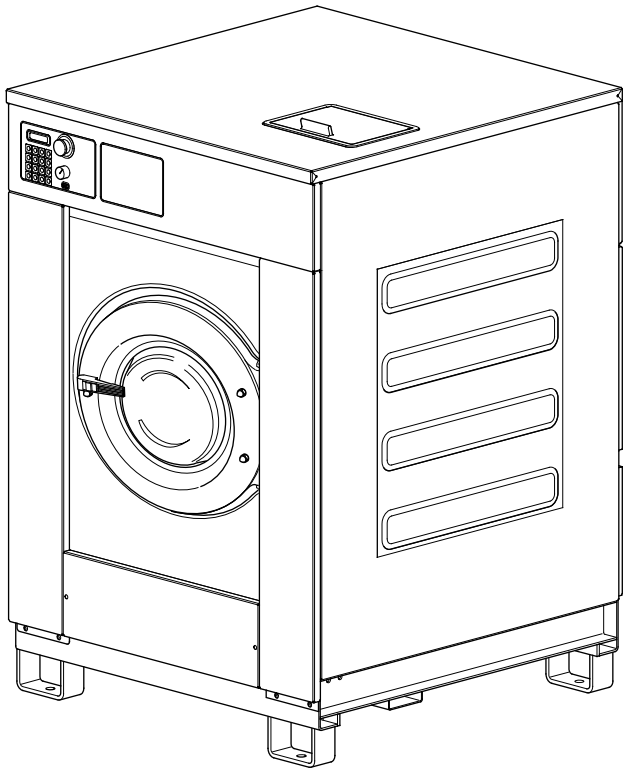
Washer-Extractor

Cabinet Freestanding

Refer to Page 3 for Model Numbers

Parts



CFD8C_9001008

Alliance Laundry Systems

www.comlaundry.com

Part No. 9001008R15
December 2011

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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

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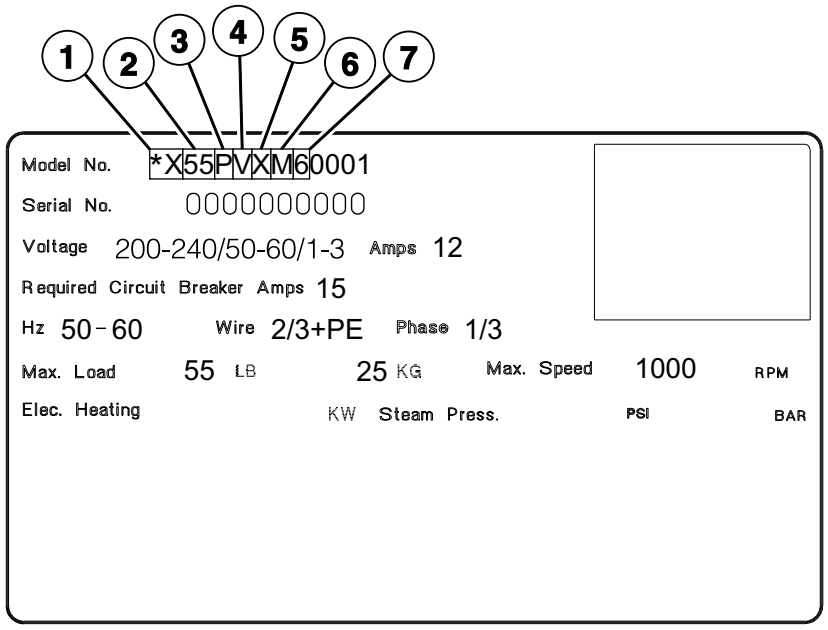
Model Identification

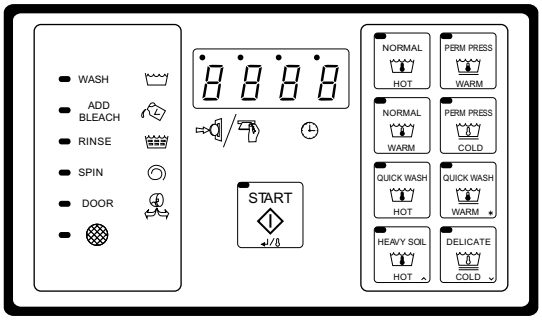
Information in this manual is applicable to these washer-extractor models:

HX135PVNU6	SX135PVNU6	UX135PVNU6
HX135PVNU7	SX135PVNU7	UX135PVNU7
HX135PVQU6	SX135PVQU6	UX135PVPU6
HX135PVQU7	SX135PVQU7	UX135PVPU7
HX135PVPU7	SX135PVPU7	UX135PVQU6
		UX135PVQU7

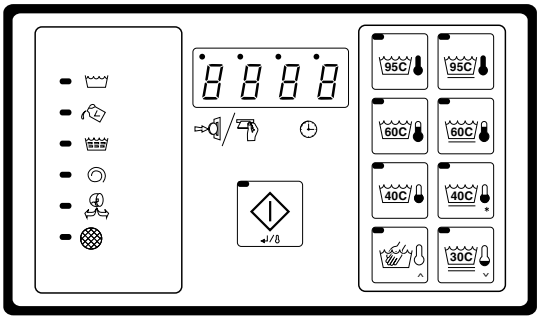
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Cabinet Freestanding Washer-Extractor Product Overview

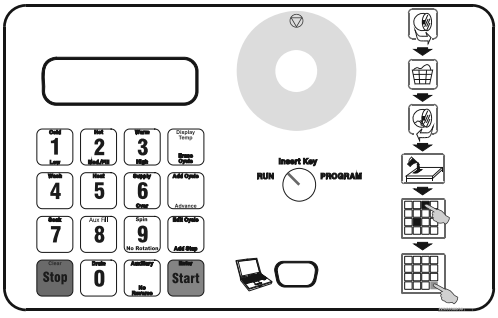




B Computer (Domestic)



B Computer (International)



WE-8 Micro

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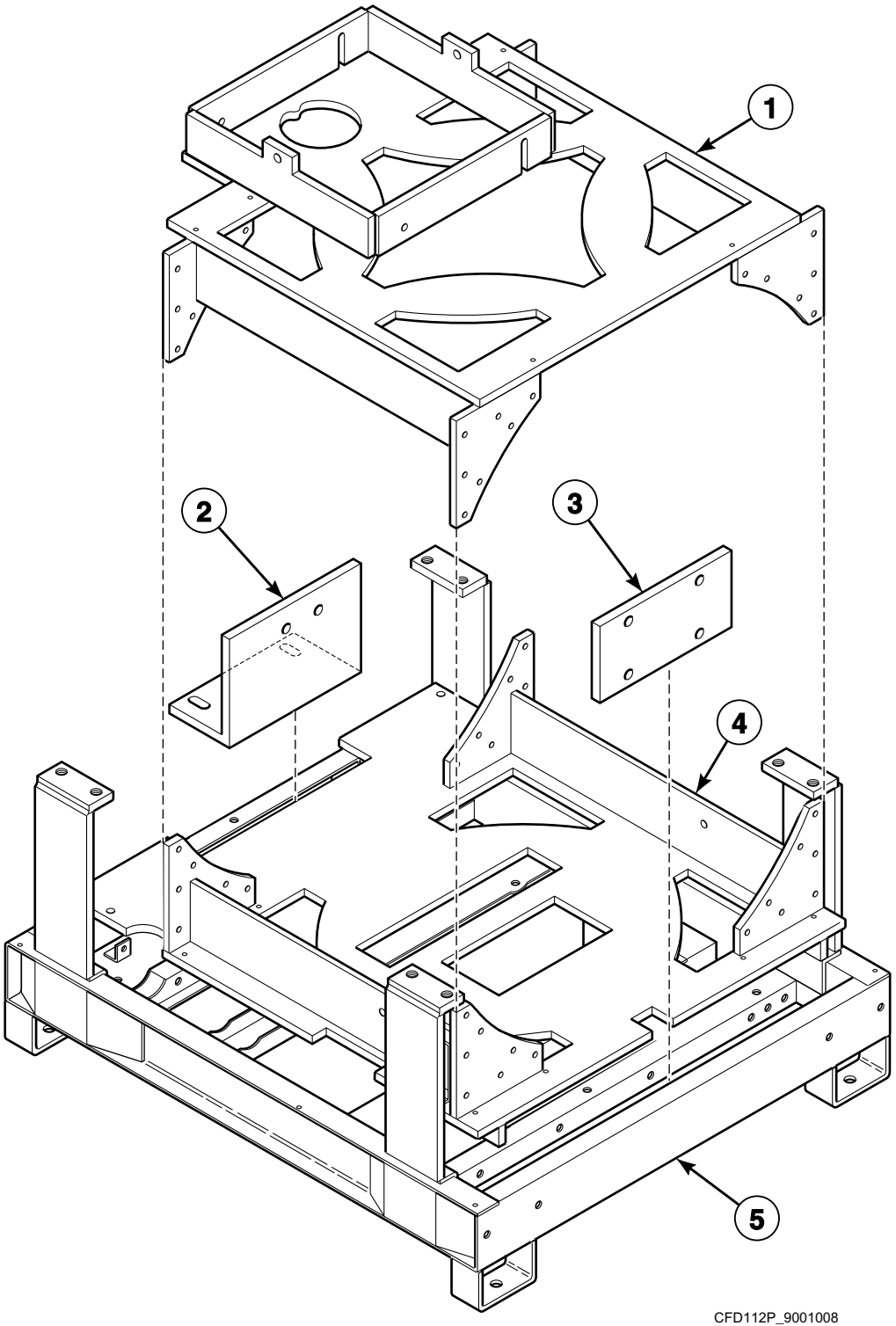
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Cabinet Freestanding Washer-Extractor Product Overview

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Product Family	HX NX SX UX
2	-	Capacity (Pounds)	18 25 30 35 55 75 100 135 165
3	-	Control	B (B Computer) P (WE-8 Micro)
4	-	Speed	V (Variable)
5	-	Voltage	N (440-480/50-60/3/3) P (380-415/50-60/3/3) Q (200-240/50-60/3/3) X (200-240/50-60/1/3)
6	-	OEM	A F M U
7	-	Design	6 and 7

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Frame



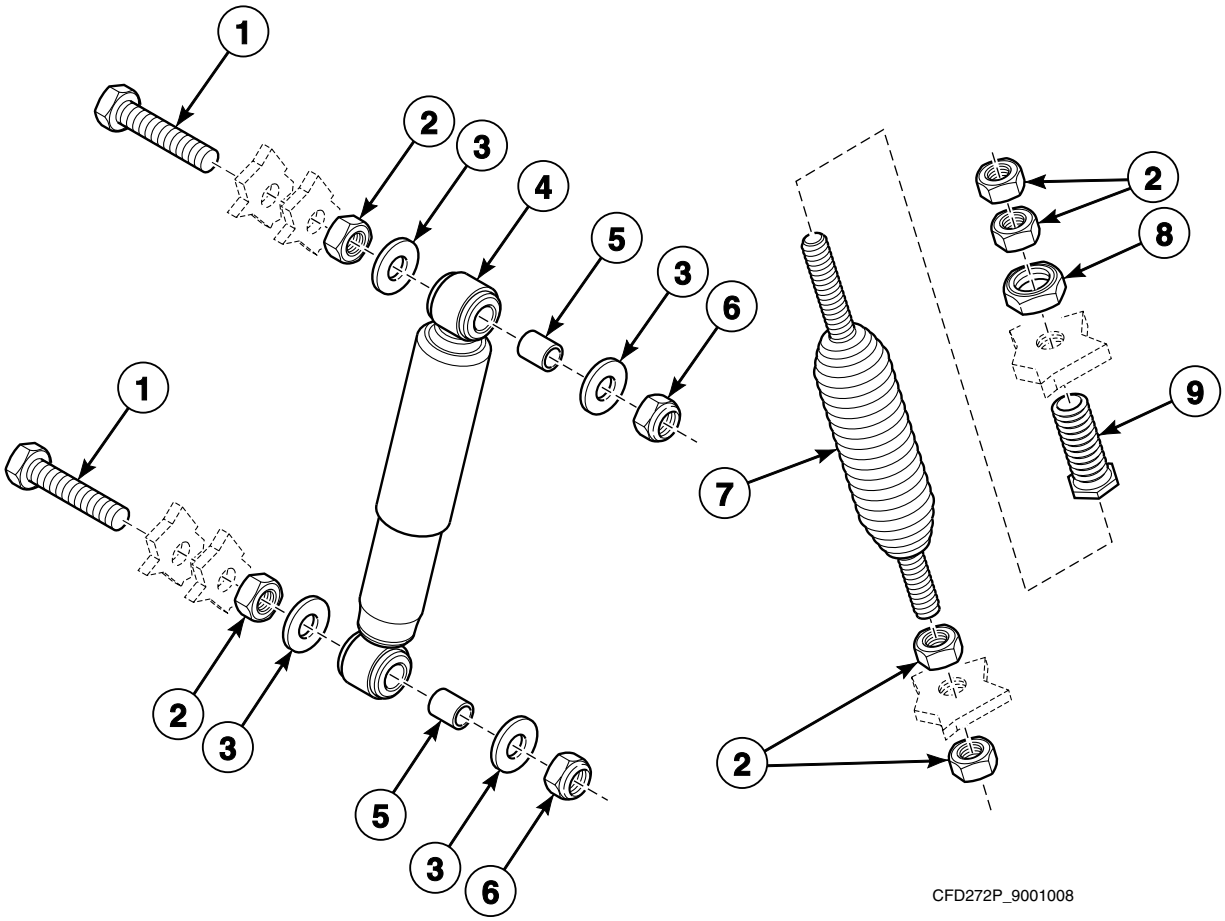
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Frame

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001652	Upper Support	
2	9001774	Rear Shipping Brace	
3	9001773	Front Shipping Brace	
4	9001649	Lower Support	
5	9001647	Frame	

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Shock and Spring Assembly



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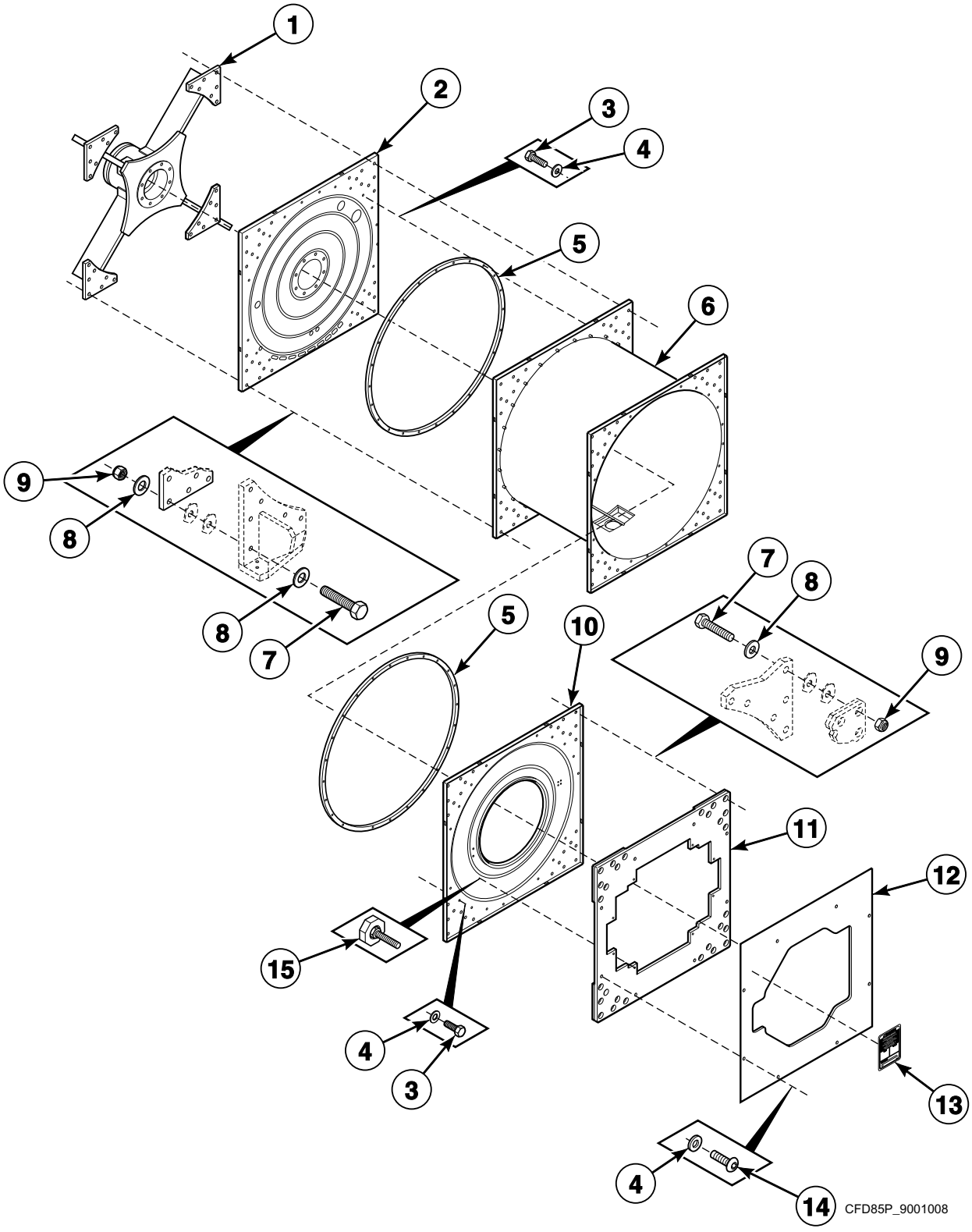
Shock and Spring Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001306	Bolt	
2	9001255	Nut	
3	9001208	Washer	
4	9001617	Shock Absorber	10 required; Includes 2 of item 5
5	211/00137/10	Shock Absorber Bushing	
6	9001266	Nut	
7	9001556	Suspension Spring	
8	9001256	Nut	
9	9001557	Bolt	

