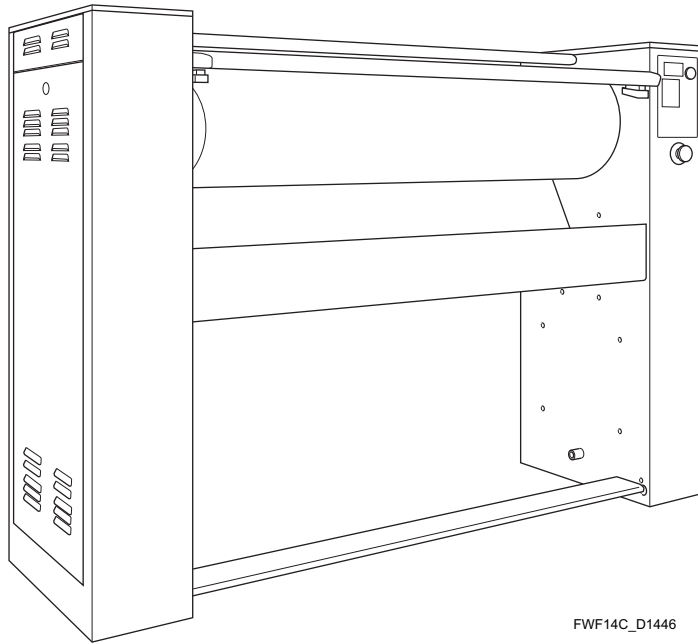


Flatwork Finisher

Refer to Page 3 for Model Numbers



FWF14C_D1446

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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s).

Model Identification

Information in this manual is applicable to these flatwork finisher models:

