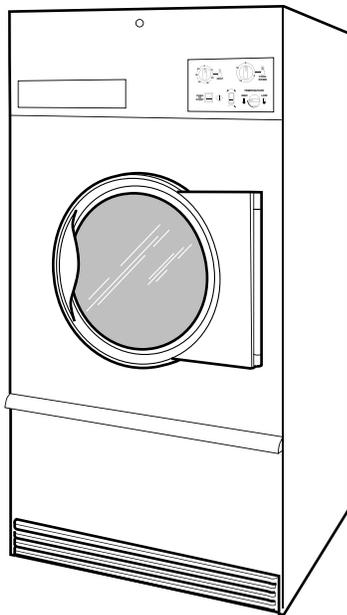


Drying Tumblers

50 Pound Capacity

Models Starting Serial No. 0904004427

Refer to Page 5 for Model Numbers



TMB795C_70421801

Table of Contents

Title	Page
Parts Ordering Information.....	3
Serial Plate Location	3
Model Identification	5
Product Overview - Heat Source and Voltage	6
Product Overview - Control Suffixes (Drawing 1 of 2).....	8
Product Overview - Control Suffixes (Drawing 2 of 2).....	10
Control Box	12
Fire Suppression System Control Box	14
Single Drop Controls	16
Dual Digital Timer Controls	18
DMP Control	20
DX4 Electronic Control.....	22
OPL Microprocessor Controls	24
Coin Drop Components for MDC Models.....	26
Central Pay and Card Reader MDC Models	28
Optional Card Reader Mountings for MDC Models.....	30
Coin Drops	32
Coin Drop Kits	34
Coin Drop Components for Quantum Control.....	36
Card Reader Components for Quantum Control	38
Network Board for Quantum Control.....	40
Network Connection for Quantum.....	42
Emergency Stop Button - CE Models	44
Cabinet Front Components	46
Cabinet Panels and Nameplates	48
Front Panel Assemblies	50
Lint Panel Switch Assembly	52
Lower Cabinet Front Components	54
Cabinet Limit and Thermistor Assembly	56
Cabinet Components	58
Door and Hinge Components	60
Cylinder, Trunnion and Bearing Components	62
Reversing Cylinder Drive Motor and Components.....	64
Drive Components for Reversing Models	66
Drive Components for Nonreversing Models	68
Idler Housing Assembly for Reversing Models	70
Idler Assembly for Nonreversing Models	72
Fan Components	74
Fan Motors	76
Gas Heater Components	78
Burner Orifices for Non-CE Models	80

© Copyright 2011, Alliance Laundry Systems LLC

All rights reserved. No part of the contents of this book may be reproduced or transmitted in any form or by any means without the expressed written consent of the publisher.

Electric Heater Components	82
Airflow Switch Assembly	84
Steam Heater and Valve	86
Rotation Sensor	88
Duct and Damper Assembly	90
Rear Panel Assembly	92
Control Tray Wrap Components	94
Control Tray Fuses	96
Control Tray Harnesses for Gas and Steam Models	98
Control Tray Components for Gas Models	100
Control Tray Components for Steam Models.....	102
Control Tray Harnesses for Electric Models.....	104
Control Tray Components for Non-CE Electric Models.....	106
Control Tray Components for CE Electric Models	108
Parts Index.....	111

Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

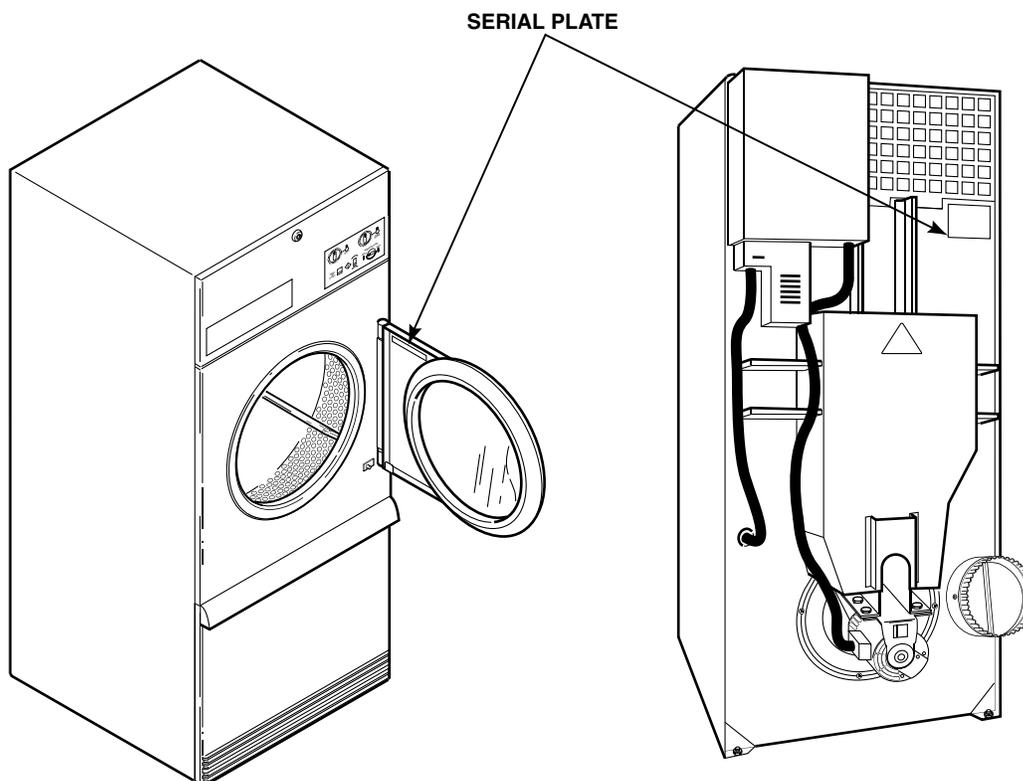
For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s) as shown.



TMB2235N_70421801

Model Identification

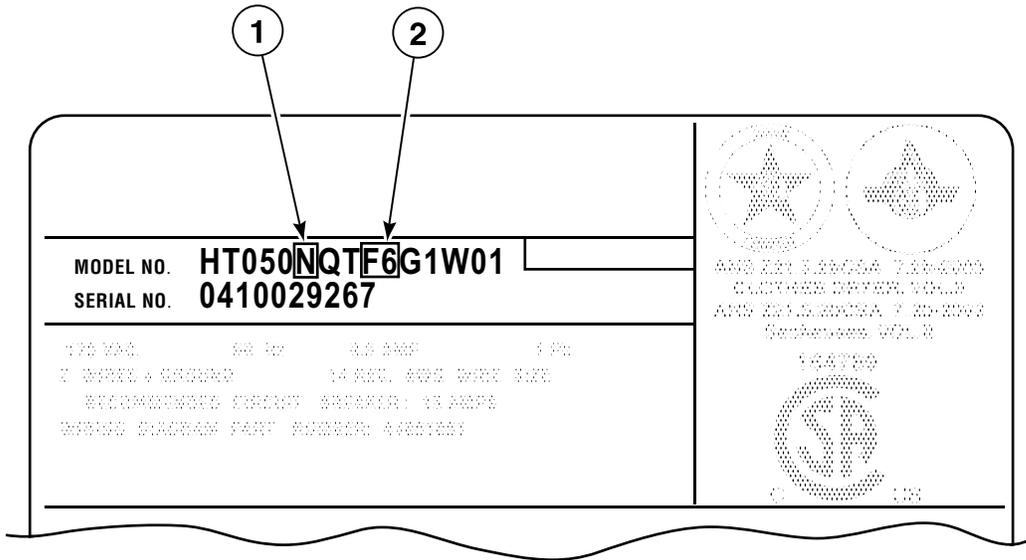
Information in this manual is applicable to these tumbler models:

CA050L	GA050L	KA050L	PA050L	UA050L
CA050N	GA050N	KA050N	PA050N	UA050N
CT050E	GT050E	KT050E	PT050E	UT050E
CT050L	GT050L	KT050L	PT050L	UT050L
CT050N	GT050N	KT050N	PT050N	UT050N
CT050S	GT050S	KT050S	PT050S	UT050S
CT050T	GT050T	KT050T	PT050T	UT050T
CU050E	GU050E	KU050E	PU050E	UU050E
CU050L	GU050L	KU050L	PU050L	UU050L
CU050N	GU050N	KU050N	PU050N	UU050N
CU050S	GU050S	KU050S	PU050S	UU050S
CU050T	GU050T	KU050T	PU050T	UU050T
DR55E2-BT050E	HA050L	LA050L	SA050L	YT050E
DR55E2-BU050E	HA050N	LA050N	SA050N	YT050L
DR55G2-BA050L	HT050D	LT050E	ST050D	YT050N
DR55G2-BA050N	HT050E	LT050L	ST050E	YT050S
DR55G2-BT050D	HT050L	LT050N	ST050L	YT050T
DR55G2-BT050L	HT050N	LT050S	ST050N	
DR55G2-BT050N	HT050S	LT050T	ST050S	
DR55S2-BT050S	HT050T	LU050E	ST050T	
DR55S2-BT050T	HU050E	LU050L	SU050E	
DR55G2-BU050L	HU050L	LU050N	SU050L	
DR55G2-BU050N	HU050N	LU050S	SU050N	
DR55S2-BU050S	HU050S	LU050T	SU050S	
DR55S2-BU050T	HU050T		SU050T	
IPD50E2-IT050E				
IPD50G2-IT050L				
IPD50G2-IT050N				
IPD50S2-IT050S				
IPD50S2-IT050T				

Control Suffixes (7th and 8th characters):

3O - DX4 OPL	DO - DMP OPL	R3 - reversing DX4 OPL
3V - DX4 vended	DV - DMP vended	RD - reversing DMP OPL
3X - DX4 prep for coin	DX - DMP prep for coin	RM - reversing OPL Micro
BC - basic electronic, coin	LC - network adaptable coin	RQ - reversing dual digital timer
BG - basic electronic, OPL mode	LX - network adaptable, prep for coin	SD - single drop
BL - basic electronic, central pay	LY - network adaptable, prep for card	SX - single drop, prep for coin
BX - basic electronic, prep for coin	OM - OPL Micro	WC - network ready coin
BY - basic electronic, prep for card	QT - dual digital timer	WX - network ready, prep for coin
		WY - network ready, prep for card

Product Overview - Heat Source and Voltage



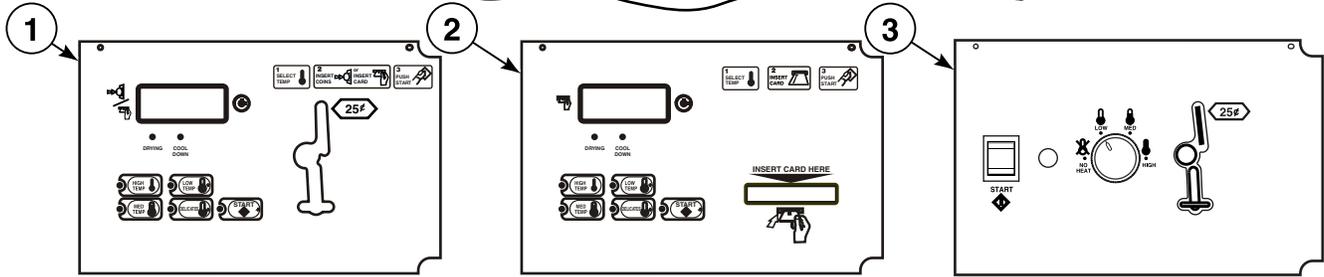
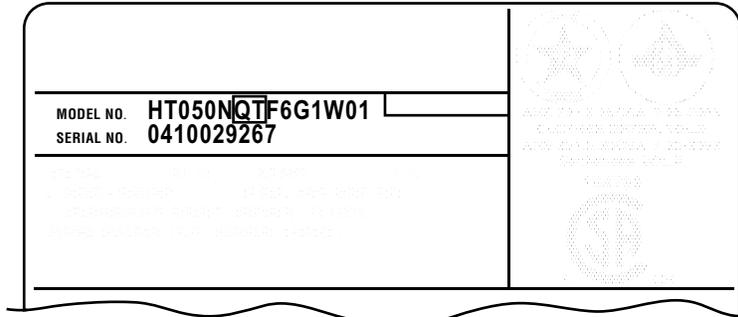
TMB2730P_70421801

Product Overview - Heat Source and Voltage

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Heat Source	D: Liquid Petroleum Gas (L.P.) E: Electric L: Liquid Petroleum Gas (L.P.) N: Natural Gas (N.G.) S: Steam T: Thermal Oil
2	-	Voltage	B1: 120 Volt/60 Hertz/1 Phase F3: 200-208 or 240 Volt/60 Hertz/1 Phase F4: 200 Volt/50 Hertz/3 Phase F5: 200-208 Volt/60 Hertz/3 Phase F6: 200-208 or 240 Volt/60 Hertz/3 Phase J1: 230 Volt/50 Hertz/1 Phase J2: 230-240 Volt/50 Hertz/1 Phase J3: 240 Volt/50 Hertz/1 Phase J5: 230 Volt/50 Hertz/3 Phase J6: 230-240 Volt/50 Hertz/3 Phase J7: 240 Volt/50 Hertz/3 Phase J8: 240 Volt/60 Hertz/3 Phase M1: 380 Volt/50 Hertz/3 Phase M2: 380 or 400-415 Volt/50 Hertz/3 Phase M3: 380 Volt/60 Hertz/3 Phase N1: 400-415 Volt/50 Hertz/3 Phase P1: 440 Volt/60 Hertz/3 Phase Q1: 460-480 Volt/60 Hertz/3 Phase Q2: 480 Volt/60 Hertz/3 Phase

Product Overview - Control Suffixes (Drawing 1 of 2)

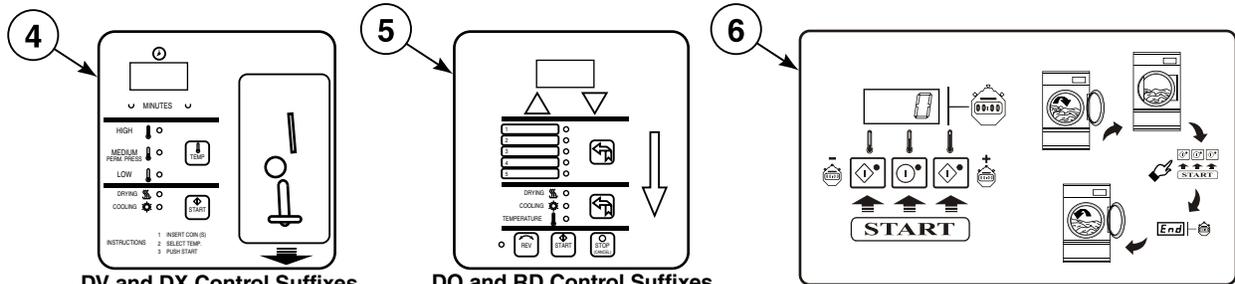
All Models Except G and K Models



BC and BX Control Suffixes

BG, BL and BY Control Suffixes

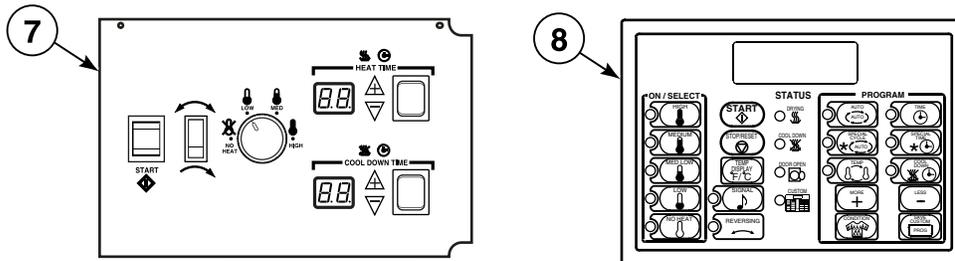
SD and SX Control Suffixes



DV and DX Control Suffixes

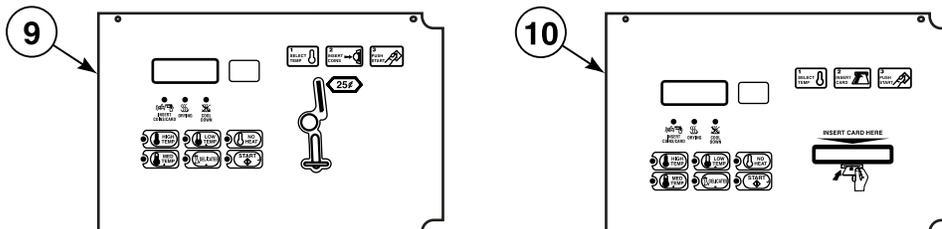
DO and RD Control Suffixes

30, 3V, 3X and R3 Control Suffixes



QT and RQ Control Suffixes

OM and RM Control Suffixes



LC, LX, WC and WX Control Suffixes

LY and WY Control Suffixes

TMB2936P_70421801

Product Overview - Control Suffixes (Drawing 1 of 2)

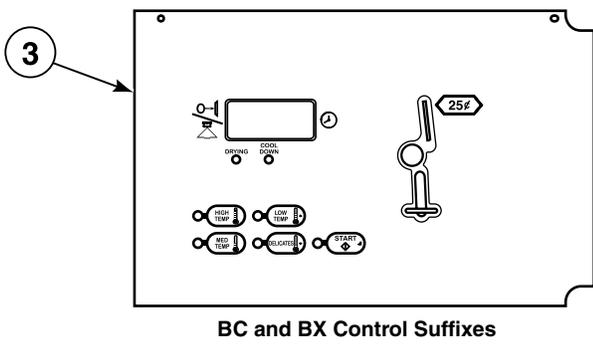
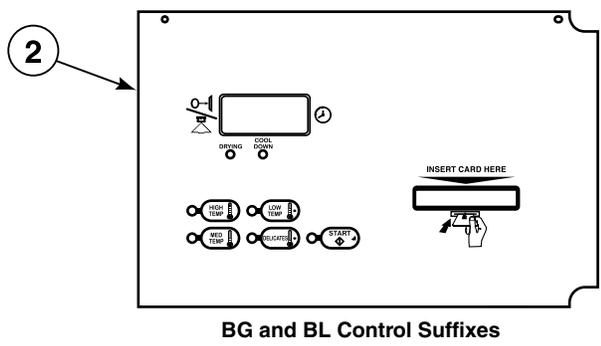
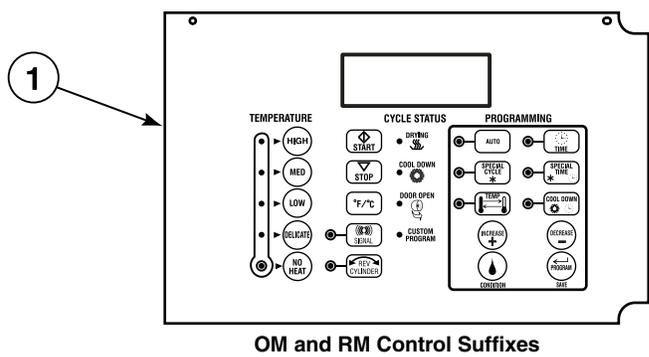
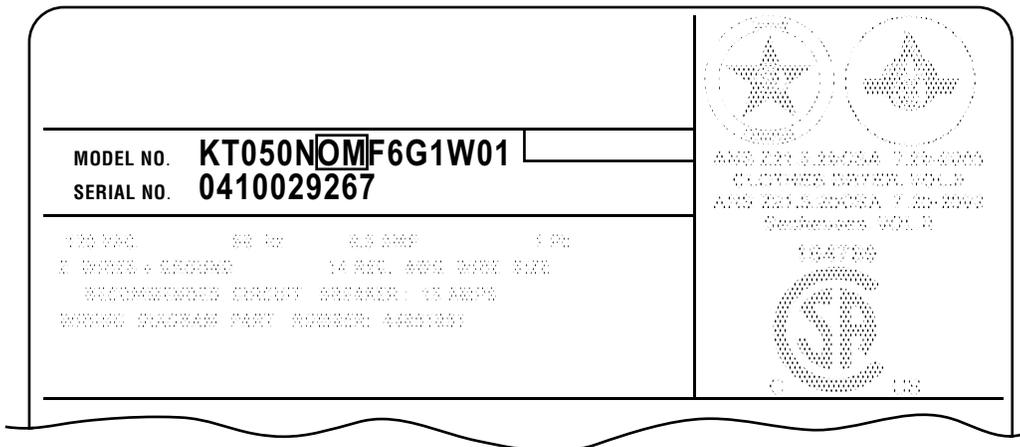
REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Control - Nonreversing	BC: basic electronic, coin BX: basic electronic, prep for coin
2	-	Control - Nonreversing	BG: basic electronic, OPL mode BL: basic electronic, central pay BY: basic electronic, prep for card
3	-	Control - Nonreversing	SD: single drop SX: single drop, prep for coin
4	-	Control - Nonreversing	DV: DMP vended DX: DMP prep for coin
5	-	Control - Nonreversing	DO: DMP OPL
	-	Control - Reversing	RD: reversing DMP OPL
6	-	Control - Nonreversing	3O: DX4 OPL 3V: DX4 vended 3X: DX4 prep for coin
	-	Control - Reversing	R3: reversing DX4 OPL
7	-	Control - Nonreversing	QT: dual digital timer
	-	Control - Reversing	RQ: reversing dual digital timer
8	-	Control - Nonreversing	OM: OPL micro
	-	Control - Reversing	RM: reversing OPL micro
9	-	Control - Nonreversing	LC: network adaptable coin LX: network adaptable, prep for coin WC: network ready coin WX: network ready, prep for coin
10	-	Control - Nonreversing	LY: network adaptable, prep for card WY: network ready, prep for card

NOTE: Coin models have the following control suffixes: 3V, 3X, BC, BX, DV, DX, LC, LX, SD, SX, WC and WX.

NOTE: OPL models have the following control suffixes: 3O, BG, BL, BY, DO, LY, OM, QT, R3, RD, RM, RQ and WY.

Product Overview - Control Suffixes (Drawing 2 of 2)

G and K Models



TMB2937P_70421801

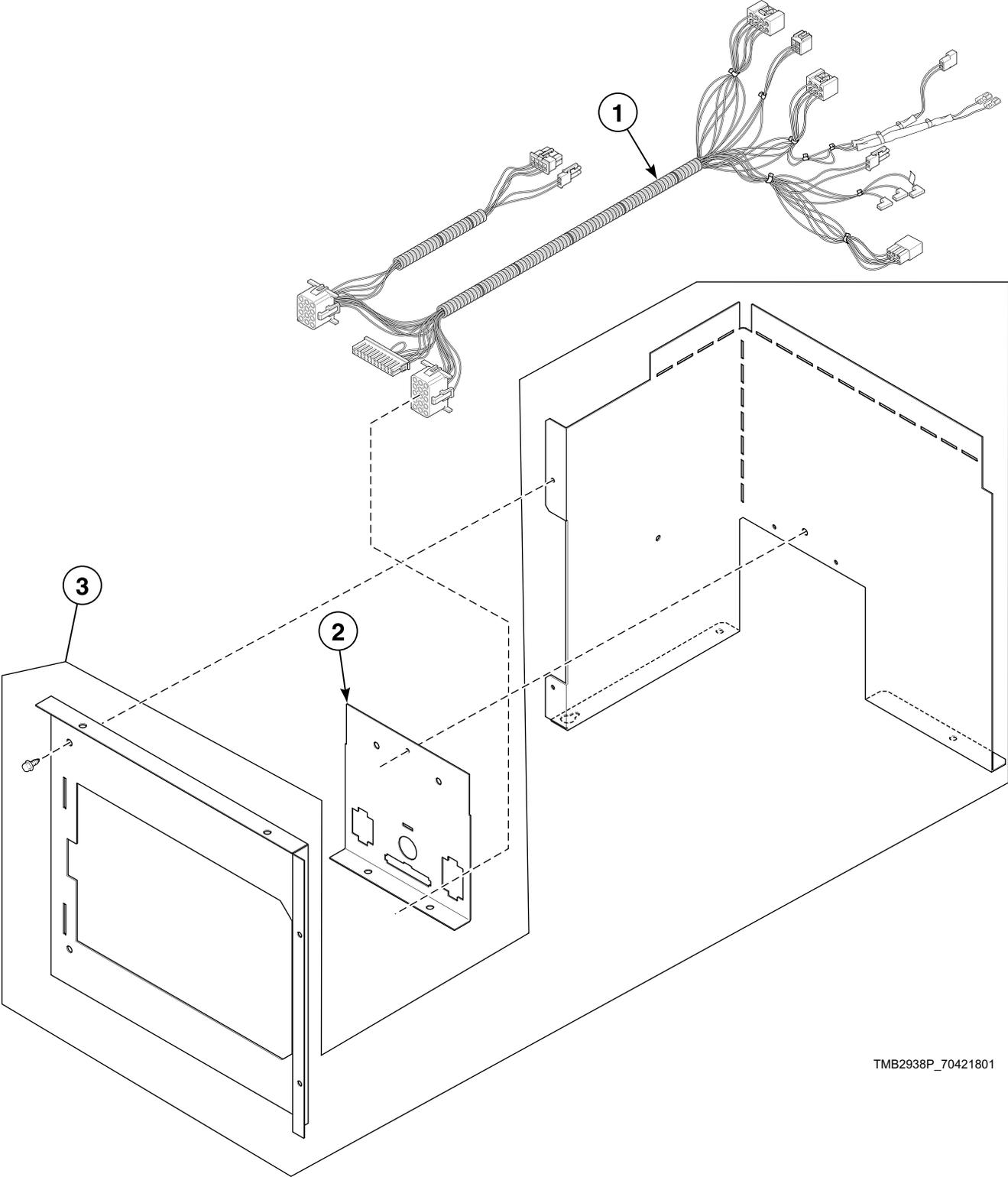
Product Overview - Control Suffixes (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Control - Nonreversing	OM: OPL micro
	-	Control - Reversing	RM: reversing OPL micro
2	-	Control - Nonreversing	BG: basic electronic, OPL mode BL: basic electronic, central pay
3	-	Control - Nonreversing	BC: basic electronic, coin BX: basic electronic, prep for coin

NOTE: Coin models have the following control suffixes: BC and BX

NOTE: OPL models have the following control suffixes: BG, BL, OM and RM.

Control Box



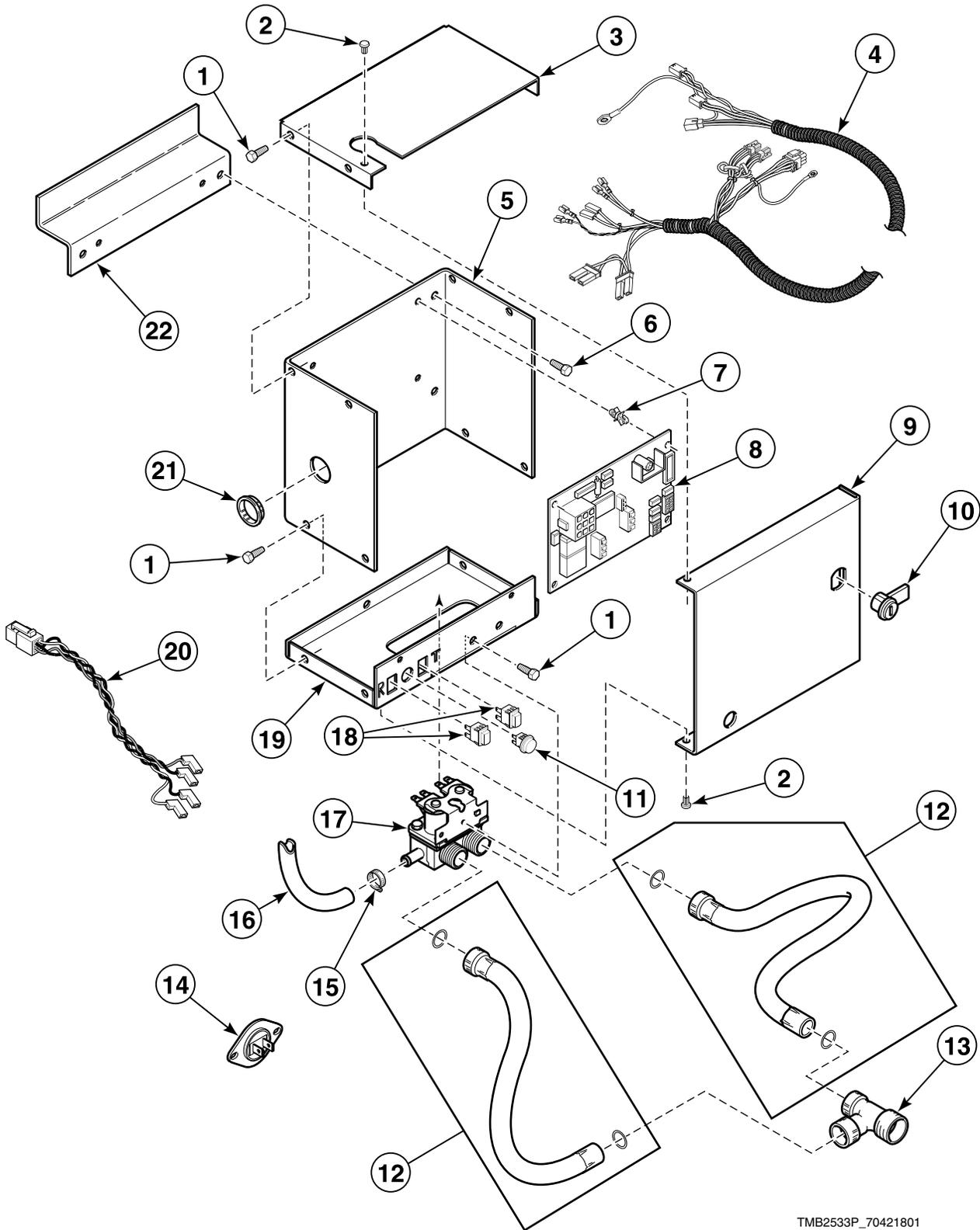
TMB2938P_70421801

Control Box

REF	PART NO.	DESCRIPTION	COMMENTS
1	44137401P	Main Harness	
2	70307002	Control Housing Cover	WC, WX and WY control suffixes
	70307001	Control Housing Cover	All other control suffixes
3	44180101	Control Box Assembly	

Fire Suppression System Control Box

C, D, G, H, I, K, S and U Gas and Steam Models
Models with a F, K, L, T or U in the 11th character (ST050NLCF6K1W01)



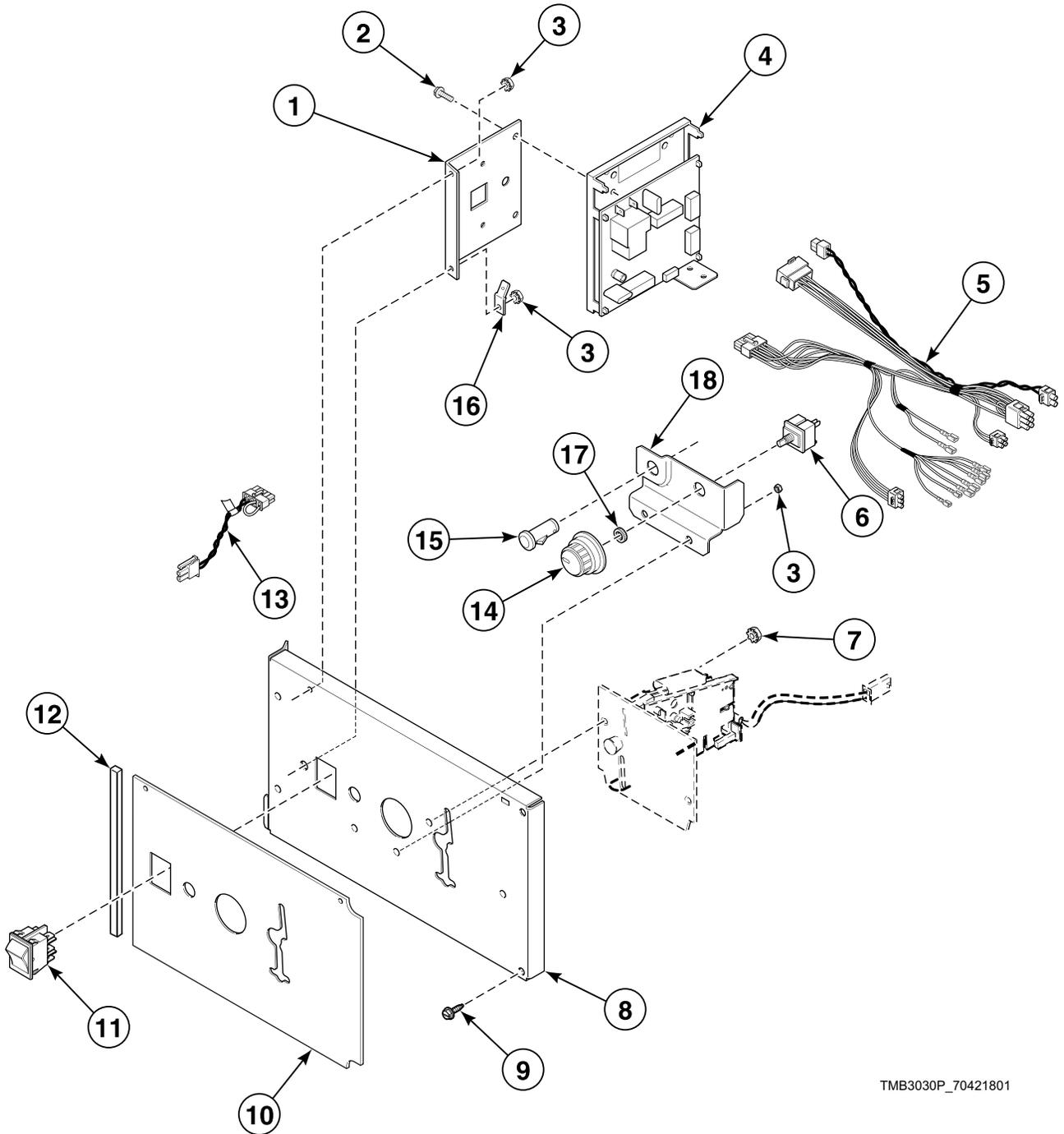
TMB2533P_70421801

Fire Suppression System Control Box

REF	PART NO.	DESCRIPTION	COMMENTS
1	430497	Screw	
2	M400713	Drive Rivet	
3	44065401	Control Box Top	
4	44141601P	Control Harness Assembly	
5	44065101	Control Box Housing	
6	51780	Screw	
7	501523	Circuit Board Support	4 required
8	44063801P	Control	
9	44065201	Control Box Cover	
10	44089301P	Lock, Key and Nut Kit	RL001 key code; Optional if same key is to be used for control lock
	70155601	Key	RL001
11	801432	Light	
12	28330P	Fill Hose Kit	2 required
13	44069101	Hose Fitting	
14	44064701	Thermistor	2 required
15	36801	Hose Clamp	
16	44073301	Hose	39 inches; Outlet hose
17	36958P	Mixing Valve	
18	801434W	Push-to-Start Switch	2 required
19	44065301	Control Box Base	
20	44141701P	Sensor Harness Assembly	
21	70178701	Snap Bushing	
22	44065901	Bracket	For mounting fire suppression system box to machine

