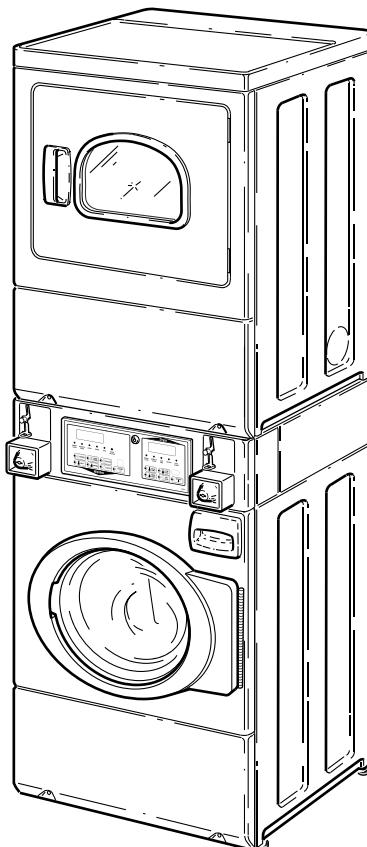


# Commercial Stacked Washer/ Dryers

Refer to Page 5 for Model Numbers



SWD447C\_802747



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## Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

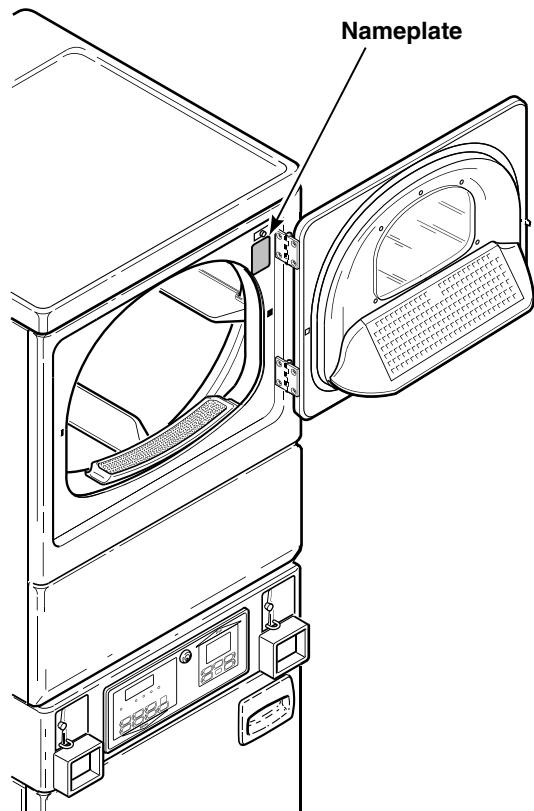
For technical assistance, call either of the numbers listed below:

(920) 748-3121   Ripon, Wisconsin

+32 56 41 20 54   Wevelgem, Belgium

## Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



SWD1165P\_802747

## Notes

## Model Identification

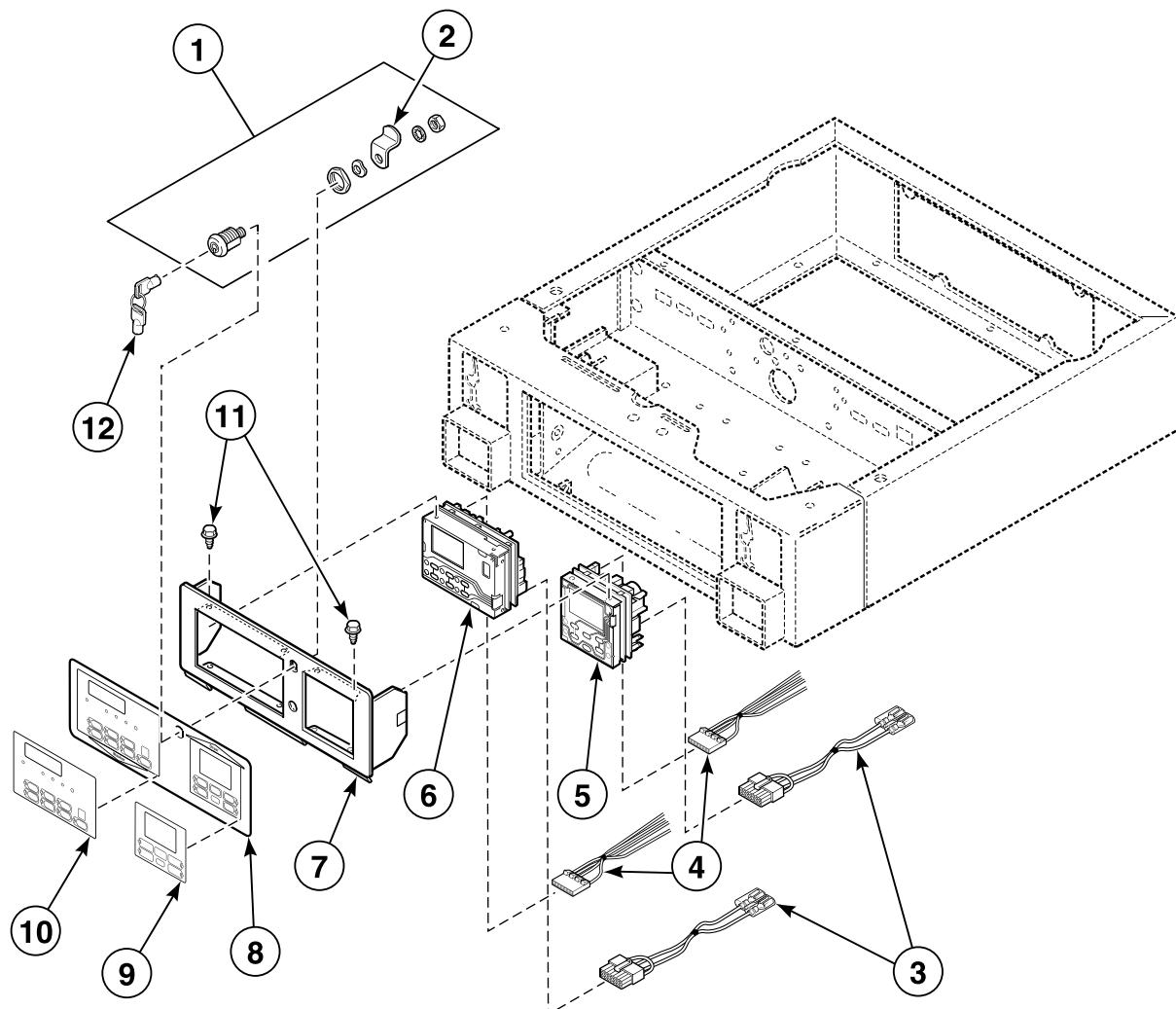
Information in this manual is applicable to these washer/dryer models:

BTEBCFSP171TW01	HTEB77*N2802	NTEL77*N4064	STEA77*N
BTEBEFSP171TW01	HTET77*N	NTEX77*N3000	STEA77*N3069
BTEBEFSP281CW01	HTET77*N2802	NTEX77*N4064	STEB77*N
BTEBLFSP431AW01	HTEX77*N2802	NTEX77*N4067	STEBXFSP301NW22
BTEL75*N4065	HTEX77*N2902	NTEX77*N5400	STEF77*N
BTEL77*N4065	HTEY77*N	NTGL79*N4067	STEF77*N4350
BTEX75*N4065	HTEY77*N2802	NTGX79*N3000	STET77*N
BTEX77*N1727	HTGB79*N0902	NTGX79*N4067	STEX77*N
BTEX77*N4065	HTGT79*N		STEX77*N2827
BTEX77*N4350	HTGT79*N0902		STEX77*N3000
BTGBCFSP111TW01	HTGX79*N0902		STEX77*N4064
BTGBEFSP111TW01	HTGY79*N		STEX77*N4350
BTGBEFSP091CW01	HTGY79*N0902		STEX77*N5400
BTGBLFSP301AW01			STEX77*N5754
BTGX79*N1127			STEY77*N
BTGX79*N3060			STEY77*N4064
			STEY77*N5754
			STGA73*N
			STGA79*N
			STGB79*N
			STGBXFSP301NW22
			STGF79*N
			STGT79*N
			STGX73*N
			STGX79*N
			STGX79*N3000
			STGX79*N3060
			STGY79*N

\* Add Letter To Designate Color. Q - Bisque W - White

## Control Panel and Controls

All Models Except BTEBLFSP431AW01, BTEL75\*N4065, BTEL77\*N4065, BTGBLFSP301AW01,  
NTEL77\*N4064 and NTGL79\*N4067



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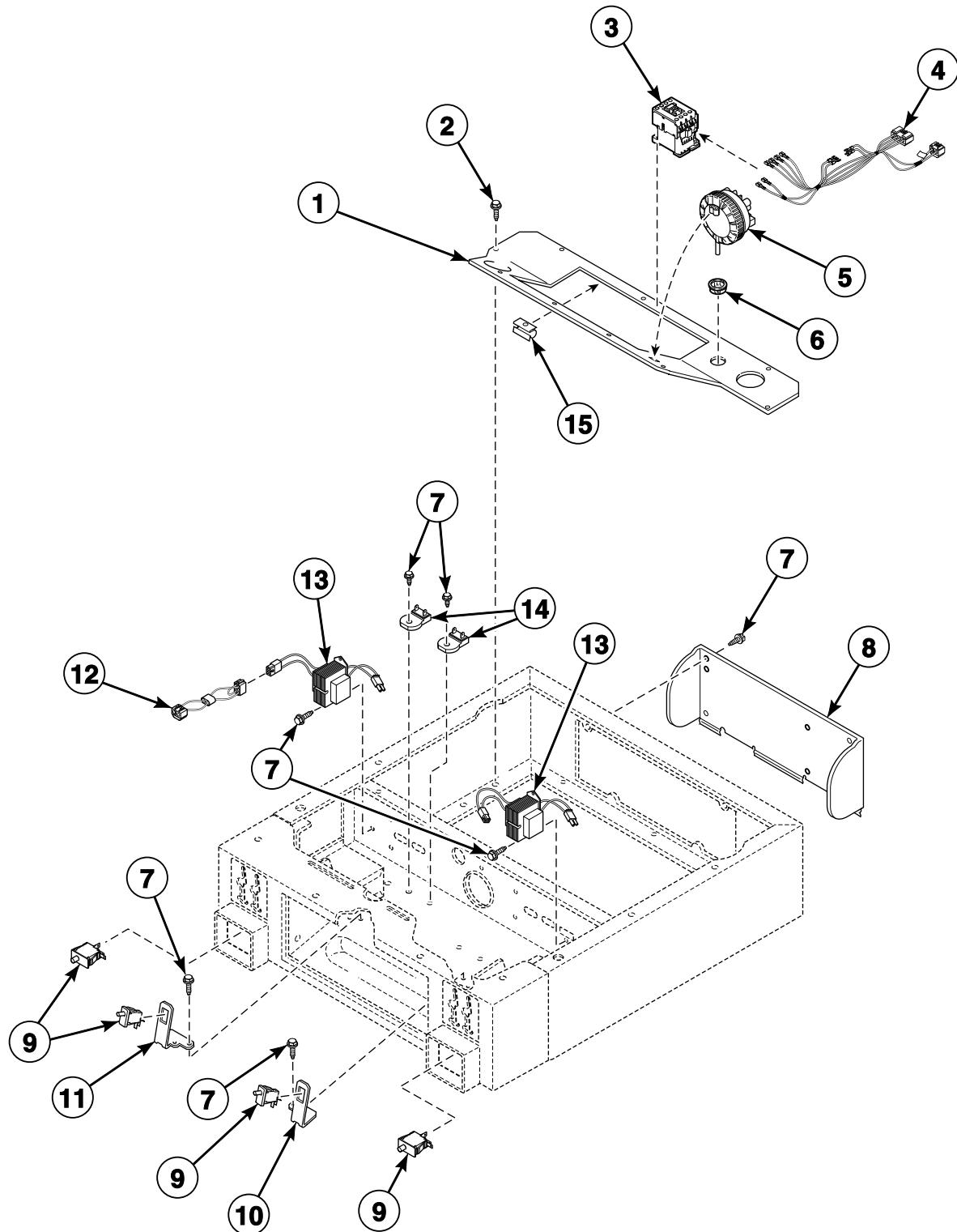
## Control Panel and Controls

REF	PART NO.	DESCRIPTION	COMMENTS
1	27260P	Lock Kit	
2	27261	Lock Cam	
3	800374	Diagnostic Wire Harness Assembly	Models HTEY77*N, HTEY77*N2802, HTGY79*N, HTGY79*N0902, STEF77*N, STEF77*N4350, STEY77*N, STEY77*N4064, STEY77*N5754, STGF79*N and STGY79*N
4	511478	MDC Central Pay Harness	All models except HTEB77*N2802, HTGB79*N0902, STEA77*N, STEA77*N3069, STEB77*N, STEF77*N, STEF77*N4350, STGA73*N, STGA79*N, STGB79*N and STGF79*N
5	505905P	Control Kit	Models HTEB77*N2802, HTGB79*N0902, STEA77*N, STEA77*N3069, STEB77*N, STEF77*N, STEF77*N4350, STGA73*N, STGA79*N, STGB79*N and STGF79*N
	511867P	Control Assembly	All other models
6	800772P	Control Kit	Models HTEB77*N2802, HTGB79*N0902, STEA77*N, STEA77*N3069, STEB77*N, STEF77*N, STEF77*N4350, STGA79*N, STGB79*N and STGF79*N
	802400P	Control Assembly	Models BTEX75*N4065, BTEX77*N4065, NTEX77*N4064, NTEX77*N4067, NTGX79*N4067, STEX77*N4064, STEX77*N5754, STEY77*N4064 and STEY77*N5754
	802076P	Control Kit	Model STGA73*N
	802248P	Control Assembly	All other models
7	800034W	Control Panel and Bracket Assembly	
8	800026	Overlay	Models STEA77*N, STEA77*N3069, STEB77*N, STGA73*N, STGA79*N and STGB79*N
	800027	Overlay	Models STEF77*N, STEF77*N4350 and STGF79*N
	801054	Overlay	Models HTET77*N, HTET77*N2802, HTEX77*N2802, HTEX77*N2902, HTEY77*N, HTEY77*N2802, HTGT79*N, HTGT79*N0902, HTGX79*N0902, HTGY79*N and HTGY79*N0902
	801051	Overlay	Models STET77*N, STEX77*N, STEX77*N2827, STEX77*N3000, STEX77*N4350, STEX77*N5400, STEY77*N, STGT79*N, STGX73*N, STGX79*N, STGX79*N3000, STGX79*N3060 and STGY79*N
	800894	Overlay	Models HTEB77*N2802 and HTGB79*N0902
	801415	Overlay	Models STEX77*N4064, STEX77*N5754, STEY77*N4064 and STEY77*N5754
	802078	Overlay	Models NTEX77*N4064, NTEX77*N4067 and NTGX79*N4067
	801874	Front Overlay	Models BTEX75*N4065 and BTEX77*N4065
	803157	Overlay	Models NTEX77*N3000, NTEX77*N5400 and NTGX79*N3000
	803435	Overlay	Models BTEBCFSP171TW01, BTEBEFSP171TW01, BTEBEFSP281CW01, BTEX77*N1727, BTEX77*N4350, BTGBCFSP111TW01, BTGBEFSP111TW01, BTGBEFSP091CW01, BTGX79*N1127 and BTGX79*N3060
9	513546	Overlay	French/English; Models HTET77*N2802, HTEX77*N2802, HTEX77*N2902, HTEY77*N2802, HTGT79*N0902, HTGX79*N0902 and HTGY79*N0902
10	803597	Overlay	French/English; Models HTET77*N2802, HTEX77*N2802, HTEX77*N2902, HTEY77*N2802, HTGT79*N0902, HTGX79*N0902 and HTGY79*N0902
11	501524	Screw	
12	54612	Key	GR800