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Shell and Front Panel (Drawing 1 of 2)

Models HX135PVNU6, HX135PVQU6, SX135PVNU6, SX135PVQU6, UX135PVNU6, UX135PVPU6 and UX135PVQU6



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Shell and Front Panel (Drawing 1 of 2)

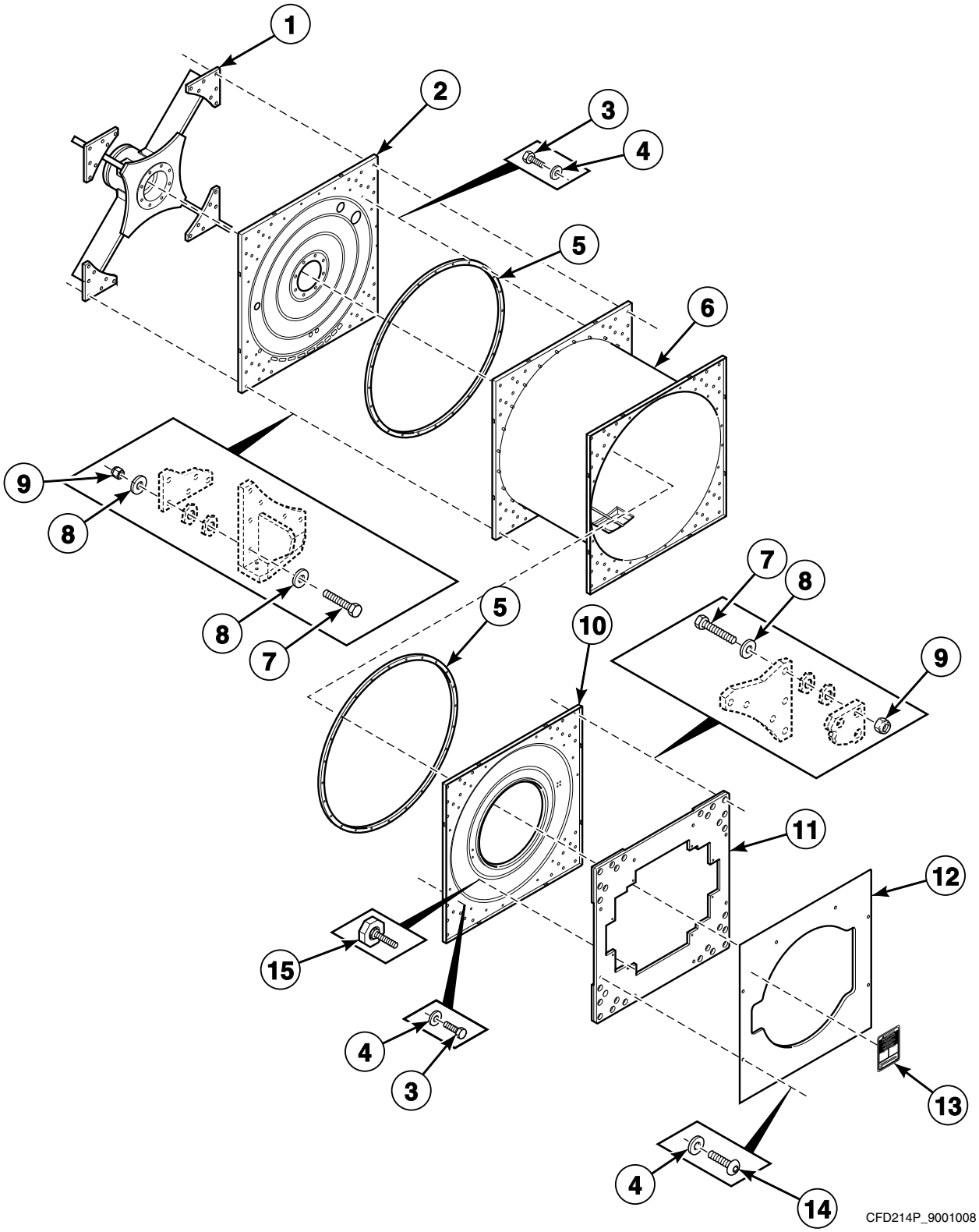
REF	PART NO.	DESCRIPTION	COMMENTS
1	9001198	Bearing Housing Assembly	
	N/A	Bearing Housing	
2	9001182	Tub Back Plate	Standard and steam heat models
	9001180	Tub Back Plate	Electric and steam heat models
3	9001272	Bolt	
4	9001233	Washer	
5	9001528	Tub Gasket	
6	9001181	Tub	Standard and steam heat models
	9001179	Tub	Electric and steam heat models
7	9001314	Bolt	
8	9001208	Washer	
9	9001266	Nut	
10	9001199	Tub Front	
11	9001651	Counterweight	
12	9001207	Door Front Panel	
13	9001742	Door Handle Decal	
14	9001675	Screw	
15	9001621	Leveling Leg	

N/A = Part no longer available

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Shell and Front Panel (Drawing 2 of 2)

Models HX135PVNU7, HX135PVQU7, SX135PVNU7, SX135PVQU7, SX135PVPU7, UX135PVNU7, UX135PVPU7 and UX135PVQU7



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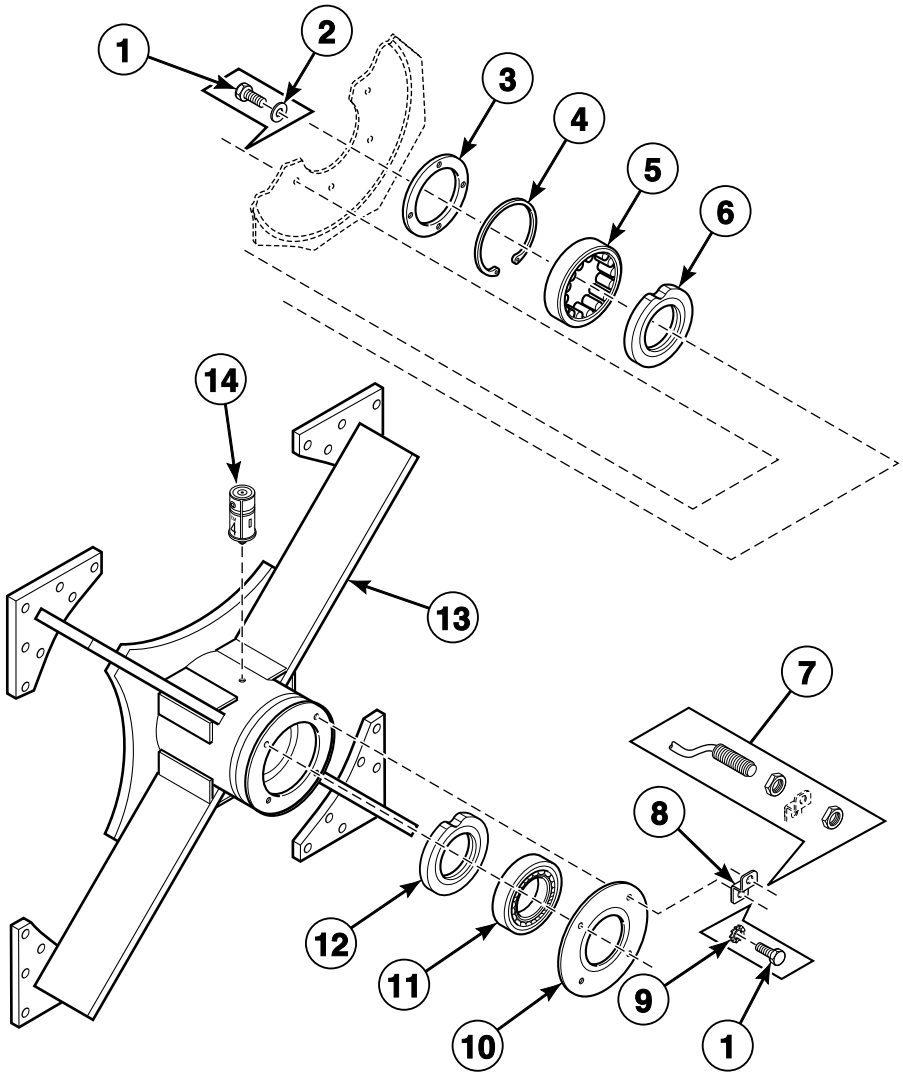
Shell and Front Panel (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001198	Bearing Housing Assembly	
	N/A	Bearing Housing	
2	9001182	Tub Back Plate	Standard and steam heat models
	9001180	Tub Back Plate	Electric and steam heat models
3	9001272	Bolt	
4	9001233	Washer	
5	9001528	Tub Gasket	
6	9001181	Tub	Standard and steam heat models
	9001179	Tub	Electric and steam heat models
7	9001314	Bolt	
8	9001208	Washer	
9	9001266	Nut	
10	9001199	Tub Front	
11	9001651	Counterweight	
12	153/10113/00	Door Front Panel	
13	9001742	Door Handle Decal	
14	9001675	Screw	
15	9001621	Leveling Leg	

N/A = Part no longer available

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Bearing Assembly (Drawing 1 of 3)



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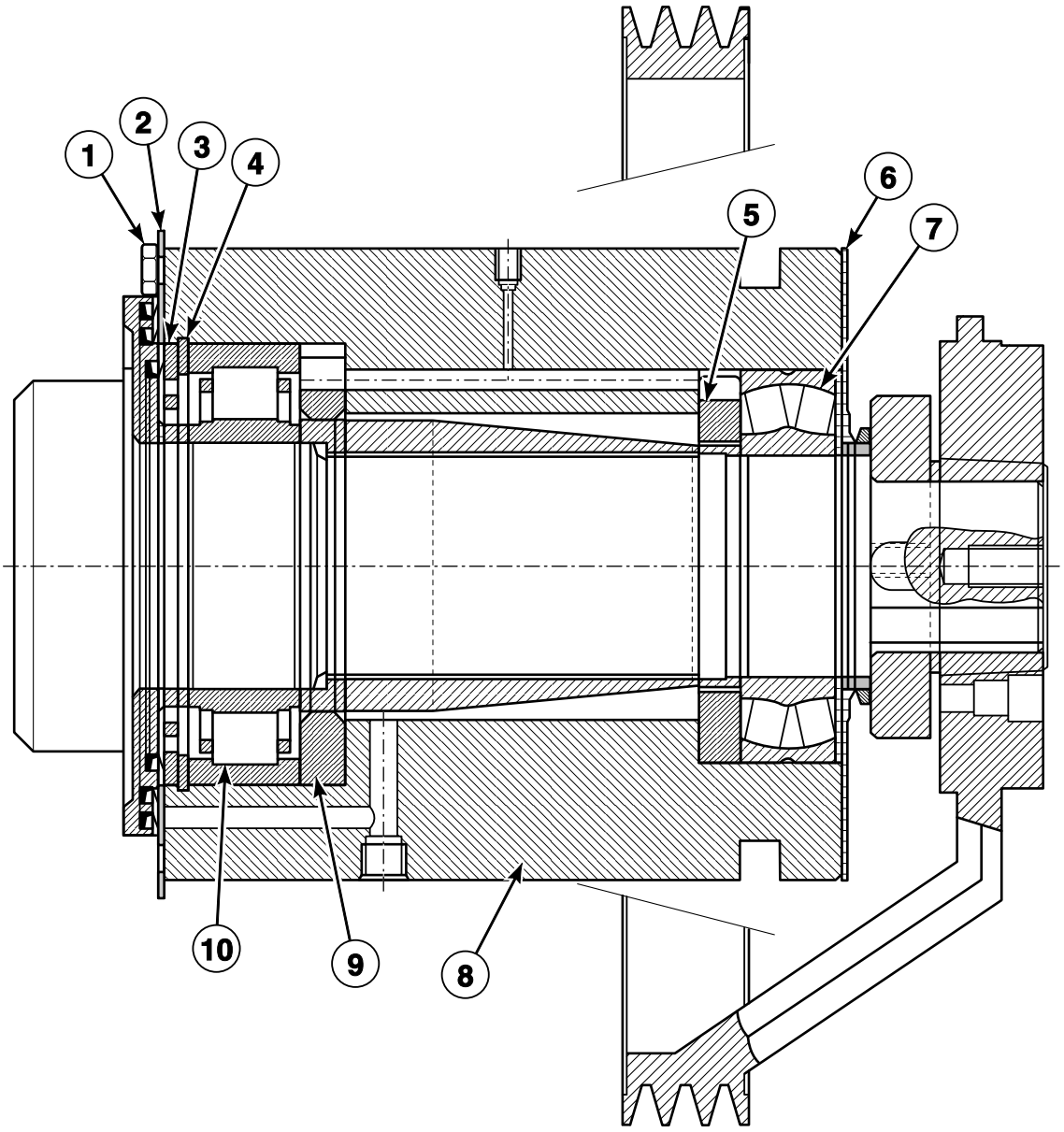
Bearing Assembly (Drawing 1 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
	245/00054/00	Bearing Replacement Tool Kit	
	894P3	Bearing Replacement Kit	Includes items 2, 5, 11, 14, 9001437 Lubricator, 9001528 Gasket, 9001639 V-Ring Seal (VL220), 9001640 V-Ring Seal (VL200), 9001641 V-Ring Seal (VL170) and 9001642 V-Ring Seal (VA100)
1	9001272	Bolt	
2	201/00204/00	Washer	
3	9001767	Bearing Housing Cover	
4	9001645	Retaining Ring	
5	9001643	Roller Bearing	
6	9001654	Bearing Spacer	
7	210/00075/00	Speed Detector	
8	9001202	Speed Sensor Bracket	Models through 10/29/06
	153/00041/11	Speed Sensor Bracket	Models starting 10/30/06
9	9001239	Washer	
10	9001175	Bearing Cover Plate	
11	9001644	Roller Bearing	
12	9001655	Bearing Spacer	
13	9001198	Bearing Housing Assembly	Includes items 4-6, 11 and 12
	N/A	Bearing Housing	
14	9001437	Lubricator	FAG bearings

N/A = Part no longer available

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Bearing Assembly (Drawing 2 of 3)