Single Drop Controls

C, H, I and S Models Except Models HT050D, ST050D and Thermal Oil Models
Models with SD and SX Control Suffixes



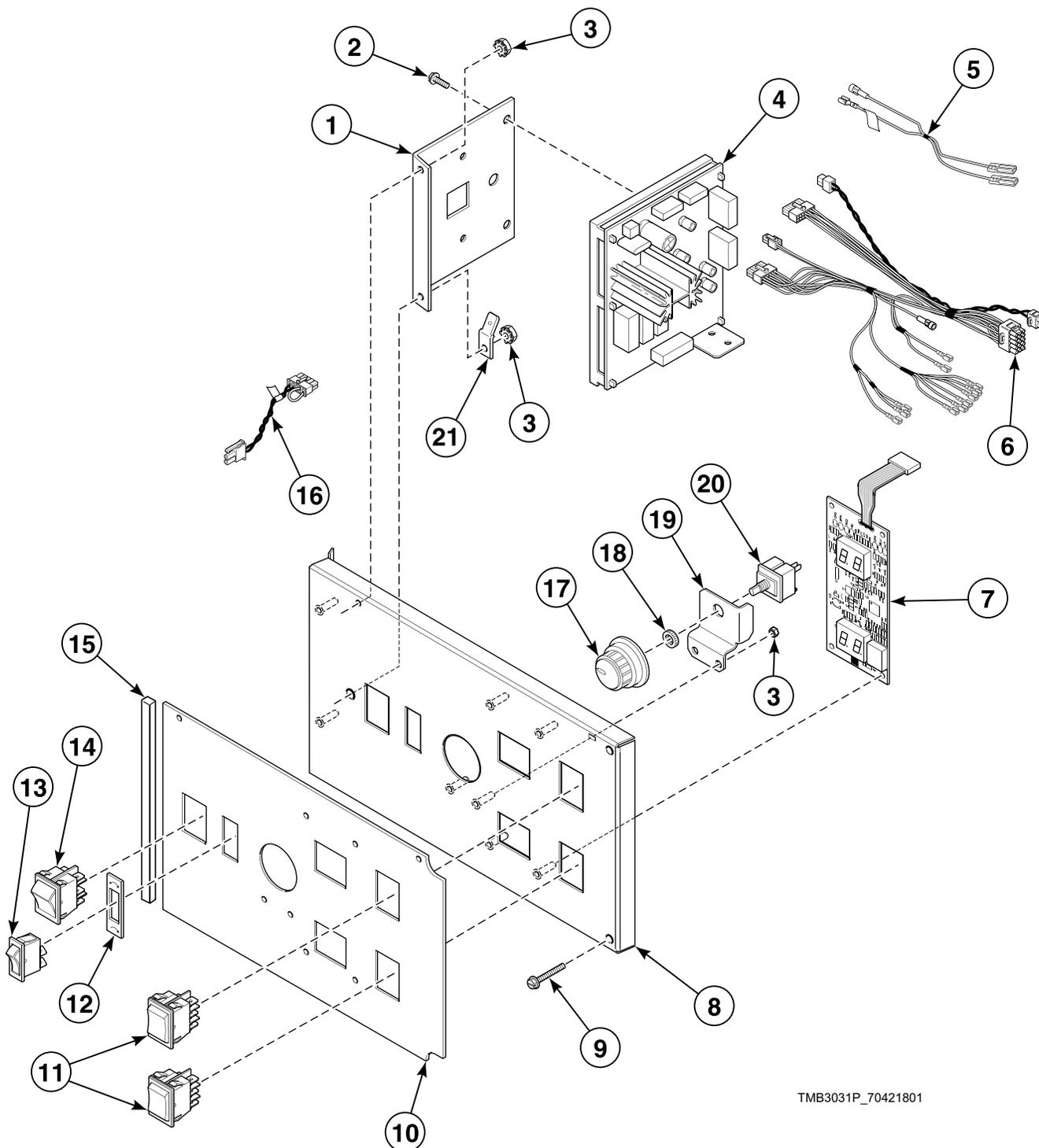
TMB3030P_70421801

Single Drop Controls

REF	PART NO.	DESCRIPTION	COMMENTS
1	70357901	Control Chassis Mounting Bracket	
2	501524	Screw	
3	70054	Nut	
4	513139P	Control Assembly	
5	70369001	Control Panel Harness	Non-CE and non-Australian models
	70398401	Control Panel Harness	CE and Australian models
6	511711	Temperature Selector Switch	
7	29786	Nut	
8	70363401	Control Door Assembly	
9	70069901	Screw	
10	70362901	Overlay	C, I and S models
	70363001	Overlay	H models
11	70365901	Rocker Switch	Start switch
12	70414101	Foam Gasket	
13	70324604	Jumper Calibration Wire	
14	44104601	Temperature Knob	
15	801431	Light	
16	00177	Male Tab Terminal	
17	24205	Nut	
18	70350201	Temperature Selector Bracket	

Dual Digital Timer Controls

C, H, I, P, S, U and Y Models
Models with QT and RQ Control Suffixes



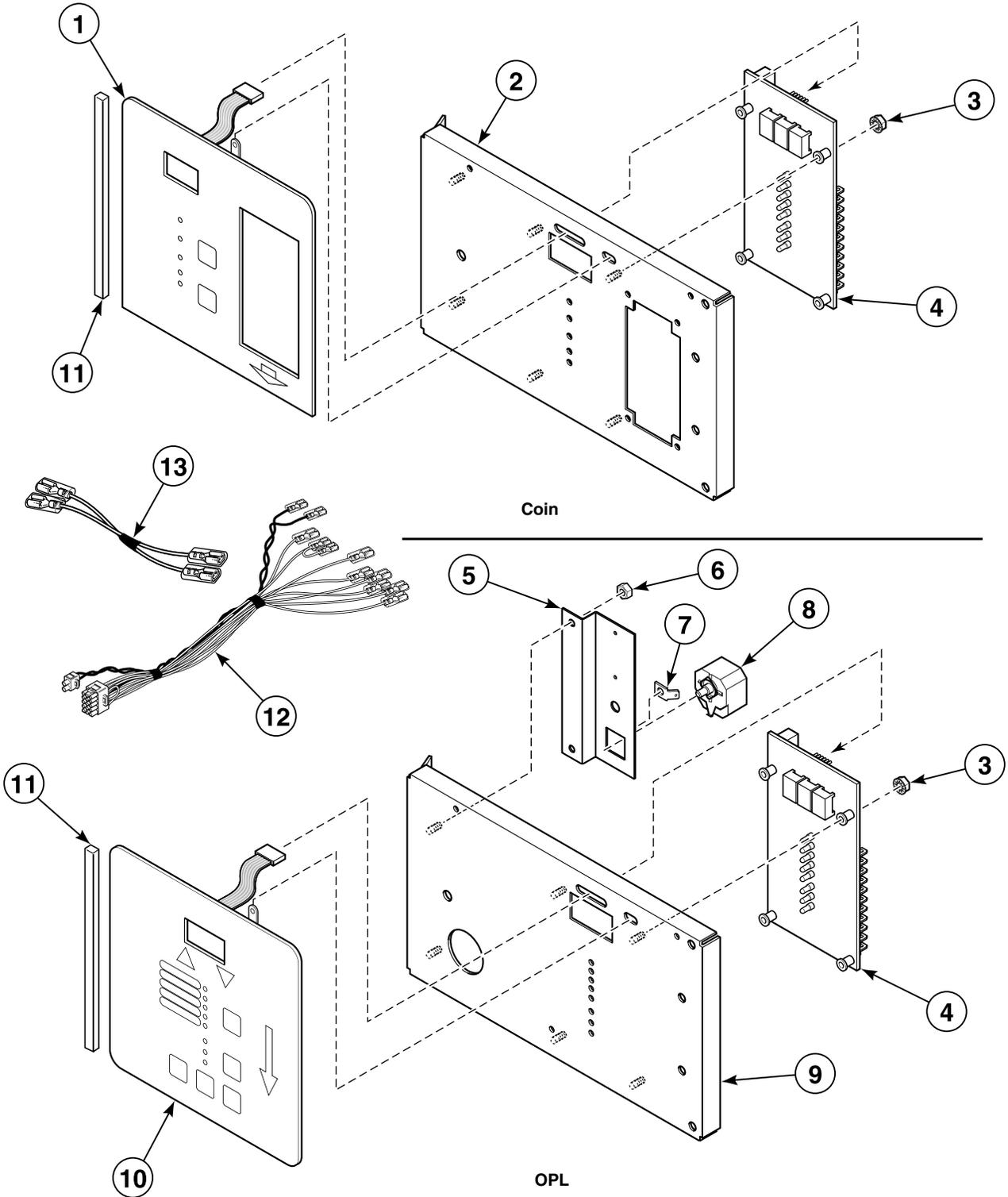
TMB3031P_70421801

Dual Digital Timer Controls

REF	PART NO.	DESCRIPTION	COMMENTS
1	70357901	Control Chassis Mounting Bracket	
2	501524	Screw	
3	70054	Nut	
4	512202P	Control Assembly	
5	44100101P	Control Harness	Reversing; Use in addition to item 6
6	70367001P	Control Panel Harness	
7	512218P	Display Assembly	
8	70360601	Control Plate Assembly	
9	70069901	Screw	
10	70362201	Overlay	C, I, S, U and Y models; Nonreversing
	70362202	Overlay	C, I, S, U and Y models; Reversing
	70362501	Overlay	H models; Nonreversing
	70362502	Overlay	H models; Reversing
	70362401	Overlay	P models; Nonreversing
	70362402	Overlay	P models; Reversing
11	70360801	Rocker Switch	
12	M413236	Switch Plate	Reversing
13	44099601	Rocker Switch	Reversing
14	70365901	Rocker Switch	Start switch
15	70414101	Foam Gasket	
16	70324604	Jumper Calibration Wire	
17	44104601	Temperature Knob	
18	24205	Nut	
19	70391701	Temperature Selector Switch Bracket	
20	511711	Temperature Selector Switch	
21	00177	Male Tab Terminal	

DMP Control

C and I Models
Models with DO, DV, DX and RD Control Suffixes



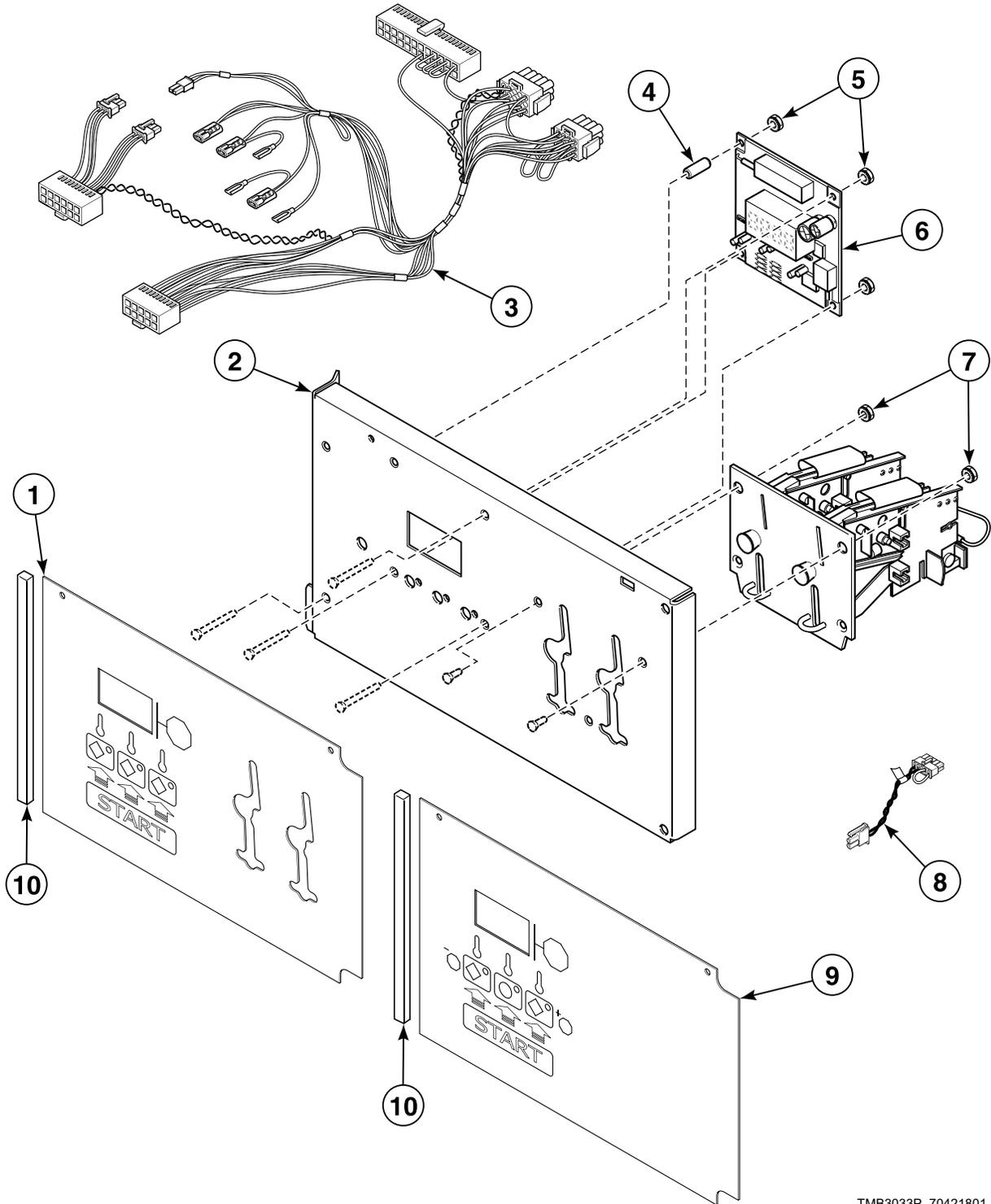
TMB3032P_70421801

DMP Control

REF	PART NO.	DESCRIPTION	COMMENTS
	M4797P3	Control Conversion Kit	C models except CT050T and CU050T; DV and DX control suffixes
1	44039402P	Membrane Switch	Coin
2	44041001	Control Plate Assembly	Coin; Includes studs
3	29787	Nut	
4	44037801P	Electronic Control	
5	44041701	Relay/Buzzer Bracket	
6	70054	Nut	
7	00177	Male Tab Terminal	
8	505447	Adjustable Buzzer	
9	44040901	Control Plate Assembly	OPL; Includes studs
10	44037902P	Membrane Switch	OPL
11	70414101	Foam Gasket	
12	70341801P	Control Panel Harness Assembly	Non-CE models
	70341901P	Control Panel Harness	CE models; Coin
	70342001P	Control Panel Harness	CE models; OPL
13	44042701	Jumper Set Assembly	Coin; Use in addition to item 12
	44042801	Jumper Set Assembly	OPL; Buzzer; Use in addition to item 12

DX4 Electronic Control

D and I Models
Models with 30, 3V, 3X and R3 Control Suffixes



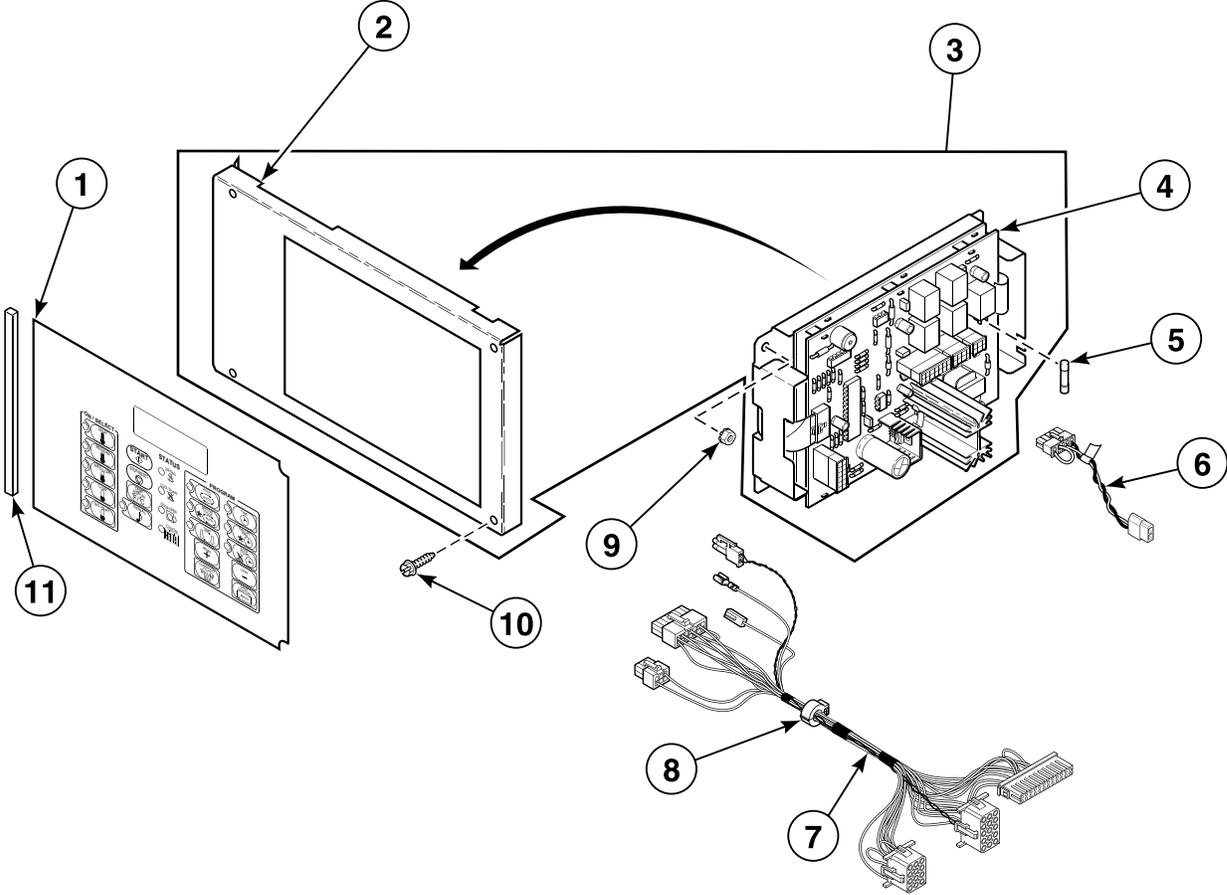
TMB3033P_70421801

DX4 Electronic Control

REF	PART NO.	DESCRIPTION	COMMENTS
1	44050502	Graphic Overlay	Dual; Coin (shown)
	44050501	Graphic Overlay	Single; Coin
2	44050701P	Control Plate Kit	Includes studs
3	70315601P	Control Panel Harness	Non-CE and non-Australian models
	70315701	Control Panel Harness Assembly	CE and Australian models
4	44050601	Sleeve	4 required
5	29787	Nut	
6	70402013P	Control Assembly	Gas models; 3O control suffix
	70402014P	Control Assembly	Steam models; 3O control suffix
	70402015P	Control Assembly	Electric models; 3O control suffix
	70402016P	Control Assembly	Gas models; R3 control suffix
	70402017P	Control Assembly	Steam models; R3 control suffix
	70402018P	Control Assembly	Electric models; R3 control suffix
	70402117P	Control Assembly	Gas models; 3V and 3X control suffixes
	70402118P	Control Assembly	Steam models; 3V and 3X control suffixes
	70402119P	Control Assembly	Electric models; 3V and 3X control suffixes
7	29786	Nut	2 required
8	70324604	Jumper Calibration Wire	
9	44050401	Graphic Overlay	OPL
10	70414101	Foam Gasket	

OPL Microprocessor Controls

G, H, K, L, P, S and U Models
Models with OM and RM Control Suffixes



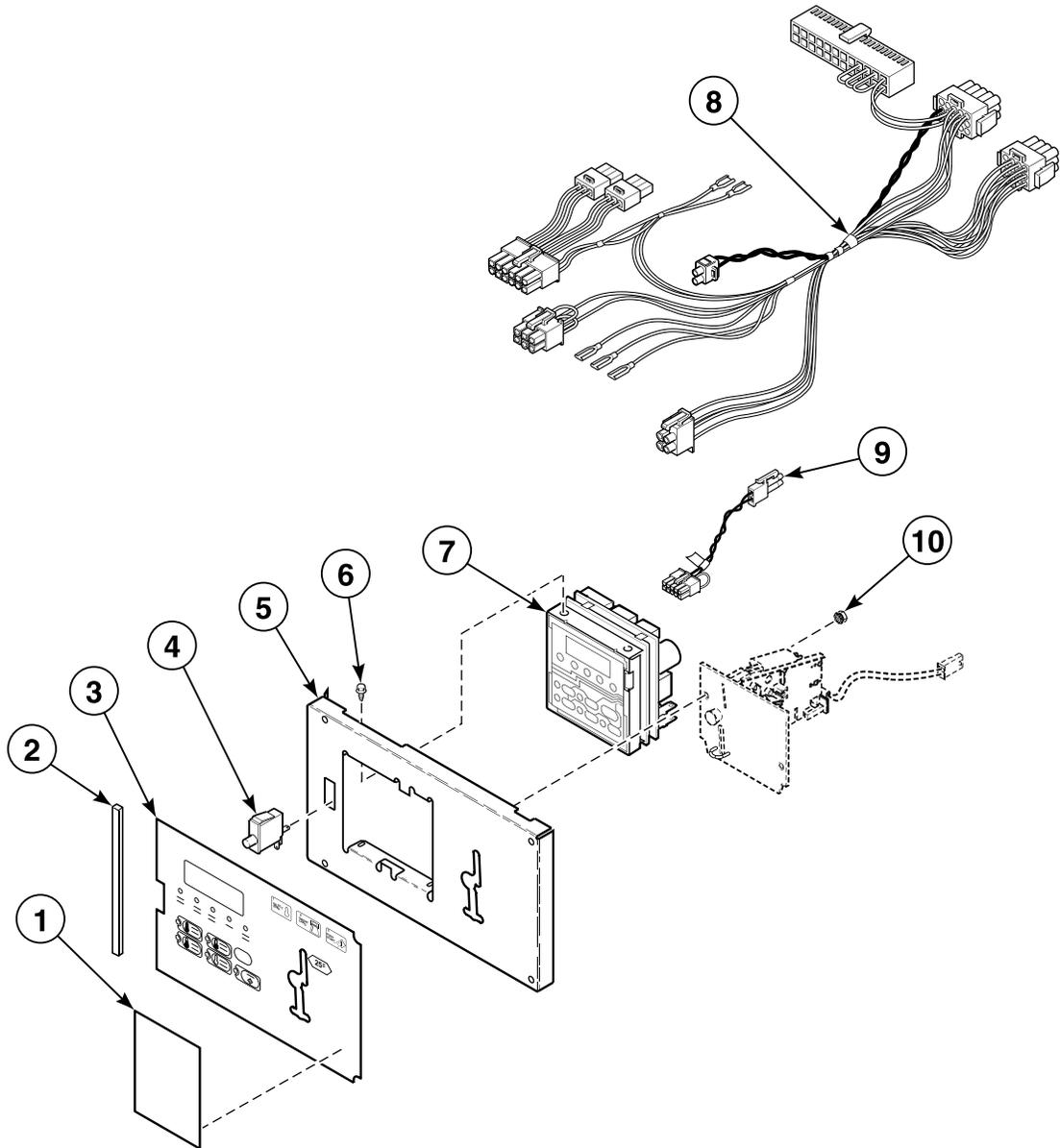
TMB3034P_70421801

OPL Microprocessor Controls

REF	PART NO.	DESCRIPTION	COMMENTS
1	70115801	Overlay	L, S and U models; Nonreversing; Text and icon
	70128401	Overlay	L, S and U models; Reversing; Text and icon
	70130401	Overlay	S and U models; Nonreversing; Icon
	70130501	Overlay	S and U models; Reversing; Icon
	70128701	Overlay	H models; Nonreversing; Text and icon
	70128601	Overlay	H models; Reversing; Text and icon
	70130601	Overlay	H models; Nonreversing; Icon
	70130701	Overlay	H models; Reversing; Icon
	70130301	Overlay	P models; Nonreversing; Text and icon
	70135301	Overlay	P models; Reversing; Text and icon
	44130002	Overlay	G and K models; Nonreversing; Text and icon
	44130001	Overlay	G and K models; Reversing; Text and icon
	2	70175805	Control Plate Assembly
3	44013601P	Control Assembly	Does not include overlay or control panel harness
4	70228401P	Control Kit	With tape
5	70406501	Fuse	
6	70084304	Jumper Calibration Wire	OM control suffix
	70084305	Jumper Calibration Wire	RM control suffix
7	70335301P	Control Panel Harness	Non-CE models
	70382701P	Control Panel Harness	CE models
8	M413930P	Ferrite Core Assembly	
9	70054	Nut	4 required
10	70069901	Screw	2 required
11	70414101	Foam Gasket	

Coin Drop Components for MDC Models

G, H, K, L, P and S Models Except Thermal Oil Models
Models with BC, BL and BX Control Suffixes



TMB3035P_70421801

Coin Drop Components for MDC Models

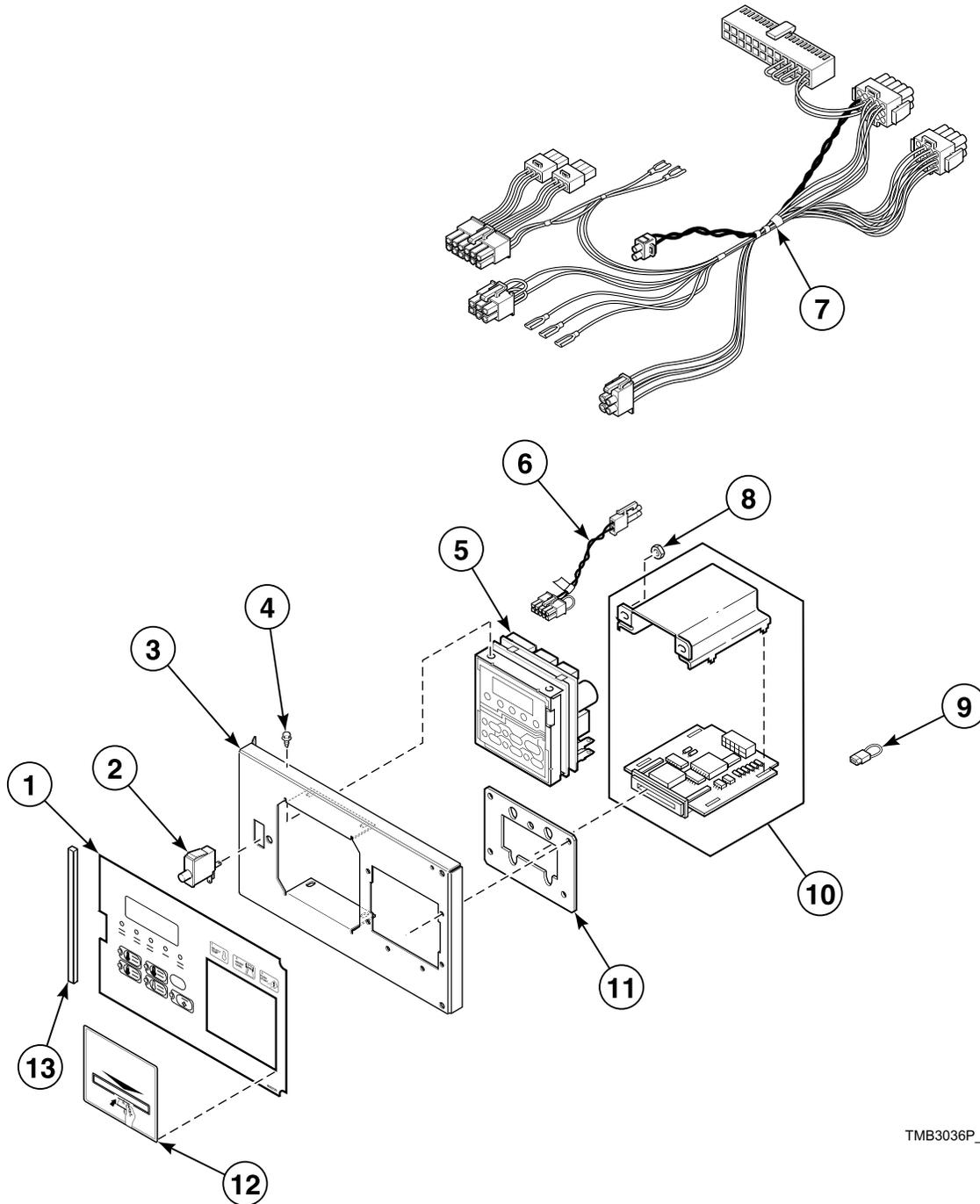
REF	PART NO.	DESCRIPTION	COMMENTS
	70321201	Coin Drop Overlay Kit	P models
1	39564	Coin Drop Overlay	S models with BL** control suffix; Cover
	70246301	Coin Cover Overlay	G, K and L models with BL** control suffix; Cover
	70286701	Overlay	P models with BL** control suffix; Cover
	70275401	Overlay	H models with BL** control suffix; Cover
2	70414101	Foam Gasket	
3	70257701	Overlay	L and S models with BC, BL** and BX control suffixes; Text; Single drop
	70261001	Overlay	L and S models with BC, BL** and BX control suffixes; Icon; Single drop
	70257702	Overlay	L and S models with BC and BX control suffixes; Dual drop
	70261002	Overlay	L and S models with BC and BX control suffixes; Dual drop
	70258001	Overlay	H models with BC, BL** and BX control suffixes; Text; Single drop
	70261201	Overlay	H models with BC, BL** and BX control suffixes; Icon; Single drop
	70258002	Overlay	H models with BC and BX control suffixes; Dual drop
	70261202	Overlay	H models with BC and BX control suffixes; Icon; Dual drop
	70129501	Overlay	P models with BC* and BX* control suffixes; Single drop
	70129601	Overlay	P models with BC* and BX* control suffixes; Dual drop
	70321001	Overlay	P models with BC* and BX* control suffixes; World drop
	70259001	Overlay	P models with BC* and BX* control suffixes
	70453001	Overlay	G and K models; Text; Single drop
	70453002	Overlay	G and K models; Text; Dual drop
4	70107001	Pushbutton Switch	
5	70291001P	Control Plate Kit	
6	501524	Screw	4 required for mounting control
7	511867P	Control Assembly	
8	70429101P	Control Panel Harness	Non-CE models
	70429201P	Control Panel Harness	CE models
9	70324604	Jumper Calibration Wire	
10	29786	Nut	3 required

* NOTE: P models with BC or BX control suffixes require an overlay and coin drop overlay.