\* Add Letter To Designate Color. Q - Bisque W - White

## Control Cabinet Controls

All Models Except BTEBLFSP431AW01, BTEL75\*N4065, BTEL77\*N4065, BTGBLFSP301AW01,  
NTEL77\*N4064 and NTGL79\*N4067



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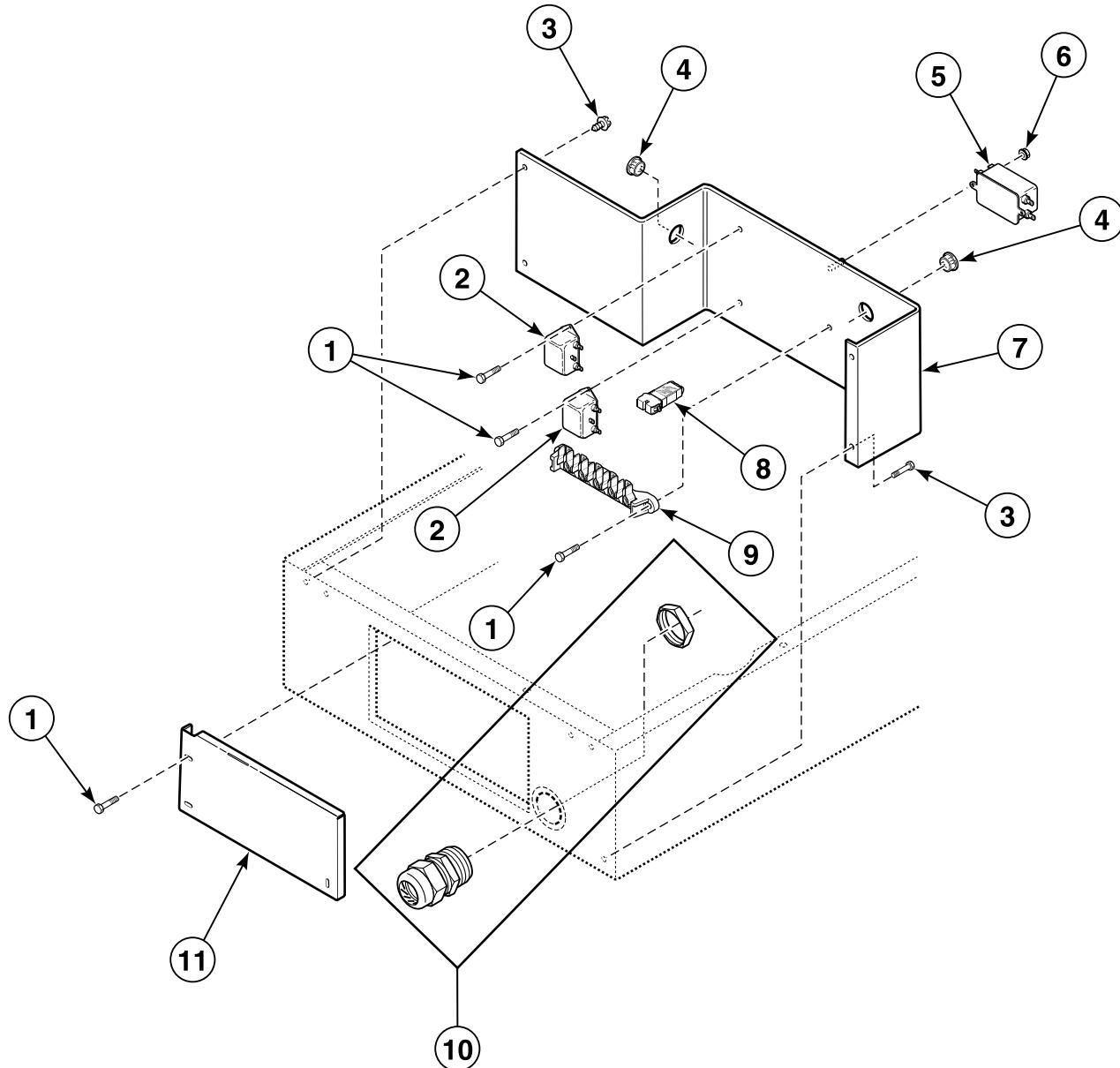
## Control Cabinet Controls

REF	PART NO.	DESCRIPTION	COMMENTS
1	801371	Control Shield	
2	503661	Screw	
3	F330177P	Contactor	Models BTEX75*N4065, BTEX77*N4065, NTEX77*N4064, NTEX77*N4067, NTGX79*N4067, STEX77*N4064, STEX77*N5754, STEY77*N4064 and STEY77*N5754
4	801120P	Contactor Wire Harness Assembly	Models BTEX75*N4065, BTEX77*N4065, NTEX77*N4064, NTEX77*N4067, NTGX79*N4067, STEX77*N4064, STEX77*N5754, STEY77*N4064 and STEY77*N5754
5	802299P	Pressure Switch	
6	M402542	Snap Bushing	
7	503688	Screw	
8	800177	Security Cabinet Rear Service Panel	All models except BTEX75*N4065, BTEX77*N4065, NTEX77*N4064, NTEX77*N4067, NTGX79*N4067, STEX77*N4064, STEX77*N5754, STEY77*N4064 and STEY77*N5754
9	504570	Switch	
10	800380	Audit Switch Bracket	Right
11	800379	Audit Switch Bracket	Left
12	M413507	Jumper Configuration Assembly	Models BTEX75*N4065, BTEX77*N4065, BTEX77*N4350, BTGX79*N3060, NTEX77*N4064, NTEX77*N4067, NTEX77*N5400, NTGX79*N4067, STEA77*N3069, STEBXFSP301NW22, STEF77*N4350, STEX77*N3000, STEX77*N4064, STEX77*N4350, STEX77*N5400, STEX77*N5754, STEY77*N4064, STEY77*N5754, STGBXFSP301NW22, STGX79*N3000 and STGX79*N3060
	M413505	Jumper Harness Assembly	Models STEA77*N, STEX77*N, STEX77*N2827 and STGA79*N
13	210018P	Transformer	Models BTEBCFSP171TW01, BTGBCFSP111TW01, HTEB77*N2802, HTET77*N, HTET77*N2802, HTGB79*N0902, HTGT79*N, HTGT79*N0902, STEB77*N, STEF77*N, STET77*N, STGB79*N, STGF79*N and STGT79*N
	201375P	Transformer	Models BTEBEFSP171TW01, BTEBEFSP281CW01, BTEX77*N1727, BTGBEFSP111TW01, BTGBEFSP091CW01, BTGX79*N1127, HTEX77*N2802, HTEX77*N2902, HTEY77*N, HTEY77*N2802, HTGX79*N0902, HTGY79*N, HTGY79*N0902, STEY77*N, STGX79*N and STGY79*N
	803527	Transformer	All other models
14	210100	Resistor	
15	36985	Hose Clip	

\* Add Letter To Designate Color. Q - Bisque    W - White

# Electrical Access Panel, Filters and Terminal Block

Models BTEX75\*N4065, BTEX77\*N4065, NTEX77\*N4064, NTEX77\*N4067, NTGX79\*N4067, STEX77\*N4064, STEX77\*N5754, STEY77\*N4064 and STEY77\*N5754



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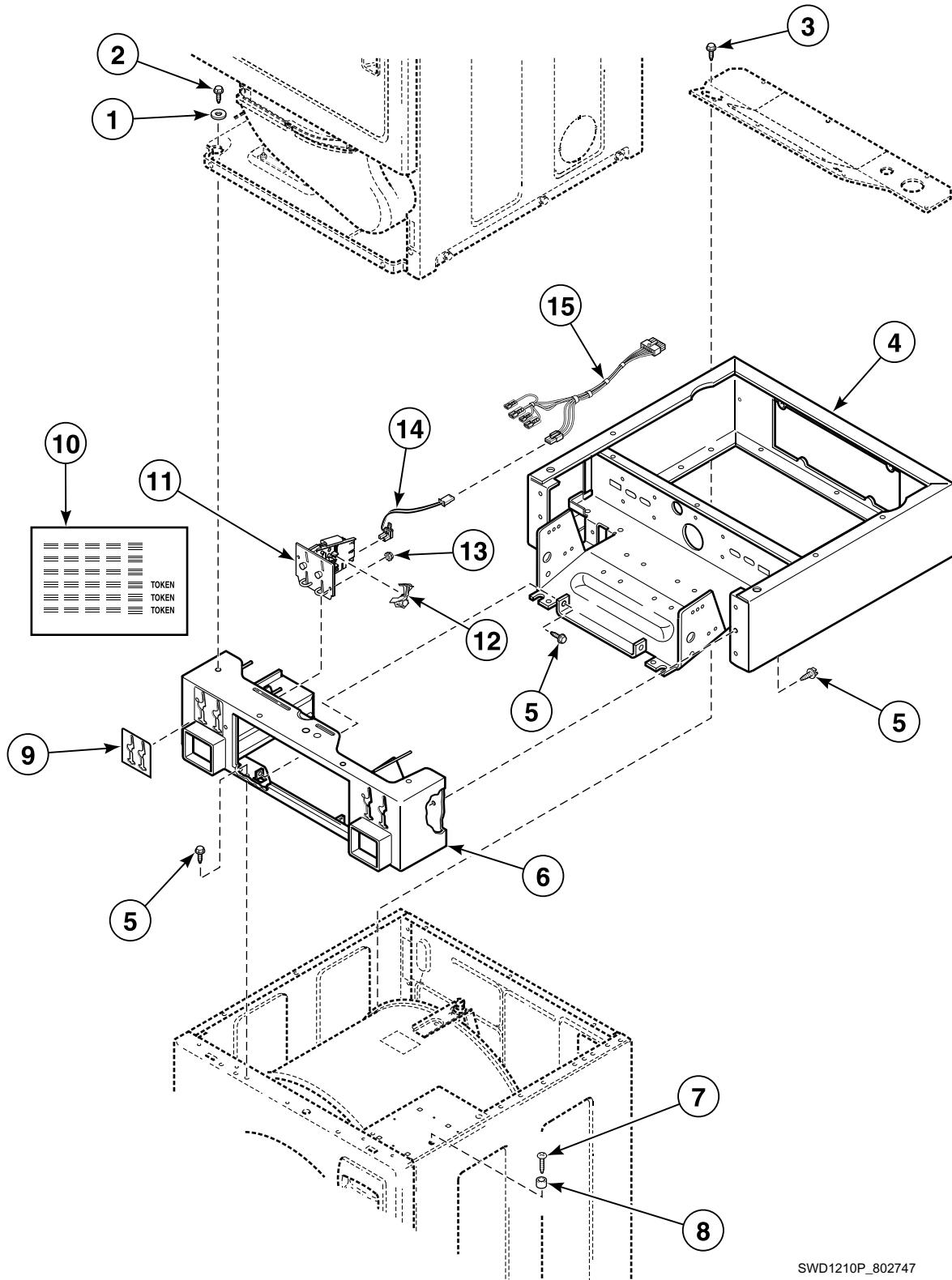
## **Electrical Access Panel, Filters and Terminal Block**

REF	PART NO.	DESCRIPTION	COMMENTS
1	503661	Screw	
2	801255P	Filter	
3	503688	Screw	
4	M402542	Snap Bushing	
5	201058	Line Filter	
6	29787	Nut	
7	801250	Terminal Block Assembly	
8	801311	Network Varistor Assembly	
9	505876	Terminal Block Assembly	
10	801792P	Fitting	
11	801134	Electric Access Panel	

\* Add Letter To Designate Color. Q - Bisque W - White

## Cabinet Wrapper and Coin Drop

Models BTEBCFSP171TW01, BTEBEFSP171TW01, BTEBEFSP281CW01, BTEX75\*N4065, BTEX77\*N1727, BTEX77\*N4065, BTEX77\*N4350, BTGBCFSP111TW01, BTGBEFSP111TW01, BTGBEFSP091CW01, BTGX79\*N1127, BTGX79\*N3060, HTEB77\*N2802, HTET77\*N, HTET77\*N2802, HTEX77\*N2802, HTEX77\*N2902, HTGB79\*N0902, HTGT79\*N, HTGT79\*N0902, HTGX79\*N0902, NTEX77\*N3000, NTEX77\*N4064, NTEX77\*N4067, NTEX77\*N5400, NTGX79\*N3000, NTGX79\*N4067, STEA77\*N, STEA77\*N3069, STEB77\*N, STEBXFSP301NW22, STET77\*N, STEX77\*N, STEX77\*N2827, STEX77\*N3000, STEX77\*N4064, STEX77\*N4350, STEX77\*N5400, STEX77\*N5754, STGA73\*N, STGA79\*N, STGB79\*N, STGBXFSP301NW22, STGT79\*N, STGX73\*N, STGX79\*N3000 and STGX79\*N3060