IRI1400/30AV

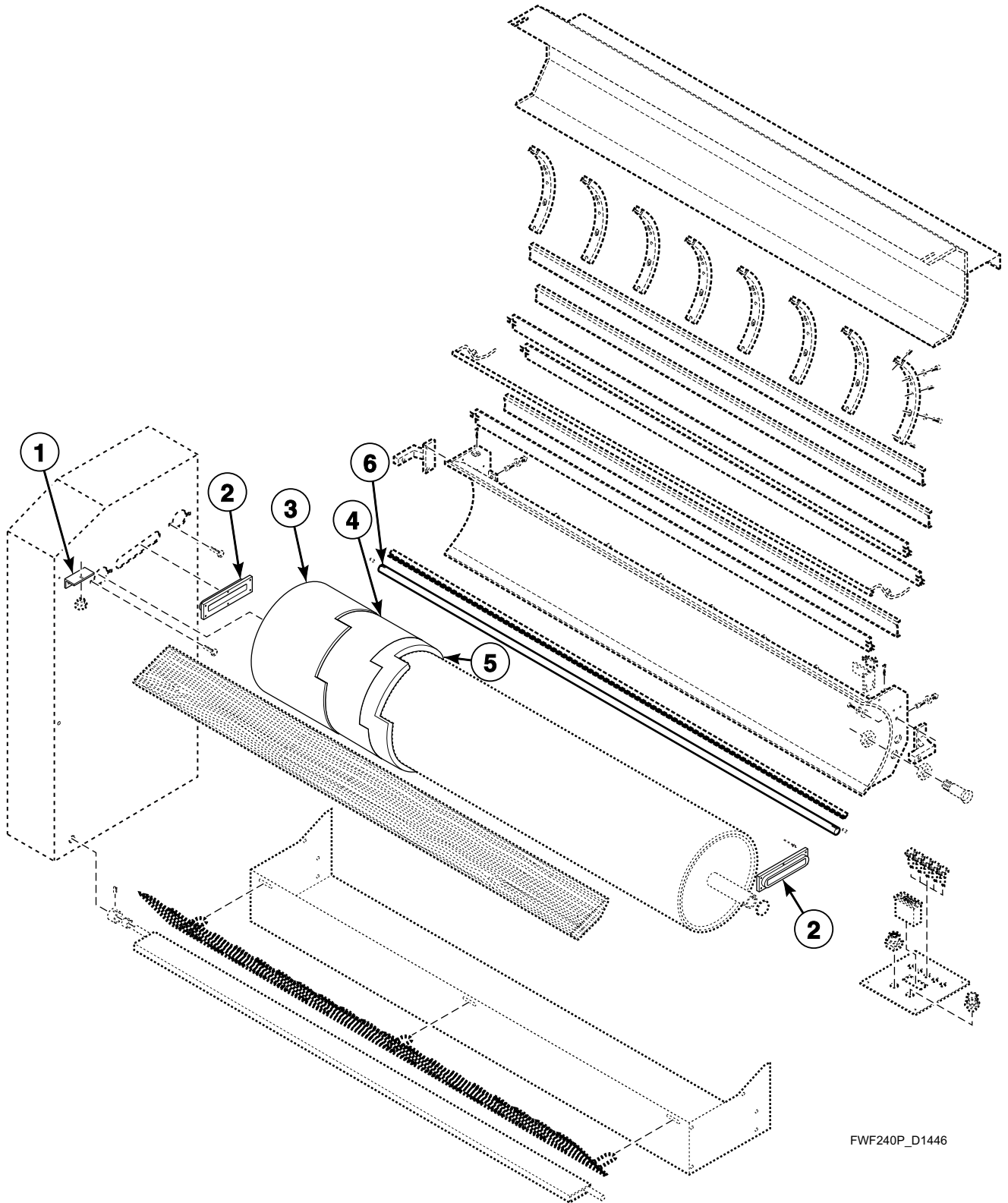
IRI1600/30

IRI1600/30A

IRI1600/30AV

IRI2000/30AV

Tray and Roller Assembly (Drawing 1 of 3)

