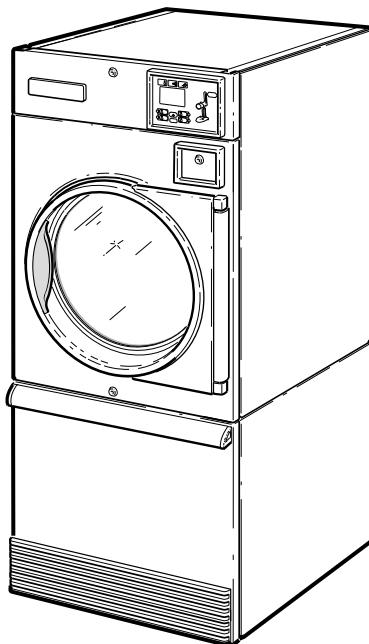


Drying Tumblers

35 Pound Capacity

Models Starting Serial No. 0602004144

Refer to Page 5 for Model Numbers



T478C_70409501

Table of Contents

Title	Page
Parts Ordering Information.....	3
Serial Plate Location	3
Model Identification	5
Product Overview - Heat Source and Voltage	6
Product Overview - Control Suffixes (Drawing 1 of 3).....	8
Product Overview - Control Suffixes (Drawing 2 of 3).....	10
Product Overview - Control Suffixes (Drawing 3 of 3).....	12
Single Drop Control Components	14
Dual Digital Timer Control Components.....	16
DX4 Control Components	18
DMP Control	20
OPL Microprocessor Controls	22
Coin Drop Components for MDC Models.....	24
BY Control Option for MDC Models	26
Coin Drops	28
Coin Drop Kits	30
Coin Drop Components for NetMaster Models	32
Card Reader Components for NetMaster Models.....	34
Network Board for NetMaster Models	36
Coin Drop Components for Quantum Control	38
Card Reader Components for Quantum Control	40
Network Board for Quantum Control.....	42
Communication Board	44
UniLinc Control	46
LED OPL Control	48
Door and Hinge Components	50
Front Panel Assemblies and False Fronts	52
Cabinet Front Components	54
Emergency Stop Button for CE Models	56
Lower Cabinet Components	58
Cylinder Components	60
Cabinet Components	62
Fire Suppression System Components	64
Fire Suppression System Control Box	66
Drive Motor Components	68
Blower Components.....	70
Moisture Sensing Components	72
Rotation Sensor	74
Airflow Switch.....	76
Gas Burner Housing and Secondary Stove Limit	78
Gas Valve Assembly - Non-CE and Non-Australian Gas Models	80

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Gas Valve and Piping - CE and Australian Gas Models	82
Electric Heater Components	84
Steam Heater Components	86
Control Tray Harnesses for Gas Models.....	88
Control Tray for Non-CE and Non-Australian Gas Models	90
Control Tray Components for CE and Australian Gas Models.....	92
Control Tray Harnesses for Steam Models	94
Control Tray for Non-CE Steam Models	96
Control Tray for CE Steam Models	98
Control Tray Harnesses for Electric Models.....	100
Control Tray for Non-CE Electric Models	102
Control Tray for CE Electric Models.....	104
Accessory Box Harnesses for Electric Models.....	106
Accessory Box for Non-CE Electric Models	108
Accessory Box for CE Electric Models.....	110
Parts Index	113

Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

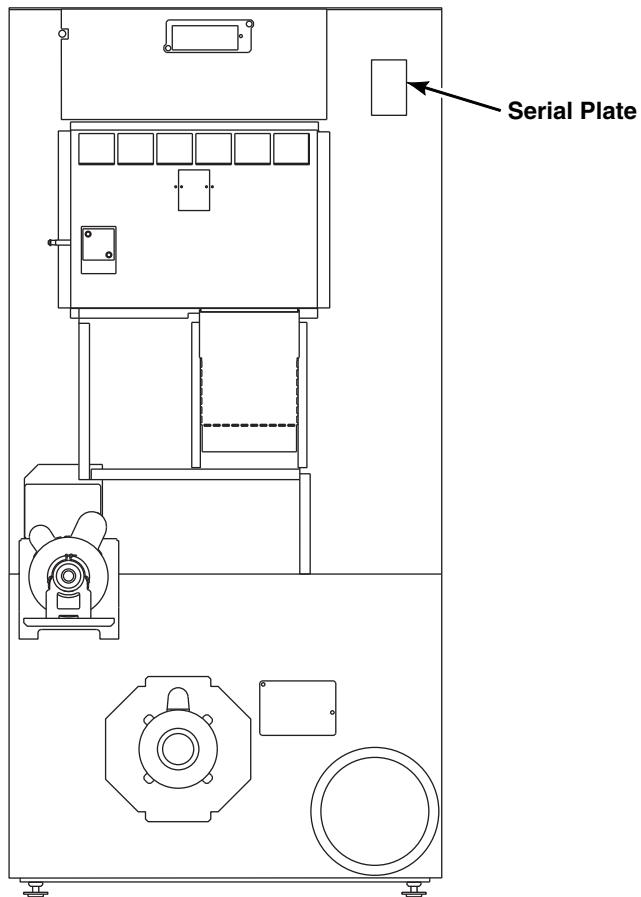
For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s) as shown.



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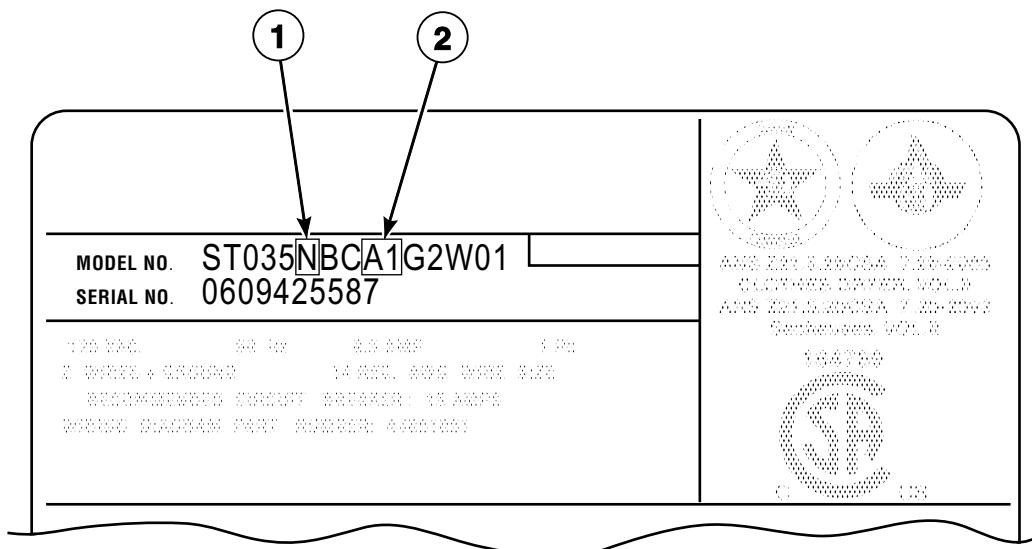
Notes

Model Identification

Information in this manual is applicable to these tumbler models:

CHD35E2-CT035E	AT035E	KA035L	PA035L	UA035L
CHD35E2-CU035E	AT035L	KA035N	PA035N	UA035N
CHD35G2-CA035L	AT035N	KT035E	PT035E	UT035E
CHD35G2-CA035N	AT035S	KT035L	PT035L	UT035L
CHD35G2-CT035L	GA035L	KT035N	PT035N	UT035N
CHD35G2-CT035N	GA035N	KT035S	PT035S	UT035S
CHD35G2-CU035L	GT035E	KU035E	PU035E	UU035E
CHD35G2-CU035N	GT035L	KU035L	PU035L	UU035L
CHD35S2-CT035S	GT035N	KU035N	PU035N	UU035N
CHD35S2-CU035S	GT035S	KU035S	PU035S	UU035S
DR35E2-BT035E	GU035E	LA035L	SA035L	YT035E
DR35E2-BU035E	GU035L	LA035N	SA035N	YT035L
DR35G2-BA035L	GU035N	LT035E	ST035E	YT035N
DR35G2-BA035N	GU035S	LT035L	ST035L	YT035S
DR35G2-BT035L	HA035L	LT035N	ST035N	YU035E
DR35G2-BT035N	HA035N	LT035S	ST035S	YU035L
DR35G2-BU035L	HT035E	LU035E	SU035E	YU035N
DR35G2-BU035N	HT035L	LU035L	SU035L	YU035S
DR35S2-BT035S	HT035N	LU035N	SU035N	
DR35S2-BU035S	HT035S	LU035S	SU035S	
IPD35E2-IT035E	HU035E			
IPD35G2-IT035L	HU035L			
IPD35G2-IT035N	HU035N			
IPD35S2-IT035S	HU035S			

Product Overview - Heat Source and Voltage

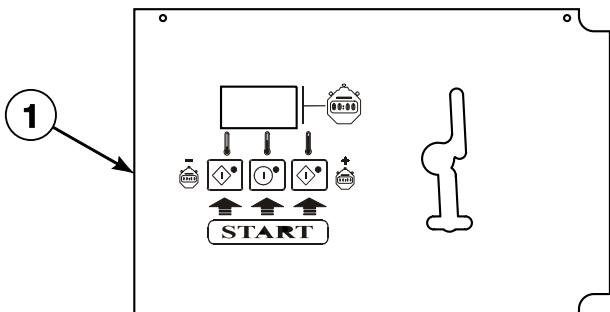
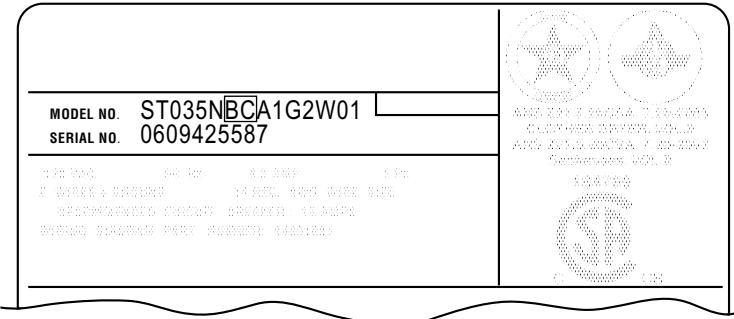


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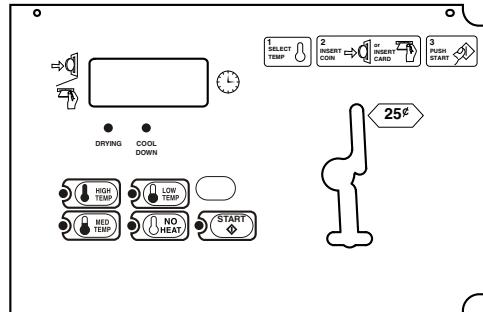
Product Overview - Heat Source and Voltage

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Heat Source	E: Electric L: Liquid Petroleum Gas (L.P.) N: Natural Gas (N.G.) S: Steam
2	-	Voltage	A1: 100, 200 Volt/50 Hertz/1 Phase A2: 100, 200-220 Volt/60 Hertz/1 Phase B2: 120, 208-240 Volt/60 Hertz/1 Phase; For high Amp motors B3: 120, 208-240 Volt/60 Hertz/1 Phase; For low Amp motors F1: 200 Volt/50 Hertz/1 Phase F2: 200 Volt/60 Hertz/1 Phase F4: 200 Volt/50 Hertz/3 Phase F5: 200-208 Volt/60 Hertz/3 Phase F6: 200-208, 240 Volt/60 Hertz/3 Phase G1: 208 Volt/60 Hertz/1 Phase G2: 208-240 Volt/60 Hertz/1 Phase J1: 230 Volt/50 Hertz/1 Phase J2: 230-240 Volt/50 Hertz/1 Phase J4: 240 Volt/60 Hertz/1 Phase J5: 230 Volt/50 Hertz/3 Phase J6: 230-240 Volt/50 Hertz/3 Phase J8: 240 Volt/60 Hertz/3 Phase M1: 380 Volt/50 Hertz/3 Phase M2: 380, 400-415 Volt/50 Hertz/3 Phase M3: 380 Volt/60 Hertz/3 Phase N1: 400-415 Volt/50 Hertz/3 Phase P1: 440 Volt/60 Hertz/3 Phase Q1: 460-480 Volt/60 Hertz/3 Phase

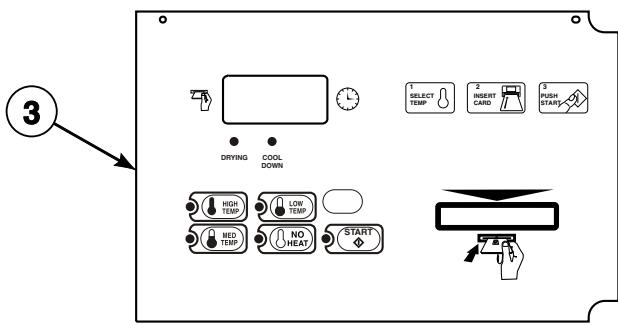
Product Overview - Control Suffixes (Drawing 1 of 3)



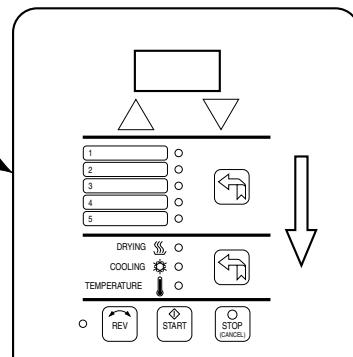
3O, 3V and 3X
Control Suffixes



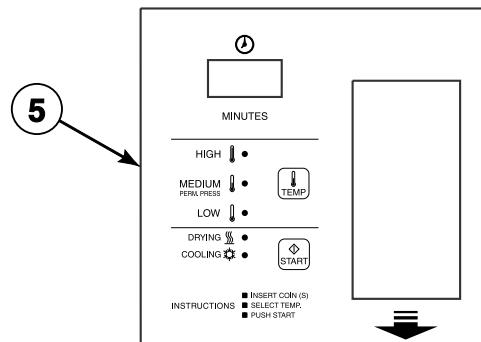
BC and BX
Control Suffixes



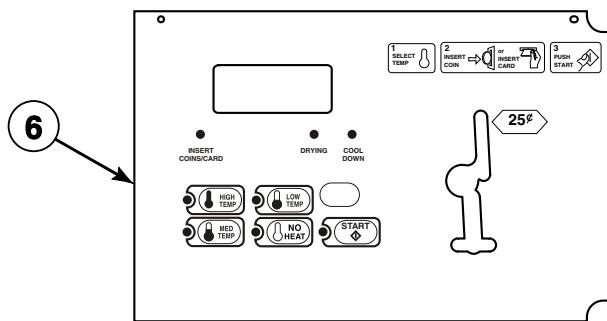
BL and BY
Control Suffixes



DO
Control Suffix



DV and DX
Control Suffixes



NC, NX, ZC and ZX
Control Suffixes

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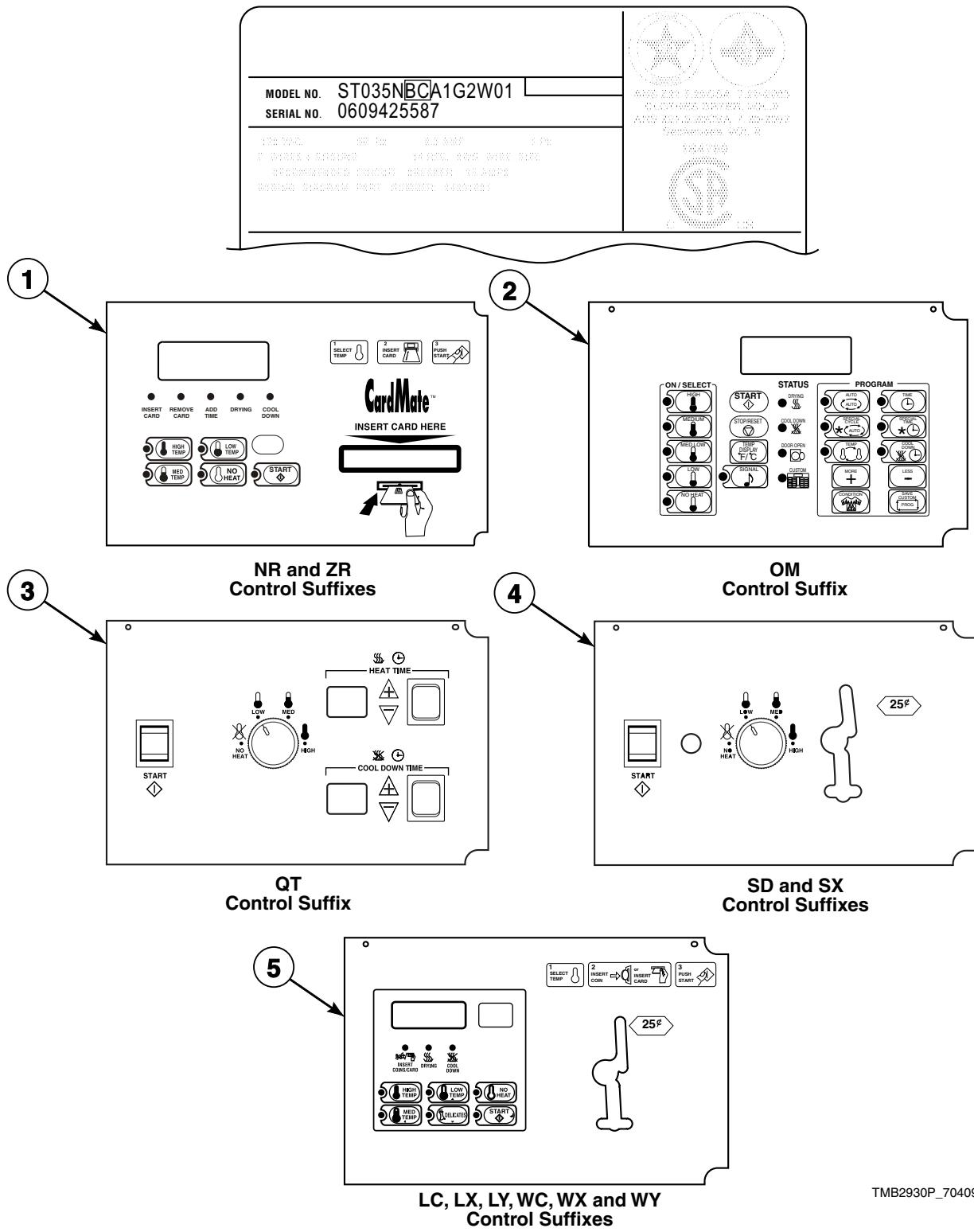
Product Overview - Control Suffixes (Drawing 1 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Control - Nonreversing	3O: DX4 OPL 3V: DX4 vended 3X: DX4 prep for coin
2	-	Control - Nonreversing	BC: basic electronic, coin BX: basic electronic, prep for coin
3	-	Control - Nonreversing	BL: basic electronic, central pay BY: basic electronic, prep for card
4	-	Control - Nonreversing	DO: DMP OPL
5	-	Control - Nonreversing	DV: DMP vended DX: DMP prep for coin
6	-	Control - Nonreversing	NC: NetMaster coin NX: NetMaster, prep for coin ZC: NetMaster network coin ZX: NetMaster network, prep for coin

NOTE: Coin models have the following control suffixes: 3V, 3X, BC, BX, DV, DX, NC, NX, ZC and ZX

NOTE: OPL models have the following control suffixes: 3O, BL, BY and DO

Product Overview - Control Suffixes (Drawing 2 of 3)



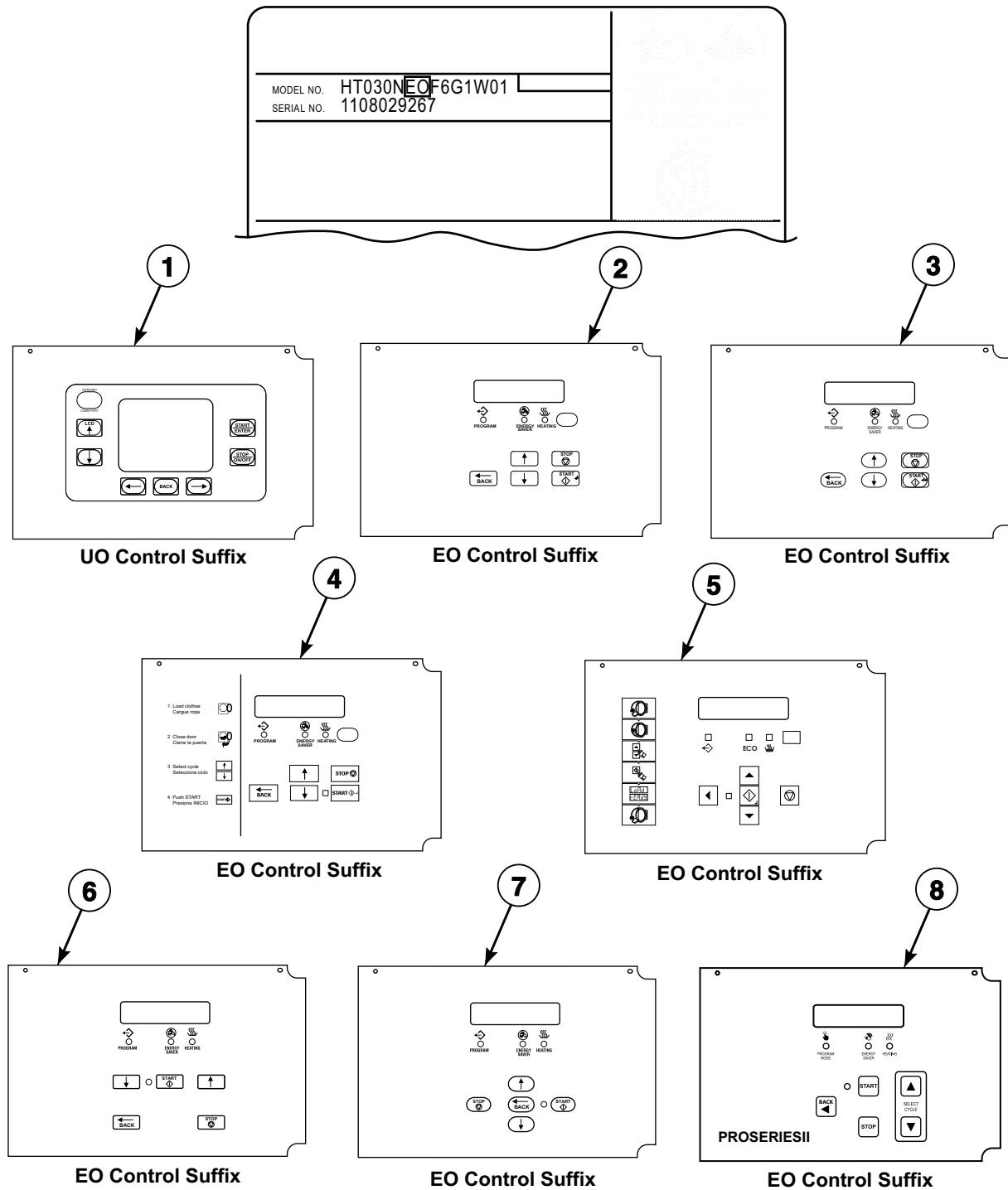
Product Overview - Control Suffixes (Drawing 2 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Control - Nonreversing	NR: NetMaster card ZR: NetMaster network card
2	-	Control - Nonreversing	OM: OPL micro
3	-	Control - Nonreversing	QT: dual digital timer
4	-	Control - Nonreversing	SD: single drop SX: single drop, prep for coin
5	-	Control - Nonreversing	LC: network adaptable coin LX: network adaptable, prep for coin LY: network adaptable, prep for card WC: network ready coin WX: network ready, prep for coin WY: network ready, prep for card

NOTE: Coin models have the following control suffixes: LC, LX, LY, SD, SX, WC, WX and WY

NOTE: OPL models have the following control suffixes: NR, OM, QT and ZR

Product Overview - Control Suffixes (Drawing 3 of 3)



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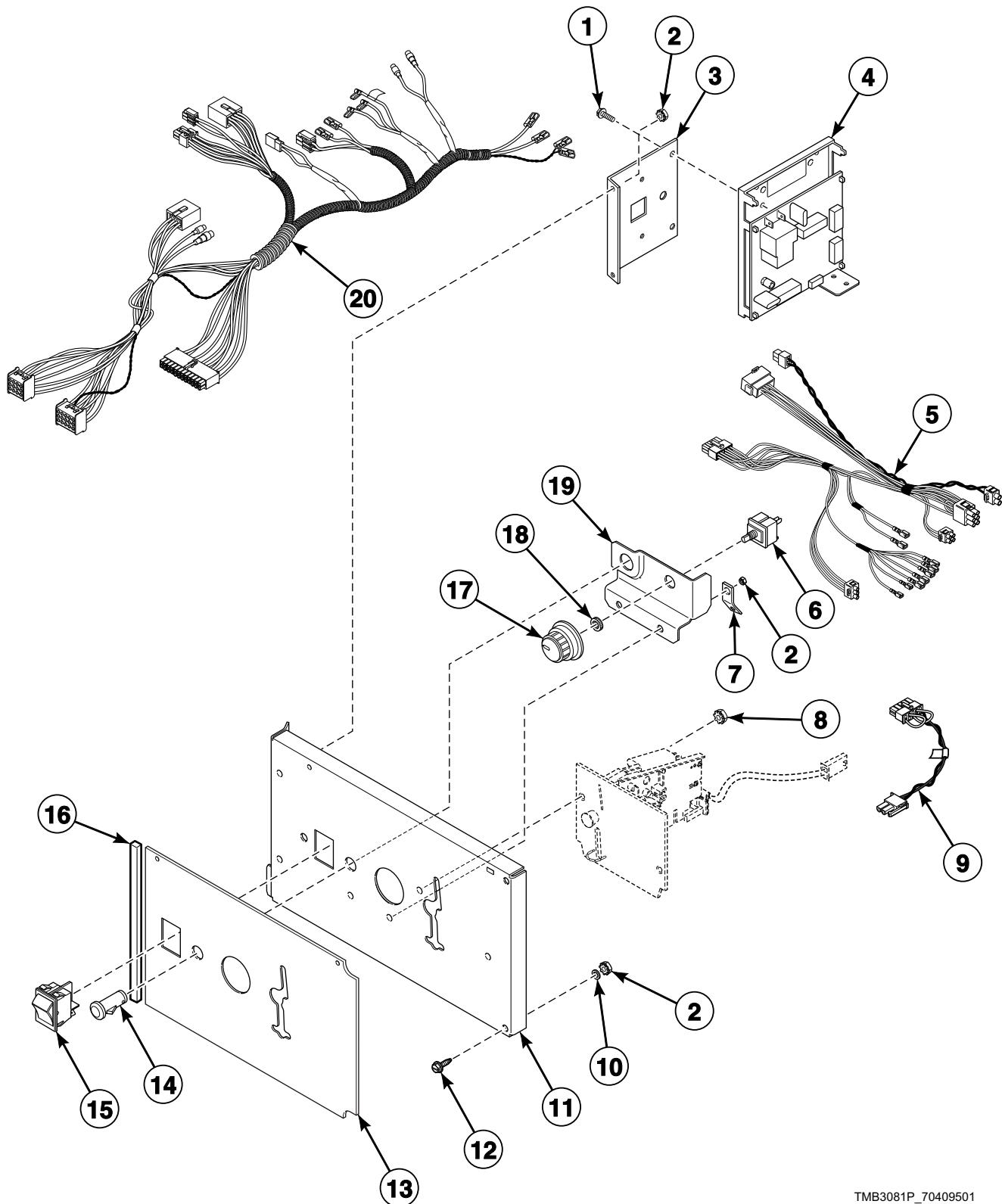
Product Overview - Control Suffixes (Drawing 3 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Control - Nonreversing	U models; UO: UniLinc OPL
2	-	Control - Nonreversing	S models; EO: LED OPL
3	-	Control - Nonreversing	H models; EO: LED OPL
4	-	Control - Nonreversing	U models; EO: LED OPL
5	-	Control - Nonreversing	C, D and I models; EO: LED OPL
6	-	Control - Nonreversing	P models; EO: LED OPL
7	-	Control - Nonreversing	L and Y models; EO: LED OPL
8	-	Control - Nonreversing	G and K models; EO: LED OPL

NOTE: OPL models have the following control suffixes: EO and UO

Single Drop Control Components

C, H, I and S Models with SD and SX Control Suffixes



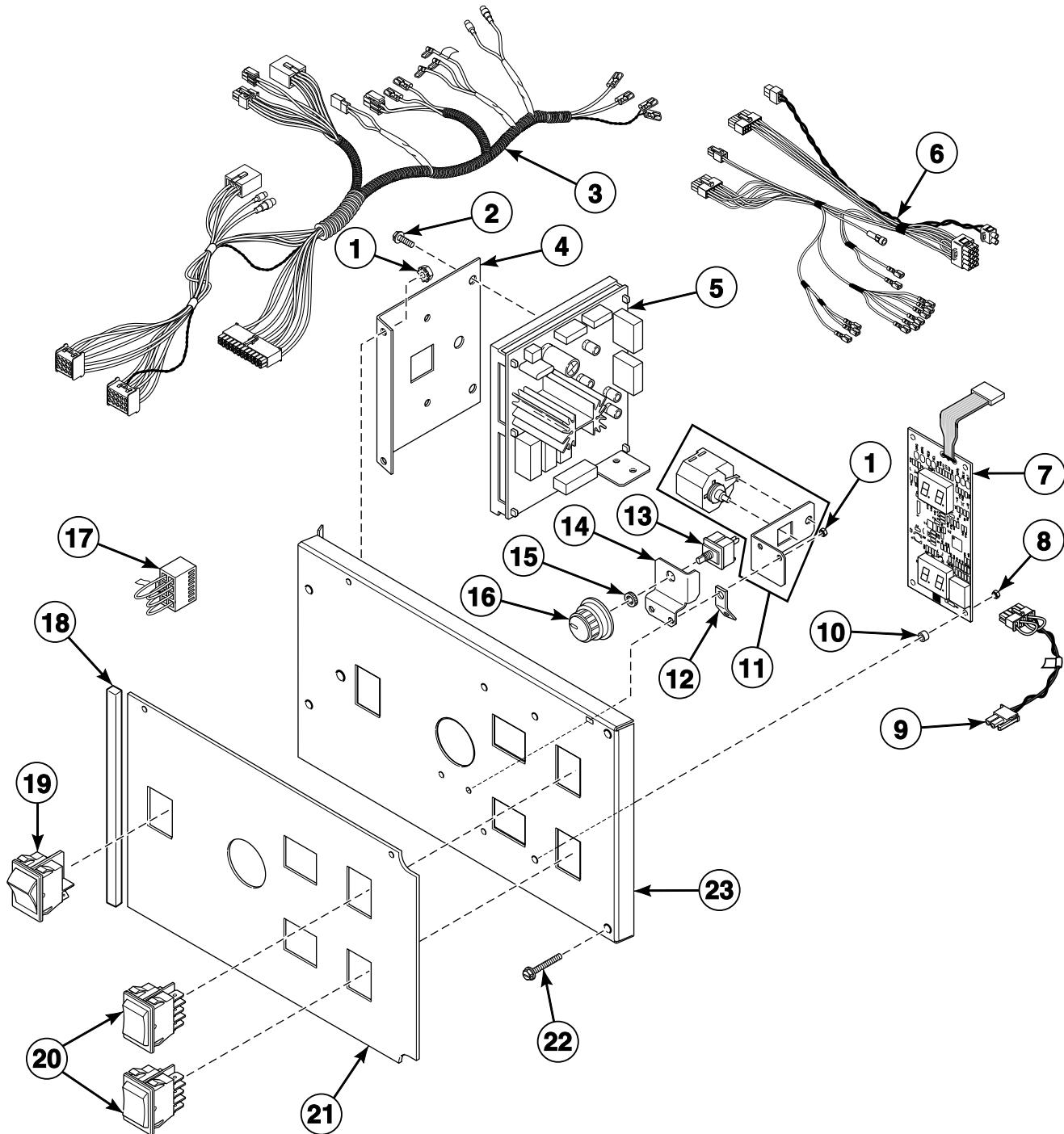
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Single Drop Control Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70370001	Control Set	CE and Australian models; Includes items 1-8, 11, 14, 15, 18 and 19
	70370101P	Control Set	All other models; Includes items 1-8, 11, 14, 15, 18 and 19
1	501524	Screw	
2	70054	Nut	
3	70357901	Control Chassis Mounting Bracket	
4	512199P	Control Assembly	Models through Serial No. 0701012067
	513139P	Control Assembly	Models starting Serial No. 0701012068
5	70398401	Control Panel Harness	CE and Australian models
	70369001	Control Panel Harness	All other models
6	511711	Temperature Selector Switch	
7	00177	Male Tab Terminal	
8	29786	Nut	
9	70324602	Jumper Calibration Wire	
10	M405535	Washer	
11	70363401	Control Door Assembly	
12	70069901	Screw	
13	70362901	Overlay	C, I and S models
	70363001	Overlay	H models
14	801431	Light	
15	70455101	Rocker Switch	Start
16	70414101	Foam Gasket	6 inches required; Mounts to front of overlay, even with edge
17	44104601	Temperature Knob	
18	24205	Nut	
19	70350201	Temperature Selector Bracket	
20	70400901	Main Harness Assembly	Electric models need 55881 Harness Strap; Models through 7/31/11
	70441301	Main Harness	Electric models need 55881 Harness Strap; Models starting 8/1/11

Dual Digital Timer Control Components

A, C, H, I, L, P, S, U and Y Models
G and K Models Starting 1/16/12
Models with QT Control Suffix



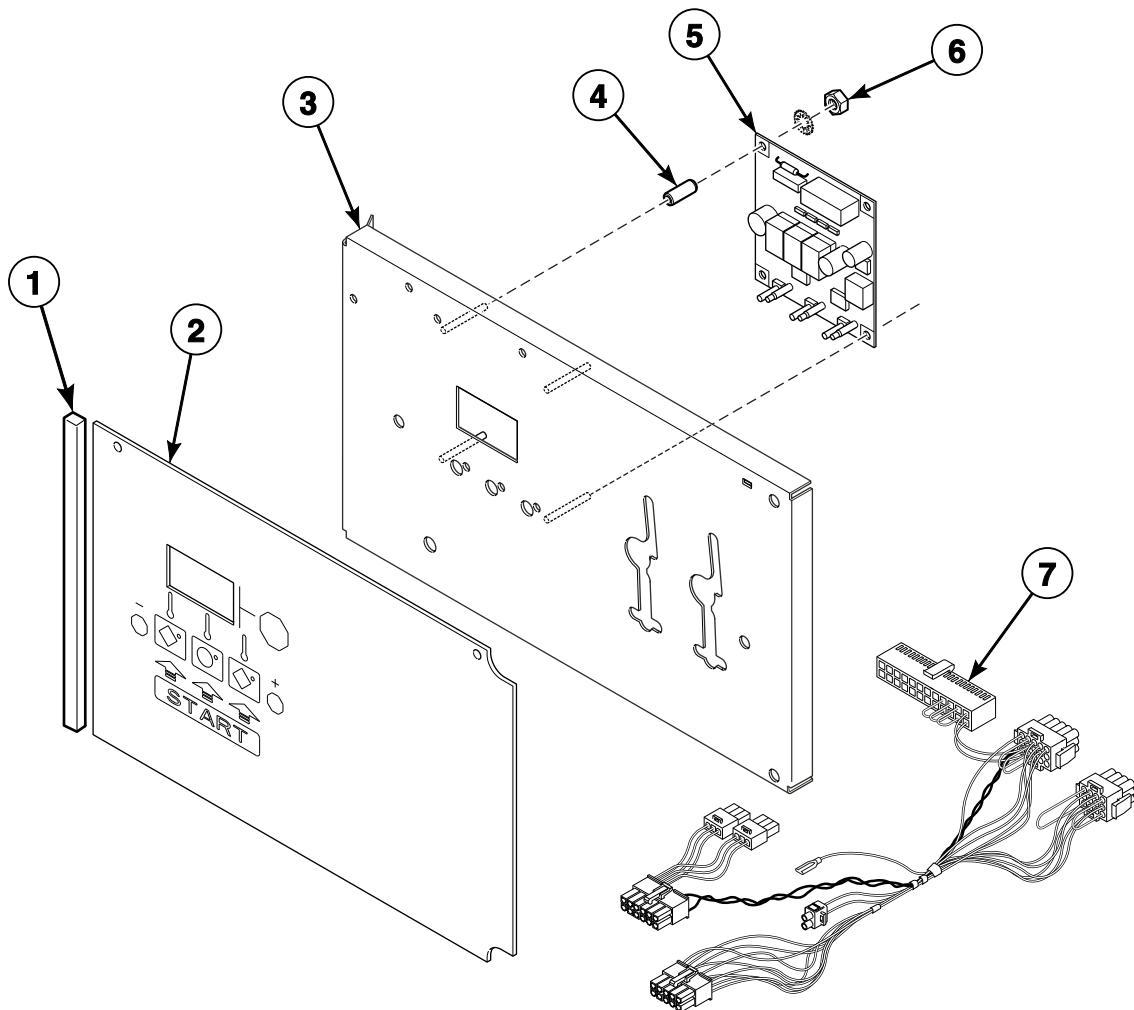
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Dual Digital Timer Control Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70370201P	Control Set	Includes items 1, 2, 4-8, 10, 12-16, 19, 20 and 23
1	70054	Nut	
2	501524	Screw	
3	70400901	Main Harness Assembly	Electric models need 55881 Harness Strap; Models through 7/31/11
	70441301	Main Harness	Electric models need 55881 Harness Strap; Models starting 8/1/11
4	70357901	Control Chassis Mounting Bracket	
5	512202P	Control Assembly	
6	70367001P	Control Panel Harness	
7	512218P	Display Assembly	
8	29787	Nut	
9	70324602	Jumper Calibration Wire	
10	56079	Panel Locator	
11	M4860P3	Buzzer Kit	Includes buzzer, bracket and harness
12	00177	Male Tab Terminal	
13	511711	Temperature Selector Switch	
14	70391701	Temperature Selector Switch Bracket	
15	24205	Nut	
16	44104601	Temperature Knob	
17	70364103	Bypass Harness	
18	70414101	Foam Gasket	6 inches required; Mounts to front of overlay, even with edge
19	70455101	Rocker Switch	Start
20	70461301	Rocker Switch	
21	70362201	Overlay	
22	70069901	Screw	
23	70360601	Control Plate Assembly	