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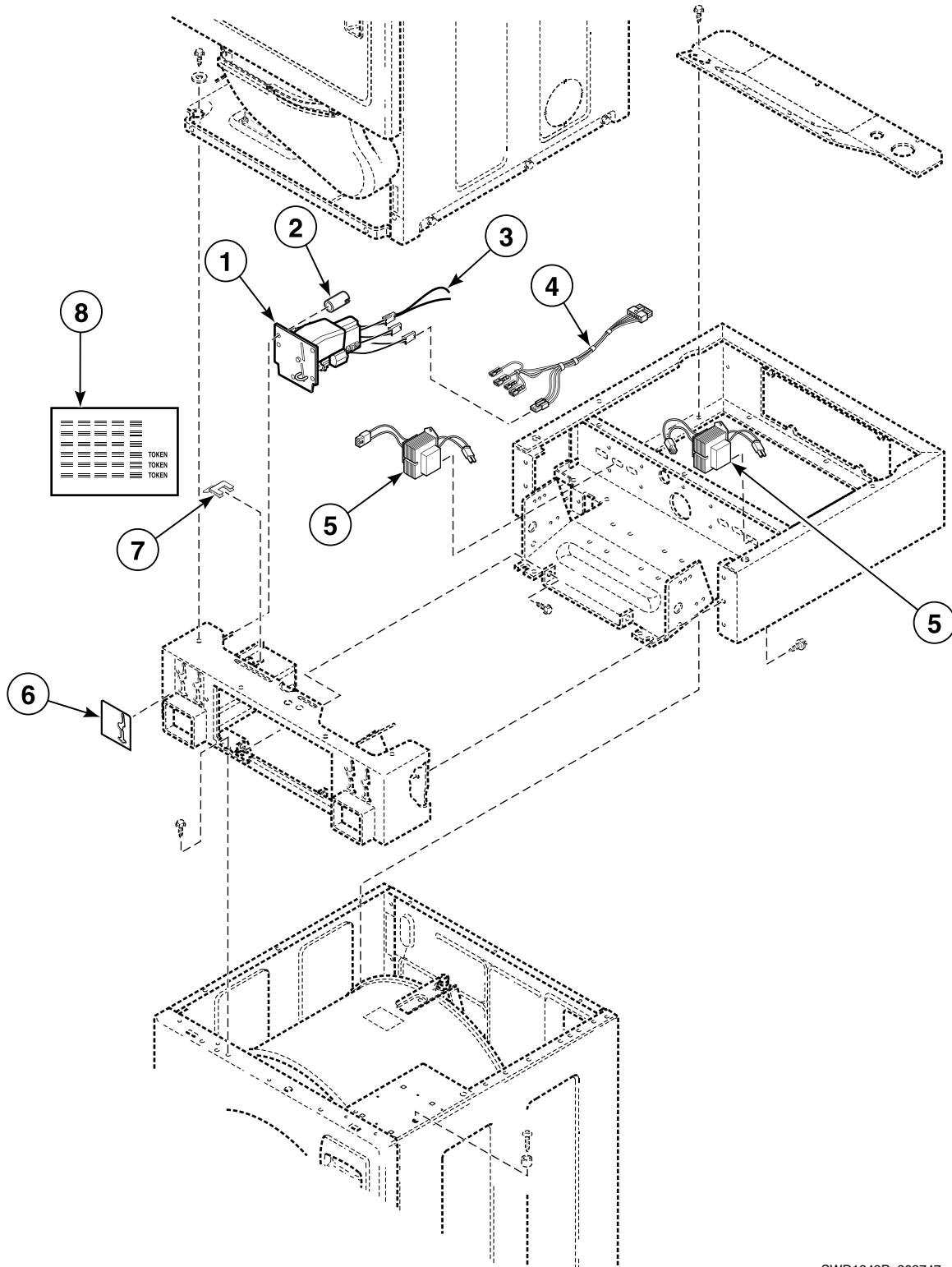
# Cabinet Wrapper and Coin Drop

REF	PART NO.	DESCRIPTION	COMMENTS
1	26509	Washer	
2	36048	Screw	
3	503661	Screw	
4	801235W	Security Cabinet Wrapper Assembly	White; Models BTEX75*N4065, BTEX77*N4065, NTEX77*N4064, NTEX77*N4067, NTGX79*N4067, STEX77*N4064 and STEX77*N5754
	801235Q	Security Cabinet Wrapper Assembly	Bisque; Models BTEX75*N4065, BTEX77*N4065, NTEX77*N4064, NTEX77*N4067, NTGX79*N4067, STEX77*N4064 and STEX77*N5754
	800231W	Security Cabinet Wrapper Assembly	White; All other models
	800231Q	Security Cabinet Wrapper Assembly	Bisque; All other models
5	503688	Screw	
6	511632WP	Security Cabinet Front Assembly	White
	511632Q	Security Cabinet Front Assembly	Bisque
7	39733	Screw	
8	56079	Panel Locator	
9	38676	Overlay Kit	Dual drop
	39073	Dual Overlay	Models HTEB77*N2802, HTET77*N2802, HTGB79*N0902 and HTGT79*N0902
	38717	Single Overlay	
10	38725	Coin Identification Paper	
11	70441601P	Coin Drop	U.S.A.; \$.25
	70441602	Coin Drop Assembly	Canada; .25 and 1.00
	38464P	Coin Drop Assembly	Canada; .25
	38467	Coin Drop Assembly	Australia; .20 and 1.00
	70447301	Coin Drop Assembly	Australia; 1.00 and 2.00
	38472	Coin Drop Assembly	England; 20 pence and 1 pound
	38519	Coin Drop Assembly	Japan; 100 yen and 500 yen
	38521	Coin Drop Assembly	Korea; 100 won and 500 won
	38462P	Coin Drop Assembly	Token; STD-118-1
	38463	Coin Drop Assembly	Token; STD-118-5
	38963P	Coin Drop	Token; STD-118-16
12	201595P	Wire Guard	Anti-stringing device; Add to coin drops manufactured January 2005 and later
13	29786	Nut	
14	200674P	Opto Coupler	
15	802904P	Harness Assembly	Models BTEBCFSP171TW01, BTGBCFSP111TW01, HTET77*N, HTGT79*N, STEB77*N, STET77*N, STGB79*N and STGT79*N
	802905	Harness Assembly	All other models

\* Add Letter To Designate Color. Q - Bisque W - White

## Electronic Coin Drop

Models BTEBCFSP171TW01, BTEBEFSP171TW01, BTEBEFSP281CW01, BTEX75\*N4065, BTEX77\*N1727, BTEX77\*N4065, BTEX77\*N4350, BTGBCFSP111TW01, BTGBEFSP111TW01, BTGBEFSP091CW01, BTGX79\*N1127, BTGX79\*N3060, HTEB77\*N2802, HTET77\*N, HTET77\*N2802, HTEX77\*N2802, HTEX77\*N2902, HTGB79\*N0902, HTGT79\*N, HTGT79\*N0902, HTGX79\*N0902, NTEX77\*N3000, NTEX77\*N4064, NTEX77\*N4067, NTEX77\*N5400, NTGX79\*N3000, NTGX79\*N4067, STEA77\*N, STEA77\*N3069, STEB77\*N, STEBXFSP301NW22, STET77\*N, STEX77\*N, STEX77\*N2827, STEX77\*N3000, STEX77\*N4064, STEX77\*N4350, STEX77\*N5400, STEX77\*N5754, STGA73\*N, STGA79\*N, STGB79\*N, STGBXFSP301NW22, STGT79\*N, STGX73\*N, STGX79\*N3000 and STGX79\*N3060



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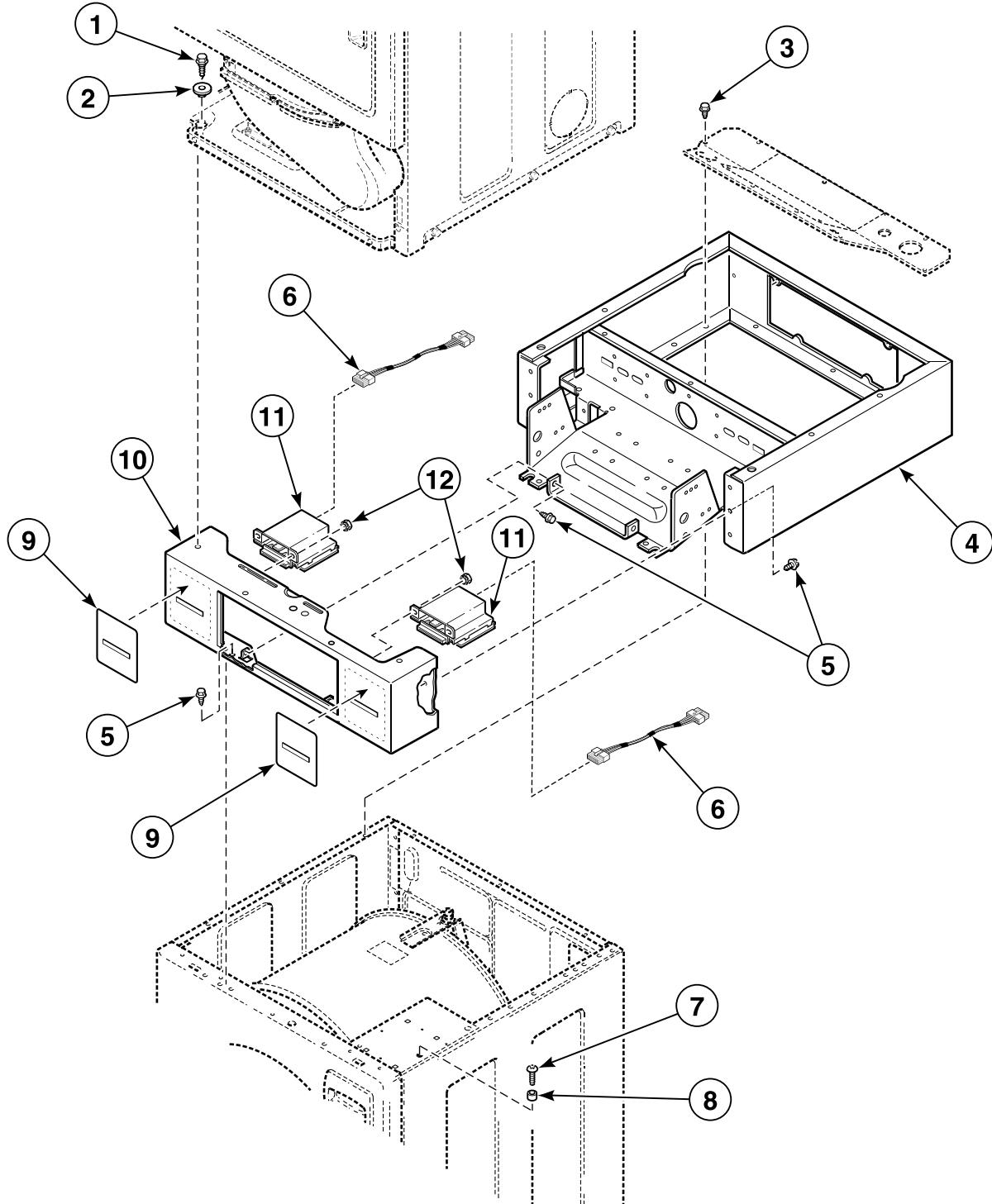
# Electronic Coin Drop

REF	PART NO.	DESCRIPTION	COMMENTS
1	CK095	Electronic Coin Drop Kit	United States, Canada, Japan and Taiwan coins
	70294101P	Electronic Coin Drop Assembly	United States, Canada, Japan and Taiwan coins
	CK099	Electronic Coin Drop Kit	Australia, New Zealand, Hong Kong, South Korea and Malaysia coins
	70294105P	Electronic Coin Drop Assembly	Australia, New Zealand, Hong Kong, South Korea and Malaysia coins
	CK100	Electronic Coin Drop Kit	Euro and Great Britain coins
	70294103P	Electronic Coin Drop Assembly	Euro and Great Britain coins
	CK101	Electronic Coin Drop Kit	Euro, Denmark and Norway coins
	70294104	Electronic Coin Drop Assembly	Euro, Denmark and Norway coins
	CK103	Electronic Coin Drop Kit	Euro, Lithuania and Latvia coins
	70294107	Electronic Coin Drop Assembly	Euro, Lithuania and Latvia coins
	CK106	Electronic Coin Drop Kit	Malaysia, China, Russia and Singapore coins
	70294109	Electronic Coin Drop Assembly	Malaysia, China, Russia and Singapore coins
	CK108	Electronic Coin Drop Kit	South African 1, 2 and 5 rand coins
	70294110	Electronic Coin Drop Assembly	South African 1, 2 and 5 rand coins
	CK109	Electronic Coin Drop Kit	Euro coins
	70294111	Electronic Coin Drop Assembly	Euro coins
	CK110	Electronic Coin Drop Kit	Mexican, Ecuador and United States coins
	70294106	Electronic Coin Drop Assembly	Mexican, Ecuador and United States coins
2	201216	Nut	
3	201104	Coin Drop Wire Harness	
4	802905	Harness Assembly	Electronic coin drop requires this harness. If unit is not factory-equipped with this harness, it must be ordered separately.
5	201375P	Transformer	Electronic coin drop requires this transformer. If unit is not factory-equipped with this transformer, it must be ordered separately.
6	201091	Overlay	
7	201572	Clip	
8	38725	Coin Identification Paper	

\* Add Letter To Designate Color. Q - Bisque W - White

# Cabinet Wrapper and Card Reader

Models HTEY77\*N, HTEY77\*N2802, HTGY79\*N, HTGY79\*N0902, STEF77\*N, STEF77\*N4350, STEY77\*N,  
STEY77\*N4064, STEY77\*N5754, STGF79\*N and STGY79\*N



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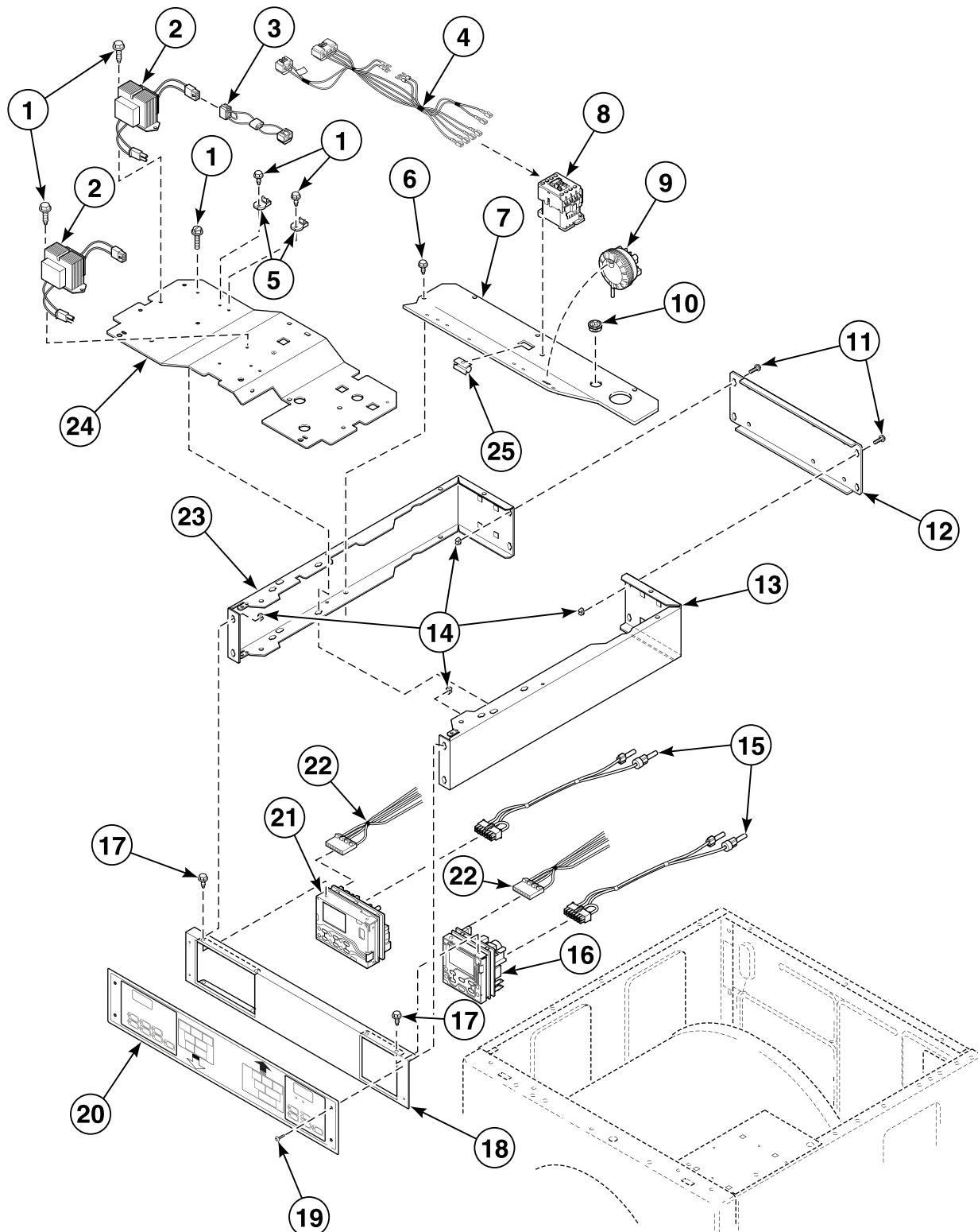
## Cabinet Wrapper and Card Reader