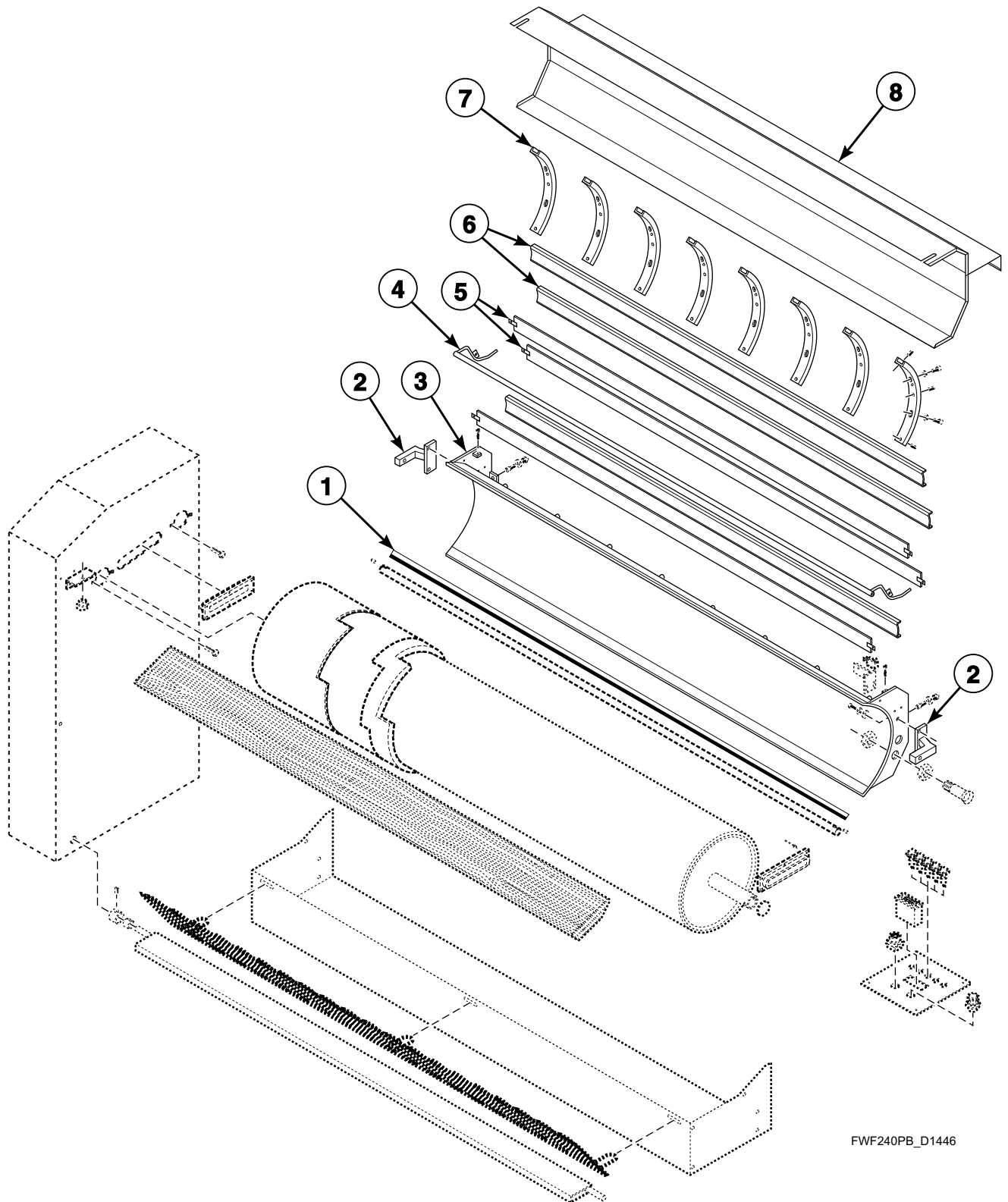


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Tray and Roller Assembly (Drawing 1 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	GM509000074	Table Support	Models through October 2011
	GM509000143-01	Table Support	Models starting October 2011
2	GM015031	Slide Guide	Models through October 2011
	GM509000156-01	Slide Guide	Models starting October 2011
3	GMT1400	Ironing Cloth	Model IRI1400/30AV
	GMT1600	Ironing Cloth	Models IRI1600/30, IRI1600/30A and IRI1600/30AV
	GMT2000	Ironing Cloth	Model IRI2000/30AV
4	GMM1400	Flannel	Model IRI1400/30AV
	GMM1600	Flannel	Models IRI1600/30, IRI1600/30A and IRI1600/30AV
	GMM2000	Flannel	Model IRI2000/30AV
5	GMLACL	Steelwool	
6	GM019041	Plate Shaft	Model IRI1400/30AV through October 2011
	GM019041Z	Plate Shaft	Model IRI1400/30AV starting October 2011
	GM020009	Plate Shaft	Models IRI1600/30, IRI1600/30A and IRI1600/30AV through October 2011
	GM020009Z	Plate Shaft	Models IRI1600/30, IRI1600/30A and IRI1600/30AV starting October 2011
	GM022009	Plate Shaft	Model IRI2000/30AV through October 2011
	GM022009Z	Plate Shaft	Model IRI2000/30AV starting October 2011

Tray and Roller Assembly (Drawing 2 of 3)