** NOTE: BL control suffix requires an overlay and overlay cover specific to model.

Central Pay and Card Reader MDC Models

G, H, K, L, P and S Models Except Thermal Oil Models
Models with BG, BL and BY Control Suffixes



TMB3036P_70421801

Central Pay and Card Reader MDC Models

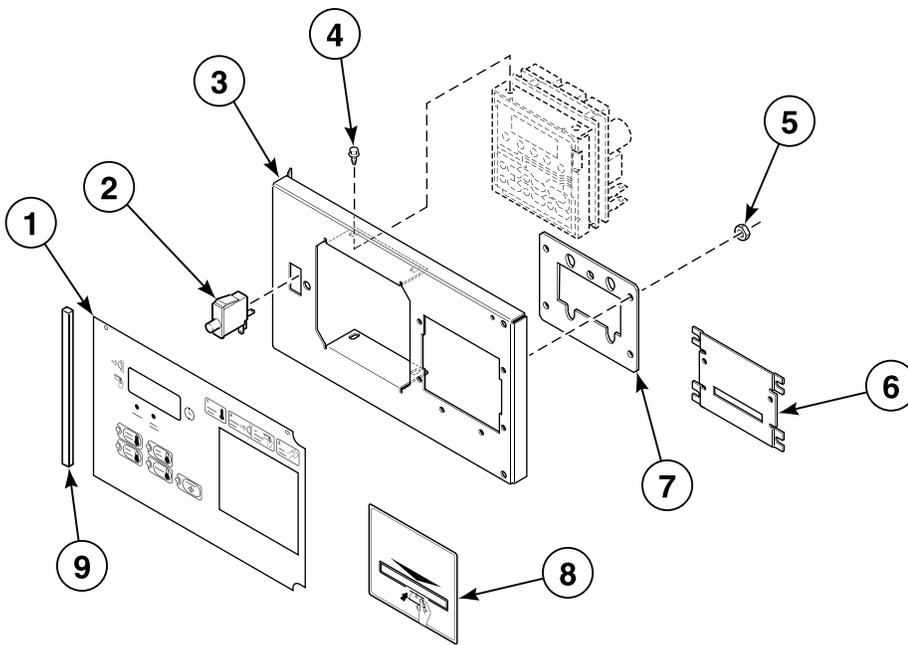
REF	PART NO.	DESCRIPTION	COMMENTS
1	70266701	Overlay	L and S models with BY control suffix; Text
	N/A	Overlay	L and S models with BY control suffix; Icon
	70257703	Overlay	L and S models except model ST050D with BY control suffix; Text
	70261003	Overlay	L and S models except model ST050D with BY control suffix; Icon
	70259001	Overlay	P models with BL* control suffix
	70266801	Overlay	H models with BY control suffix; Text
	70258003	Overlay	H models except model HT050D with BY control suffix; Text
	70453101	Overlay	G and K models
2	70107001	Pushbutton Switch	
3	70348801	Control Plate Assembly	H, P and S models except models HT050D and ST050D with BY control suffix
	70291001P	Control Plate Kit	H, L, P and S models with BL control suffix
4	501524	Screw	
5	511867P	Control Assembly	
6	70324604	Jumper Calibration Wire	
7	70429101P	Control Panel Harness	Non-CE models
	70358701	Control Panel Harness	CE models
8	70054	Nut	
9	N/A	Bypass Jumper Wire	
10	510068P	Card Reader and Bracket Assembly	
11	70208801	Mounting Plate	H, P and S models except models HT050D and ST050D with BY control suffix
12	70334201	Card Reader Overlay	S models; Black
	70334301	Card Reader Overlay	H models; Gray
	70246301	Coin Cover Overlay	G, K and L models
13	70414101	Foam Gasket	

N/A = Part no longer available

*** NOTE: BL control suffix requires an overlay and overlay cover specific to model.**

Optional Card Reader Mountings for MDC Models

H, K, L and S Models Except Thermal Oil Models
Models with BY Control Suffix

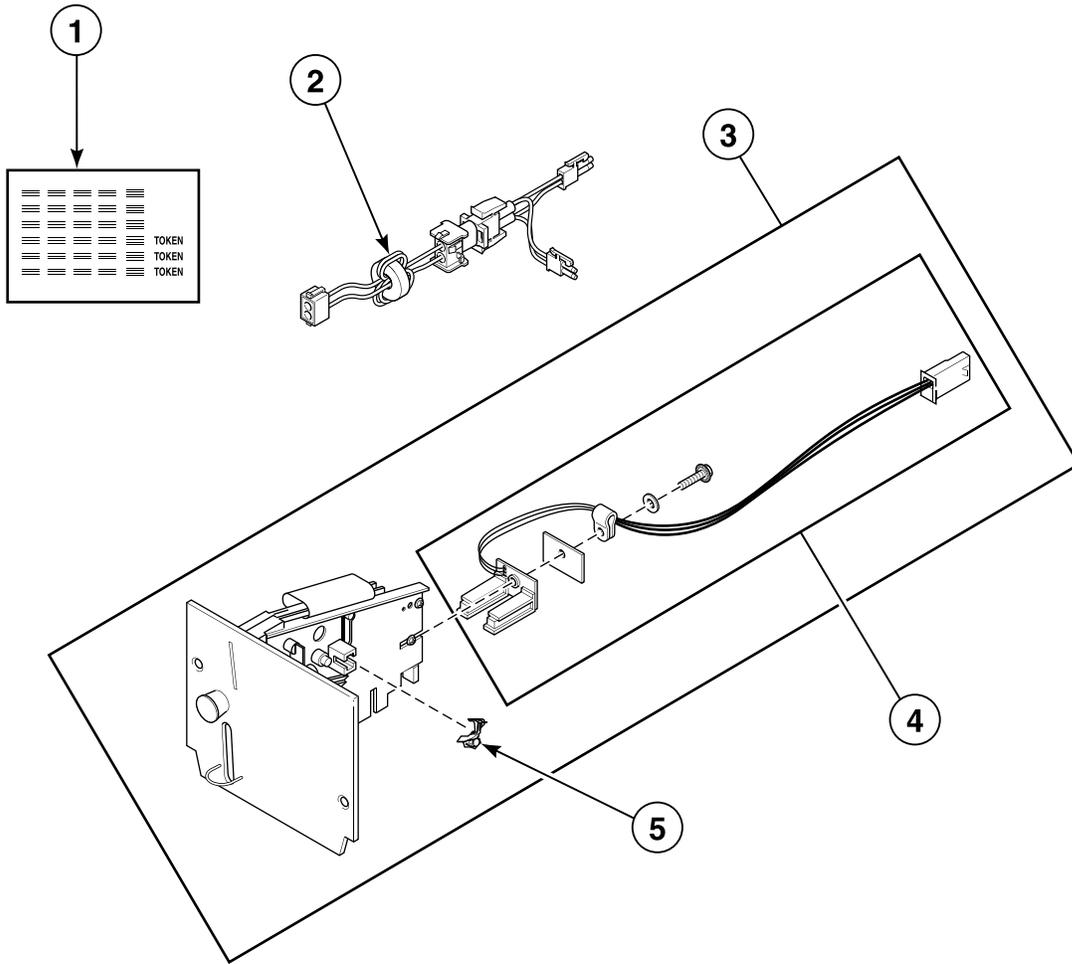


TMB3037P_70421801

Optional Card Reader Mountings for MDC Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70257703	Overlay	L and S models; Text and icon
	70258003	Overlay	H models; Text and icon
	70453101	Overlay	K models
2	70107001	Pushbutton Switch	
3	70348801	Control Plate Assembly	
4	501524	Screw	4 required
5	70054	Nut	4 required
6	44089501	Slot Card Plate Assembly	Included in literature packet
7	70208801	Mounting Plate	
8	70334201	Card Reader Overlay	Black; Included in literature packet
	70334301	Card Reader Overlay	Gray; Included in literature packet
9	70414101	Foam Gasket	

Coin Drops



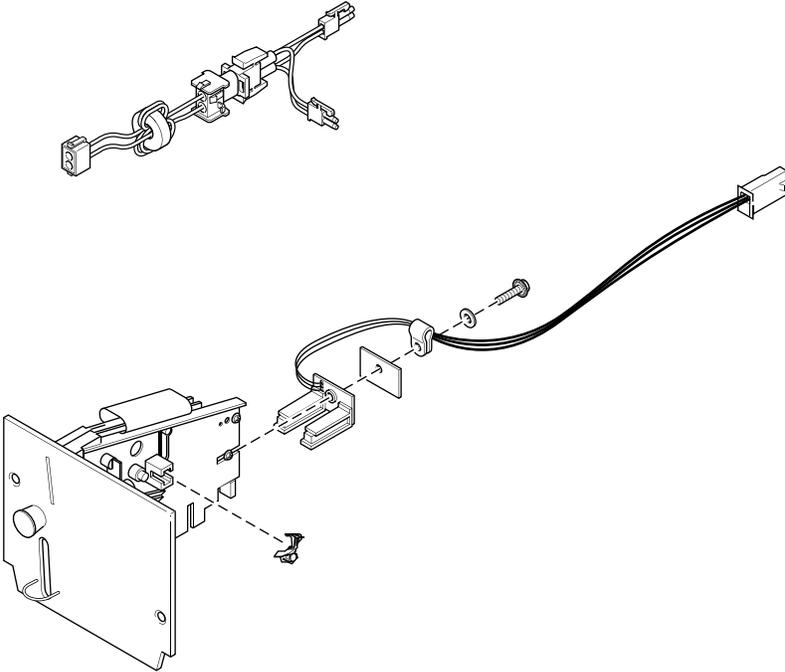
TMB2921P_70421801

Coin Drops

REF	PART NO.	DESCRIPTION	COMMENTS
1	38725	Coin Identification Paper	
2	44065801	Electronic Coin Drop Harness	Included in CK502 Electronic Coin Drop Kit
3	70294101P	Electronic Coin Drop Assembly	USA (default), Canada, Japan and Taiwan
	70294103P	Electronic Coin Drop Assembly	United Kingdom (default) and Europe
	70294104	Electronic Coin Drop Assembly	Euro (default), Denmark and Norway
	70294105P	Electronic Coin Drop Assembly	Australian (default), New Zealand, Hong Kong, South Korea and Malaysia
	70294106	Electronic Coin Drop Assembly	Mexico (default), Ecuador and USA dollar
	70294109	Electronic Coin Drop Assembly	Malaysia (default), China, Russia and Singapore
	70294107	Electronic Coin Drop Assembly	Lithuania (default), Latvia and Europe
	38479P	Coin Drop	USA; \$.25; Single
	70256402P	Coin Drop	USA; \$.25 and \$1.00; Dual
	70429001	Coin Drop	D models; USA
	38475	Coin Drop Assembly	Japan; 100 yen
	38519	Coin Drop Assembly	Japan; 100 and 500 yen
	38467	Coin Drop Assembly	Australia; .20 and 1.00
	70447301	Coin Drop Assembly	Australia; 1.00 and 2.00
	39748	Coin Drop	Token; Jeton; CE models
	210195	Coin Drop Assembly	Euro; .20 and 1.00
	210196	Coin Drop Assembly	Euro; .50 and 1.00
	70283102	Coin Drop Assembly	Euro; .20 and .50
	70294111	Electronic Coin Drop Assembly	Euro; .10, .20, .50, 1.00 and 2.00
	38462P	Coin Drop Assembly	Token; 118-1
	38463	Coin Drop Assembly	Token; 118-5
	38464P	Coin Drop Assembly	Canada; .25
	200578P	Coin Drop Assembly	Canada; .25 and 1.00
	38472	Coin Drop Assembly	England; 20 pence and 1 pound
	38521	Coin Drop Assembly	Korea; 100 and 500 won
	38963P	Coin Drop	Token; 118-16
	39157	Coin Drop Assembly	Israel; Shekel
CK077	Coin Drop Kit	Taiwan; 10 NT	
70281102	Coin Drop Assembly	Taiwan; Dual drop	
44039701P	Coin Drop Assembly	USA; \$.25; DO, DV, DX and RD control suffixes	
44039702	Coin Drop Assembly	Mexico; 2 peso; DO, DV, DX and RD control suffixes	
44039703	Coin Drop Assembly	Token; .880; DO, DV, DX and RD control suffixes	
44039704	Coin Drop Assembly	Japan; 100 yen; DO, DV, DX and RD control suffixes	
44039705	Coin Drop Assembly	England; 20 pence; DO, DV, DX and RD control suffixes	
44039706	Coin Drop Assembly	Token; .800; DO, DV, DX and RD control suffixes	
44039707	Coin Drop Assembly	England; 50 pence; DO, DV, DX and RD control suffixes	
	N/A	Coin Drop Assembly	5 and 10 krone
4	200674P	Opto Coupler	
5	201595P	Wire Guard	

N/A = Part no longer available

Coin Drop Kits



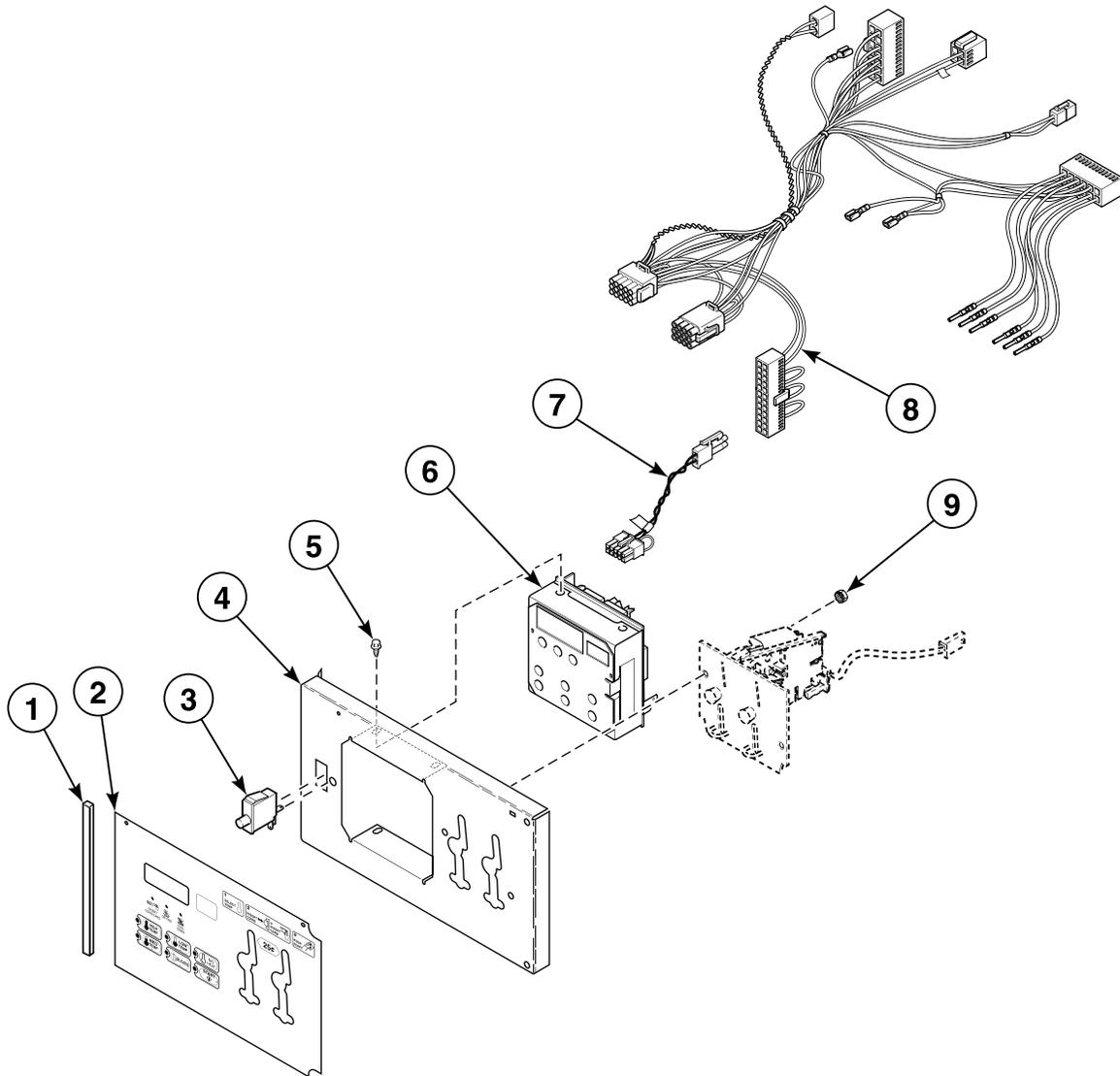
TMB2738PA_70421801

Coin Drop Kits

REF	PART NO.	DESCRIPTION	COMMENTS
	CK502	Electronic Coin Drop Kit	Includes 44065801 Electronic Coin Drop Harness and wiring diagram supplement
	CK095	Electronic Coin Drop Kit	USA (default), Canada, Japan and Taiwan; In addition to this kit, order CK502 Electronic Coin Drop Kit
	CK099	Electronic Coin Drop Kit	Australia (default), New Zealand, Hong Kong, South Korea and Malaysia; In addition to this kit, order CK502 Electronic Coin Drop Kit
	CK100	Electronic Coin Drop Kit	United Kingdom (default), and Europe; In addition to this kit, order CK502 Electronic Coin Drop Kit
	CK101	Electronic Coin Drop Kit	Euro (default), Denmark and Norway; In addition to this kit, order CK502 Electronic Coin Drop Kit
	CK103	Electronic Coin Drop Kit	Lithuania (default), Latvia and Europe; In addition to this kit, order CK502 Electronic Coin Drop Kit
	CK106	Electronic Coin Drop Kit	Malaysia (default), China, Russia and Singapore; In addition to this kit, order CK502 Electronic Coin Drop Kit
	CK108	Electronic Coin Drop Kit	South Africa; In addition to this kit, order CK502 Electronic Coin Drop Kit
	CK109	Electronic Coin Drop Kit	Euro; In addition to this kit, order CK502 Electronic Coin Drop Kit

Coin Drop Components for Quantum Control

SA and ST Models
Models with LC, LX, WC and WX Control Suffixes



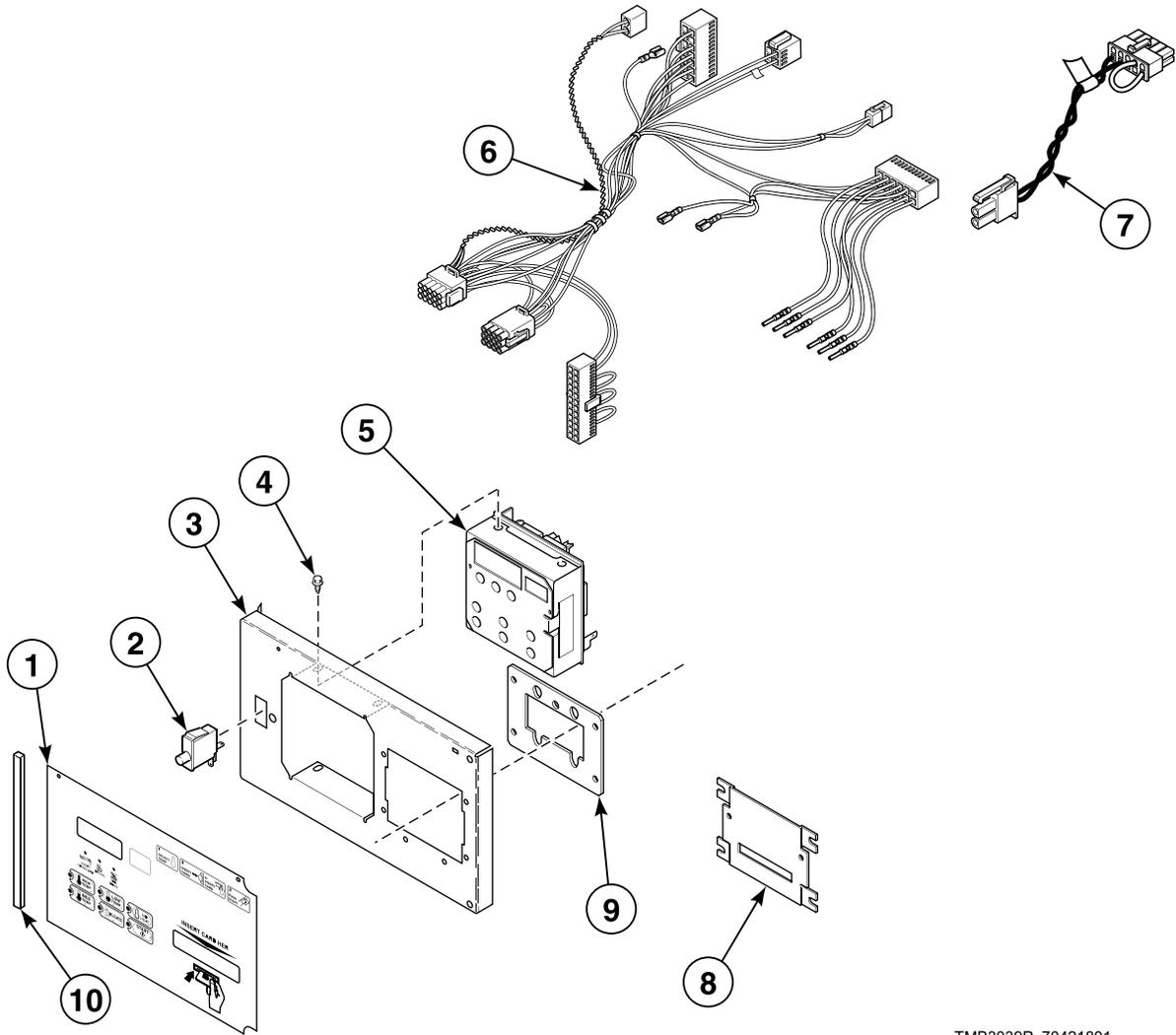
TMB3038P_70421801

Coin Drop Components for Quantum Control

REF	PART NO.	DESCRIPTION	COMMENTS
	NK208	Network Retrofit Kit	LC and LX control suffixes
	NK220	Network Controller Kit	LC and LX control suffixes
1	70414101	Foam Gasket	
2	44194801	Control Overlay	Model ST050D
	70449501	Control Overlay	Model ST050D
	70410001	Control Overlay	Single drop; All models except ST050D
	70410002	Control Overlay	Dual drop; All models except ST050D
3	70107001	Pushbutton Switch	
4	70291001P	Control Plate Kit	
5	501524	Screw	4 required for mounting control
6	512858P	Control Kit	
7	70324604	Jumper Calibration Wire	
8	70410401P	Control Panel Harness	
9	29786	Nut	2 required

Card Reader Components for Quantum Control

SA and ST Models
Models with LY and WY Control Suffixes



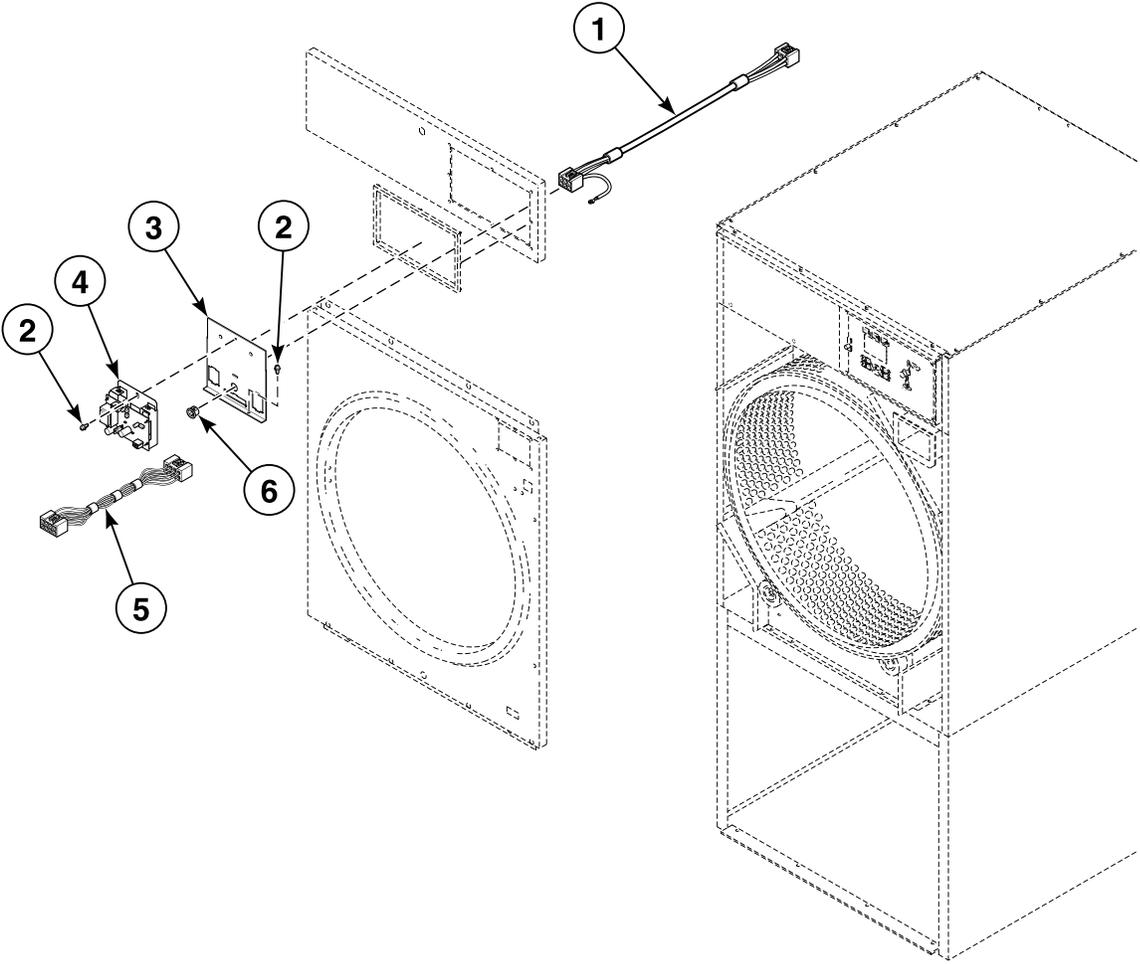
TMB3039P_70421801

Card Reader Components for Quantum Control

REF	PART NO.	DESCRIPTION	COMMENTS
	NK208	Network Retrofit Kit	LY control suffix
	NK220	Network Controller Kit	LY control suffix
1	70410003	Overlay	
2	70107001	Pushbutton Switch	
3	70348801	Control Plate Assembly	
4	501524	Screw	4 required
5	512858P	Control Kit	
6	70410401P	Control Panel Harness	
7	70324604	Jumper Calibration Wire	
8	44089501	Slot Card Plate Assembly	
9	70208801	Mounting Plate	
10	70414101	Foam Gasket	

Network Board for Quantum Control

SA and ST Models
Models with WC, WX and WY Control Suffixes



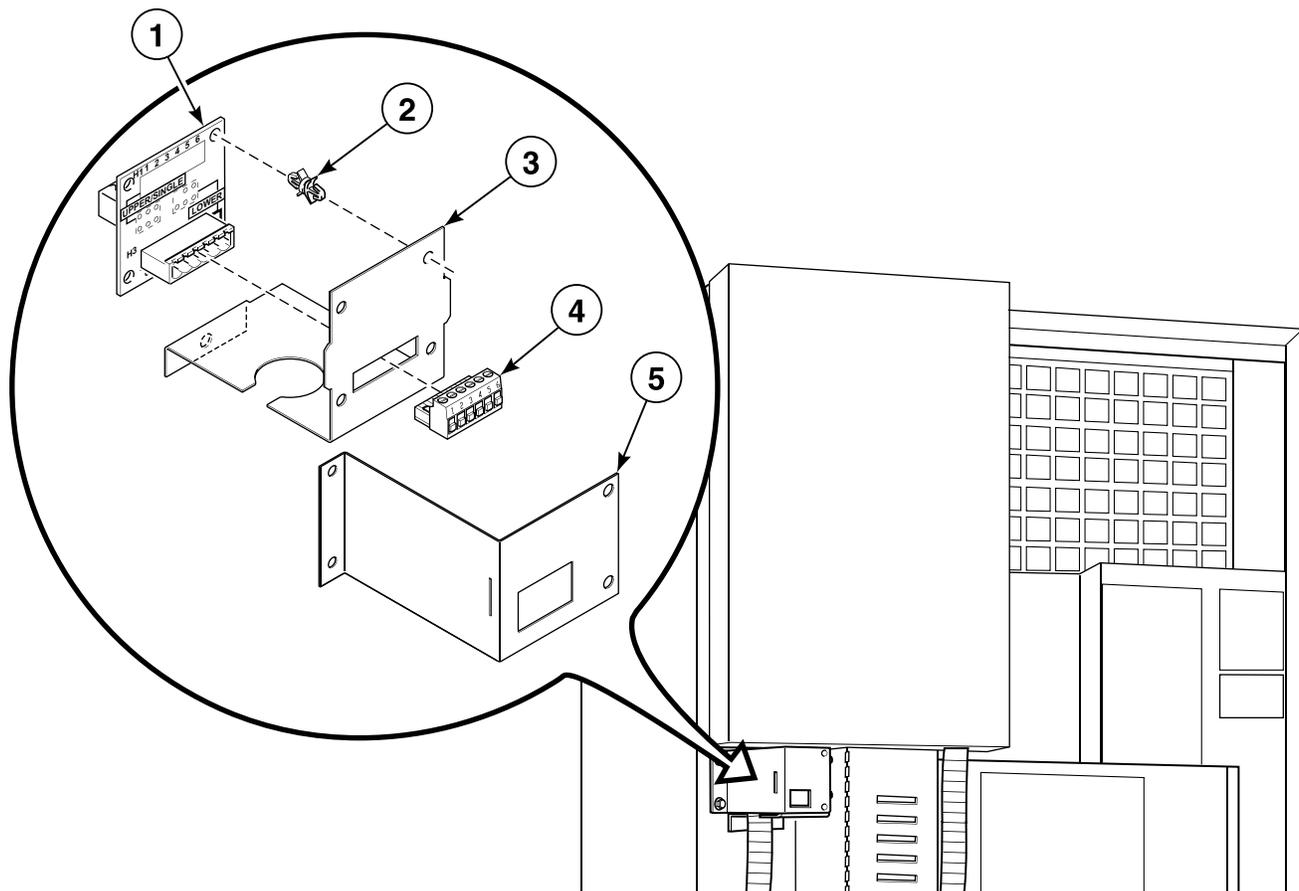
TMB2954P_70421801

Network Board for Quantum Control

REF	PART NO.	DESCRIPTION	COMMENTS
	800246	Communication Wire Harness Assembly	
1	44141801P	Network Harness	
2	430497	Screw	
3	70307002	Control Housing Cover	
4	201341	Network Board Assembly	
5	44088501P	Network Wire Harness Assembly	
6	M400770	Snap Bushing	

Network Connection for Quantum

SA and ST Models
Models with WC, WX and WY Control Suffixes

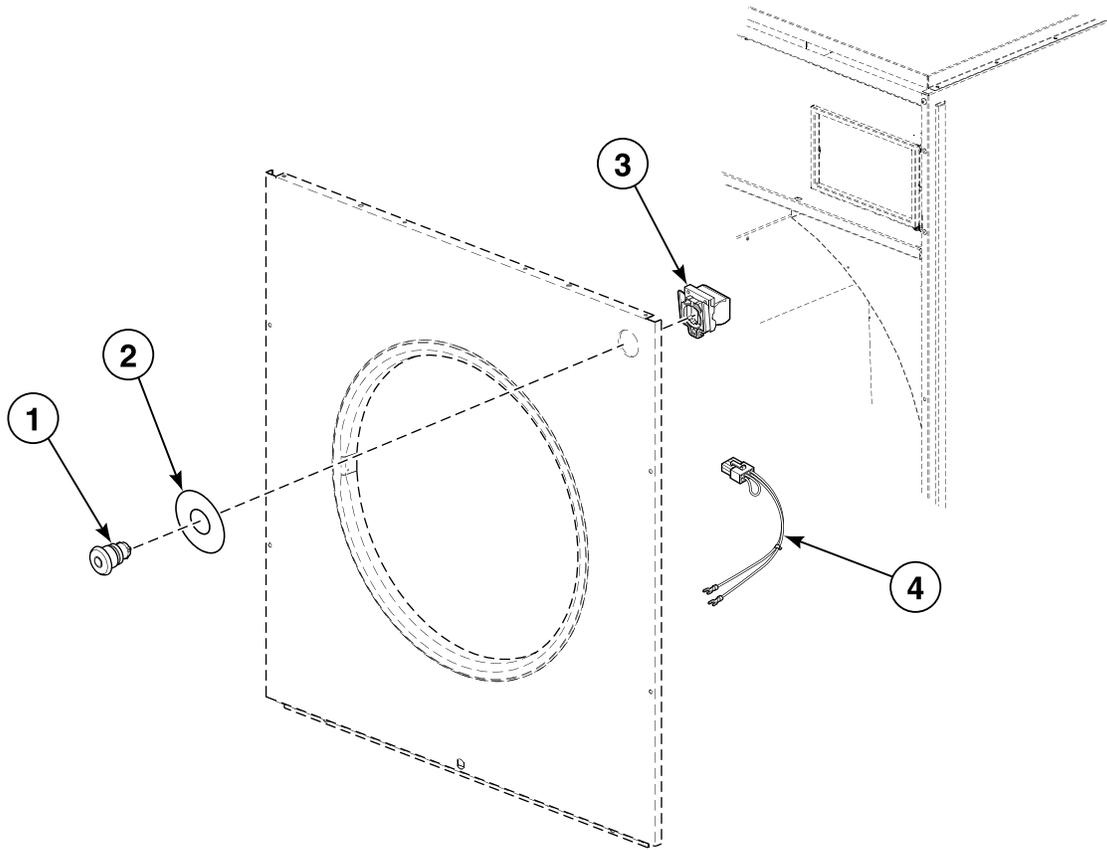


TMB2955P_70421801

Network Connection for Quantum

REF	PART NO.	DESCRIPTION	COMMENTS
	201341	Network Board Assembly	
1	210095P	Communication Board	
2	210098	PC Board Standoff	4 required
3	44143601	Network Board Bracket	
4	210099	Communication Connector	
5	44143701	Network Board Cover	

Emergency Stop Button - CE Models

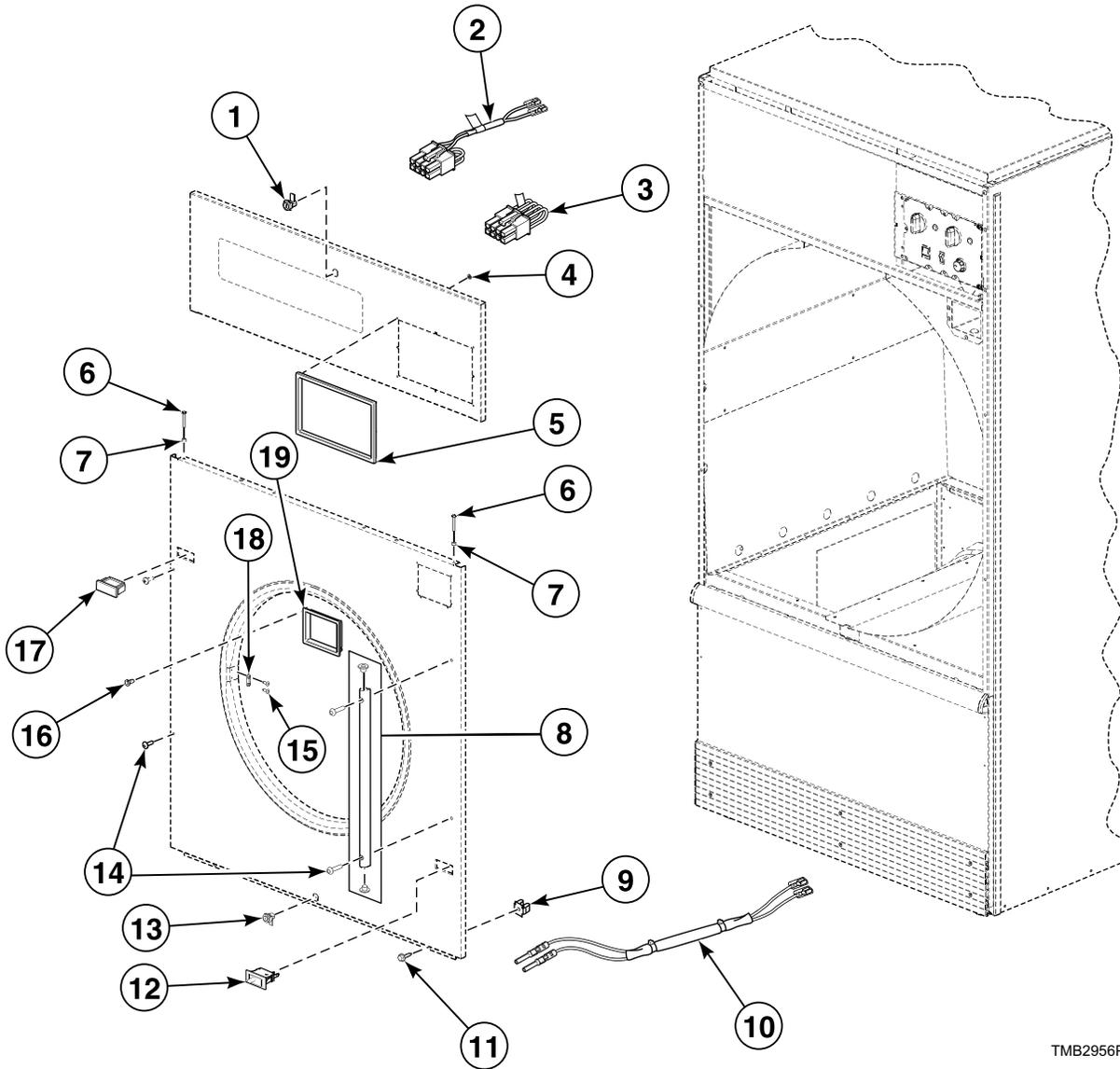


TMB2386P_70421801

Emergency Stop Button - CE Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	F200233500	Emergency Stop Pushbutton	
2	M412235	Emergency Stop Label	
3	F200233401	Contact Block Switch	
	F8069501	Contact Switch	
4	70364105P	Emergency Stop Contact Harness	1 contact
	70364106P	Emergency Stop Harness	2 contacts

