler Spring	63
70045301	63
Drywall Screw Magnet Kit	55
70343101P	55

D

Damper and Hinge Exhaust Assembly	65
70209501	65
Din Rail	103
M412693	103
Display Assembly	15
512218P	15
Door Assembly	45
44046701	45
44058001P	45
70064100	45
70212200	45
70212300	45
70408901	45
Door Glass	45
M400784P	45
70133601P	45
Door Glass Installation Tool	45
M4221P4	45
Door Glass Seal Kit	45
70211901P	45
Door Handle	45
M400133	45
430117	45
44057701	45
70024801	45
Door Hinge	45
70115901*	45
70115902	45
70115903B	45
Door Hinge Lug Assembly	45
44035001	45
44035002	45
Door Interlock	103
M412369	103
Door Latch	49
M401223	49
Door Ring	45
70399701B	45
Door Ring Assembly	45
44043501	45
Door Ring Gasket	45
70296801	45
Door Switch Actuator Kit	45
70215001P	45
Door Switch with Boot Assembly	57
70310501	57
Double Ended Stud	63
70334701	63
Drive Access Cover	65
70196301	65
70202501	63
Drive Motor	63
70337801P	63

Earth Terminal Sticker	85, 91, 97
M412096	85, 91, 97
Elbow	75
70079601	75
70208701	73
70428101	59
Electric Contactor Jumper Set Harness	99
70355801P	99
Electric Power Buss Harness	99
70335501P	99
70439601	99
Electrical Box Access Cover	103
70133901	103
Electronic Coin Drop Assembly	27
70294101P	27
70294103P	27
70294104	27
70294105P	27
70294106	27
70294107	27
70294109	27
70294111	27
Electronic Coin Drop Harness	27
44065801	27
Electronic Coin Drop Kit	29
CK095	29
CK099	29
CK100	29
CK101	29
CK103	29
CK106	29
CK108	29
CK109	29
CK502	29
Electronic Control	19
44037801P	19
Electronic OPL Control Kit	21
M4689P3	21
M4695P3	21
Emergency Stop Contact Harness	51
70364105P	51
Emergency Stop Harness	51
70364106P	51
Emergency Stop Label	51
M412235	51
Emergency Stop Pushbutton	51
F200233500	51
End Cap	55
70070101	55
End Stop	101, 103
70121001	101, 103

N/A items do not appear in index.

Exhaust Thimble	
70015601	65
Expansion Clip	
70030501	49, 83, 85, 89, 91, 95, 97, 101, 103
Extension Handle	
M412371P.....	103
70342501P.....	85, 91
<hr/>	
F	
False Front	
70021101*P	47
False Front Assembly	
70021102P.....	47
70024001*P	47
70024002P.....	47
Fan Motor Harness Assembly	
70401201	65
70401301	65
70439801	65
70440201	65
Ferrite Core Assembly	
M413930P.....	21, 101, 103
Fill Hose Kit	
28330P.....	61
Filter	
70429401	79
Finger Guard	
M412366.....	85, 91
M412367	103
Flat Top	
70018601	57
Foam Gasket	
70414101	13, 15, 17, 19, 21, 23, 25, 31, 33, 37, 39
Front Panel Assembly	
44116401*P	47
44116501P.....	47
44116601*.....	47
44116701P.....	47
44116801*P	47
44116901	47
44117001*.....	47
44117101P.....	47
Front Panel Seal	
70173401P.....	47
Fuse	
M413621	83, 85, 89, 91, 95, 97
70406501	21, 83, 85, 89, 91, 95, 97
70406601	83, 85, 89, 91, 95, 97
70406701	83, 85, 89, 91, 95, 97
Fuse Bracket	
70306901	83, 85, 89, 91, 95, 97
70313601	83, 85, 89, 91, 95, 97
70313602	83, 85, 89, 91, 95, 97
Fuse Holder	
M413544P.....	83, 85, 89, 91, 95, 97
44155601	83, 85, 89, 91, 95, 97
Fuse Holder Body	
70329401P.....	83, 85, 89, 91, 95, 97
Fuse Holder Cap	
70329501	83, 85, 89, 91, 95, 97