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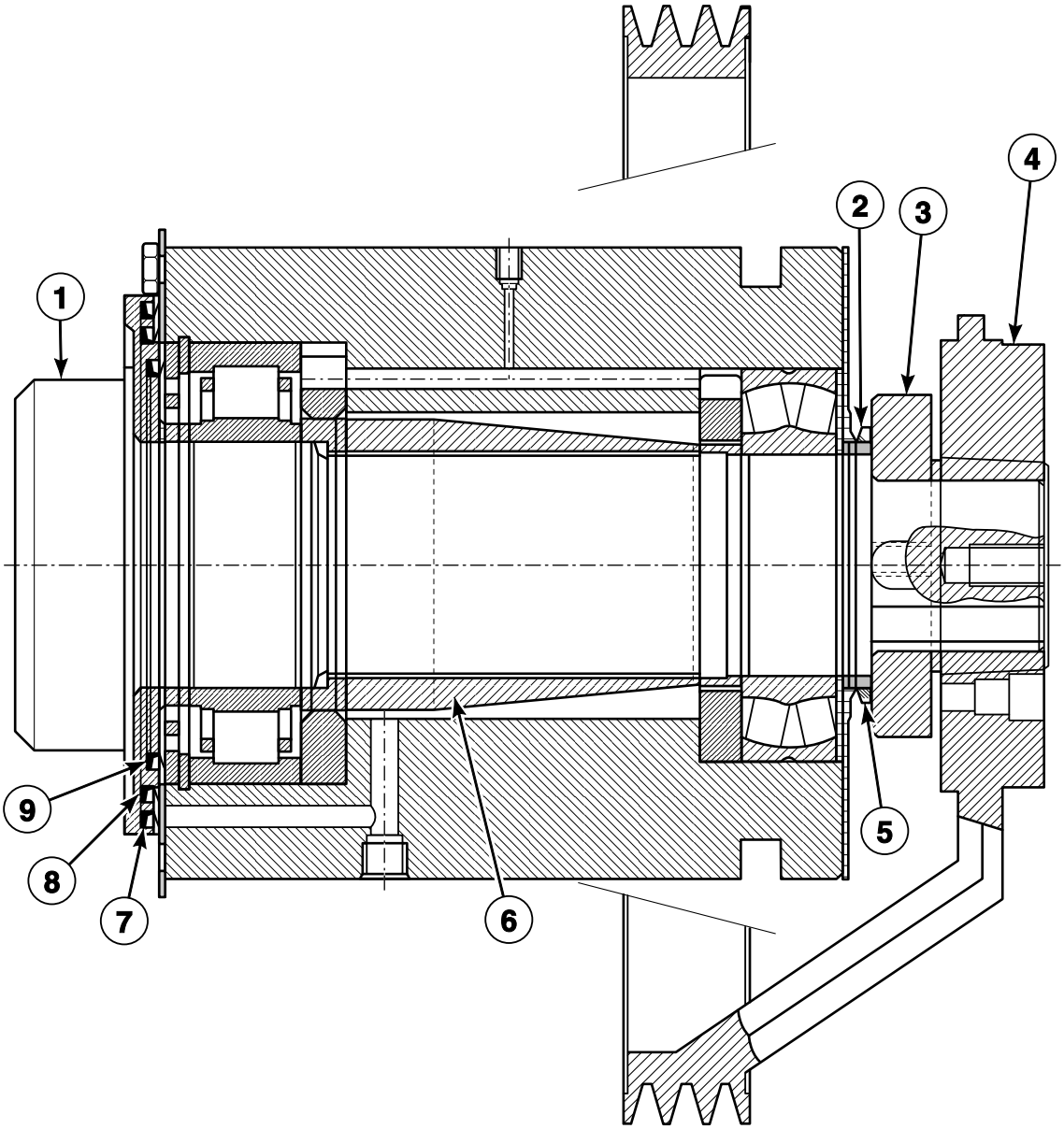
Bearing Assembly (Drawing 2 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001272	Bolt	
2	201/00204/00	Washer	
3	9001767	Bearing Housing Cover	
4	9001645	Retaining Ring	
5	N/A	Seal	
6	9001175	Bearing Cover Plate	
7	9001644	Roller Bearing	
8	N/A	Bearing Housing	
9	N/A	Seal	
10	9001643	Roller Bearing	

N/A = Part no longer available

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Bearing Assembly (Drawing 3 of 3)



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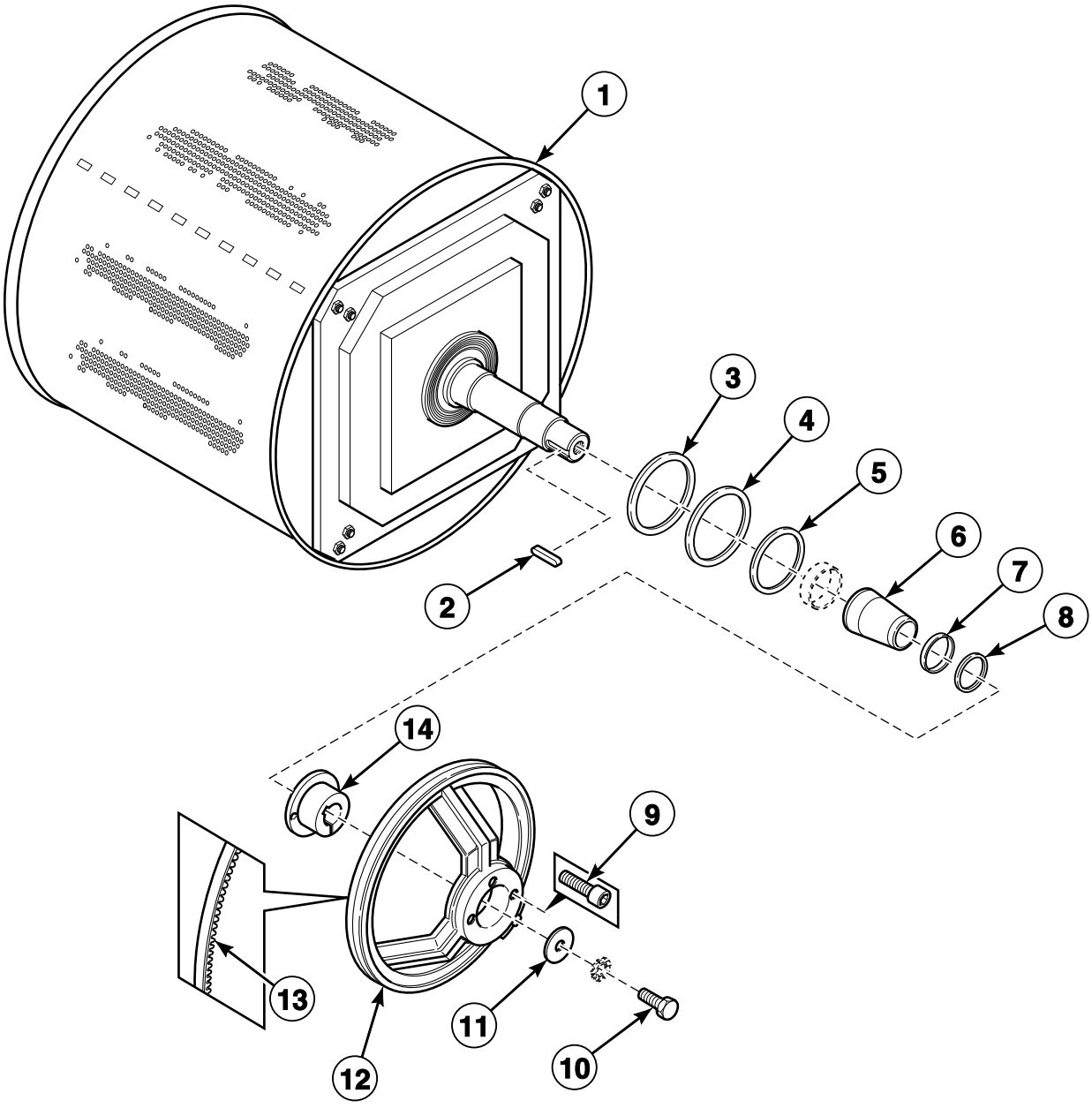
Bearing Assembly (Drawing 3 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	B12394201	Cylinder and Trunnion Assembly	
2	9001642	V-Ring Seal	Loctite 480 required for installation
3	N/A	Bushing	
4	9001629	Pulley	Models before Serial No. 10110580127
	253/00078/00	Pulley	Models starting Serial No. 10110580127
5	9001633	Bearing Cover Plate Bushing	
6	9001634	Conical Spacer	
7	9001639	V-Ring Seal	VL220; Loctite 480 required for installation
8	9001640	V-Ring Seal	VL200; Loctite 480 required for installation
9	9001641	V-Ring Seal	VL170; Loctite 480 required for installation

N/A = Part no longer available

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Basket, Pulley and Belt



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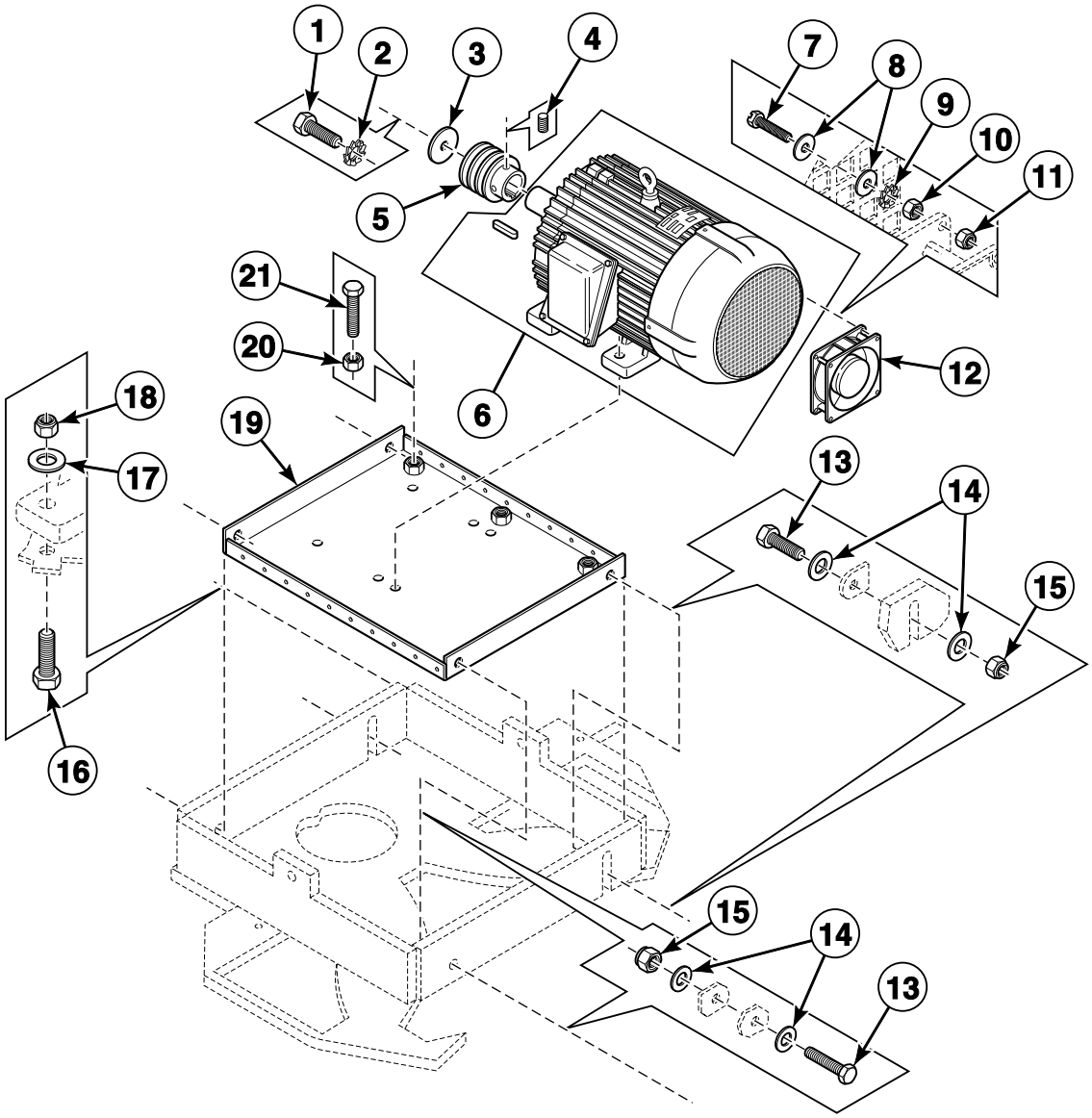
Basket, Pulley and Belt

REF	PART NO.	DESCRIPTION	COMMENTS
1	B12394201	Cylinder and Trunnion Assembly	
2	9001631	Key	
3	9001639	V-Ring Seal	VL220; Loctite 480 required for installation
4	9001640	V-Ring Seal	VL200; Loctite 480 required for installation
5	9001641	V-Ring Seal	VL170; Loctite 480 required for installation
6	9001634	Conical Spacer	
7	9001633	Bearing Cover Plate Bushing	
8	9001642	V-Ring Seal	VA100; Loctite 480 required for installation
9	9001300	Screw	
10	9001319	Bolt	
11	9001224	Washer	
12	9001629	Pulley	Models before Serial No. 10110580127
	253/00078/00	Pulley	Models starting Serial No. 10110580127
13	9001638	V-Belt	Models before Serial No. 10110580127
	226/00155/00	Belt	Models starting Serial No. 10110580127
14	N/A	Bushing	

N/A = Part no longer available

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Motor



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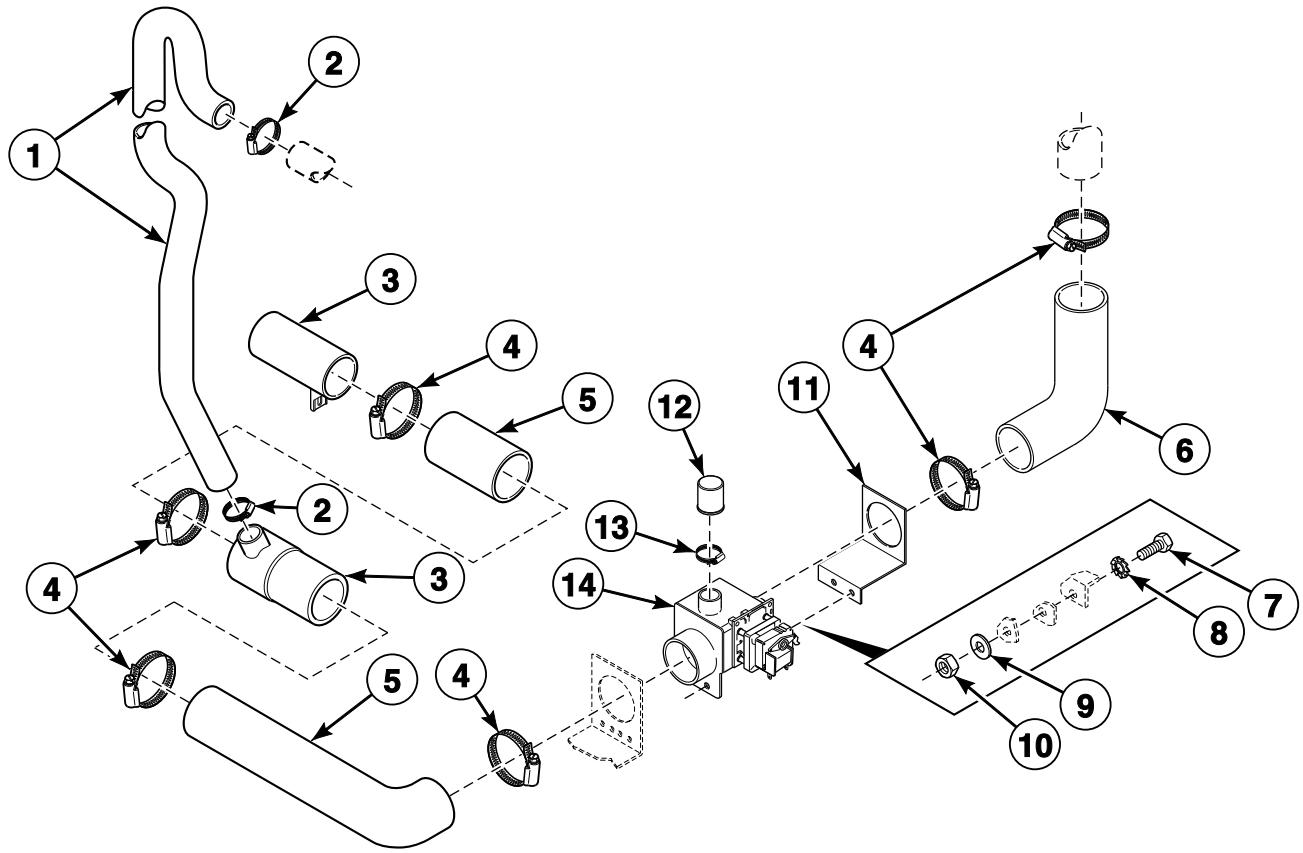
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Motor