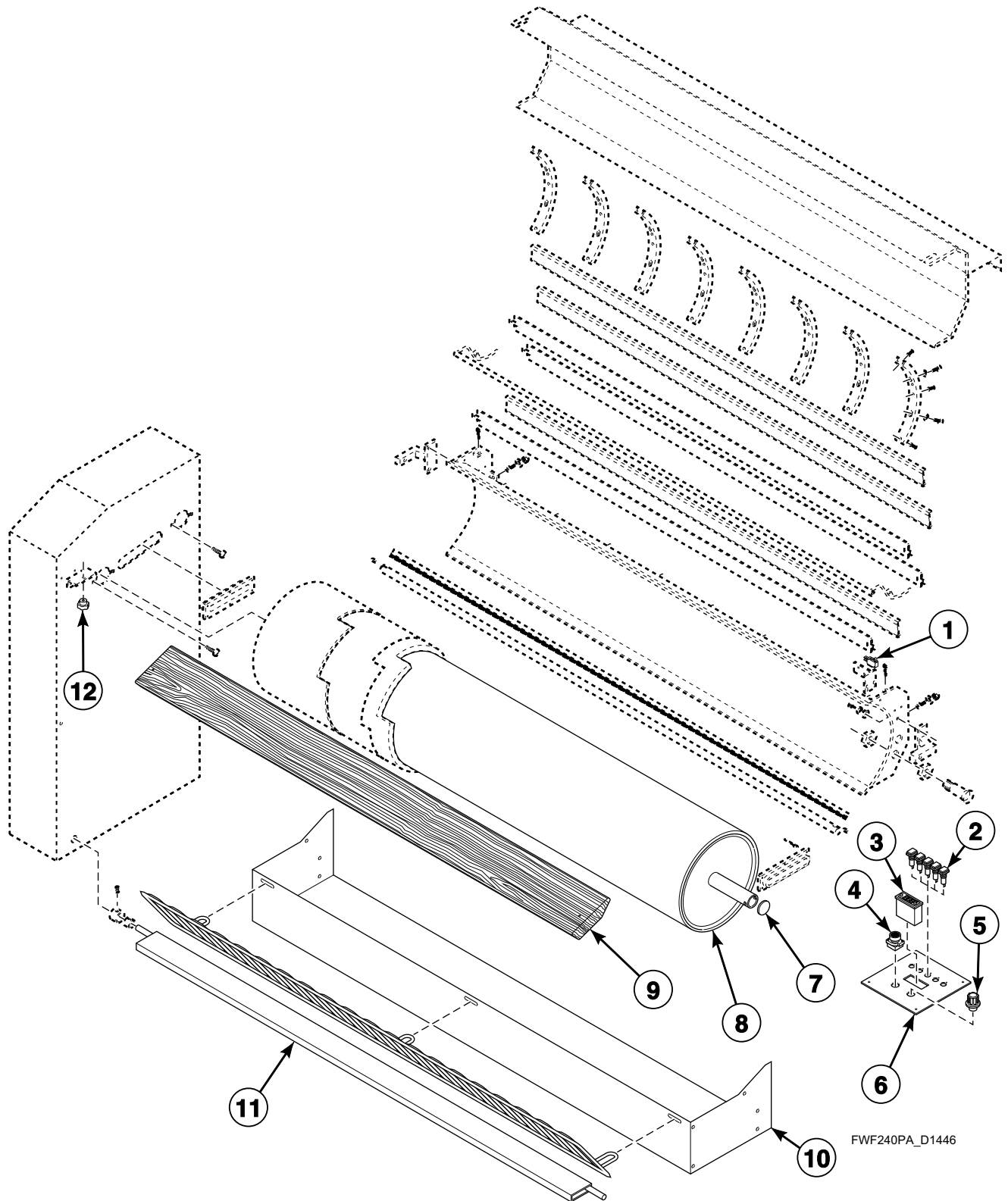


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Tray and Roller Assembly (Drawing 2 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
	GM019043	Linen Pipe Support	Models through October 2011
	GM019043Z	Linen Pipe Support	Models starting October 2011
1	GM509000148-01	Gasket	Models starting October 2011
2	GM019028	Ironing Plate Support	Models through October 2011
	GM019028Z	Ironing Plate Support	Models starting October 2011
3	GM490C00008	Ironing Plate	Model IRI1400/30AV through October 2011
	GM490C00005-11	Ironing Plate	Model IRI1400/30AV starting October 2011
	GM490C00009	Ironing Plate	Models IRI1600/30, IRI1600/30A and IRI1600/30AV through October 2011
	GM490C00005-12	Ironing Plate	Models IRI1600/30, IRI1600/30A and IRI1600/30AV starting October 2011
	GM490C00010	Ironing Plate	Model IRI2000/30AV through October 2011
	GM490C00005-13	Ironing Plate	Model IRI2000/30AV starting October 2011
4	GM019010	Finger Guard	White; Model IRI1400/30AV
	GM590000068-06	Finger Guard	Gray; Model IRI1400/30AV starting October 2011
	GM020005	Finger Guard	White; Models IRI1600/30, IRI1600/30A and IRI1600/30AV
	GM590000068-07	Finger Guard	Gray; Models IRI1600/30, IRI1600/30A and IRI1600/30AV starting October 2011
	GM022005	Finger Guard	White; Model IRI2000/30AV
	GM590000068-08	Finger Guard	Gray; Model IRI2000/30AV starting October 2011
5	GM1FZES047A008	Heating Element	Model IRI1400/30AV
	GM1FZES047A006	Heating Element	Models IRI1600/30, IRI1600/30A and IRI1600/30AV
	GM1FZES047A013	Heating Element	Model IRI2000/30AV
6	GM019008	Clamp Profile	Model IRI1400/30AV
	GM020003	Clamp Profile	Models IRI1600/30, IRI1600/30A and IRI1600/30AV
	GM022003	Clamp Profile	Model IRI2000/30AV
7	GM019011	Clamp	
8	GM019004	Rear Cover	Model IRI1400/30AV through October 2011
	GM490V70024-04	Rear Cover	Model IRI1400/30AV starting October 2011
	GM020002	Rear Cover	Models IRI1600/30, IRI1600/30A and IRI1600/30AV through October 2011
	GM490V70024-05	Rear Cover	Models IRI1600/30, IRI1600/30A and IRI1600/30AV starting October 2011
	GM022002	Rear Cover	Model IRI2000/30AV through October 2011
	GM490V70024-06	Rear Cover	Model IRI2000/30AV starting October 2011