REF	PART NO.	DESCRIPTION	COMMENTS
1	36048	Screw	
2	26509	Washer	
3	503661	Screw	
4	801235W	Security Cabinet Wrapper Assembly	White; Models STEY77*N4064 and STEY77*N5754
	801235Q	Security Cabinet Wrapper Assembly	Bisque; Models STEY77*N4064 and STEY77*N5754
	800231W	Security Cabinet Wrapper Assembly	White; All other models
	800231Q	Security Cabinet Wrapper Assembly	Bisque; All other models
5	503688	Screw	
6	800125P	Card Reader Wire Harness Assembly	Models STEF77*N, STEF77*N4350 and STGF79*N
7	39733	Screw	
8	56079	Panel Locator	
9	39564	Coin Drop Overlay	Models STEY77*N4064 and STEY77*N5754
	800230	Card Reader Overlay	Models STEF77*N, STEF77*N4350 and STGF79*N
	511544	Card Insert Overlay	Models STEY77*N and STGY79*N
	511548	Card Insert Overlay	All other models
10	511208W	Security Cabinet Front Assembly	White
	511208Q	Security Cabinet Front Assembly	Bisque
11	510068P	Card Reader and Bracket Assembly	Models STEF77*N, STEF77*N4350 and STGF79*N
12	70054	Nut	

\* Add Letter To Designate Color. Q - Bisque W - White

## Control Cabinet and Controls

Models BTEBLFSP431AW01, BTEL75\*N4065, BTEL77\*N4065, BTGBLFSP301AW01,  
NTEL77\*N4064 and NTGL79\*N4067



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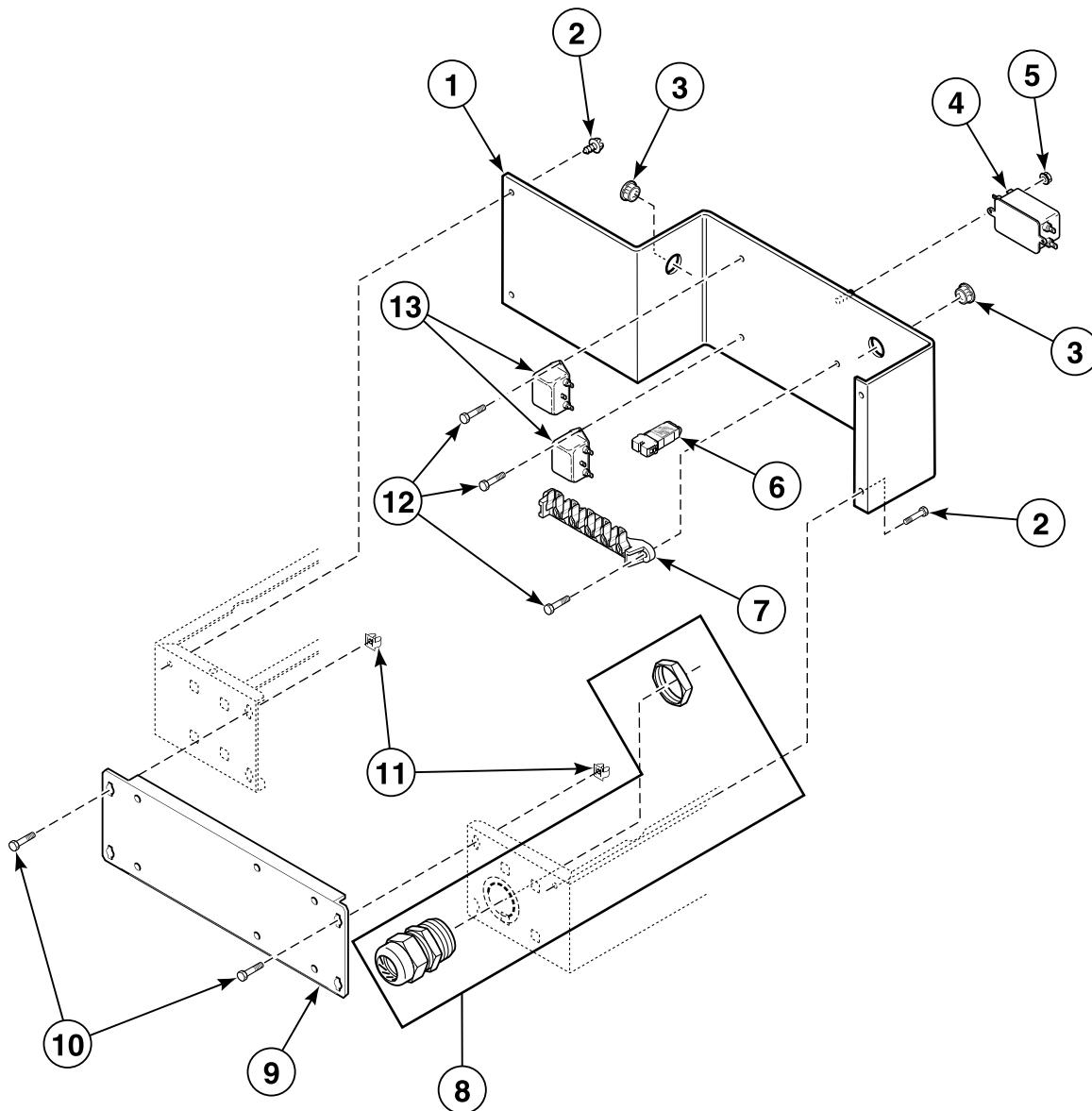
## Control Cabinet and Controls

REF	PART NO.	DESCRIPTION	COMMENTS
1	503688	Screw	
2	803527	Transformer	Model NTGL79*N4067 3 required; Models BTEBLFSP431AW01, BTEL75*N4065, BTEL77*N4065, BTGBLFSP301AW01 and NTEL77*N4064 2 required
3	M413507	Jumper Configuration Assembly	
4	801120P	Contactor Wire Harness Assembly	
5	210100	Resistor	
6	503661	Screw	
7	801371	Control Shield	
8	F330177P	Contactor	
9	802299P	Pressure Switch	
10	M402542	Snap Bushing	
11	70240301	Screw	
12	801058	Rear Control Cabinet	
13	800915W	Right Control Cabinet Side	White
	800915Q	Right Control Cabinet Side	Bisque
14	70030501	Expansion Clip	
15	800680	Diagnostic Wire Harness Assembly	
16	511867P	Control Assembly	Dryer
17	501524	Screw	
18	801778W	Control Panel	
19	800930	Screw	
20	801984	Graphic Overlay	Models BTEL75*N4065 and BTEL77*N4065
	803536	Overlay	Models BTEBLFSP431AW01 and BTGBLFSP301AW01
	802289	Graphic Overlay	All other models
21	802400P	Control Assembly	Washer
22	511478	MDC Central Pay Harness	
23	801738W	Left Control Cabinet Side	
24	801777	Control Cabinet Bottom	
25	36985	Hose Clip	

\* Add Letter To Designate Color. Q - Bisque W - White

# Electrical Access Panel, Filters and Terminal Block

Models BTEBLFSP431AW01, BTEL75\*N4065, BTEL77\*N4065, BTGBLFSP301AW01,  
NTEL77\*N4064 and NTGL79\*N4067



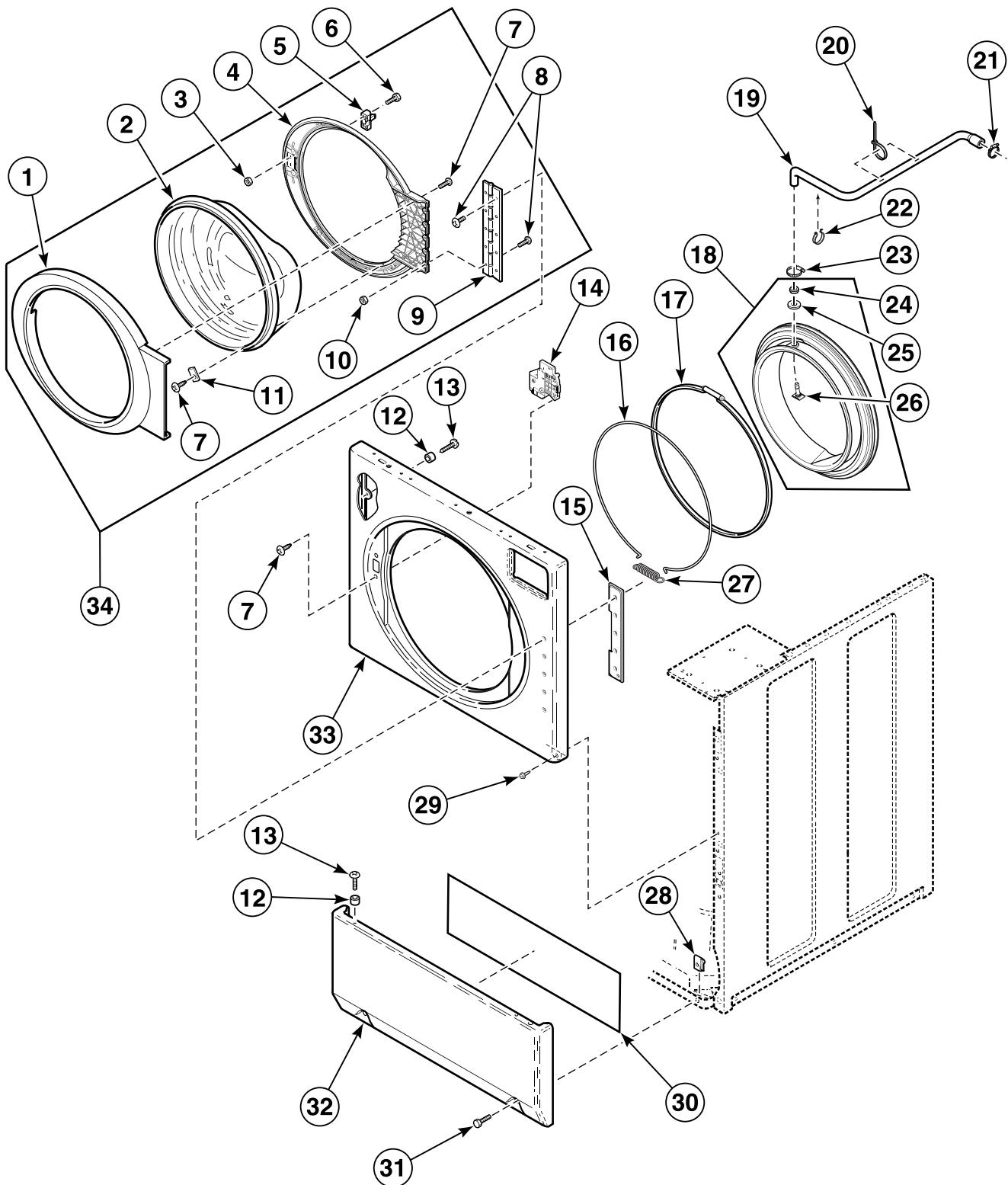
FLW863P\_802747

## **Electrical Access Panel, Filters and Terminal Block**

REF	PART NO.	DESCRIPTION	COMMENTS
1	801756	Terminal Block Assembly	
2	503688	Screw	
3	M402542	Snap Bushing	
4	201058	Line Filter	
5	29787	Nut	
6	801311	Network Varistor Assembly	
7	505876	Terminal Block Assembly	
8	801792P	Fitting	
9	801058	Rear Control Cabinet	
10	70240301	Screw	
11	70030501	Expansion Clip	
12	503661	Screw	
13	801255P	Filter	