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001284	Bolt	
2	9001238	Washer	
3	9001217	Washer	
4	9001294	Screw	
5	9001637	Pulley	Models before Serial No. 10110580127
	253/00079/00	Pulley	Models starting Serial No. 10110580127
6	9001623	Motor	
7	9001322	Screw	
8	9001215	Washer	
9	9001243	Washer	
10	9001252	Nut	
11	9001267	Nut	
12	9001375	Cooling Fan	
13	9001619	Bolt	
14	9001208	Washer	
15	9001266	Nut	
16	9001283	Bolt	
17	9001211	Washer	
18	9001264	Nut	
19	9001161	Motor Plate	
20	9001255	Nut	
21	9001315	Screw	

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Single Drain Assembly



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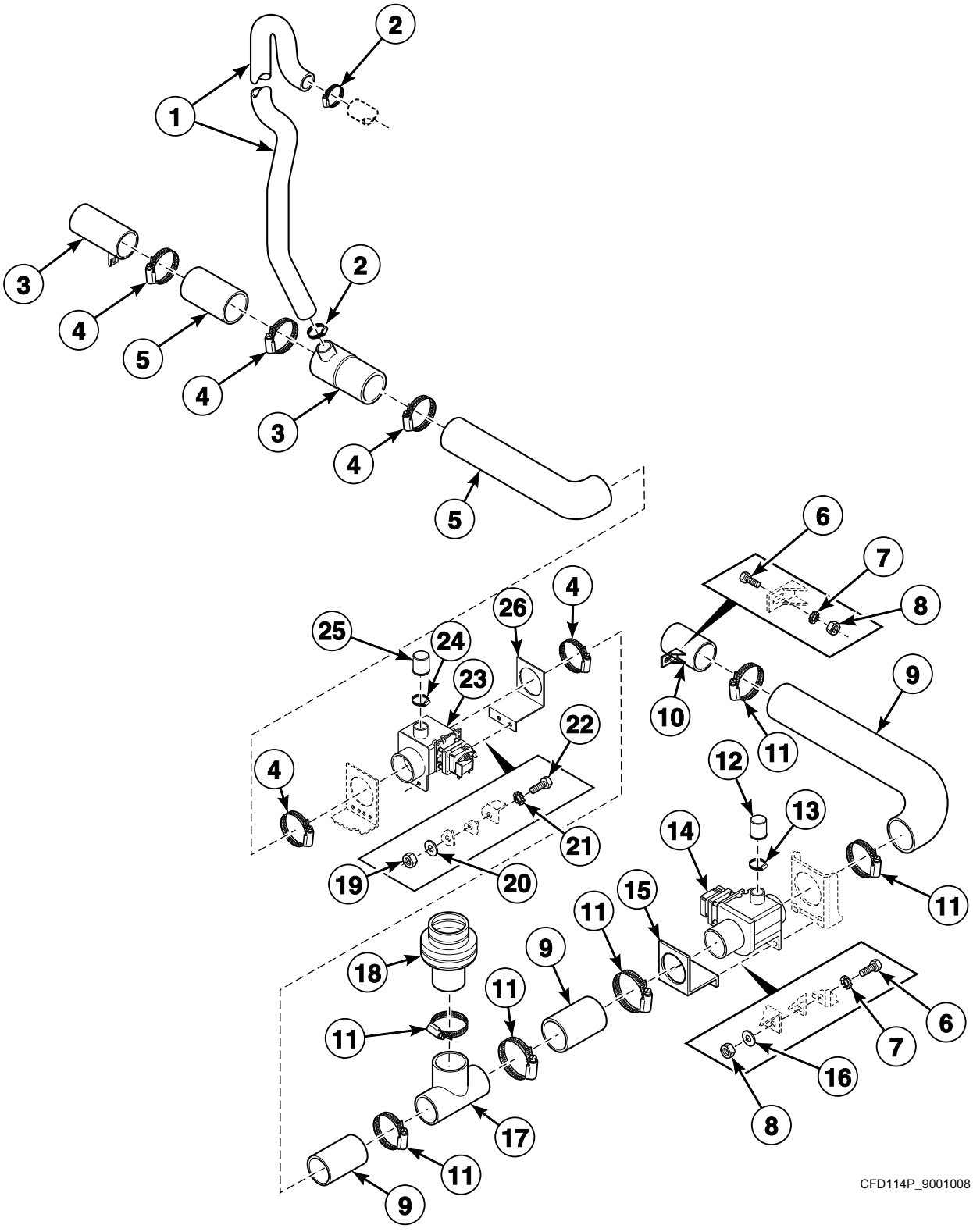
Single Drain Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001532	Overflow Hose	
2	9001494	Hose Clamp	
3	9001518	Drain Pipe	
4	9001502	Hose Clamp	
5	9001526	Drain Valve to Drain Pipe Hose	
6	9001525	Drain Tub to Drain Valve Hose	
7	9001287	Bolt	
8	9001240	Washer	
9	9001227	Washer	
10	9001249	Nut	
11	N/A	Drain Valve Plate Assembly	
12	9001503	Drain Valve Overflow Plug	
13	9001546	Hose Clamp	
14	9001355	Drain Valve	

N/A = Part no longer available

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Dual Drain Assembly



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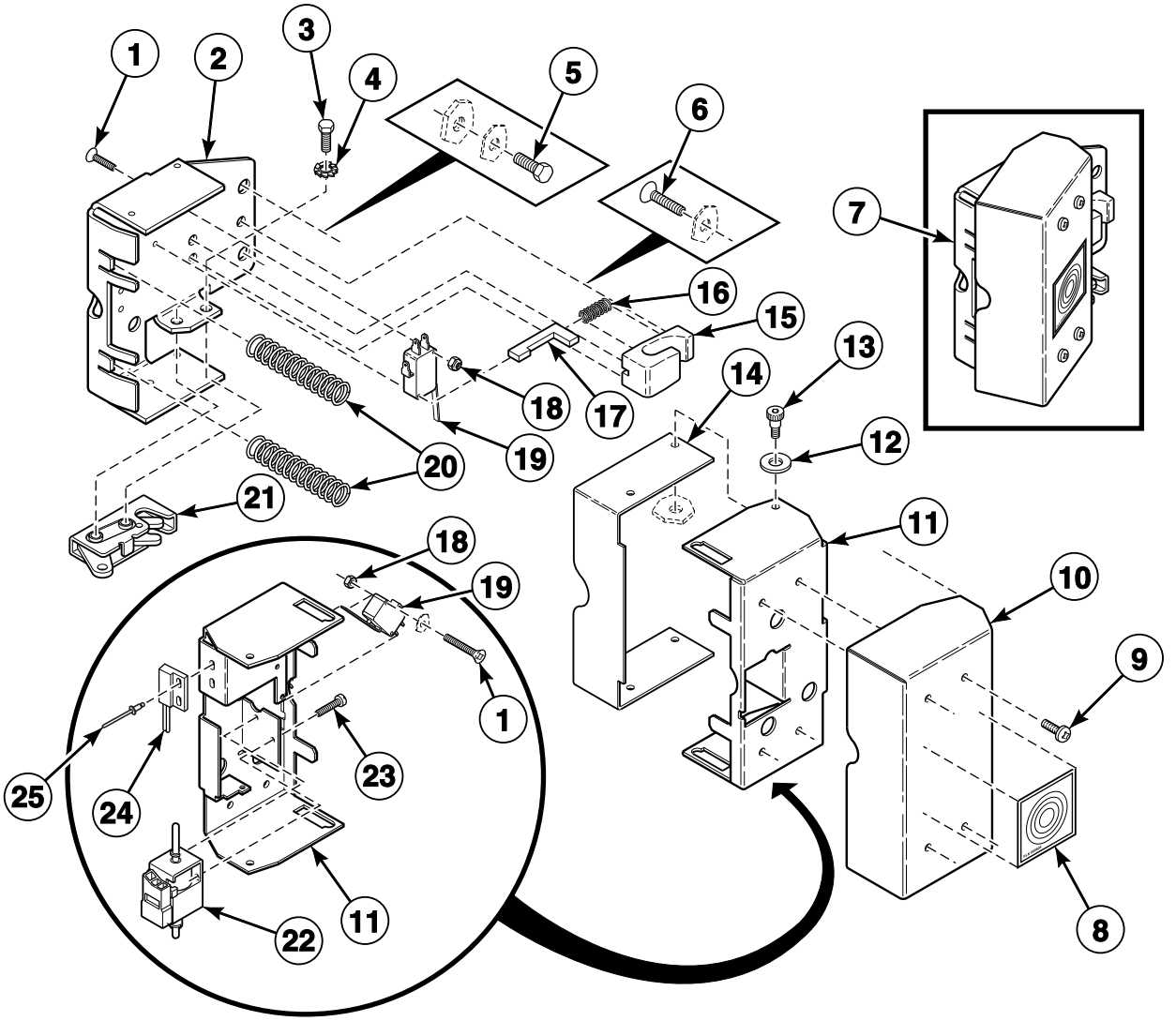
Dual Drain Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	831P3	Drain Kit	Includes items 6-14, F200104100 2-Drain Harness and installation instructions
1	9001532	Overflow Hose	
2	9001494	Hose Clamp	
3	9001518	Drain Pipe	
4	9001502	Hose Clamp	
5	9001526	Drain Valve to Drain Pipe Hose	
6	9001287	Bolt	
7	9001240	Washer	
8	9001249	Nut	
9	9001526	Drain Valve to Drain Pipe Hose	
10	9001518	Drain Pipe	
11	9001502	Hose Clamp	
12	9001503	Drain Valve Overflow Plug	
13	9001493	Hose Clamp	
14	9001361	Drain Valve	
15	9001099	Drain Valve Plate Assembly	
16	9001227	Washer	
17	9001761	Tee	
18	223/00170/00	Exhaust Valve Hose	
19	9001249	Nut	
20	9001227	Washer	
21	9001240	Washer	
22	9001287	Bolt	
23	9001355	Drain Valve	
24	9001546	Hose Clamp	
25	9001503	Drain Valve Overflow Plug	
26	N/A	Drain Valve Plate Assembly	

N/A = Part no longer available

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Door Lock



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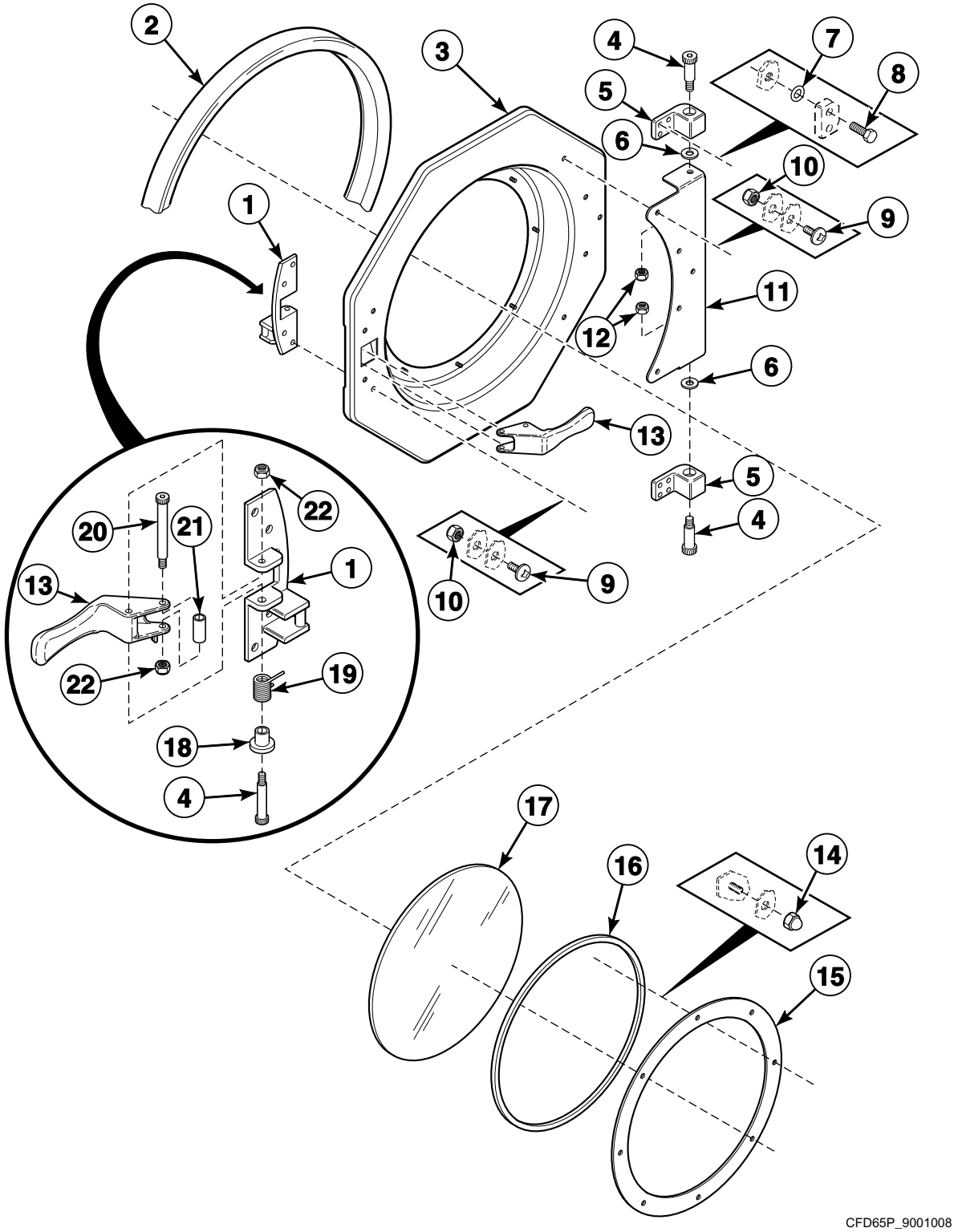
Door Lock

REF	PART NO.	DESCRIPTION	COMMENTS
	C003286	Door Lock Harness	Models starting 7/15/11
	C001036	Door Lock Assembly	Includes items 1-25 and C003286 Door Lock Harness; Models starting 7/15/11
	C001036M	Door Lock Kit	Includes C001036 Door Lock Assembly, F8390801 Magnet, C002994 Door Magnet Mounting Bracket and F431223 Pop Rivet; Models through 7/14/11
1	9001716	Screw	
2	9001718	Door Lock Plate	
3	9001720	Screw	
4	9001719	Washer	
5	9001282	Bolt	
6	9001703	Screw	
7	C001036	Door Lock Assembly	
8	C000694	Door Release Decal	
9	9001709	Screw	
10	C000688	Door Lock Cover	
11	9001707	Door Lock Solenoid Bracket	
12	9001214	Washer	
13	C000430	Bolt	
14	9001711	Door Lock Spring Cover	
15	C000185	Door Lock Catch	
16	C000276	Door Lock Slide Spring	
17	9001712	Door Lock Switch Actuator	
18	9001714	Nut	
19	C000278	Door Lock Microswitch	
20	C000431	Spring	
21	C001244	Door Latch	
22	C000184	Door Lock Solenoid	
23	207/00135/00	Screw	
24	C003000	Reed Switch Assembly	Models starting 7/15/11
25	F8245101	Blind Rivet	Models starting 7/15/11

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Door (Drawing 1 of 2)