Tray and Roller Assembly (Drawing 3 of 3)



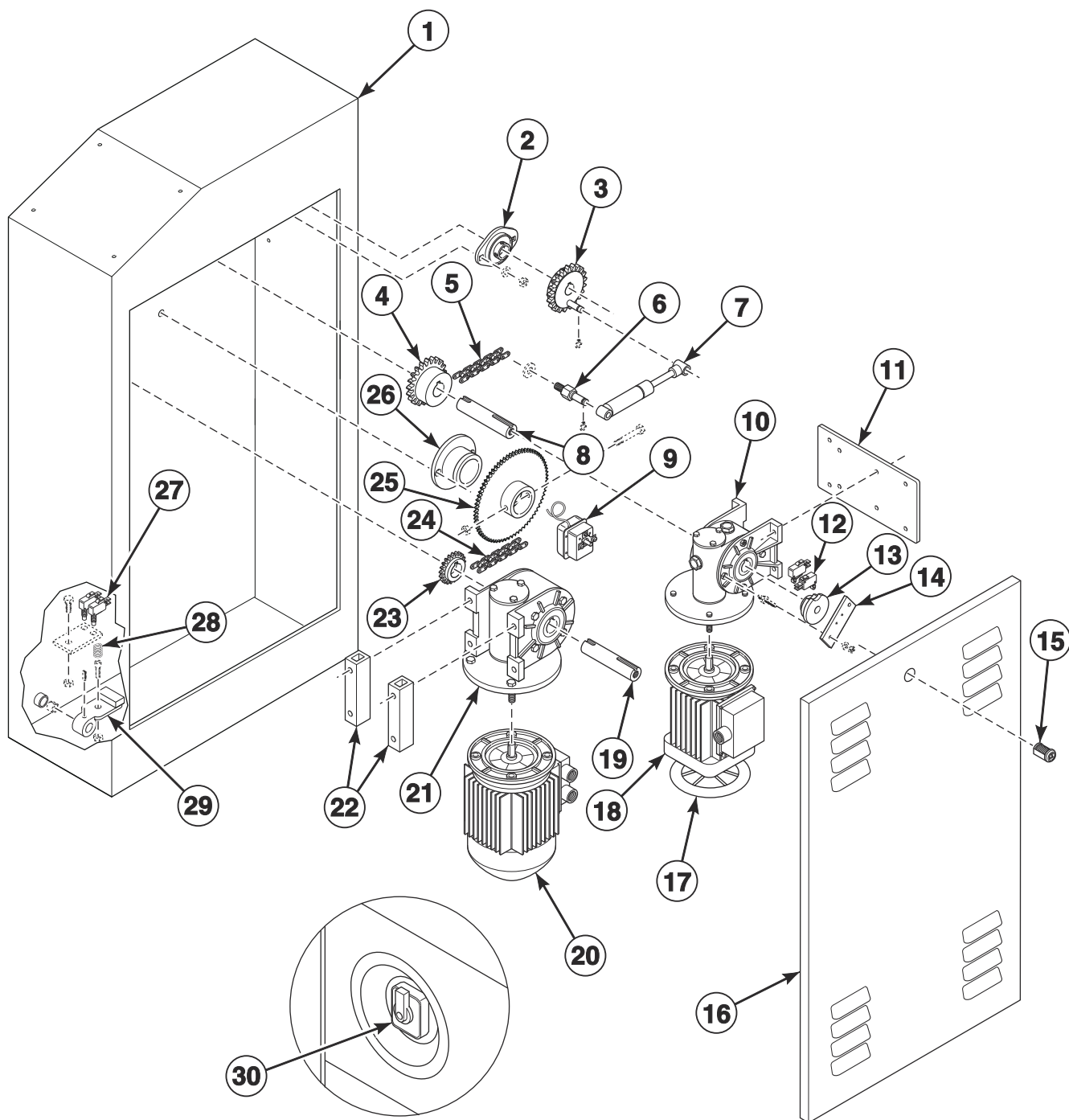
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Tray and Roller Assembly (Drawing 3 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
	GM480000021	Inverter	Models IRI1400/30AV, IRI1600/30AV and IRI2000/30AV through October 2011
	GM480000053-02	Inverter	Models IRI1400/30AV, IRI1600/30AV and IRI2000/30AV starting October 2011
1	GMCRO831537AX29	Finger Guard Microswitch	
2	N/A	Switch	
3	GMSTEP2	Digital Thermostat	Models through October 2011
	GM408000034	Digital Thermostat	Models starting October 2011
4	GM480000008	Emergency Stop Button	
5	GM019101	Thermostat	Models IRI1400/30AV, IRI1600/30AV and IRI2000/30AV through October 2011
	GM508000001	Thermostat	Models IRI1400/30AV, IRI1600/30AV and IRI2000/30AV starting October 2011
6	GM019038	Control Panel	Models through October 2011
	GM490000022-06	Control Panel	Models IRI1400/30AV, IRI1600/30 and IRI1600/30A starting October 2011
	GM490000022-08	Control Panel	Models IRI1600/30AV and IRI2000/30AV starting October 2011
7	GM5010041	Cap	Nylon
8	GM019014	Roller	Model IRI1400/30AV
	GM020007	Roller	Models IRI1600/30, IRI1600/30A and IRI1600/30AV