\* Add Letter To Designate Color. Q - Bisque W - White

## Washer Front Panel and Door Assembly



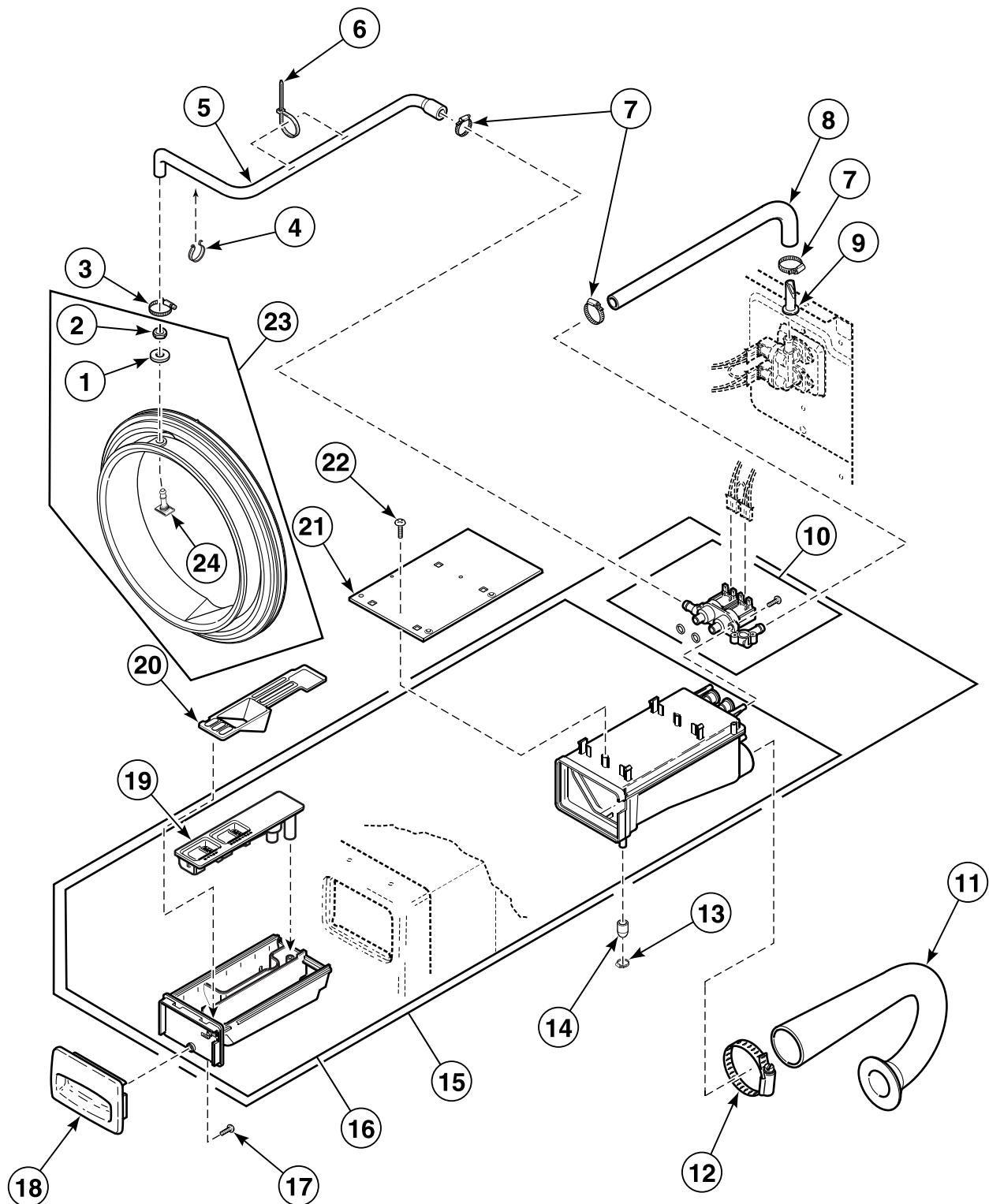
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# Washer Front Panel and Door Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	802314P	Outer Door Bezel Kit	Models BTEBCFSP171TW01, BTEBEFSP171TW01, BTEBEFSP281CW01, BTEBLFSP431AW01, BTEL75*N4065, BTEL77*N4065, BTEX75*N4065, BTEX77*N1727, BTEX77*N4065, BTEX77*N4350, BTGBCFSP111TW01, BTGBEFSP111TW01, BTGBEFSP091CW01, BTGBLFSP301AW01, BTGX79*N1127 and BTGX79*N3060
	802313WP	Outer Door Bezel Kit	White; All other models
	802313QP	Outer Door Bezel Kit	Bisque; All other models
2	802695P	Door Glass	
3	685846	Nut	
4	802331P	Inner Door Bezel Kit	Models BTEBCFSP171TW01, BTEBEFSP171TW01, BTEBEFSP281CW01, BTEBLFSP431AW01, BTEL75*N4065, BTEL77*N4065, BTEX75*N4065, BTEX77*N1727, BTEX77*N4065, BTEX77*N4350, BTGBCFSP111TW01, BTGBEFSP111TW01, BTGBEFSP091CW01, BTGBLFSP301AW01, BTGX79*N1127 and BTGX79*N3060
	802307P	Inner Door Bezel Kit	All other models
5	802803	Door Catch Assembly	
6	801993	Screw	
7	800548	Screw	
8	801019	Screw	
9	802934	Door Hinge	
10	23951	Nut	
11	802700	Glass Mounting Clip	
12	56079	Panel Locator	
13	39733	Screw	
14	802317P	Door Latch/Switch Assembly	
15	802206	Hinge Plate	
16	802283	Wire Clamp Ring	
17	802281	Hose Clamp	Seal to outer tub front
18	802866P	Door Seal Assembly	Black; Includes items 24-26
	802830	Door Seal Assembly	Gray; Includes items 24-26
19	802256	Dispenser-to-Door Seal Hose	
20	55881	Harness Strap	
21	802164	Hose Clamp	
22	687500	Wire Clip	
23	802698	Hose Clamp	
24	802292	Nut	
25	802293	Washer	
26	802291	Boot Nozzle	
27	802285	Extension Spring	
28	36020	Nut	
29	503661	Screw	
30	685368	Access Panel Damper	
31	801045	Screw	
32	510069WP	Access Panel	White
	510069QP	Access Panel	Bisque
33	802277WP	Front Panel	White
	802277QP	Front Panel	Bisque
34	802872	Door Assembly	Includes items 1-11; Models BTEBCFSP171TW01, BTEBEFSP171TW01, BTEBEFSP281CW01, BTEBLFSP431AW01, BTEL75*N4065, BTEL77*N4065, BTEX75*N4065, BTEX77*N1727, BTEX77*N4065, BTEX77*N4350, BTGBCFSP111TW01, BTGBEFSP111TW01, BTGBEFSP091CW01, BTGBLFSP301AW01, BTGX79*N1127 and BTGX79*N3060
	802368WP	Door Assembly	White; Includes items 1-11; All other models
	802368QP	Door Assembly	Bisque; Includes items 1-11; All other models

\* Add Letter To Designate Color. Q - Bisque W - White

## Dispenser Assembly and Door Seal



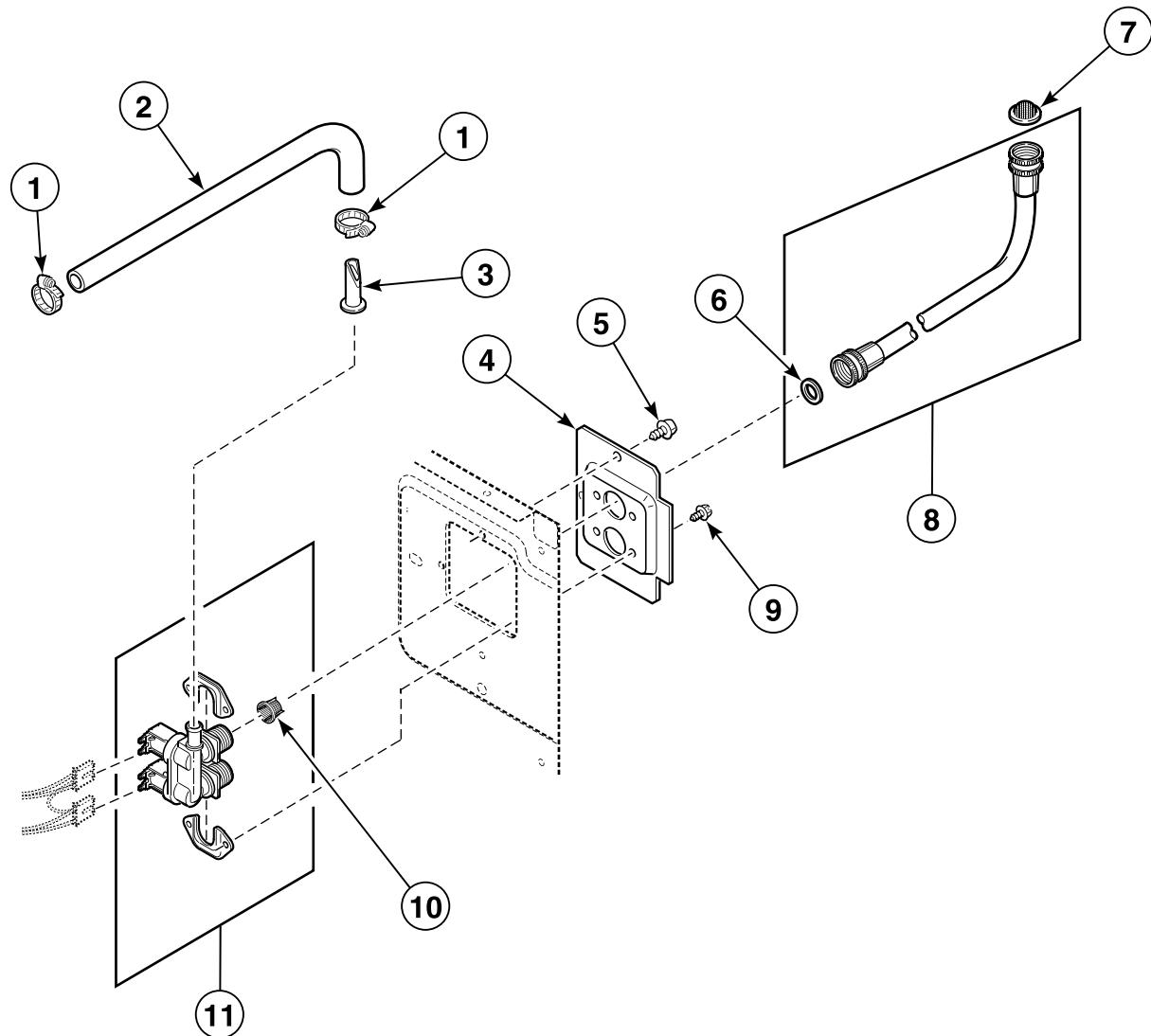
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# Dispenser Assembly and Door Seal

REF	PART NO.	DESCRIPTION	COMMENTS
1	802293	Washer	
2	802292	Nut	
3	802698	Hose Clamp	
4	687500	Wire Clip	
5	802256	Dispenser-to-Door Seal Hose	
6	39037	Cable Tie	
7	802164	Hose Clamp	
8	801464	Valve-to-Dispenser Inlet Hose	
9	34500	Backflow Preventer	
10	801836P	Valve Kit	Models BTEBLFSP431AW01, BTEL75*N4065, BTEL77*N4065, BTEX75*N4065, BTEX77*N4065, BTEX77*N4350, BTGBLFSP301AW01, BTGX79*N3060, NTEL77*N4064, NTEX77*N3000, NTEX77*N4064, NTEX77*N4067, NTEX77*N5400, NTGL79*N4067, NTGX79*N3000, NTGX79*N4067, STEA77*N3069, STEBXFSP301NW22, STEF77*N4350, STEX77*N3000, STEX77*N4064, STEX77*N4350, STEX77*N5400, STEX77*N5754, STEY77*N4064, STEY77*N5754, STGBXFSP301NW22, STGX79*N3000 and STGX79*N3060
	685766P	Valve Kit	All other models
11	800331	Dispenser-to-Tub Hose	
12	685725	Hose Clamp	
13	F200206	Hose Clamp	
14	801746	Cap	
15	801090P	Dispenser	Includes items 10, 16 and 19; Models BTEBLFSP431AW01, BTEL75*N4065, BTEL77*N4065, BTEX75*N4065, BTEX77*N4065, BTEX77*N4350, BTGBLFSP301AW01, BTGX79*N3060, NTEL77*N4064, NTEX77*N3000, NTEX77*N4064, NTEX77*N4067, NTEX77*N5400, NTGL79*N4067, NTGX79*N3000, NTGX79*N4067, STEA77*N3069, STEBXFSP301NW22, STEF77*N4350, STEX77*N3000, STEX77*N4064, STEX77*N4350, STEX77*N5400, STEX77*N5754, STEY77*N4064, STEY77*N5754, STGBXFSP301NW22, STGX79*N3000 and STGX79*N3060
	685756P	Dispenser	Includes items 10, 16 and 19; All other models
16	801476P	Dispenser Assembly	Includes item 19 and drawer
17	800548	Screw	
18	685715WP	Dispenser Drawer Front	White
	685715Q	Dispenser Drawer Front	Bisque
19	685716	Insert	
20	800899	Detergent Cover	
21	801024	Dispenser Plate	
22	801001	Screw	
23	802866P	Door Seal Assembly	Black; Includes items 1, 2 and 24
	802830	Door Seal Assembly	Gray; Includes items 1, 2 and 24
24	802291	Boot Nozzle	

\* Add Letter To Designate Color. Q - Bisque W - White

## Mixing Valve, Valve-to-Dispenser Inlet Hose and Fill Hose



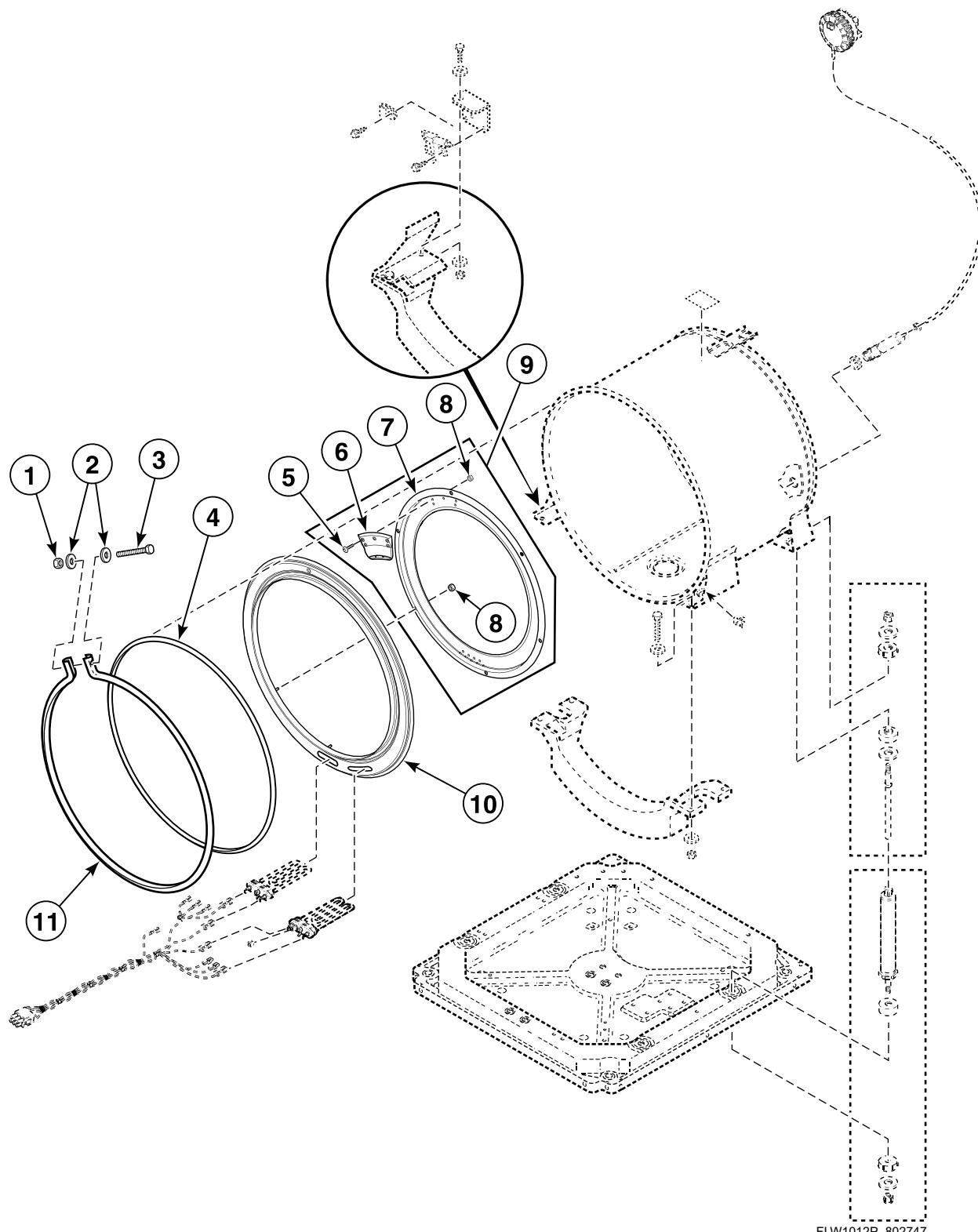
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## Mixing Valve, Valve-to-Dispenser Inlet Hose and Fill Hose