Models HX135PVNU6, HX135PVQU6, SX135PVNU6, SX135PVQU6, UX135PVNU6, UX135PVPU6 and UX135PVQU6



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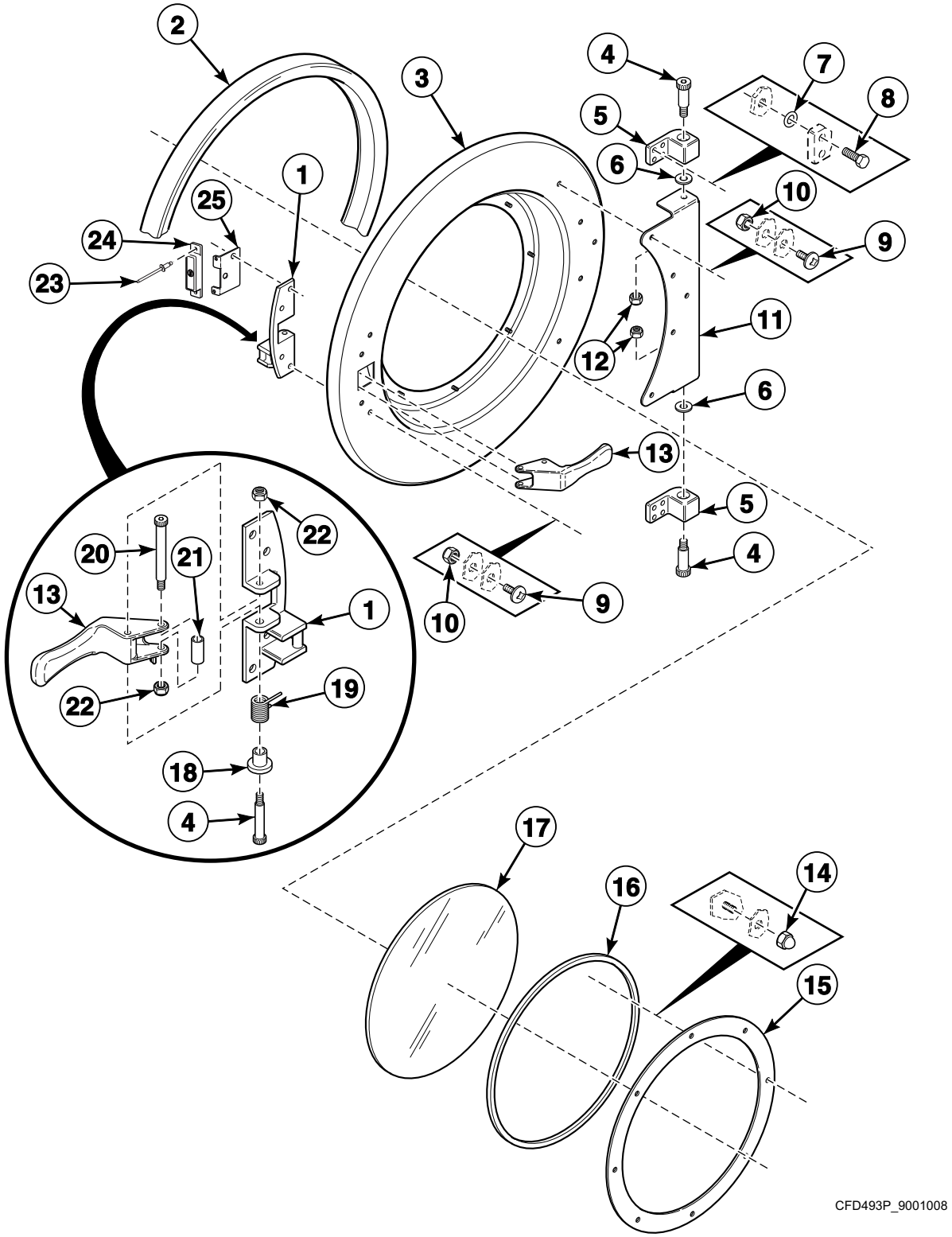
Door (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	9001646	Door Assembly	
1	C000470	Door Handle Hinge Weldment	
2	253/00162/01	Door Gasket	
3	9001185	Door	
4	C001785	Bolt	
5	C000175	Hinge Block	
6	9001726	Washer	
7	9001549	O-Ring	
8	9001281	Bolt	
9	C000561	Bolt	
10	9001722	Nut	
11	253/00176/50	Hinge Plate	
12	9001680	Nut	
13	C001679	Door Handle	
14	9001724	Nut	
15	9001731	Door Glass Retainer	
16	C000140	Door Glass Gasket	
17	C000139	Door Glass	
18	C000192	Door Handle Spring Bushing	
19	C001786	Door Handle Torsion Spring	
20	C000180	Bolt	
21	C000181	Door Handle Bushing	
22	F431024	Nut	

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Door (Drawing 2 of 2)

Models HX135PVNU7, HX135PVQU7, SX135PVNU7, SX135PVQU7, SX135PVPU7, UX135PVNU7, UX135PVPU7 and UX135PVQU7



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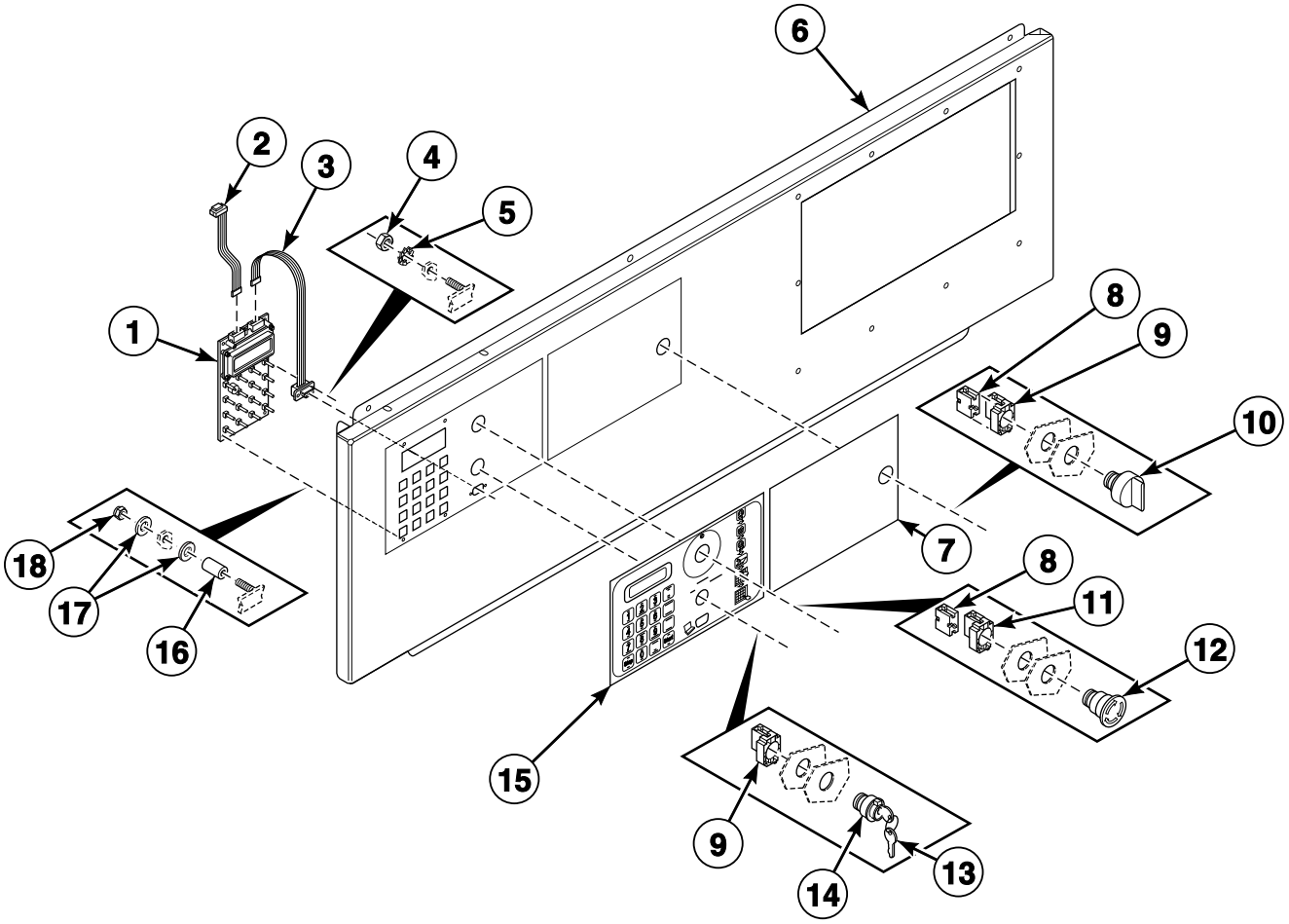
Door (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	C000470	Door Handle Hinge Weldment	
2	253/00162/01	Door Gasket	
3	153/00082/00	Door	Includes item 15
4	C001785	Bolt	
5	C000175	Hinge Block	
6	9001726	Washer	
7	9001549	O-Ring	
8	9001281	Bolt	
9	C000561	Bolt	
10	9001722	Nut	
11	253/00176/50	Hinge Plate	
12	9001680	Nut	
13	C001679	Door Handle	
14	9001724	Nut	
15	253/10128/00	Door Glass Retainer	
16	223/00346/00	Door Glass Seal	
17	N/A	Door Glass	
18	C000192	Door Handle Spring Bushing	
19	C001786	Door Handle Torsion Spring	
20	C000180	Bolt	
21	C000181	Door Handle Bushing	
22	F431024	Nut	
23	F431223	Pop Rivet	Models starting 7/15/11
24	F8390801	Magnet	Models starting 7/15/11
25	C002994	Door Magnet Mounting Bracket	Models starting 7/15/11

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Control Panel



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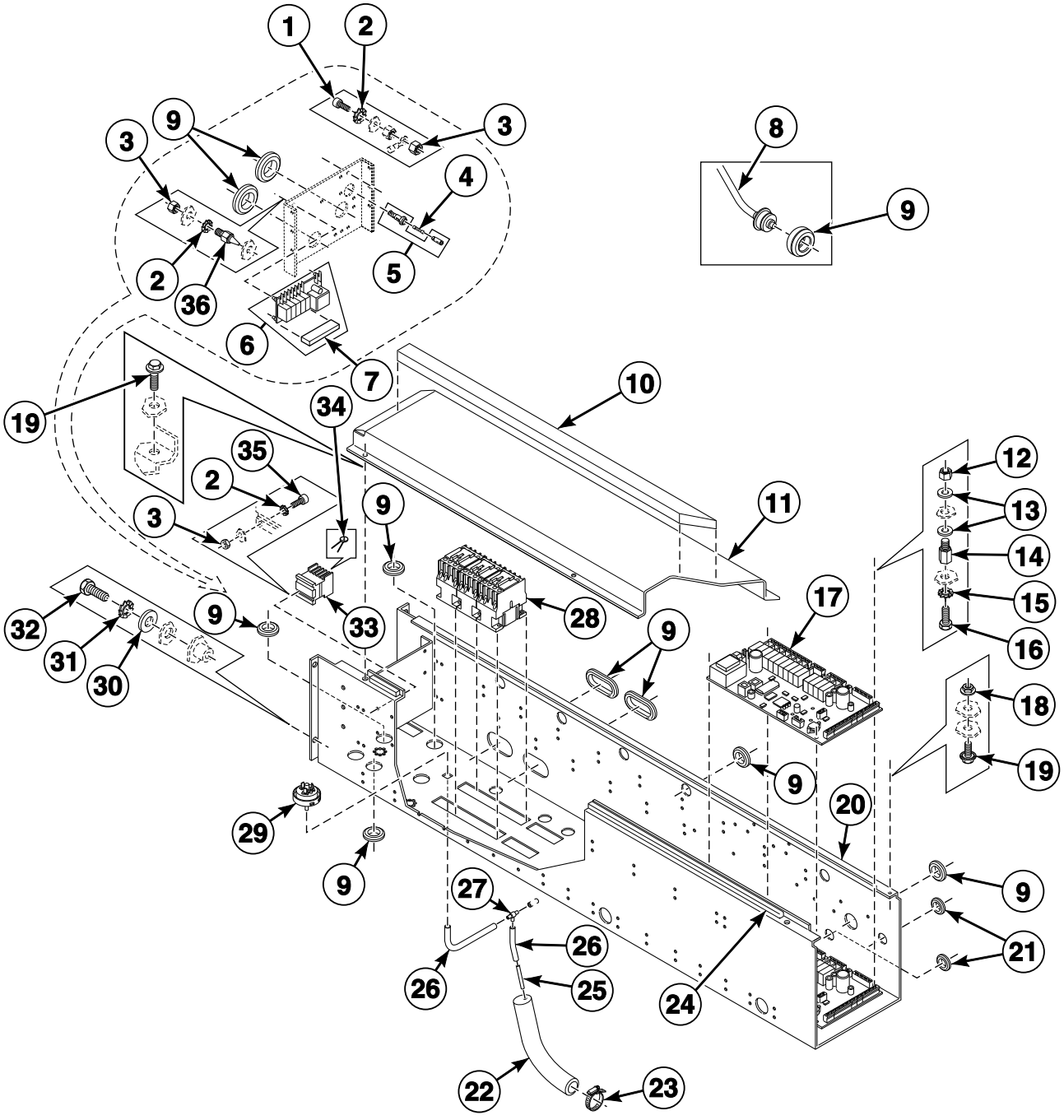
Control Panel

REF	PART NO.	DESCRIPTION	COMMENTS
1	209/00580/03	Display	
2	9001417	Flat Cable	
3	9001418	Programming Cable	
4	9001253	Nut	
5	9001244	Washer	
6	N/A	Control Panel	
7	F8435601	Overlay	Models UX135PVNU6, UX135PVNU7, UX135PVPU6, UX135PVPU7, UX135PVQU6 and UX135PVQU7
	9001563	Overlay	Models SX135PVNU6, SX135PVNU7, SX135PVQU6, SX135PVQU7 and SX135PVPU7
	9001890	Logo Decal	Models HX135PVNU6, HX135PVNU7, HX135PVQU6 and HX135PVQU7
8	44018901	Contact Block	
9	9001356	Switch Base	
10	9002072	Switch Knob	Steam and electric heat models
11	44018701	Contact Block	
12	44018801	Pushbutton	
13	9001756	Programming Key	Key code 455
14	9001378	Programming Key Contact Switch	
15	F9001561	Overlay	
16	9001659	Spacer	
17	9001523	Washer	
18	9001269	Nut	

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Control Module



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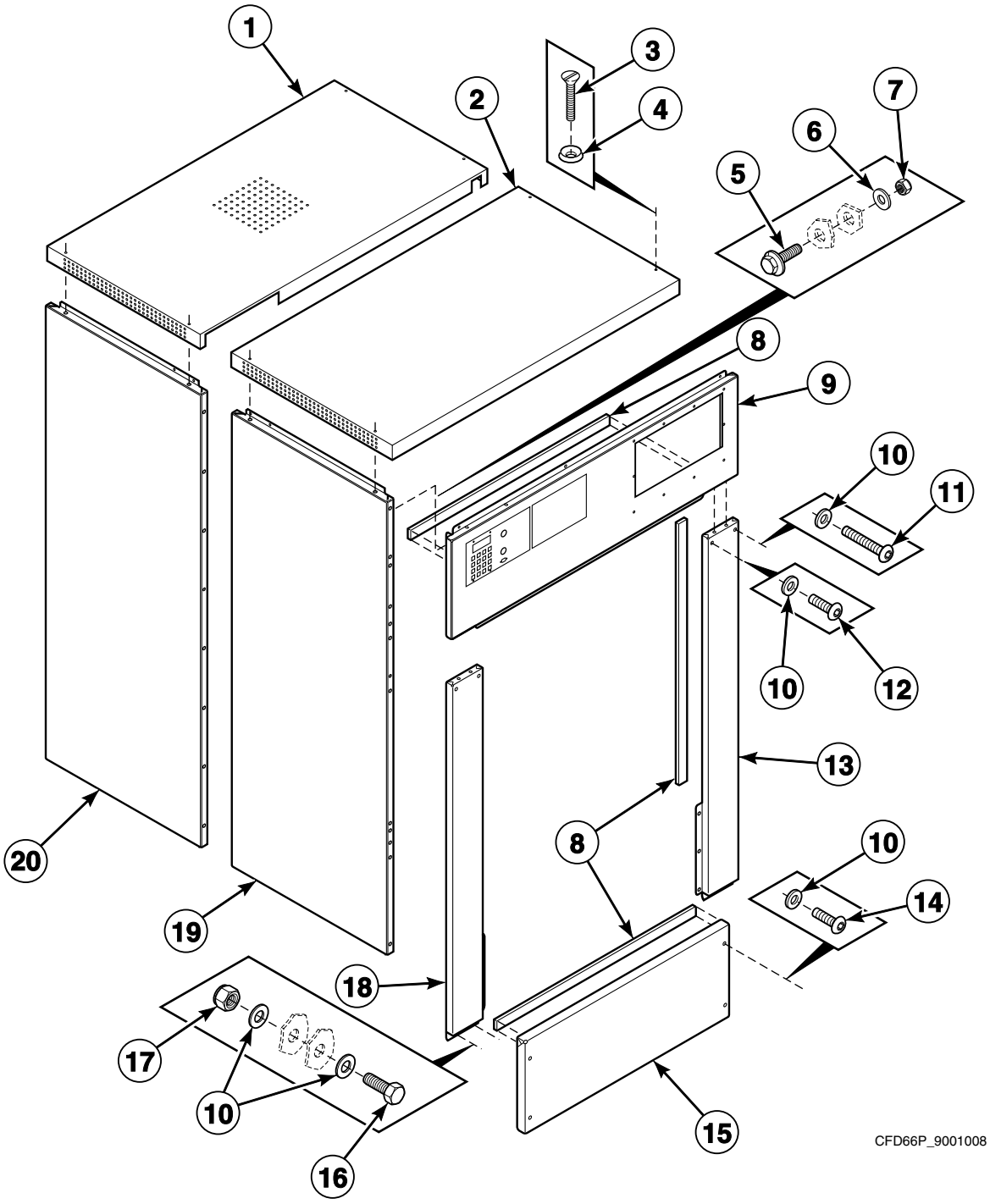
Control Module