<hr/>	
G	
Gas Burner	
70229801	71
Gas Disconnect Harness	
70342101	81, 87
70440501	81, 87
Gas Line Assembly	
70271201	73
Gas Shut-Off Valve	
M412562P	75
Gas Valve	
44154501P	73
44154502P	73
Gas Valve Bracket	
70210301	75
70429801	73
Gas Valve Coil	
70260101	75
Gas Valve Cover	
70381001	71
70429901	73
Gas Valve Harness Assembly	
70184001	75
Gasket	
70392701P	65
Graphic Overlay	
44050401	17
44050501	17
44050502	17
Ground Lug Connector	
M411283	101, 103
<hr/>	
H	
Hairpin Cotter	
70389301	79
Handle	
70268001	103
Handle and Caps Assembly	
70154403	53
70154404	53
Handle Bar	
70399502B	45
Handle Bumper	
70407201	53
Harness Assembly	
M412997	73, 79
Heater Element	
70034404P	77
70034405P	77
70034406P	77
High Voltage Lead	
70006201	81
Hold-Down Clip	
35865	57
Hole Plug	
44024201	45
70063201	57
Hose	
44073304	61

N/A items do not appear in index.

Hose Clamp 36801	61
Hose Fitting 44069101	61

I

ICM Reset Label 70411001	85
Idler Bracket 70443301	63
Idler Wheel Assembly 70050401P.....	63
Igniter Cover 70159601	71
Ignition Control 70367301P.....	83
70367401P.....	85
Ignition Control Harness 70316301	81
70316401	81
Insulator M413862	83, 85, 89, 91, 95, 97

J

Jumper Assembly 70138801	99
70138901	99
70139001	99
70139101	99
Jumper Bar 70066501	77
Jumper Cable Assembly M413933	99
M413934	99
M414121	99
Jumper Calibration Assembly 70084301	21
Jumper Calibration Wire 70324602	13, 15, 23, 25, 31, 33, 37, 39
Jumper Configuration Assembly M413507	81, 87, 93
M413510	81, 87, 93
Jumper Disconnect Assembly 70120901	81, 87
Jumper Harness Assembly M413504	81, 87
M413505	81, 87, 93
M413506	81, 87, 93
M413508	81, 87, 93
M413509	93
Jumper Strip M400869	77
Jumper Wire 44014601	99
44014701	99
44014801	99
70066601	77
Junction Box Harness 70315801	81, 87, 93

K

Key 70144101	65
70155601	49
70155602	49
Kickplate 70117603	53
70117604	53

L

Label 70414001	47
Leveling Leg 34319	57
Light 801431	13
801432	61
Limit Thermostat M409433	77
M410542	71
M411307	65
510701	71
Lint Panel Assembly 70176701*	53
70176702P	53
70176704	53
70176705*	53
70176706	53
70176707*	53
70176708	53
Lint Panel Gasket 70289101P	53
Lint Panel Switch Bracket 70277301	57
Lint Screen 70325601	57
Lint Screen Clip 70054501	57
Lock, Key and Nut Kit 44089301P	49, 61
44089302P	49
Lower Rear Panel 70290201	65
L.P. Conversion Kit M4711P3	73
L.P. Valve 70257601P	75

M

Main Harness Assembly 70400901	13, 15, 21, 23, 25, 31, 33, 37, 39
Male Tab Terminal 00177	13, 15, 19
Manual Reset Thermostat M411945	65
70186301	71
Membrane Switch 44037902P	19

N/A items do not appear in index.