REF	PART NO.	DESCRIPTION	COMMENTS
1	802164	Hose Clamp	
2	801464	Valve-to-Dispenser Inlet Hose	
3	34500	Backflow Preventer	
4	800323	Mixing Valve Plate	
5	503661	Screw	
6	20290	Washer	
7	28605	Washer	Filter screen
	803615	Washer	Finer mesh filter screen
	802254	Washer	Flow restrictor; Water pressure reducer; Available for water pressure up to but not exceeding 120 psi
8	28330P	Fill Hose Kit	4 feet; Hose is equipped with 2 standard hose couplings; Includes 2 of item 6
	20617	Fill Hose	8 feet; Hose is equipped with 2 standard hose couplings
	20618	Fill Hose	10 feet; Hose is equipped with 2 standard hose couplings
	38349P	Fill Hose Kit	5 feet; Hose is equipped with 1 metric and 1 standard hose coupling; Includes 2 of item 6
	37380	Fill Hose	8 feet; Hose is equipped with 1 metric and 1 standard hose coupling
	37381	Fill Hose	10 feet; Hose is equipped with 1 metric and 1 standard hose coupling
9	501086	Screw	
10	802926	Mixing Valve Screen	
11	802222P	Mixing Valve	Models BTEBLFSP431AW01, BTEL75*N4065, BTEL77*N4065, BTEX75*N4065, BTEX77*N4065, BTEX77*N4350, BTGBLFSP301AW01, BTGX79*N3060, NTEL77*N4064, NTEX77*N3000, NTEX77*N4064, NTEX77*N4067, NTEX77*N5400, NTGL79*N4067, NTGX79*N3000, NTGX79*N4067, STEA77*N3069, STEBXFSP301NW22, STEF77*N4350, STEX77*N3000, STEX77*N4064, STEX77*N4350, STEX77*N5400, STEX77*N5754, STEY77*N4064, STEY77*N5754, STGBXFSP301NW22, STGX79*N3000 and STGX79*N3060
	802220P	Mixing Valve	All other models

\* Add Letter To Designate Color. Q - Bisque W - White

## Tub Front and Clamp Ring



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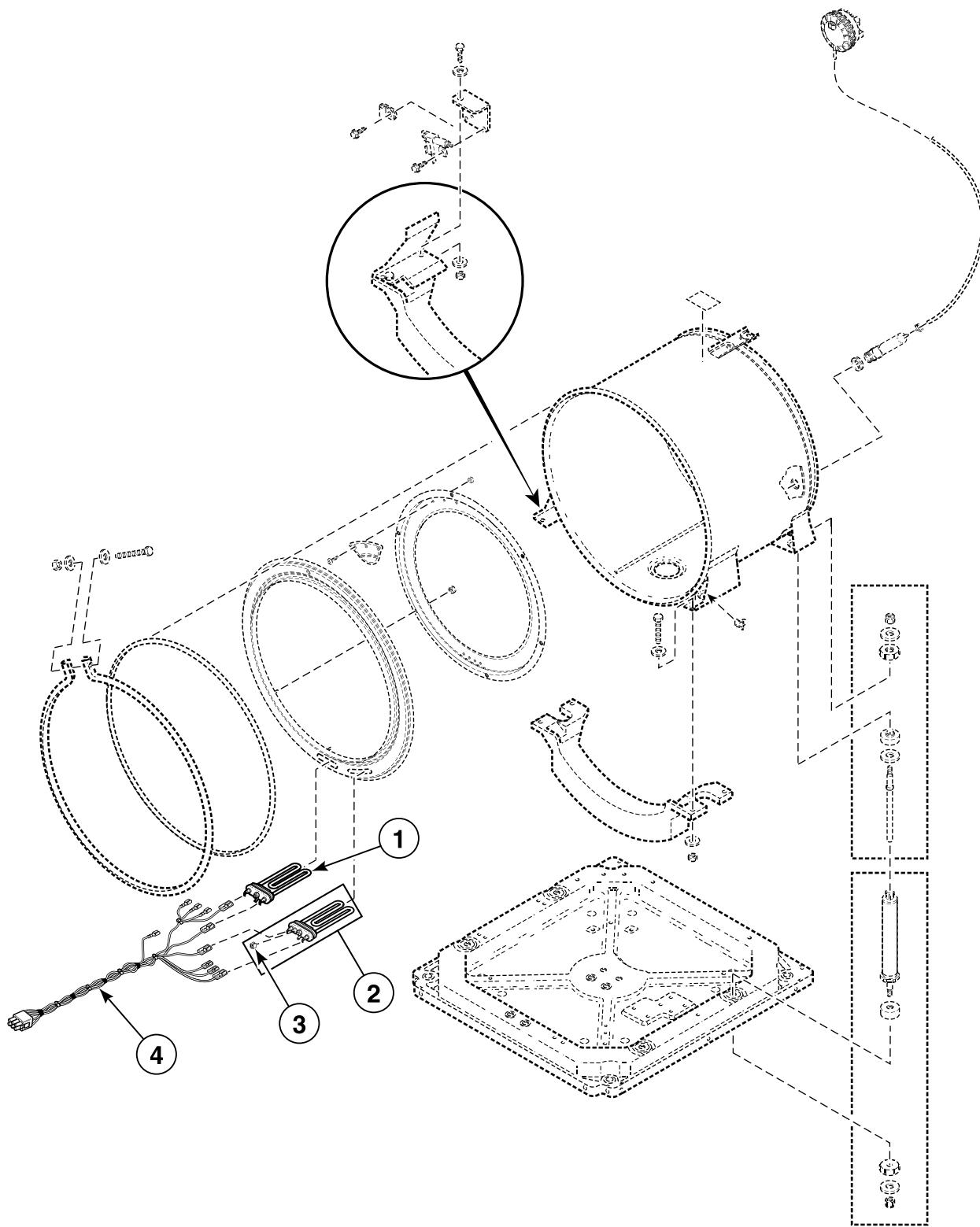
## Tub Front and Clamp Ring

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430218	Nut	
2	800457	Washer	
3	800462	Screw	
4	800432P	Tub Front Seal	
5	802596	Screw	
6	803038P	Clothes Guard Deflector	
7	803537	Clothes Guard	
8	802343	Nut	
9	984P3	Clothes Guard and Deflector Kit	Includes items 2-8
10	802260	Tub Front Assembly	Models BTEL75*N4065, BTEL77*N4065, BTEX75*N4065, BTEX77*N4065, NTEL77*N4064, NTEX77*N4064, NTEX77*N4067, NTGL79*N4067, NTGX79*N4067, STEX77*N4064, STEX77*N5754, STEY77*N4064 and STEY77*N5754; Models through Serial No. 1001000989
	803494	Tub Front Assembly	Models BTEL75*N4065, BTEL77*N4065, BTEX75*N4065, BTEX77*N4065, NTEL77*N4064, NTEX77*N4064, NTEX77*N4067, NTGL79*N4067, NTGX79*N4067, STEX77*N4064, STEX77*N5754, STEY77*N4064 and STEY77*N5754; Models starting Serial No. 1001000990
	802258	Tub Front Assembly	All other models
11	800312	Clamp Ring	

\* Add Letter To Designate Color. Q - Bisque W - White

## Heating Element

Models BTEL75\*N4065, BTEL77\*N4065, BTEX75\*N4065, BTEX77\*N4065, NTEL77\*N4064, NTEX77\*N4064,  
NTEX77\*N4067, NTGL79\*N4067, NTGX79\*N4067, STEX77\*N4064, STEX77\*N5754, STEY77\*N4064 and STEY77\*N5754



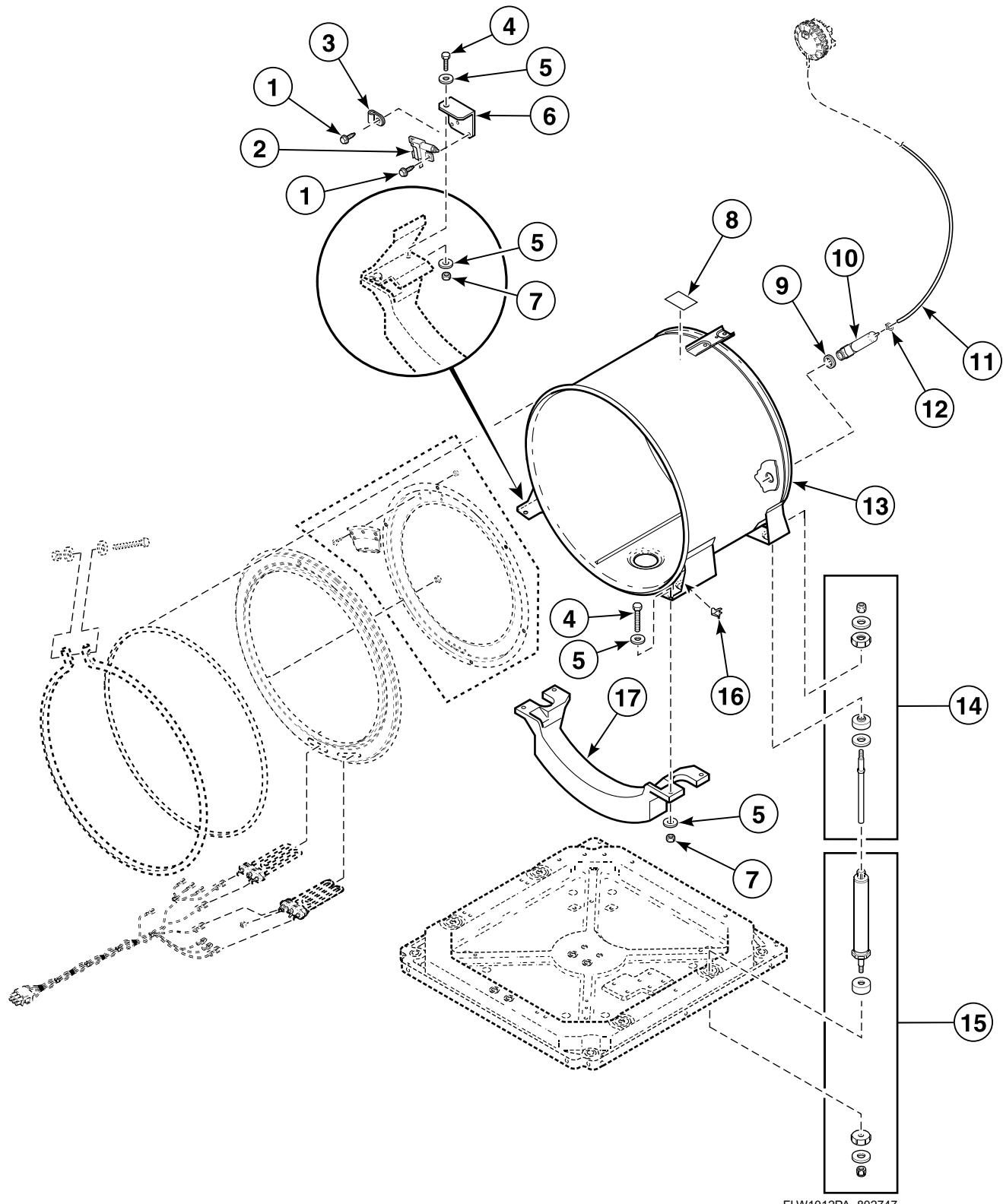
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## Heating Element

REF	PART NO.	DESCRIPTION	COMMENTS
1	801270P	Heating Element Kit	
2	801269P	Heating Element Kit	Includes item 3
3	803256	Thermistor	
4	802323P	Heater Harness	Models through Serial No. 1001000989
	803492	Heater Harness	Models starting Serial No. 1001000990

\* Add Letter To Designate Color. Q - Bisque W - White

## Outer Tub



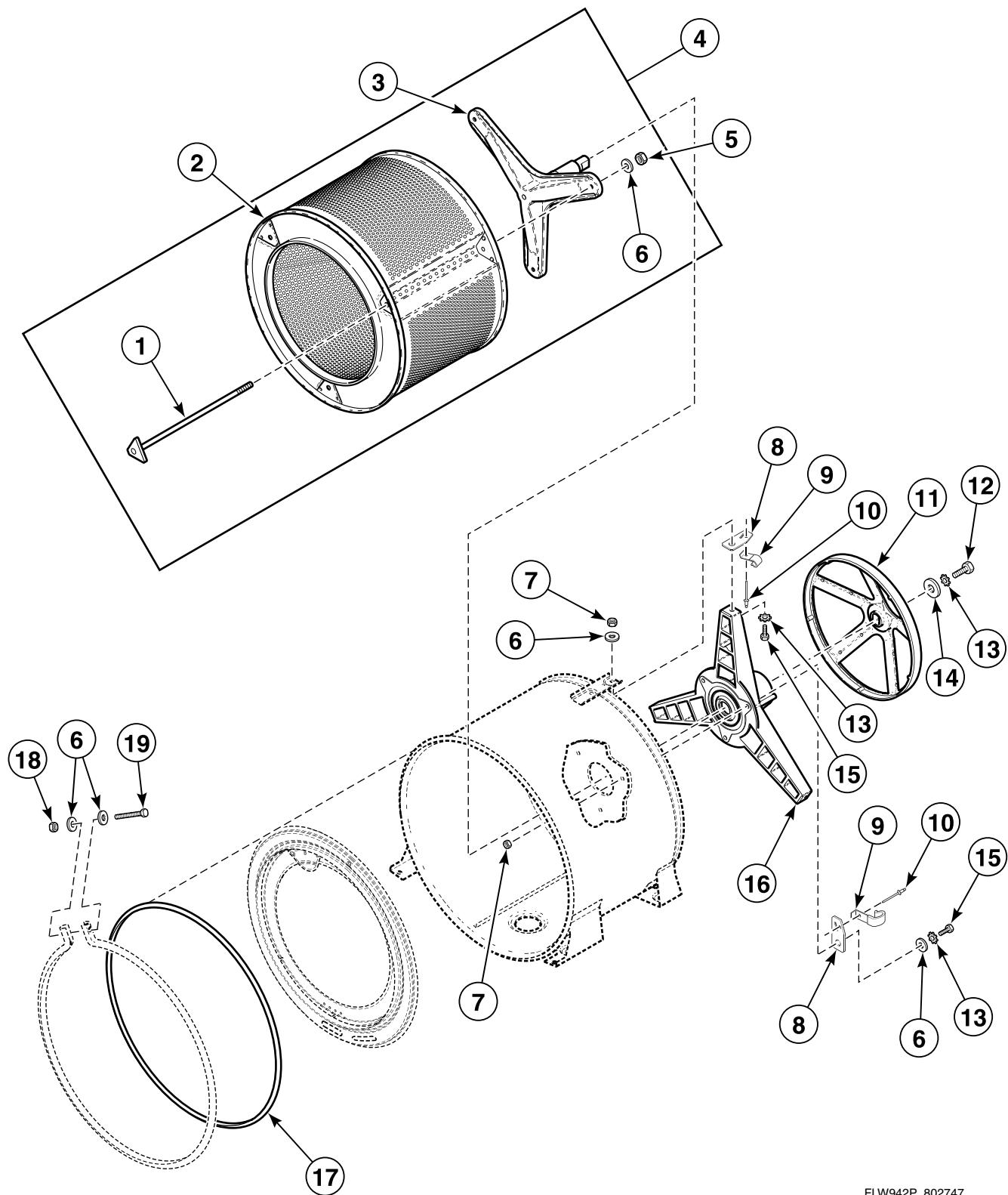
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## Outer Tub