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001292	Bolt	
2	9001243	Washer	
3	9001252	Nut	
4	9001384	Fuse	
5	9001364	Fuse Holder	
6	9001366	Soap Injection PCB with Fuse	Includes item 7
7	9001888	Connector	
8	9001669	Thermostat	
9	9001564	Thermostat Seal	
10	9001608	Gasket	
11	9001192	Electrical Component Plate Top	
12	9001269	Nut	
13	9001523	Washer	
14	N/A	Spacer	
15	9001244	Washer	
16	207/00135/00	Screw	
17	9002100	Main Control	
	210/01304/07	Soap Harness	Main control to soap board
18	9001311	Nut	
19	9001310	Bolt	
20	9001193	Electrical Component Plate	
21	9001530	Grommet	
22	9001542	Pressure Switch Elbow	
23	9001492	Hose Clamp	
24	9001607	Gasket	
25	9001496	Hose Barb	
26	223/00333/00	Pressure Hose	
27	9001497	Water Level Switch Hose Tee	
28	9002066	Contactor	
29	9001351	Pressure Switch	Models through 7/8/08
	209/00029/00	Water Level Switch	Models starting 7/9/08
30	9001214	Washer	
31	9001241	Washer	
32	9001275	Bolt	
33	9001358	Contactor	
34	9001746	Noise Suppressor	
35	9001322	Screw	
36	9001429	Standoff	

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Top, Left Side and Front Panels



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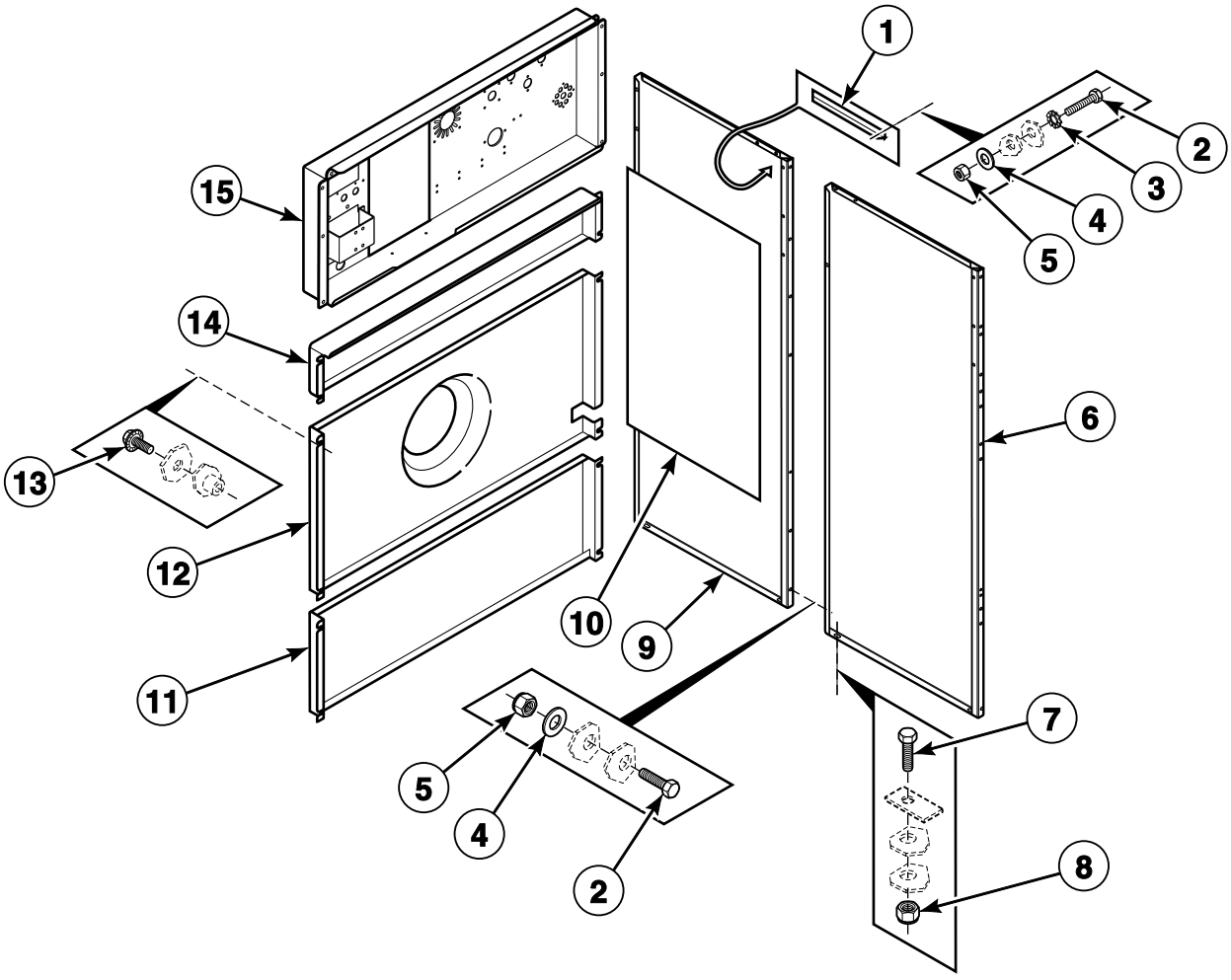
Top, Left Side and Front Panels

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001168	Back Cabinet Top	
2	9001167	Front Cabinet Top	
3	9001339	Screw	
4	9001345	Washer	
5	9001310	Bolt	
6	9001234	Washer	
7	9001260	Nut	
8	9001608	Gasket	
9	N/A	Control Panel	
10	9001227	Washer	
11	9001661	Screw	
12	9001670	Screw	
13	9001683	Front Right Panel	
14	9001332	Screw	
15	9001206	Kickplate	
16	9001296	Bolt	
17	9001262	Nut	
18	9001684	Front Left Panel	
19	9001190	Front Left and Rear Right Side Panel	
20	9001189	Front Right and Rear Left Side Panel	

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Back and Right Side Panels



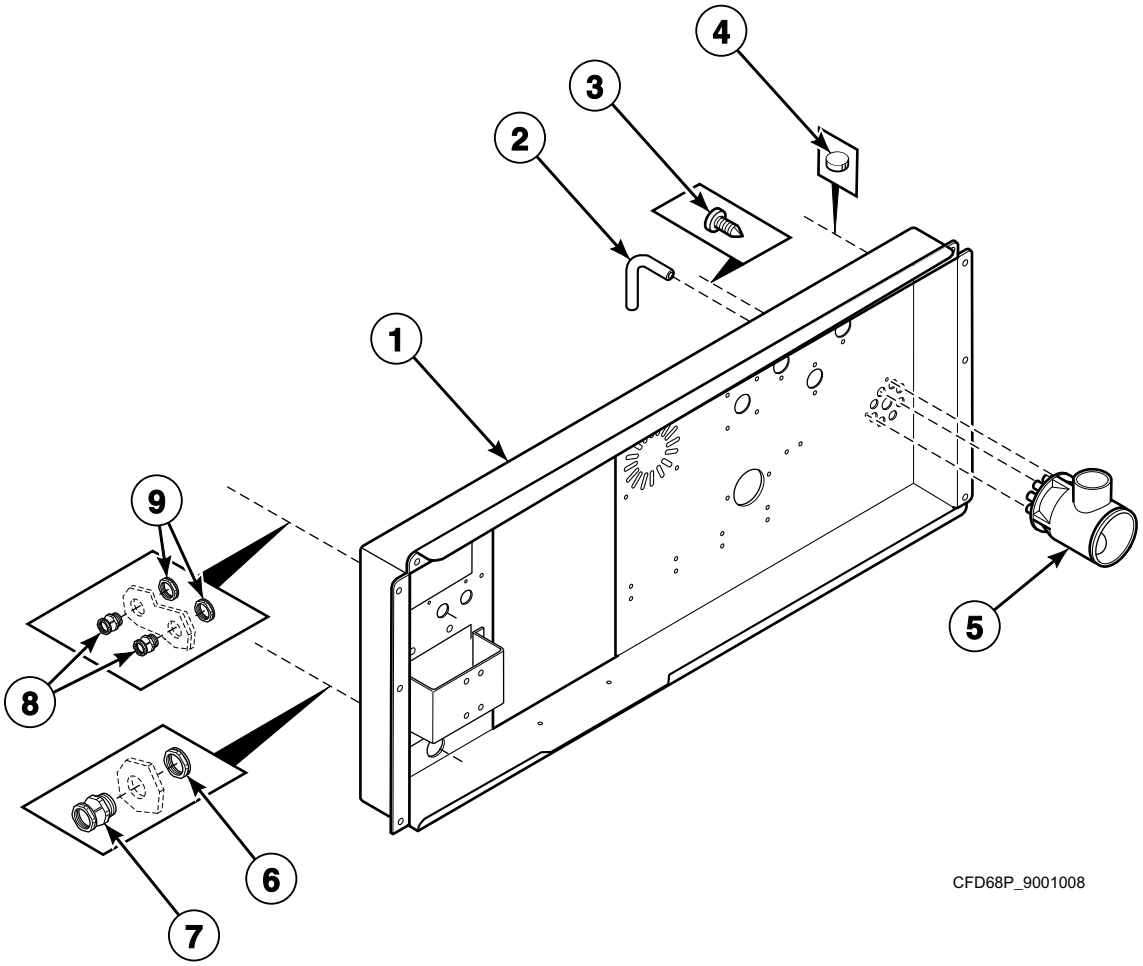
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Back and Right Side Panels

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001187	Side Panel Support Assembly	
2	9001274	Bolt	
3	9001241	Washer	
4	9001236	Washer	
5	9001260	Nut	
6	9001189	Front Right and Rear Left Side Panel	
7	9001275	Bolt	
8	9001254	Nut	
9	9001190	Front Left and Rear Right Side Panel	
10	9001606	Side Panel Gasket	
11	9001196	Lower Back Panel	
12	9001195	Middle Back Panel	
13	9001310	Bolt	
14	9001194	Back Panel	
15	9001201	Backbridge	

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Upper Back Panel (Drawing 1 of 4)



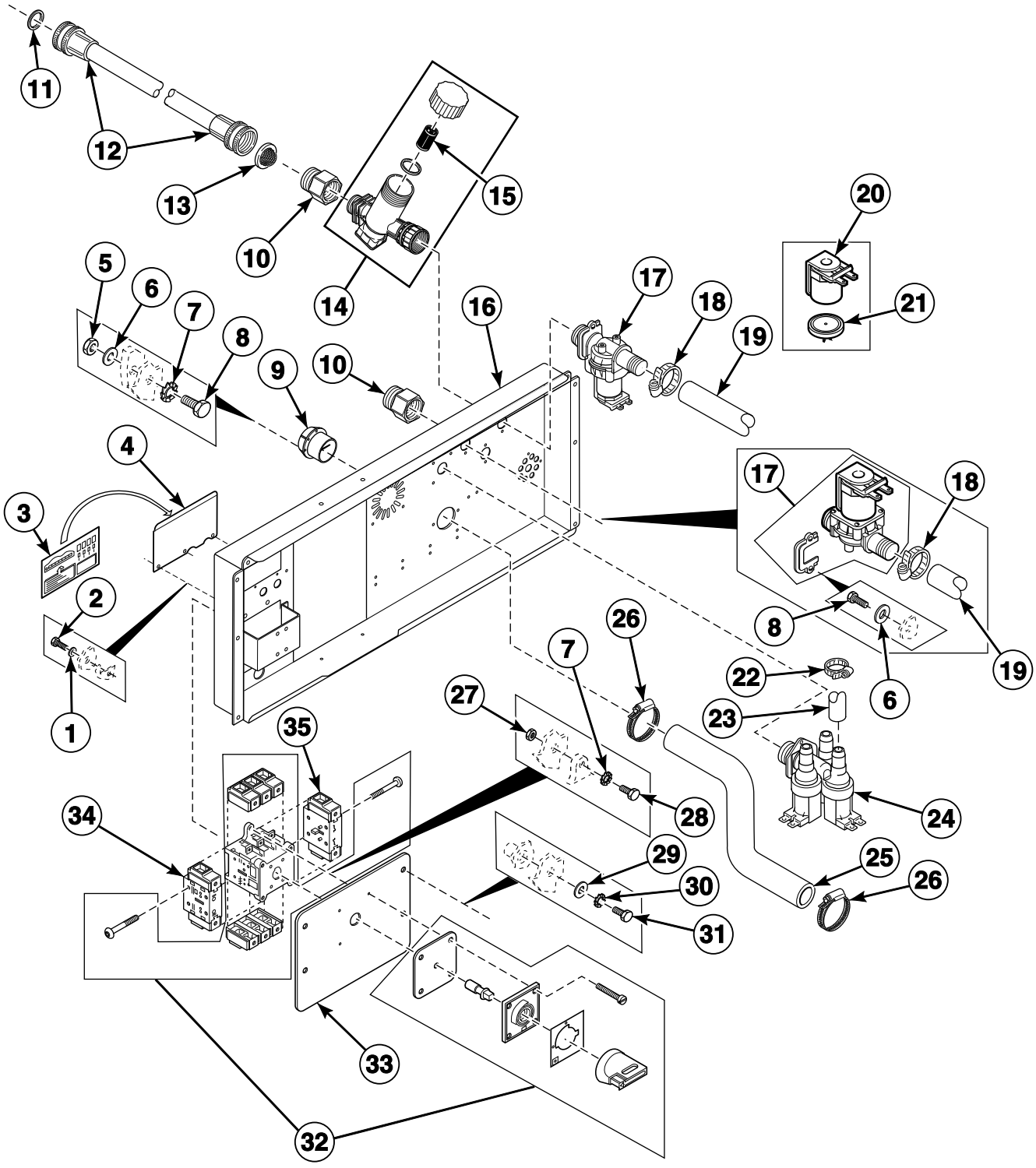
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Upper Back Panel (Drawing 1 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001201	Backbridge	
2	9001531	Pressure Hose	
3	208/00130/00	Screw	
4	9001420	Plug	
5	9001550	Liquid Soap Manifold	
6	9001422	Cordlock	PE29
7	9001423	Cordlock	PG29
8	9001427	Cordlock	PE16
9	9001428	Cordlock	PG16

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Upper Back Panel (Drawing 2 of 4)