DX4 Control Components

D and I Models with 3O, 3V and 3X Control Suffixes



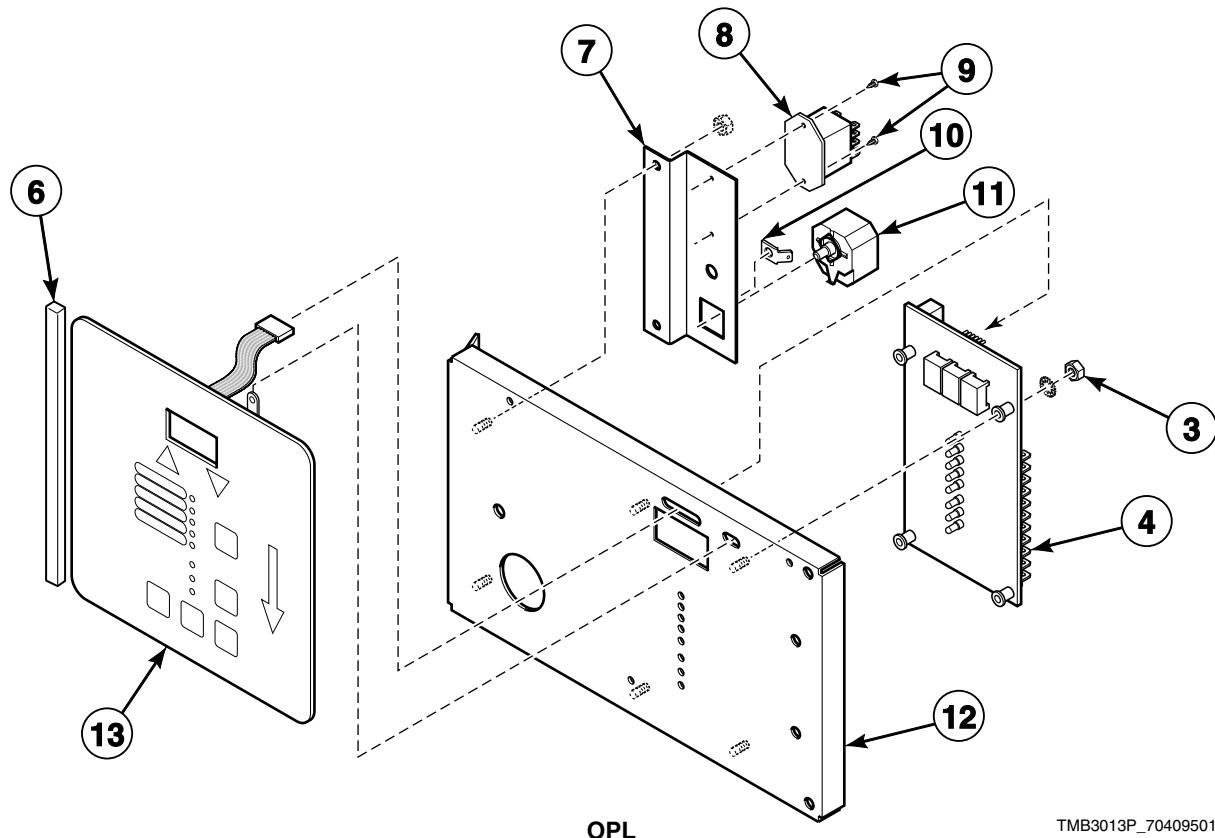
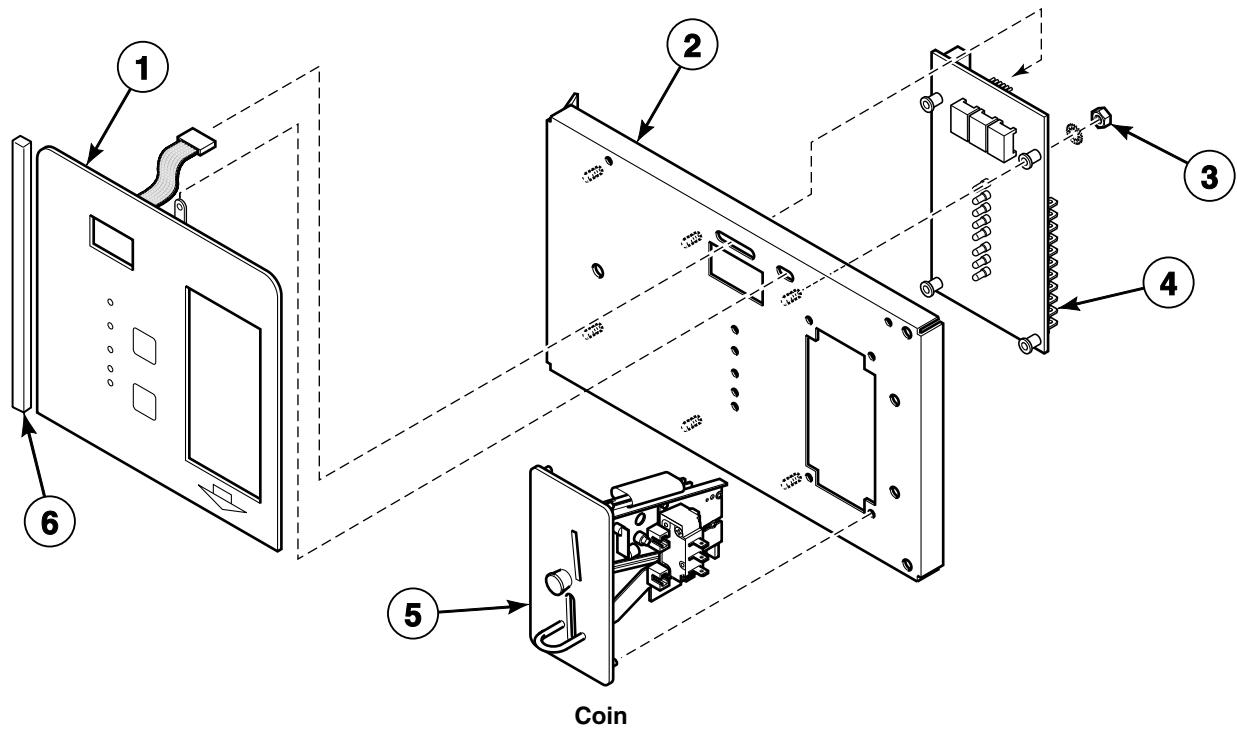
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DX4 Control Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70414101	Foam Gasket	6 inches required; Mounts to front of overlay, even with edge
2	44050401	Graphic Overlay	OPL; Models through 7/31/11
	44240501	Graphic Overlay	OPL; Models starting 8/1/11
	44050501	Graphic Overlay	Coin; Single drop; Models through 7/31/11
	44050502	Graphic Overlay	Coin; Dual drop; Models through 7/31/11
	44239401	Graphic Overlay	Coin; Single drop; Models starting 8/1/11
	44239402	Graphic Overlay	Coin; Dual drop; Models starting 8/1/11
3	44050701P	Control Plate Kit	
4	44050601	Sleeve	4 required
5	70462301P	Control Assembly	3O control suffix
	70462361P	Control Assembly	3V and 3X control suffixes
6	29787	Nut	
7	70315701	Control Panel Harness Assembly	CE and Australian models
	70315601P	Control Panel Harness	All other models

DMP Control

C and I Models with DO, DV and DX Control Suffixes
Coin Models Through 4/1/10; OPL Models Through 7/31/11



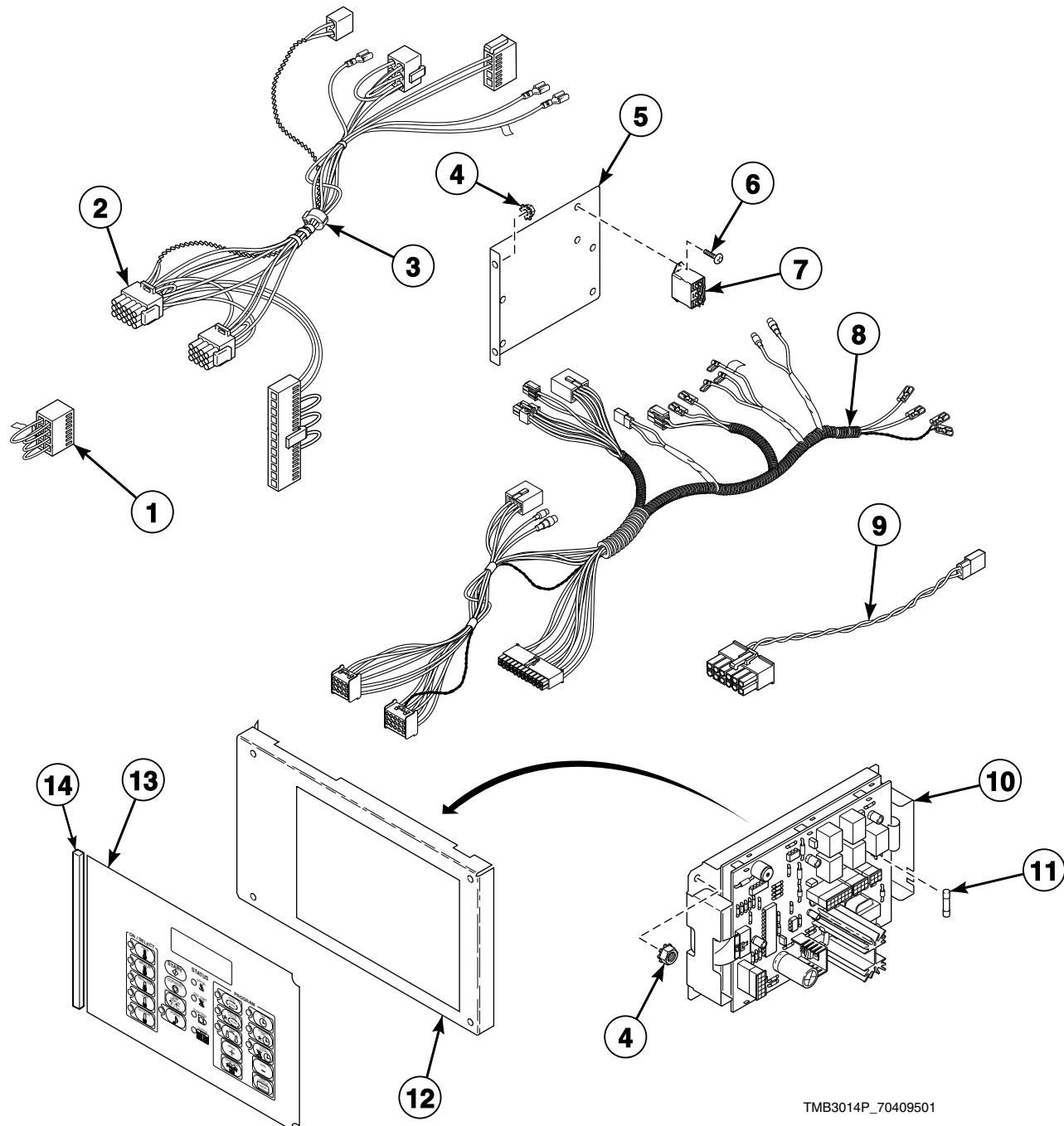
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DMP Control

REF	PART NO.	DESCRIPTION	COMMENTS
1	44039402P	Membrane Switch	Coin; DV and DX control suffixes
2	44041001	Control Plate Assembly	Coin; Includes studs; DV and DX control suffixes
3	29787	Nut	
4	44037801P	Electronic Control	
5	44039701P	Coin Drop Assembly	United States; \$.25
	44039702	Coin Drop Assembly	Mexico; 2 peso
	44039703	Coin Drop Assembly	Token; .880
	44039704	Coin Drop Assembly	Japan; 100 yen
	44039705	Coin Drop Assembly	England; 20 pence
	44039706	Coin Drop Assembly	Token; .800
	44039707	Coin Drop Assembly	England; 50 pence
6	70414101	Foam Gasket	6 inches required; Mounts to front of overlay, even with edge
7	44041701	Relay/Buzzer Bracket	
8	M412534	Relay	
9	M402797	Screw	
10	00177	Male Tab Terminal	
11	505447	Adjustable Buzzer	
12	44040901	Control Plate Assembly	OPL; Includes studs; DO control suffix
13	44037901P	Membrane Switch	OPL; DO control suffix

OPL Microprocessor Controls

A, G, K, L, P and YU Models
H, S and U Models Through 7/31/11
Models with OM Control Suffix



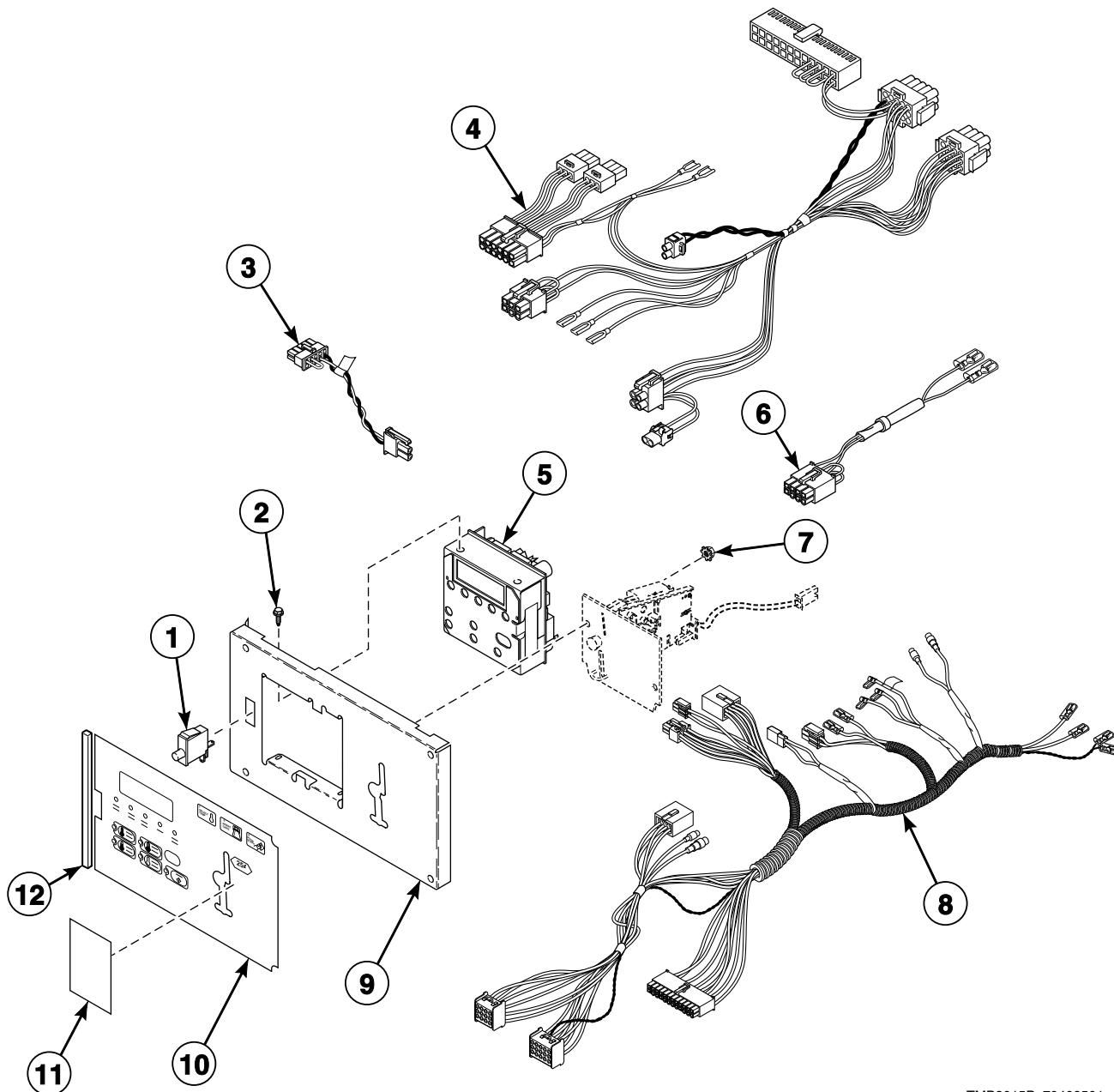
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OPL Microprocessor Controls

REF	PART NO.	DESCRIPTION	COMMENTS
	M4695P3	Electronic OPL Control Kit	CE and Australian models
	M4689P3	Electronic OPL Control Kit	All other models; Dual secondary transformers (M414228 Transformer for 100-240 VAC and M414229 Transformer for 380-480 VAC) must be used with this kit; Does not include overlay or harness
1	70364103	Bypass Harness	
2	70382701P	Control Panel Harness	CE and Australian models
	70335301P	Control Panel Harness	All other models
3	M413930P	Ferrite Core Assembly	
4	70054	Nut	
5	70063501	Mounting Bracket	CE and Australian models; Used with 70382701P Control Panel Harness
6	M402797	Screw	CE and Australian models; 2 required; Used with 70382701P Control Panel Harness
7	M412534	Relay	CE and Australian models; Used with 70382701P Control Panel Harness
8	70400901	Main Harness Assembly	Electric models need 55881 Harness Strap; Models through 7/31/11
	70441301	Main Harness	Electric models need 55881 Harness Strap; Models starting 8/1/11
9	70084301	Jumper Calibration Assembly	
10	70228401P	Control Kit	
11	70406501	Fuse	1.25 Amp
12	70175806	Control Plate Assembly	CE and Australian models; Includes studs
	70175805	Control Plate Assembly	All other models; Includes studs
13	70115801	Overlay	A, L, P, S, U and YU models; Icon and English
	70130401	Overlay	A, L, P, S, U and YU models; Icon
	70128701	Overlay	H models; Icon and English
	70130601	Overlay	H models; Icon and English
	44130002	Overlay	G and K models
14	70414101	Foam Gasket	6 inches required; Mounts to front of overlay, even with edge

Coin Drop Components for MDC Models

G, H, K, L, P and S Models with BC, BL and BX Control Suffixes



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Coin Drop Components for MDC Models

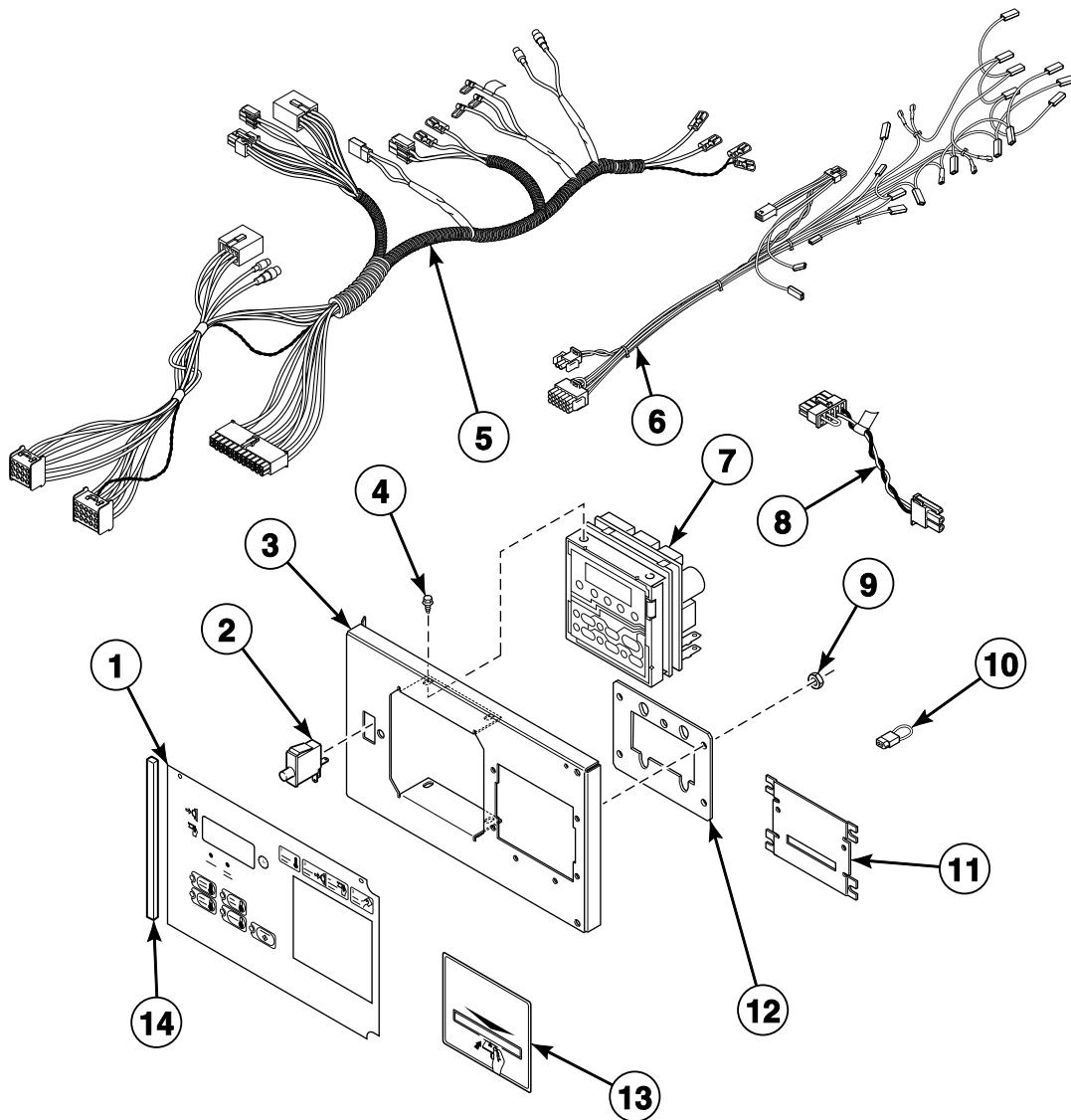
REF	PART NO.	DESCRIPTION	COMMENTS
1	70107001	Pushbutton Switch	
2	501524	Screw	4 required for mounting control
3	70324602	Jumper Calibration Wire	
4	70315501P	Control Panel Harness	CE and Australian models; Control panel to main harness
	70368001P	Control Panel Harness	All other models; Control panel to main harness
5	511867P	Control Assembly	
6	70364104P	Coin Vault Switch Harness	
7	70054	Nut	3 required
8	70400901	Main Harness Assembly	Electric models need 55881 Harness Strap; Models through 7/31/11
	70441301	Main Harness	Electric models need 55881 Harness Strap; Models starting 8/1/11
9	70175807	Control Plate Assembly	
10	70257701	Overlay	L and S models; BC, BL* and BX control suffixes; Text; Single drop
	70261001	Overlay	L and S models; BC, BL* and BX control suffixes; Icon; Single drop
	70257702	Overlay	L and S models; BC and BX control suffixes; Text; Dual drop
	70261002	Overlay	L and S models; BC and BX control suffixes; Icon; Dual drop
	70258001	Overlay	H models; BC, BL* and BX control suffixes; Text; Single drop
	70261201	Overlay	H models; BC, BL* and BX control suffixes; Icon; Single drop
	70258002	Overlay	H models; BC and BX control suffixes; Text; Dual drop
	70261202	Overlay	H models; BC and BX control suffixes; Icon; Dual drop
	70259001	Overlay	P models; BL* control suffix
	70258101	Overlay	H models; BC, BL* and BX control suffixes; Text; Single drop
	70453001	Overlay	G and K models; Text; Single drop
	70453002	Overlay	G and K models; Text; Dual drop
11	39564	Coin Drop Overlay	S models; BL* control suffix; Cover
	70246301	Coin Cover Overlay	G, H, K and L models; BL* control suffix; Cover
	70286701	Overlay	P models; BL* control suffix; Cover
	70321001	Overlay	P models; BC** and BX** control suffixes; Single drop; Right side
	70129501	Overlay	P models; BC** and BX** control suffixes; Single drop; Left side
	70129601	Overlay	P models; BC** and BX** control suffixes; Dual drop
12	70414101	Foam Gasket	6 inches required; Mounts to front of overlay, even with edge

* NOTE: BL control suffix requires an overlay and overlay cover specific to model.

** NOTE: P models with BC or BX control suffixes require an overlay and coin drop overlay.

BY Control Option for MDC Models

H, K, L and S Models

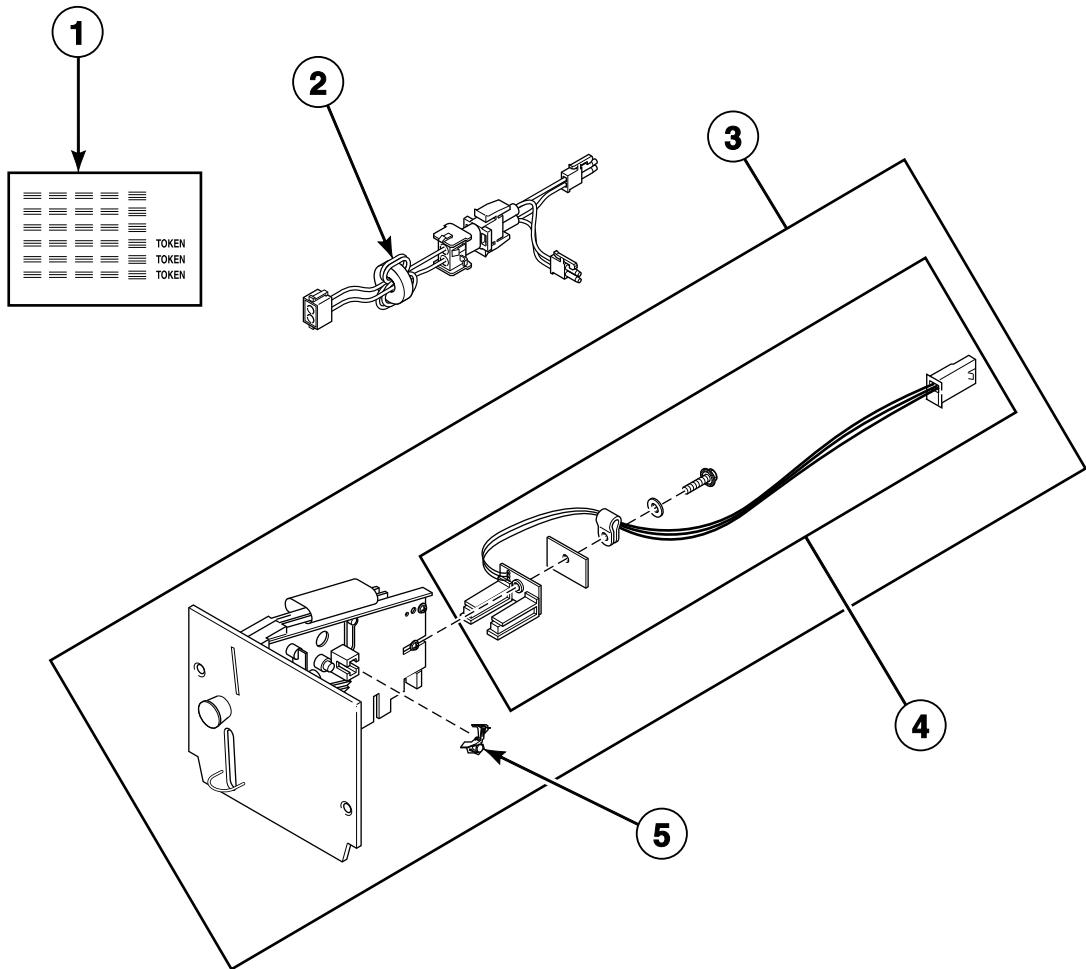


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BY Control Option for MDC Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70257703	Overlay	L and S models; Text or icon
	70258003	Overlay	H models; Text or icon
	70453101	Overlay	K models
2	70107001	Pushbutton Switch	
3	70348801	Control Plate Assembly	
4	501524	Screw	4 required
5	70400901	Main Harness Assembly	Electric models need 55881 Harness Strap; Models through 7/31/11
	70441301	Main Harness	Electric models need 55881 Harness Strap; Models starting 8/1/11
6	70315501P	Control Panel Harness	CE and Australian models
	70368001P	Control Panel Harness	All other models
7	511867P	Control Assembly	
8	70324602	Jumper Calibration Wire	
9	70054	Nut	
10	70364103	Bypass Harness	
11	44089501	Slot Card Plate Assembly	Included in literature packet
12	70208801	Mounting Plate	
13	70334201	Card Reader Overlay	Black; Included in literature packet
	70334301	Card Reader Overlay	Gray; Included in literature packet
14	70414101	Foam Gasket	6 inches required; Mounts to front of overlay, even with edge

Coin Drops



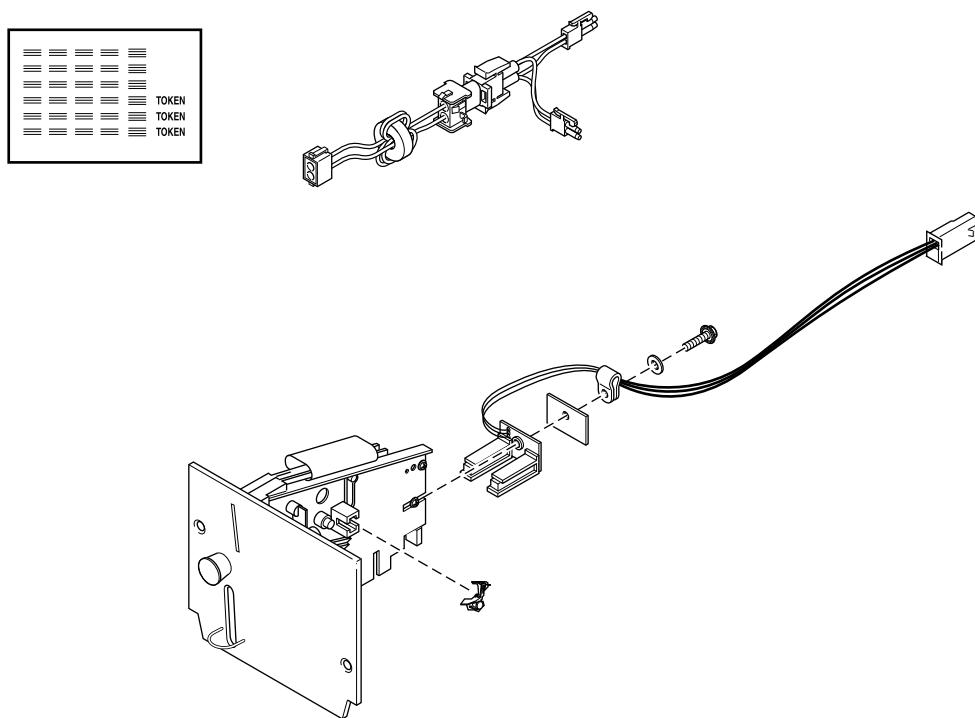
TMB2921P_70409501

Coin Drops

REF	PART NO.	DESCRIPTION	COMMENTS
1	38725	Coin Identification Paper	
2	44065801	Electronic Coin Drop Harness	
3	70294103P	Electronic Coin Drop Assembly	United Kingdom (default) and Europe
	70294104	Electronic Coin Drop Assembly	Europe (default), Denmark and Norway
	70294105P	Electronic Coin Drop Assembly	Australia (default), New Zealand, Hong Kong, South Korea and Malaysia
	70294106	Electronic Coin Drop Assembly	Mexico (default), Ecuador and United States
	70294107	Electronic Coin Drop Assembly	Lithuania (default), Latvia and Europe
	70294116	Electronic Coin Drop Assembly	Malaysia (default), China, Russia and Singapore
	70294111	Electronic Coin Drop Assembly	Euro; .10, .20, .50, 1.00 and 2.00
	70441601P	Coin Drop	USA; \$.25
	70256402P	Coin Drop	USA; Dual; \$.25 and \$1.00
	70429001	Coin Drop	D models; USA
	38475	Coin Drop Assembly	Japan; 100 yen
	38519	Coin Drop Assembly	Japan; 100 and 500 yen
	38467	Coin Drop Assembly	Australia; .20 and 1.00
	70447301	Coin Drop Assembly	Australia; 1.00 and 2.00
	39748	Coin Drop	Token; Jeton; CE models
	210195	Coin Drop Assembly	Euro; .20 and 1.00
	210196	Coin Drop Assembly	Euro; .50 and 1.00
	38462P	Coin Drop Assembly	Token; STD-118-1
	38463	Coin Drop Assembly	Token; STD-118-5
	70471601	Coin Drop Assembly	Token; 7K
	38464P	Coin Drop Assembly	Canada; .25
	70441602	Coin Drop Assembly	Canada; .25 and 1.00
	38472	Coin Drop Assembly	England; 20 pence and 1 pound
	N/A	Coin Drop Assembly	Denmark; 1 and 5 DKK; May replace with 70294104P Electronic Coin Drop Assembly
	38521	Coin Drop Assembly	Korea; 100 and 500 won
	N/A	Coin Drop Assembly	New Zealand; .20 and 1.00
	38963P	Coin Drop	Token; STD-118-16
	N/A	Coin Drop Assembly	Taiwan; Dual; 5 and 10 NT; May replace with 70294101P Electronic Coin Drop Assembly
	39157	Coin Drop Assembly	Israel; Shekel
	CK077	Coin Drop Kit	Taiwan; 10 NT
4	200674P	Opto Coupler	
5	201595P	Wire Guard	