	GM022007	Roller	Model IRI2000/30AV
9	GM609000003-06	Wooden Table	Model IRI1400/30AV through October 2011
	GM490000021-05	Wooden Table	Model IRI1400/30AV starting October 2011
	GM609000003-07	Wooden Table	Models IRI1600/30, IRI1600/30A and IRI1600/30AV through October 2011
	GM490000021-06	Wooden Table	Models IRI1600/30, IRI1600/30A and IRI1600/30AV starting October 2011
	GM609000003-08	Wooden Table	Model IRI2000/30AV through October 2011
	GM490000021-07	Wooden Table	Model IRI2000/30AV starting October 2011
10	GM590100007	Slide	Linen; Model IRI1400/30AV through October 2011
	GM590V70055-01	Slide	Linen; Model IRI1400/30AV starting October 2011
	GM590100008	Slide	Linen; Models IRI1600/30, IRI1600/30A and IRI1600/30AV through October 2011
	GM590V70055-02	Slide	Linen; Models IRI1600/30, IRI1600/30A and IRI1600/30AV starting October 2011
	GM590100009	Slide	Linen; Model IRI2000/30AV through October 2011
	GM590V70055-03	Slide	Linen; Model IRI2000/30AV starting October 2011
11	GM690000044-06	Pedal	Model IRI1400/30AV
	GM690000044-07	Pedal	Models IRI1600/30 and IRI1600/30AV
	GM690000044-08	Pedal	Model IRI2000/30AV
12	GMVC19230B-M5	Nut	Models through October 2011
	GM5010173	Nut	Models starting October 2011