44039402P.....	19
Mixing Valve 36958P.....	61
Motor Capacitor M410296.....	63
70211401.....	63
70211501.....	65
70211502.....	63
Motor Channel 70261701.....	63
Motor Conduit Mounting Bracket 70321701.....	63, 65
Motor Contactor Harness 44142601P.....	81, 87, 93
70320201.....	81, 87, 93
Motor Mount Bracket 70127301.....	63
Motor Pulley 70284201.....	63
70284203.....	63
Mounting Bracket 70063501.....	21
Mounting Plate 70208801.....	25, 33, 39
Mounting Switch Base M412186.....	103
M412187P.....	85, 91

N

Nameplate 44129903.....	49
Nameplate Overlay 44130201.....	49
44144401.....	45
70410201.....	49
70411401.....	45
Network Board Assembly 201341.....	41
210016P.....	35
Network Capacitor Assembly M413863.....	81, 87, 93, 99
Network Controller Kit NK220.....	37, 39
Network Plug Support 70201401.....	35
Network Retrofit Kit NK206.....	37, 39
Network Wire Harness Assembly 44088501P.....	41
800217.....	35
Nozzle Bracket 70424201.....	59
70428601.....	59

Nut

M400022.....	55, 65
M400034.....	55, 65
M404993.....	57
M412986.....	55, 63
M414215.....	45
21899.....	57
23951.....	53
24205.....	13, 15
27222.....	63

N/A items do not appear in index.

29786	13
29787	15, 17, 19
29796	63
430576	57
44071201	45
44087201	55
44088801	49
51236	53
56156	63
70054	13, 15, 21, 23, 25, 31, 33, 37, 45, 77

N.G. Valve 70257501P	75
-------------------------------	----

O

Opto Coupler 200674P	27
Orifice Adapter 70379301	73
Orifice Holder Bracket 70248901	73
Orifice Keeper Bracket 70249001	73
O-Ring 431482	75
Overlay 44130002	21
70115801	21
70128701	21
70129501	23
70129601	23
70130401	21
70130601	21
70184301	31
70184302	31
70184401	33
70257701	23
70257702	23
70257703	25
70258001	23
70258002	23
70258003	25
70258101	23
70259001	23
70261001	23
70261002	23
70261201	23
70261202	23
70286701	23
70321001	23
70362201	15
70362901	13
70363001	13
70410003	39
70453001	23
70453002	23
70453101	25

P

Panel Locator 56079	15, 49, 53
PC Board Standoff 210098	43

Pin	
70071401	45
Pipe Clip	
70203701	71
Pipe Nipple	
70139601	75
901403	75
Pop Rivet	
M405750	73
44166601	49
70058501	45, 57, 79, 103
70058502	101, 103
70126301	53
70126401	53
70412601	45
Porcelain Touch-Up Paint	
122P4P	57
215P4P	57
370P4P	57
Power Distribution Block Cover	
44014901P	101, 103
Power Harness	
70316101P	81, 87, 93
70332201	81, 87, 93
70347701P	81, 87, 93
70438901	81, 87, 93
70439001	81, 87, 93
70445501	81, 87, 93
Primary Air Adjustment Sleeve	
70239801	75
Pushbutton	
44018801	51
Pushbutton Switch	
M413431	85
70107001	23, 25, 31, 33, 37, 39, 49
Push-to-Start Switch	
801434W	61

R

Rear Bearing Shim	
70355001	55
Rear Cylinder Bearing Housing	
70013901	55
Rear Cylinder Channel	
70257101	55
Rear Cylinder Channel Plate	
70257201	55
Rear Cylinder Seal	
70013701P	55
Rear Cylinder Seal Support	
70017201	55
Rear Lint Panel	
70249901	53
Relay	
M412534	19, 21
Relay/Buzzer Bracket	
44041701	19
Replacement Door Handle Kit	
70133501P	45
Replacement Gas Valve Kit	
M4969P3	73
M4971P3	73

Rivet	
70412601	45
Rocker Switch	
70360801	15
70365901	13, 15
Roller Bearing Assembly	
70298701P	57
Roller Catch Arm	
70030301	53
Roller Catch Spacer	
70030201	53
Roller Catch Wheel	
70297601	53
Roller Seal	
70443601	57
Roller Shaft	
70249501	57
Rotation Sensor	
70274001P	67
Rotation Sensor Assembly	
70417401P	67
Rotation Sensor Bracket	
44044401	67
Rotation Sensor Cable Assembly	
70274101	67
Rotation Sensor Cover	
44044301	67