N/A = Part no longer available

Coin Drop Kits



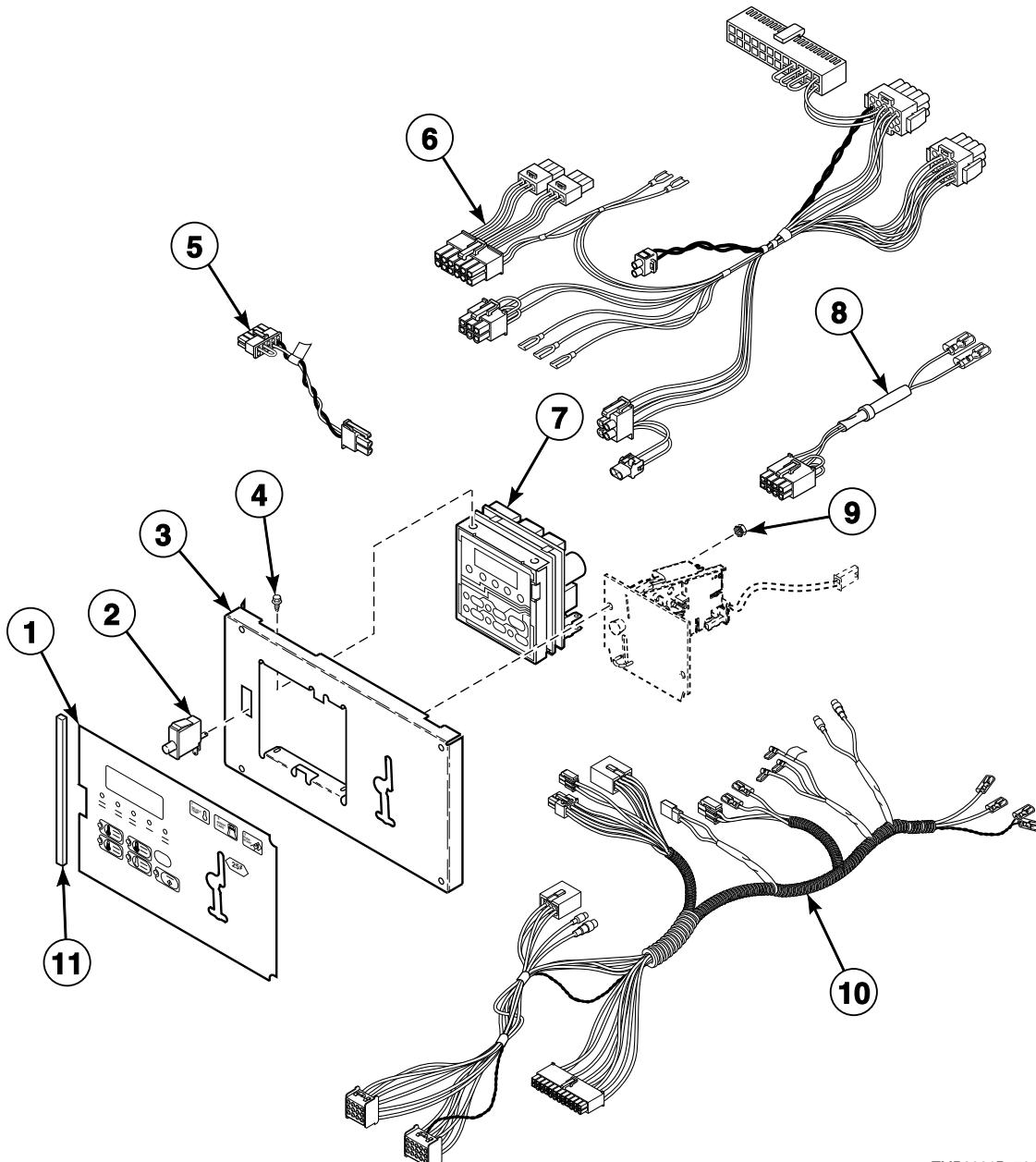
TMB2921PA_70409501

Coin Drop Kits

REF	PART NO.	DESCRIPTION	COMMENTS
CK115	Electronic Coin Drop Kit		United States and Canada
CK113	Electronic Coin Drop Kit		Japan and Taiwan
CK099	Electronic Coin Drop Kit		Australia (default), New Zealand, Hong Kong, South Korea and Malaysia
CK100	Electronic Coin Drop Kit		United Kingdom (default) and Europe
CK101	Electronic Coin Drop Kit		Europe (default), Denmark and Norway
CK103	Electronic Coin Drop Kit		Lithuania (default), Latvia and Europe
CK108	Electronic Coin Drop Kit		South Africa
CK109	Electronic Coin Drop Kit		Euro
CK116	Electronic Coin Drop Kit		Malaysia (default), China and Singapore
CK117	Electronic Coin Drop Kit		Russia
CK118	Electronic Coin Drop Kit		Philippine

Coin Drop Components for NetMaster Models

S Models Through Serial No. 0904002963 with NC, NX, ZC and ZX Control Suffixes



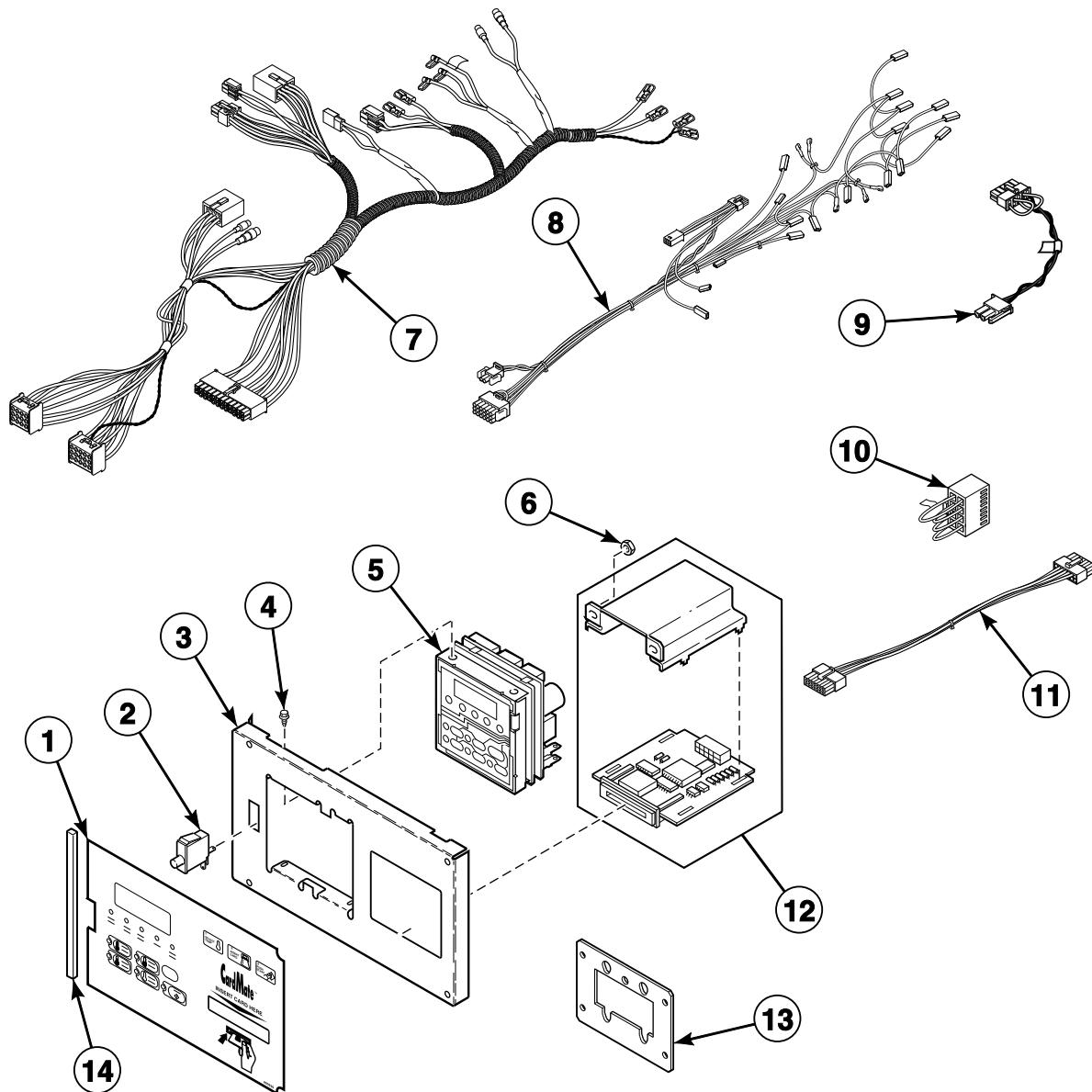
TMB3021P_70409501

Coin Drop Components for NetMaster Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70184301	Overlay	ST models; Single drop
	70184302	Overlay	ST models; Dual drop
2	70107001	Pushbutton Switch	
3	70175807	Control Plate Assembly	
4	501524	Screw	For mounting NetMaster control
5	70324602	Jumper Calibration Wire	
6	70368001P	Control Panel Harness	ST models
	70315501P	Control Panel Harness	SA and SU models
7	505905P	Control Kit	
8	70364104P	Coin Vault Switch Harness	
9	70054	Nut	
10	70400901	Main Harness Assembly	Electric models need 55881 Harness Strap
11	70414101	Foam Gasket	6 inches required; Mounts to front of overlay, even with edge

Card Reader Components for NetMaster Models

S Models Through Serial No. 0904002963 with NR and ZR Control Suffixes



TMB3018P_70409501

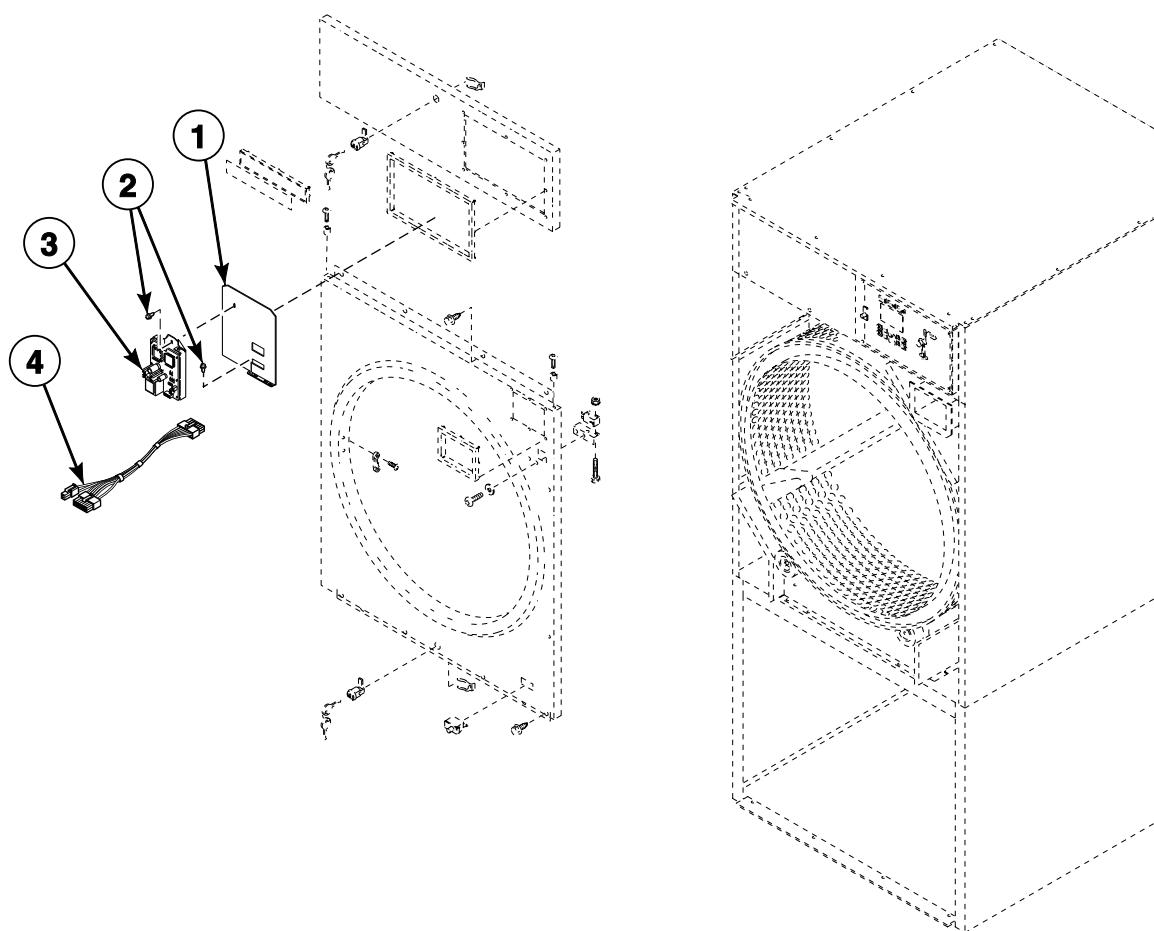
Card Reader Components for NetMaster Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Overlay	ST models; Card reader ready
	70184401	Overlay	ST models; Card reader
2	70107001	Pushbutton Switch	
3	N/A	Control Plate Assembly	Card reader models
	70348801	Control Plate Assembly	Card ready models
4	501524	Screw	
5	505905P	Control Kit	
6	70054	Nut	
7	70400901	Main Harness Assembly	Electric models need 55881 Harness Strap
8	70368001P	Control Panel Harness	ST models
	70315501P	Control Panel Harness	SA and SU models
9	70324602	Jumper Calibration Wire	
10	70364103	Bypass Harness	NR and ZR control suffixes
11	70206601	Card Reader Network Harness Assembly	Card reader to network board
	70211801	Card Reader Harness Assembly	Card reader to control
12	510068P	Card Reader and Bracket Assembly	
13	70208801	Mounting Plate	Use with 70348801 Control Plate Assembly
14	70414101	Foam Gasket	6 inches required; Mounts to front of overlay, even with edge

N/A = Part no longer available

Network Board for NetMaster Models

SA and ST Models Through Serial No. 0904002963 with ZC, ZR and ZX Control Suffixes



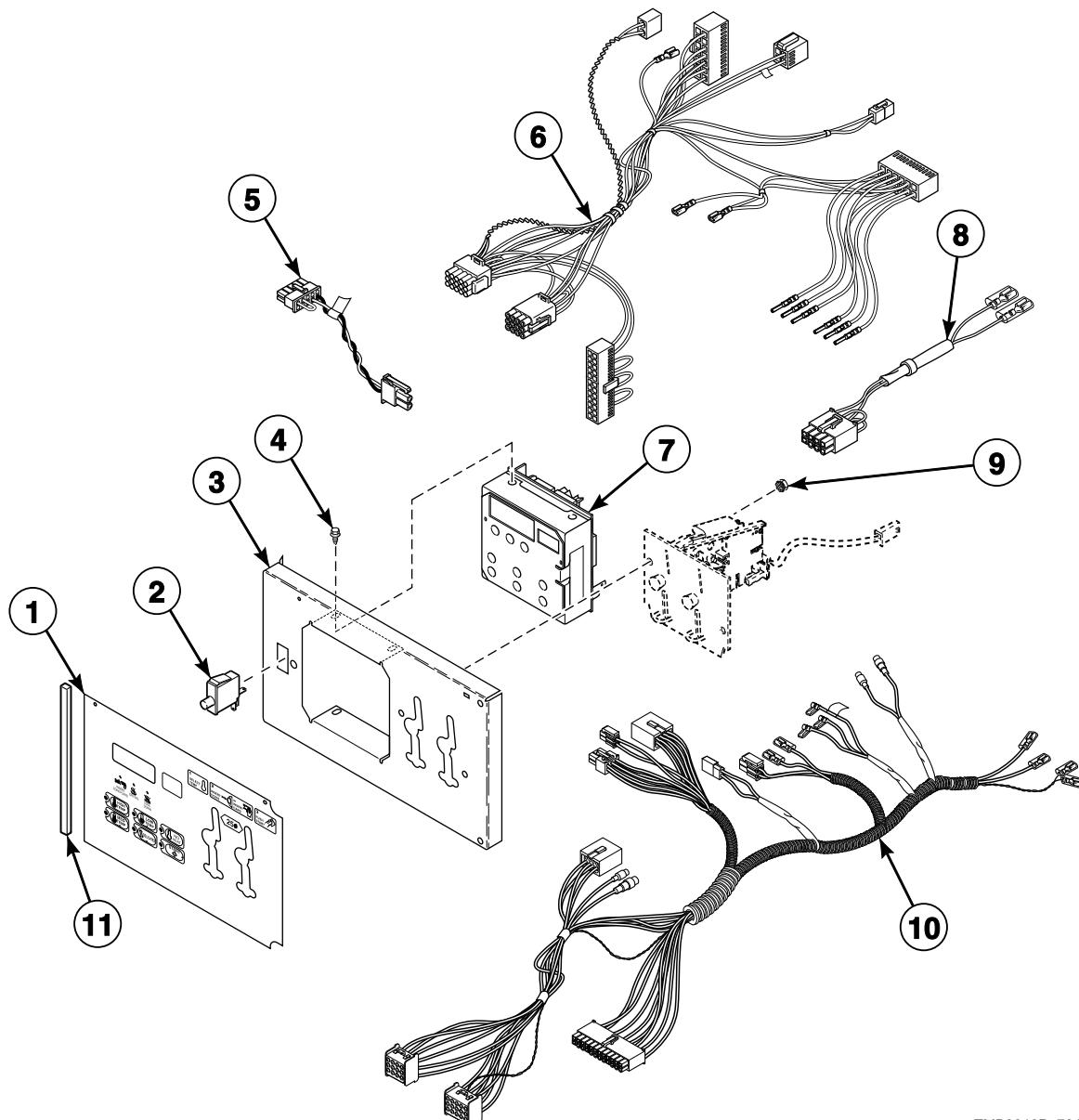
TMB2387P_70409501

Network Board for NetMaster Models

REF	PART NO.	DESCRIPTION	COMMENTS
	800246	Communication Wire Harness Assembly	
1	70201401	Network Plug Support	
2	430497	Screw	
3	210016P	Network Board Assembly	
4	800217	Network Wire Harness Assembly	

Coin Drop Components for Quantum Control

S Models with LC, LX, WC and WX Control Suffixes



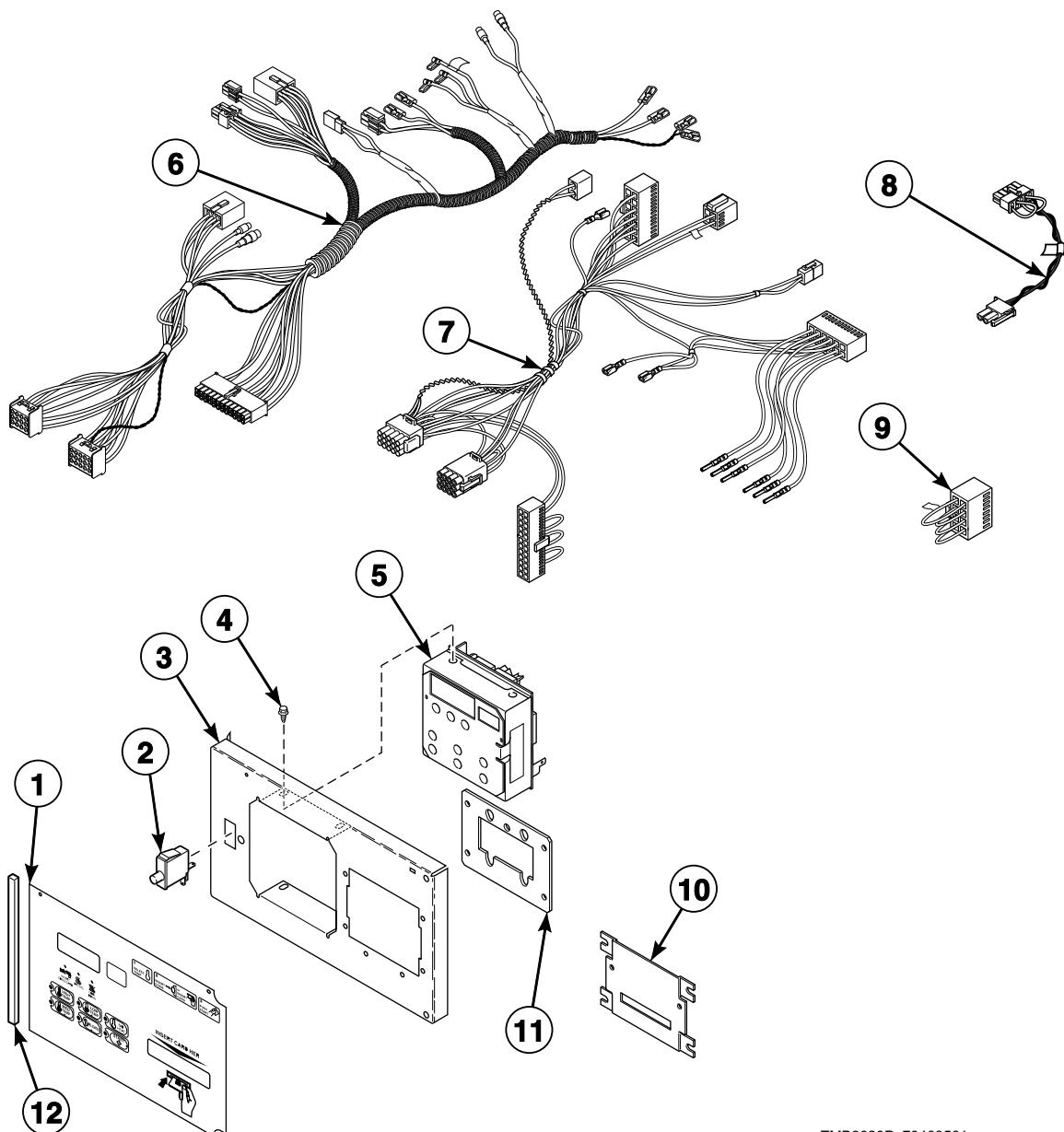
TMB3019P_70409501

Coin Drop Components for Quantum Control

REF	PART NO.	DESCRIPTION	COMMENTS
	NK206	Network Retrofit Kit	LC and LX control suffixes
	NK220	Network Controller Kit	LC and LX control suffixes
1	70410001	Control Overlay	Single drop
	70410002	Control Overlay	Dual drop
2	70107001	Pushbutton Switch	
3	70291001P	Control Plate Kit	
4	501524	Screw	For mounting item 7
5	70324602	Jumper Calibration Wire	
6	70410401P	Control Panel Harness	
7	70450501P	Control Assembly	
8	70364104P	Coin Vault Switch Harness	
9	70054	Nut	
10	70400901	Main Harness Assembly	Electric models need 55881 Harness Strap; Models through 7/31/11
	70441301	Main Harness	Electric models need 55881 Harness Strap; Models starting 8/1/11
11	70414101	Foam Gasket	6 inches required; Mounts to front of overlay, even with edge

Card Reader Components for Quantum Control

S Models with LY and WY Control Suffixes



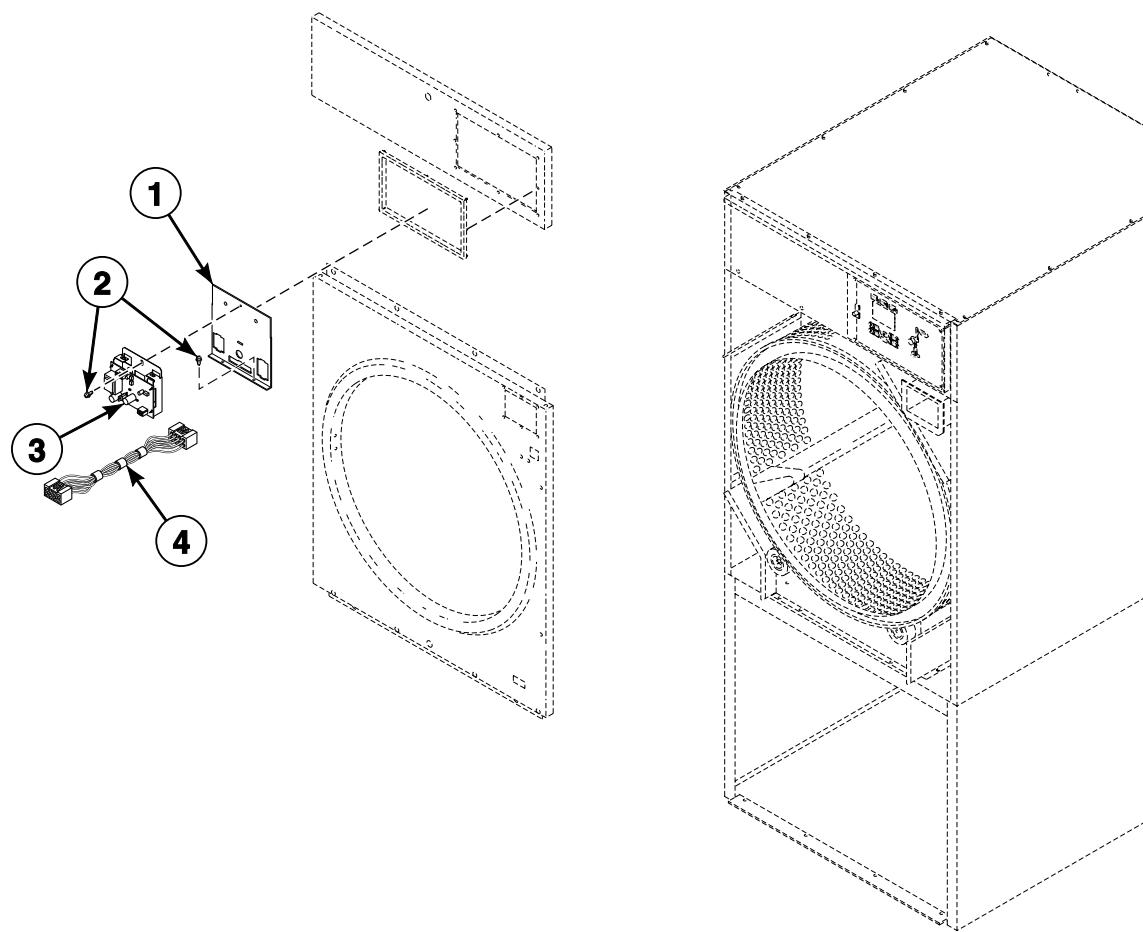
TMB3020P_70409501

Card Reader Components for Quantum Control

REF	PART NO.	DESCRIPTION	COMMENTS
	NK206	Network Retrofit Kit	LY control suffix
	NK220	Network Controller Kit	LY control suffix
1	70410003	Overlay	
2	70107001	Pushbutton Switch	
3	70348801	Control Plate Assembly	
4	501524	Screw	
5	70450501P	Control Assembly	
6	70400901	Main Harness Assembly	Electric models need 55881 Harness Strap; Models through 7/31/11
	70441301	Main Harness	Electric models need 55881 Harness Strap; Models starting 8/1/11
7	70410401P	Control Panel Harness	
8	70324602	Jumper Calibration Wire	
9	70364103	Bypass Harness	
10	44089501	Slot Card Plate Assembly	
11	70208801	Mounting Plate	
12	70414101	Foam Gasket	6 inches required; Mounts to front of overlay, even with edge

Network Board for Quantum Control

S Models with WC, WX and WY Control Suffixes



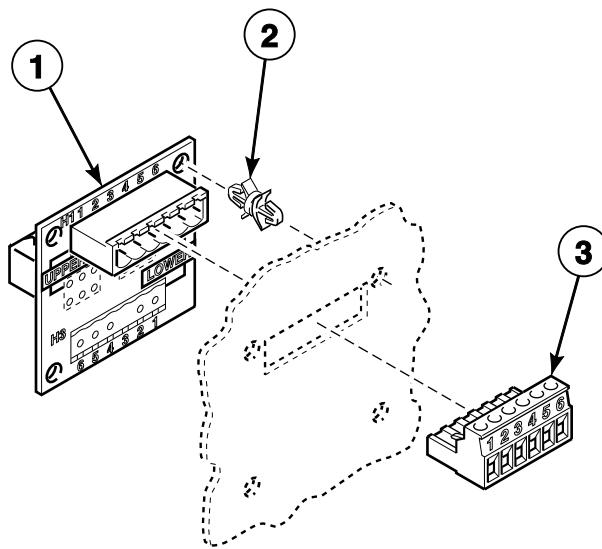
TMB2928P_70409501

Network Board for Quantum Control

REF	PART NO.	DESCRIPTION	COMMENTS
	800246	Communication Wire Harness Assembly	
1	70307002	Control Housing Cover	
2	430497	Screw	
3	201341	Network Board Assembly	
4	44088501P	Network Wire Harness Assembly	

Communication Board

S Models with WC, ZC and ZR Control Suffixes



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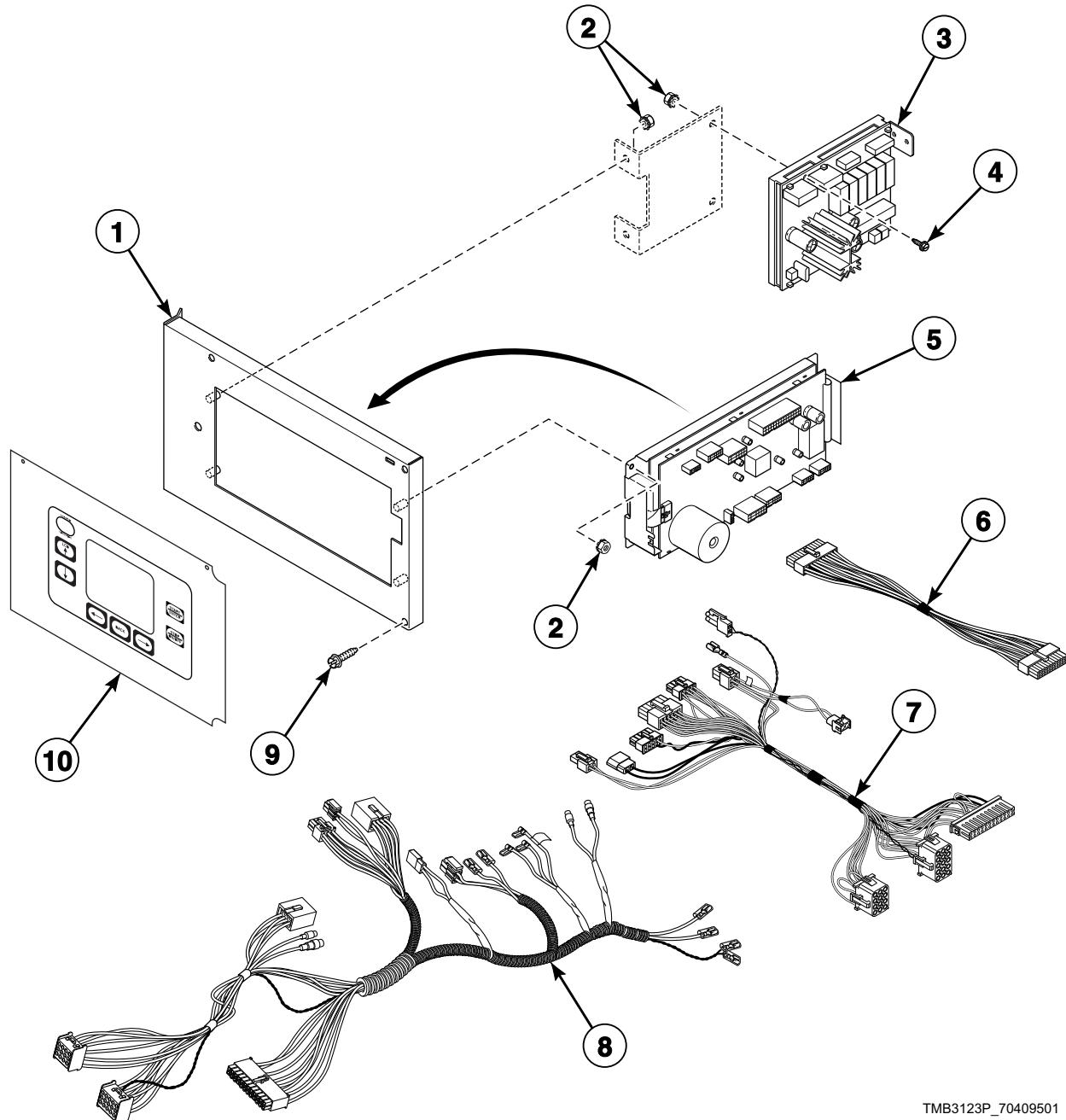
Communication Board

REF	PART NO.	DESCRIPTION	COMMENTS
1	210095P	Communication Board	
2	210098	PC Board Standoff	4 required
3	210099	Communication Connector	

UniLinc Control

U Models

Models with UO Control Suffix



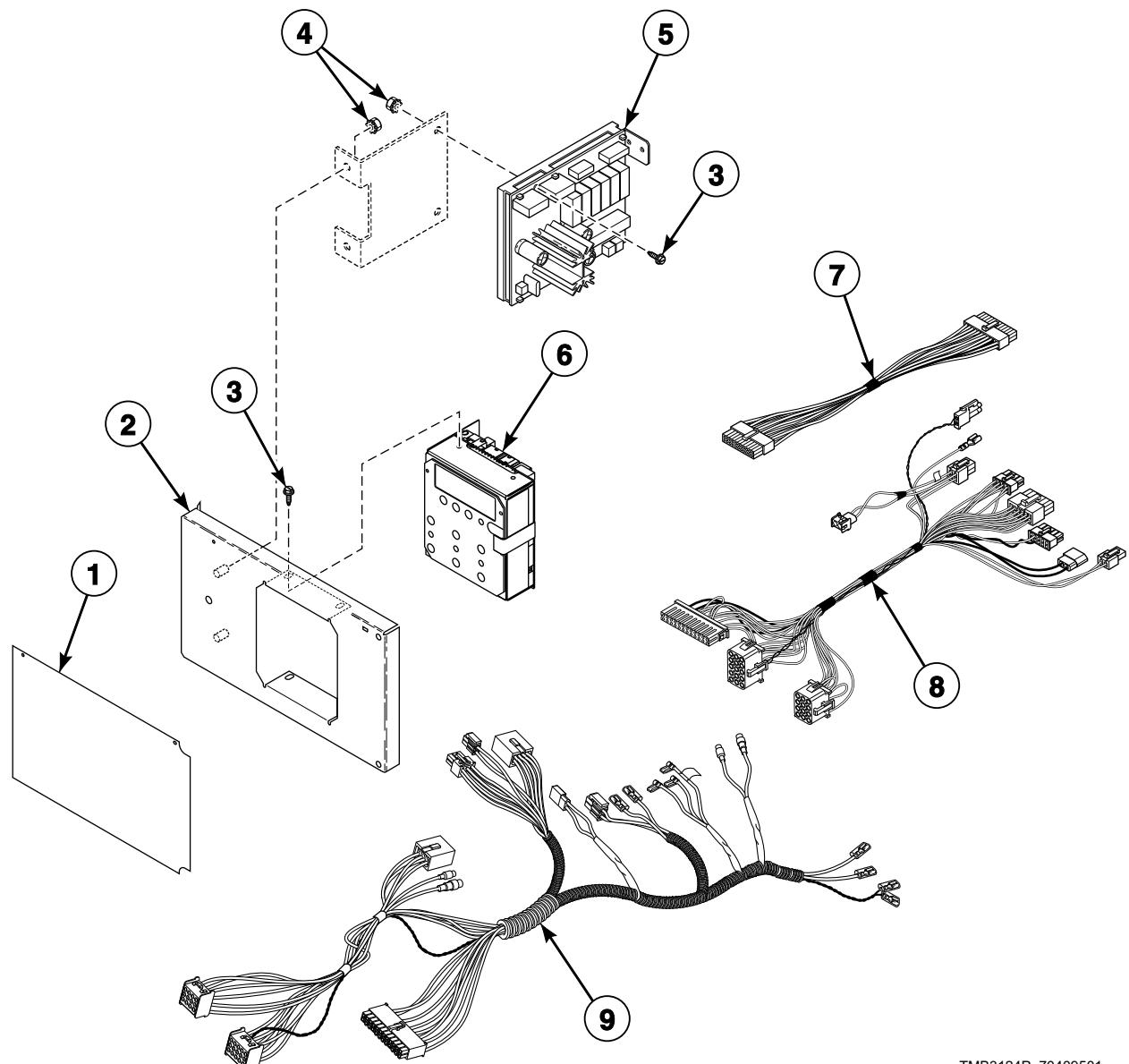
TMB3123P_70409501

UniLinc Control

REF	PART NO.	DESCRIPTION	COMMENTS
	NK206	Network Retrofit Kit	
	NK220	Network Controller Kit	
1	70432101	Control Plate Assembly	
2	70054	Nut	
3	70434101	Control Assembly	
4	501524	Screw	
5	70454001P	Control Assembly	
6	44186101	Output Harness	Use between item 3 and item 5
7	44240301	Control Panel Harness	Goes from item 5 to main harness
8	70441301	Main Harness	
9	70069901	Screw	
10	70432201	Overlay	

LED OPL Control

C, D, H, I, S and U Models
G, K, L, P and Y Models Starting 1/16/12
Models with EO Control Suffix