REF	PART NO.	DESCRIPTION	COMMENTS
1	503661	Screw	
2	801006	Out-of-Balance Switch Assembly	
3	800811	Wire Clamp	
4	800461	Screw	
5	M400081	Washer	
6	800663	Switch Mounting Bracket	
7	800452	Nut	
8	500314	Warning Label	Models BTEBEFSP281CW01, BTGBEFSP091CW01, HTEB77*N2802, HTET77*N2802, HTEX77*N2802, HTEX77*N2902, HTEY77*N2802, HTGB79*N0902, HTGT79*N0902, HTGX79*N0902 and HTGY79*N0902
	502511	Electrical Shock Label	Models BTEL75*N4065, BTEL77*N4065, BTEX75*N4065, BTEX77*N4065, NTEL77*N4064, NTEX77*N3000, NTEX77*N4064, NTEX77*N4067, NTEX77*N5400, NTGL79*N4067, NTGX79*N3000, NTGX79*N4067, STEA77*N3069, STEBXFSP301NW22, STEX77*N3000, STEX77*N4064, STEX77*N5400, STEX77*N5754, STEY77*N4064, STEY77*N5754, STGBXFSP301NW22 and STGX79*N3000
	502506	Pinched Fingers Label	Models BTEL75*N4065, BTEL77*N4065, BTEX75*N4065, BTEX77*N4065, NTEL77*N4064, NTEX77*N3000, NTEX77*N4064, NTEX77*N4067, NTEX77*N5400, NTGL79*N4067, NTGX79*N3000, NTGX79*N4067, STEA77*N3069, STEBXFSP301NW22, STEX77*N3000, STEX77*N4064, STEX77*N5400, STEX77*N5754, STEY77*N4064, STEY77*N5754, STGBXFSP301NW22 and STGX79*N3000
	500049	Warning Label	All other models
9	29175	Grommet	
10	30907	Pressure Bulb	
11	800648P	Tubing	
12	39282	Hose Clamp	
13	801291	Outer Tub Assembly	Models BTEL75*N4065, BTEL77*N4065, BTEX75*N4065, BTEX77*N4065, NTEL77*N4064, NTEX77*N4064, NTEX77*N4067, NTGL79*N4067, NTGX79*N4067, STEX77*N4064, STEX77*N5754, STEY77*N4064 and STEY77*N5754
	801081P	Outer Tub Assembly	All other models
14	800622P	Tub Shock Absorber Kit	
15	802881P	Base Shock Absorber Kit	Must replace all 4
16	00161	Grounding Clip	
17	800205	Ballast Weight	

\* Add Letter To Designate Color. Q - Bisque   W - White

## Inner Basket, Trunnion, Bearing Housing and Pulley

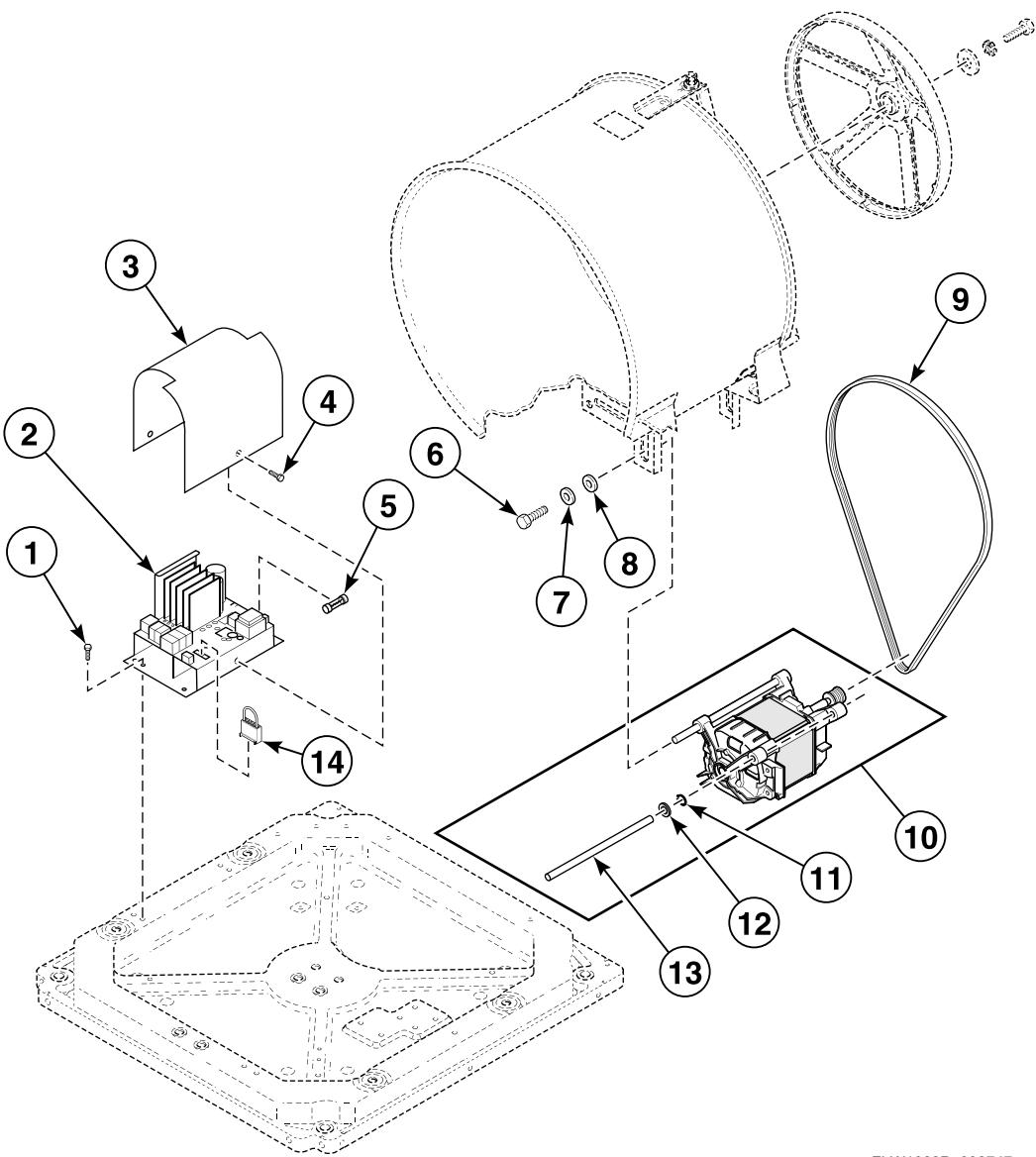


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# Inner Basket, Trunnion, Bearing Housing and Pulley

REF	PART NO.	DESCRIPTION	COMMENTS
	27604P	Anti-Seize Compound	Pulley to inner basket shaft
	838P3	Hardware Kit	Includes (8) of item 6, (6) of item 7, (7) of item 13, (6) of item 10, (1) each of items 12, 14, 17, 18, 19 and 27604P Anti-Seize Compound
	RB160001	Bearing Kit	
1	800666	Tension Rod Assembly	
2	803008P	Inner Basket Assembly	
3	800749P	Trunnion Shaft and Hardware Kit	Includes (3) each of items 1, 5, 6, and 838P3 Hardware Kit
4	802365P	Inner Basket Assembly	
5	803017	Nut	
6	800457	Washer	
7	800452	Nut	
8	800552	Hose Mounting Plate	
9	800553	Hose Clip	
10	685847	Pop Rivet	
11	800866	Driven Pulley	
12	685831	Screw	Left hand thread
13	M403958	Washer	
14	800464	Washer	
15	M400043	Screw	
16	800428P	Bearing Housing Kit	Includes 838P3 Hardware Kit
17	800432P	Tub Front Seal	
18	F430218	Nut	
19	800462	Screw	

## Washer Motor and Belt



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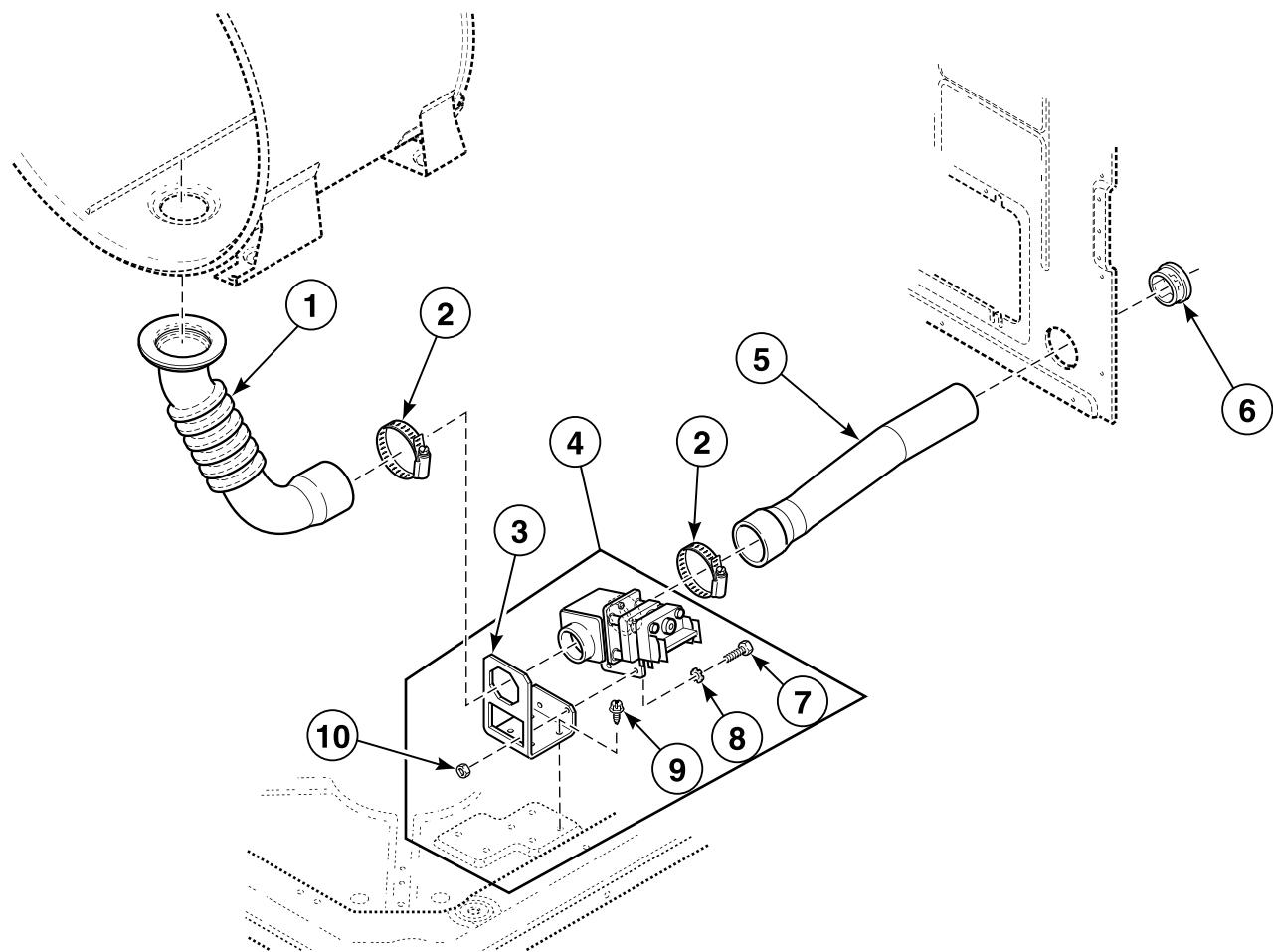
## Washer Motor and Belt

REF	PART NO.	DESCRIPTION	COMMENTS
1	503661	Screw	
2	803255P	Inverter Control Assembly	240 Volt; Models BTEBLFSP431AW01, BTEL75*N4065, BTEL77*N4065, BTEX75*N4065, BTEX77*N4065, BTEX77*N4350, BTGBLFSP301AW01, BTGX79*N3060, NTEL77*N4064, NTEX77*N3000, NTEX77*N4064, NTEX77*N4067, NTEX77*N5400, NTGL79*N4067, NTGX79*N3000, NTGX79*N4067, STEA77*N3069, STEBXFSP301NW22, STEF77*N4350, STEX77*N3000, STEX77*N4064, STEX77*N4350, STEX77*N5400, STEX77*N5754, STEY77*N4064, STEY77*N5754, STGBXFSP301NW22, STGX79*N3000 and STGX79*N3060
	803254P	Inverter Control Assembly	120 Volt; All other models
3	801061	Control Shield	
4	501524	Screw	
5	801755	Fuse	10 Amp
6	M400057	Screw	
7	02834	Washer	
8	M400080	Washer	
9	800319P	Drive Belt	
10	801684P	Motor and Rod Assembly Kit	Includes 2 each of items 11-13 and wire ties
11	23748	Retaining Ring	
12	52549	Washer	
13	801062	Motor Mount Rod	
14	513316	Jumper Harness	Use to limit spin RPM on inverter controls starting Serial No. 0911014603; 240 Volt; Models BTEBLFSP431AW01, BTEL75*N4065, BTEL77*N4065, BTEX75*N4065, BTEX77*N4065, BTEX77*N4350, BTGBLFSP301AW01, BTGX79*N3060, NTEL77*N4064, NTEX77*N3000, NTEX77*N4064, NTEX77*N4067, NTEX77*N5400, NTGL79*N4067, NTGX79*N3000, NTGX79*N4067, STEA77*N3069, STEBXFSP301NW22, STEF77*N4350, STEX77*N3000, STEX77*N4064, STEX77*N4350, STEX77*N5400, STEX77*N5754, STEY77*N4064, STEY77*N5754, STGBXFSP301NW22, STGX79*N3000 and STGX79*N3060
	513268	Jumper Harness	Use to limit spin RPM on inverter controls starting Serial No. 0911014603; 120 Volt; All other models