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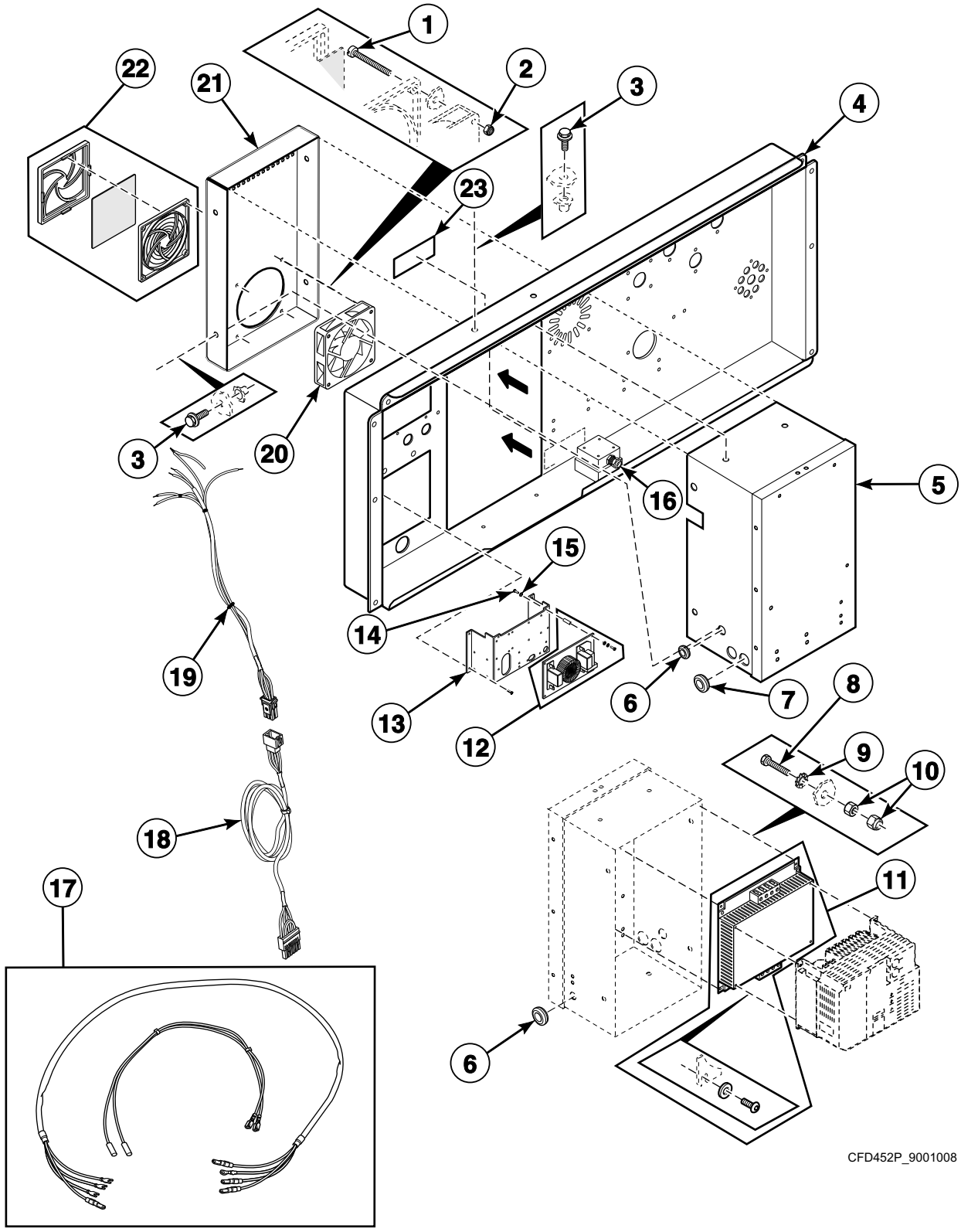
Upper Back Panel (Drawing 2 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001231	Washer	
2	9001335	Screw	
3	N/A	Electrical Connection Sticker	
4	9001143	Electrical Connection Cover	
5	9001252	Nut	
6	9001229	Washer	
7	9001243	Washer	
8	9001292	Bolt	
9	9001510	Hose Vent	
10	9001990	Water Valve Adapter	Converts from metric to standard thread
11	20290	Washer	
12	F200164	Water Hose	Standard thread
	F200166	Water Hose	Metric thread
13	803615	Washer	
14	209/00385/00	Filter	
15	209/00385/01	Filter	
16	9001201	Backbridge	
17	9001359	1-Way Inlet Valve	
18	9001492	Hose Clamp	
19	9001500	Water Hose	
20	9001753	Inlet Valve Solenoid	
21	9001758	Diaphragm Kit	
22	F200205	Hose Clamp	No. 10
23	9001498	Water Hose	
24	9001374	3-Way Inlet Valve	
25	9001543	Vent Hose	
26	9001495	Hose Clamp	
27	N/A	Nut	
28	9001280	Bolt	
29	9001230	Washer	
30	9001241	Washer	
31	9001274	Bolt	
32	9001387	Main Switch	80A
	209/00672/00	Main Switch	40A
	9001393	Main Switch	125A
33	9001163	Switch Bracket	25A
	9001164	Switch Bracket	80A
34	9001388	Neutral Terminal Block	63/80A
	9001391	Neutral Terminal Block	25A
35	9001389	Ground Terminal Block	63/80A
	9001392	Ground Terminal Block	25A
	9001394	Ground Terminal Block	125A

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Upper Back Panel (Drawing 3 of 4)



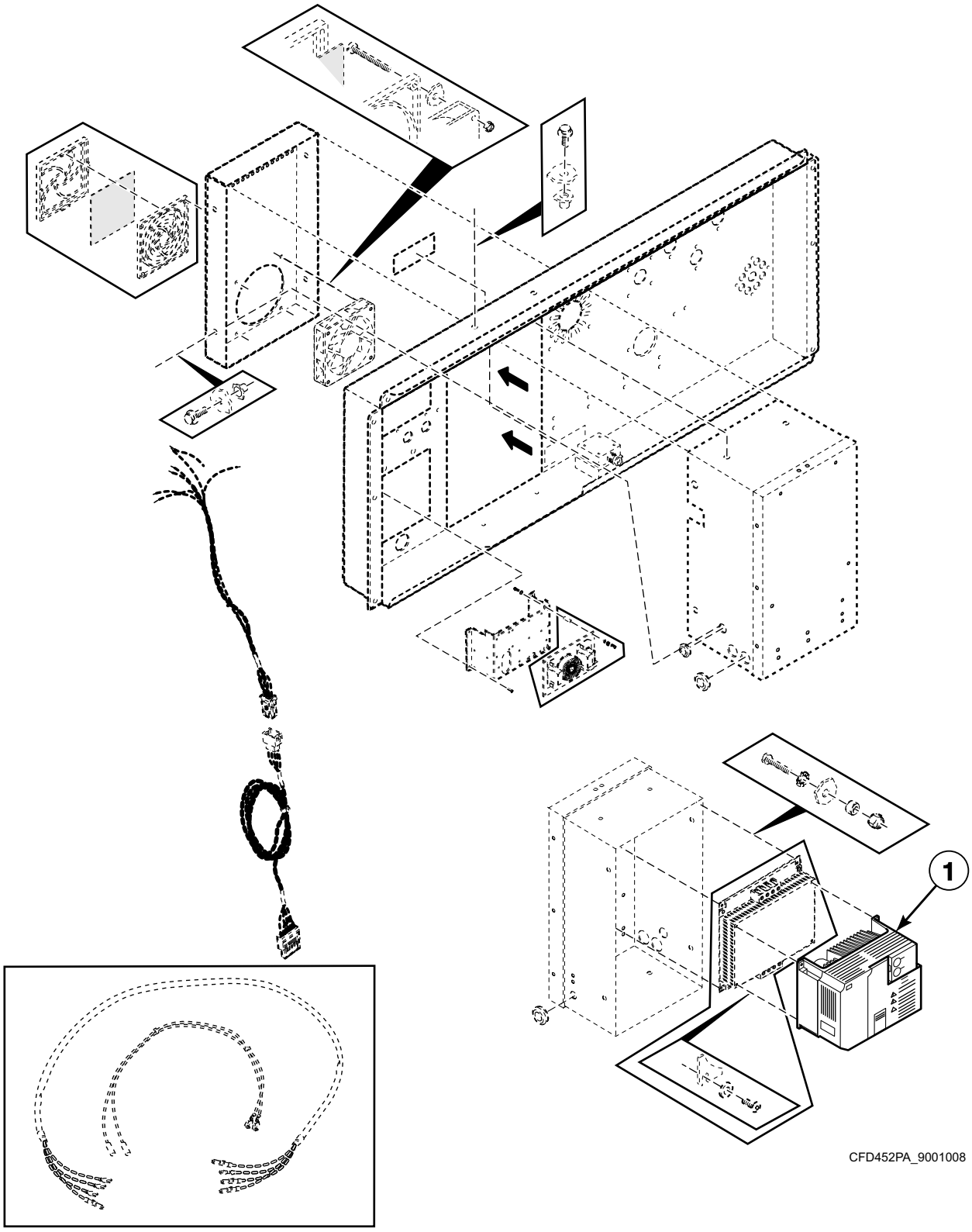
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Upper Back Panel (Drawing 3 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
	9001011	Parameter Unit Assembly	Includes 9001011 Parameter Unit Assembly and 9001895 Parameter Unit Program Cable; Hand held
	F8410901	Parameter Unit Assembly	Used with 500-series inverters; Inverter mounted
1	9001329	Screw	
2	9001267	Nut	
3	9001310	Bolt	
4	9001200	Backbridge	
5	9001058	Inverter Drive Box	
6	9001540	Grommet	
7	9001530	Grommet	
8	9001278	Bolt	
9	9001242	Washer	
10	9001261	Nut	
11	9001591	Noise Filter	
12	9001896	Filter	16A1; Standard models; Models starting 1/8/04
	9001899	Filter	45A1; 220 Volt/1 Phase models with electric heat; Models starting 1/8/04
	227/00242/00	Filter	16A3; 220 Volt/3 Phase, 4.2 and 6 kW models with electric heat; 400 Volt/3 Phase, 4.2, 6 and 9 kW models with electric heat; Models starting 1/8/04
	9001898	Filter	40A3; 220 Volt/3 Phase, 9 kW models with electric heat; 400 Volt/3 Phase, 12 kW models with electric heat; Models starting 1/8/04
13	9001902	Electrical Connection Plate	
14	9001292	Bolt	
15	9001243	Washer	
16	9001986	Transformer	N-voltage
17	9002080	Inverter to Motor Harness	Connects inverter drive to motor
18	9001905	Micro to Connector Harness	From the main control to the inverter drive; Requires inverter jumper to be in the ‘source’ position; Models HX135PVNU6, HX135PVNU7, HX135PVPU7, SX135PVNU6, SX135PVNU7, SX135PVPU7, UX135PVNU6, UX135PVNU7, UX135PVPU6 and UX135PVPU7
	B12371101	Micro to Connector Harness	From the main control to the inverter drive; Requires inverter jumper to be in the ‘sink’ position; Models HX135PVQU6, HX135PVQU7, SX135PVQU6, SX135PVQU7, UX135PVQU6 and UX135PVQU7
19	9001904	Connector to Inverter Harness	From the main control to the inverter drive
20	9001375	Cooling Fan	
21	9001162	Inverter Fan Cover	
22	9001383	Fan Grill	Models through 10/5/08
	209/00287/11	AC Drive Filter	Models starting 10/6/08
23	B12355001	Voltage Discharge Decal	

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Upper Back Panel (Drawing 4 of 4)



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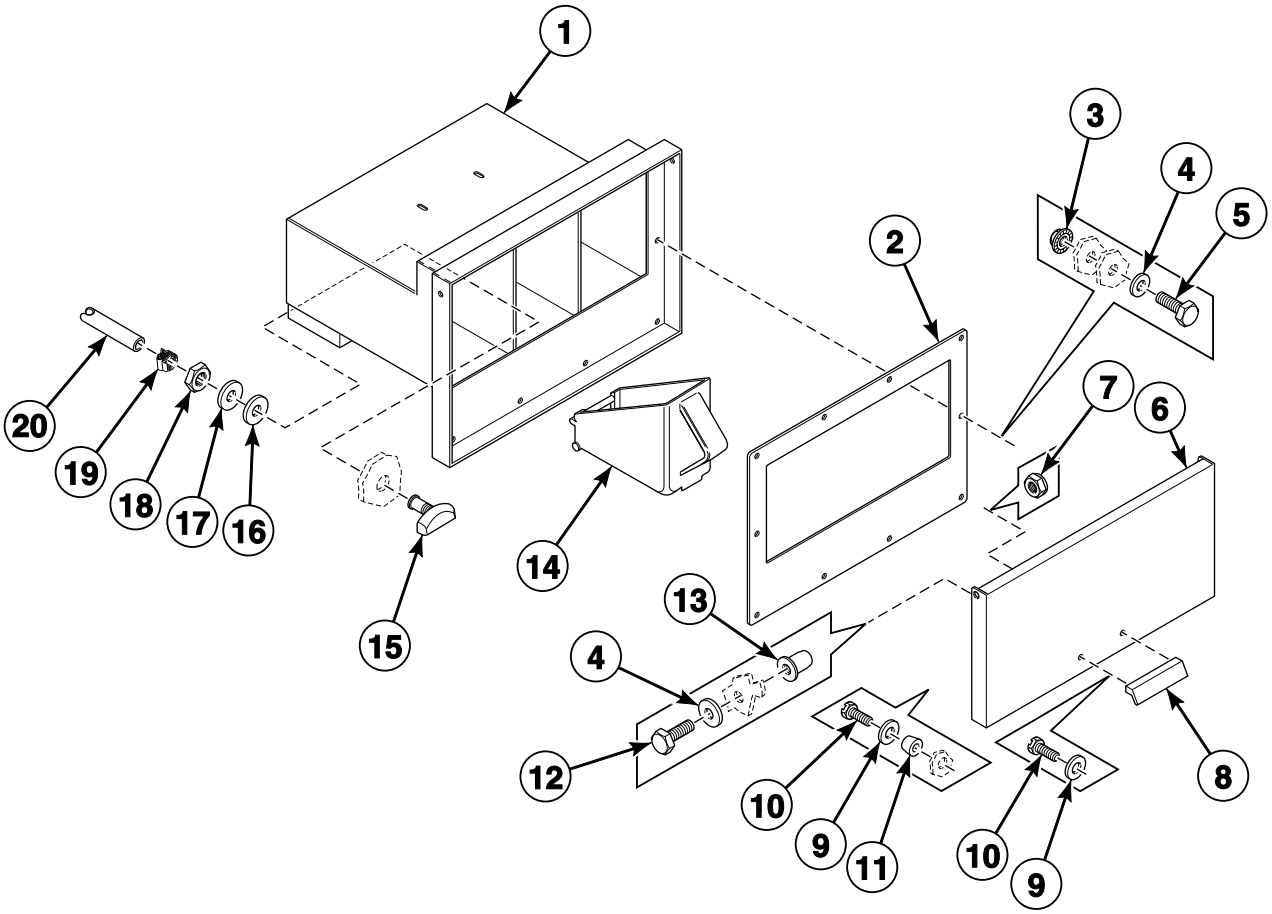
Upper Back Panel (Drawing 4 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001583	Inverter	Models HX135PVQU6, HX135PVQU7, SX135PVQU6, SX135PVQU7, UX135PVQU6 and UX135PVQU7; 500-series
	N/A	Inverter	Models HX135PVNU6, HX135PVNU7, HX135PVPU7, SX135PVNU6, SX135PVNU7, SX135PVPU7, UX135PVNU6, UX135PVNU7, UX135PVPU6 and UX135PVPU7; 500-series
	F8421117	Inverter Drive	700-series; Models HX135PVQU6, HX135PVQU7, SX135PVQU6, SX135PVQU7, UX135PVQU6 and UX135PVQU7; Models with a 3.5 inch motor pulley
	F8421119	Inverter Drive	700-series; Models HX135PVQU6, HX135PVQU7, SX135PVQU6, SX135PVQU7, UX135PVQU6 and UX135PVQU7; Models with a 3.3 inch motor pulley
	F8421118	Inverter Drive	Models HX135PVNU6, HX135PVNU7, HX135PVPU7, SX135PVNU6, SX135PVNU7, SX135PVPU7, UX135PVNU6, UX135PVNU7, UX135PVPU6 and UX135PVPU7; Models with a 3.5 inch motor pulley
	F8421120	Inverter Drive	Models HX135PVNU6, HX135PVNU7, HX135PVPU7, SX135PVNU6, SX135PVNU7, SX135PVPU7, UX135PVNU6, UX135PVNU7, UX135PVPU6 and UX135PVPU7; Models with a 3.3 inch motor pulley
	F8421017	Inverter Drive Retrofit Kit	Used to convert from 500-series to 700-series inverter drive; Models HX135PVQU6, HX135PVQU7, SX135PVQU6, SX135PVQU7, UX135PVQU6 and UX135PVQU7; Models with a 3.5 inch motor pulley
	F8421019	Inverter Drive Retrofit Kit	Used to convert from 500-series to 700-series inverter drive; Models HX135PVQU6, HX135PVQU7, SX135PVQU6, SX135PVQU7, UX135PVQU6 and UX135PVQU7; Models with a 3.3 inch motor pulley
	F8421018	Inverter Drive Retrofit Kit	Used to convert from 500-series to 700-series inverter drive; Models HX135PVNU6, HX135PVNU7, HX135PVPU7, SX135PVNU6, SX135PVNU7, SX135PVPU7, UX135PVNU6, UX135PVNU7, UX135PVPU6 and UX135PVPU7; Models with a 3.5 inch motor pulley
	F8421020	Inverter Drive Retrofit Kit	Used to convert from 500-series to 700-series inverter drive; Models HX135PVNU6, HX135PVNU7, HX135PVPU7, SX135PVNU6, SX135PVNU7, SX135PVPU7, UX135PVNU6, UX135PVNU7, UX135PVPU6 and UX135PVPU7; Models with a 3.3 inch motor pulley
	9002036	Inverter Fan	