Cabinet Front Components

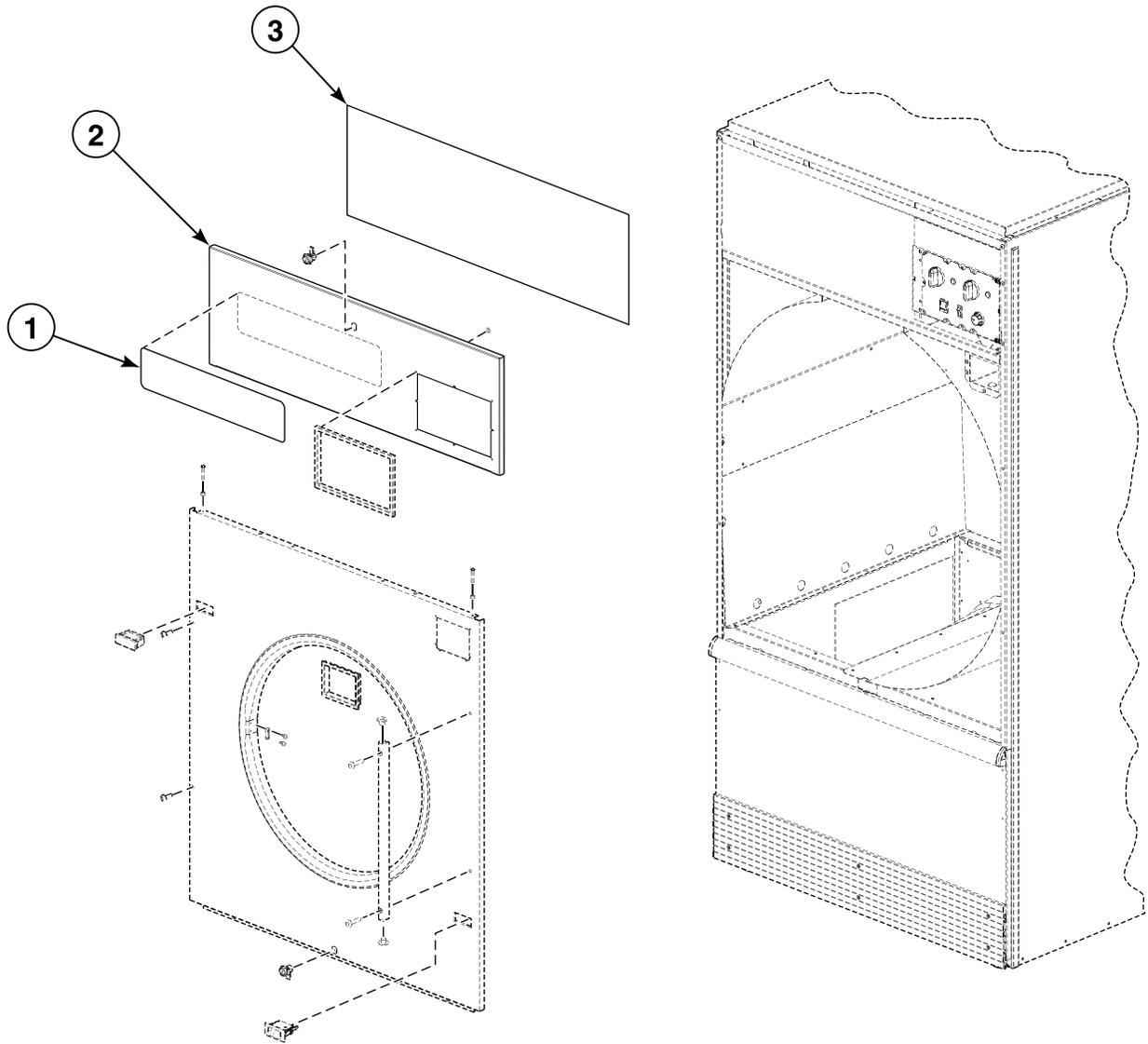


TMB2956P_70421801

Cabinet Front Components

REF	PART NO.	DESCRIPTION	COMMENTS
	M4379P4	Tumbler Dolly Kit	
1	44089301P	Lock, Key and Nut Kit	RL001 key code; Control panel; Optional if same key is to be used for control lock
	70155601	Key	RL001
2	70364104P	Coin Vault Switch Harness	Coin; BC, BX, LC, LX, WC and WX control suffixes
3	70364103	Bypass Harness	OPL; 3O, 3V, 3X, BG, BL, BY, DO, DV, DX, LY, OM, QT, R3, RD, RM, RQ, SD, SX and WY control suffixes
4	M400977	Nut	8 required per control trim
5	44016301	Control Trim	H models
	44016401	Control Trim	G, K, L, P, S, U and Y models
6	70275801	Screw	4 required
7	56079	Panel Locator	2 required
8	44035001	Door Hinge Lug Assembly	
9	70030501	Expansion Clip	
10	44137601	Door Switch Harness	
11	M411072	Screw	4 required; Front panel; Bottom
12	70107001	Pushbutton Switch	Door switch
13	44089301P	Lock, Key and Nut Kit	RL001 key code; Lint panel; Optional if same key is to be used for control lock
	70155601	Key	RL001
	44089302P	Lock, Key and Nut Kit	RL002 key code; Lint panel; Standard coin and card models
	70155602	Key	RL002
14	70033502	Screw	4 required for painted panels; 2 required for stainless steel panels in addition to 2 of 70182601 Screw
	70182601	Screw	2 required for stainless steel panels in addition to 2 of 70033502 Screw
15	M400003	Pop Rivet	2 per door latch
16	M400972	Shadow Box Clip	6 required
17	44057801W	Switch Hole Plug	White
	44057801Q	Switch Hole Plug	Bisque
	44057801B	Switch Hole Plug	Black; For stainless steel and turquoise models
18	M401223	Door Latch	2 required
19	70117501	Coin Vault Trim	H models; Gray
	70117502	Coin Vault Trim	G, K, L, P, S, U and Y models; Black

Cabinet Panels and Nameplates



TMB2554P_70421801

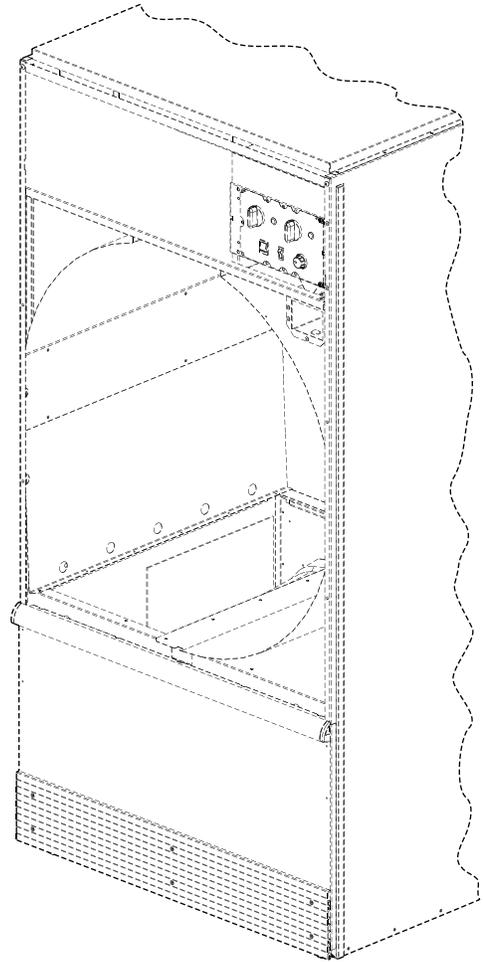
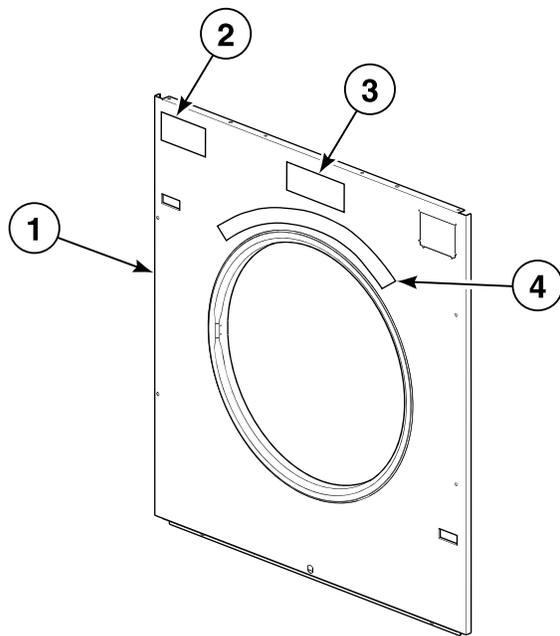
Cabinet Panels and Nameplates

REF	PART NO.	DESCRIPTION	COMMENTS
1	44010401	Nameplate	H models
	44010601	Nameplate	S models
	M412963	Nameplate Overlay	U models
	44046801	Nameplate	D and I models
	44062901	Nameplate	C models
	70380701	Nameplate Overlay	P models
	70243901	Nameplate	L models
	70410201	Nameplate Overlay	G models; OPL
	44130301	Nameplate Overlay	K models; OPL
	70304501	Nameplate Overlay	Y models
2	44040001*P	Control Panel	C, D and I models with 3O, 3V, 3X and R3 control suffixes; Manual
	44040002	Control Panel	C, D and I models with 3O, 3V, 3X and R3 control suffixes; Manual; Stainless steel
	44040003*	Control Panel	C and I models with DO, DV and RD control suffixes; Electronic
	44040004	Control Panel	C and I models with DO, DV and RD control suffixes; Electronic; Stainless steel
	44040005*	Control Panel	G and K models
	44040006	Control Panel	G and K models; Stainless steel
	44000117BP	Control Panel	L models
	44000117*P	Control Panel	H, P, S, U and Y models
	44000118P	Control Panel	H, P, S, U and Y models; Stainless steel
3	44020601	Insulation	Used inside access panel

* Add Letter To Designate Color. Q - Bisque W - White

NOTE: All front panel assemblies include M401223 Door Latch and 2 of M400003 Pop Rivet

Front Panel Assemblies



TMB3090P_70421801

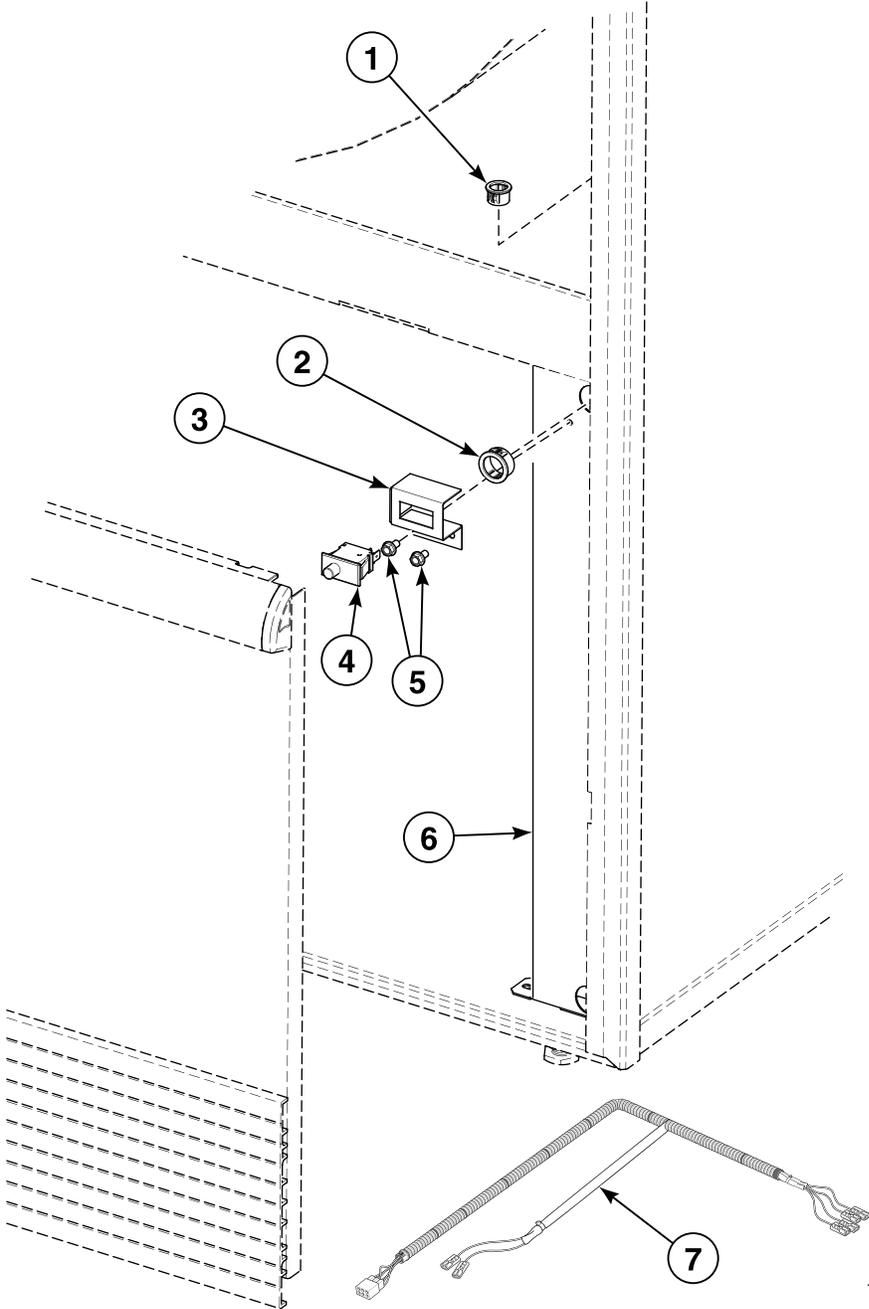
Front Panel Assemblies

REF	PART NO.	DESCRIPTION	COMMENTS
1	44077901*P	Front Panel Assembly	BC, BX, LC, LX, SD, SX, WC and WX control suffixes
	44077902P	Front Panel Assembly	BC, BX, LC, LX, SD, SX, WC and WX control suffixes; Stainless steel
	44077903*	Front Panel Assembly	BL, BY and WY control suffixes
	44077904P	Front Panel Assembly	BL, BY and WY control suffixes; Stainless steel
	44077905*P	Front Panel Assembly	Non-CE models; OM, QT, RM and RQ control suffixes
	44077906P	Front Panel Assembly	Non-CE models; OM, QT, RM and RQ control suffixes; Stainless steel
	44077907*P	Front Panel Assembly	CE models; 3O, OM, QT, R3, RM and RQ control suffixes
	44077908	Front Panel Assembly	CE models; 3O, OM, QT, R3, RM and RQ control suffixes; Stainless steel
2	70414001	Label	G and K models; Coin
3	44128901	Fire Suppression System Label	G and K models
4	M410892	Warning Label	

* Add Letter To Designate Color. Q - Bisque W - White

NOTE: All front panel assemblies include M401223 Door Latch and 2 of M400003 Pop Rivet

Lint Panel Switch Assembly

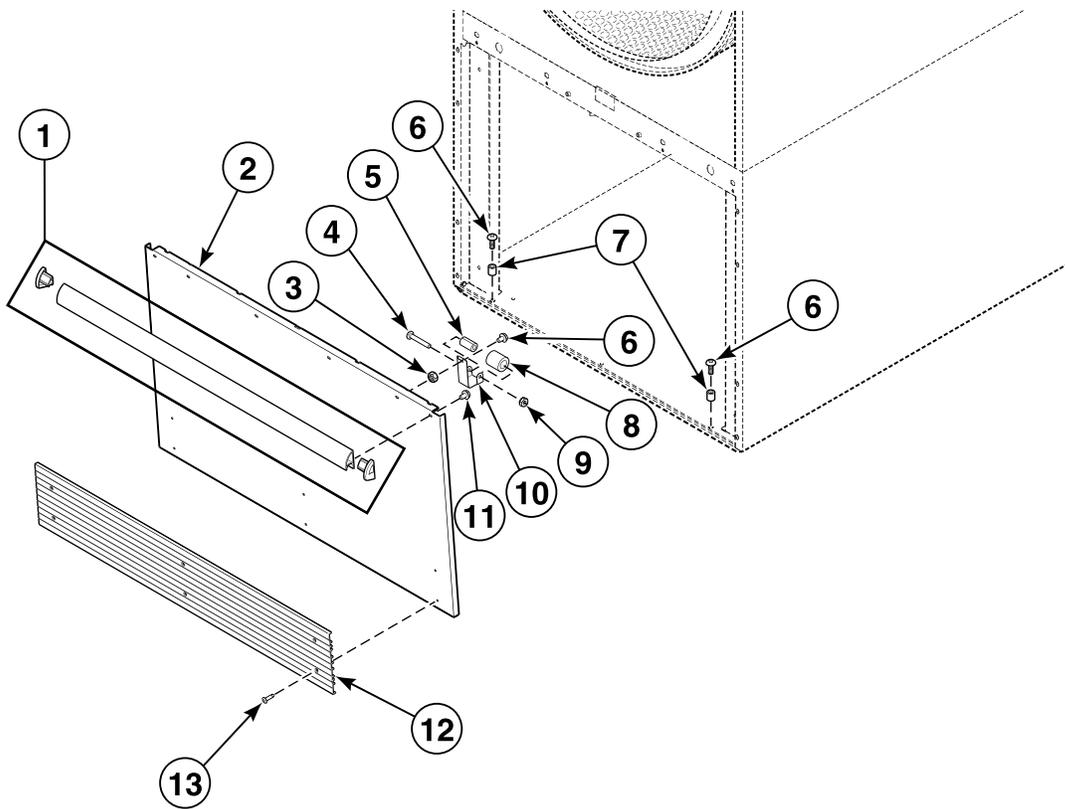


TMB2945P_70421801

Lint Panel Switch Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	M411826	Snap Bushing	
2	M400770	Snap Bushing	
3	44118601	Lint Panel Switch Bracket	
4	70107001	Pushbutton Switch	
5	430497	Screw	
6	44001201	Front Pillar	
7	44137501P	Base Harness Assembly	

Lower Cabinet Front Components



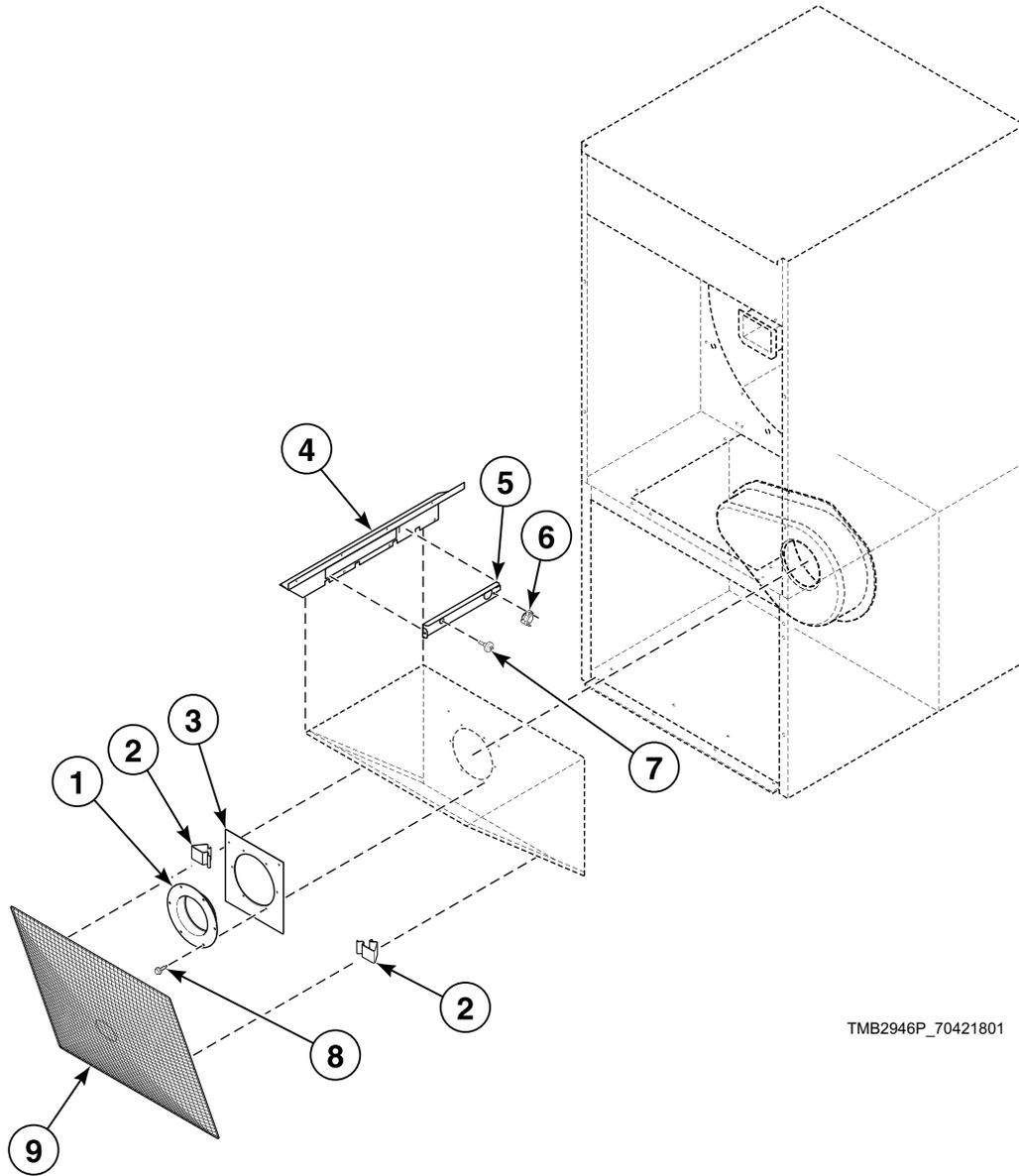
TMB2057P_70421801

Lower Cabinet Front Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70154405	Handle and Caps Assembly	C, D, I, L, P, S, U and Y models; Black; Includes endcaps
	70154406	Handle and Caps Assembly	H models; Gray; Includes endcaps
	70407202	Handle Bumper	G and K models; Black and blue; Does not include endcaps
2	44000001*P	Lint Panel	
	44000002P	Lint Panel	Stainless steel
3	51236	Nut	
4	70072801	Screw	
5	70030201	Roller Catch Spacer	
6	70132301	Screw	
7	56079	Panel Locator	
8	70297601	Roller Catch Wheel	
9	23951	Nut	
10	70030301	Roller Catch Arm	
11	430757	Screw	4 required
12	70117608	Kickplate	H models; Gray
	70117607	Kickplate	All other models; Black
13	70126401	Pop Rivet	H models; Gray; 6 required
	70126301	Pop Rivet	All other models; Black; 6 required

* Add Letter To Designate Color. Q - Bisque W - White

Cabinet Limit and Thermistor Assembly

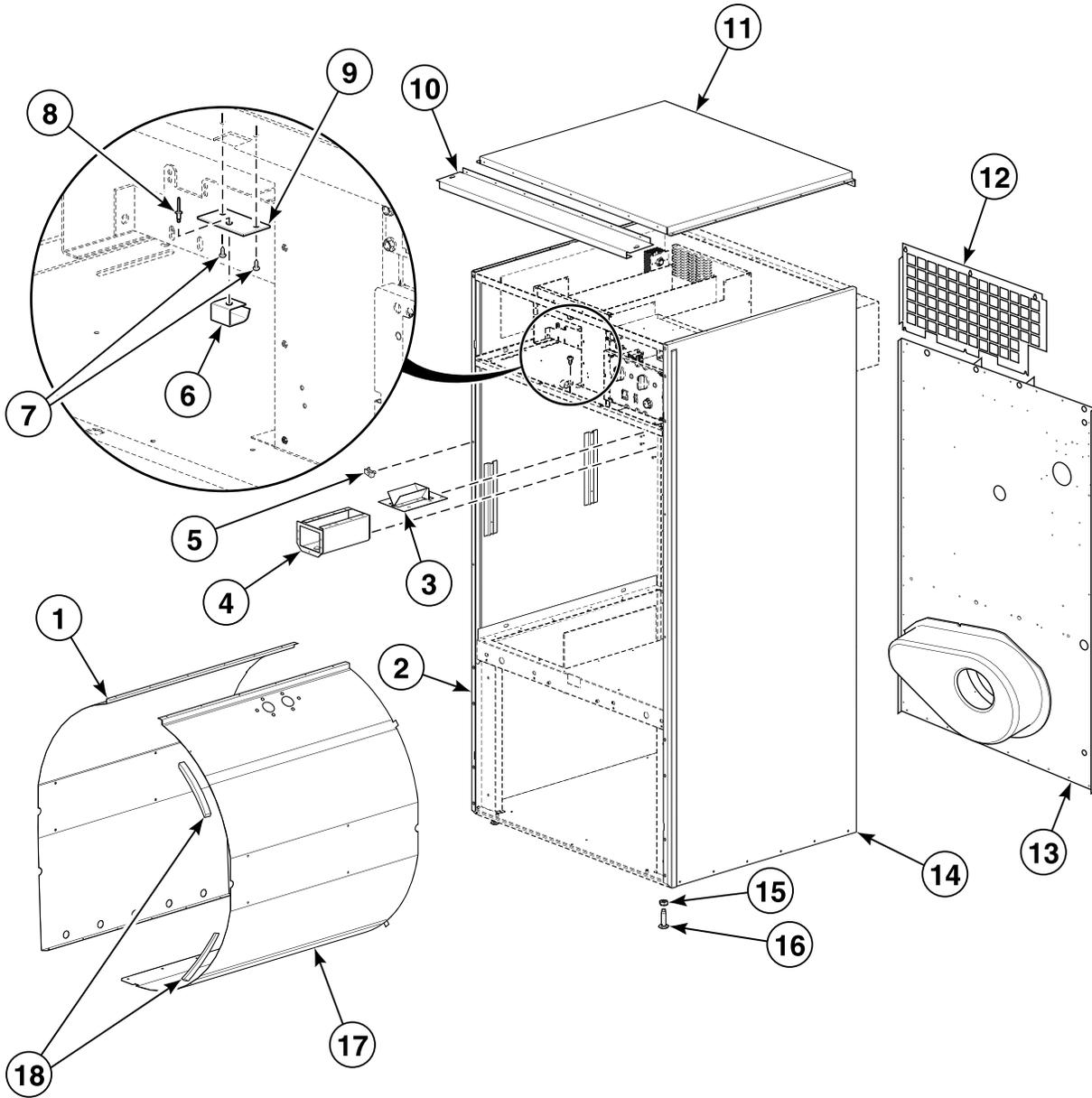


TMB2946P_70421801

Cabinet Limit and Thermistor Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	70014101	Blower Inlet Cone	Gas and steam 60 Hertz; Electric 60 Hertz/3 Phase
2	35865	Hold-Down Clip	2 required
3	44150201	Cone Plate	Gas and steam 60 Hertz; Electric 60 Hertz/3 Phase
4	44162201	Lint Screen Deflector	
5	44162301	Deflector Cover	
6	M411813	Limit Thermostat	Electric models
	M410542	Limit Thermostat	Non-CE and non-Australian gas models and all steam models
	M411941	Manual Reset Thermostat	CE and Australian gas models
7	M414704	Thermistor	
8	430497	Screw	Gas and steam 60 Hertz; Electric 60 Hertz/3 Phase; 6 required
9	44063601	Lint Screen	

Cabinet Components



TMB2947P_70421801

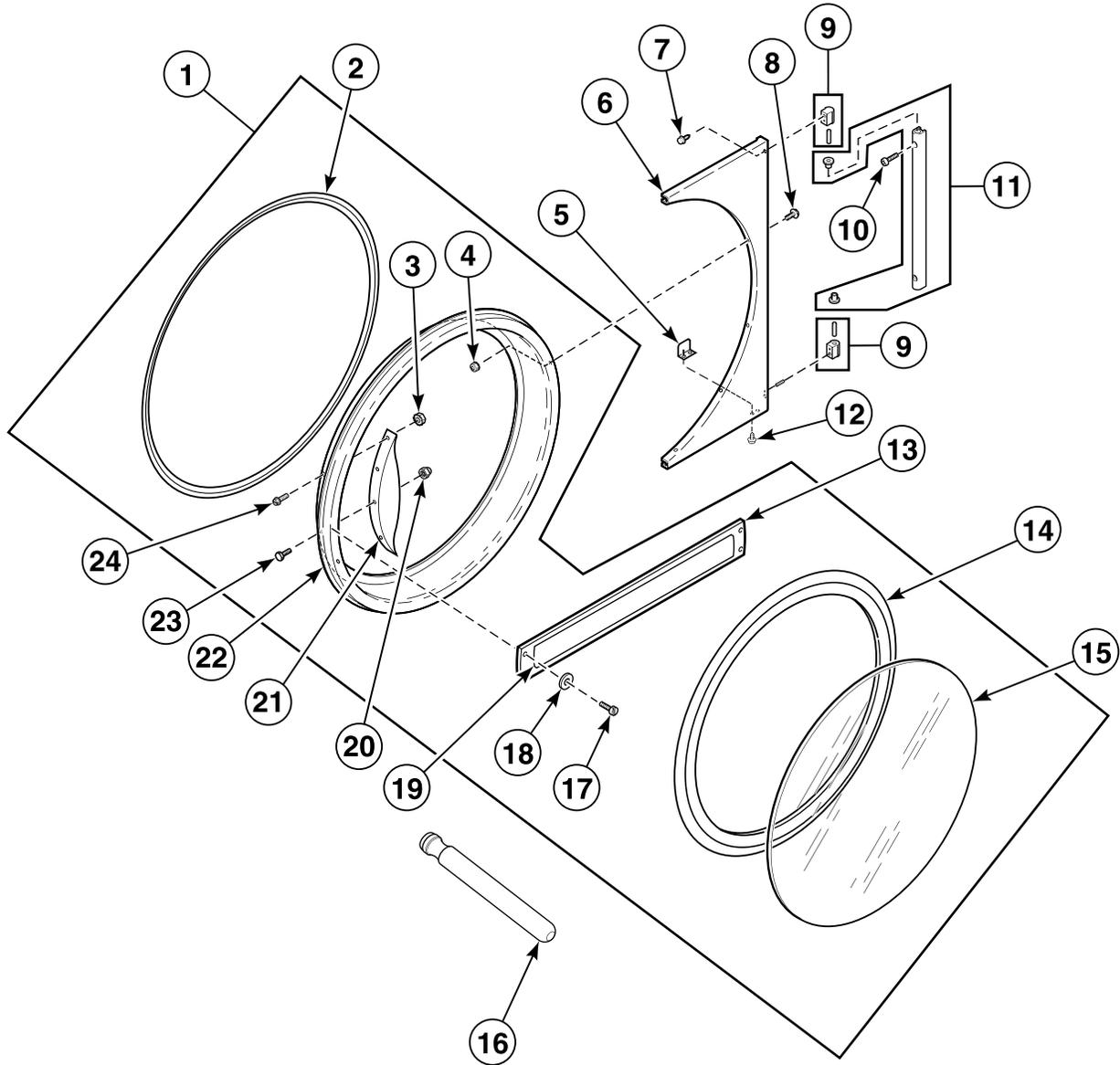
Cabinet Components

REF	PART NO.	DESCRIPTION	COMMENTS
	298P4P	Spray Paint	White
	122P4P	Porcelain Touch-Up Paint	White
	370P4P	Porcelain Touch-Up Paint	Bisque
1	44005201	Baffle	Left
2	44056801*	Side Panel and Bracket Assembly	Left
3	70296401	Coin Chute Assembly	Wide; Includes 6 of 70058502 Pop Rivet
4	70180101	Coin Vault Assembly	Includes 5 of 70058502 Pop Rivet
5	70030401	Nut	U-clip
6	431318	Control Door Latch	
7	431287	Screw	
8	M400003	Pop Rivet	
9	44003201	Latch Mounting Bracket	
10	44129401	Top Panel Bracket	Gas and electric models
11	44135001P	Top Cover Pan	Gas and electric models
	44139301	Top Cover	Steam models
12	44176201	Top Rear Panel	Gas and steam models
	44170501	Top Rear Panel	Electric models
13	44170401	Rear Panel Assembly	
	N/A	Rear Panel Assembly	Bolt on angle option
14	44056701*	Side Panel	Right
15	21899	Nut	Right
16	70247701	Screw	Leveling leg
17	44004901	Baffle	Right
	44065501	Baffle	Right; Models equipped with fire suppression system
18	70015701	Baffle Gasket	