S

Screw	
M400056	63
M400661	45
M402797	19, 21
M402917	83, 85, 89, 91, 101, 103
M405188	71
M409385	45
M411072	65, 83, 85, 89, 91, 95, 97
M412985	63
05161	71
23222	63, 65, 75
33562	101, 103
38272	83, 85
39733	49, 53, 101, 103
430497	35, 41, 49, 55, 57, 59, 61, 63, 65, 69, 71, 73, 75, 77, 83, 85, 89, 91, 95, 97, 101, 103
430648	63
430756	45
430757	45, 53
431484	75
44023301	45
44083001	83, 85, 89, 95, 97
501086	85, 89, 91, 95, 97
501524	13, 15, 23, 25, 31, 33, 37, 39, 45
51780	59, 61, 83, 85, 89, 91, 95, 97, 101, 103
51782	85, 91
61199	45
62588	55
70033502	45
70069901	13, 15
70072801	53
70126101	65
70132301	53
70153301	67
70391101	55

N/A items do not appear in index.

70407301	45
Secure Ground Label	
M403047	83, 85, 89, 91, 101
Sensor Harness	
70426601P	61
Shadow Box Clip	
M400972	49
Sheet Metal Edge Gasket	
70015711	57
70015712	57
Side Panel	
70021502WP	57
70253801*P	57
Side Panel Assembly	
70021501*P	57
Slot Card Plate Assembly	
44089501	25, 39
Snap Bushing	
M400770	73
M402542	101, 103
70178701	61
Solenoid Valve Din Connector	
70370301P	79
Spark Electrode	
70032801P	71
Spray Nozzle	
70427801	59
Spray Nozzle Hose	
70427701	59
Spray Paint	
286P4	57
297P4	57
298P4P	57
Spud Adapter	
70223501	75
Steam Coil	
70369101P	79
Steam Configuration Harness	
70322401P	87
Steam Filter Holder	
70369301	79
Steam Solenoid	
70351011P	79
70351012	79
Steam Stove Limit Bypass Harness	
70389901	79
Steam Valve	
70351001P	79
70351002P	79
Steam Valve Harness Bracket	
70369401	79
Steam Valve Rebuild Kit	
70351021P	79
Steam Valve Wiring Cover	
70369501	79
Stove Back	
70297401	71
Stove Connectors Cover	
70365201	77
Stove Grill	
70214901	77
Stove Limit Bypass Harness	
70316601	77, 79

Stove Limit Harness	
70316501	71
Stove Limit Kit	
M4902P3	71
Stove Top and Sides	
70333401	71
Street Elbow	
H86070034	73
Support Bearing	
430038	55
Switch	
70411901	69
Switch Bracket	
70356301	69
Switch Hole Plug	
44057801B	49
44057801Q	49
44057801W	49

T

Temperature Knob	
44104601	13, 15
Temperature Selector Bracket	
70350201	13
Temperature Selector Switch	
511711	13, 15
Temperature Selector Switch Bracket	
70391701	15
Terminal Block	
M413865	101, 103
430642	83, 85, 89, 91, 95, 97
Terminal Block Shield	
70333001	83, 85, 89, 91, 95, 97
Thermistor	
M414704	65
44064701	59, 61
Thermistor Plate	
70424401	59
Thermostat Cover	
M414477	71
Top Pan	
70252801P	57
Transformer	
M414228P	83, 85, 89, 91, 95, 97
M414229P	83, 85, 89, 91, 95, 97
M414230P	83, 89, 95, 97
M414312P	83, 89, 95, 97
Trunnion and Seal Kit	
M4960P3	55
Tube Assembly	
70427601	59
Tumbler Dolly Kit	
M4379P4	57

U

Union	
H86000031	75
Union Tee	
70427901	59

N/A items do not appear in index.

W

Warning Label	
M410892	47
44127701	83, 85, 95, 97, 101, 103
Washer	
M400080	55
M400991	55, 65
M405535	13
70261401	57
70265901	63
70270301	63
70409301	45
70411301	55
Wire Clip	
36274	83, 85, 89, 91, 95, 97
70366201	83, 85, 89, 91, 95, 97
Wire Guard	
201595P	27

N/A items do not appear in index.

Notes