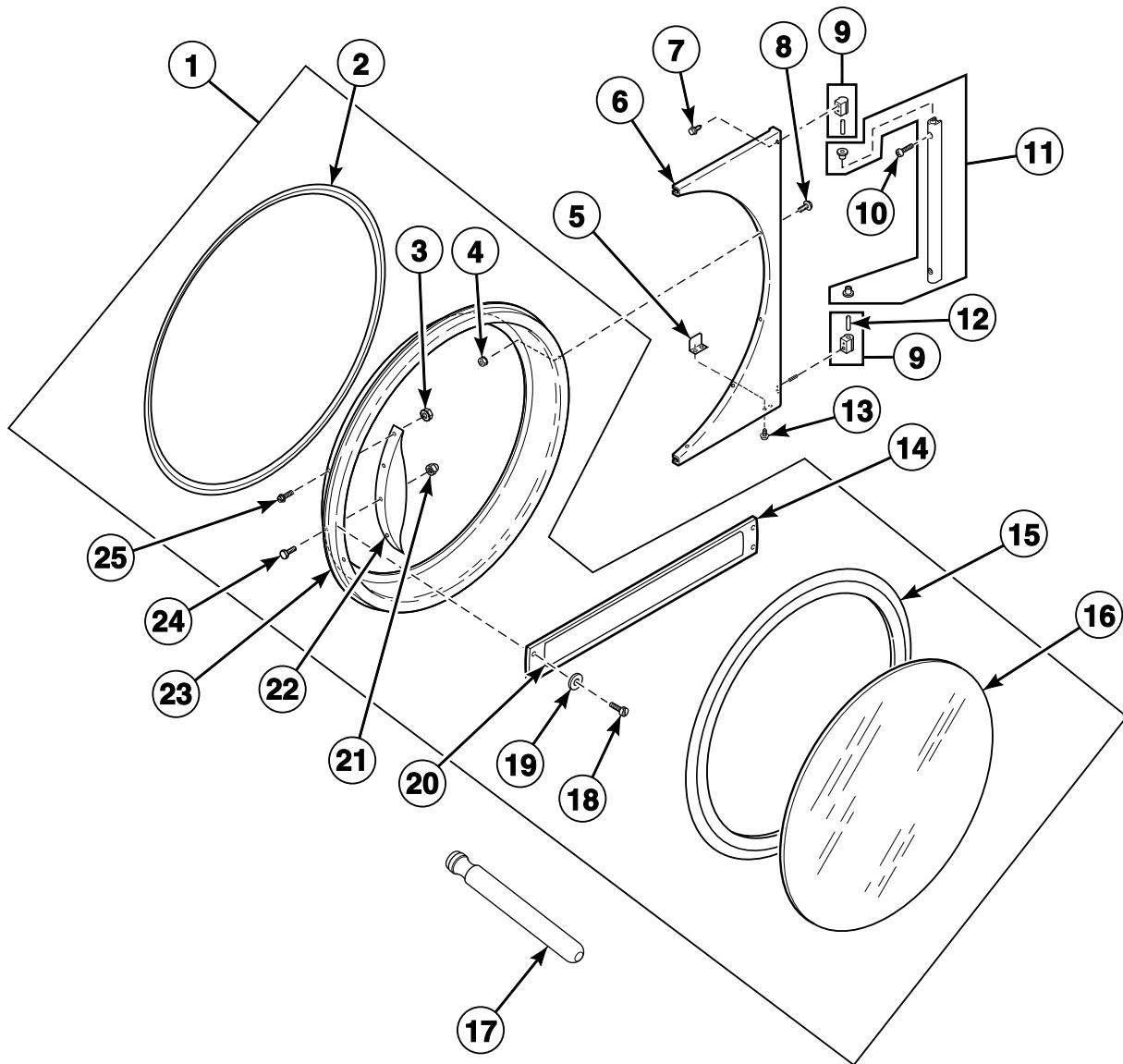


TMB3124P_70409501

LED OPL Control

REF	PART NO.	DESCRIPTION	COMMENTS
1	70445001	Overlay	S models
	70445003	Overlay	H models
	70462402	Overlay	C, D and I models
	70462702	Overlay	U models
	70462902	Overlay	G and K models
	70472402	Overlay	P models
	70472202	Overlay	L and Y models
2	70440901	Control Plate and Studs Assembly	
3	501524	Screw	
4	70054	Nut	
5	70434101	Control Assembly	
6	70454101P	Control Assembly	H, S and U models
	70437102P	Control Assembly	C, D and I models
	70437103P	Control Assembly	P models
	70437104P	Control Assembly	G and K models
	70437105P	Control Assembly	L and Y models
7	44186101	Output Harness	Use between item 5 and item 6
8	44240301	Control Panel Harness	Goes from item 6 to main harness
9	70441301	Main Harness	

Door and Hinge Components



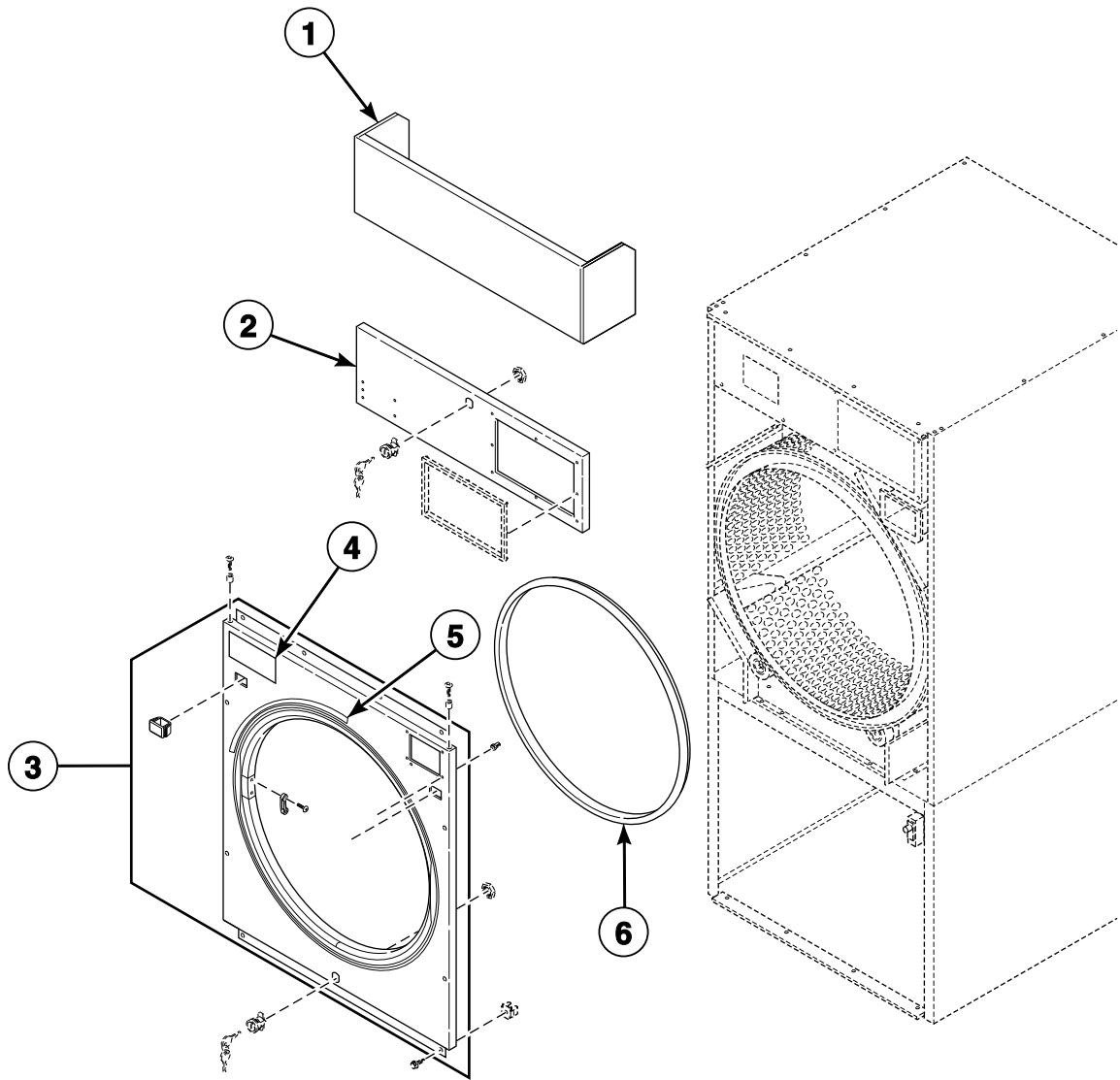
TMB3152P_70409501

Door and Hinge Components

REF	PART NO.	DESCRIPTION	COMMENTS
	M4775P3	Control Panel and Door Hinge Kit	D and I models; To change from old look to new look
	70133501P	Replacement Door Handle Kit	H models
1	70212301	Door Assembly	A, S and U models; C, D and I models starting 8/1/11; Excludes hinge
	44046701	Door Assembly	C, D and I models through 7/31/11; Excludes hinge
	44058001P	Door Assembly	H models; Excludes hinge
	70064100	Door Assembly	L models
	70212200	Door Assembly	P and Y models; Excludes hinge
	70408901	Door Assembly	G and K models; Includes handle
2	70296801	Door Ring Gasket	
3	44071201	Nut	H, S and U models; 4 required
4	70054	Nut	
5	70215001P	Door Switch Actuator Kit	
6	70115903B	Door Hinge	G and K models; D and I models starting 8/1/11
	70115901*	Door Hinge	H, L, P, S, U and Y models; C models starting 8/1/11
	70115902	Door Hinge	C, H, L, P, S, U and Y models; D and I models through 7/31/11; Stainless steel
7	61199	Screw	
8	501524	Screw	
9	M4773P3	Cam and Hinge Kit	G and K models; D and I models starting 8/1/11
	M4772P3	Cam and Hinge Kit	C, H, L, P, S, U and Y models; D and I models through 7/31/11
10	70407301	Screw	G and K models; D and I models starting 8/1/11
	70033502	Screw	C, H, L, P, S, U and Y models; D and I models through 7/31/11
11	44035002	Door Hinge Lug Assembly	G and K models; D and I models starting 8/1/11
	44035001	Door Hinge Lug Assembly	C, H, L, P, S, U and Y models; D and I models through 7/31/11
12	70071401	Pin	
13	70058501	Pop Rivet	
14	70399502B	Handle Bar	G and K models
15	70211901P	Door Glass Seal Kit	
16	70133601P	Door Glass	H models
	M400784P	Door Glass	All other models
17	M4221P4	Door Glass Installation Tool	
18	70412601	Pop Rivet	G and K models; 4 required
19	70409301	Washer	G and K models
20	70411401	Nameplate Overlay	G models; Coin
	44144401	Nameplate Overlay	K models; Coin
21	M414215	Nut	A, H, L, P, S, U and Y models; For door strike; Mounts between door strike screw and door handle
22	44007902P	Door Handle	S and U models; C, D and I models starting 8/1/11
	44057701	Door Handle	H models
	430117	Door Handle	L models
	M400133	Door Handle	A, P and Y models
23	70455001B	Door Ring Assembly	C, D and I models starting 8/1/11
	44043501	Door Ring and Handle Assembly	C, D and I models through 7/31/11
	70399701B	Door Ring	G and K models
24	430757	Screw	H, S and U models; Use with 70024801 and 44057701 Door Handle
	M409385	Screw	A, P and Y models; Use with 70133501P Replacement Door Handle Kit and M400133 Door Handle
	430756	Screw	L models; Use with 430117 Door Handle
25	44024201	Hole Plug	C, D and I models; 4 required
	M400661	Screw	All other models

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Front Panel Assemblies and False Fronts



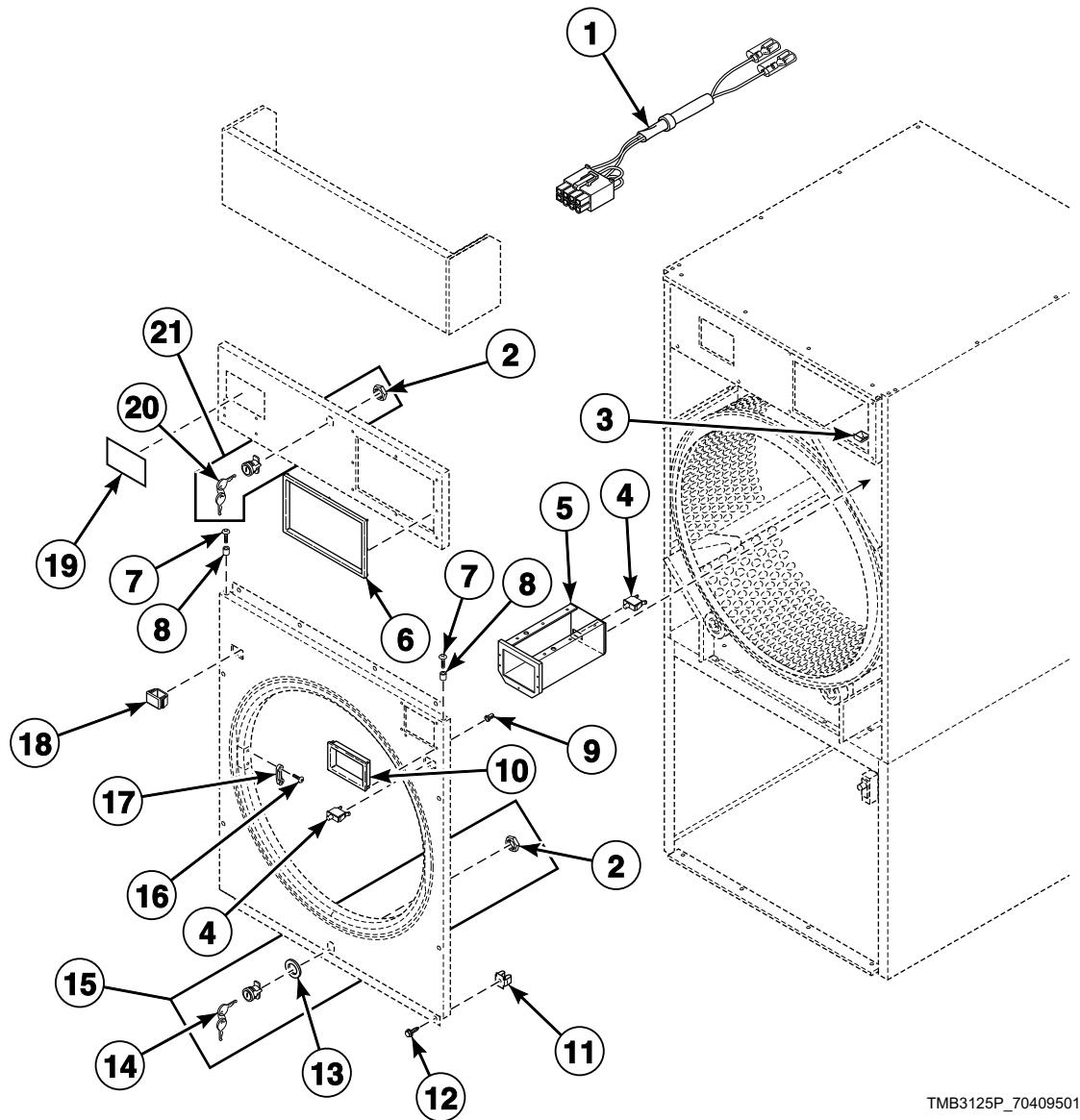
TMB3089P_70409501

Front Panel Assemblies and False Fronts

REF	PART NO.	DESCRIPTION	COMMENTS
	M4775P3	Control Panel and Door Hinge Kit	D and I models; To change from old look to new look
1	70021101*P	False Front	72 inches
	70021102P	False Front Assembly	72 inches; Stainless steel
	70024001*P	False Front Assembly	76 inches
	70024002P	False Front Assembly	76 inches; Stainless steel
2	70121301*	Control Panel	A, L, P, S, U and Y models
	70121302	Control Panel	A, L, P, S, U and Y models; Stainless steel
	70273405*	Control Panel	G and K models
	70273406	Control Panel	G and K models; Stainless steel
	70121305*	Control Panel	H models
	70121306	Control Panel	H models; Stainless steel
	70273401*	Control Panel	C models; D and I models through 7/31/11; Manual
	70273402	Control Panel	C models; D and I models through 7/31/11; Manual; Stainless steel
	70273403*	Control Panel	C models; D and I models through 7/31/11; Electronic
	70273404	Control Panel	C models; D and I models through 7/31/11; Electronic; Stainless steel
	70273401B	Control Panel	D and I models starting 8/1/11
	44116401*P	Front Panel Assembly	C, D, H, I, L, P and S models; 3V, 3X, BC, BX, DV, DX, LC, LX, NC, NX, SD, SX, ZC and ZX control suffixes
3	44116501P	Front Panel Assembly	C, D, H, I, L, P and S models; 3V, 3X, BC, BX, DV, DX, LC, LX, NC, NX, SD, SX, ZC and ZX control suffixes; Stainless steel
	44116601*	Front Panel Assembly	H, L, P and S models; BL, BY, LY, NR and ZR control suffixes
	44116701P	Front Panel Assembly	H, L, P and S models; BL, BY, LY, NR and ZR control suffixes; Stainless steel
	44116801*P	Front Panel Assembly	A, C, D, H, I, S, U and Y non-CE models; 3O, DO, OM and QT control suffixes
	44116901	Front Panel Assembly	A, C, D, H, I, S, U and Y non-CE models; 3O, DO, OM and QT control suffixes; Stainless steel
	44117001*	Front Panel Assembly	C, D, H, S, U and Y CE models; 3O, DO, OM and QT control suffixes
	44117101P	Front Panel Assembly	C, D, H, S, U and Y CE models; 3O, DO, OM and QT control suffixes; Stainless steel
4	70414001	Label	G and K models; Coin
5	M410892	Warning Label	
6	70173401P	Front Panel Seal	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Cabinet Front Components

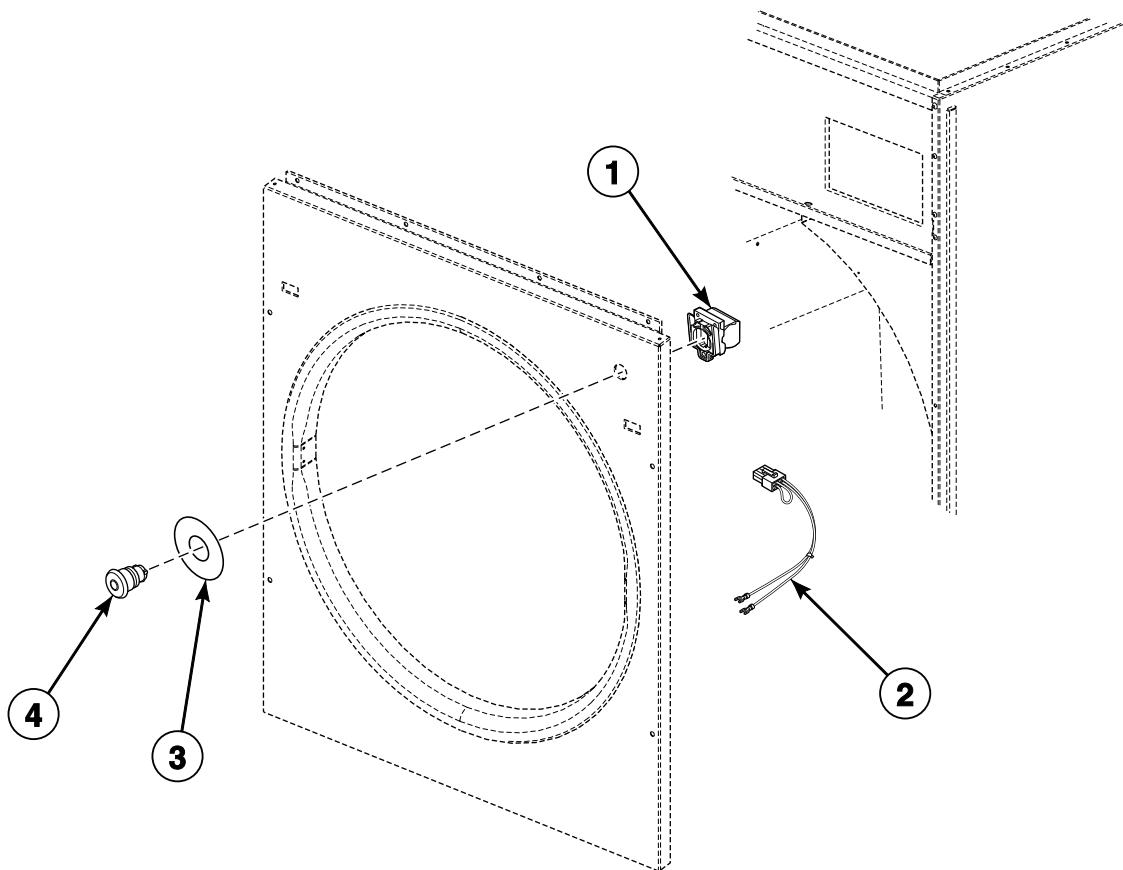


TMB3125P_70409501

Cabinet Front Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70399401	Access Panel Trim	G and K models
1	70364104P	Coin Vault Switch Harness	
2	44088801	Nut	
3	70296401	Coin Chute Assembly	
4	70107001	Pushbutton Switch	
5	70180101	Coin Vault Assembly	
6	44016301	Control Trim	H models; Gray
	44016401	Control Trim	A, L, P, S, U and Y models; Black
7	39733	Screw	
8	56079	Panel Locator	9 required
9	M400972	Shadow Box Clip	
10	70117502	Coin Vault Trim	
11	70030501	Expansion Clip	8 required; Use with item 9, between front panel and cabinet
12	430497	Screw	
13	70342401	Lock Shim	
14	70155602	Key	RL002
15	44089302P	Lock, Key and Nut Kit	RL002
16	44166601	Pop Rivet	
17	M401223	Door Latch	
18	44057801W	Switch Hole Plug	White
	44057801Q	Switch Hole Plug	Bisque
	44057801B	Switch Hole Plug	Black
19	44129903	Nameplate	C models
	70410201	Nameplate Overlay	G models; OPL
	44130201	Nameplate Overlay	K models; OPL
20	70155601	Key	RL001
21	44089301P	Lock, Key and Nut Kit	RL001

Emergency Stop Button for CE Models

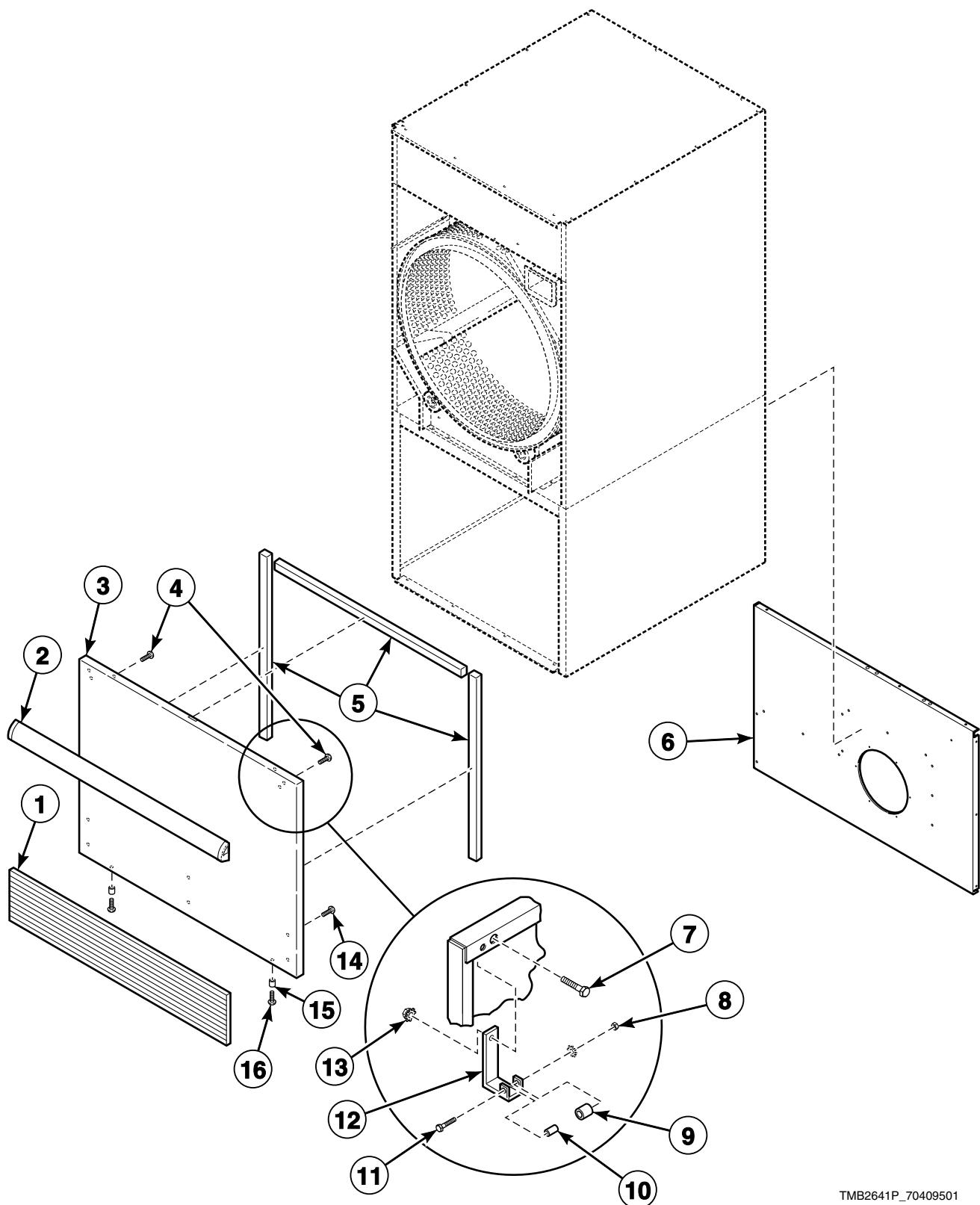


TMB2375P_70409501

Emergency Stop Button for CE Models

REF	PART NO.	DESCRIPTION	COMMENTS
	F8069501	Contact Switch	Models starting 10/1/07; Does not include mounting base
1	44018701	Contact Block	Includes base; Models through 9/30/07
	F200233401	Contact Block Switch	Models starting 10/1/07; Includes mounting base
2	70364105P	Emergency Stop Contact Harness	1 contact
	70364106P	Emergency Stop Harness	2 contacts
3	M412235	Emergency Stop Label	
4	44018801	Pushbutton	Models through 9/30/07
	F200233500	Emergency Stop Pushbutton	Models starting 10/1/07

Lower Cabinet Components



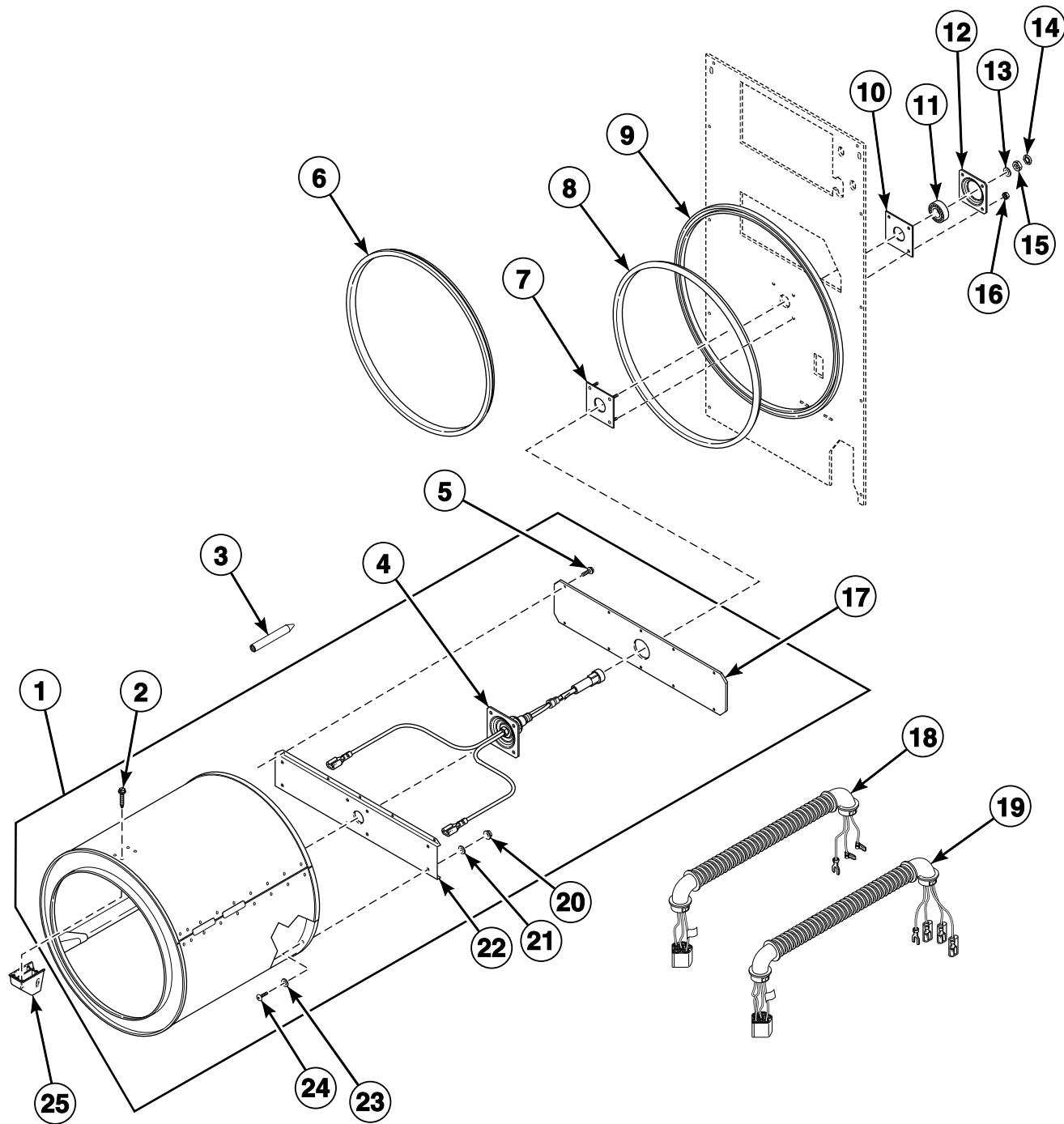
TMB2641P_70409501

Lower Cabinet Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70117604	Kickplate	H models; Dark gray
	70117603	Kickplate	All other models; Black
2	70154403	Handle and Caps Assembly	A, C, D, I, P, S and U models; Black
	70154404	Handle and Caps Assembly	H models; Dark gray
	70407201	Handle Bumper	G and K models
3	70176705*	Lint Panel Assembly	H models; Does not include handle
	70176706	Lint Panel Assembly	H models; Stainless steel; Does not include handle
	70176707*	Lint Panel Assembly	H models; Includes handle
	70176708	Lint Panel Assembly	H models; Stainless steel; Includes handle
	70176701*	Lint Panel Assembly	All other models; Does not include handle
	70176702P	Lint Panel Assembly	All other models; Stainless steel; Does not include handle
	70176703*	Lint Panel Assembly	All other models; Includes handle
	70176704	Lint Panel Assembly	All other models; Stainless steel; Includes handle
	430757	Screw	For attaching handle; 6 required
5	70289101P	Lint Panel Gasket	Sold per foot
6	70249901	Rear Lint Panel	
7	70132301	Screw	Attaching roller catch
8	23951	Nut	
9	70297601	Roller Catch Wheel	
10	70030201	Roller Catch Spacer	
11	70072801	Screw	
12	70030301	Roller Catch Arm	
13	51236	Nut	Attaching roller catch
14	70126301	Pop Rivet	For attaching kickplate; Black; 6 required
	70126401	Pop Rivet	For attaching kickplate; Gray; 6 required
15	56079	Panel Locator	
16	39733	Screw	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Cylinder Components

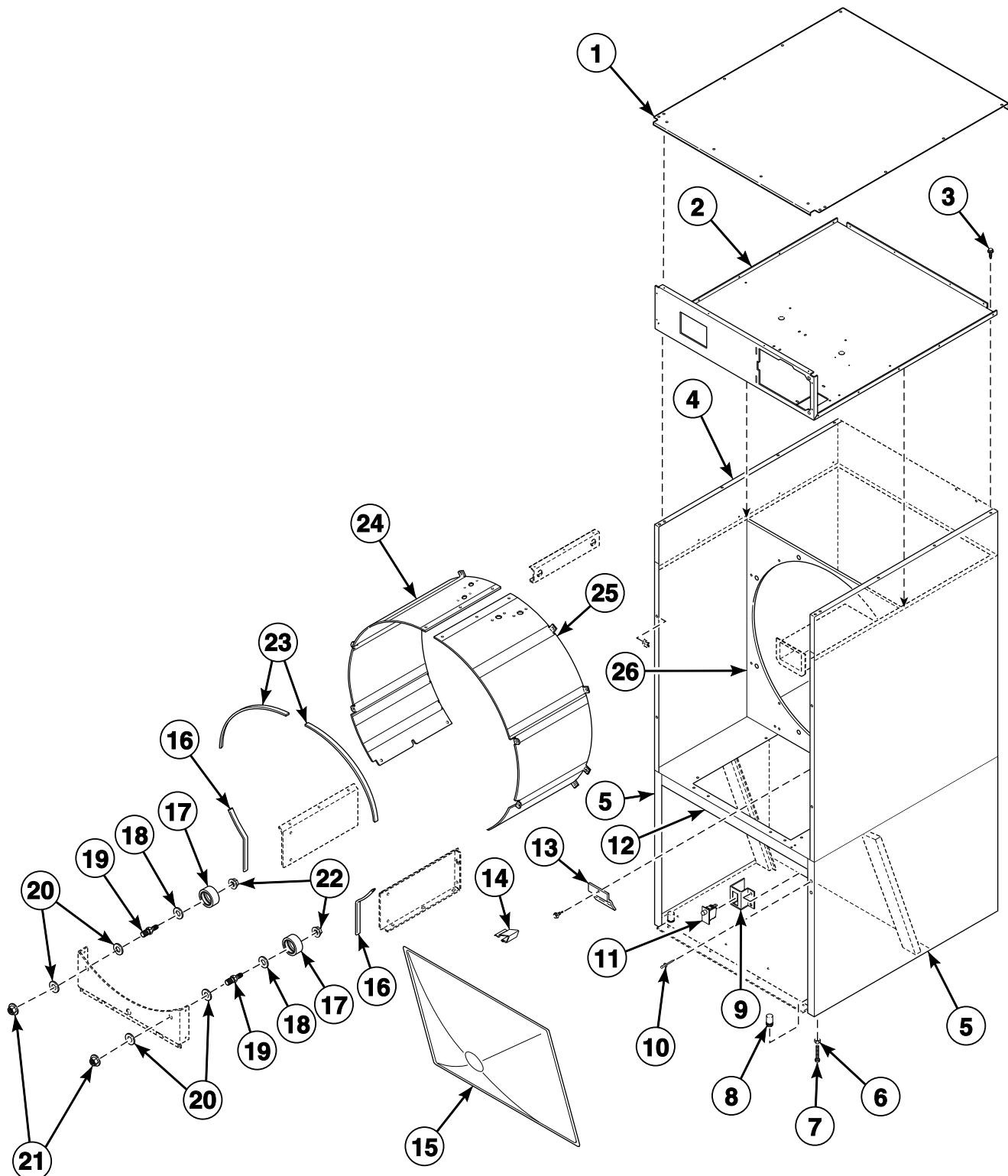


TMB3162P_70409501

Cylinder Components

REF	PART NO.	DESCRIPTION	COMMENTS
	511637P	Adhesive	For item 8
	70343101P	Drywall Screw Magnet Kit	
1	70372603	Cylinder Assembly	G and K models; Non-moisture sensing
	70372601P	Cylinder Assembly	All other models; Galvanized; Non-moisture sensing
	70372602P	Cylinder Assembly	All other models; Stainless steel; Non-moisture sensing
	70435203	Cylinder and Trunnion Assembly	G and K models; Moisture sensing
	70435201	Cylinder and Trunnion Assembly	All other models; Galvanized; Moisture sensing
	70435202	Cylinder and Trunnion Assembly	All other models; Stainless steel; Moisture sensing
2	62588	Screw	12 required
3	263P4	Cylinder Guide Tool	
4	M4960P3	Trunnion and Seal Kit	Includes item 8; Also order 511637P Adhesive; Non-moisture sensing
	70454601	Trunnion and Wire Assembly	Moisture sensing; Includes 70244702 Trunnion Assembly
5	430497	Screw	10 required
6	70066003	Center Cylinder Seal Assembly	
7	430352	Cylinder Bearing Stud Plate Assembly	
8	70013701P	Rear Cylinder Seal	Use with 511637P Adhesive
9	70017201	Rear Cylinder Seal Support	
10	70355001	Rear Bearing Shim	
11	70448701	Support Bearing	
12	70013901	Rear Cylinder Bearing Housing	
13	M400991	Washer	
14	M400034	Nut	
15	M400022	Nut	
16	M412986	Nut	4 required
17	70257201	Rear Cylinder Channel Plate	
18	70401001	Cylinder Motor Harness Assembly	Models through 2/28/10; 1 Phase; 3 Phase electric models with 240 Volt and below
	70439701	Cylinder Motor Harness Assembly	Models starting 3/1/10; 1 Phase; 3 Phase electric models with 240 Volt and below
19	70401101	Cylinder Motor Harness Assembly	Models through 2/28/10; 3 Phase models except electric models with 240 Volt and below
	70440101	Cylinder Motor Harness Assembly	Models starting 3/1/10; 3 Phase models except electric models with 240 Volt and below
20	44087201	Nut	8 required
21	M400080	Washer	4 required; Models through Serial No. 0708006765
	70411301	Washer	Models starting Serial No. 0708006766
22	70257101	Rear Cylinder Channel	Non-moisture sensing
	70257102	Rear Cylinder Channel	Moisture sensing
23	70411301	Washer	Models starting Serial No. 0708006766
24	70391101	Screw	8 required
25	70070101	End Cap	Non-moisture sensing
	70070102	End Cap	Moisture sensing