* Add Letter To Designate Color. Q - Bisque W - White

N/A = Part no longer available

Door and Hinge Components



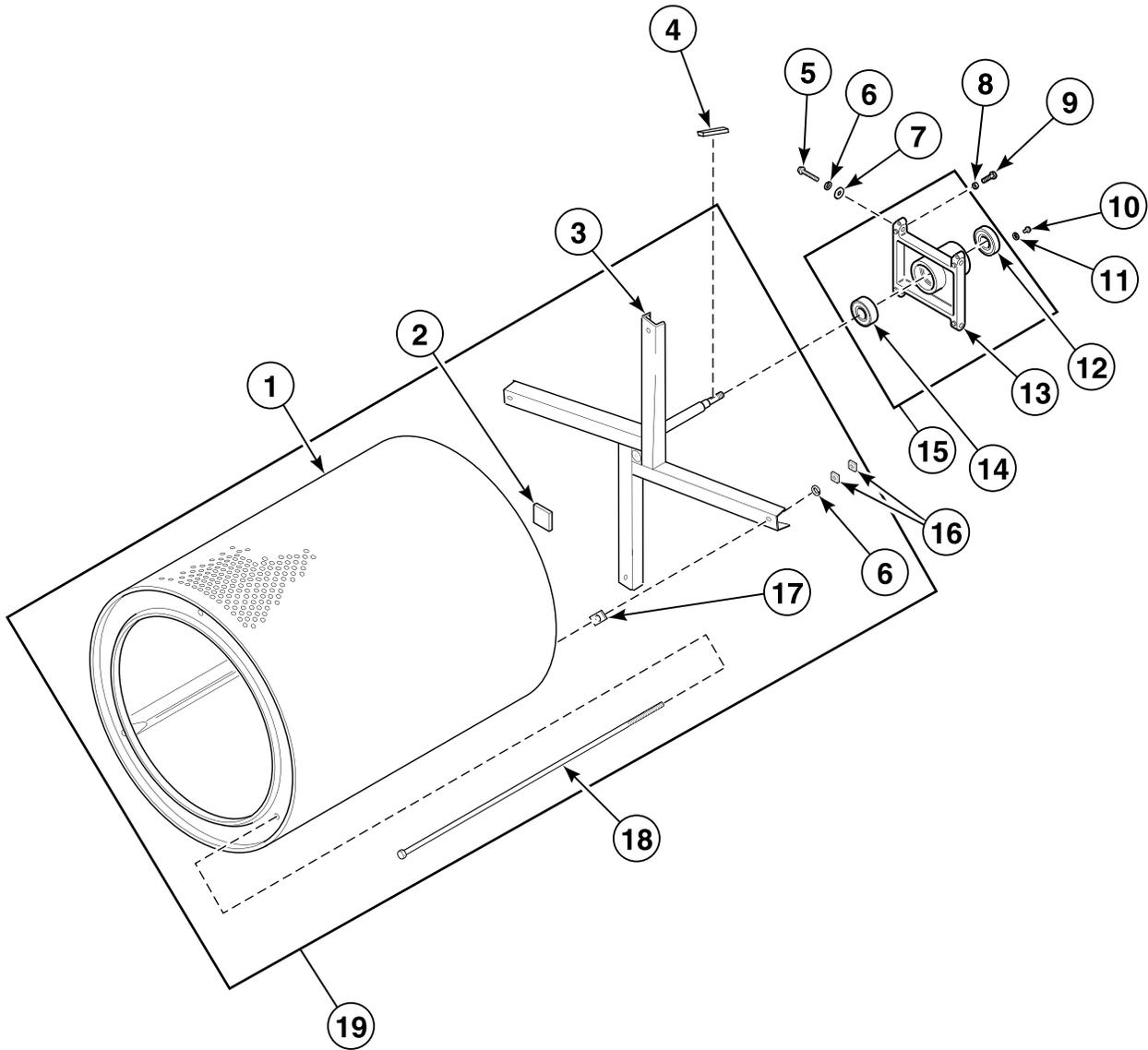
TMB3091P_70421801

Door and Hinge Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	44058102P	Door Assembly	H models
	44028902P	Door Assembly	S and U models
	44112101	Door Assembly	C, D and I models
	44029101	Door Assembly	L and P models
	70407401	Door Assembly	G and K models
2	44008201P	Door Ring Gasket	
3	44071201	Nut	H, S and U models; 4 required
4	23951	Nut	6 required
5	70215001P	Door Switch Actuator Kit	
6	44075208B	Door Hinge Assembly	G and K models
	44075203*	Door Hinge Assembly	All other models
	44075204	Door Hinge Assembly	All other models; Stainless steel
7	70442101	Screw	3 required
8	M400044	Screw	6 required
9	M4773P3	Cam and Hinge Kit	G and K models
	M4772P3	Cam and Hinge Kit	All other models
10	70409801	Screw	G and K models; 2 required
	70033502	Screw	All other models; 2 required
11	44035002	Door Hinge Lug Assembly	G and K models
	44035001	Door Hinge Lug Assembly	All other models; Includes bushings
12	70058501	Pop Rivet	2 required
13	70399501B	Handle Bar	G and K models
14	70211902P	Door Seal Kit	
15	44008402P	Door Glass	H models
	44008401P	Door Glass	All other models
16	M4221P4	Door Glass Installation Tool	
17	70126301	Pop Rivet	G and K models; 4 required
18	70409301	Washer	G and K models; 2 required
19	70411401	Nameplate Overlay	G models; Coin
	44144401	Nameplate Overlay	K models; Coin
20	M414215	Nut	
21	44057702	Door Handle	H models
	44007901	Door Handle	S and U models
22	44007702	Door Ring Assembly	H, L, P, S and U models
	44112001	Door Ring and Handle Assembly	C, D and I models
	44007703B	Door Ring	G and K models
23	M400661	Screw	Door strike
24	61199	Screw	H, S and U models; 4 required

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Cylinder, Trunnion and Bearing Components

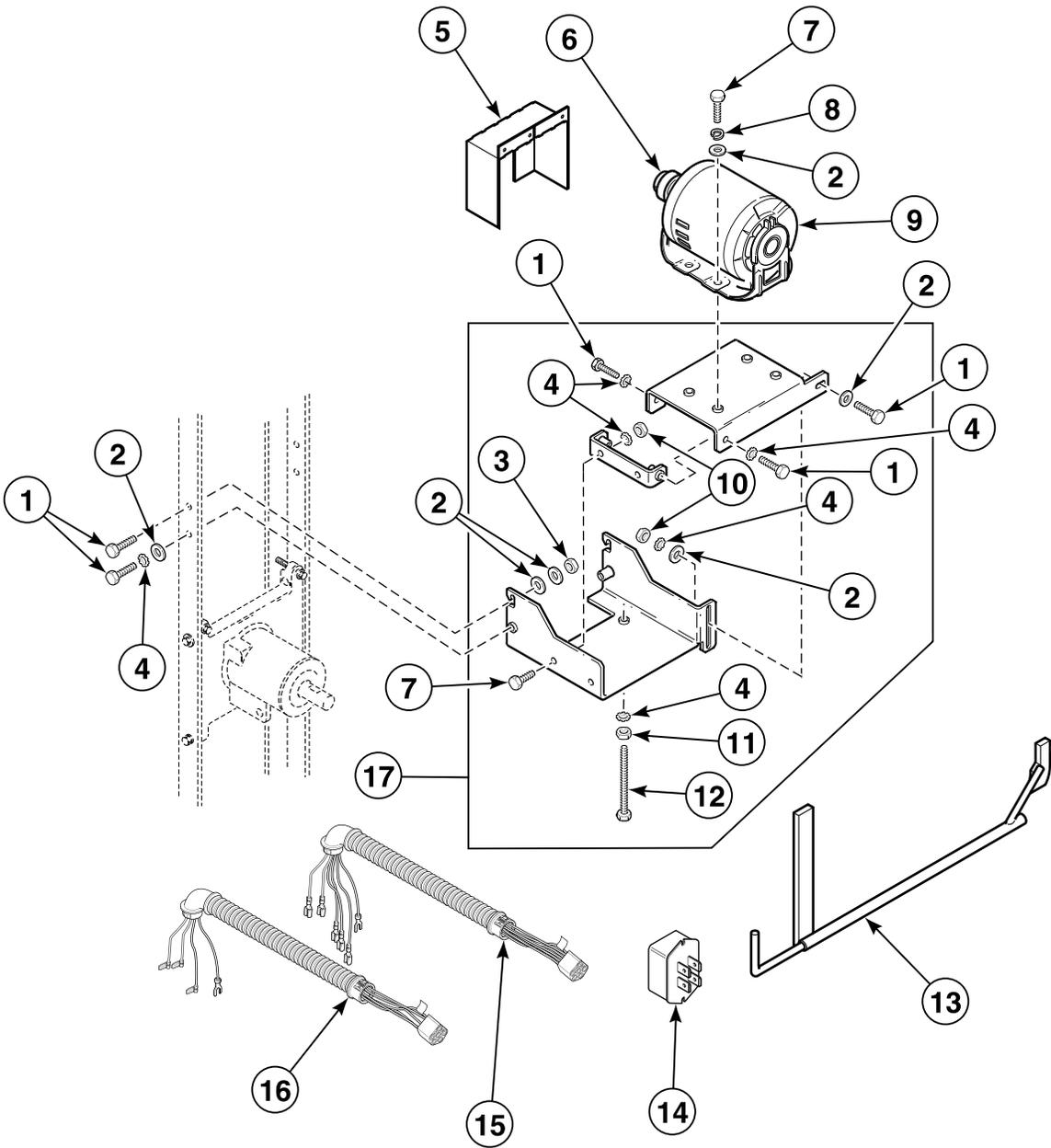


TMB2123P_70421801

Cylinder, Trunnion and Bearing Components

REF	PART NO.	DESCRIPTION	COMMENTS
	M4640P3	Trunnion and Bearing Assembly	Nonreversing
	M4641P3	Trunnion and Bearing Assembly	Reversing
	M4644P3	Housing and Trunnion Assembly	Includes bearing; Nonreversing
	M4645P3	Housing and Trunnion Assembly	Includes bearing; Reversing
1	44057001P	Cylinder Kit	Galvanized; C, D, H, I, L, P, S and U models
	44057101P	Cylinder Kit	Stainless steel; C, D, H, I, L, P, S and U models
	44130801	Cylinder Assembly	G and K models
	44089001	Cylinder Assembly	Stainless steel; U models with the 11th character of R
2	M402144	Felt Pad	
3	M413835P	Trunnion Kit	Spider; Nonreversing
	M413836	Trunnion Assembly	Spider; Reversing
4	M400008	Key	Half moon; Nonreversing
	M405232	Key	Straight; Reversing
5	M400063	Screw	4 required
6	91200	Washer	4 required
7	70261401	Washer	4 required
8	M400026	Nut	4 required
9	M400650	Bolt	2 required
10	70187201	Screw	4 required
11	20103	Washer	4 required
12	F100136P	Bearing	
13	M413826	Trunnion Housing	
14	44041901P	Ball Bearing	
15	M413832	Trunnion Housing Assembly	Includes bearing
16	M404993	Nut	
17	M401402	Spacer	Adjustment between cylinder and trunnion
18	M401411	Rib Rod	
19	44057401P	Cylinder and Trunnion Assembly	Galvanized; Nonreversing; C, D, H, I, L, P, S and U models
	44057402P	Cylinder and Trunnion Assembly	Stainless steel; Nonreversing; C, D, H, I, L, P, S and U models
	44057403	Cylinder and Trunnion Assembly	Galvanized; Reversing; C, D, H, I, L, P, S and U models
	44057404	Cylinder and Trunnion Assembly	Stainless steel; Reversing; C, D, H, I, L, P, S and U models
	44131002	Cylinder and Trunnion Assembly	Reversing; G and K models
	44131102	Cylinder and Trunnion Assembly	Nonreversing; G and K models
	44089101	Cylinder and Trunnion Assembly	Stainless steel; U models with the 11th character of R

Reversing Cylinder Drive Motor and Components

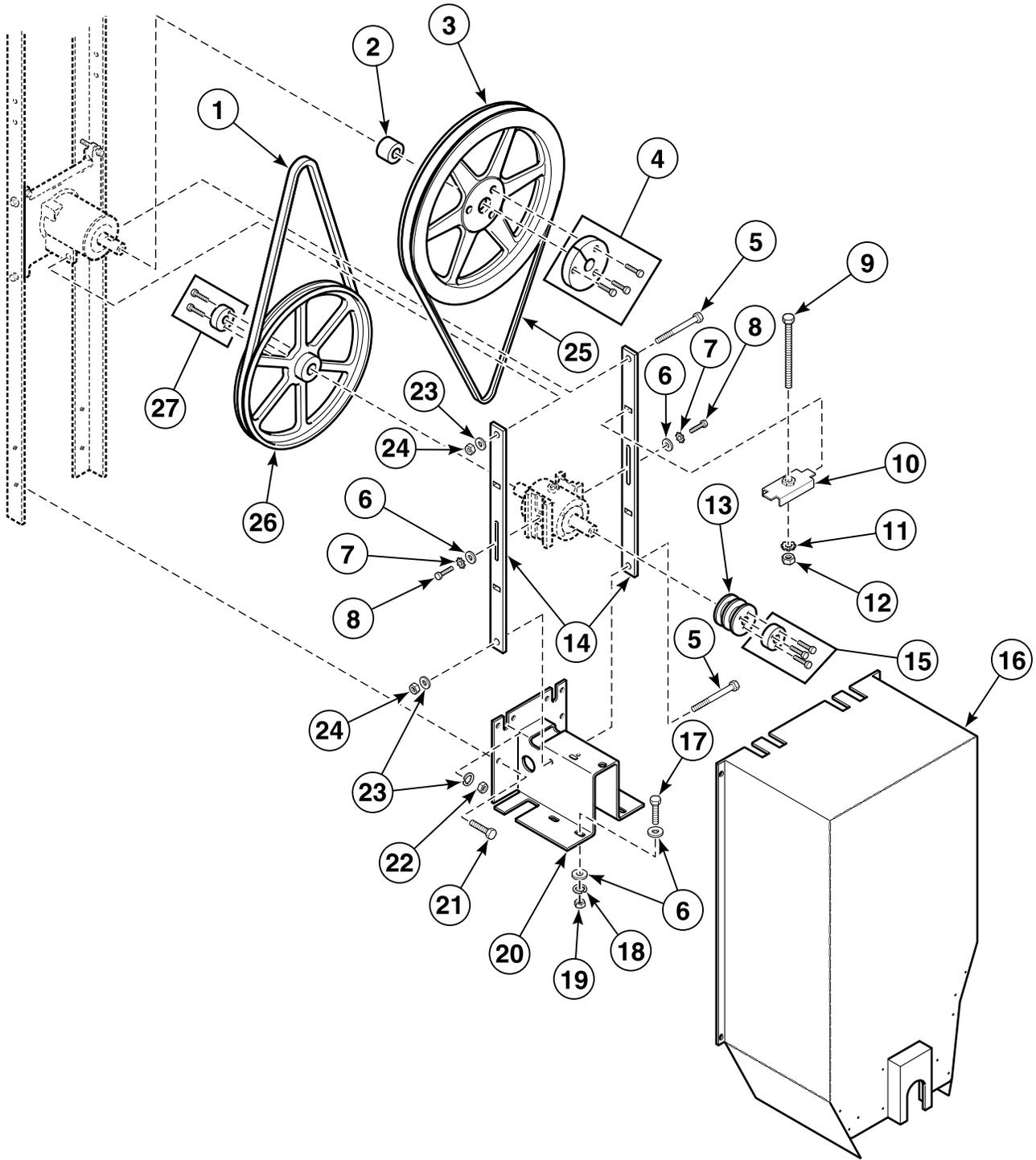


TMB3087P_70421801

Reversing Cylinder Drive Motor and Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	M400056	Screw	7 required
2	M400080	Washer	10 required
3	M412986	Nut	2 required
4	02834	Washer	8 required
5	M413541	Belt Guard	Upper
6	M414565	Pulley	60 Hertz
	M414567	Pulley	50 Hertz
7	M400057	Screw	6 required
8	M400013	Washer	4 required
9	M412519P	Motor Kit	Gas and steam models with: 200-208 or 240 Volt/60 Hertz/3 Phase, 460-480 Volt/60 Hertz/3 Phase, 200 Volt/50 Hertz/3 Phase, 230 or 240 Volt/50 Hertz/3 Phase and 380 or 400-415 Volt/50 Hertz/3 Phase; Electric models with: 200-208 Volt/60 Hertz/3 Phase, 240 Volt/50 or 60 Hertz/3 Phase, 480 Volt/60 Hertz/3 Phase, 200 Volt/50 Hertz/3 Phase, 380 Volt/50 Hertz/3 Phase and 400-415/50 Hertz/3 Phase
	M412520P	Motor Kit	Gas and steam models with: 230-240 Volt/50 Hertz/1 Phase; Electric models with: 240 Volt/50 Hertz/1 Phase
10	70142	Nut	3 required
11	02428	Nut	
12	M413565	Screw	
13	M4853P3	Belt Tension Tool Kit	
14	M414563	Motor Switch	1 Phase
15	44139701P	Cylinder Motor Harness	1 Phase
16	44137101P	Cylinder Motor Harness	3 Phase
17	M413617	Motor Mount Assembly	Includes items 2-4, 7 and 10-12

Drive Components for Reversing Models

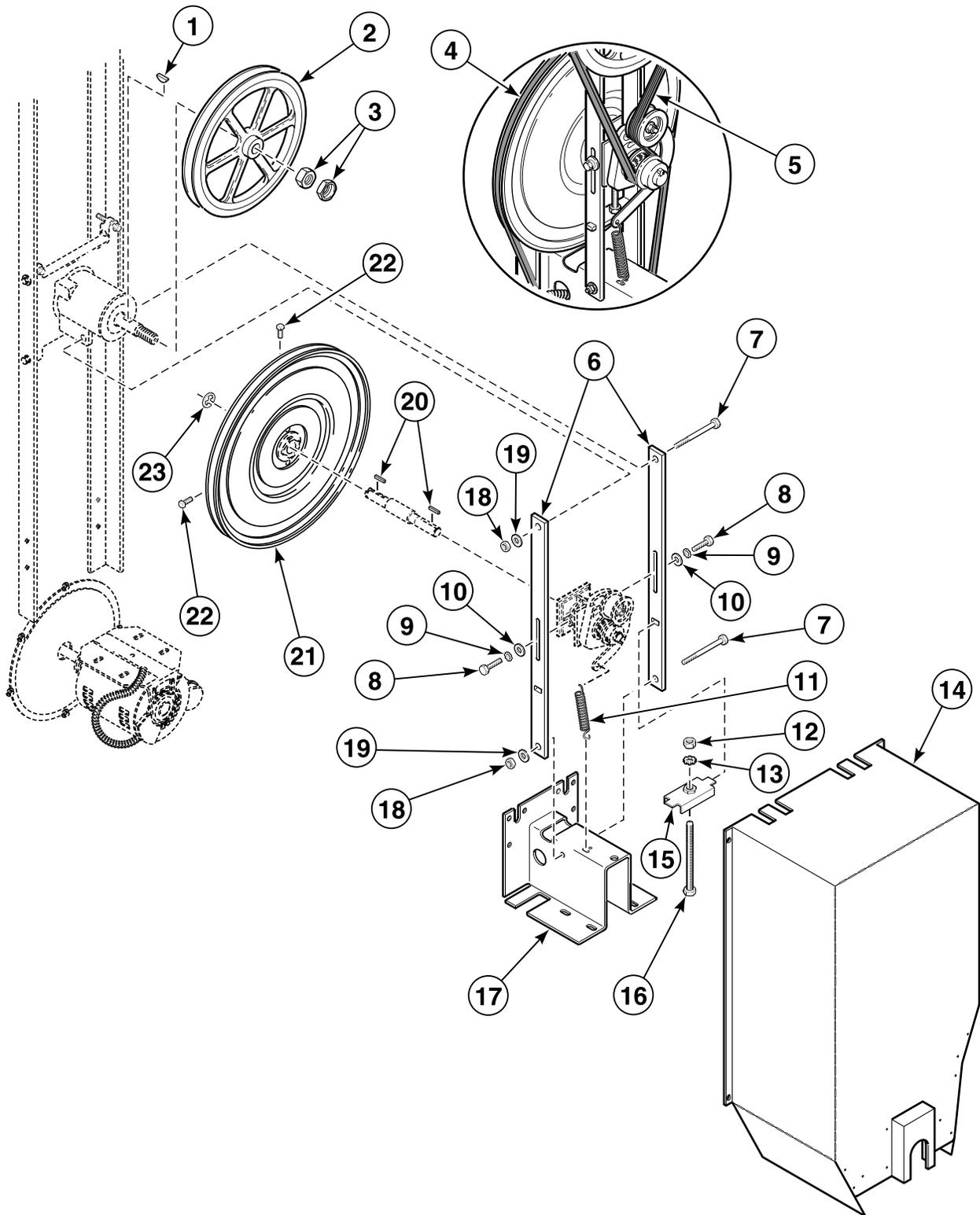


TMB2529P_70421801

Drive Components for Reversing Models

REF	PART NO.	DESCRIPTION	COMMENTS
	M4853P3	Belt Tension Tool Kit	
1	M412981	Belt	Drive
2	44024001	Spacer	
3	M412916	Double V Sheave	
4	M412086P	Bushing	Includes M400013 Washer, 44048902 Screw and 44079203 Screw
5	M400061	Screw	
6	M400080	Washer	
7	M403958	Washer	2 required
8	M400043	Screw	
9	M412627	Screw	
10	M414405	Tension Plate Assembly	
11	M412188	Washer	
12	H88412101	Nut	
13	M412884	Pulley	
14	M412476	Guide Rail	
15	M412917P	Bushing	Includes 56552 Washer, 44048901 Screw and 44079301 Screw
16	44132402	Belt Guard Assembly	
17	M400057	Screw	
18	M400013	Washer	4 required
19	02428	Nut	4 required
20	44117201	Motor Bracket	
21	M401393	Bolt	2 required
22	20274	Nut	
23	M400014	Washer	
24	M400026	Nut	2 required
25	M412090	Belt	2 required; Cylinder
26	M412931	Single V Sheave	
27	M412885P	Bushing	Includes 03189 Washer and 44079201 Screw

Drive Components for Nonreversing Models



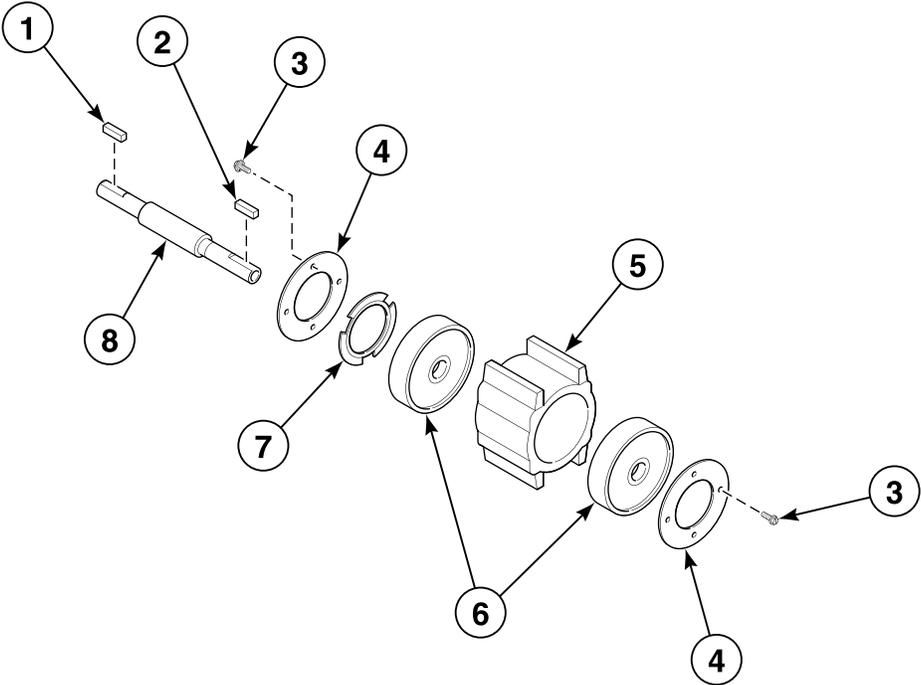
TMB2560P_70421801

Drive Components for Nonreversing Models

REF	PART NO.	DESCRIPTION	COMMENTS
	M4853P3	Belt Tension Tool Kit	
1	M400008	Key	
2	M412156	Micro V Sheave	
3	M400035	Nut	
4	M401182P	Belt	
5	M411425P	Micro V Belt	
6	M412476	Guide Rail	
7	M400061	Screw	
8	M400043	Screw	
9	M403958	Washer	
10	M400080	Washer	
11	M412120	Extension Spring	
12	H88412101	Nut	
13	M412188	Washer	
14	44132401	Belt Guard Assembly	
15	M414405	Tension Plate Assembly	
16	M412627	Screw	
17	44117201	Motor Bracket	
18	M400026	Nut	
19	M400014	Washer	
20	M401327	Key	
21	M400092P	Sheave	Includes item 20 and 2 of item 22
22	M400065	Screw	
23	M400399	Ring	

NOTE: On nonreversing models, there is only one motor that functions as the drive motor and fan motor. Refer to *Fan Motors* section for motor part numbers.

Idler Housing Assembly for Reversing Models

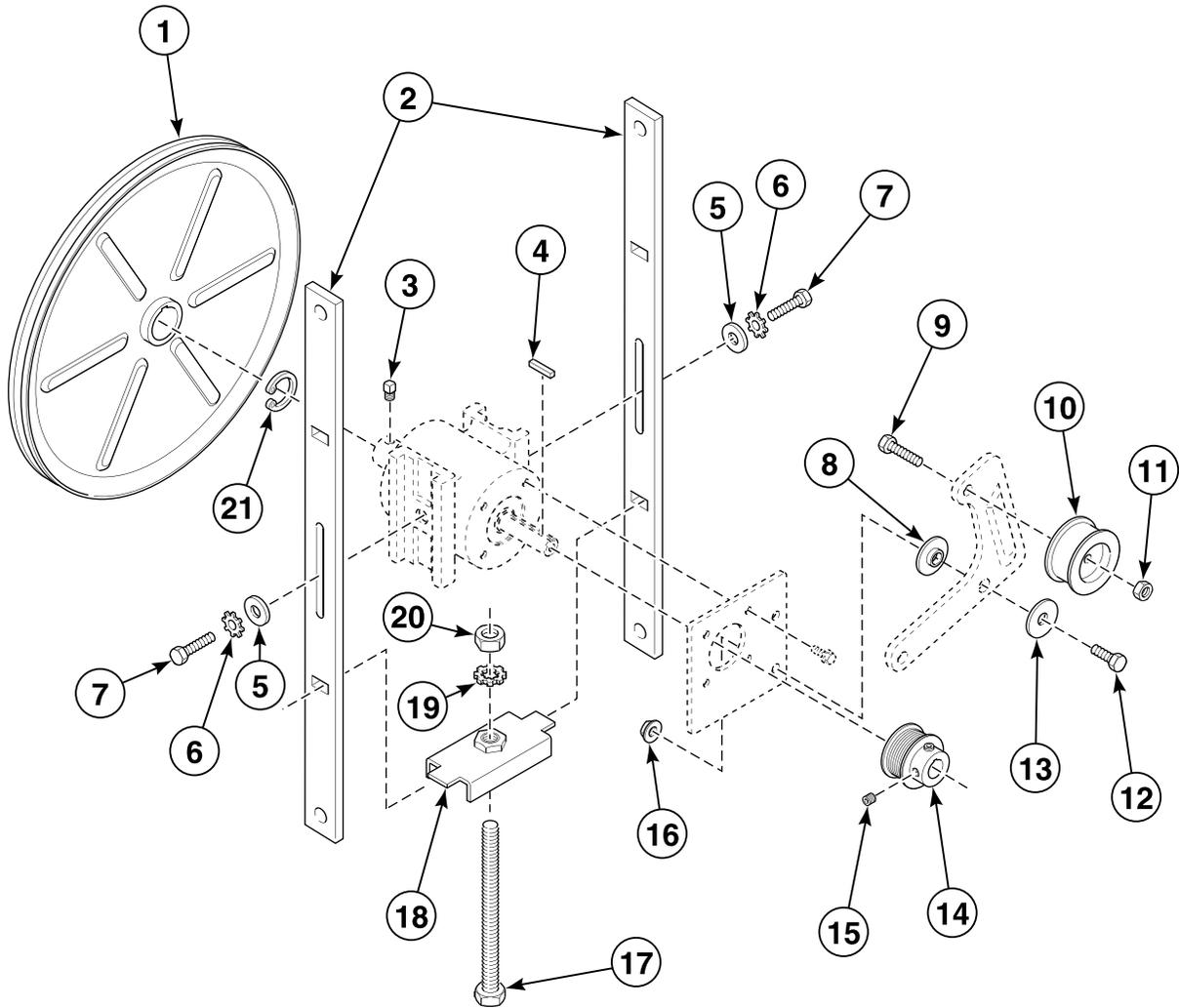


TMB2160P_70421801

Idler Housing Assembly for Reversing Models

REF	PART NO.	DESCRIPTION	COMMENTS
	917P3	Idler Housing Kit	Includes items 1-4, 7 and M412476 Guide Rail, M412630 Idler Housing Assembly and 614P3 Idler Assembly Components Kit
1	M401327	Key	
2	M400993	Key	
3	70187201	Screw	8 required
4	M401370	Bearing Retainer	
5	M412612	Idler Housing	
6	M401375P	Ball Bearing	
7	M400401	Loading Spring	
8	M414241	Idler Shaft	

Idler Assembly for Nonreversing Models

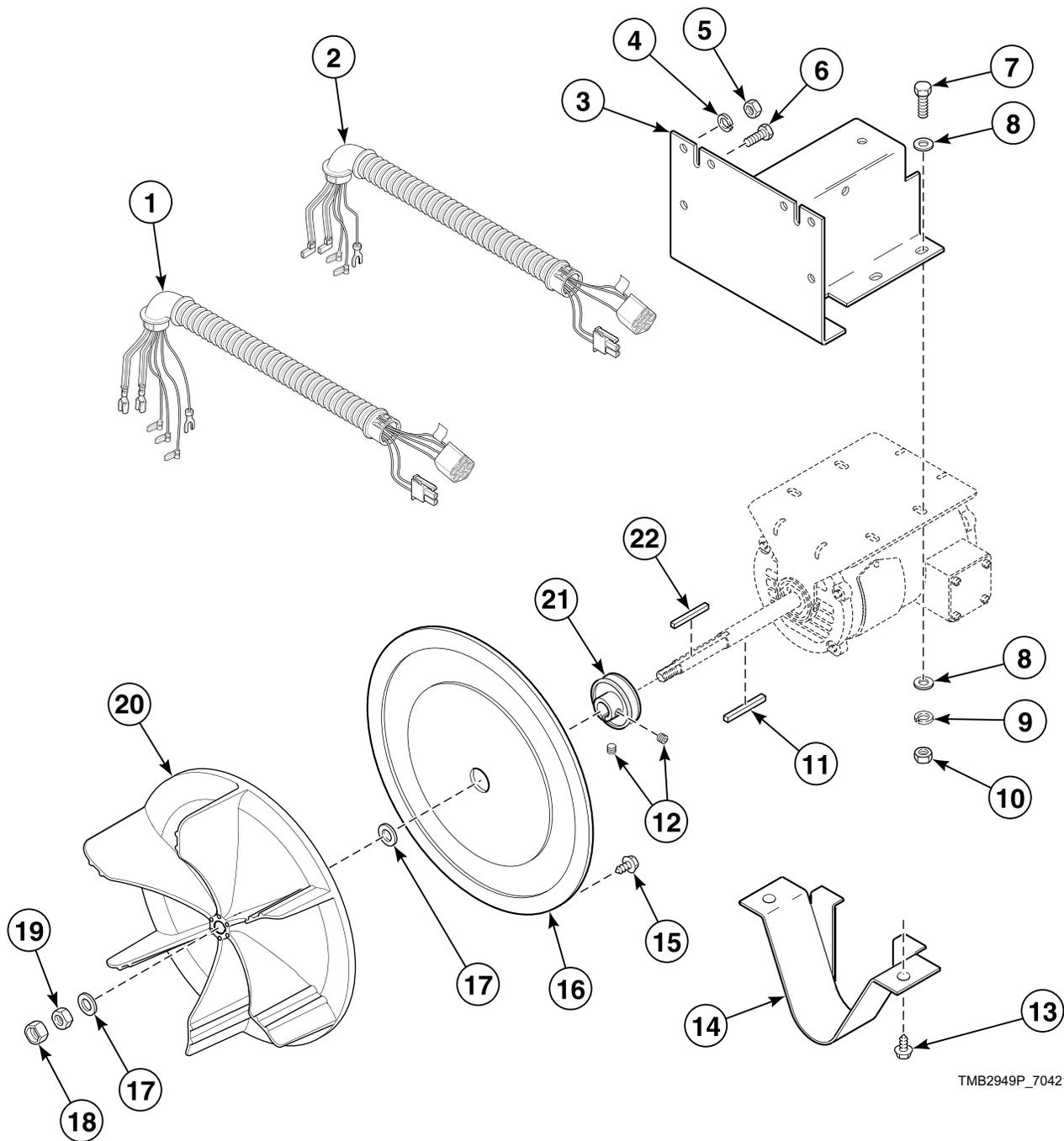


TMB2791P_70421801

Idler Assembly for Nonreversing Models

REF	PART NO.	DESCRIPTION	COMMENTS
	942P3P	Idler/Belt Assembly Kit	Use to replace whole assembly
	943P3P	Idler Housing Kit	
1	M400092P	Sheave	
2	M412476	Guide Rail	2 required
3	M400065	Screw	2 required
4	M401327	Key	2 required
5	M400080	Washer	2 required
6	M403958	Washer	2 required
7	M400043	Screw	2 required
8	70265901	Washer	
9	430648	Screw	
10	430619	Drum Idler Wheel Assembly	
11	56156	Nut	
12	M400056	Screw	
13	70270301	Washer	
14	M411466P	Micro V Pulley	
15	M400077	Screw	2 required
16	44087201	Nut	
17	M412627	Screw	
18	M414405	Tension Plate Assembly	
19	M412188	Washer	
20	H88412101	Nut	
21	M400399	Ring	