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Supply Dispenser



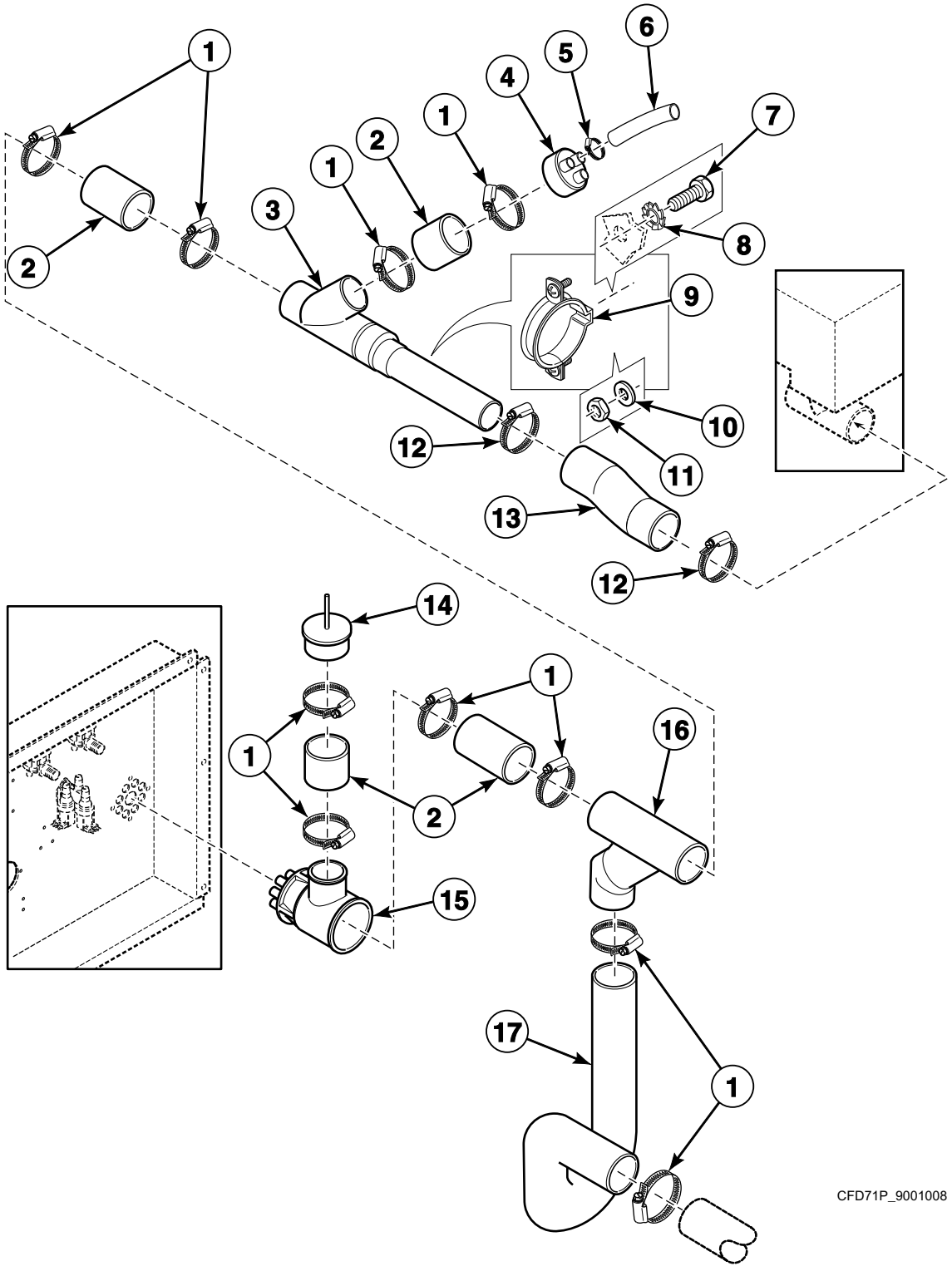
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Supply Dispenser

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001178	Soap Dispenser	
2	9001177	Soap Dispenser Cover Plate	
3	9001311	Nut	
4	9001230	Washer	
5	9001275	Bolt	
6	9001176	Soap Dispenser Cover	
7	9001254	Nut	
8	9001490	Soap Dispenser Cover Handle	
9	9001231	Washer	
10	9001335	Screw	
11	9001489	Soap Dispenser Cover Handle Grommet	
12	9001341	Screw	
13	9001271	Bushing	
14	9001624	Soap Dispenser Cup	
15	9001487	Prewash and Mainwash Nozzle	
16	9001488	Washer	
17	9001209	Washer	
18	9001270	Nut	
19	F200205	Hose Clamp	No. 10
20	9001498	Water Hose	

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Plumbing



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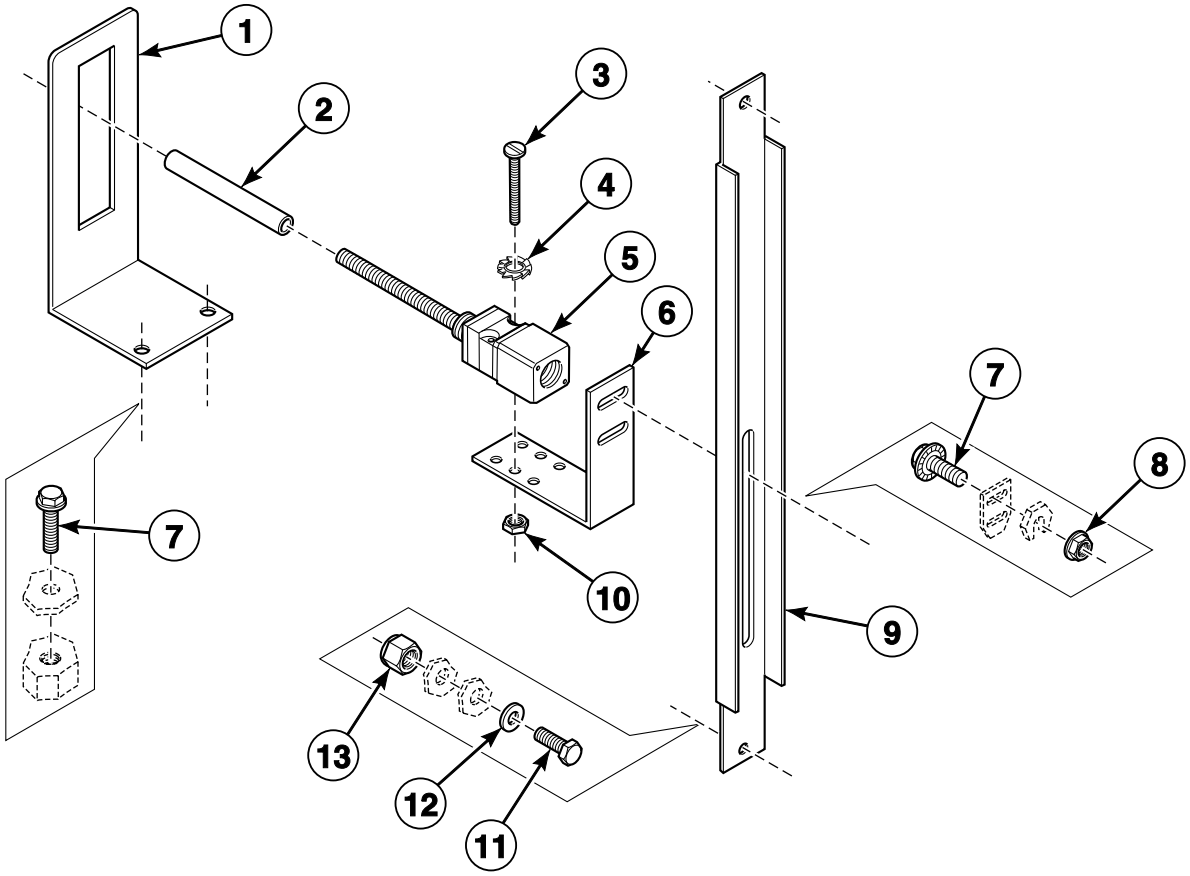
Plumbing

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001502	Hose Clamp	
2	9001526	Drain Valve to Drain Pipe Hose	
3	9001627	Y Pipe	
4	223/00289/00	Water Inlet Grid	
5	9001492	Hose Clamp	
6	9001500	Water Hose	
7	9001275	Bolt	
8	9001241	Washer	
9	9001625	Pulley Hub	
10	9001236	Washer	
11	9001260	Nut	
12	9001495	Hose Clamp	
13	9001520	Vent Hose	
14	N/A	Y Pipe	
15	9001550	Liquid Soap Manifold	
16	9001630	Y Pipe	
17	9001533	Soap Dispenser to Tub Hose	

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Balance Switch



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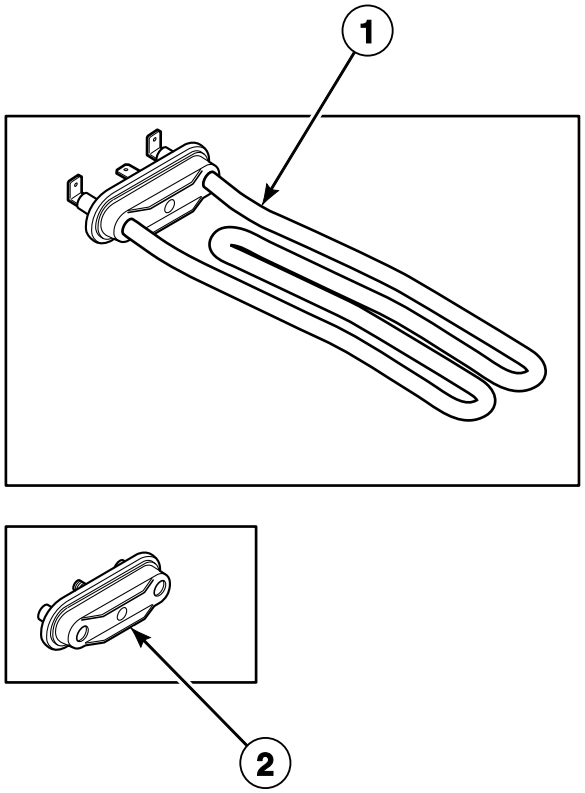
Balance Switch

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Out-of-Balance Detector Plate	
2	9001766	Out-of-Balance Switch Boot	
3	9001325	Screw	
4	9001243	Washer	
5	9001369	Out-of-Balance Switch	
6	9001041	Tilt Switch Bracket	
7	9001310	Bolt	
8	9001311	Nut	
9	N/A	Out-of-Balance Switch Plate	
10	9001252	Nut	
11	9001277	Bolt	
12	9001230	Washer	
13	9001254	Nut	

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Electric Heating Option



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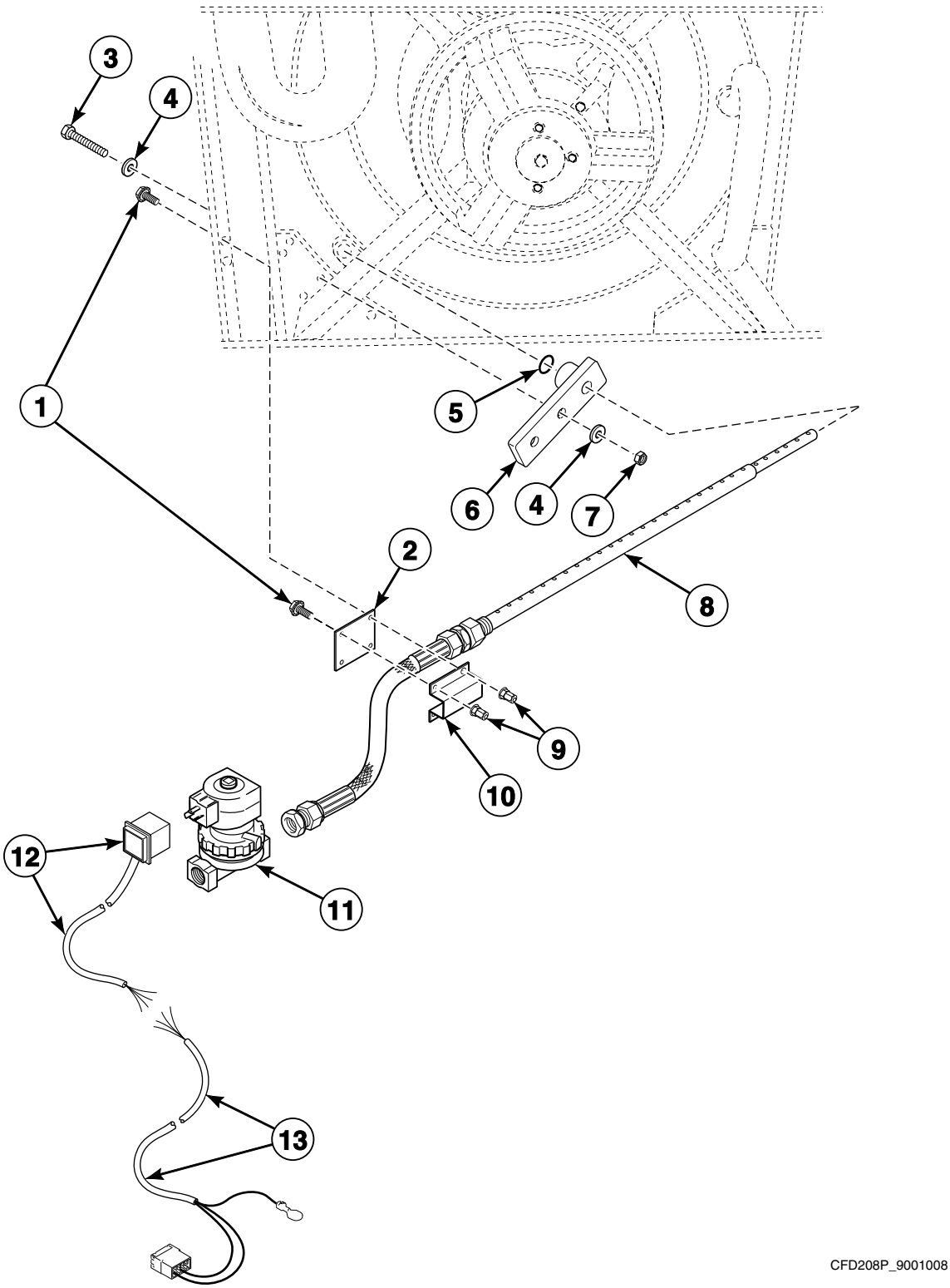
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Electric Heating Option

REF	PART NO.	DESCRIPTION	COMMENTS
1	209/00562/20	Heating Element	
2	F360202	Heating Element Plug	

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Steam Heating Option



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Steam Heating Option

REF	PART NO.	DESCRIPTION	COMMENTS
	809P3	Steam Kit	Includes items 1, 2 and 8-13
1	9001310	Bolt	
2	9001687	Steam Injector Plate	
3	9001297	Bolt	Models starting 1/26/06
4	9001208	Washer	Models starting 1/26/06
5	223/00349/00	O-Ring	Models starting 1/26/06
6	153/00073/00	Bracket	Models starting 1/26/06
7	9001266	Nut	Models starting 1/26/06
8	9001685	Steam Injector	
9	9001311	Nut	
10	9001686	Steam Injector Bracket	
11	F380787	Steam Valve	
12	F605220	Steam Valve Harness	
13	9001751	Main Control Heat Harness	

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Notes

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