Cabinet Components



TMB3009P_70409501

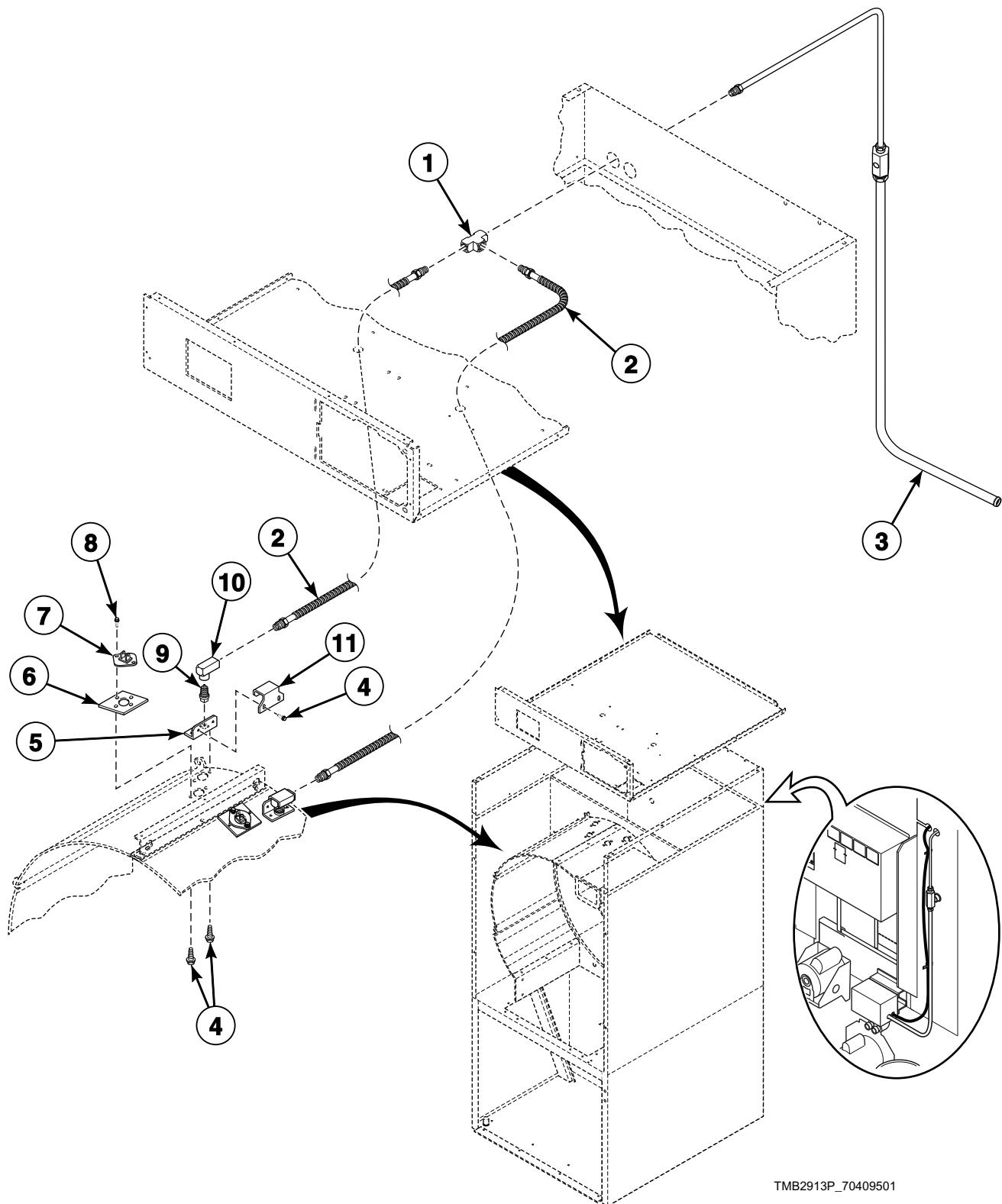
Cabinet Components

REF	PART NO.	DESCRIPTION	COMMENTS
	M4379P4	Tumbler Dolly Kit	
	70364104P	Coin Vault Switch Harness	
	298P4P	Spray Paint	White
	297P4	Spray Paint	Almond
	286P4	Spray Paint	Blue
	122P4P	Porcelain Touch-Up Paint	White
	215P4P	Porcelain Touch-Up Paint	Almond
	370P4P	Porcelain Touch-Up Paint	Bisque
1	70018601	Flat Top	
2	70252801P	Top Pan	
3	430497	Screw	
4	70021501*P	Side Panel Assembly	Upper
	70021502WP	Side Panel	Upper
5	70253801*P	Side Panel	Lower
6	21899	Nut	
7	34319	Leveling Leg	
8	70063201	Hole Plug	
9	70277301	Lint Panel Switch Bracket	
10	70058501	Pop Rivet	16 required; Upper side panel
11	70310501	Switch Assembly	
12	70252201	Center Pan	
13	70054501	Lint Screen Clip	
14	35865	Hold-Down Clip	
15	70325601	Lint Screen	
16	70015711	Sheet Metal Edge Gasket	Lower
17	70298701P	Roller Bearing Assembly	
18	70443601	Roller Seal	Models starting 3/1/10
19	70249501	Roller Shaft	
20	70261401	Washer	
21	M404993	Nut	
22	430576	Nut	
23	70015712	Sheet Metal Edge Gasket	Upper
24	70427402	Cylinder Shroud	Left
25	70427401	Cylinder Shroud	Right
26	70252501	Center Partition	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Fire Suppression System Components

C, D, G, H, I, K, L, P, S, and U Models



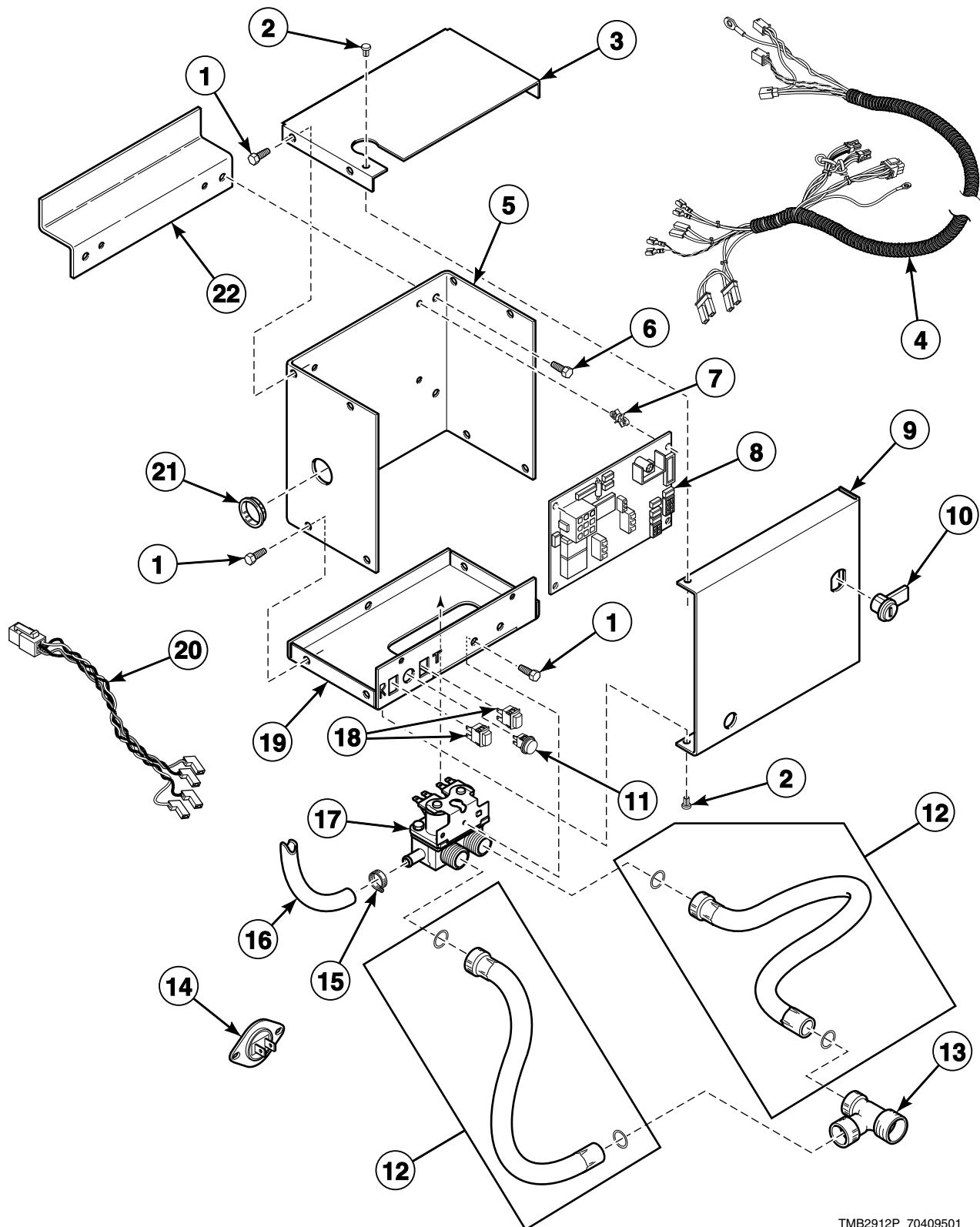
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Fire Suppression System Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70427901	Union Tee	
2	70427701	Spray Nozzle Hose	2 required
3	70427601	Tube Assembly	
4	430497	Screw	12 required
5	70424201	Nozzle Bracket	2 required
6	70424401	Thermistor Plate	2 required
7	44064701	Thermistor	2 required
8	51780	Screw	4 required
9	70427801	Spray Nozzle	2 required
10	70428101	Elbow	2 required
11	70428601	Nozzle Bracket	2 required

Fire Suppression System Control Box

C, D, G, H, I, K, L, P, S, and U Models

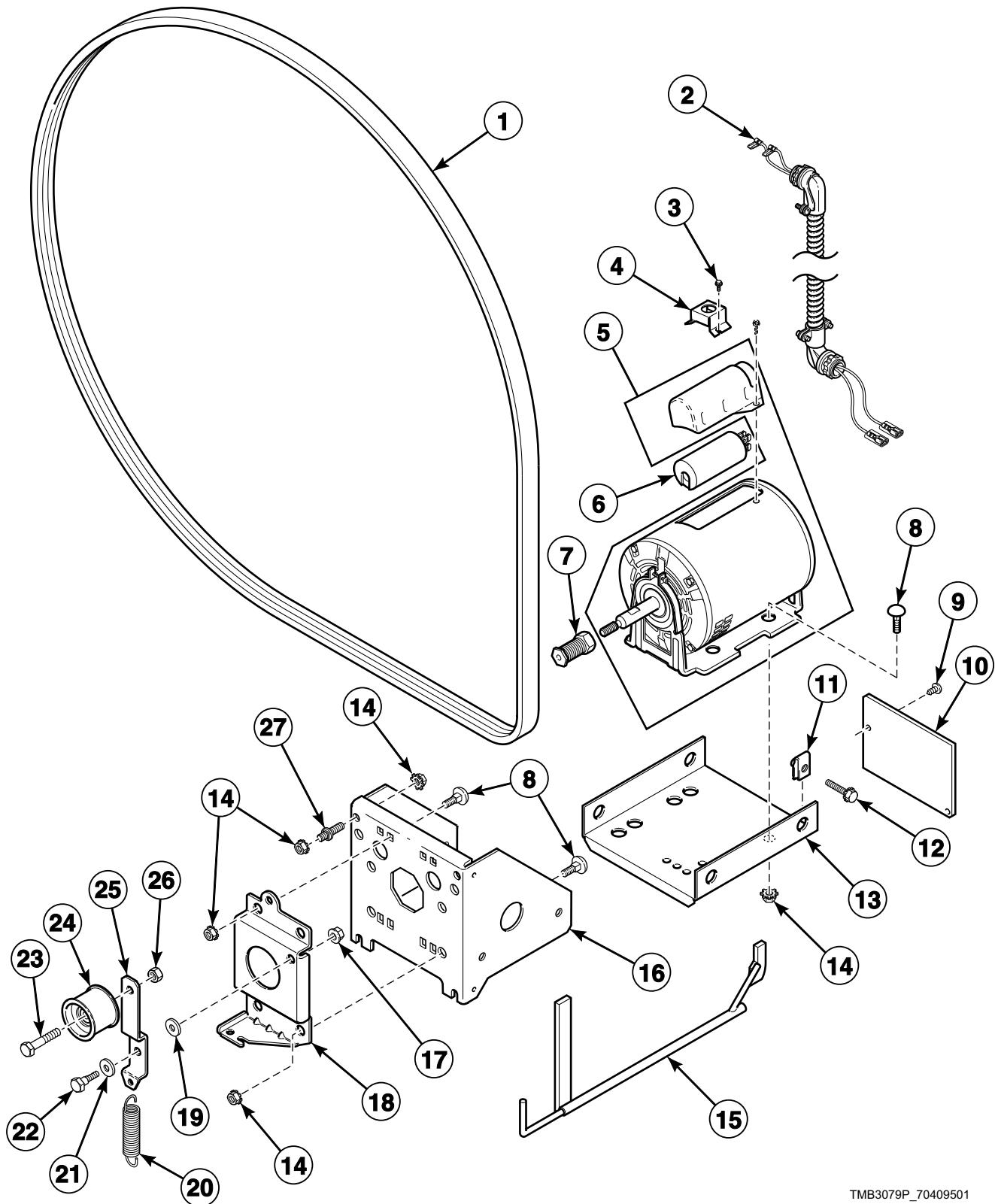


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Fire Suppression System Control Box

REF	PART NO.	DESCRIPTION	COMMENTS
1	430497	Screw	
2	M400713	Drive Rivet	
3	44065401	Control Box Top	
4	70426501P	Control Harness	
5	44065101	Control Box Housing	
6	51780	Screw	
7	501523	Circuit Board Support	4 required
8	44063801P	Control	
9	44065201	Control Box Cover	
10	44089301P	Lock, Key and Nut Kit	RL001 key code; Optional if same key is to be used for control lock
11	801432	Light	
12	F200116	Water Hose	2 required
13	44069101	Hose Fitting	
14	44064701	Thermistor	2 required
15	36801	Hose Clamp	
16	44073304	Hose	14 inches; Outlet hose
17	36958P	Mixing Valve	
18	801434W	Push-to-Start Switch	2 required
19	44065301	Control Box Base	
20	70426601P	Sensor Harness	
21	70178701	Snap Bushing	
22	44065901	Bracket	

Drive Motor Components

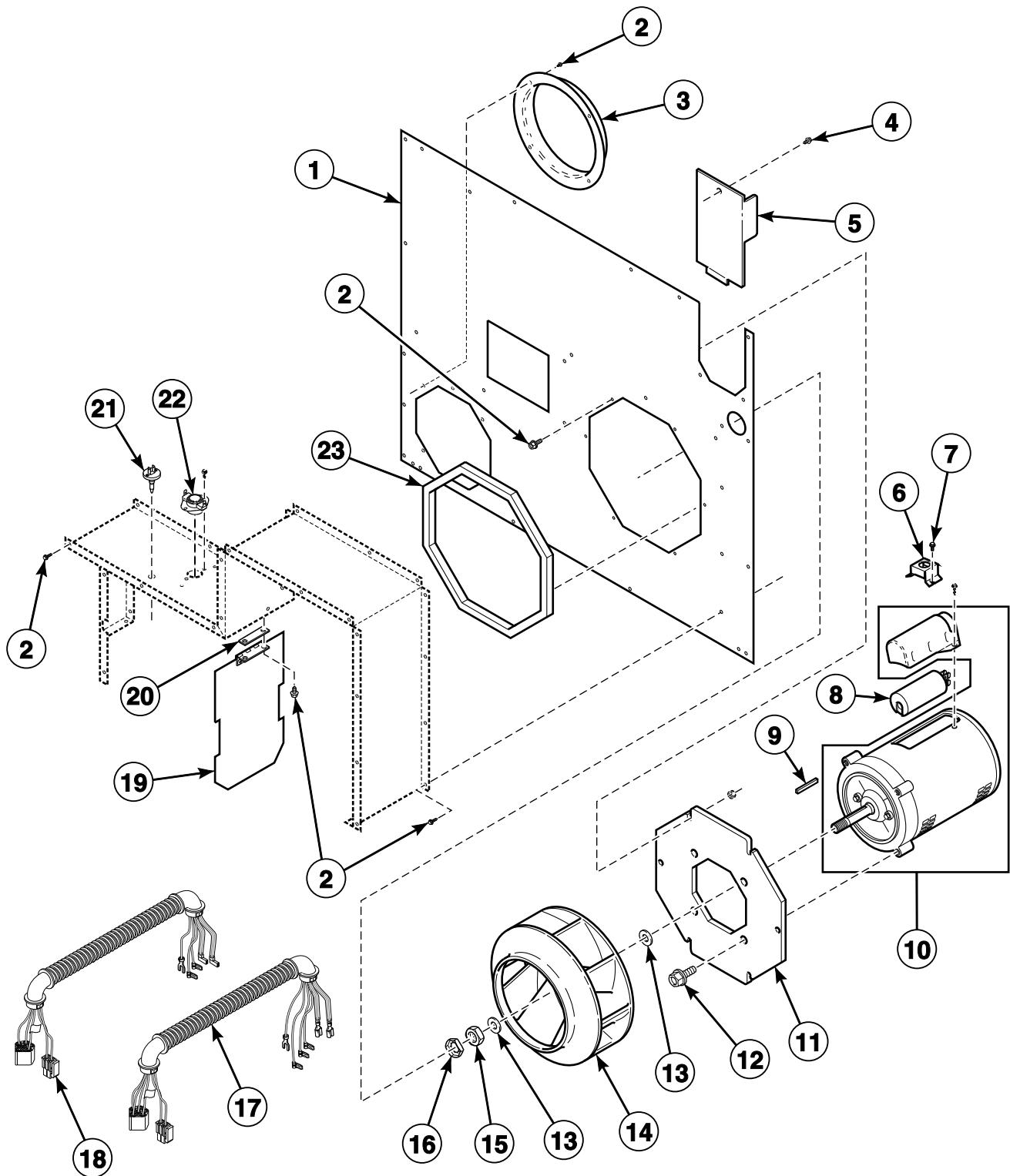


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Drive Motor Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70276201P	Belt	105.5 inches
2	70401001	Cylinder Motor Harness Assembly	Models through 2/28/10; 1 Phase; 3 Phase electric models with 240 Volt and below
	70401101	Cylinder Motor Harness Assembly	Models through 2/28/10; 3 Phase models except electric models with 240 Volt and below
	70439701	Cylinder Motor Harness Assembly	Models starting 3/1/10; 1 Phase; 3 Phase electric models with 240 Volt and below
	70440101	Cylinder Motor Harness Assembly	Models starting 3/1/10; 3 Phase models except electric models with 240 Volt and below
3	23222	Screw	2 required
4	70321701	Motor Conduit Mounting Bracket	
5	70337801P	Drive Motor	120-230 Volt/60 Hertz/1 Phase and 100 or 200 Volt/50 Hertz/1 Phase
	70337901P	Drive Motor Kit	120-240 Volt/60 Hertz/1 Phase; Low Amp
	70338001P	Drive Motor Kit	230-240 Volt/50 Hertz/1 Phase
	70338101P	Drive Motor	200-480 Volt/60 Hertz/3 Phase and 200-415 Volt/50 Hertz/3 Phase; No capacitor
6	M410296	Motor Capacitor	Start; For 70337801P Drive Motor and 70338001P Drive Motor Kit
	70211502	Motor Capacitor	Start; For 70337901 Drive Motor on 20 Amp models
	70211401	Motor Capacitor	Run; For 70337901 Drive Motor on 20 Amp models
7	70284201	Motor Pulley	60 Hertz
	70284203	Motor Pulley	50 Hertz
8	70062401	Bolt	
9	430497	Screw	
10	70202501	Drive Access Cover	
11	27222	Nut	4 required
12	M412985	Screw	
13	70127301	Motor Mount Bracket	
14	M412986	Nut	
15	M4853P3	Belt Tension Tool Kit	
16	70261701	Motor Channel	
17	29796	Nut	
18	70443301	Idler Bracket	
19	70270301	Washer	
20	70045301	Drum Idler Spring	With silencer
21	70265901	Washer	
22	M400056	Screw	
23	430648	Screw	
24	70050401P	Idler Wheel Assembly	
25	70259901	Cylinder Idler Arm	
26	56156	Nut	
27	70334701	Double Ended Stud	

Blower Components



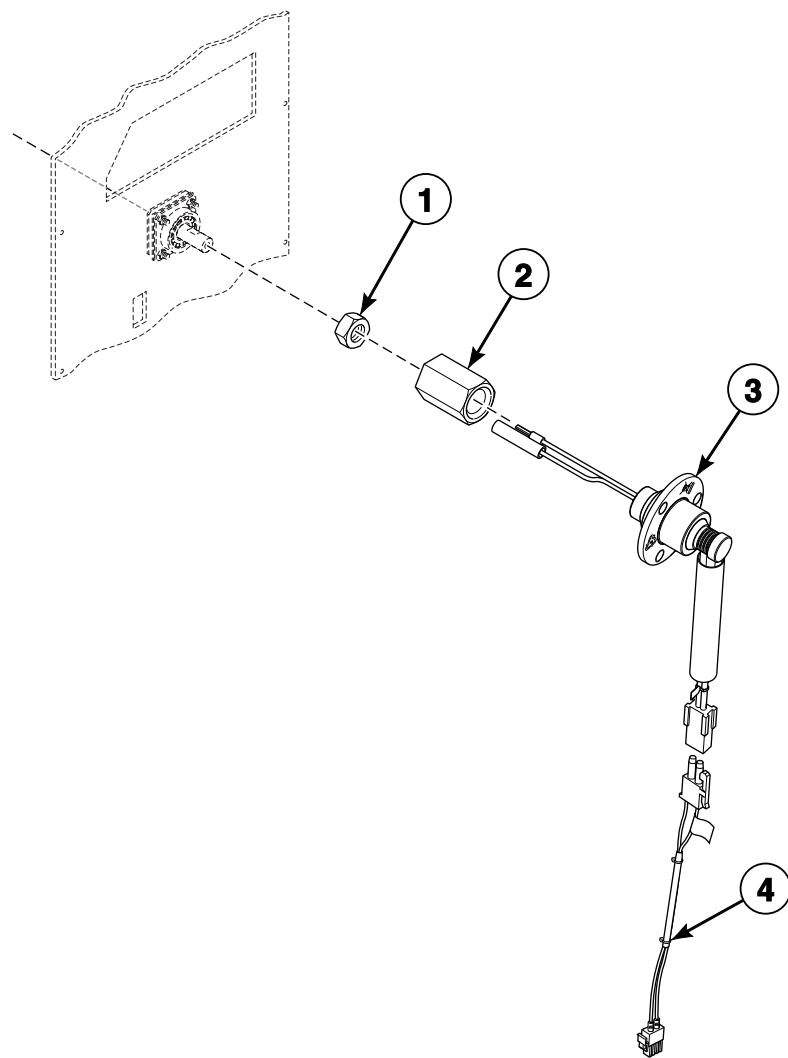
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Blower Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70290201	Lower Rear Panel	
2	430497	Screw	
3	70015601	Exhaust Thimble	8 inches
4	M411072	Screw	
5	70196301	Drive Access Cover	
6	70321701	Motor Conduit Mounting Bracket	
7	23222	Screw	2 required
8	70211501	Motor Capacitor	Start; For all blower motors except 70342601P Blower Motor
9	70144101	Key	
10	70337501P	Blower Motor	100-230 Volt/60 Hertz/1 Phase and 100-200 Volt/50 Hertz/1 Phase
	70337601P	Blower Motor Kit	120-240 Volt/60 Hertz/1 Phase; Low Amp
	70337701P	Blower Motor Kit	230-240 Volt/50 Hertz/1 Phase
	70342601P	Blower Motor	200-480 Volt/60 Hertz/3 Phase and 200-415 Volt/50 Hertz/3 Phase; No capacitor
11	70349601	Blower Motor Mounting Plate	
12	70126101	Screw	
13	M400991	Washer	
14	70359801P	Blower Assembly	
15	M400022	Nut	
16	M400034	Nut	
17	70401301	Fan Motor Harness Assembly	Models through 2/28/10; 3 Phase models except electric models with 240 Volt and below
	70440201	Fan Motor Harness Assembly	Models starting 3/1/10; 3 Phase models except electric models with 240 Volt and below
18	70401201	Fan Motor Harness Assembly	Models through 2/28/10; 1 Phase; 3 Phase electric models with 240 Volt and below
	70439801	Fan Motor Harness Assembly	Models starting 3/1/10; 1 Phase; 3 Phase electric models with 240 Volt and below
19	70209501	Damper and Hinge Exhaust Assembly	
20	N/A	Damper Spacer	
21	M414704	Thermistor	
22	M411945	Manual Reset Thermostat	Australian models
	M411307	Limit Thermostat	All other models
23	70392701P	Gasket	For blower housing opening

N/A = Part no longer available

Moisture Sensing Components



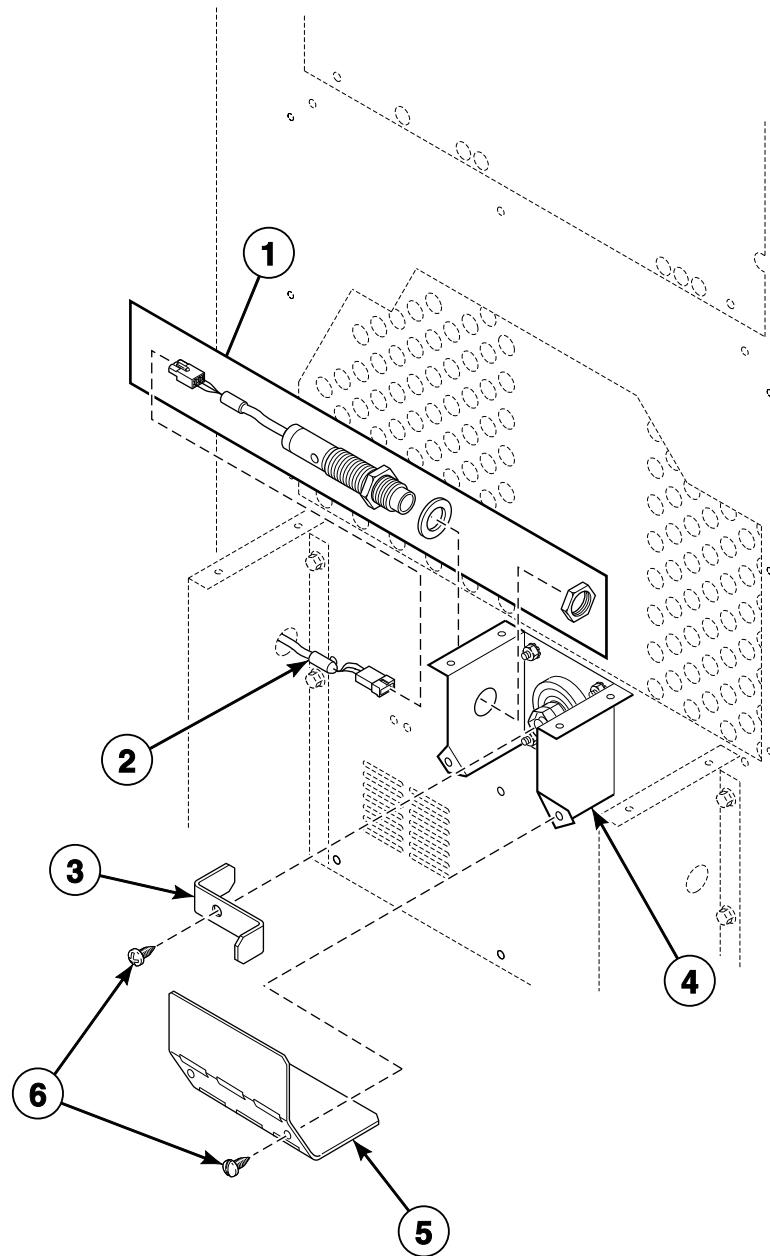
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Moisture Sensing Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70468901	Moisture Sensor Test Wires	Use to troubleshoot the moisture sensor circuit
1	M400035	Nut	
2	44224401	Slip Ring Holder	
3	44240201	Slip Ring Assembly	
4	70448901	Moisture Sensor Harness Assembly	

Rotation Sensor

C, D and I Models

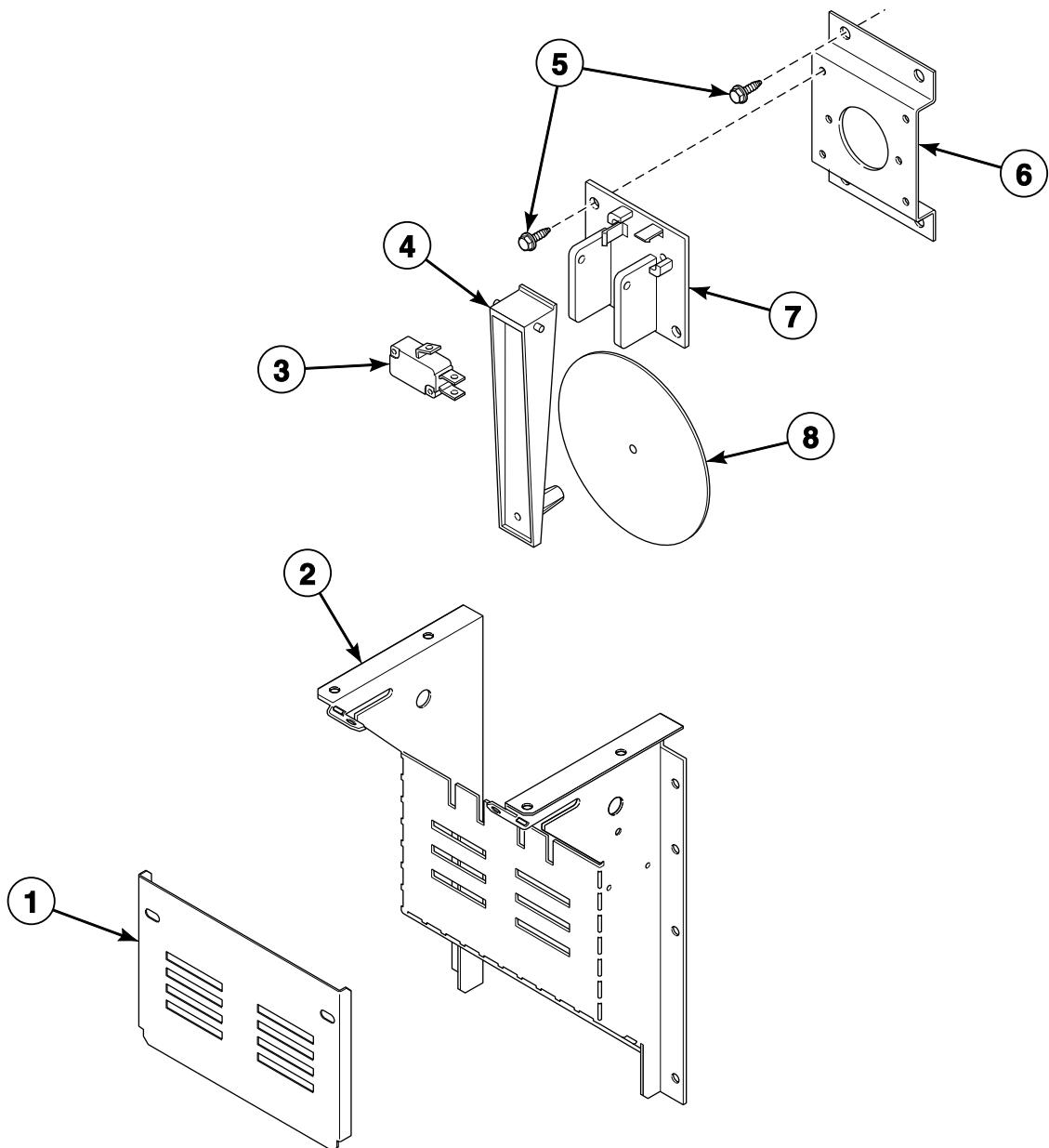


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Rotation Sensor

REF	PART NO.	DESCRIPTION	COMMENTS
1	70274001P	Rotation Sensor	C and I models
	70417401P	Rotation Sensor Assembly	D models
2	70274101	Rotation Sensor Cable Assembly	With receptacle
3	44044401	Rotation Sensor Bracket	
4	70021401	Bearing Housing Bracket	
5	44044301	Rotation Sensor Cover	
6	70153301	Screw	

Airflow Switch

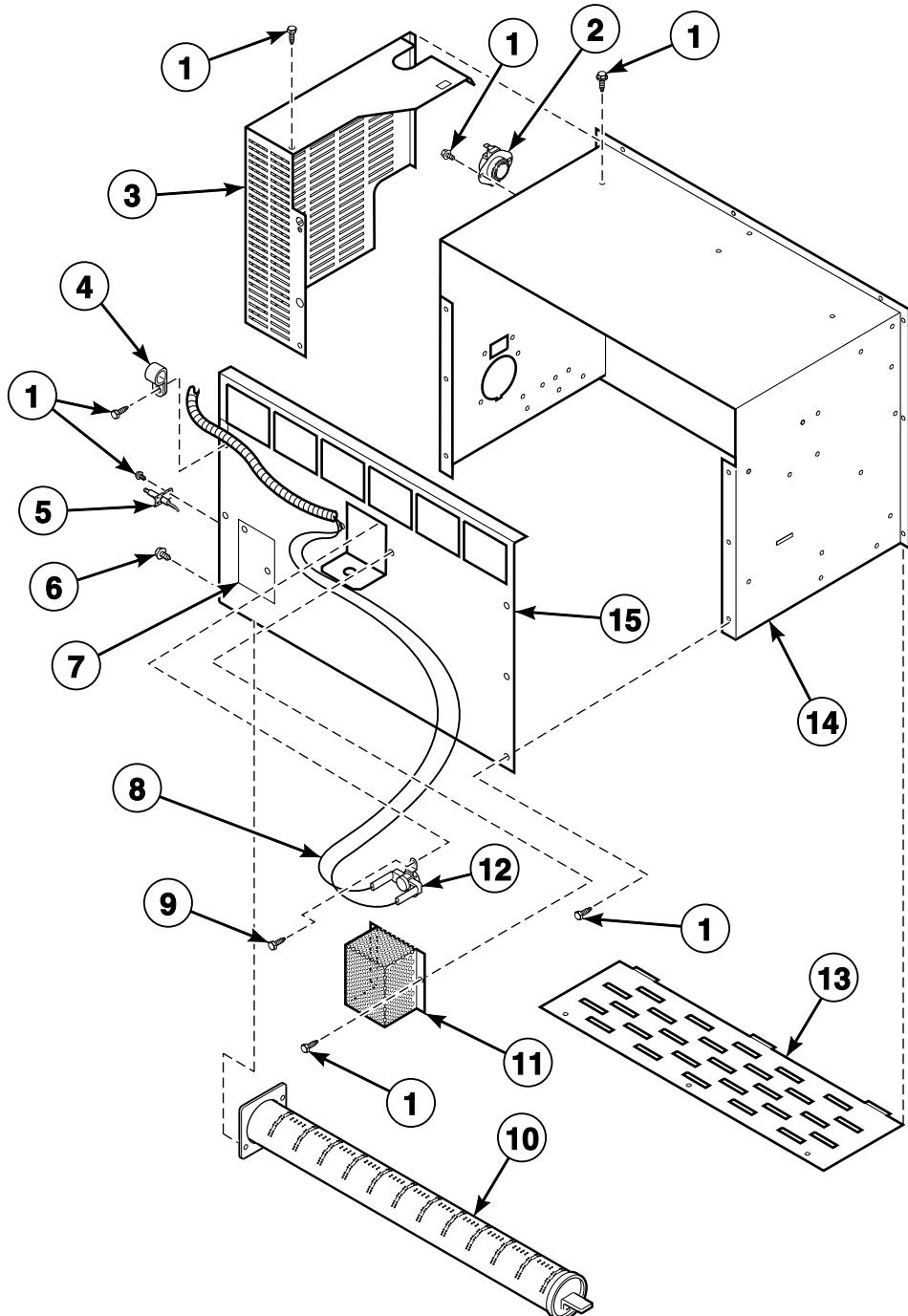


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Airflow Switch

REF	PART NO.	DESCRIPTION	COMMENTS
1	70356601	Airflow Switch Cover	Non-moisture sensing
	70465701	Airflow Switch Cover	Moisture sensing
2	70356101	Airflow Switch Wrapper	
3	70411901	Switch	
4	70319401	Airflow Switch Arm	
5	430497	Screw	
6	70356301	Switch Bracket	
7	70319601	Airflow Switch and Arm Bracket	
8	70319201	Airflow Switch Vane	