Fan Components

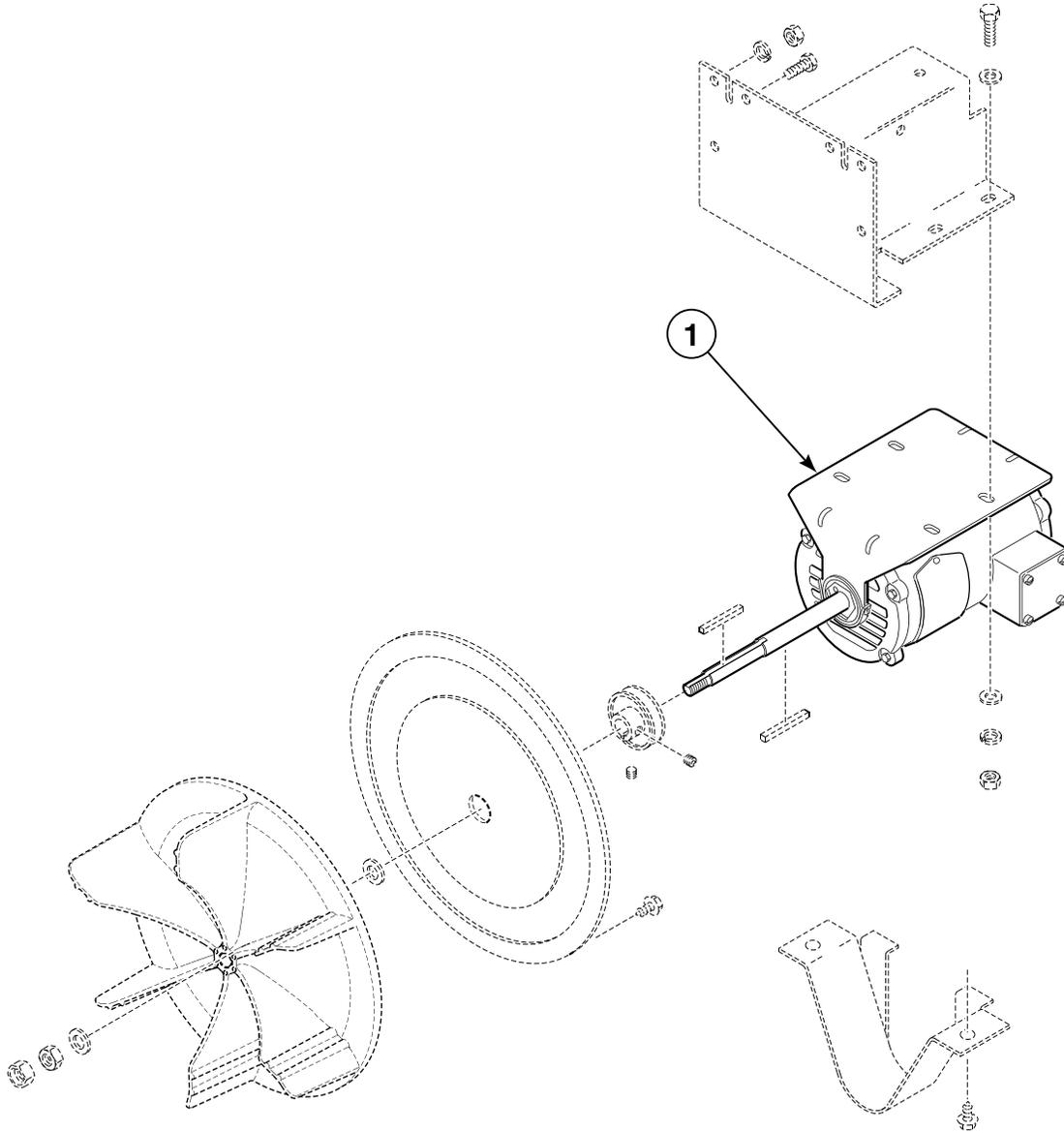


TMB2949P_70421801

Fan Components

REF	PART NO.	DESCRIPTION	COMMENTS
	M4426P3	Motor Hardware Kit	Includes items 11, 17-19 and 22
	M4525P3P	Resilient Ring Kit	2 per package
1	44169901	Fan Motor Harness	3 Phase
2	44137201P	Fan Motor Harness	1 Phase
3	44117201	Motor Bracket	
4	M400014	Washer	
5	20274	Nut	
6	M401393	Bolt	2 required
7	M400057	Screw	
8	M400080	Washer	
9	M400013	Washer	
10	02428	Nut	
11	44132301	Key	Nonreversing; All models: 120 Volt/60 Hertz/1 Phase or 200-208 or 240 Volt/60 Hertz/1 Phase; Electric models: 200-208 Volt/60 Hertz/3 Phase or 240 Volt/60 Hertz/3 Phase
	M400993	Key	All other voltages
12	M400077	Screw	Supplied with pulley
13	430497	Screw	
14	M413008	Belt Guard	
15	M410059	Screw	7 required
16	M401362	Cover Plate	
17	M400991	Washer	
18	M400034	Nut	
19	M400022	Nut	
20	44127401P	Blower	
21	M414564	Pulley	60 Hertz; Nonreversing
	M414566	Pulley	50 Hertz; Nonreversing
22	M400994	Key	

Fan Motors



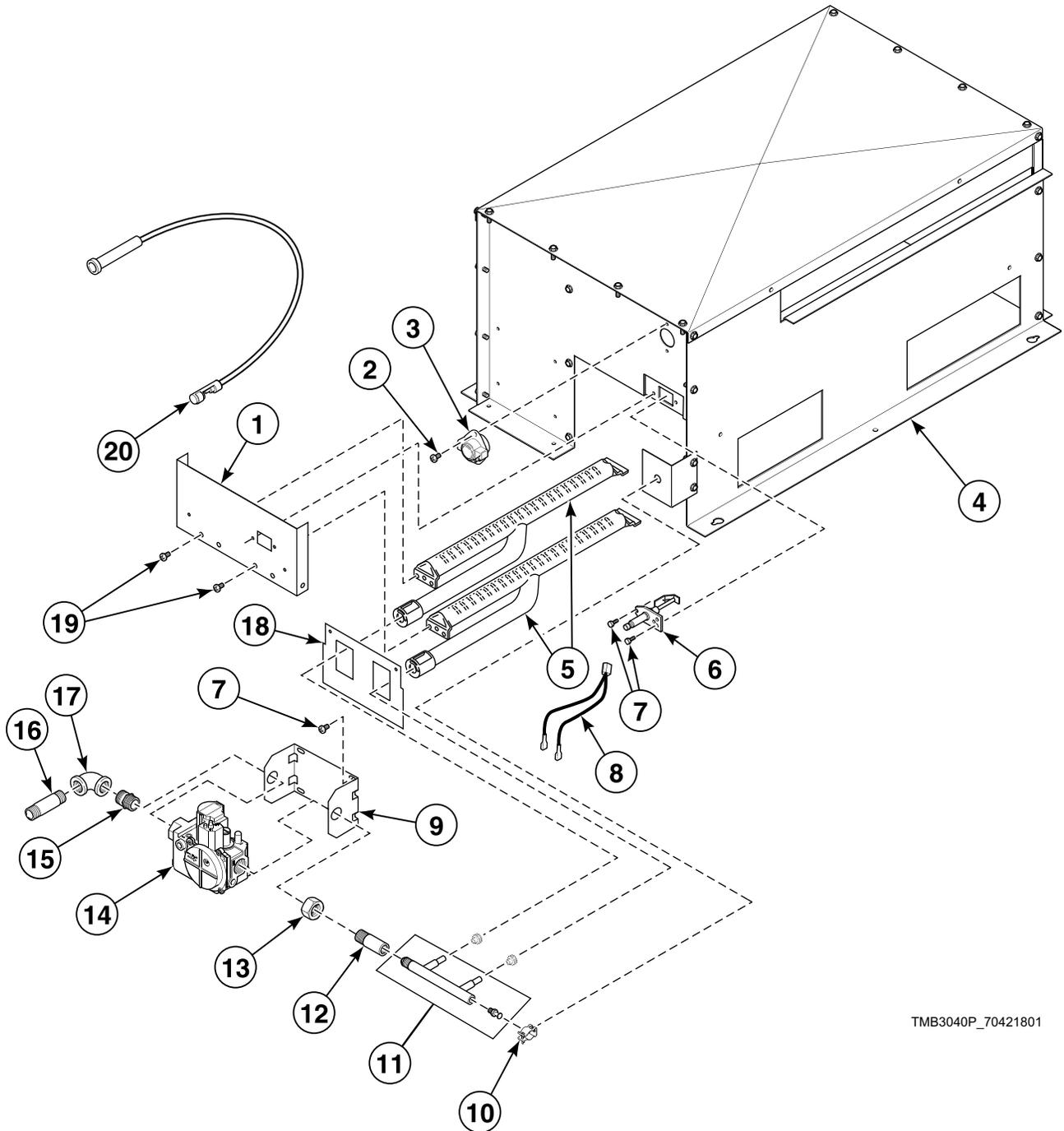
TMB2968P_70421801

Fan Motors

REF	PART NO.	DESCRIPTION	COMMENTS
1	44045801P	Motor	Use 44132301 Key for pulley and M400994 Key for fan; Use 70211501 Motor Capacitor; Nonreversing; Gas and steam models with: 120 Volt/60 Hertz/1 Phase and 200-208 or 240 Volt/60 Hertz/1 Phase; Electric models with: 200-208 Volt/60 Hertz/3 Phase and 240 Volt/60 Hertz/3 Phase
	44046101P	Motor	1/2 horsepower; Nonreversing; Gas and steam models with: 200-208 or 240 Volt/60 Hertz/3 Phase, 460-480 Volt/60 Hertz/3 Phase, 200 Volt/50 Hertz/3 Phase, 230-240 Volt/50 Hertz/3 Phase and 380 or 400-415 Volt/50 Hertz/3 Phase; Electric models with: 480 Volt/60 Hertz/3 Phase, 200 Volt/50 Hertz/3 Phase, 380 Volt/50 Hertz/3 Phase and 400-415 Volt/50 Hertz/3 Phase
	44048701P	Motor	Use M410300 Motor Capacitor; Nonreversing; Gas and steam models with: 230-240 Volt/50 Hertz/1 Phase; Electric models with: 240 Volt/50 Hertz/1 or 3 Phase
	44046001P	Fan Motor	1/3 horsepower; Reversing; Gas and steam models with: 200-208 or 240 Volt/50 or 60 Hertz/3 Phase, 460-480 Volt/50 or 60 Hertz/3 Phase, 200 Volt/50 or 60 Hertz/3 Phase, 230-240 Volt/50 Hertz/3 Phase and 380 or 400-415 Volt/50 or 60 Hertz/3 Phase; Electric models with: 480 Volt/50 or 60 Hertz/3 Phase, 380 Volt/50 or 60 Hertz/3 Phase and 400-415 Volt/50 or 60 Hertz/3 Phase
	44045901P	Fan Motor	Use M410301 Motor Capacitor; Reversing; Gas and steam models with: 230-240 Volt/50 Hertz/1 Phase; Electric models with: 240 Volt/50 Hertz/1 or 3 Phase and 200 Volt/50 Hertz/3 Phase
	44045701P	Motor	Use M410296 Motor Capacitor; Reversing; Electric models with: 200-208 Volt/60 Hertz/3 Phase and 240 Volt/60 Hertz/3 Phase

NOTE: Nonreversing motors listed above function as the fan motor and the drive motor.

Gas Heater Components



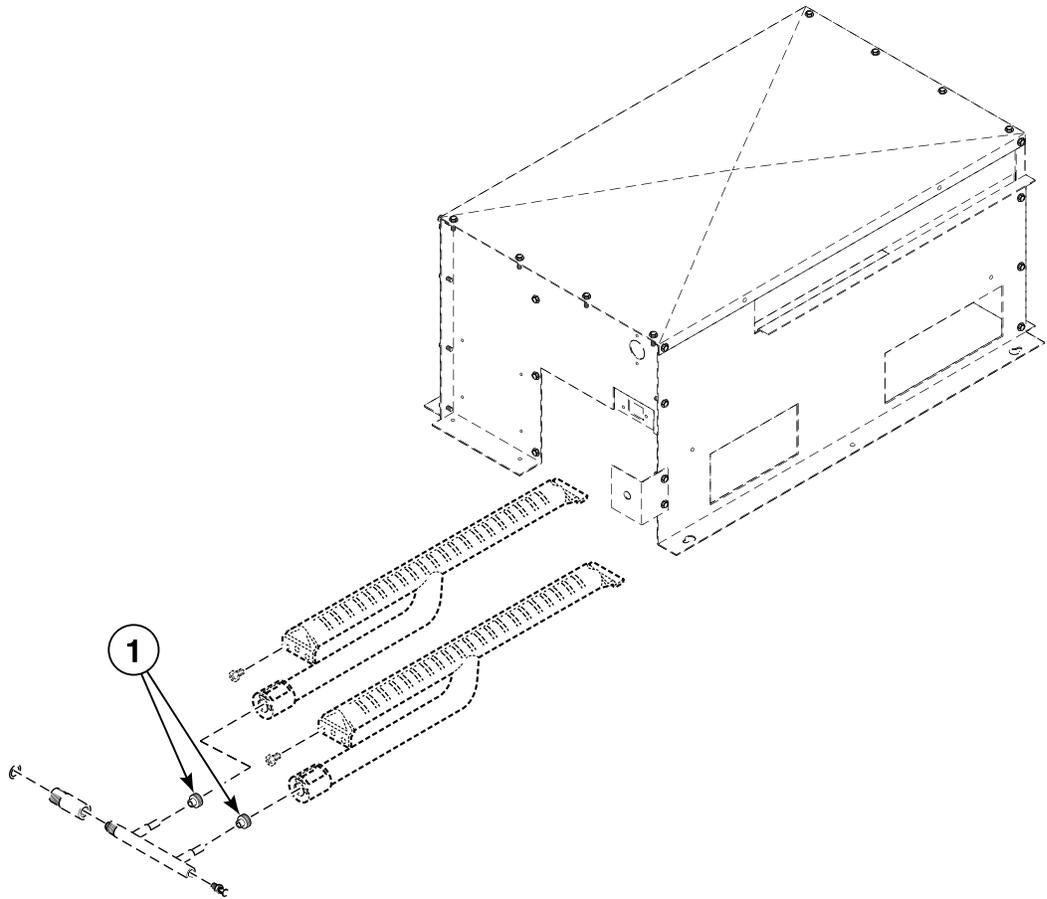
TMB3040P_70421801

Gas Heater Components

REF	PART NO.	DESCRIPTION	COMMENTS
	M4544P3	L.P. Conversion Kit	Natural Gas (N.G.) to Liquid Petroleum Gas (L.P.); CE and Australian models
	M4979P3	L.P. Conversion Kit	N.G. to L.P.; Non-CE and non-Australian models
	M4897P3	L.P. Gas Valve Kit	Non-CE and non-Australian models
	M413468P	Gas Valve	N.G.; Non-CE and non-Australian models
	M4908P3	Valve Replacement Kit	N.G.; CE models; Use to replace valves through 11/30/09
	M4909P3	Valve Replacement Kit	L.P.; CE models; Use to replace valves through 11/30/09
1	44110201	Burner Support	
2	M402797	Screw	2 required
3	M409433	Limit Thermostat	Non-CE and non-Australian models
	M411938	Manual Reset Thermostat	CE and Australian models
4	44136001	Gas Stove Assembly	Includes item 5
5	M410541	Burner Assembly	2 required
6	M406934P	Spark Igniter	
7	430497	Screw	2 required
8	M412997	Harness Assembly	Non-CE and non-Australian models
	M413650	Gas Valve Harness Assembly	CE and Australian models
9	44175701	Gas Valve Bracket	
10	44155201	Pipe Clamp	Includes screw
11	M410546	Spud Holder Assembly	
12	44040501	Manifold Pipe	C, D and I non-CE and non-Australian models
	M406681	Manifold Pipe Assembly	All other models
13	M401548	Nut	
14	44181601P	Gas Valve	N.G.; Australian models
	44181602	Gas Valve	L.P.; Australian models
	44178301P	Gas Valve	N.G.; CE models; Use to replace valves starting 12/1/09
	44178302P	Gas Valve	L.P.; CE models; Use to replace valves starting 12/1/09
	44154501P	Gas Valve	N.G.; Non-CE and non-Australian models
	44154502P	Gas Valve	L.P.; Non-CE and non-Australian models
15	431486	Pipe Nipple	
16	70210201	Pipe Nipple	
17	70079601	Elbow	
18	44136101	Rear Access Plate	
19	70240301	Screw	4 required
20	44061602P	High Temperature Ignition Lead	

NOTE: For CE gas and orifice information, refer to Installation Manual.

Burner Orifices for Non-CE Models



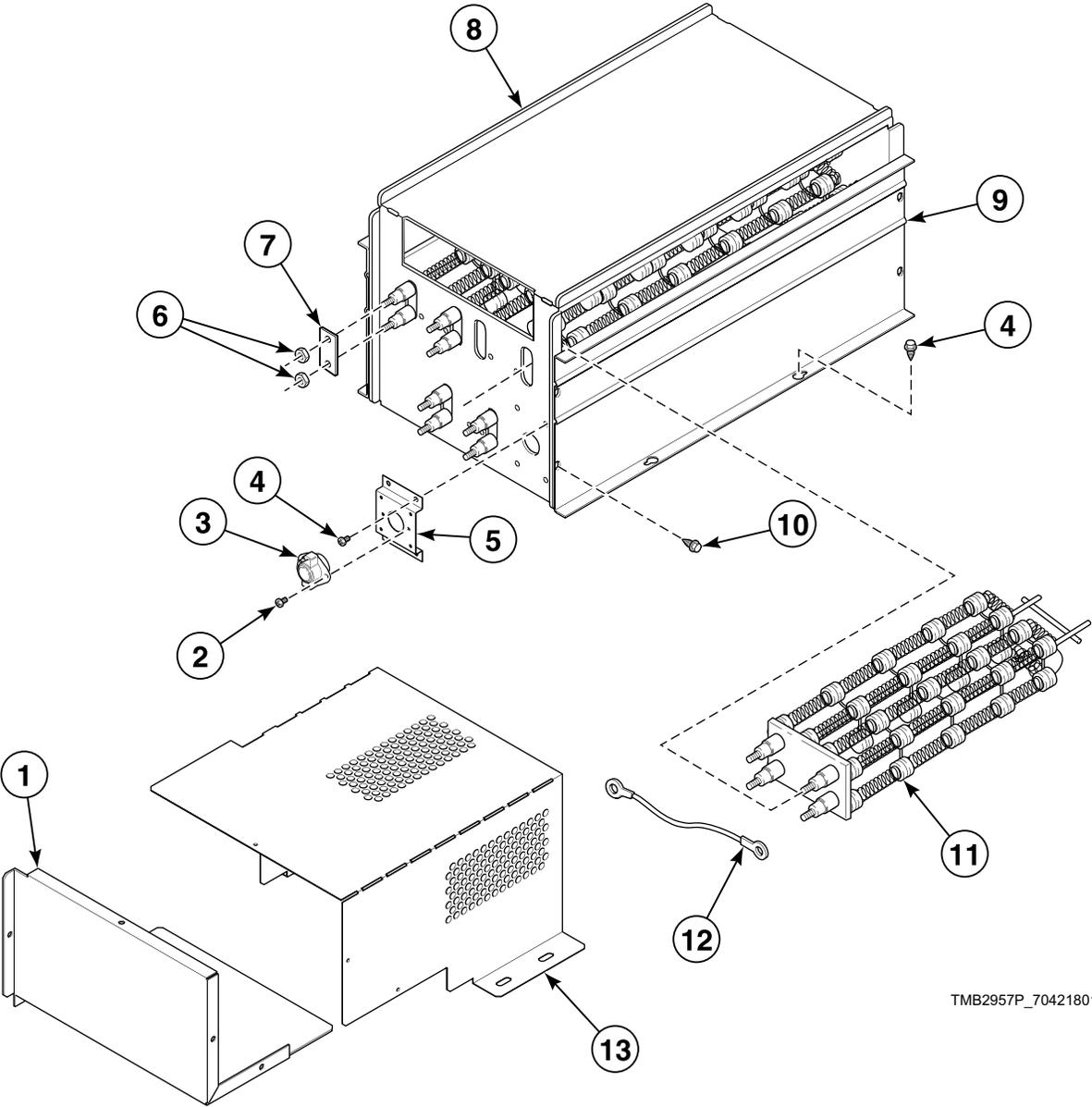
TMB2978P_70421801

Burner Orifices for Non-CE Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	M406184	Burner Orifice	Liquid Petroleum Gas (L.P.); Drill no. 43 (2.3 mm); 0-4,000 feet; 2 required
	M401011	Burner Orifice	L.P.; Drill no. 44 (2.2 mm); 4,001-6,000 feet; 2 required
	M401027	Burner Orifice	L.P.; Drill no. 45 (2.1 mm); 6,001-8,000 feet; 2 required
	M401003	Burner Orifice	L.P.; Drill no. 46 (2.1 mm); 8,001-10,000 feet; 2 required
	M401000	Burner Orifice	Natural Gas (N.G.); Drill no. 26 (3.7 mm); 0-2,000 feet; 2 required
	M400998	Burner Orifice	N.G.; Drill no. 27 (3.7 mm); 2,001-4,000 feet; 2 required
	M401014	Burner Orifice	N.G.; Drill no. 28 (3.6 mm); 4,001-6,000 feet; 2 required
	M400997	Burner Orifice	N.G.; Drill no. 29 (3.5 mm); 6,001-8,000 feet; 2 required
	M401021	Burner Orifice	N.G.; Drill no. 30 (3.3 mm); 8,001-10,000 feet; 2 required

NOTE: For CE gas and orifice information, refer to Installation Manual.

Electric Heater Components

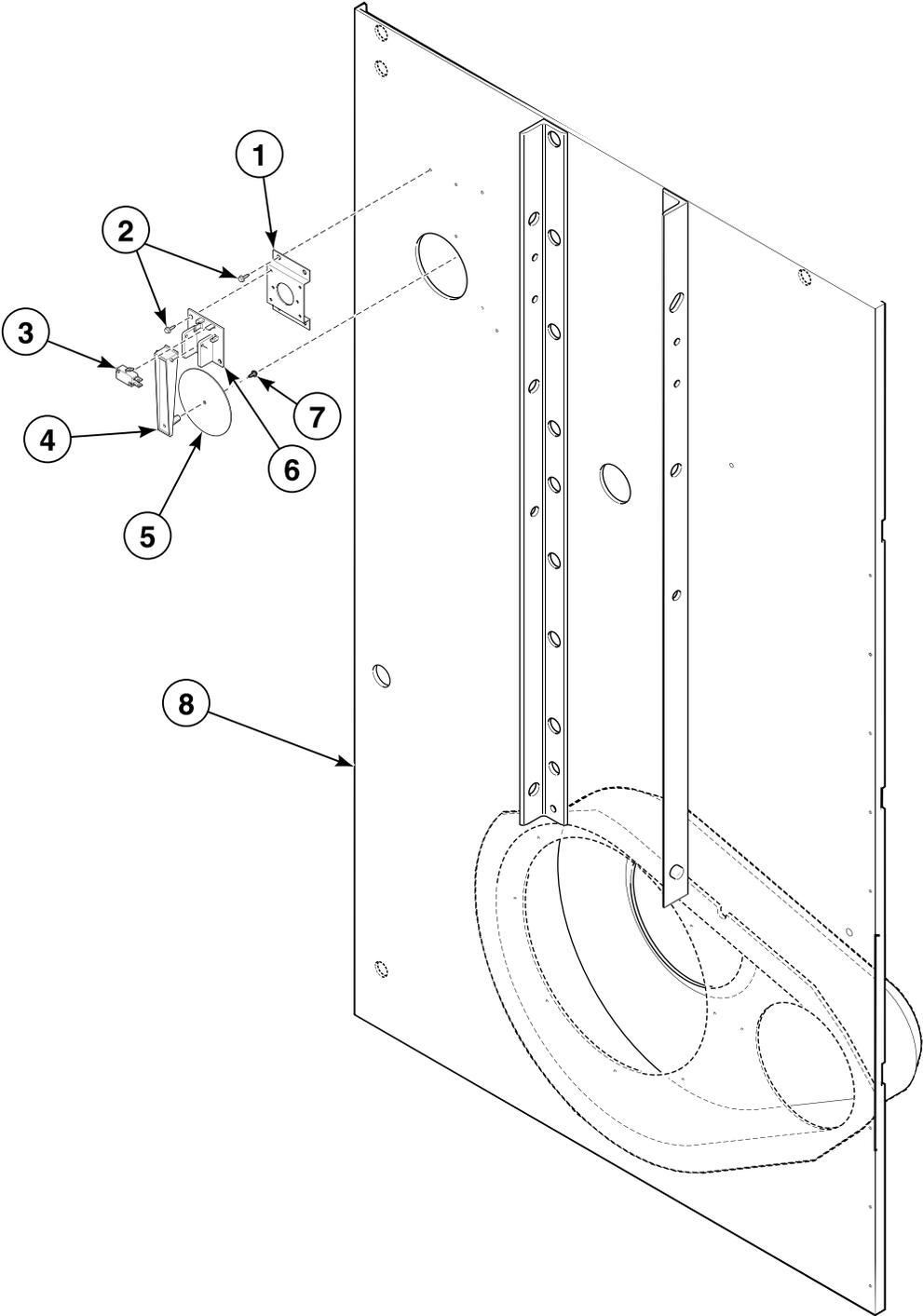


TMB2957P_70421801

Electric Heater Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	44154901	Electric Accessory Box Cover	
2	33562	Screw	
3	M410542	Limit Thermostat	
4	430497	Screw	
5	70356301	Switch Bracket	
6	70054	Nut	
7	M400866	Jumper Bar	380 Volt/50 Hertz/3 Phase, 400-415 Volt/50 Hertz/3 Phase and 480 Volt/60 Hertz/3 Phase
	M400869	Jumper Strip	3 required for 480 Volt/60 Hertz/3 Phase; 6 required for all others
8	44153301	Heater Box Cover	
9	44154801	Heater Side	
10	70240301	Screw	
11	M410939P	Heater Element	10 kW; 240 Volt; 3 required for 230 or 240 Volt/60 Hertz/3 Phase, 400-415 Volt/50 Hertz/3 Phase and 480 Volt/60 Hertz/3 Phase
	M410940P	Heater Element	10 kW; 208 Volt; 3 required for 200 Volt/50 Hertz/3 Phase and 200-208 Volt/60 Hertz/3 Phase; Non-CE models
	M410941P	Heater Element	10 kW; 220 Volt; 3 required for 380 Volt/50 Hertz/3 Phase
	M412955P	Heater Element	7 kW; 240 Volt; 3 required for 240 Volt/50 Hertz/1 Phase; Non-CE models
12	M412287	Jumper Wire Assembly	1 required for 380 Volt/50 Hertz/3 Phase and 400-415 Volt/50 Hertz/3 Phase; 2 required for 480 Volt/60 Hertz/3 Phase
13	44154701	Electric Accessory Box Wrap	

Airflow Switch Assembly



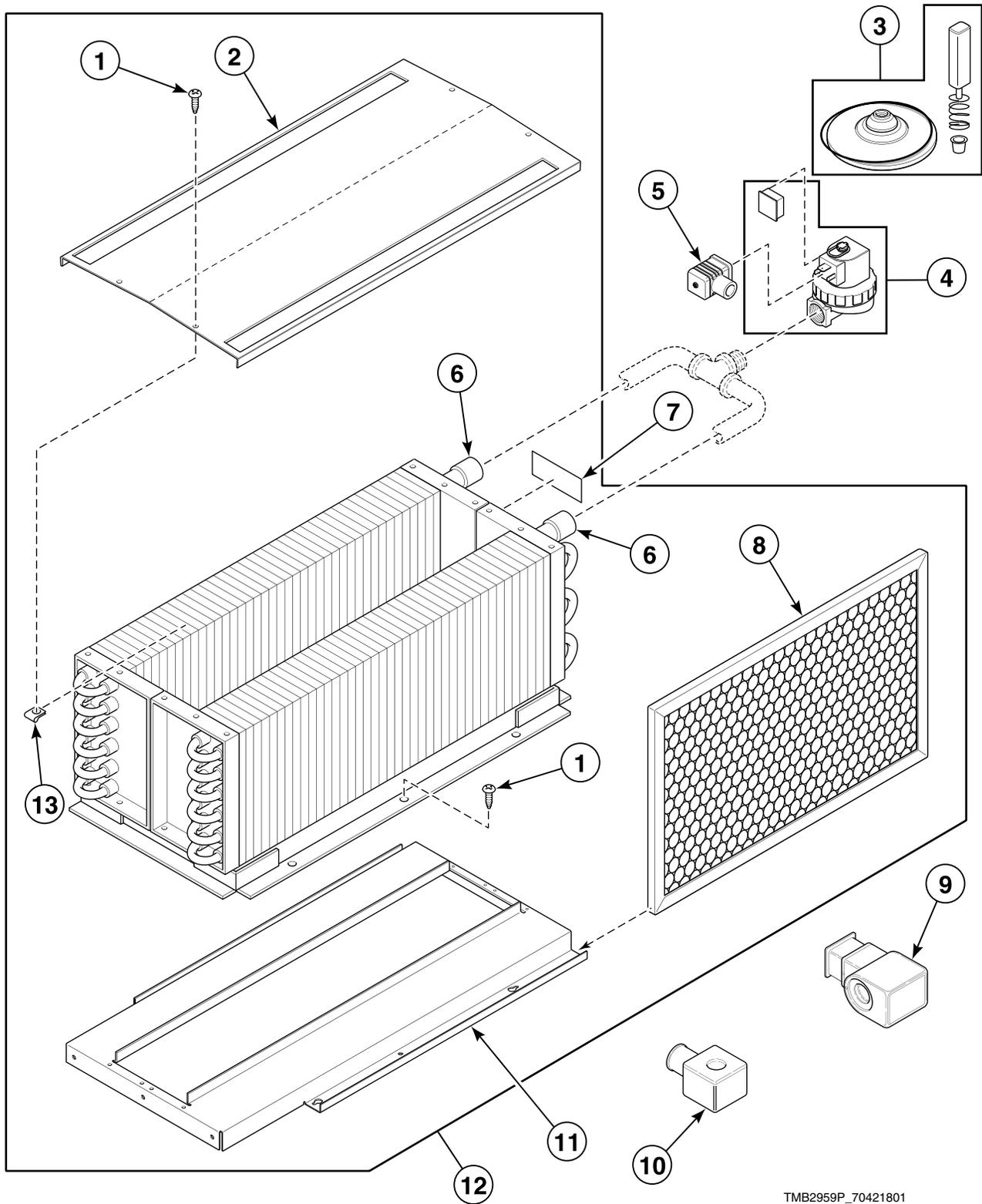
TMB2958P_70421801

Airflow Switch Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	44142901	Airflow Switch Assembly	Includes items 1-7
1	70356301	Switch Bracket	
2	430497	Screw	6 required
3	70411901	Switch	
4	70319401	Airflow Switch Arm	
5	70319202	Airflow Switch Vane	
6	70319601	Airflow Switch and Arm Bracket	
7	430757	Screw	
8	44170401	Rear Panel Assembly	
	N/A	Rear Panel Assembly	Bolt on angle option

N/A = Part no longer available

Steam Heater and Valve



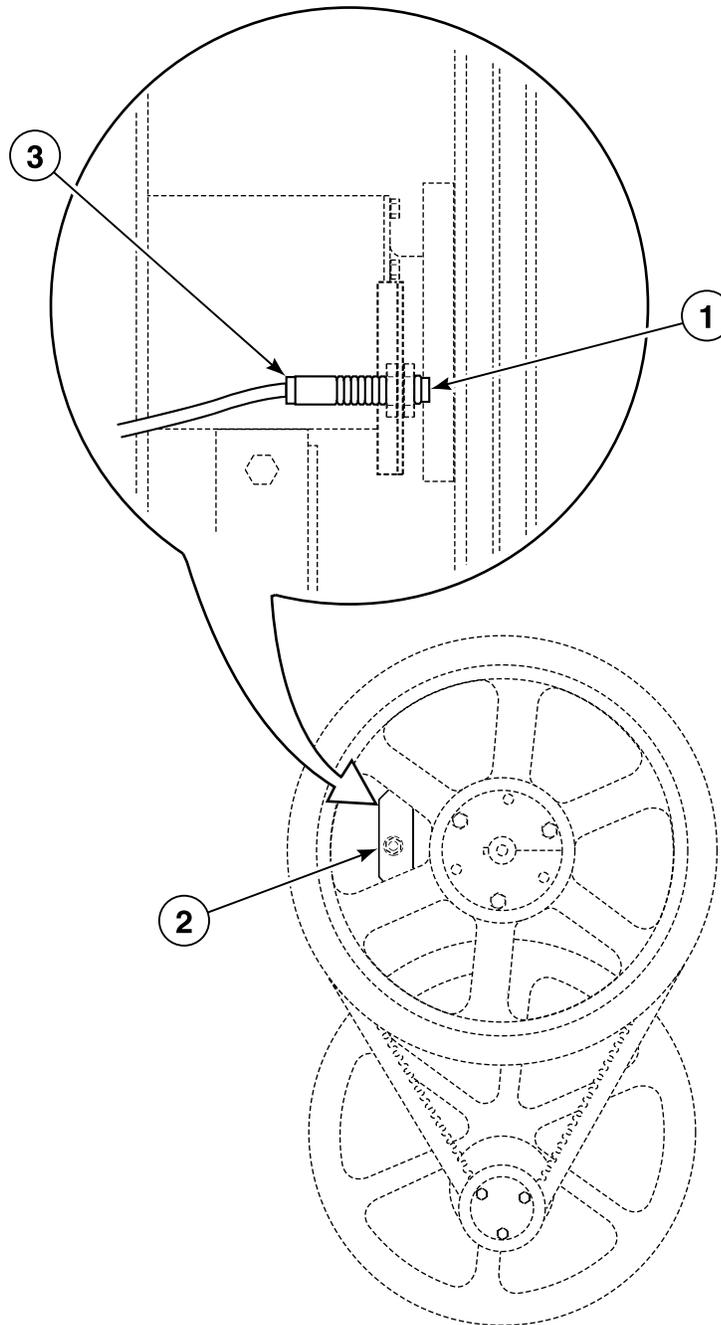
TMB2959P_70421801

Steam Heater and Valve

REF	PART NO.	DESCRIPTION	COMMENTS
	M405188	Screw	Thermal oil models; 8 required
	33562	Screw	Thermal oil models; 4 required
	M414759	Top Cover	Thermal oil models
	M412997	Harness Assembly	
1	430497	Screw	
2	M400828	Low Pressure Steam Cover	
3	70351021P	Steam Valve Rebuild Kit	All models except thermal oil models
4	70351002P	Steam Valve	All models except thermal oil models; 50 Hertz
	70351001P	Steam Valve	All models except thermal oil models; 60 Hertz
5	70370301P	Solenoid Valve DIN Connector	All models except thermal oil models
6	M400637P	Steam Coil	2 required; All models except thermal oil models
7	902303	Steam Pressure Label	All models except thermal oil models; Near inlet to indicate maximum steam pressure
8	44172001	Filter	2 required; CE models
	44104201	Air Filter	2 required; All other models
9	70351012	Steam Solenoid	All models except thermal oil models
10	70351011P	Steam Solenoid	All models except thermal oil models
11	44007501	Steam Stand Box	
12	44020401P	Steam Heater Assembly	All models except thermal oil models
13	M400974	Clip	