N/A = Part no longer available

Frame Assembly

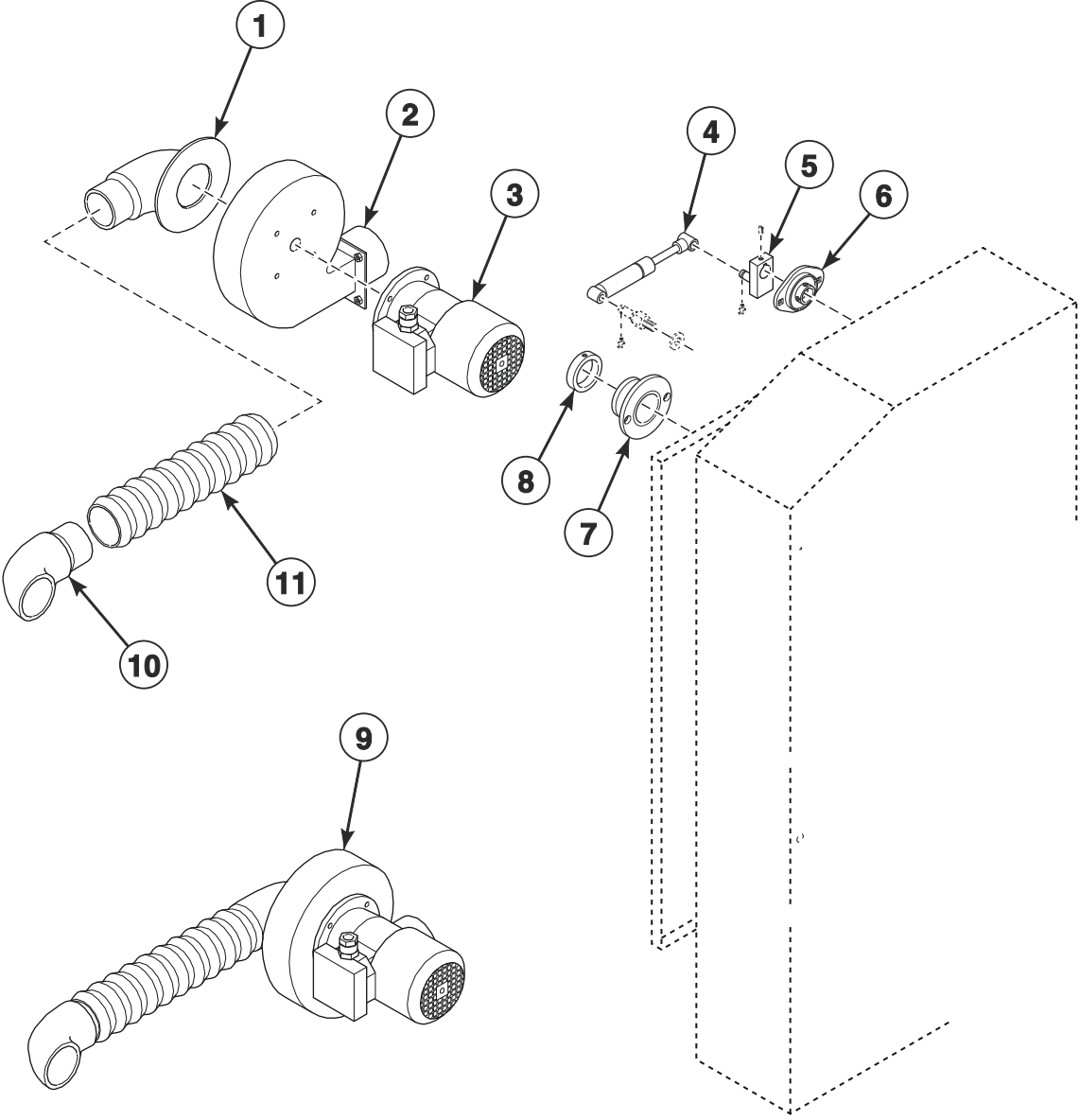


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Frame Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	GM019072	Motor Fan	Models IRI1400/30AV, IRI1600/30AV and IRI2000/30AV
	GM480000021	Inverter	Models IRI1400/30AV, IRI1600/30AV and IRI2000/30AV
1	GM019001	Side Plate	Right; Models through October 2011
	GM490000025-01	Side Plate	Right; Models starting October 2011
	GM019002	Side Plate	Left; Models through October 2011
	GM490000025-02	Side Plate	Left; Models starting October 2011
2	GMSBPFL204	Support	
3	GMZ26PF	Pinion	
4	GMZ26F	Pinion	
5	GM019051	Ironing Plate Chain	
6	GM019029	Pin	Models through October 2011
	GM019029Z	Pin	Models starting October 2011
7	GM221017044	Gas Spring	Model IRI1400/30AV
	GM221017065	Gas Spring	Models IRI1600/30, IRI1600/30A, IRI1600/30AV and IRI2000/30AV
8	GM409000080	Reduction Gear Shaft	
9	GM710V-1841	Safety Thermostat	
10	GMRMI50S	Reduction Gear	Models through October 2011
	GM5010137	Reduction Gear	Models starting October 2011
11	GM409000082	Anchor Plate	
12	GMCRO831613ER24	Ironing Plate Microswitch	Models IRI1400/30AV, IRI1600/30AV and IRI2000/30AV
13	GM409000081	Microswitch Cam	
14	GM019045	Anchor Plate	
15	GM33429	Lock	
	GM334291	Key	
16	GM019006	Door	
17	GM609000179-02	Emergency Handwheel	Models through October 2011
	GM609L00179-04	Emergency Handwheel	Models starting October 2011
18	GM5B54PTAS	Ironing Plate Motor	
19	GM019030	Reduction Gear Shaft	
20	GM75B54PTVF	Roller Motor	Models IRI1400/30AV, IRI1600/30 and IRI1600/30A through October 2011; Models IRI1600/30AV and IRI2000/30AV
	GM535B5R46PT	Roller Motor	Models IRI1400/30AV, IRI1600/30 and IRI1600/30A starting October 2011
21	GMRMI50I	Reduction Gear	Models through October 2011
	GM5010138	Reduction Gear	Models starting October 2011
22	GM019058	Roller Reduction Gear Thickness	
23	GMZ17F	Pinion	
24	GM019050	Roller Chain	
25	GMZ52F	Rim	
26	GM590000034	Roller Support	
27	GMCRO831318	Pedal Microswitch	
28	GM019015	Pedal Spring	
29	GM019013	Lever	Models through October 2011
	GM019013Z	Lever	Models starting October 2011
30	GM580000004	Main Switch	