Gas Burner Housing and Secondary Stove Limit

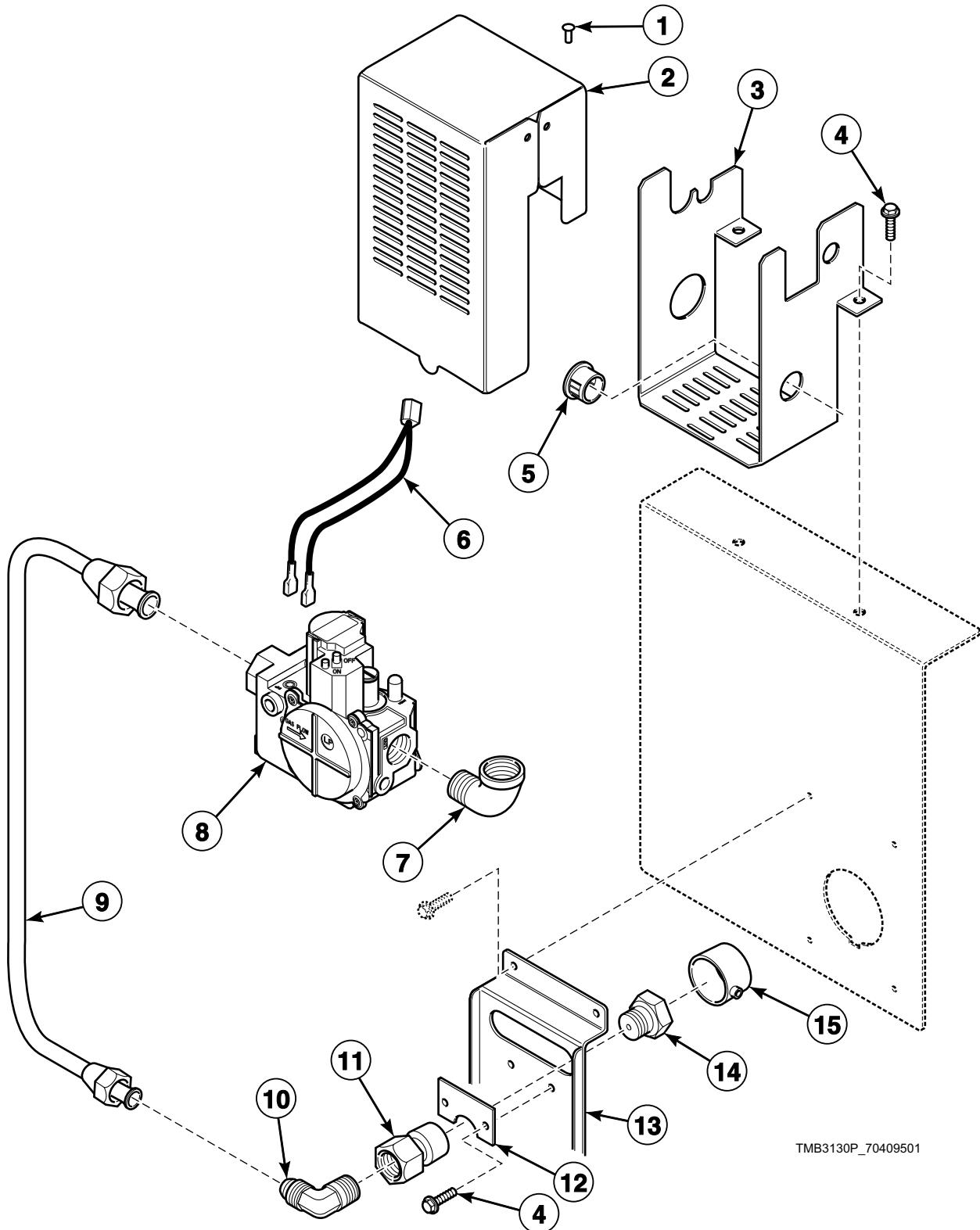


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Gas Burner Housing and Secondary Stove Limit

REF	PART NO.	DESCRIPTION	COMMENTS
	M4902P3	Stove Limit Kit	Australian models; Models through Serial No. 0311000078; In addition, order 70299101 Secondary Stove Limit Kit
1	430497	Screw	
2	70186301	Manual Reset Thermostat	Australian models
	M410542	Limit Thermostat	All other models
3	70381001	Gas Valve Cover	CE and Australian models
4	70203701	Pipe Clip	
5	70032801P	Spark Electrode	
6	05161	Screw	
7	70159601	Igniter Cover	
8	70316501	Stove Limit Harness	
9	M405188	Screw	2 required
10	70229801P	Gas Burner	
11	M414477	Thermostat Cover	
12	510701	Limit Thermostat	Secondary
13	70188801	Burner Grill	
14	70333401	Stove Top and Sides	
15	70297401	Stove Back	

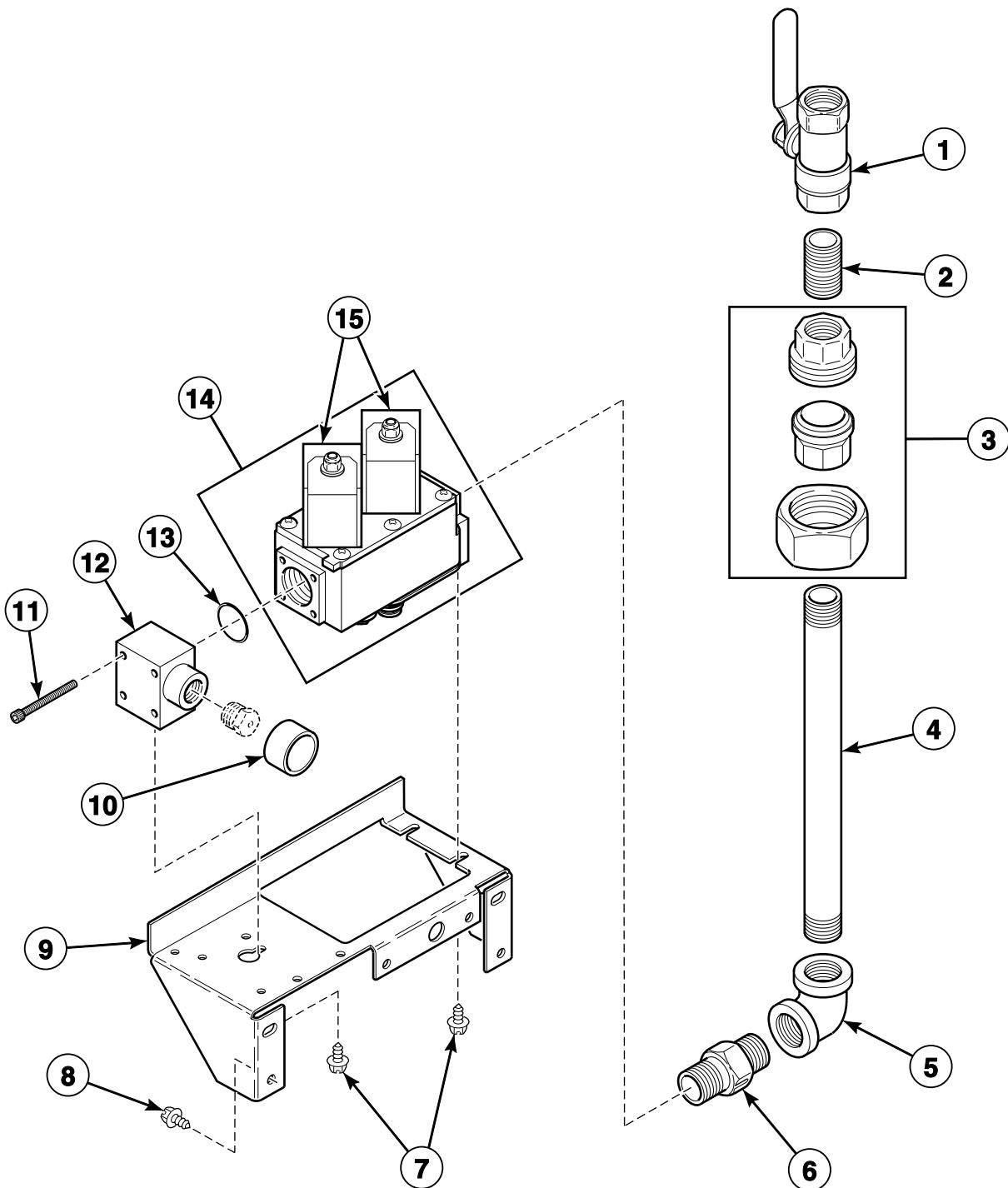
Gas Valve Assembly - Non-CE and Non-Australian Gas Models



Gas Valve Assembly - Non-CE and Non-Australian Gas Models

REF	PART NO.	DESCRIPTION	COMMENTS
	M4711P3	L.P. Conversion Kit	Natural Gas (N.G.) models 0-2,000 feet; 90,000 Btu input
	M4969P3	Replacement Gas Valve Kit	N.G.; Use to replace old valve before 2/1/10 with new valve
	M4971P3	Replacement Gas Valve Kit	Liquid Petroleum Gas (L.P.); Use to replace old valve before 2/1/10 with new valve
1	M405750	Pop Rivet	4 required
2	70429901	Gas Valve Cover	
3	70429801	Gas Valve Bracket	
4	430497	Screw	10 required
5	M400770	Snap Bushing	
6	M412997	Harness Assembly	
7	H86070034	Street Elbow	
8	44154501P	Gas Valve	N.G.
	44154502P	Gas Valve	L.P.
9	70271201	Gas Line Assembly	
10	70208701	Elbow	2 required
11	70379301	Orifice Adapter	
12	70249001	Orifice Keeper Bracket	
13	70248901	Orifice Holder Bracket	
14	M411375	Burner Orifice	L.P.; Drill no. 36 (2.7 mm); 0-2,000 feet
	M411376	Burner Orifice	L.P.; Drill no. 38 (2.6 mm); 2,001-4,000 feet
	M401007	Burner Orifice	L.P.; Drill no. 39 (2.5 mm); 4,001-6,000 feet
	M401015	Burner Orifice	L.P.; Drill no. 41 (2.4 mm); 6,001-8,000 feet
	M403017	Burner Orifice	L.P.; Drill no. 42 (2.4 mm); 8,001-10,000 feet
	M411511	Burner Orifice	N.G.; Drill no. 15 (4.6 mm); 0-2,000 feet
	M411373	Burner Orifice	N.G.; Drill no. 16 (4.5 mm); 2,001-4,000 feet
	M411374	Burner Orifice	N.G.; Drill no. 17 (4.4 mm); 4,001-6,000 feet
	M402995	Burner Orifice	N.G.; Drill no. 19 (4.2 mm); 6,001-8,000 feet
	M401002	Burner Orifice	N.G.; Drill no. 20 (4.1 mm); 8,001-10,000 feet
15	70239801	Primary Air Adjustment Sleeve	

Gas Valve and Piping - CE and Australian Gas Models



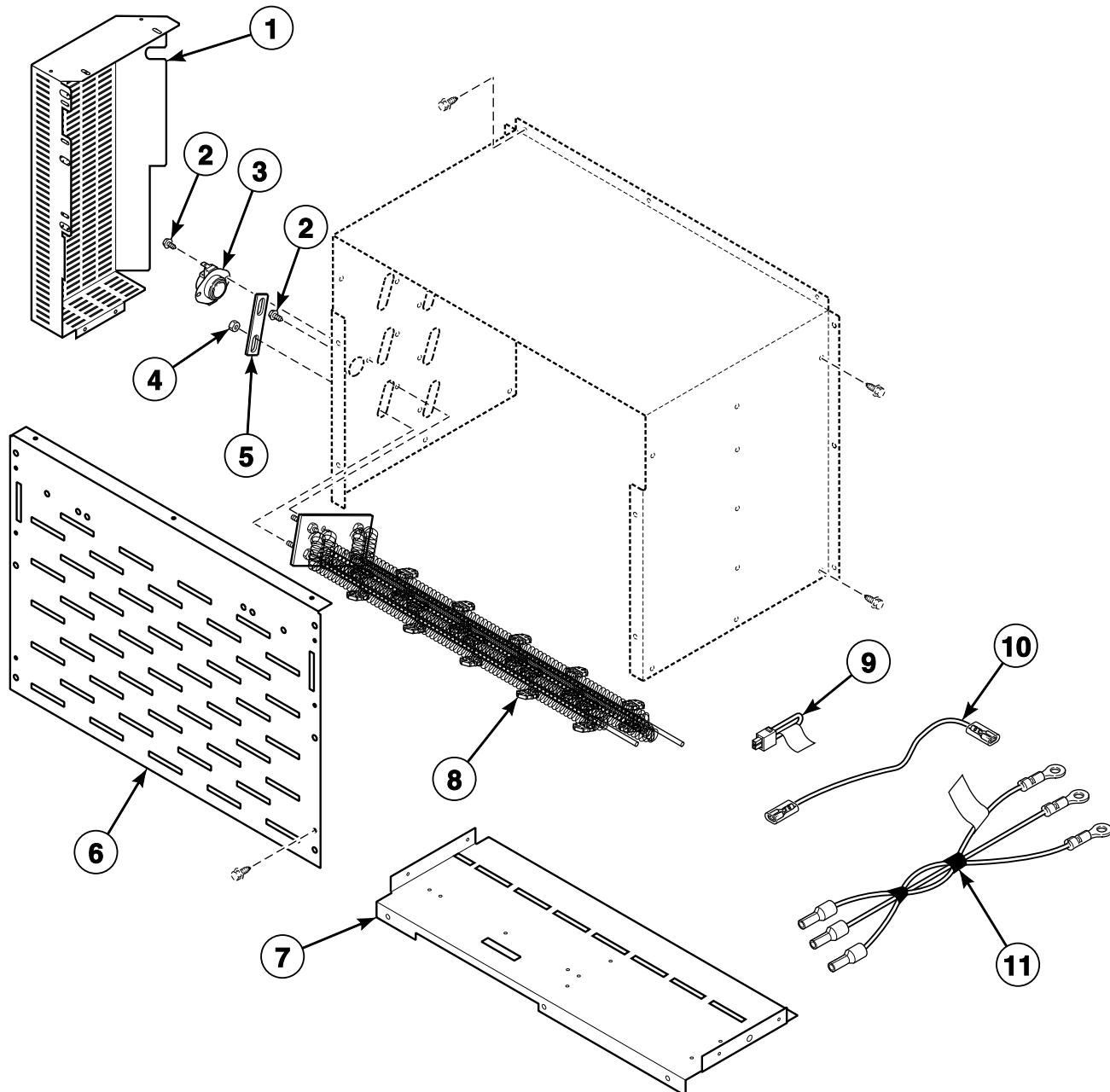
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Gas Valve and Piping - CE and Australian Gas Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	M412562P	Gas Shut-Off Valve	Models through 1/31/10
2	901403	Pipe Nipple	1/2 NPT; Models through 1/31/10
3	H86000031	Union	Models through 1/31/10
4	70139601	Pipe Nipple	
5	70079601	Elbow	
6	70131901	Adapter	BPT/NPT
7	23222	Screw	
8	430497	Screw	
9	70233301	Gas Valve Bracket	
10	70239801	Primary Air Adjustment Sleeve	
11	431484	Screw	
12	70223501	Spud Adapter	
13	431482	O-Ring	
14	70457301P	N.G. Valve	Regulated
	70457302P	L.P. Valve	Unregulated
15	70260101	Gas Valve Coil	24 Volt

NOTE: For CE gas and orifice information, refer to Installation Manual.

Electric Heater Components

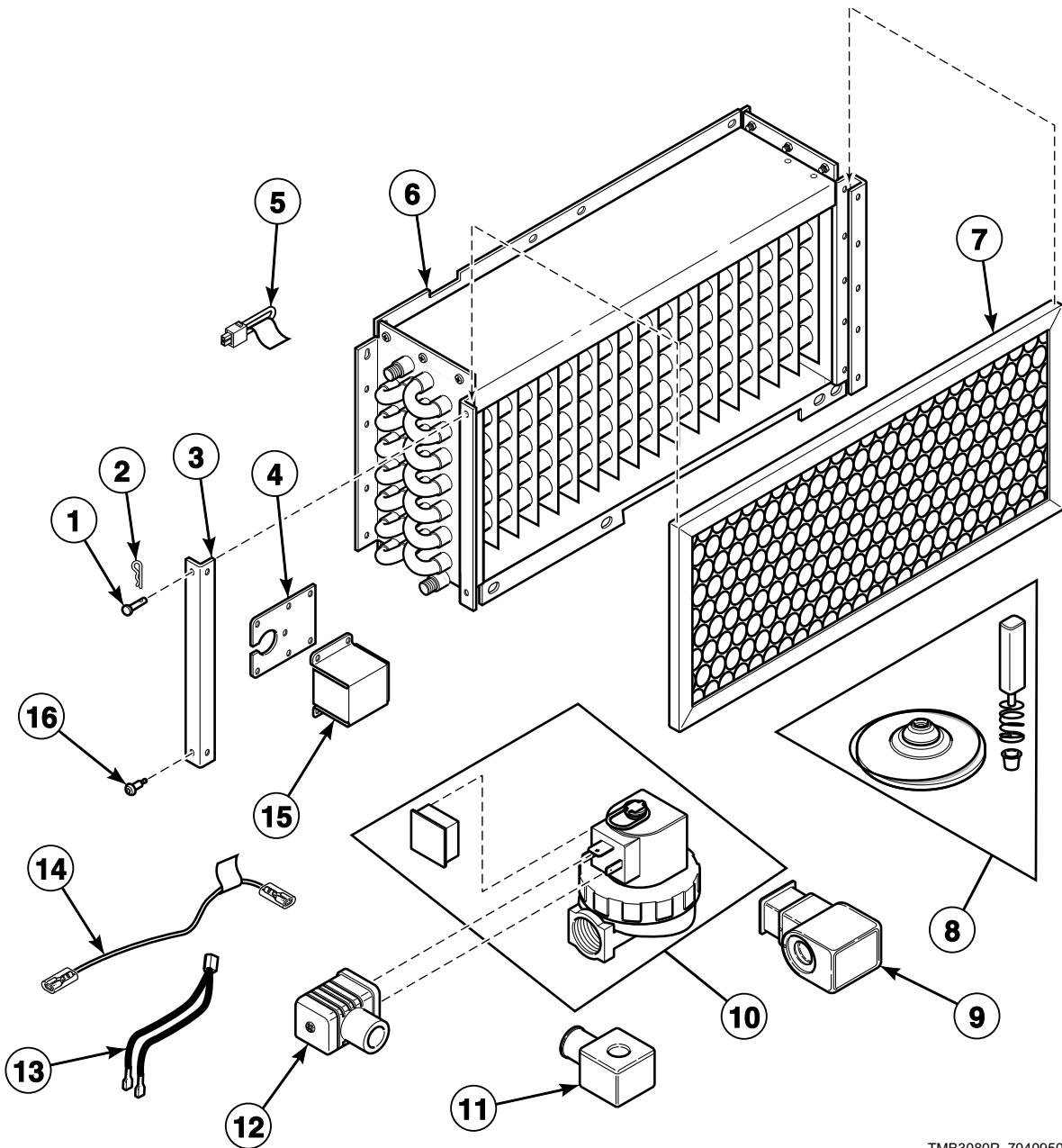


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Electric Heater Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70365201	Stove Connectors Cover	
2	430497	Screw	
3	M409433	Limit Thermostat	
4	70054	Nut	
5	70066501	Jumper Bar	2 required on 380, 400, 400-415 and 460-480 Volt models
	M400869	Jumper Strip	3 required for 460-480 Volt models; 6 required for all other models
6	70214901	Stove Grill	
7	70357201	Stove Partition	
8	70034404P	Heater Element	3 required; 208 Volt/1 or 3 Phase, 8 kW heater element for 200-208 Volt models
	70034405P	Heater Element	3 required; 220 Volt/1 or 3 Phase, 8 kW heater element for 380 Volt models
	70034406P	Heater Element	3 required; 240 Volt/1 or 3 Phase and 415-480 Volt/3 Phase, 8 kW heater element for 230-240, 400-415 and 460-480 Volt models
9	70316601	Stove Limit Bypass Harness	
10	70066601	Jumper Wire	1 required for 460-480 Volt models
11	70371301P	Cable Set Heater Assembly	H1-H3
	70371401P	Cable Set Heater Assembly	H4-H6; 240 Volt or less

Steam Heater Components

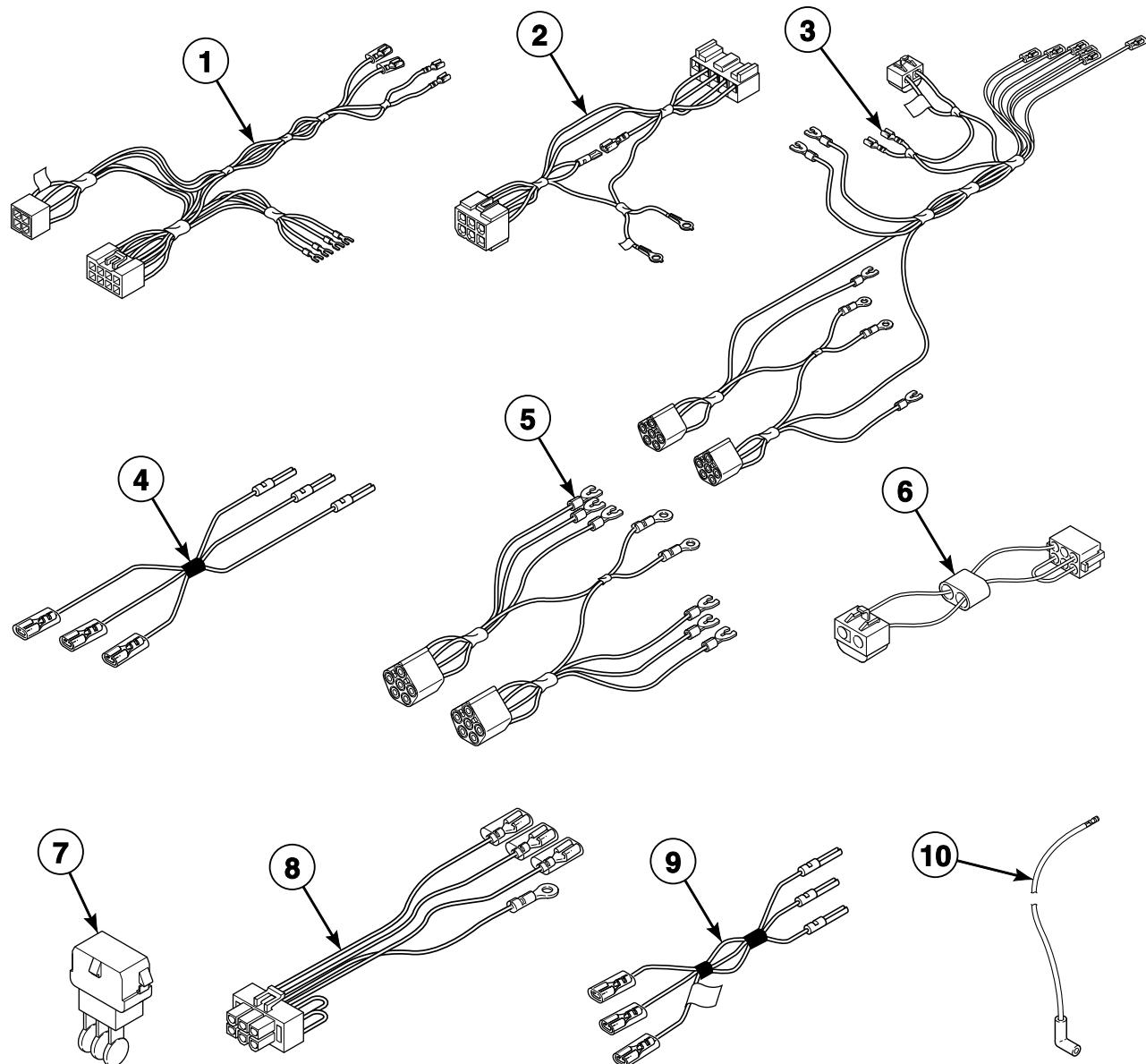


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Steam Heater Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70389201	Clevis Pin	To secure 70369301 Steam Filter Holder
2	70389301	Hairpin Cotter	To secure 70369301 Steam Filter Holder
3	70369301	Steam Filter Holder	
4	70369401	Steam Valve Harness Bracket	
5	70316601	Stove Limit Bypass Harness	
6	70369101P	Steam Coil	4 rows
7	70429401	Filter	CE models
	70036001	Air Filter	All other models
8	70351021P	Steam Valve Rebuild Kit	Use with 70351001P and 70351002P Steam Valves
	F8379502	Valve Rebuild Kit	Use with F8322902 and F8322903 Steam Valves
9	70351012	Steam Solenoid	24 Volt/50 Hertz
10	F8322903	Steam Valve	50 Hertz
	70351001P	Steam Valve	Models through Serial No. 1009000099; 60 Hertz
	F8322902	Steam Valve	Models starting Serial No. 1009000100; 60 Hertz
11	70351011P	Steam Solenoid	24 Volt/60 Hertz
12	70370301P	Solenoid Valve DIN Connector	
13	M412997	Harness Assembly	
14	70389901	Steam Stove Limit Bypass Harness	
15	70369501	Steam Valve Wiring Cover	
16	70058501	Pop Rivet	To secure 70369301 Steam Filter Holder

Control Tray Harnesses for Gas Models

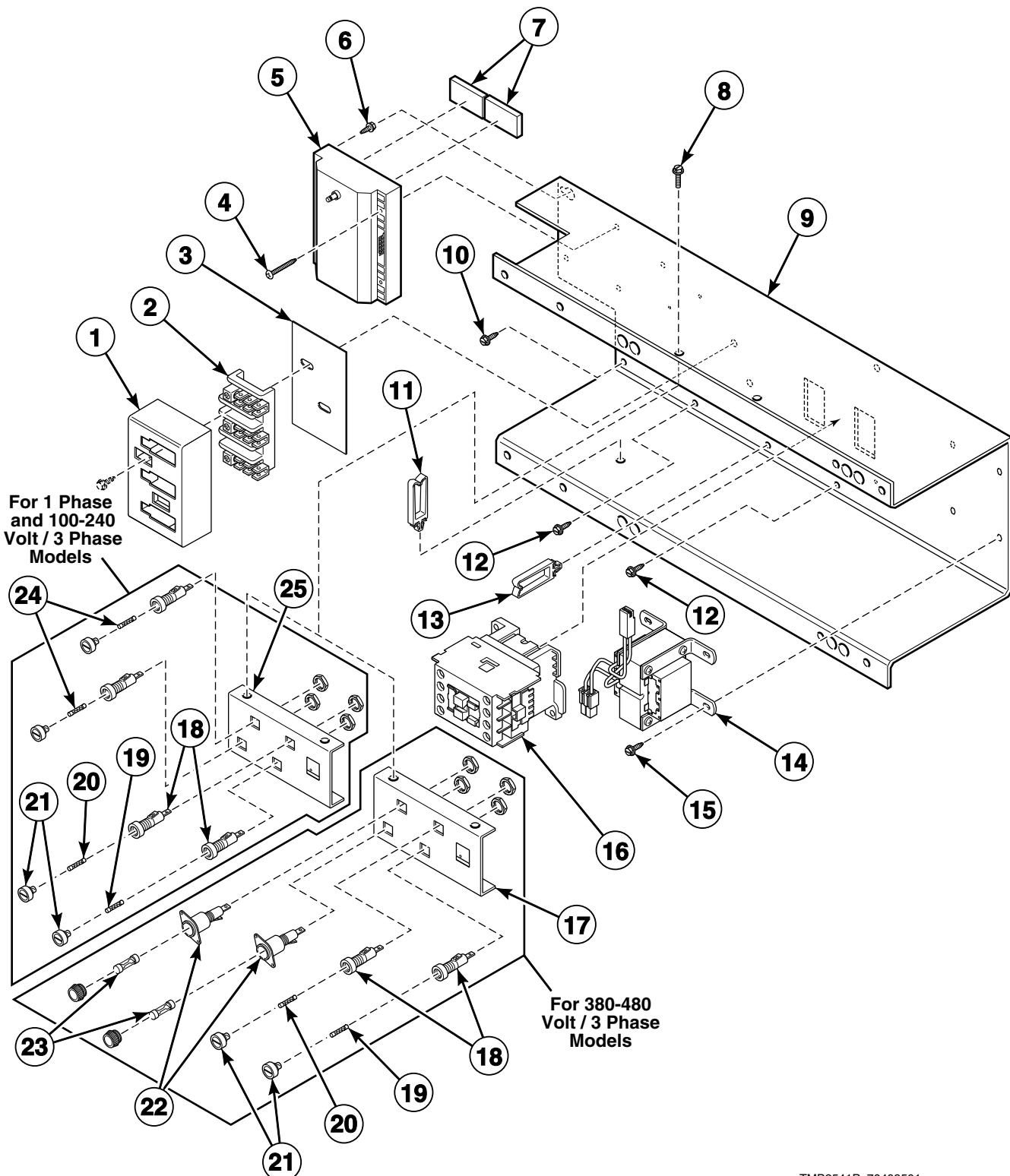


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Control Tray Harnesses for Gas Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70315801	Junction Box Harness	
2	70316401	Ignition Control Harness	CE and Australian models
	70316301	Ignition Control Harness	All other models
3	70316101P	Power Harness	CE and Australian models through 2/28/10; 3 Phase models with less than 380 Volts
	70347701P	Power Harness	Models through 2/28/10; Contactor; 1 Phase
	70332201	Power Harness	Models through 2/28/10; 3 Phase models with 380 Volts or higher
	70439001	Power Harness	CE and Australian models starting 3/1/10; 3 Phase models with less than 380 Volts
	70445501	Power Harness	Models starting 3/1/10; Contactor; 1 Phase
	70438901	Power Harness	Models starting 3/1/10; 3 Phase models with 380 Volts or higher
4	70120901	Jumper Disconnect Assembly	CE and Australian models
5	70320201	Motor Contactor Harness	Models through 2/28/10; 3 Phase
	44142601P	Motor Contactor Harness	Models starting 3/1/10; 3 Phase
6	M413504	Jumper Harness Assembly	100 Volt
	M413505	Jumper Harness Assembly	120 Volt
	M413506	Jumper Harness Assembly	208 Volt
	M413507	Jumper Configuration Assembly	240 Volt
	M413508	Jumper Harness Assembly	380 Volt
	M413510	Jumper Configuration Assembly	480 Volt
7	M413863	Network Capacitor Assembly	3O, 3V, 3X, DO, DV, DX and OM control suffixes
8	M413878	Capacitor Network Harness Assembly	3O, 3V, 3X, DO, DV, DX and OM control suffixes
9	70342101	Gas Disconnect Harness	CE and Australian models through 2/28/10
	70440501	Gas Disconnect Harness	CE and Australian models starting 3/1/10
10	70006201	High Voltage Lead	

Control Tray for Non-CE and Non-Australian Gas Models

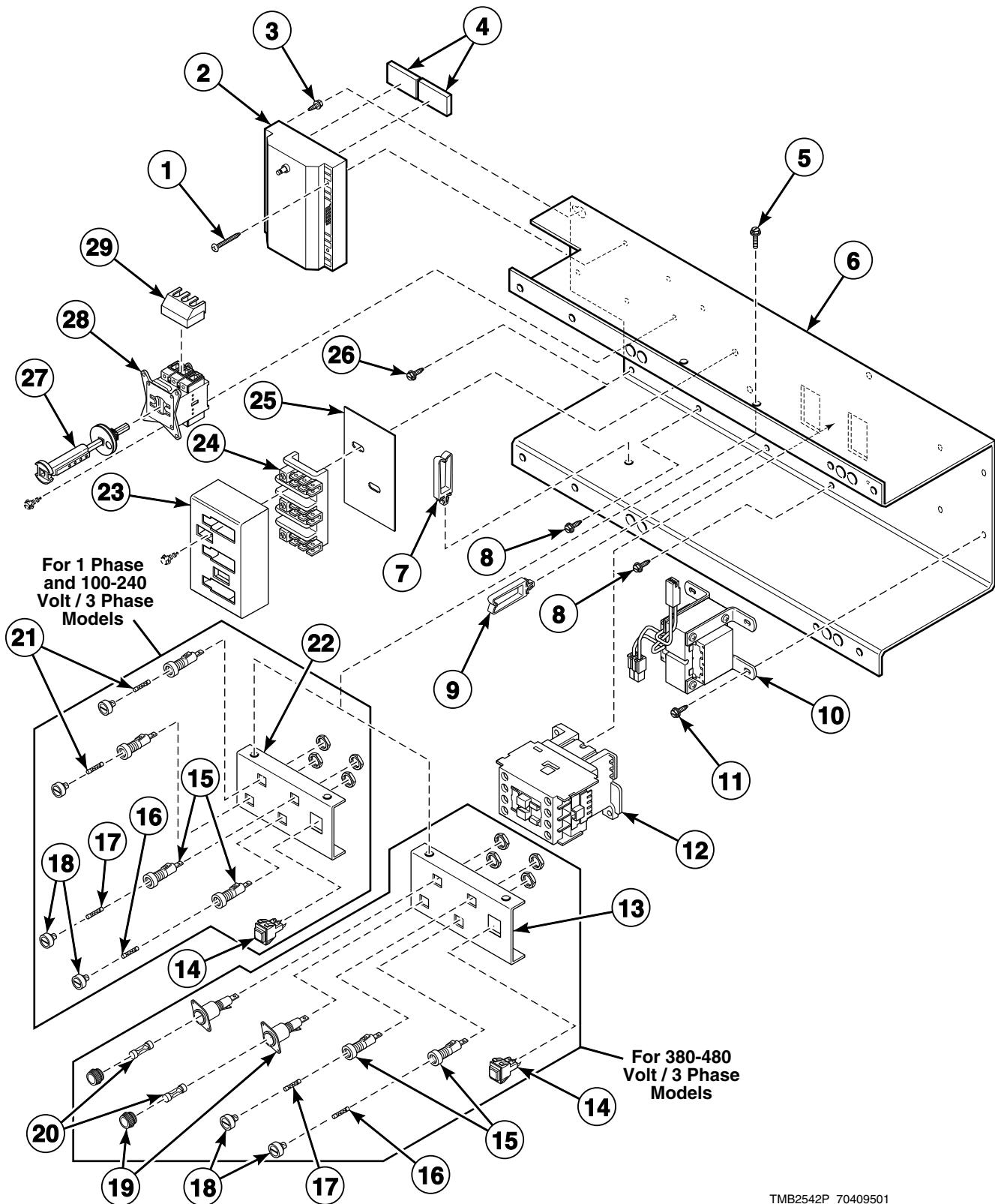


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Control Tray for Non-CE and Non-Australian Gas Models

REF	PART NO.	DESCRIPTION	COMMENTS
	70030501	Expansion Clip	4 required; Used on item 14
	M403047	Secure Ground Label	
	44127701	Warning Label	Extended tumble; On control tray cover
1	70333001	Terminal Block Shield	
2	430642	Terminal Block	
3	M413862	Insulator	
4	44083001	Screw	3 required
5	70367301P	Ignition Control	
6	38272	Screw	
7	56128	Bumper Pad	2 required
8	51780	Screw	2 required
9	70334601	Control Tray	
10	430497	Screw	3 required
11	70366201	Wire Clip	
12	M402917	Screw	4 required
13	36274	Wire Clip	2 required
14	M414312P	Transformer	120 Volt; Dual secondary
	M414230P	Transformer	120 Volt; Primary/secondary
	M414228P	Transformer	100-240 Volt
	M414229P	Transformer	380-480 Volt
15	M411072	Screw	4 required
16	70323701P	Contactor	
17	70313601	Fuse Bracket	380-480 Volt; Models through 2/28/10
	70313602	Fuse Bracket	380-480 Volt; Models starting 3/1/10
18	70329401P	Fuse Holder Body	Includes nuts; 3 required for 1 Phase; 4 required for 3 Phase
19	70406601	Fuse	3.5 Amp
20	70406501	Fuse	1.25 Amp
21	70329501	Fuse Holder Cap	3 required for 1 Phase and 380-480 Volt/3 Phase; 4 required for 100-240 Volt/3 Phase
22	M413544P	Fuse Holder	Includes nuts; 2 required for 380-480 Volt; Models through 2/28/10
	44155601	Fuse Holder	2 required for 380-480 Volt; Models starting 3/1/10
23	M413621	Fuse	2 required for 380-480 Volt; 0.5 Amp
24	70406701	Fuse	2 Amp; 100-240 Volt
25	70306901	Fuse Bracket	100-240 Volt