Rotation Sensor

C, D and I Models

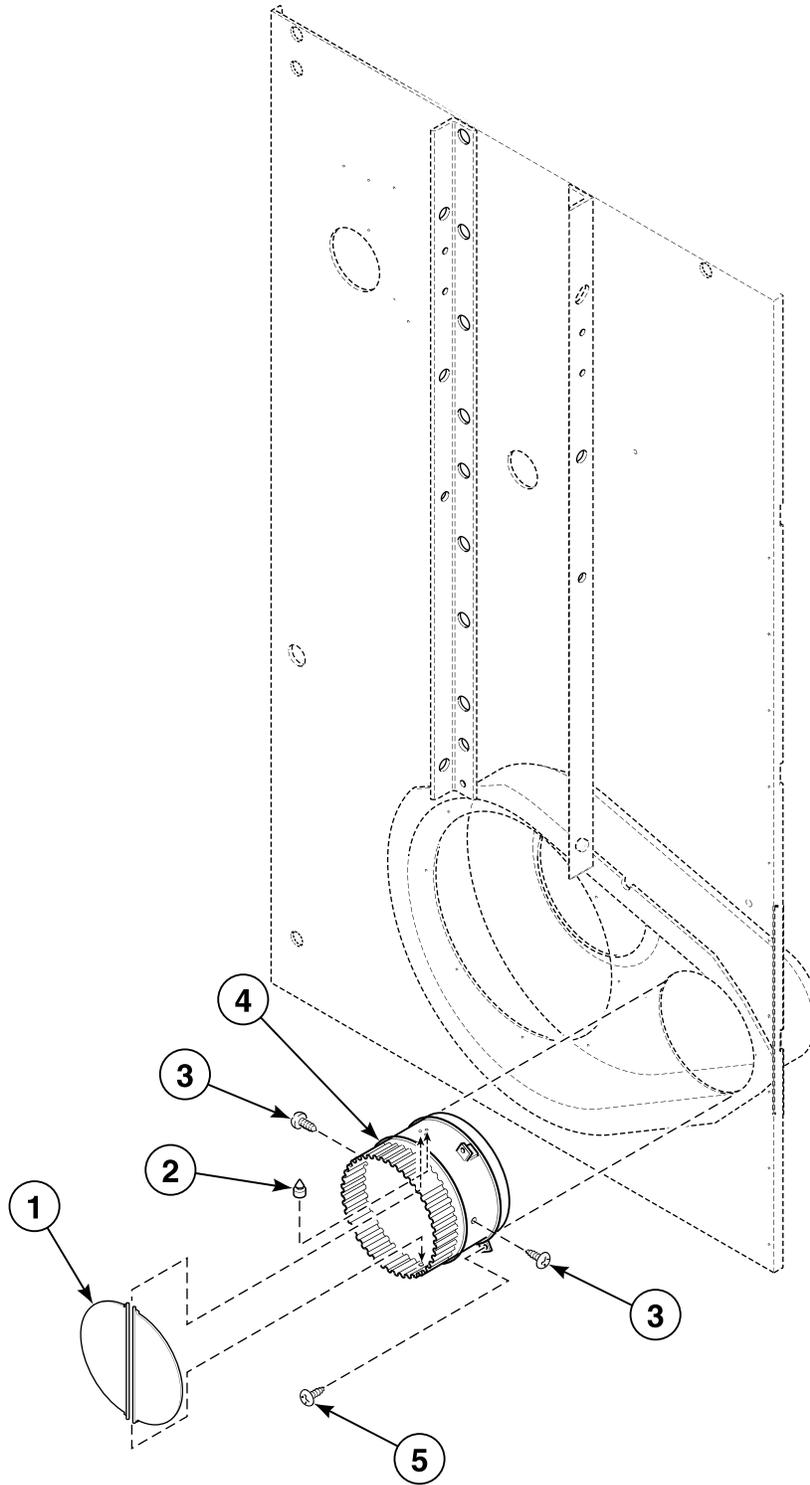


TMB2009P_70421801

Rotation Sensor

REF	PART NO.	DESCRIPTION	COMMENTS
1	70274001P	Rotation Sensor	Includes plug; C and I models
	70417401P	Rotation Sensor Assembly	Includes plug; D models
2	44044501	Proximity Bracket	
3	70274102P	Rotation Sensor Cable Assembly	Includes connector

Duct and Damper Assembly

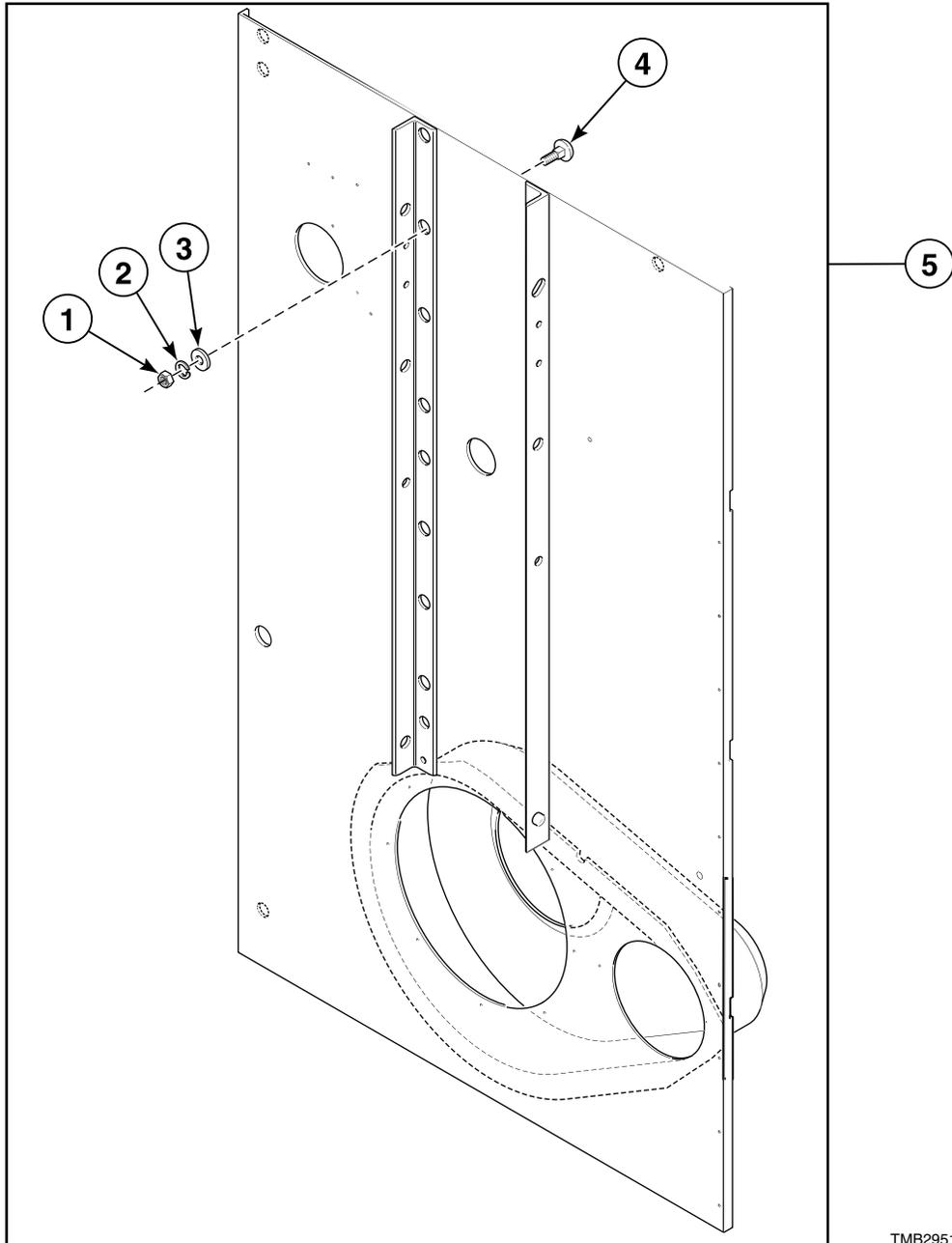


TMB2960P_70421801

Duct and Damper Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	M400503	Thimble Vane Assembly	2 required
2	M400795	Bumper	
3	M405188	Screw	2 required
4	M412288	Exhaust Thimble Assembly	
5	M411072	Screw	3 required

Rear Panel Assembly



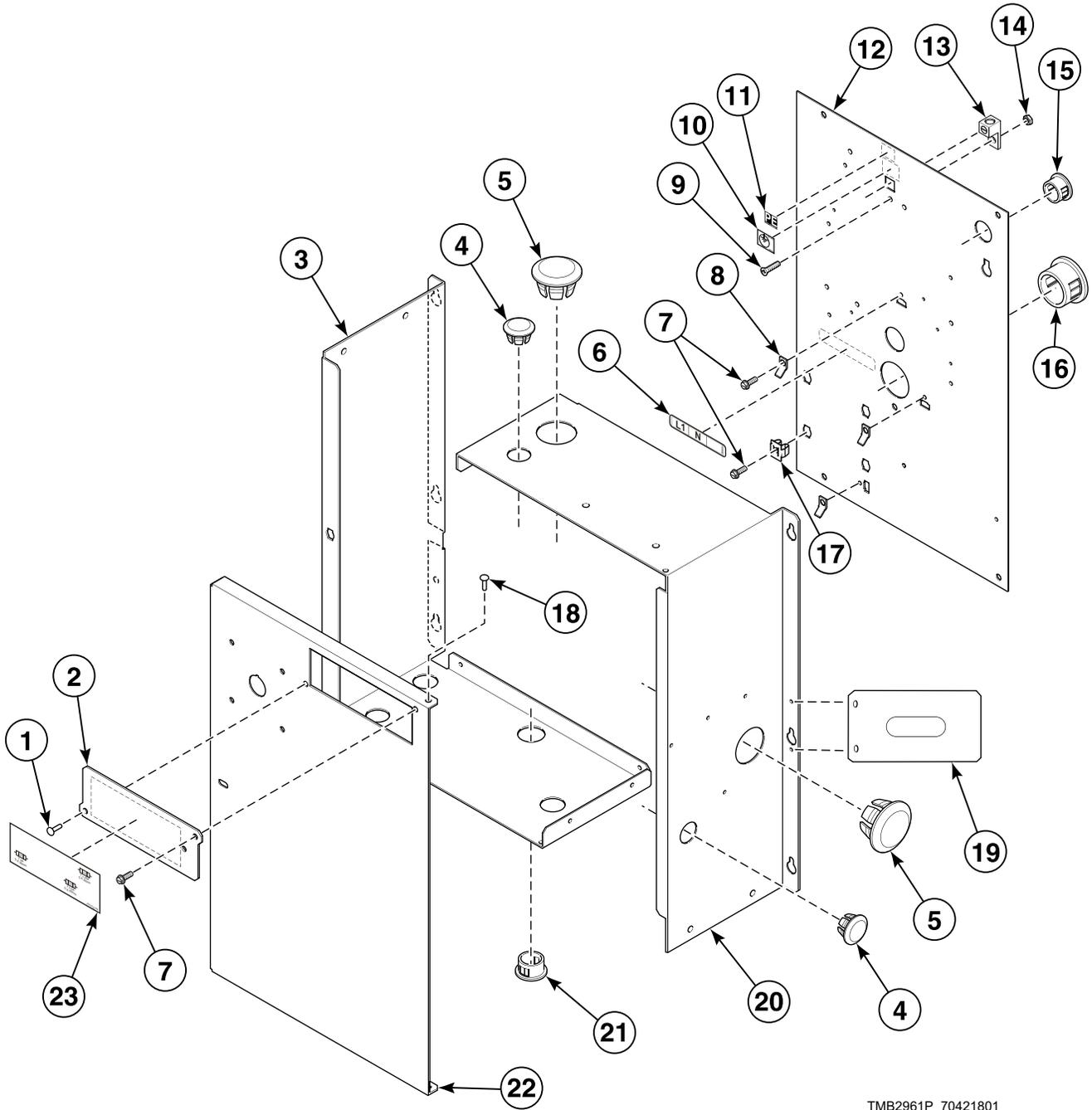
TMB2951P_70421801

Rear Panel Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	44170401	Rear Panel Assembly	
1	20274	Nut	14 required
2	M400014	Washer	14 required
3	M400080	Washer	14 required
4	M405503	Bolt	14 required
5	N/A	Rear Panel Assembly	Bolt on angle option

N/A = Part no longer available

Control Tray Wrap Components



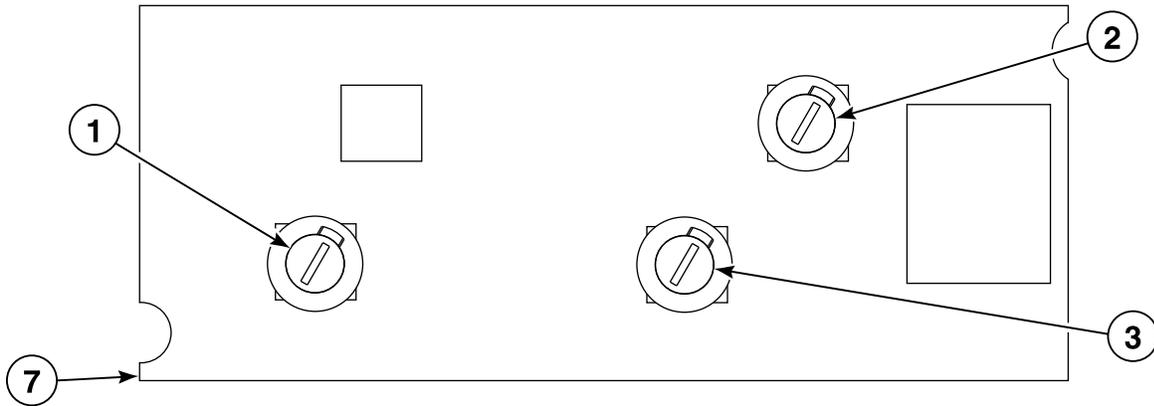
TMB2961P_70421801

Control Tray Wrap Components

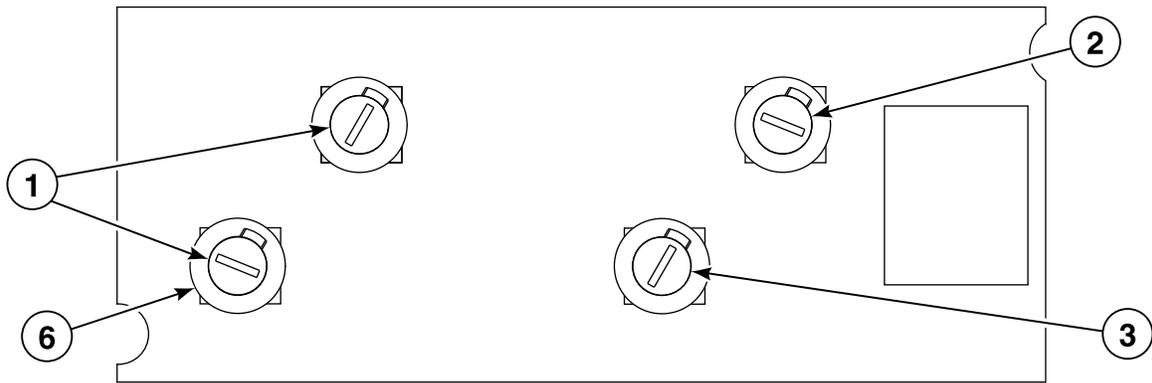
REF	PART NO.	DESCRIPTION	COMMENTS
1	70058501	Pop Rivet	
2	70313301	Fuse Cover	
3	44159001	Contactator Box Side	
4	M400985	Plug	Gas models nonreversing 2 required, reversing 1 required; Steam and electric models nonreversing 3 required, reversing 2 required
5	F8223801	Hole Plug	Gas and steam models 2 required; Electric models 1 required
6	70218801	Wire Label	L1, N
	70218701	Wire Label	L1, L2, L3
	70219001	Wire Label	L1, N, L2; Gas and steam models
7	F8206901	Screw	4 required
8	00177	Male Tab Terminal	3 required
9	F430909	Screw	
10	F230739	Ground Decal	
11	M412096	Earth Terminal Sticker	
12	44133701	Contactator Box Base	
13	M411283	Ground Lug Connector	
14	F430232	Nut	
15	44071501	Snap Bushing	Gas models
16	M405340	Snap Bushing	Electric models 2 required; Gas and steam models 1 required
17	70030501	Expansion Clip	5 required
18	70058502	Pop Rivet	2 required
19	44175801	Pipe Bracket	
20	44158901	Contactator Box Side	
21	70178701	Snap Bushing	
22	44134001	Contactator Box Cover	Gas and steam non-CE models
	44134002	Contactator Box Cover	Gas and steam CE models
	44134003	Contactator Box Cover	Electric models
23	70337301	Fuse Label	3 fuses
	70337201	Fuse Label	4 fuses; Models with less than 380 Volts
	70337401	Fuse Label	4 fuses; Models with 380 Volts or higher

Control Tray Fuses

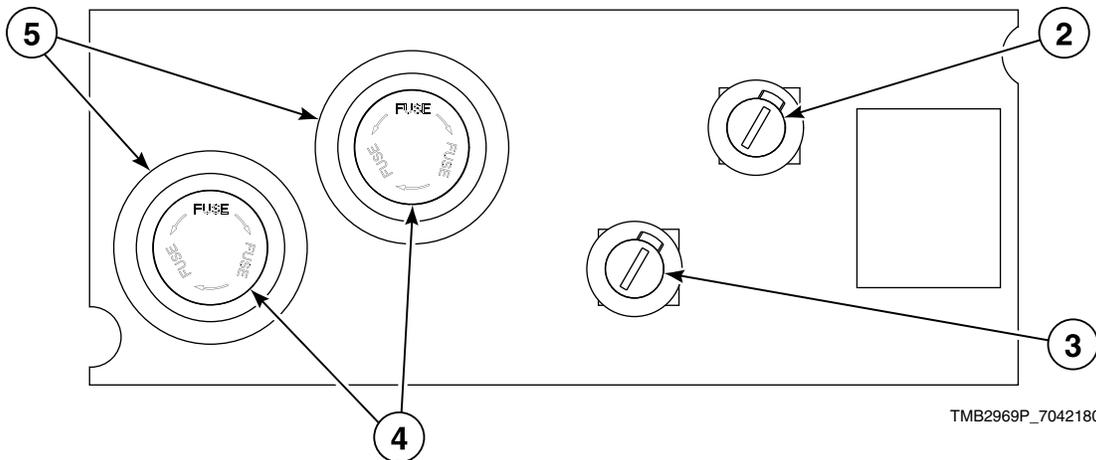
MODELS WITH LESS THAN 380 VOLTS/1 PHASE



MODELS WITH LESS THAN 380 VOLTS/3 PHASE



MODELS WITH 380 VOLTS OR HIGHER/3 PHASE

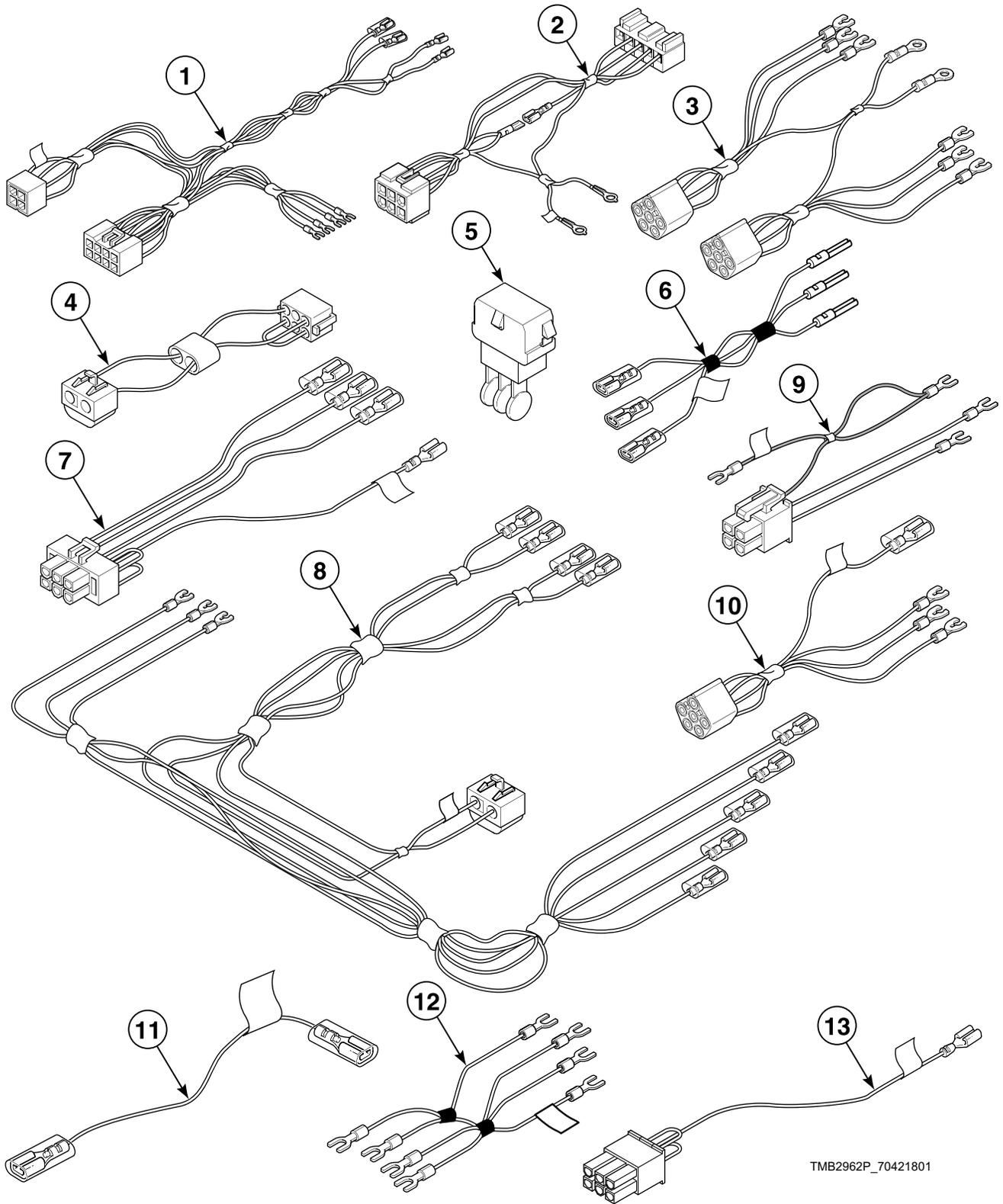


TMB2969P_70421801

Control Tray Fuses

REF	PART NO.	DESCRIPTION	COMMENTS
1	70406701	Fuse	2 Amp
2	70406501	Fuse	1.25 Amp
3	70406601	Fuse	3.5 Amp
4	M413621	Fuse	.5 Amp
5	44155601	Fuse Holder	
6	70329401P	Fuse Holder Body	
	70329501	Fuse Holder Cap	
7	70313602	Fuse Bracket	Models with 380 Volts or higher
	70306901	Fuse Bracket	Models with less than 380 Volts

Control Tray Harnesses for Gas and Steam Models

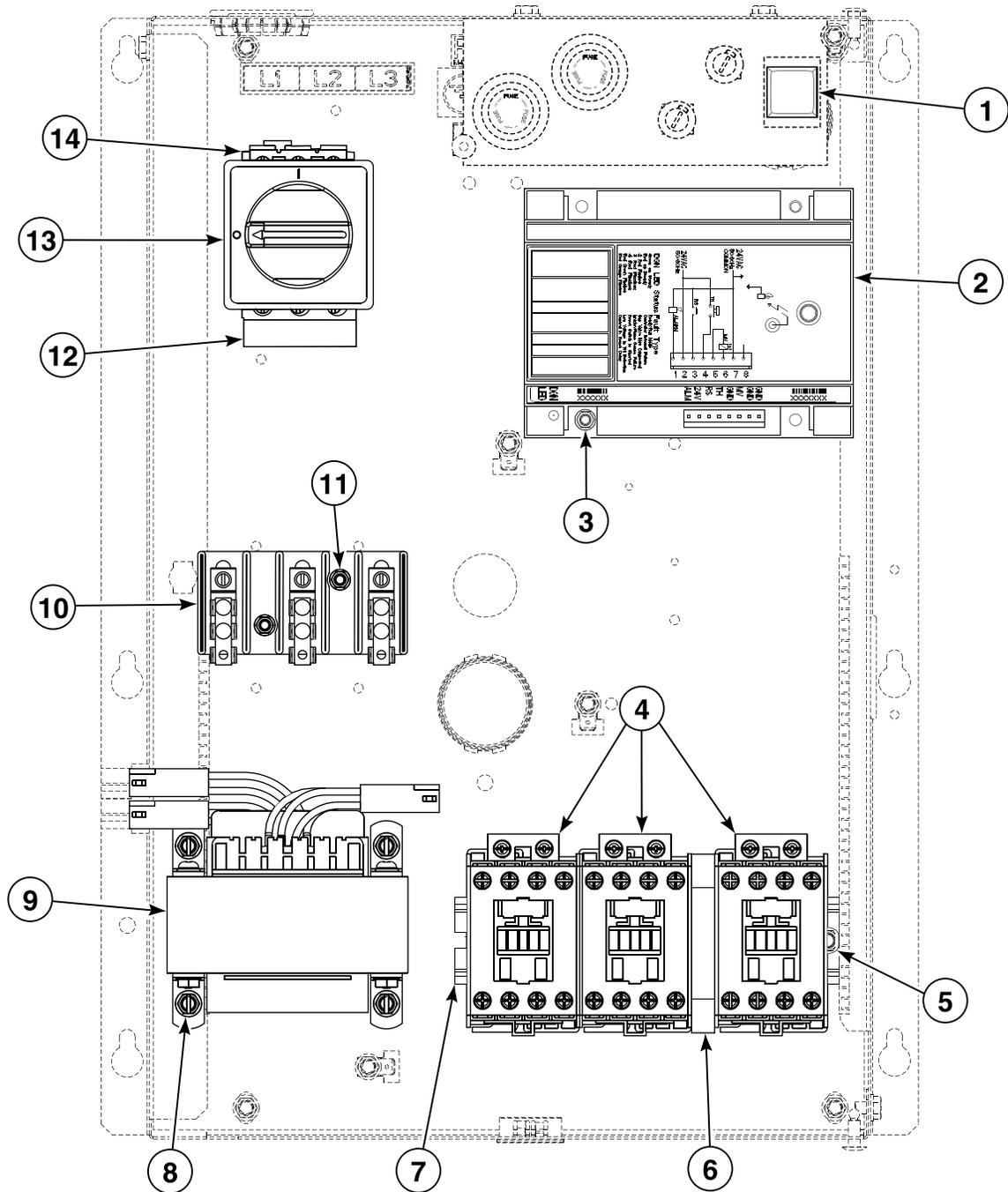


TMB2962P_70421801

Control Tray Harnesses for Gas and Steam Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	44136701P	Junction Box Harness	
2	44186701	Ignition Control Harness	Non-CE gas models
	44136601P	Ignition Control Harness	CE gas models
3	44139901P	Motor Contactor Harness	1 Phase; Reversing
	44142601P	Motor Contactor Harness	3 Phase; Reversing
4	M413506	Jumper Harness Assembly	208 Volt
	M413507	Jumper Configuration Assembly	240 Volt
	M413508	Jumper Harness Assembly	380 Volt
	M413510	Jumper Configuration Assembly	480 Volt
5	M413863	Network Capacitor Assembly	
6	70342101	Gas Disconnect Harness	CE models
7	44143401P	Network Capacitor Harness Assembly	
8	44136201P	Power Harness	3 Phase models with 380 Volts or higher
	44136301P	Power Harness	3 Phase models with less than 380 Volts
	44139801P	Power Harness	1 Phase
9	44139601P	Reversing Contactor Harness	
10	44137001P	Motor Contactor Harness	3 Phase
	44136401	Motor Contactor Harness	1 Phase
11	70389901	Steam Stove Limit Bypass Harness	Steam models
12	44157401	Reversing Contactor Jumper Wire	1 Phase; Upper
	44139501	Reversing Contactor Jumper	1 Phase; Lower
	44136801	Reversing Contactor Jumper Assembly	Upper
	44136901	Reversing Contactor Jumper Assembly	Lower
13	44142801	Steam Configuration Harness	Steam models

Control Tray Components for Gas Models

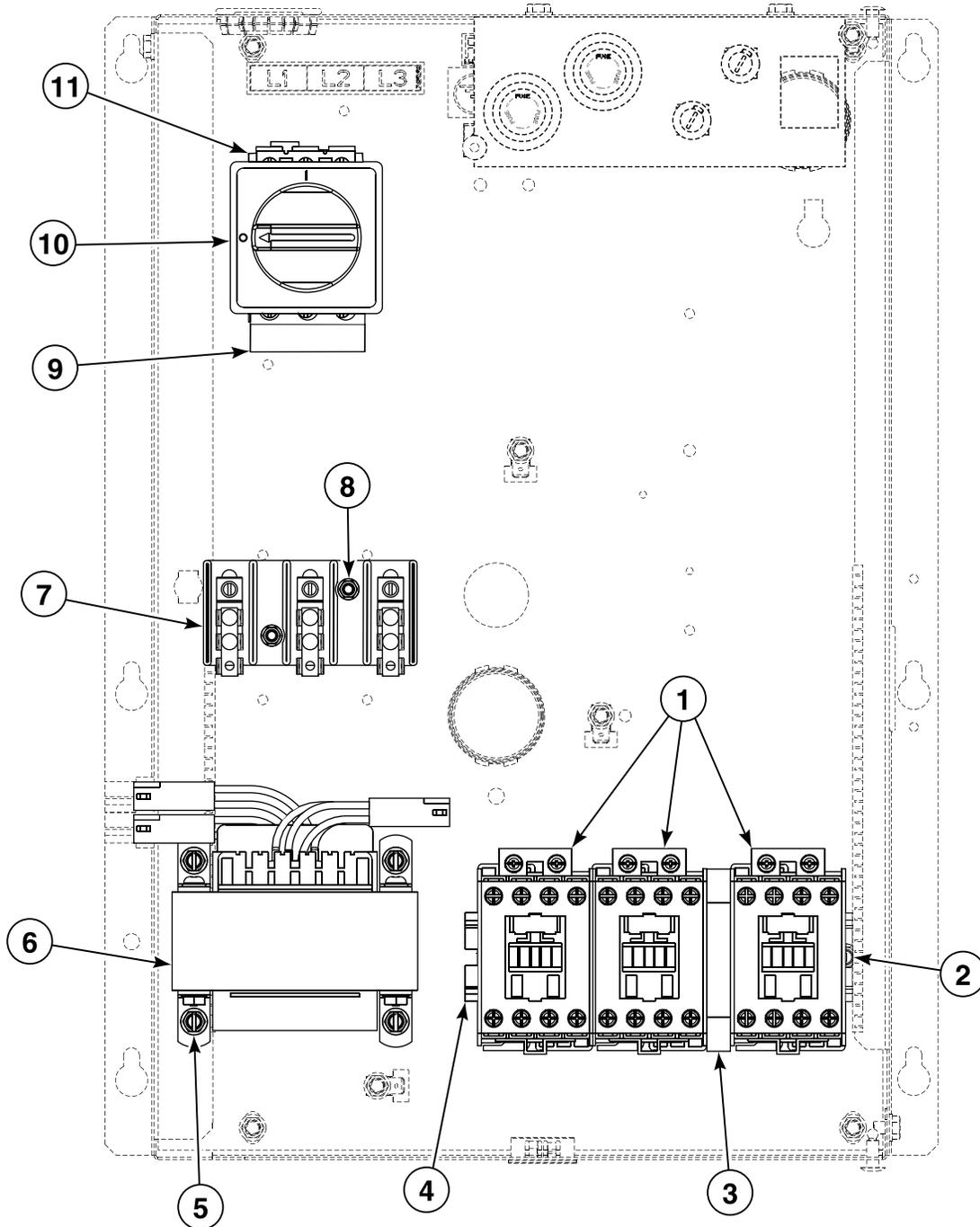


TMB2964P_70421801

Control Tray Components for Gas Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	M413431	Pushbutton Switch	CE and Australian models
2	70367301P	Ignition Control	Non-CE and non-Australian models
	70367401P	Ignition Control	CE and Australian models
3	38272	Screw	
4	70323701P	Contactors	Nonreversing 1 required, reversing 3 required
5	430497	Screw	2 required
6	F330186P	Interlock Contactor	Reversing
7	M412693	Din Rail	
8	M411072	Screw	4 required
9	M414228P	Transformer	Multitap; 100-240 Volt
	M414229P	Transformer	Multitap; 380-480 Volt
	44074401	Transformer	Dual secondary; 440 Volt
	M414230P	Transformer	Single secondary; 120 Volt
	M414312P	Transformer	Dual secondary; 120 Volt
10	430642	Terminal Block	Use 70333001 Terminal Block Shield to protect terminal block
11	44083001	Screw	2 required
12	M412366	Finger Guard	CE models
13	M412208	Handle	CE models; 44160701 Extension Handle attaches to operator handle; M412368 Interlock Door mounts under operator handle
14	M412187P	Mounting Switch Base	CE models; Use 51782 Screw to attach