Exhaust Assembly



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Exhaust Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	GM019025	Fan Manifold	
2	GM019056	Fan Manifold	
3	GM25B52PT	Exhaust System Motor	
4	GM221017044	Gas Spring	Model IRI1400/30AV
	GM221017065	Gas Spring	Models IRI1600/30, IRI1600/30AV and IRI2000/30AV
5	GM019027	Ironing Plate Cam	Left
6	GMSBPFL204	Support	
7	GM590000034	Roller Support	
8	GM019020	Lock Ring	Left
9	GM019055	Exhaust System	
10	GM019026	Roller Manifold	
11	GM019055A	Exhaust Pipe	

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GM409000082	11

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GM5010041	9
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GM019011	7
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GM019008	7
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GM022003	7
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GM019038	9
GM490000022-06	9
GM490000022-08	9

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GMSTEP2	9
GM408000034	9
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GM019006	11

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GM609L00179-04	11
GM609000179-02	11
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GM019055	13
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GM25B52PT	13

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GM019010	7
GM020005	7
GM022005	7
GM590000068-06	7
GM590000068-07	7
GM590000068-08	7

Finger Guard Microswitch	
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GMM1400	5
GMM1600	5
GMM2000	5

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GM509000148-01	7

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GM1FZES047A006	7
GM1FZES047A008	7
GM1FZES047A013	7

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GM480000021	9, 11
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GMT2000	5
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GM490C00005-11	7
GM490C00005-12	7
GM490C00005-13	7
GM490C00008	7
GM490C00009	7
GM490C00010	7
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GM019027	13
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GM019051	11
Ironing Plate Microswitch	
GMCRO831613ER24	11
Ironing Plate Motor	
GM5B54PTAS	11
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GM019028	7
GM019028Z	7

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N/A items do not appear in index.

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 GM33429 11

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 GM019020 13

M

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 GM580000004 11

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 GM409000081 11

Motor Fan
 GM019072 11

N

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 GMVC19230B-M5 9
 GM5010173 9

P

Pedal
 GM690000044-06 9
 GM690000044-07 9
 GM690000044-08 9

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 GMCRO831318 11

Pedal Spring
 GM019015 11

Pin
 GM019029 11
 GM019029Z 11

Pinion
 GMZ17F 11
 GMZ26F 11
 GMZ26PF 11

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 GM019041 5
 GM019041Z 5
 GM020009 5
 GM020009Z 5
 GM022009 5
 GM022009Z 5

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 GM019004 7
 GM020002 7
 GM022002 7

GM490V70024-04 7
 GM490V70024-05 7
 GM490V70024-06 7

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 GMRMI50I 11
 GMRMI50S 11
 GM5010137 11
 GM5010138 11

Reduction Gear Shaft
 GM019030 11
 GM409000080 11

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 GMZ52F 11

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 GM019014 9
 GM020007 9
 GM022007 9

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 GM019050 11

Roller Manifold
 GM019026 13

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 GM75B54PTVF 11

Roller Reduction Gear Thickness
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Roller Support
 GM590000034 11, 13

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 GM019001 11
 GM019002 11
 GM490000025-01 11
 GM490000025-02 11

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 GM590V70055-01 9
 GM590V70055-02 9
 GM590V70055-03 9
 GM590100007 9
 GM590100008 9
 GM590100009 9

Slide Guide
 GM015031 5
 GM509000156-01 5

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 GMLACL 5

Support
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T

Table Support
 GM509000074 5
 GM509000143-01 5

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 GM019101 9
 GM508000001 9

N/A items do not appear in index.

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GM490000021-05	9
GM490000021-06	9
GM490000021-07	9
GM609000003-06	9
GM609000003-07	9
GM609000003-08	9