Control Tray Components for CE and Australian Gas Models

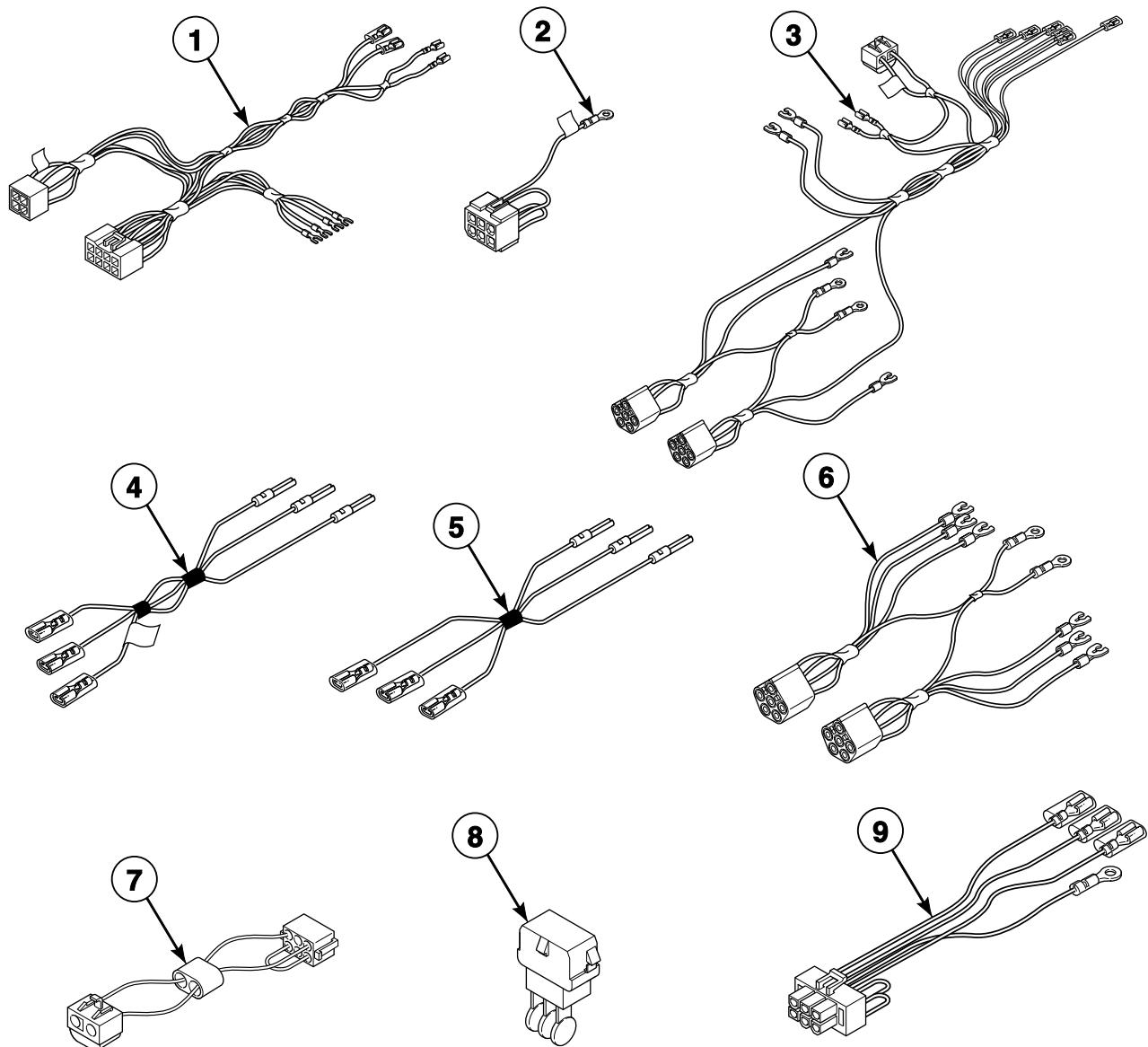


TMB2542P_70409501

Control Tray Components for CE and Australian Gas Models

REF	PART NO.	DESCRIPTION	COMMENTS
	70030501	Expansion Clip	4 required
	M403047	Secure Ground Label	
	51782	Screw	2 required
	501086	Screw	4 required for item 19
	70411001	ICM Reset Label	
	M412096	Earth Terminal Sticker	
	44127701	Warning Label	Extended tumble; On control tray cover
1	44083001	Screw	3 required
2	70367401P	Ignition Control	24 Volt
3	38272	Screw	
4	56128	Bumper Pad	2 required
5	51780	Screw	2 required
6	70334601	Control Tray	
7	70366201	Wire Clip	
8	M402917	Screw	
9	36274	Wire Clip	2 required
10	M414229P	Transformer	380-480 Volt
	M414228P	Transformer	100-240 Volt
11	M411072	Screw	4 required
12	70323701P	Contactor	
13	70313601	Fuse Bracket	380-480 Volt; Models through 2/28/10
	70313602	Fuse Bracket	380-480 Volt; Models starting 3/1/10
14	M413431	Pushbutton Switch	
15	70329401P	Fuse Holder Body	Includes nuts; 3 required for 1 Phase; 4 required for 3 Phase models with less than 380 Volts; 2 required for 3 Phase models with 380 Volts or higher
16	70406601	Fuse	3.5 Amp
17	70406501	Fuse	1.25 Amp
18	70329501	Fuse Holder Cap	3 required for 1 Phase; 4 required for 3 Phase models with less than 380 Volts; 2 required for 3 Phase models with 380 Volts or higher
19	M413544P	Fuse Holder	Includes nuts; 2 required for 380-480 Volt; Models through 2/28/10
	44155601	Fuse Holder	2 required for 380-480 Volt; Models starting 3/1/10
20	M413621	Fuse	2 required for 380-415 Volt; 0.5 Amp
21	70406701	Fuse	1 required for 1 Phase; 2 required for 3 Phase; 2 Amp
22	70306901	Fuse Bracket	100-240 Volt
23	70333001	Terminal Block Shield	
24	430642	Terminal Block	
25	M413862	Insulator	
26	430497	Screw	
27	70342501P	Extension Handle	Models through 7/31/11
28	M412187P	Mounting Switch Base	Models through 7/31/11
29	M412366	Finger Guard	Models through 7/31/11

Control Tray Harnesses for Steam Models

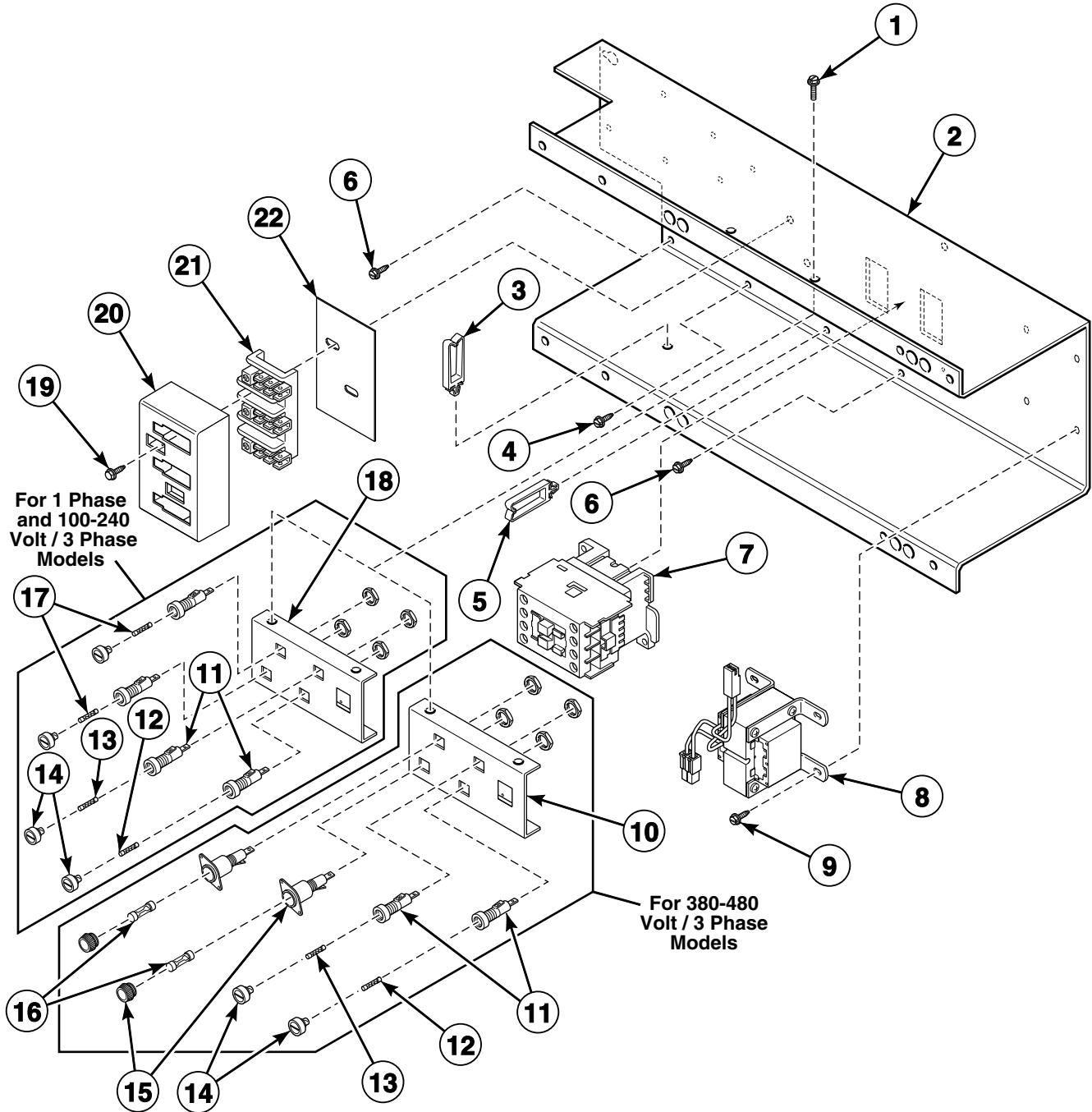


TMB2799P_70409501

Control Tray Harnesses for Steam Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70315801	Junction Box Harness	
2	70322401P	Steam Configuration Harness	
3	70347701P	Power Harness	Models through 2/28/10; Contactor; 1 Phase
	70316101P	Power Harness	Models through 2/28/10; 3 Phase models with less than 380 Volts
	70332201	Power Harness	Models through 2/28/10; 3 Phase with 380 Volts or higher
	70445501	Power Harness	Models starting 3/1/10; Contactor; 1 Phase
	70439001	Power Harness	Models starting 3/1/10; 3 Phase models with less than 380 Volts
	70438901	Power Harness	Models starting 3/1/10; 3 Phase models with 380 Volts or higher
4	70342101	Gas Disconnect Harness	CE models through 2/28/10
	70440501	Gas Disconnect Harness	CE models starting 3/1/10
5	70120901	Jumper Disconnect Assembly	CE models
6	70320201	Motor Contactor Harness	Models through 2/28/10; 3 Phase
	44142601P	Motor Contactor Harness	Models starting 3/1/10; 3 Phase
7	M413504	Jumper Harness Assembly	100 Volt
	M413505	Jumper Harness Assembly	120 Volt
	M413506	Jumper Harness Assembly	208 Volt
	M413507	Jumper Configuration Assembly	240 Volt
	M413508	Jumper Harness Assembly	380 Volt
	M413510	Jumper Configuration Assembly	480 Volt
8	M413863	Network Capacitor Assembly	3O, 3V, 3X, DO, DV, DX and OM control suffixes
9	M413878	Capacitor Network Harness Assembly	3O, 3V, 3X, DO, DV, DX and OM control suffixes

Control Tray for Non-CE Steam Models

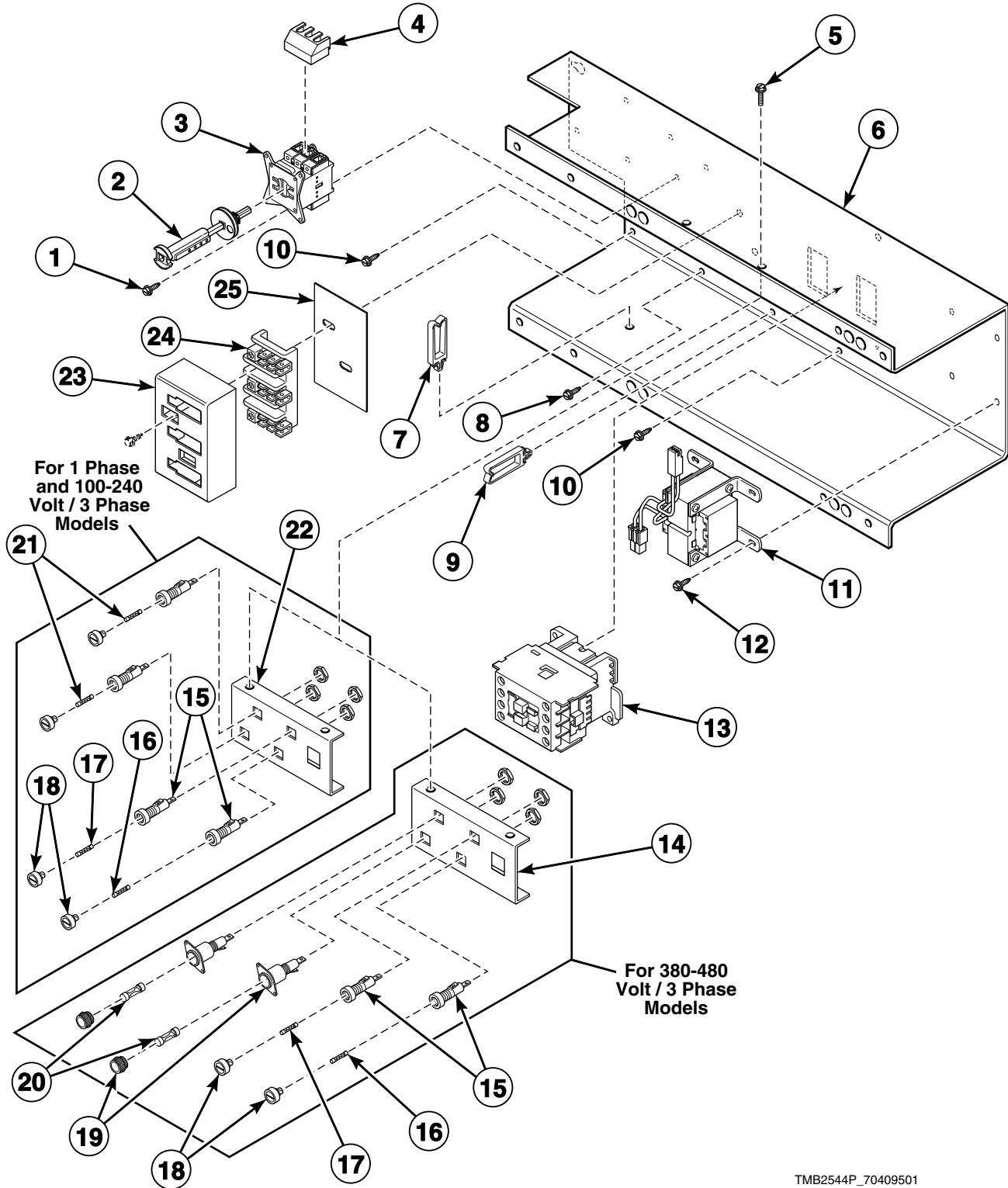


TMB2543P_70409501

Control Tray for Non-CE Steam Models

REF	PART NO.	DESCRIPTION	COMMENTS
	501086	Screw	4 required
	70030501	Expansion Clip	4 required
	M403047	Secure Ground Label	
1	51780	Screw	2 required
2	70334601	Control Tray	
3	36274	Wire Clip	2 required
4	M402917	Screw	
5	70366201	Wire Clip	
6	430497	Screw	
7	70323701P	Contactor	
8	M414312P	Transformer	120 Volt; Dual secondary
	M414230P	Transformer	120 Volt; Primary/secondary
	M414228P	Transformer	100-240 Volt
	M414229P	Transformer	380-480 Volt
9	M411072	Screw	4 required
10	70313601	Fuse Bracket	380-480 Volt; Models through 2/28/10
	70313602	Fuse Bracket	380-480 Volt; Models starting 3/1/10
11	70329401P	Fuse Holder Body	Includes nuts; 3 required for 1 Phase; 4 required for 3 Phase models with less than 380 Volts; 2 required for 3 Phase models with 380 Volts or higher
12	70406601	Fuse	3.5 Amp
13	70406501	Fuse	1.25 Amp
14	70329501	Fuse Holder Cap	3 required for 1 Phase; 4 required for 3 Phase models with less than 380 Volts; 2 required for 3 Phase models with 380 Volts or higher
15	M413544P	Fuse Holder	Includes nuts; 2 required for 380-480 Volt; Models through 2/28/10
	44155601	Fuse Holder	2 required for 380-480 Volt; Models starting 3/1/10
16	M413621	Fuse	2 required for 380-480 Volt/3 Phase; 0.5 Amp
17	70406701	Fuse	2 required for 100-240 Volt/3 Phase
18	70306901	Fuse Bracket	100-240 Volt
19	44083001	Screw	2 required
20	70333001	Terminal Block Shield	
21	430642	Terminal Block	
22	M413862	Insulator	

Control Tray for CE Steam Models

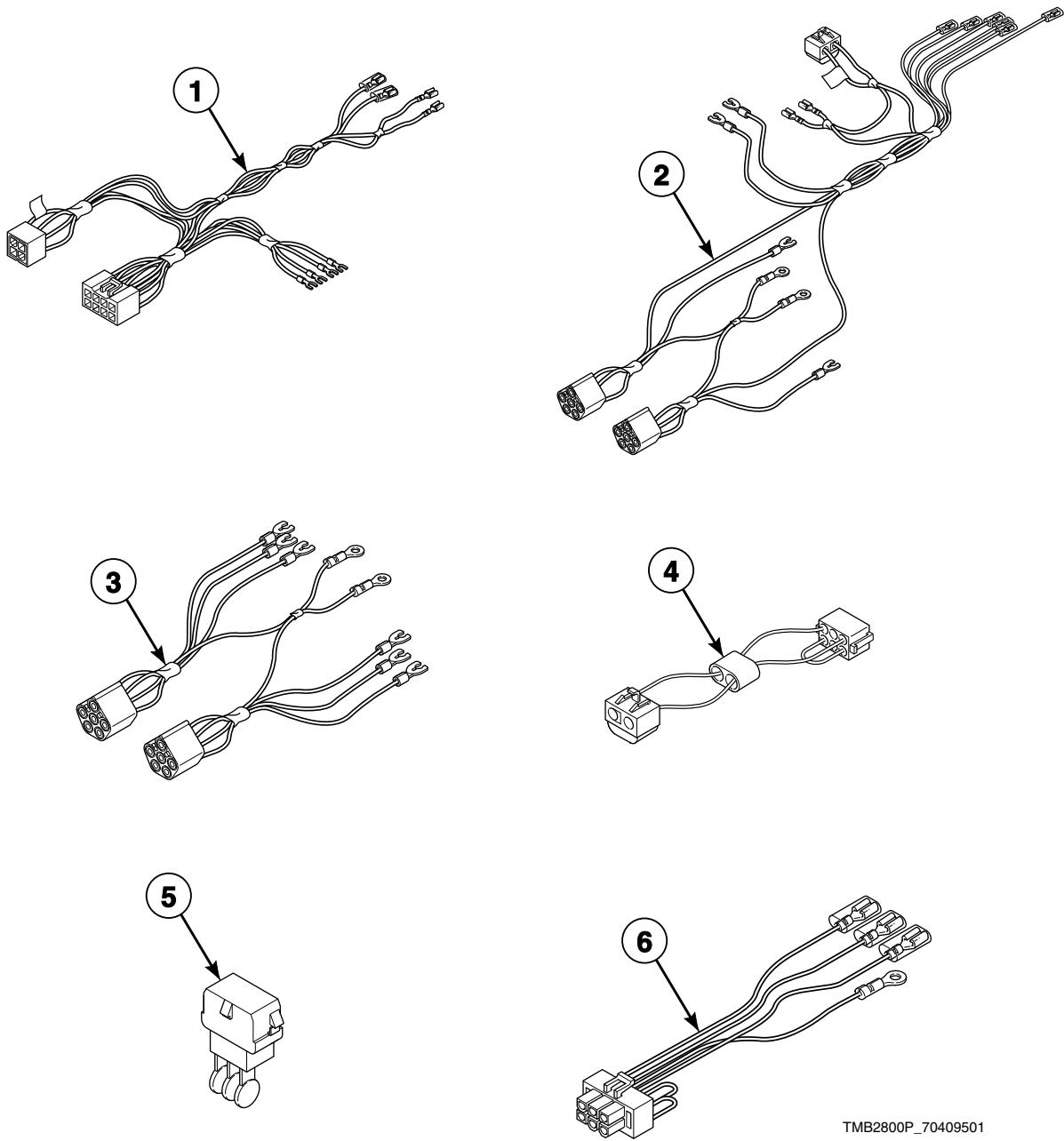


TMB2544P_70409501

Control Tray for CE Steam Models

REF	PART NO.	DESCRIPTION	COMMENTS
	70030501	Expansion Clip	4 required
	M403047	Secure Ground Label	
	501086	Screw	4 required
	M412096	Earth Terminal Sticker	
1	51782	Screw	2 required
2	70342501P	Extension Handle	Models through 7/31/11
3	M412187P	Mounting Switch Base	Models through 7/31/11
4	M412366	Finger Guard	Models through 7/31/11
5	51780	Screw	2 required
6	70334601	Control Tray	
7	36274	Wire Clip	2 required
8	M402917	Screw	
9	70366201	Wire Clip	
10	430497	Screw	
11	M414228P	Transformer	100-240 Volt
	M414229P	Transformer	380-480 Volt
12	M411072	Screw	4 required
13	70323701P	Contactor	
14	70313601	Fuse Bracket	380-480 Volt; Models through 2/28/10
	70313602	Fuse Bracket	380-480 Volt; Models starting 3/1/10
15	70329401P	Fuse Holder Body	Includes nuts; 4 required for 1 Phase; 4 required for 3 Phase models with less than 380 Volts; 2 required for 3 Phase models with 380 Volts or higher
16	70406601	Fuse	3.5 Amp
17	70406501	Fuse	1.25 Amp
18	70329501	Fuse Holder Cap	4 required for 1 Phase; 4 required for 3 Phase models with less than 380 Volts; 2 required for 3 Phase models with 380 Volts or higher
19	M413544P	Fuse Holder	Includes nuts; 2 required for 380-480 Volt; Models through 2/28/10
	44155601	Fuse Holder	2 required for 380-480 Volt; Models starting 3/1/10
20	M413621	Fuse	2 required for 380-480 Volt/3 Phase; 0.5 Amp
21	70406701	Fuse	1 required for 1 Phase; 2 required for 100-240 Volt/3 Phase; 2 Amp
22	70306901	Fuse Bracket	100-240 Volt
23	70333001	Terminal Block Shield	
24	430642	Terminal Block	
25	M413862	Insulator	

Control Tray Harnesses for Electric Models

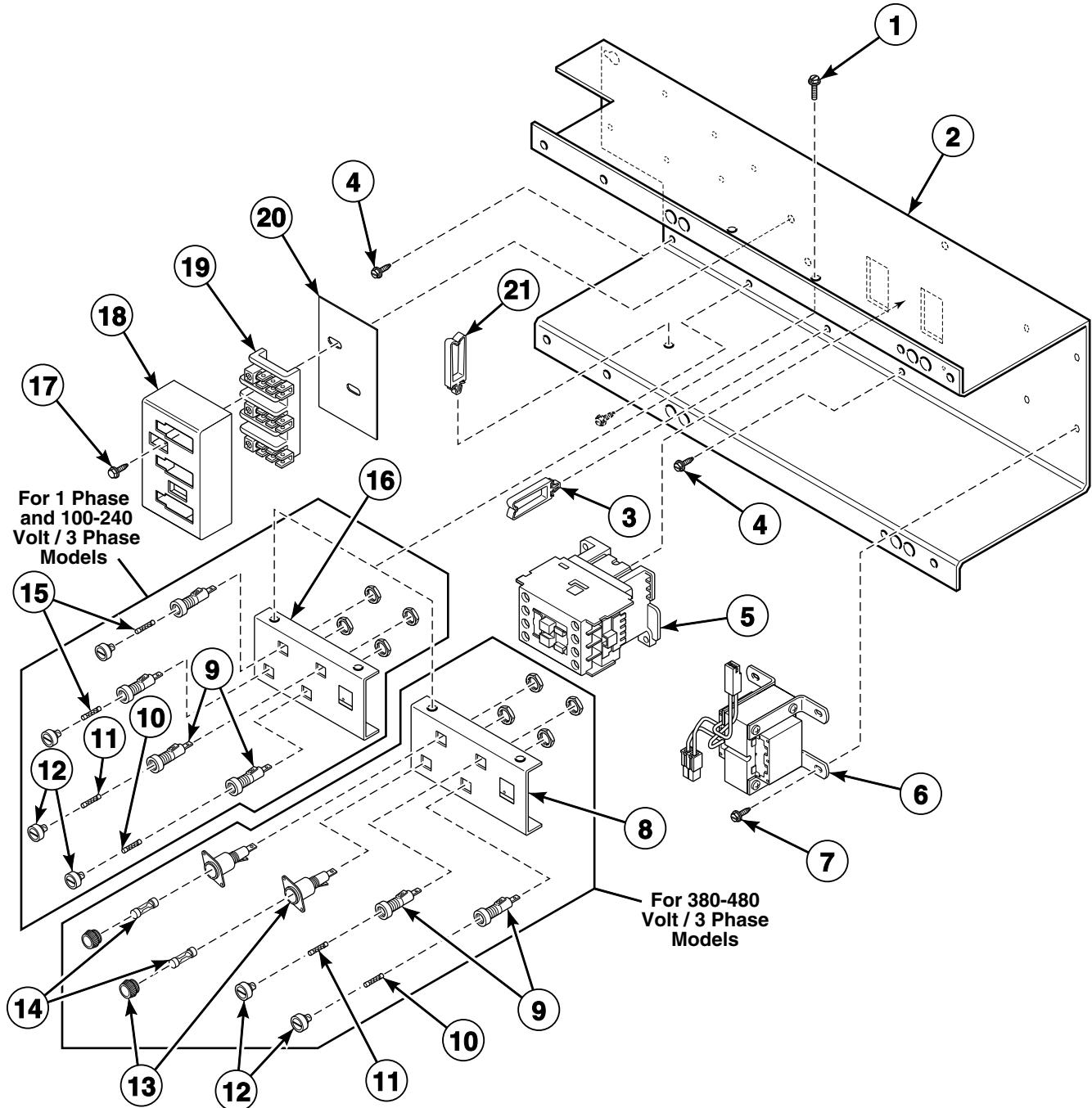


TMB2800P_70409501

Control Tray Harnesses for Electric Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70315801	Junction Box Harness	Dual secondary
2	70347701P	Power Harness	Models through 2/28/10; 1 Phase; Contactor
	70316101P	Power Harness	Models through 2/28/10; 3 Phase models with less than 380 Volts
	70332201	Power Harness	Models through 2/28/10; 3 Phase models with 380 Volts or higher
	70445501	Power Harness	Models starting 3/1/10; 1 Phase; Contactor
	70439001	Power Harness	Models starting 3/1/10; 3 Phase models with less than 380 Volts
	70438901	Power Harness	Models starting 3/1/10; 3 Phase models with 380 Volts or higher
3	70320201	Motor Contactor Harness	Models through 2/28/10; 3 Phase
	44142601P	Motor Contactor Harness	Models starting 3/1/10; 3 Phase
4	M413505	Jumper Harness Assembly	120 Volt
	M413506	Jumper Harness Assembly	208 Volt
	M413507	Jumper Configuration Assembly	240 Volt
	M413508	Jumper Harness Assembly	380 Volt
	M413509	Jumper Harness Assembly	415 Volt
	M413510	Jumper Configuration Assembly	480 Volt
5	M413863	Network Capacitor Assembly	3O, 3V, 3X, DO, DV, DX and OM control suffixes
6	M413878	Capacitor Network Harness Assembly	3O, 3V, 3X, DO, DV, DX and OM control suffixes

Control Tray for Non-CE Electric Models

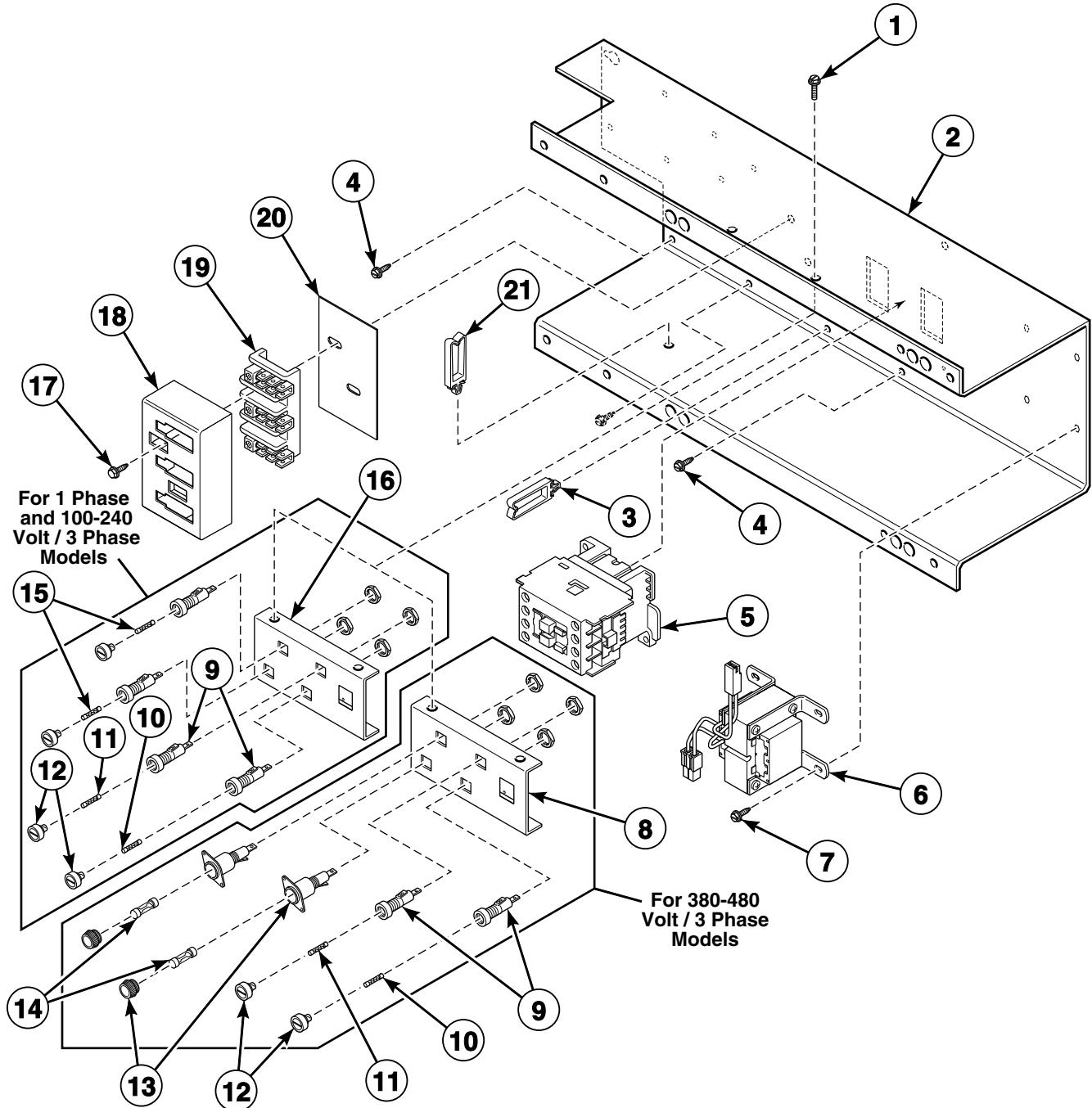


TMB2543PA_70409501

Control Tray for Non-CE Electric Models

REF	PART NO.	DESCRIPTION	COMMENTS
	44127701	Warning Label	Extended tumble; On control tray cover
	70030501	Expansion Clip	4 required
	501086	Screw	4 required for item 13
1	51780	Screw	2 required
2	70334601	Control Tray	
3	36274	Wire Clip	2 required
4	430497	Screw	
5	70323701P	Contactor	
6	M414228P	Transformer	100-240 Volt
	M414229P	Transformer	380-480 Volt
	M414230P	Transformer	120 Volt; Primary/secondary
	M414312P	Transformer	120 Volt; Dual secondary
7	M411072	Screw	4 required
8	70313601	Fuse Bracket	380-480 Volt; Models through 2/28/10
	70313602	Fuse Bracket	380-480 Volt; Models starting 3/1/10
9	70329401P	Fuse Holder Body	Includes nuts; 3 required for 1 Phase; 4 required for 3 Phase models with less than 380 Volts; 2 required for 3 Phase models with 380 Volts or higher
10	70406601	Fuse	3.5 Amp
11	70406501	Fuse	1.25 Amp
12	70329501	Fuse Holder Cap	3 required for 1 Phase; 4 required for 3 Phase models with less than 380 Volts; 2 required for 3 Phase models with 380 Volts or higher
13	M413544P	Fuse Holder	Includes nuts; 2 required for 380-480 Volt; Models through 2/28/10
	44155601	Fuse Holder	2 required for 380-480 Volt; Models starting 3/1/10
14	M413621	Fuse	2 required for 380-480 Volt/3 Phase; 0.5 Amp
15	70406701	Fuse	1 required for 1 Phase; 2 required for 100-240 Volt/3 Phase; 2 Amp
16	70306901	Fuse Bracket	
17	44083001	Screw	2 required
18	70333001	Terminal Block Shield	
19	430642	Terminal Block	
20	M413862	Insulator	
21	70366201	Wire Clip	