Control Tray Components for Steam Models

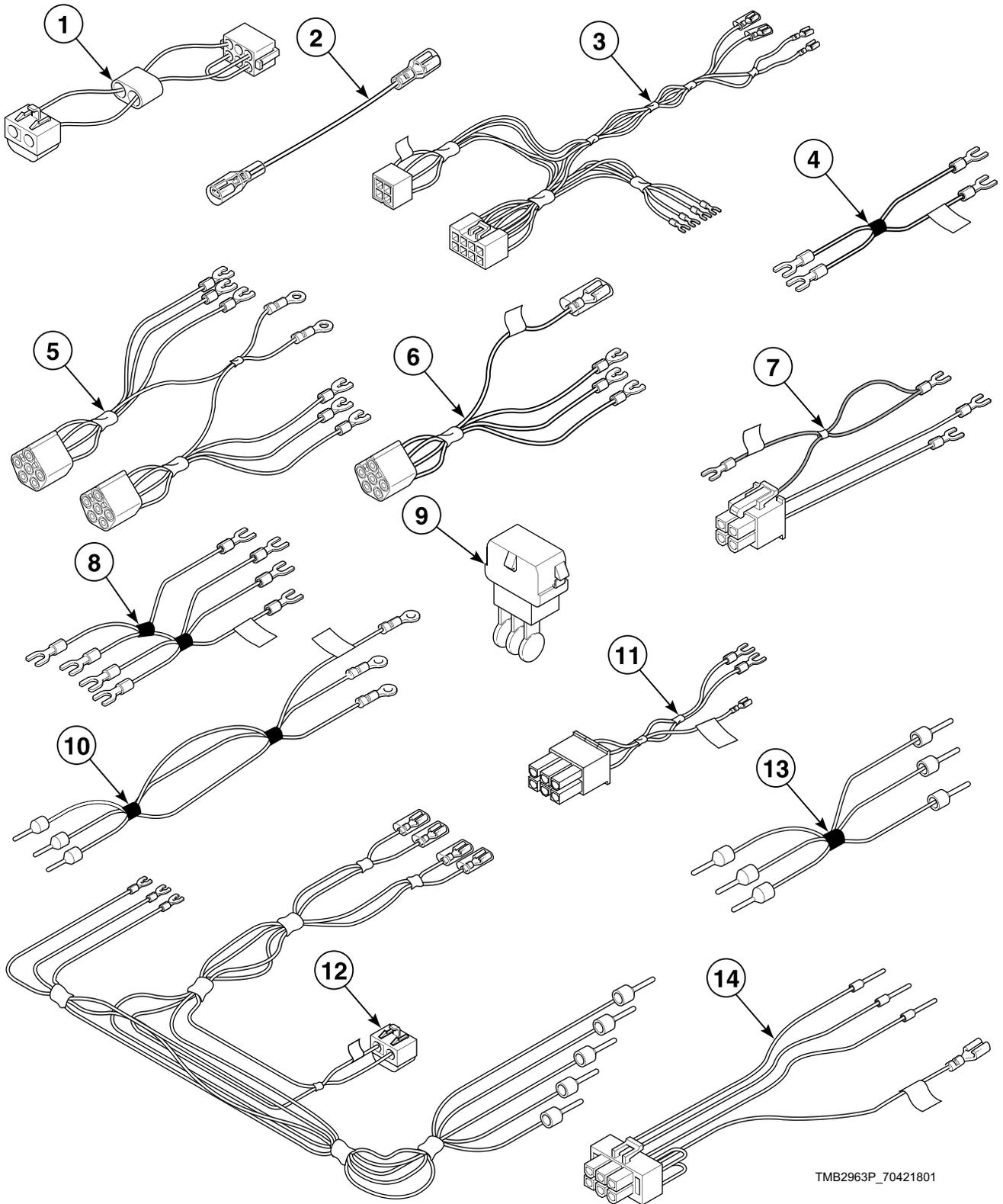


TMB2965P_70421801

Control Tray Components for Steam Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70323701P	Contactors	Nonreversing 1 required, reversing 3 required
2	430497	Screw	2 required
3	F330186P	Interlock Contactor	Reversing
4	M412693	Din Rail	
5	M411072	Screw	4 required
6	M414228P	Transformer	Multitap; 100-240 Volt
	M414229P	Transformer	Multitap; 380-480 Volt
	44074401	Transformer	Dual secondary; 440 Volt
	M414230P	Transformer	Single secondary; 120 Volt
	M414312P	Transformer	Dual secondary; 120 Volt
7	430642	Terminal Block	Use 70333001 Terminal Block Shield to protect terminal block
8	44083001	Screw	2 required
9	M412366	Finger Guard	CE models
10	M412208	Handle	CE models; 44160701 Extension Handle attaches to operator handle; M412368 Interlock Door mounts under operator handle
11	M412187P	Mounting Switch Base	CE models; Use 51782 Screw to attach

Control Tray Harnesses for Electric Models

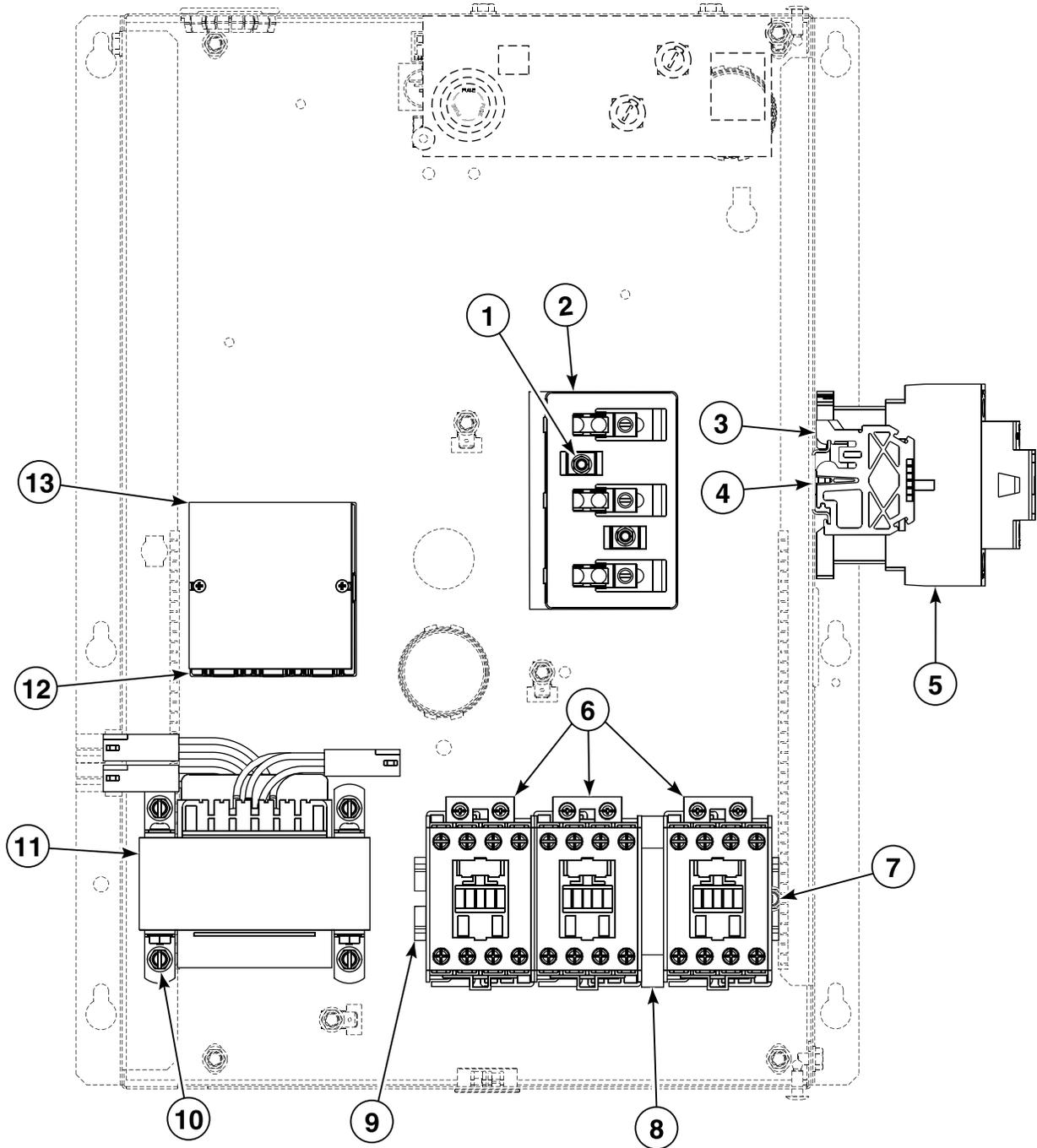


TMB2963P_70421801

Control Tray Harnesses for Electric Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	M413506	Jumper Harness Assembly	208 Volt
	M413507	Jumper Configuration Assembly	240 Volt
	M413508	Jumper Harness Assembly	380 Volt
	M413509	Jumper Harness Assembly	415 Volt
	M413510	Jumper Configuration Assembly	480 Volt
2	44014501	Jumper Wire	6 guage; 4.5 inches
3	44136701P	Junction Box Harness	
4	70355801P	Electric Contactor Jumper Set Harness	
5	44139901P	Motor Contactor Harness	1 Phase; Reversing
	44142601P	Motor Contactor Harness	3 Phase; Reversing
6	44137001P	Motor Contactor Harness	3 Phase
	44136401	Motor Contactor Harness	1 Phase
7	44139601P	Reversing Contactor Harness	
8	44157401	Reversing Contactor Jumper Wire	1 Phase; Upper
	44139501	Reversing Contactor Jumper	1 Phase; Lower
	44136801	Reversing Contactor Jumper Assembly	Upper
	44136901	Reversing Contactor Jumper Assembly	Lower
9	M413863	Network Capacitor Assembly	
10	44151801P	Heater Cable Set	H1-H3
	44151901P	Heater Cable Set	H4-H6
11	44150701P	Electric Configuration Harness	
12	44150901	Power Harness	3 Phase models with less than 380 Volts
	44151001	Power Harness	3 Phase models with 380 Volts or higher
	44139801P	Power Harness	1 Phase
13	44151101	Cable Set	CB1 Power; CE models
	44151201	Cable Set Assembly	CB2 Power; CE models
	44151301	Cable Set Assembly	CB3 Power; CE models
	44151401	Cable Set Assembly	CB2 to HC2
	44151601	Cable Set	PDB to HC1
	44151701	Cable Set	PDB to HC2
	44155301	Cable Set Assembly	CB3 to HC1
14	44152001	Network Capacitor Harness Assembly	

Control Tray Components for Non-CE Electric Models

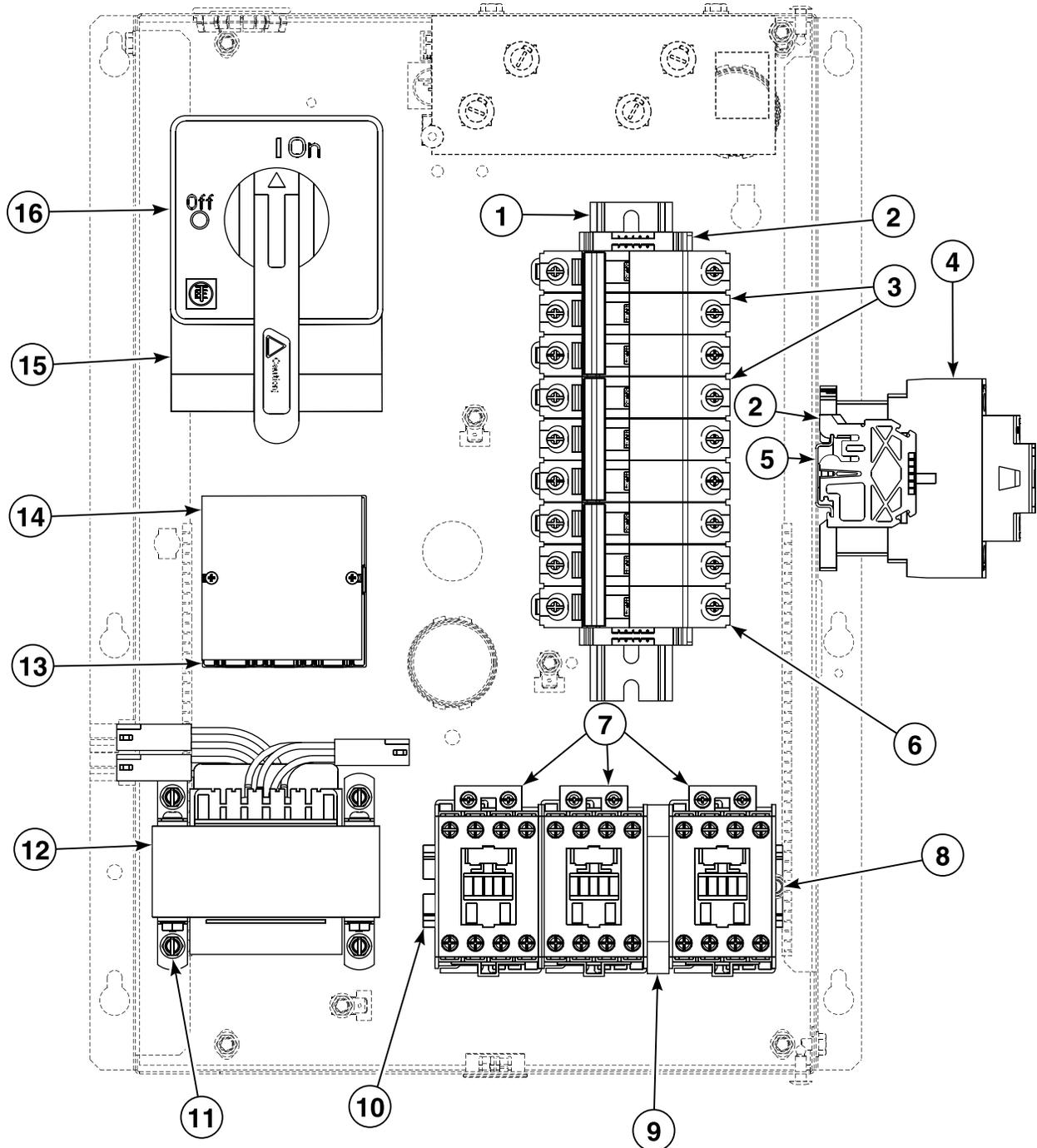


TMB2966P_70421801

Control Tray Components for Non-CE Electric Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	44083001	Screw	240 Volt/50 Hertz/1 Phase; 2 required
2	430642	Terminal Block	240 Volt/50 Hertz/1 Phase; Use 70333001 Terminal Block Shield to protect terminal block
3	70121001	End Stop	2 required
4	M412690	Din Rail	
5	70343301P	Contactor	Models with 380 Volts or higher 1 required; models with less than 380 Volts 2 required
6	70323701P	Contactor	Nonreversing 1 required; reversing 3 required
7	430497	Screw	2 required
8	F330186P	Interlock Contactor	Reversing
9	M412693	Din Rail	
10	M411072	Screw	4 required
11	M414228P	Transformer	Multitap; 100-240 Volt
	M414229P	Transformer	Multitap; 380-480 Volt
	44074401	Transformer	Dual secondary; 440 Volt
12	M413865	Terminal Block	Use 39733 Screw to attach
13	44014901P	Power Distribution Block Cover	Mounts over top of item 12 for protection

Control Tray Components for CE Electric Models



TMB2967P_70421801

Control Tray Components for CE Electric Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Din Rail	Use 2 of 430497 Screw to attach
2	70121001	End Stop	3 required
3	M412408P	Circuit Breaker	2 required for 230 Volt/50 Hertz/3 Phase
4	70343301P	Contactor	Models with 380 Volts or higher 1 required; models with less than 380 Volts 2 required
5	M412690	Din Rail	Use 2 of 430497 Screw to attach
6	M412407P	Circuit Breaker	
7	70323701P	Contactor	Nonreversing 1 required; reversing 3 required
8	430497	Screw	2 required
9	F330186P	Interlock Contactor	Reversing
10	M412693	Din Rail	Use 2 of 430497 Screw to attach
11	M411072	Screw	4 required
12	M414228P	Transformer	Multitap; 100-240 Volt
	M414229P	Transformer	Multitap; 380-480 Volt
	44074401	Transformer	Dual secondary; 440 Volt
13	M413865	Terminal Block	Use 39733 Screw to attach
14	44014901P	Power Distribution Block Cover	Mounts over top of item 13 for protection
15	M412367	Finger Guard	
16	70268001	Handle	44160801 Extension Handle attaches to operator handle; M412369 Interlock Door mounts under operator handle; Whole assembly mounts to M412186 Mounting Base which is attached with 2 of 33562 Screw

N/A = Part no longer available

Parts Index

A

Adjustable Buzzer	
505447	21
Air Filter	
44104201	87
Airflow Switch and Arm Bracket	
70319601	85
Airflow Switch Arm	
70319401	85
Airflow Switch Assembly	
44142901	85
Airflow Switch Vane	
70319202	85

B

Baffle	
44004901	59
44005201	59
44065501	59
Baffle Gasket	
70015701	59
Ball Bearing	
M401375P	71
44041901P	63
Base Harness Assembly	
44137501P	53
Bearing	
F100136P	63
Bearing Retainer	
M401370	71
Belt	
M401182P	69
M412090	67
M412981	67
Belt Guard	
M413008	75
M413541	65
Belt Guard Assembly	
44132401	69
44132402	67
Belt Tension Tool Kit	
M4853P3	65, 67, 69
Blower	
44127401P	75
Blower Inlet Cone	
70014101	57
Bolt	
M400650	63
M401393	67, 75
M405503	93
Bracket	
44065901	15
Bumper	
M400795	91
Burner Assembly	
M410541	79

Burner Orifice	
M400997	81
M400998	81
M401000	81
M401003	81
M401011	81
M401014	81
M401021	81
M401027	81
M406184	81
Burner Support	
44110201	79
Bushing	
M412086P	67
M412885P	67
M412917P	67
Bypass Harness	
70364103	47

C

Cable Set	
44151101	105
44151601	105
44151701	105
Cable Set Assembly	
44151201	105
44151301	105
44151401	105
44155301	105
Cam and Hinge Kit	
M4772P3	61
M4773P3	61
Card Reader and Bracket Assembly	
510068P	29
Card Reader Overlay	
70334201	29, 31
70334301	29, 31
Circuit Board Support	
501523	15
Circuit Breaker	
M412407P	109
M412408P	109
Clip	
M400974	87
Coin Chute Assembly	
70296401	59
Coin Cover Overlay	
70246301	27, 29
Coin Drop	
38479P	33
38963P	33
39748	33
70256402P	33
70429001	33
Coin Drop Assembly	
200578P	33
210195	33
210196	33
38462P	33
38463	33
38464P	33

N/A items do not appear in index.

38467	33	70402016P	23
38472	33	70402017P	23
38475	33	70402018P	23
38519	33	70402117P	23
38521	33	70402118P	23
39157	33	70402119P	23
44039701P	33	Control Box Assembly	
44039702	33	44180101	13
44039703	33	Control Box Base	
44039704	33	44065301	15
44039705	33	Control Box Cover	
44039706	33	44065201	15
44039707	33	Control Box Housing	
70281102	33	44065101	15
70283102	33	Control Box Top	
70447301	33	44065401	15
Coin Drop Kit		Control Chassis Mounting Bracket	
CK077	33	70357901	17, 19
Coin Drop Overlay		Control Conversion Kit	
39564	27	M4797P3	21
Coin Drop Overlay Kit		Control Door Assembly	
70321201	27	70363401	17
Coin Identification Paper		Control Door Latch	
38725	33	431318	59
Coin Vault Assembly		Control Harness	
70180101	59	44100101P	19
Coin Vault Switch Harness		Control Harness Assembly	
70364104P	47	44141601P	15
Coin Vault Trim		Control Housing Cover	
70117501	47	70307001	13
70117502	47	70307002	13, 41
Communication Board		Control Kit	
210095P	43	512858P	37, 39
Communication Connector		70228401P	25
210099	43	Control Overlay	
Communication Wire Harness Assembly		44194801	37
800246	41	70410001	37
Cone Plate		70410002	37
44150201	57	70449501	37
Contact Block Switch		Control Panel	
F200233401	45	44000117BP	49
Contact Switch		44000117*P	49
F8069501	45	44000118P	49
Contactork		44040001*P	49
70323701P	101, 103, 107, 109	44040002	49
70343301P	107, 109	44040003*	49
Contactork Box Base		44040004	49
44133701	95	44040005*	49
Contactork Box Cover		44040006	49
44134001	95	Control Panel Harness	
44134002	95	70315601P	23
44134003	95	70335301P	25
Contactork Box Side		70341901P	21
44158901	95	70342001P	21
44159001	95	70358701	29
Control		70367001P	19
44063801P	15	70369001	17
Control Assembly		70382701P	25
44013601P	25	70398401	17
511867P	27, 29	70410401P	37, 39
512202P	19	70429101P	27, 29
513139P	17	70429201P	27
70402013P	23	Control Panel Harness Assembly	
70402014P	23	70315701	23
70402015P	23	70341801P	21

N/A items do not appear in index.

Control Plate Assembly	
44040901	21
44041001	21
70175805	25
70348801	29, 31, 39
70360601	19
Control Plate Kit	
44050701P	23
70291001P	27, 29, 37
Control Trim	
44016301	47
44016401	47
Cover Plate	
M401362	75
Cylinder and Trunnion Assembly	
44057401P	63
44057402P	63
44057403	63
44057404	63
44089101	63
44131002	63
44131102	63
Cylinder Assembly	
44089001	63
44130801	63
Cylinder Kit	
44057001P	63
44057101P	63
Cylinder Motor Harness	
44137101P	65
44139701P	65

D

Deflector Cover	
44162301	57
Din Rail	
M412690	107, 109
M412693	101, 103, 107, 109
Display Assembly	
512218P	19
Door Assembly	
44028902P	61
44029101	61
44058102P	61
44112101	61
70407401	61
Door Glass	
44008401P	61
44008402P	61
Door Glass Installation Tool	
M4221P4	61
Door Handle	
44007901	61
44057702	61
Door Hinge Assembly	
44075203*	61
44075204	61
44075208B	61
Door Hinge Lug Assembly	
44035001	47, 61
44035002	61
Door Latch	
M401223	47

Door Ring	
44007703B	61
Door Ring and Handle Assembly	
44112001	61
Door Ring Assembly	
44007702	61
Door Ring Gasket	
44008201P	61
Door Seal Kit	
70211902P	61
Door Switch Actuator Kit	
70215001P	61
Door Switch Harness	
44137601	47
Double V Sheave	
M412916	67
Drive Rivet	
M400713	15
Drum Idler Wheel Assembly	
430619	73

E

Earth Terminal Sticker	
M412096	95
Elbow	
70079601	79
Electric Accessory Box Cover	
44154901	83
Electric Accessory Box Wrap	
44154701	83
Electric Configuration Harness	
44150701P	105
Electric Contactor Jumper Set Harness	
70355801P	105
Electronic Coin Drop Assembly	
70294101P	33
70294103P	33
70294104	33
70294105P	33
70294106	33
70294107	33
70294109	33
70294111	33
Electronic Coin Drop Harness	
44065801	33
Electronic Coin Drop Kit	
CK095	35
CK099	35
CK100	35
CK101	35
CK103	35
CK106	35
CK108	35
CK109	35
CK502	35
Electronic Control	
44037801P	21
Emergency Stop Contact Harness	
70364105P	45
Emergency Stop Harness	
70364106P	45

N/A items do not appear in index.

Emergency Stop Label M412235	45
Emergency Stop Pushbutton F200233500	45
End Stop 70121001	107, 109
Exhaust Thimble Assembly M412288	91
Expansion Clip 70030501	47, 95
Extension Spring M412120	69

F

Fan Motor 44045901P	77
44046001P	77
Fan Motor Harness 44137201P	75
44169901	75
Fan Motors69	
Felt Pad M402144	63
Ferrite Core Assembly M413930P	25
Fill Hose Kit 28330P	15
Filter 44172001	87
Finger Guard M412366	101, 103
M412367	109
Fire Suppression System Label 44128901	51
Foam Gasket 70414101	17, 19, 21, 23, 25, 27, 29, 31, 37, 39
Front Panel Assembly 44077901*P	51
44077902P	51
44077903*	51
44077904P	51
44077905*P	51
44077906P	51
44077907*P	51
44077908	51
Front Pillar 44001201	53
Fuse M413621	97
70406501	25, 97
70406601	97
70406701	97
Fuse Bracket 70306901	97
70313602	97
Fuse Cover 70313301	95
Fuse Holder 44155601	97
Fuse Holder Body 70329401P	97

Fuse Holder Cap 70329501	97
Fuse Label 70337201	95
70337301	95
70337401	95

G

Gas Disconnect Harness 70342101	99
Gas Stove Assembly 44136001	79
Gas Valve M413468P	79
44154501P	79
44154502P	79
44178301P	79
44178302P	79
44181601P	79
44181602	79
Gas Valve Bracket 44175701	79
Gas Valve Harness Assembly M413650	79
Graphic Overlay 44050401	23
44050501	23
44050502	23
Ground Decal F230739	95
Ground Lug Connector M411283	95
Guide Rail M412476	67, 69, 73

H

Handle M412208	101, 103
70268001	109
Handle and Caps Assembly 70154405	55
70154406	55
Handle Bar 70399501B	61
Handle Bumper 70407202	55
Harness Assembly M412997	79, 87
Heater Box Cover 44153301	83
Heater Cable Set 44151801P	105
44151901P	105
Heater Element M410939P	83
M410940P	83
M410941P	83
M412955P	83
Heater Side 44154801	83

N/A items do not appear in index.

High Temperature Ignition Lead 44061602P	79
Hold-Down Clip 35865	57
Hole Plug F8223801	95
Hose 44073301	15
Hose Clamp 36801	15
Hose Fitting 44069101	15
Housing and Trunnion Assembly M4644P3	63
M4645P3	63

I

Idler Housing M412612	71
Idler Housing Kit 917P3	71
943P3P	73
Idler Shaft M414241	71
Idler/Belt Assembly Kit 942P3P	73
Ignition Control 70367301P	101
70367401P	101
Ignition Control Harness 44136601P	99
44186701	99
Insulation 44020601	49
Interlock Contactor F330186P	101, 103, 107, 109

J

Jumper Bar M400866	83
Jumper Calibration Wire 70084304	25
70084305	25
70324604	17, 19, 23, 27, 29, 37, 39
Jumper Configuration Assembly M413507	99, 105
M413510	99, 105
Jumper Harness Assembly M413506	99, 105
M413508	99, 105
M413509	105
Jumper Set Assembly 44042701	21
44042801	21
Jumper Strip M400869	83
Jumper Wire 44014501	105
Jumper Wire Assembly M412287	83

Junction Box Harness 44136701P	99, 105
---	---------

K

Key M400008	63, 69
M400993	71, 75
M400994	75
M401327	69, 71, 73
M405232	63
44132301	75
70155601	15, 47
70155602	47
Kickplate 70117607	55
70117608	55

L

Label 70414001	51
Latch Mounting Bracket 44003201	59
Light 801431	17
801432	15
Limit Thermostat M409433	79
M410542	57, 83
M411813	57
Lint Panel 44000001*P	55
44000002P	55
Lint Panel Switch Bracket 44118601	53
Lint Screen 44063601	57
Lint Screen Deflector 44162201	57
Loading Spring M400401	71
Lock, Key and Nut Kit 44089301P	15, 47
44089302P	47
Low Pressure Steam Cover M400828	87
L.P. Conversion Kit M4544P3	79
M4979P3	79
L.P. Gas Valve Kit M4897P3	79

M

Main Harness 44137401P	13
Male Tab Terminal 00177	17, 19, 21, 95
Manifold Pipe 44040501	79

N/A items do not appear in index.

Manifold Pipe Assembly	
M406681	79
Manual Reset Thermostat	
M411938	79
M411941	57
Membrane Switch	
44037902P	21
44039402P	21
Micro V Belt	
M411425P	69
Micro V Pulley	
M411466P	73
Micro V Sheave	
M412156	69
Mixing Valve	
36958P	15
Motor	
44045701P	77
44045801P	77
44046101P	77
44048701P	77
Motor Bracket	
44117201	67, 69, 75
Motor Contactor Harness	
44136401	99, 105
44137001P	99, 105
44139901P	99, 105
44142601P	99, 105
Motor Hardware Kit	
M4426P3	75
Motor Kit	
M412519P	65
M412520P	65
Motor Mount Assembly	
M413617	65
Motor Switch	
M414563	65
Mounting Plate	
70208801	29, 31, 39
Mounting Switch Base	
M412187P	101, 103

N

Nameplate	
44010401	49
44010601	49
44046801	49
44062901	49
70243901	49
Nameplate Overlay	
M412963	49
44130301	49
44144401	61
70304501	49
70380701	49
70410201	49
70411401	61
Network Board Assembly	
201341	41, 43
Network Board Bracket	
44143601	43
Network Board Cover	
44143701	43

N/A items do not appear in index.

Network Capacitor Assembly	
M413863	99, 105
Network Capacitor Harness Assembly	
44143401P	99
44152001	105
Network Controller Kit	
NK220	37, 39
Network Harness	
44141801P	41
Network Retrofit Kit	
NK208	37, 39
Network Wire Harness Assembly	
44088501P	41
Nut	
F430232	95
H88412101	67, 69, 73
M400022	75
M400026	63, 67, 69
M400034	75
M400035	69
M400977	47
M401548	79
M404993	63
M412986	65
M414215	61
02428	65, 67, 75
20274	67, 75, 93
21899	59
23951	55, 61
24205	17, 19
29786	17, 23, 27, 37
29787	21, 23
44071201	61
44087201	73
51236	55
56156	73
70030401	59
70054	17, 19, 21, 25, 29, 31, 83
70142	65

O

Opto Coupler	
200674P	33
Overlay	
44130001	25
44130002	25
70115801	25
70128401	25
70128601	25
70128701	25
70129501	27
70129601	27
70130301	25
70130401	25
70130501	25
70130601	25
70130701	25
70135301	25
70257701	27
70257702	27
70257703	29, 31
70258001	27
70258002	27
70258003	29, 31
70259001	27, 29

70261001	27
70261002	27
70261003	29
70261201	27
70261202	27
70266701	29
70266801	29
70275401	27
70286701	27
70321001	27
70362201	19
70362202	19
70362401	19
70362402	19
70362501	19
70362502	19
70362901	17
70363001	17
70410003	39
70453001	27
70453002	27
70453101	29, 31

P

Panel Locator	
56079	47, 55
PC Board Standoff	
210098	43
Pipe Bracket	
44175801	95
Pipe Clamp	
44155201	79
Pipe Nipple	
431486	79
70210201	79
Plug	
M400985	95
Pop Rivet	
M400003	47, 59
70058501	61, 95
70058502	95
70126301	55, 61
70126401	55
Porcelain Touch-Up Paint	
122P4P	59
370P4P	59
Power Distribution Block Cover	
44014901P	107, 109
Power Harness	
44136201P	99
44136301P	99
44139801P	99, 105
44150901	105
44151001	105
Proximity Bracket	
44044501	89
Pulley	
M412884	67
M414564	75
M414565	65
M414566	75
M414567	65
Pushbutton Switch	
M413431	101

70107001	27, 29, 31, 37, 39, 47, 53
Push-to-Start Switch	
801434W	15

R

Rear Access Plate	
44136101	79
Rear Panel Assembly	
44170401	59, 85, 93
Relay/Buzzer Bracket	
44041701	21
Resilient Ring Kit	
M4525P3P	75
Reversing Contactor Harness	
44139601P	99, 105
Reversing Contactor Jumper	
44139501	99, 105
Reversing Contactor Jumper Assembly	
44136801	99, 105
44136901	99, 105
Reversing Contactor Jumper Wire	
44157401	99, 105
Rib Rod	
M401411	63
Ring	
M400399	69, 73
Rocker Switch	
44099601	19
70360801	19
70365901	17, 19
Roller Catch Arm	
70030301	55
Roller Catch Spacer	
70030201	55
Roller Catch Wheel	
70297601	55
Rotation Sensor	
70274001P	89
Rotation Sensor Assembly	
70417401P	89
Rotation Sensor Cable Assembly	
70274102P	89

S

Screw	
F430909	95
F8206901	95
M400043	67, 69, 73
M400044	61
M400056	65, 73
M400057	65, 67, 75
M400061	67, 69
M400063	63
M400065	69, 73
M400077	73, 75
M400661	61
M402797	79
M405188	87, 91
M410059	75
M411072	47, 91, 101, 103, 107, 109

N/A items do not appear in index.

M412627	67, 69, 73
M413565	65
33562	83, 87
38272	101
430497	15, 41, 53, 57, 75, 79, 83, 85, 87, 101, 103, 107, 109
430648	73
430757	55, 85
431287	59
44083001	101, 103, 107
501524	17, 19, 27, 29, 31, 37, 39
51780	15
61199	61
70033502	47, 61
70069901	17, 19, 25
70072801	55
70132301	55
70182601	47
70187201	63, 71
70240301	79, 83
70247701	59
70275801	47
70409801	61
70442101	61
Sensor Harness Assembly 44141701P	15
Shadow Box Clip M400972	47
Sheave M400092P	69, 73
Side Panel 44056701*	59
Side Panel and Bracket Assembly 44056801*	59
Single V Sheave M412931	67
Sleeve 44050601	23
Slot Card Plate Assembly 44089501	31, 39
Snap Bushing M400770	41, 53
M405340	95
M411826	53
44071501	95
70178701	15, 95
Solenoid Valve DIN Connector 70370301P	87
Spacer M401402	63
44024001	67
Spark Igniter M406934P	79
Spray Paint 298P4P	59
Spud Holder Assembly M410546	79
Steam Coil M400637P	87
Steam Configuration Harness 44142801	99
Steam Heater Assembly 44020401P	87
Steam Pressure Label 902303	87

Steam Solenoid 70351011P	87
70351012	87
Steam Stand Box 44007501	87
Steam Stove Limit Bypass Harness 70389901	99
Steam Valve 70351001P	87
70351002P	87
Steam Valve Rebuild Kit 70351021P	87
Switch 70411901	85
Switch Bracket 70356301	83, 85
Switch Hole Plug 44057801B	47
44057801Q	47
44057801W	47
Switch Plate M413236	19

T

Temperature Knob 44104601	17, 19
Temperature Selector Bracket 70350201	17
Temperature Selector Switch 511711	17, 19
Temperature Selector Switch Bracket 70391701	19
Tension Plate Assembly M414405	67, 69, 73
Terminal Block M413865	107, 109
430642	101, 103, 107
Thermistor M414704	57
44064701	15
Thimble Vane Assembly M400503	91
Top Cover M414759	87
44139301	59
Top Cover Pan 44135001P	59
Top Panel Bracket 44129401	59
Top Rear Panel 44170501	59
44176201	59
Transformer M414228P	101, 103, 107, 109
M414229P	101, 103, 107, 109
M414230P	101, 103
M414312P	101, 103
44074401	101, 103, 107, 109
Trunnion and Bearing Assembly M4640P3	63
M4641P3	63

N/A items do not appear in index.

Trunnion Assembly	
M413836	63
Trunnion Housing	
M413826	63
Trunnion Housing Assembly	
M413832	63
Trunnion Kit	
M413835P	63
Tumbler Dolly Kit	
M4379P4	47

V

Valve Replacement Kit	
M4908P3	79
M4909P3	79

W

Warning Label	
M410892	51
Washer	
M400013	65, 67, 75
M400014	67, 69, 75, 93
M400080	65, 67, 69, 73, 75, 93
M400991	75
M403958	67, 69, 73
M412188	67, 69, 73
02834	65
20103	63
70261401	63
70265901	73
70270301	73
70409301	61
91200	63
Wire Guard	
201595P	33
Wire Label	
70218701	95
70218801	95
70219001	95