Control Tray for CE Electric Models

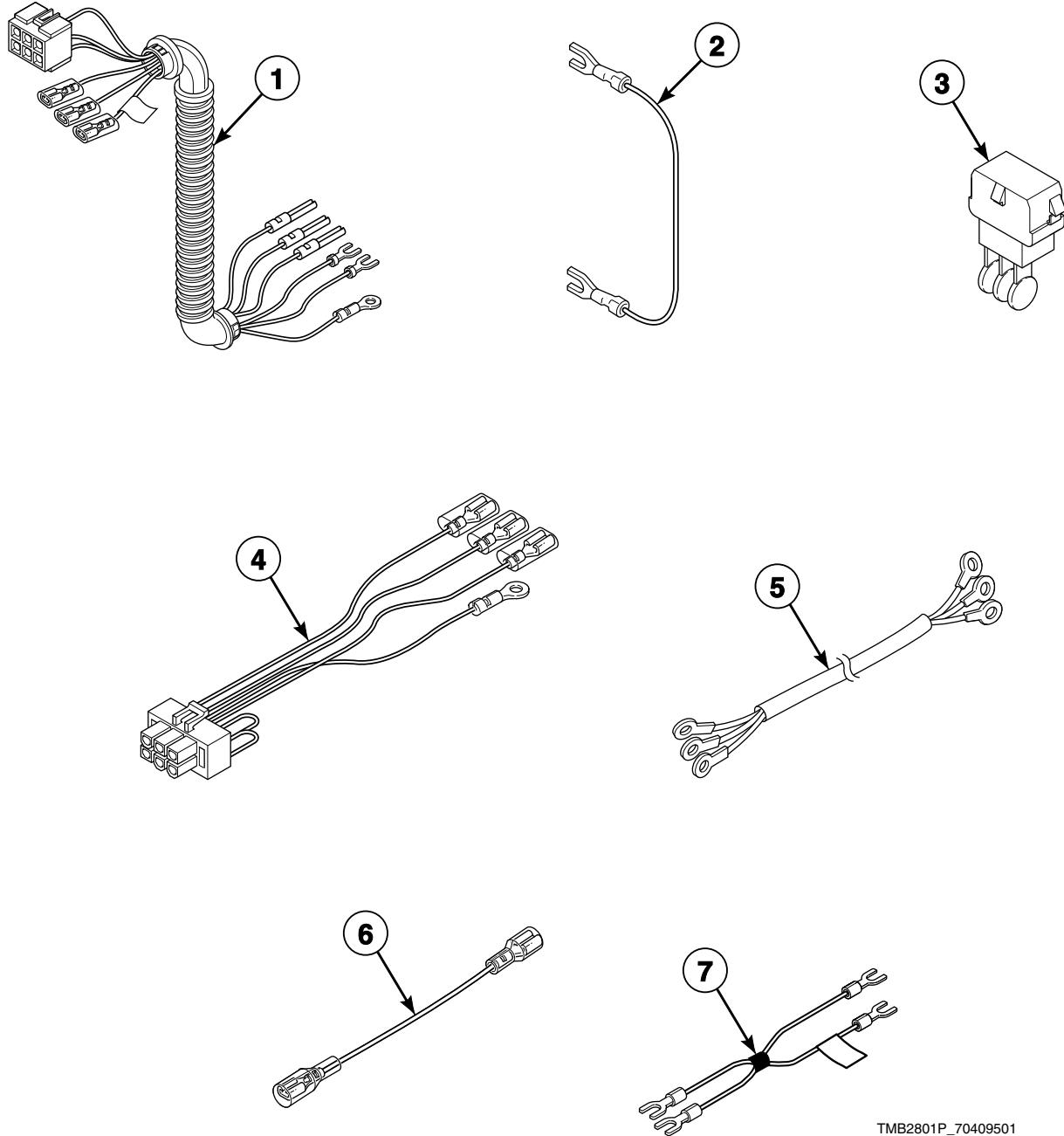


TMB2543PA_70409501

Control Tray for CE Electric Models

REF	PART NO.	DESCRIPTION	COMMENTS
	70030501	Expansion Clip	4 required
	501086	Screw	4 required for 380 Volt and higher
	44127701	Warning Label	Extended tumble; On control tray cover
	M412096	Earth Terminal Sticker	
1	51780	Screw	2 required
2	70334601	Control Tray	
3	36274	Wire Clip	2 required
4	430497	Screw	
5	70323701P	Contactor	24 Volt
6	M414228P	Transformer	100-240 Volt
	M414312P	Transformer	120 Volt; Dual secondary
	M414230P	Transformer	120 Volt; Primary/secondary
	M414229P	Transformer	380-480 Volt
7	M411072	Screw	4 required
8	70313601	Fuse Bracket	380-480 Volt; Models through 2/28/10
	70313602	Fuse Bracket	380-480 Volt; Models starting 3/1/10
9	70329401P	Fuse Holder Body	Includes nuts; 3 required for 1 Phase; 4 required for 3 Phase models with 240 Volt and lower; 2 required for 3 Phase models with 380 Volt and higher
10	70406601	Fuse	3.5 Amp
11	70406501	Fuse	1.25 Amp
12	70329501	Fuse Holder Cap	3 required for 1 Phase; 4 required for 3 Phase models with 240 Volt and lower; 2 required for 3 Phase models with 380 Volt and higher
13	M413544P	Fuse Holder	Includes nuts; 2 required for 380-480 Volt; Models through 2/28/10
	44155601	Fuse Holder	2 required for 380-480 Volt; Models starting 3/1/10
14	M413621	Fuse	2 required for 380-480 Volt; 0.5 Amp
15	70406701	Fuse	1 required for 1 Phase; 2 required for 3 Phase models with 240 Volt and lower; 2 Amp
16	70306901	Fuse Bracket	100-240 Volt
17	44083001	Screw	2 required
18	70333001	Terminal Block Shield	
19	430642	Terminal Block	
20	M413862	Insulator	
21	70366201	Wire Clip	2 required

Accessory Box Harnesses for Electric Models

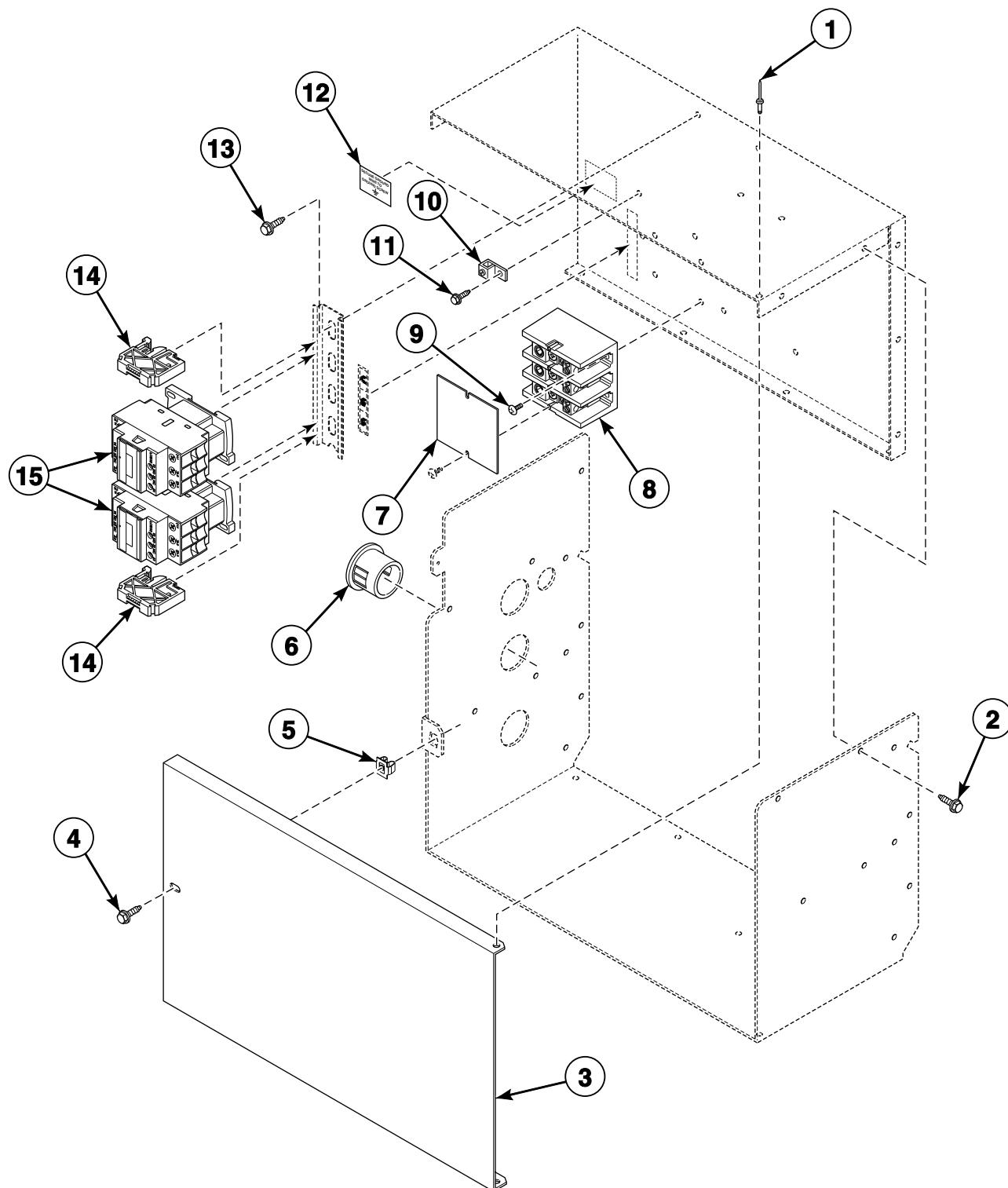


TMB2801P_70409501

Accessory Box Harnesses for Electric Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70335501P	Electric Power Buss Harness	Models through 2/28/10
	70439601	Electric Power Buss Harness	Models starting 3/1/10
2	M413933	Jumper Cable Assembly	Non-CE models; 8 gauge; 7.5 inches; 2 required for 1 Phase; 3 required for 3 Phase
	M413934	Jumper Cable Assembly	8 gauge; 8 inches; 1 required for 1 Phase; 3 required for 3 Phase
	M414121	Jumper Cable Assembly	CE models; 8 gauge; 6.75 inches; 6 required for 3 Phase models with less than 380 Volts
3	M413863	Network Capacitor Assembly	3O, 3V, 3X, DO, DV, DX and OM control suffixes
4	70286501	Capacitor Network Harness Assembly	3O, 3V, 3X, DO, DV, DX and OM control suffixes
5	70371301P	Cable Set Heater Assembly	H1-H3
	70371401P	Cable Set Heater Assembly	H4-H6; Models with less than 380 Volts
6	70139001	Jumper Assembly	Non-CE models; 8 gauge; 10 inches; 2 required for 1 Phase; 3 required for 3 Phase models with less than 380 Volts
	70139101	Jumper Assembly	Non-CE models; 8 gauge; 11 inches; 1 Phase
	70138801	Jumper Assembly	CE models; 6 gauge; 8 inches; 3 required for 3 Phase
	70138901	Jumper Assembly	CE models; 2 gauge; 7.5 inches; 2 required for 1 Phase
	44014601	Jumper Wire	CE models; 8 gauge; 6.25 inches; 3 required for 3 Phase models with less than 380 Volts
	44014701	Jumper Wire	CE models; 8 gauge; 10.5 inches; 2 required for 1 Phase; 3 required for 3 Phase models with less than 380 Volts
	44014801	Jumper Wire	CE models; 8 gauge; 13 inches; 3 required for 1 Phase and 3 Phase models with 380 Volts or more
	70355801P	Electric Contactor Jumper Set Harness	Models with less than 380 Volts

Accessory Box for Non-CE Electric Models

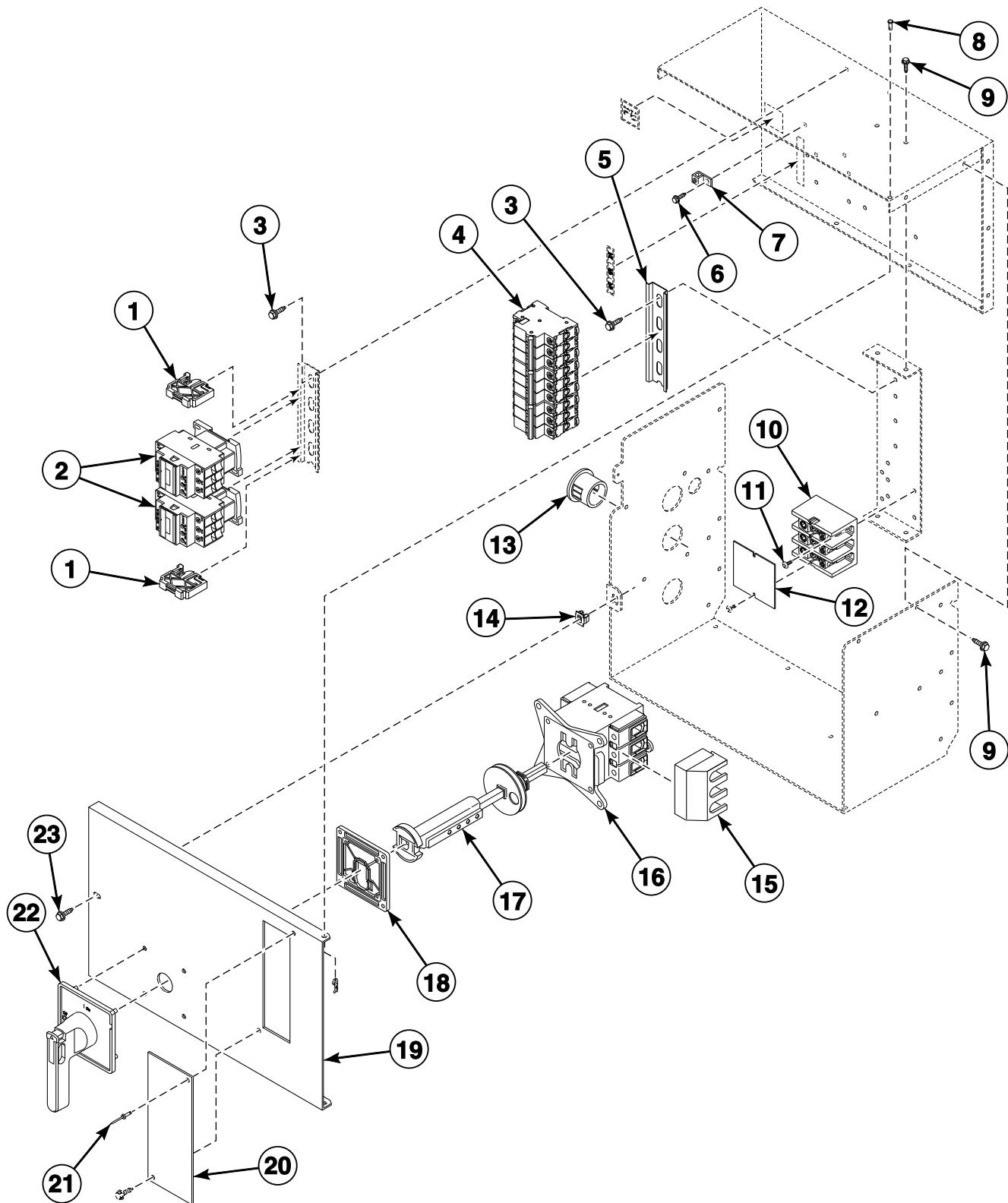


TMB2538P_70409501

Accessory Box for Non-CE Electric Models

REF	PART NO.	DESCRIPTION	COMMENTS
	M413930P	Ferrite Core Assembly	3O, 3V, 3X, DO, DV, DX and OM control suffixes
	44127701	Warning Label	Extended tumble; Use on accessory box cover
1	70058502	Pop Rivet	2 required
2	430497	Screw	11 required
3	70358401	Accessory Box Cover	
4	33562	Screw	
5	70030501	Expansion Clip	
6	M402542	Snap Bushing	2 required
7	44014901P	Power Distribution Block Cover	
8	M413865	Terminal Block	3 pole
9	39733	Screw	6 required
10	M411283	Ground Lug Connector	
11	M402917	Screw	
12	M403047	Secure Ground Label	
13	51780	Screw	6 required
14	70121001	End Stop	2 required
15	70343301P	Contactor	2 required for models with less than 380 Volts; 1 required for models with 380 Volts or more

Accessory Box for CE Electric Models



TMB2539P_70409501

Accessory Box for CE Electric Models

REF	PART NO.	DESCRIPTION	COMMENTS
	M413930P	Ferrite Core Assembly	3O, 3V, 3X, DO, DV, DX and OM control suffixes
	44127701	Warning Label	Extended tumble; Use on access cover
1	70121001	End Stop	2 required
2	70343301P	Contactor	2 required
3	51780	Screw	14 required
4	M412401	Circuit Breaker	1 Phase
	M412407P	Circuit Breaker	3 Phase
	M412408P	Circuit Breaker	1 required for 1 Phase; 2 required for 3 Phase
5	M412693	Din Rail	
6	M402917	Screw	
7	M411283	Ground Lug Connector	
8	70058502	Pop Rivet	2 required
9	430497	Screw	11 required
10	M413865	Terminal Block	3 pole
11	39733	Screw	4 required
12	44014901P	Power Distribution Block Cover	
13	M402542	Snap Bushing	2 required
14	70030501	Expansion Clip	
15	M412367	Finger Guard	Models through 7/31/11
16	M412186	Mounting Switch Base	Models through 7/31/11
17	M412371P	Extension Handle	Models through 7/31/11
18	M412369	Door Interlock	Models through 7/31/11
19	70358402	Accessory Box Cover	
20	70133901	Electrical Box Access Cover	
21	70058501	Pop Rivet	2 required
22	70268001	Handle	Models through 7/31/11
23	33562	Screw	3 required

Notes

Parts Index

A

Access Panel Trim 70399401	55
Accessory Box Cover 70358401	109
70358402	111
Adapter 70131901	83
Adhesive 511637P.....	61
Adjustable Buzzer 505447	21
Air Filter 70036001	87
Airflow Switch and Arm Bracket 70319601	77
Airflow Switch Arm 70319401	77
Airflow Switch Cover 70356601	77
70465701	77
Airflow Switch Vane 70319201	77
Airflow Switch Wrapper 70356101	77

B

Bearing Housing Bracket 70021401	75
Belt 70276201P.....	69
Belt Tension Tool Kit M4853P3.....	69
Blower Assembly 70359801P.....	71
Blower Motor 70337501P.....	71
70342601P.....	71
Blower Motor Kit 70337601P.....	71
70337701P.....	71
Blower Motor Mounting Plate 70349601	71
Bolt 70062401	69
Bracket 44065901	67
Bumper Pad 56128	91, 93
Burner Grill 70188801	79
Burner Orifice M401002	81
M401007	81
M401015	81
M402995	81
M403017	81

M411373	81
M411374	81
M411375	81
M411376	81
M411511	81

Buzzer Kit M4860P3	17
-----------------------------	----

Bypass Harness 70364103	17, 23, 27, 35, 41
----------------------------------	--------------------

C

Cable Set Heater Assembly 70371301P	85, 107
70371401P	85, 107
Cam and Hinge Kit M4772P3	51
M4773P3	51
Capacitor Network Harness Assembly M413878	89, 95, 101
70286501	107
Card Reader and Bracket Assembly 510068P	35
Card Reader Harness Assembly 70211801	35
Card Reader Network Harness Assembly 70206601	35
Card Reader Overlay 70334201	27
70334301	27
Center Cylinder Seal Assembly 70066003	61
Center Pan 70252201	63
Center Partition 70252501	63
Circuit Board Support 501523	67
Circuit Breaker M412401	111
M412407P	111
M412408P	111
Clevis Pin 70389201	87
Coin Chute Assembly 70296401	55
Coin Cover Overlay 70246301	25
Coin Drop 38963P	29
39748	29
70256402P	29
70429001	29
70441601P	29
Coin Drop Assembly 210195	29
210196	29
38462P	29
38463	29
38464P	29
38467	29

N/A items do not appear in index.

38472	29
38475	29
38519	29
38521	29
39157	29
44039701P.....	21
44039702	21
44039703	21
44039704	21
44039705	21
44039706	21
44039707	21
70441602	29
70447301	29
70471601	29
Coin Drop Kit CK077	29
Coin Drop Overlay 39564	25
Coin Identification Paper 38725	29
Coin Vault Assembly 70180101	55
Coin Vault Switch Harness 70364104P.....	25, 33, 39, 55, 63
Coin Vault Trim 70117502	55
Communication Board 210095P.....	45
Communication Connector 210099	45
Communication Wire Harness Assembly 800246	37, 43
Contact Block 44018701	57
Contact Block Switch F200233401.....	57
Contact Switch F8069501.....	57
Contactor 70323701P.....	91, 93, 97, 99, 103, 105
70343301P.....	109, 111
Control 44063801P.....	67
Control Assembly 511867P.....	25, 27
512199P.....	15
512202P.....	17
513139P.....	15
70434101	47, 49
70437102P.....	49
70437103P.....	49
70437104P.....	49
70437105P.....	49
70450501P.....	39, 41
70454001P.....	47
70454101P.....	49
70462301P.....	19
70462361P.....	19
Control Box Base 44065301	67
Control Box Cover 44065201	67
Control Box Housing 44065101	67
Control Box Top 44065401	67
Control Chassis Mounting Bracket 70357901	15, 17
Control Door Assembly 70363401	15
Control Harness 70426501P	67
Control Housing Cover 70307002	43
Control Kit 505905P	33, 35
70228401P	23
Control Overlay 70410001	39
70410002	39
Control Panel 70121301*.....	53
70121302	53
70121305*.....	53
70121306	53
70273401B	53
70273401*.....	53
70273402	53
70273403*.....	53
70273404	53
70273405*.....	53
70273406	53
Control Panel and Door Hinge Kit M4775P3	51, 53
Control Panel Harness 44240301	47, 49
70315501P	25, 27, 33, 35
70315601P	19
70335301P	23
70367001P	17
70368001P	27, 33, 35
70369001	15
70382701P	23
70398401	15
70410401P	39, 41
Control Panel Harness Assembly 70315701	19
70368001P	25
Control Plate and Studs Assembly 70440901	49
Control Plate Assembly 44040901	21
44041001	21
70175805	23
70175806	23
70175807	25, 33
70348801	27, 35, 41
70360601	17
70432101	47
Control Plate Kit 44050701P	19
70291001P	39
Control Set 70370001	15
70370101P	15
70370201P	17
Control Tray 70334601	91, 93, 97, 99, 103, 105

N/A items do not appear in index.

Control Trim	
44016301	55
44016401	55
Cylinder and Trunnion Assembly	
70435201	61
70435202	61
70435203	61
Cylinder Assembly	
70372601P	61
70372602P	61
70372603	61
Cylinder Bearing Stud Plate Assembly	
430352	61
Cylinder Guide Tool	
263P4	61
Cylinder Idler Arm	
70259901	69
Cylinder Motor Harness Assembly	
70401001	61, 69
70401101	61, 69
70439701	61, 69
70440101	61, 69
Cylinder Shroud	
70427401	63
70427402	63

D

Damper and Hinge Exhaust Assembly	
70209501	71
Din Rail	
M412693	111
Display Assembly	
512218P	17
Door Assembly	
44046701	51
44058001P	51
70064100	51
70212200	51
70212301	51
70408901	51
Door Glass	
M400784P	51
70133601P	51
Door Glass Installation Tool	
M4221P4	51
Door Glass Seal Kit	
70211901P	51
Door Handle	
M400133	51
430117	51
44007902P	51
44057701	51
Door Hinge	
70115901*	51
70115902	51
70115903B	51
Door Hinge Lug Assembly	
44035001	51
44035002	51
Door Interlock	
M412369	111

Door Latch	
M401223	55
Door Ring	
70399701B	51
Door Ring and Handle Assembly	
44043501	51
Door Ring Assembly	
70455001B	51
Door Ring Gasket	
70296801	51
Door Switch Actuator Kit	
70215001P	51
Double Ended Stud	
70334701	69
Drive Access Cover	
70196301	71
70202501	69
Drive Motor	
70337801P	69
70338101P	69
Drive Motor Kit	
70337901P	69
70338001P	69
Drive Rivet	
M400713	67
Drum Idler Spring	
70045301	69
Drywall Screw Magnet Kit	
70343101P	61

E

Earth Terminal Sticker	
M412096	93, 99, 105
Elbow	
70079601	83
70208701	81
70428101	65
Electric Contactor Jumper Set Harness	
70355801P	107
Electric Power Buss Harness	
70335501P	107
70439601	107
Electrical Box Access Cover	
70133901	111
Electronic Coin Drop Assembly	
70294103P	29
70294104	29
70294105P	29
70294106	29
70294107	29
70294111	29
70294116	29
Electronic Coin Drop Harness	
44065801	29
Electronic Coin Drop Kit	
CK099	31
CK100	31
CK101	31
CK103	31
CK108	31
CK109	31
CK113	31
CK115	31

N/A items do not appear in index.

CK116	31
CK117	31
CK118	31
Electronic Control 44037801P.....	21
Electronic OPL Control Kit M4689P3.....	23
M4695P3.....	23
Emergency Stop Contact Harness 70364105P.....	57
Emergency Stop Harness 70364106P.....	57
Emergency Stop Label M412235	57
Emergency Stop Pushbutton F200233500.....	57
End Cap 70070101	61
70070102	61
End Stop 70121001	109, 111
Exhaust Thimble 70015601	71
Expansion Clip 70030501	55, 91, 93, 97, 99, 103, 105, 109, 111
Extension Handle M412371P.....	111
70342501P.....	93, 99
F	
False Front 70021101*P	53
False Front Assembly 70021102P.....	53
70024001*P	53
70024002P.....	53
Fan Motor Harness Assembly 70401201	71
70401301	71
70439801	71
70440201	71
Ferrite Core Assembly M413930P.....	23, 109, 111
Filter 70429401	87
Finger Guard M412366	93, 99
M412367	111
Flat Top 70018601	63
Foam Gasket 70414101 15, 17, 19, 21, 23, 25, 27, 33, 35, 39, 41	
Front Panel Assembly 44116401*P	53
44116501P.....	53
44116601*.....	53
44116701P.....	53
44116801*P	53
44116901	53
44117001*.....	53
44117101P.....	53
Front Panel Seal 70173401P.....	53
N/A items do not appear in index.	

Fuse	
M413621	91, 93, 97, 99, 103, 105
70406501	23, 91, 93, 97, 99, 103, 105
70406601	91, 93, 97, 99, 103, 105
70406701	91, 93, 97, 99, 103, 105
Fuse Bracket	
70306901	91, 93, 97, 99, 103, 105
70313601	91, 93, 97, 99, 103, 105
70313602	91, 93, 97, 99, 103, 105
Fuse Holder	
M413544P	91, 93, 97, 99, 103, 105
44155601	91, 93, 97, 99, 103, 105
Fuse Holder Body 70329401P	91, 93, 97, 99, 103, 105
Fuse Holder Cap 70329501	91, 93, 97, 99, 103, 105

G

Gas Burner	
70229801P	79
Gas Disconnect Harness 70342101	89, 95
70440501	89, 95
Gas Line Assembly 70271201	81
Gas Shut-Off Valve M412562P	83
Gas Valve	
44154501P	81
44154502P	81
Gas Valve Bracket 70233301	83
70429801	81
Gas Valve Coil 70260101	83
Gas Valve Cover 70381001	79
70429901	81
Gasket	
70392701P	71
Graphic Overlay 44050401	19
44050501	19
44050502	19
44239401	19
44239402	19
44240501	19
Ground Lug Connector M411283	109, 111

H

Hairpin Cotter 70389301	87
Handle 70268001	111
Handle and Caps Assembly 70154403	59
70154404	59
Handle Bar 70399502B	51

Handle Bumper	
70407201	59
Harness Assembly	
M412997	81, 87
Heater Element	
70034404P.....	85
70034405P.....	85
70034406P.....	85
High Voltage Lead	
70006201	89
Hold-Down Clip	
35865	63
Hole Plug	
44024201	51
70063201	63
Hose	
44073304	67
Hose Clamp	
36801	67
Hose Fitting	
44069101	67

I

ICM Reset Label	
70411001	93
Idler Bracket	
70443301	69
Idler Wheel Assembly	
70050401P	69
Igniter Cover	
70159601	79
Ignition Control	
70367301P.....	91
70367401P.....	93
Ignition Control Harness	
70316301	89
70316401	89
Insulator	
M413862	91, 93, 97, 99, 103, 105

J

Jumper Assembly	
70138801	107
70138901	107
70139001	107
70139101	107
Jumper Bar	
70066501	85
Jumper Cable Assembly	
M413933	107
M413934	107
M414121	107
Jumper Calibration Assembly	
70084301	23
Jumper Calibration Wire	
70324602	15, 17, 25, 27, 33, 35, 39, 41
Jumper Configuration Assembly	
M413507	89, 95, 101
M413510	89, 95, 101

Jumper Disconnect Assembly	
70120901	89, 95
Jumper Harness Assembly	
M413504	89, 95
M413505	89, 95, 101
M413506	89, 95, 101
M413508	89, 95, 101
M413509	101
Jumper Strip	
M400869	85
Jumper Wire	
44014601	107
44014701	107
44014801	107
70066601	85
Junction Box Harness	
70315801	89, 95, 101

K

Key	
70144101	71
70155601	55
70155602	55
Kickplate	
70117603	59
70117604	59

L

Label	
70414001	53
Leveling Leg	
34319	63
Light	
801431	15
801432	67
Limit Thermostat	
M409433	85
M410542	79
M411307	71
510701	79
Lint Panel Assembly	
70176701*	59
70176702P	59
70176703*	59
70176704	59
70176705*	59
70176706	59
70176707*	59
70176708	59
Lint Panel Gasket	
70289101P	59
Lint Panel Switch Bracket	
70277301	63
Lint Screen	
70325601	63
Lint Screen Clip	
70054501	63
Lock Shim	
70342401	55

N/A items do not appear in index.

Lock, Key and Nut Kit	
44089301P	55, 67
44089302P	55
Lower Rear Panel	
70290201	71
L.P. Conversion Kit	
M4711P3.....	81
L.P. Valve	
70457302P.....	83

M

Main Harness	
70441301	15, 17, 23, 25, 27, 39, 41, 47, 49
Main Harness Assembly	
70400901	15, 17, 23, 25, 27, 33, 35, 39, 41
Male Tab Terminal	
00177	15, 17, 21
Manual Reset Thermostat	
M411945	71
70186301	79
Membrane Switch	
44037901P.....	21
44039402P.....	21
Mixing Valve	
36958P.....	67
Moisture Sensor Harness Assembly	
70448901	73
Moisture Sensor Test Wires	
70468901	73
Motor Capacitor	
M410296	69
70211401	69
70211501	71
70211502	69
Motor Channel	
70261701	69
Motor Conduit Mounting Bracket	
70321701	69, 71
Motor Contactor Harness	
44142601P.....	89, 95, 101
70320201	89, 95, 101
Motor Mount Bracket	
70127301	69
Motor Pulley	
70284201	69
70284203	69
Mounting Bracket	
70063501	23
Mounting Plate	
70208801	27, 35, 41
Mounting Switch Base	
M412186	111
M412187P.....	93, 99

N

Nameplate	
44129903	55
Nameplate Overlay	
44130201	55
44144401	51

N/A items do not appear in index.

70410201	55
70411401	51
Network Board Assembly	
201341	43
210016P.....	37
Network Capacitor Assembly	
M413863	89, 95, 101, 107
Network Controller Kit	
NK220	39, 41, 47
Network Plug Support	
70201401	37
Network Retrofit Kit	
NK206	39, 41, 47
Network Wire Harness Assembly	
44088501P	43
800217	37
Nozzle Bracket	
70424201	65
70428601	65
Nut	
M400022	61, 71
M400034	61, 71
M400035	73
M404993	63
M412986	61, 69
M414215	51
21899	63
23951	59
24205	15, 17
27222	69
29786	15
29787	17, 19, 21
29796	69
430576	63
44071201	51
44087201	61
44088801	55
51236	59
56156	69
70054	15, 17, 23, 25, 27, 33, 35, 39, 47, 49, 51, 85
N.G. Valve	
70457301P	83

O

Opto Coupler	
200674P	29
Orifice Adapter	
70379301	81
Orifice Holder Bracket	
70248901	81
Orifice Keeper Bracket	
70249001	81
O-Ring	
431482	83
Output Harness	
44186101	47, 49
Overlay	
44130002	23
70115801	23
70128701	23
70129501	25
70129601	25
70130401	23
70130601	23

70184301	33
70184302	33
70184401	35
70257701	25
70257702	25
70257703	27
70258001	25
70258002	25
70258003	27
70258101	25
70259001	25
70261001	25
70261002	25
70261201	25
70261202	25
70286701	25
70321001	25
70362201	17
70362901	15
70363001	15
70410003	41
70432201	47
70445001	49
70445003	49
70453001	25
70453002	25
70453101	27
70462402	49
70462702	49
70462902	49
70472202	49
70472402	49

P

Panel Locator 56079	17, 55, 59	
PC Board Standoff 210098	45	
Pin 70071401	51	
Pipe Clip 70203701	79	
Pipe Nipple 70139601	83	
	901403	83
Pop Rivet M405750	81	
44166601	55	
70058501	51, 63, 87, 111	
70058502	109, 111	
70126301	59	
70126401	59	
70412601	51	
Porcelain Touch-Up Paint 122P4P	63	
215P4P	63	
370P4P	63	
Power Distribution Block Cover 44014901P	109, 111	
Power Harness 70316101P	89, 95, 101	
70332201	89, 95, 101	
70347701P	89, 95, 101	

70438901	89, 95, 101	
70439001	89, 95, 101	
70445501	89, 95, 101	
Primary Air Adjustment Sleeve 70239801	81, 83	
Pushbutton 44018801	57	
Pushbutton Switch M413431	93	
	70107001	25, 27, 33, 35, 39, 41, 55
Push-to-Start Switch 801434W	67	

R

Rear Bearing Shim 70355001	61	
Rear Cylinder Bearing Housing 70013901	61	
Rear Cylinder Channel 70257101	61	
	70257102	61
Rear Cylinder Channel Plate 70257201	61	
Rear Cylinder Seal 70013701P	61	
Rear Cylinder Seal Support 70017201	61	
Rear Lint Panel 70249901	59	
Relay M412534	21, 23	
Relay/Buzzer Bracket 44041701	21	
Replacement Door Handle Kit 70133501P	51	
Replacement Gas Valve Kit M4969P3	81	
	M4971P3	81
Rivet 70412601	51	
Rocker Switch 70455101	15, 17	
	70461301	17
Roller Bearing Assembly 70298701P	63	
Roller Catch Arm 70030301	59	
Roller Catch Spacer 70030201	59	
Roller Catch Wheel 70297601	59	
Roller Seal 70443601	63	
Roller Shaft 70249501	63	
Rotation Sensor 70274001P	75	
Rotation Sensor Assembly 70417401P	75	
Rotation Sensor Bracket 44044401	75	

N/A items do not appear in index.

Rotation Sensor Cable Assembly	
70274101	75
Rotation Sensor Cover	
44044301	75
<hr/>	
S	
Screw	
M400056	69
M400661	51
M402797	21, 23
M402917	91, 93, 97, 99, 109, 111
M405188	79
M409385	51
M411072	71, 91, 93, 97, 99, 103, 105
M412985	69
05161	79
23222	69, 71, 83
33562	109, 111
38272	91, 93
39733	55, 59, 109, 111
430497	37, 43, 55, 61, 63, 65, 67, 69, 71, 77, 79, 81, 83, 85, 91, 93, 97, 99, 103, 105, 109, 111
430648	69
430756	51
430757	51, 59
431484	83
44083001	91, 93, 97, 103, 105
501086	93, 97, 99, 103, 105
501524	15, 17, 25, 27, 33, 35, 39, 41, 47, 49, 51
51780	65, 67, 91, 93, 97, 99, 103, 105, 109, 111
51782	93, 99
61199	51
62588	61
70033502	51
70069901	15, 17, 47
70072801	59
70126101	71
70132301	59
70153301	75
70391101	61
70407301	51
Secure Ground Label	
M403047	91, 93, 97, 99, 109
Sensor Harness	
70426601P	67
Shadow Box Clip	
M400972	55
Sheet Metal Edge Gasket	
70015711	63
70015712	63
Side Panel	
70021502WP	63
70253801*P	63
Side Panel Assembly	
70021501*P	63
Sleeve	
44050601	19
Slip Ring Assembly	
44240201	73
Slip Ring Holder	
44224401	73
Slot Card Plate Assembly	
44089501	27, 41
<hr/>	
Snap Bushing	
M400770	81
M402542	109, 111
70178701	67
Solenoid Valve DIN Connector	
70370301P	87
Spark Electrode	
70032801P	79
Spray Nozzle	
70427801	65
Spray Nozzle Hose	
70427701	65
Spray Paint	
286P4	63
297P4	63
298P4P	63
Spud Adapter	
70223501	83
Steam Coil	
70369101P	87
Steam Configuration Harness	
70322401P	95
Steam Filter Holder	
70369301	87
Steam Solenoid	
70351011P	87
70351012	87
Steam Stove Limit Bypass Harness	
70389901	87
Steam Valve	
F8322902	87
F8322903	87
70351001P	87
Steam Valve Harness Bracket	
70369401	87
Steam Valve Rebuild Kit	
70351021P	87
Steam Valve Wiring Cover	
70369501	87
Stove Back	
70297401	79
Stove Connectors Cover	
70365201	85
Stove Grill	
70214901	85
Stove Limit Bypass Harness	
70316601	85, 87
Stove Limit Harness	
70316501	79
Stove Limit Kit	
M4902P3	79
Stove Partition	
70357201	85
Stove Top and Sides	
70333401	79
Street Elbow	
H86070034	81
Support Bearing	
70448701	61
Switch	
70411901	77
Switch Assembly	
70310501	63

N/A items do not appear in index.

Switch Bracket	
70356301	77
Switch Hole Plug	
44057801B.....	55
44057801Q.....	55
44057801W.....	55

T

Temperature Knob	
44104601	15, 17
Temperature Selector Bracket	
70350201	15
Temperature Selector Switch	
511711	15, 17
Temperature Selector Switch Bracket	
70391701	17
Terminal Block	
M413865.....	109, 111
430642	91, 93, 97, 99, 103, 105
Terminal Block Shield	
70333001	91, 93, 97, 99, 103, 105
Thermistor	
M414704	71
44064701	65, 67
Thermistor Plate	
70424401	65
Thermostat Cover	
M414477	79
Top Pan	
70252801P.....	63
Transformer	
M414228P.....	91, 93, 97, 99, 103, 105
M414229P.....	91, 93, 97, 99, 103, 105
M414230P.....	91, 97, 103, 105
M414312P.....	91, 97, 103, 105
Trunnion and Seal Kit	
M4960P3.....	61
Trunnion and Wire Assembly	
70454601	61
Tube Assembly	
70427601	65
Tumbler Dolly Kit	
M4379P4.....	63

U

Union	
H86000031	83
Union Tee	
70427901	65

V

Valve Rebuild Kit	
F8379502.....	87

W

Warning Label	
M410892	53
44127701	91, 93, 103, 105, 109, 111
Washer	
M400080	61
M400991	61, 71
M405535	15
70261401	63
70265901	69
70270301	69
70409301	51
70411301	61
Water Hose	
F200116	67
Wire Clip	
36274	91, 93, 97, 99, 103, 105
70366201	91, 93, 97, 99, 103, 105
Wire Guard	
201595P	29

N/A items do not appear in index.

Notes