\* Add Letter To Designate Color. Q - Bisque W - White

## Drain Hoses and Valve

Models BTEL75\*N4065, BTEX75\*N4065, STGA73\*N and STGX73\*N



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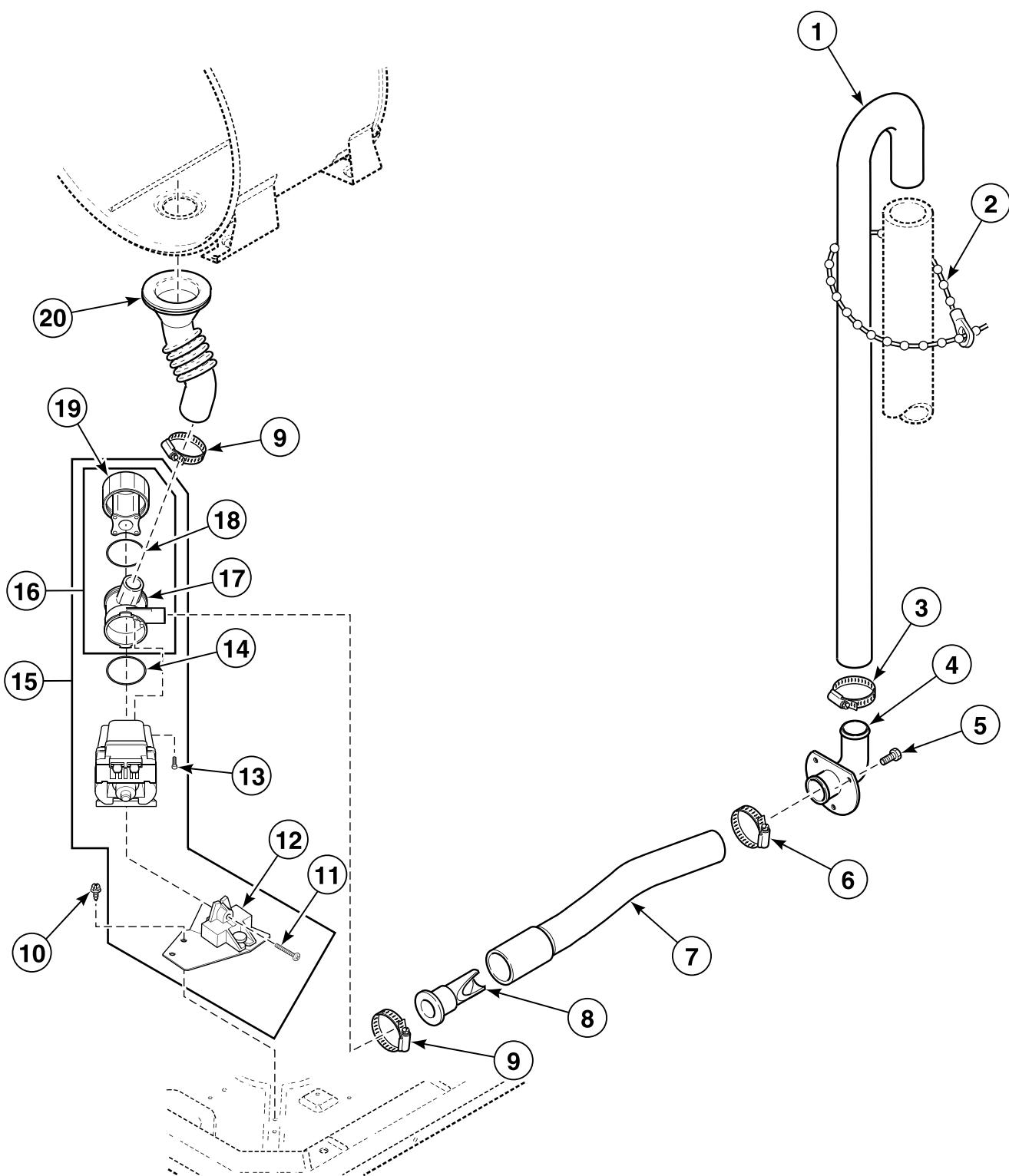
## Drain Hoses and Valve

REF	PART NO.	DESCRIPTION	COMMENTS
1	800902	Tub-to-Drain Hose	
2	685725	Hose Clamp	
3	803291	Gravity Drain Bracket	
4	F976P3	Drain Valve Kit	Includes items 3 and 7-10; Models BTEL75*N4065 and BTEX75*N4065
	F975P3	Drain Valve Kit	Includes items 3 and 7-10; Models STGA73*N and STGX73*N
5	800903	Drain-to-Cabinet Hose	
6	503235	Snap Bushing	
7	02916	Screw	
8	M400017	Washer	
9	503661	Screw	
10	29786	Nut	

\* Add Letter To Designate Color. Q - Bisque W - White

## Hoses and Pump

All Models Except BTEL75\*N4065, BTEX75\*N4065, STGA73\*N and STGX73\*N



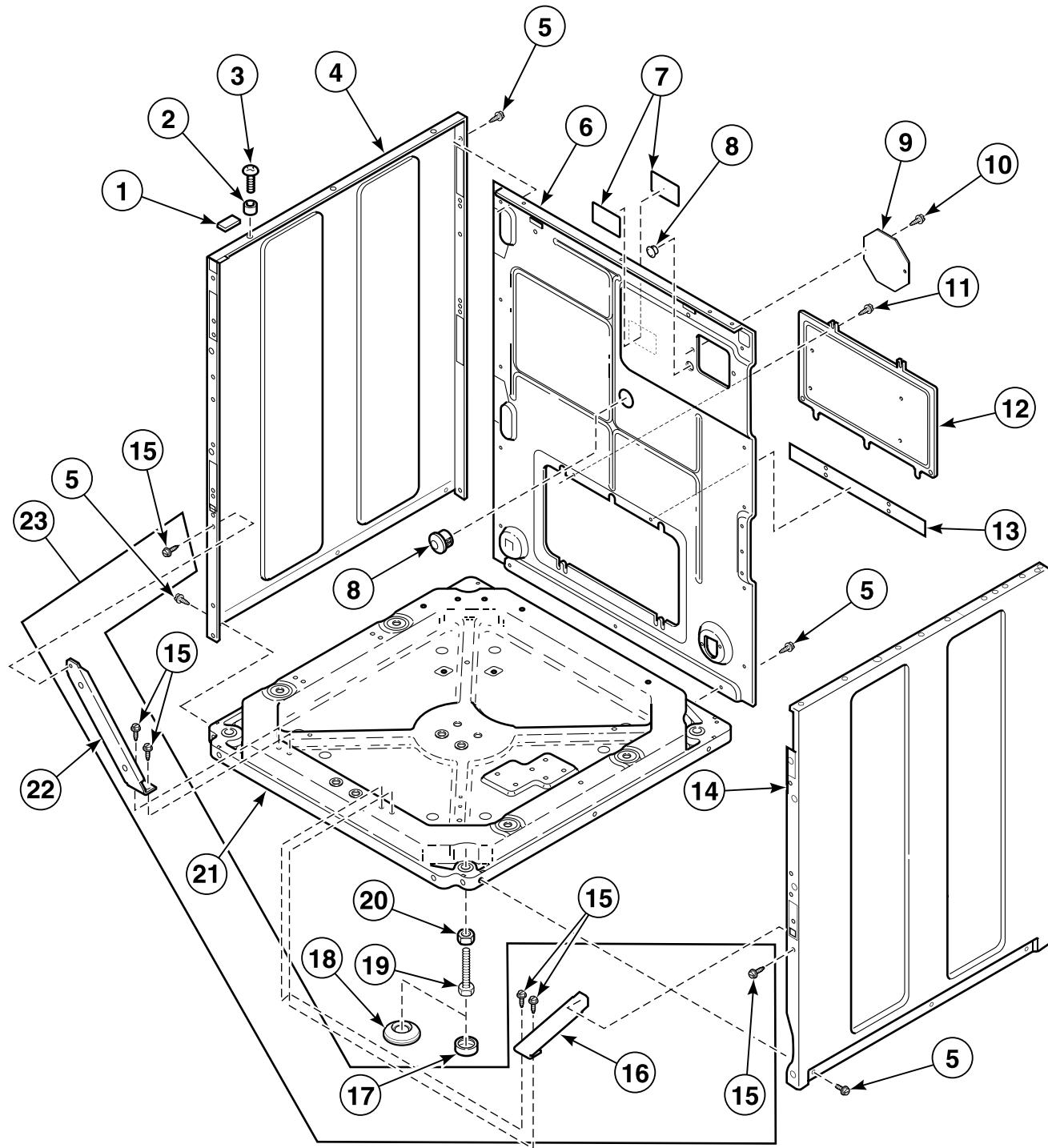
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## Hoses and Pump

REF	PART NO.	DESCRIPTION	COMMENTS
1	27154	Drain Hose	
2	33489	Standpipe Strap	
3	20211	Hose Clamp	
4	35766	Drain Hose Elbow	
5	52909	Screw	
6	20391	Hose Clamp	
7	685737	Pump-to-Elbow Hose	
8	800310	Backflow Preventer	
9	F200204	Hose Clamp	
10	503661	Screw	
11	802430	Screw	
12	802626	Pump Mount Bracket	
13	802431	Screw	
14	802429	O-Ring	
15	802624P	Drain Pump	Models BTEBLFSP431AW01, BTEL77*N4065, BTEX77*N4065, BTEX77*N4350, BTGBLFSP301AW01, BTGX79*N3060, NTEL77*N4064, NTEX77*N3000, NTEX77*N4064, NTEX77*N4067, NTGL79*N4067, NTGX79*N3000, NTGX79*N4067, STEA77*N3069, STEBXFSP301NW22, STEF77*N4350, STEX77*N3000, STEX77*N4064, STEX77*N4350, STEY77*N4064, STGBXFSP301NW22, STGX79*N3000 and STGX79*N3060
	802625P	Drain Pump	Models NTEX77*N5400, STEX77*N5400, STEX77*N5754 and STEY77*N5754
	802623P	Drain Pump	All other models
16	802434P	Pump Housing Assembly	Includes items 17-19
17	802428	Pump Housing	
18	802427	Gasket	
19	802426P	Lid Assembly	Includes filter
20	800317	Tub-to-Pump Hose	
	27615P	Sealant	Tub-to-pump hose to outer tub
	985P3	Drain Kit	Includes 803344 Tub-to-Pump Hose with Trap, F200200 Hose Clamp, 803400 Cap and 27615P Sealant

\* Add Letter To Designate Color. Q - Bisque W - White

## Washer Base, Side Panels and Rear Panel



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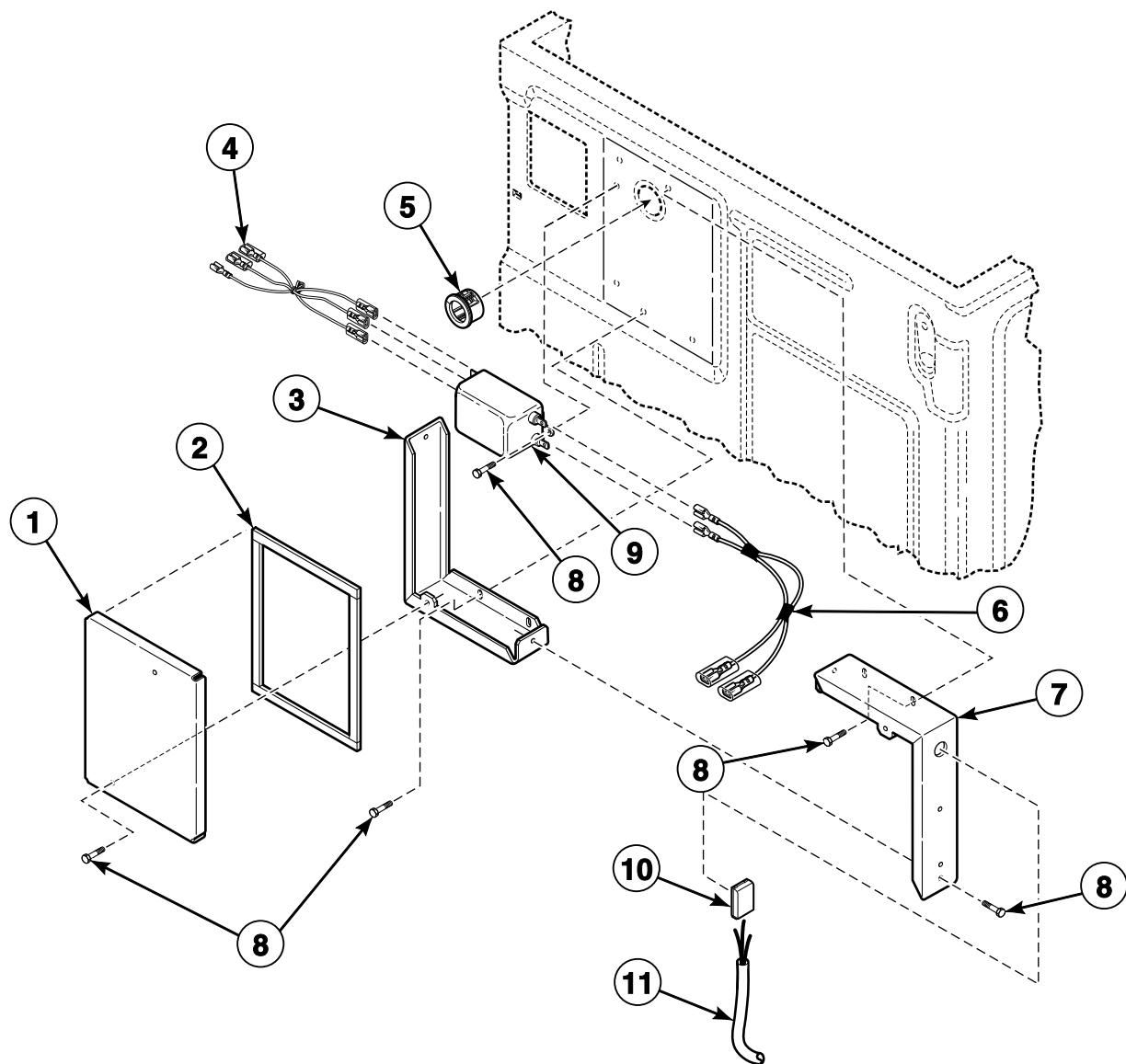
## Washer Base, Side Panels and Rear Panel

REF	PART NO.	DESCRIPTION	COMMENTS
1	36226	Bumper Pad	
2	56079	Panel Locator	
3	39733	Screw	
4	800004WP	Cabinet Panel Kit	White; Left; Includes corner gusset with hardware
	800004QP	Cabinet Panel Kit	Bisque; Left; Includes corner gusset with hardware
5	503661	Screw	
6	801216	Rear Panel	Models BTEL75*N4065, BTEX75*N4065, STGA73*N and STGX73*N
	800010P	Rear Panel	All other models
7	685928	Screw Label	Left hand thread
8	M412154	Hole Plug	
9	61203	Thermostat Opening Cover	Models BTEBEFSP281CW01, BTEL75*N4065, BTEL77*N4065, BTEX75*N4065, BTEX77*N4065, BTGBEFSP091CW01, HTEB77*N2802, HTET77*N2802, HTEX77*N2802, HTEX77*N2902, HTEY77*N2802, HTGB79*N0902, HTGT79*N0902, HTGX79*N0902, HTGY79*N0902, NTEL77*N4064, NTEX77*N4064, NTEX77*N4067, NTGL79*N4067, NTGX79*N4067, STEX77*N4064, STEX77*N5754, STEY77*N4064 and STEY77*N5754
10	M405188	Screw	
11	430497	Screw	
12	800011	Rear Access Panel	
13	801702	Motor Access Hole Edging	
14	800005WP	Side Panel Kit	White; Right; Includes 801024 Dispenser Plate with hardware
	800005QP	Side Panel Kit	Bisque; Right; Includes 801024 Dispenser Plate with hardware
15	31645	Screw	
16	801492	Cabinet Brace	Right
17	34318	Rubber Foot	
18	802844P	Anchor Floor Mount Assembly	Includes 2 rubber discs with adhesive backing
19	34319	Leveling Leg	
20	21899	Nut	
21	802245	Base Assembly	
22	801491	Cabinet Brace	Left
23	918P3	Brace Kit	Includes items 15, 16 and 22

\* Add Letter To Designate Color. Q - Bisque W - White

## Junction Box and Power Cord

Models BTEBLFSP431AW01, BTEX77\*N1727, BTEX77\*N4350, BTGBLFSP301AW01, BTGX79\*N1127,  
BTGX79\*N3060, NTEX77\*N3000, NTEX77\*N5400, NTGX79\*N3000, STEA77\*N3069,  
STEBXFSP301NW22, STEF77\*N4350, STEX77\*N2827, STEX77\*N3000, STEX77\*N4350, STEX77\*N5400,  
STGBXFSP301NW22, STGX79\*N3000 and STGX79\*N3060



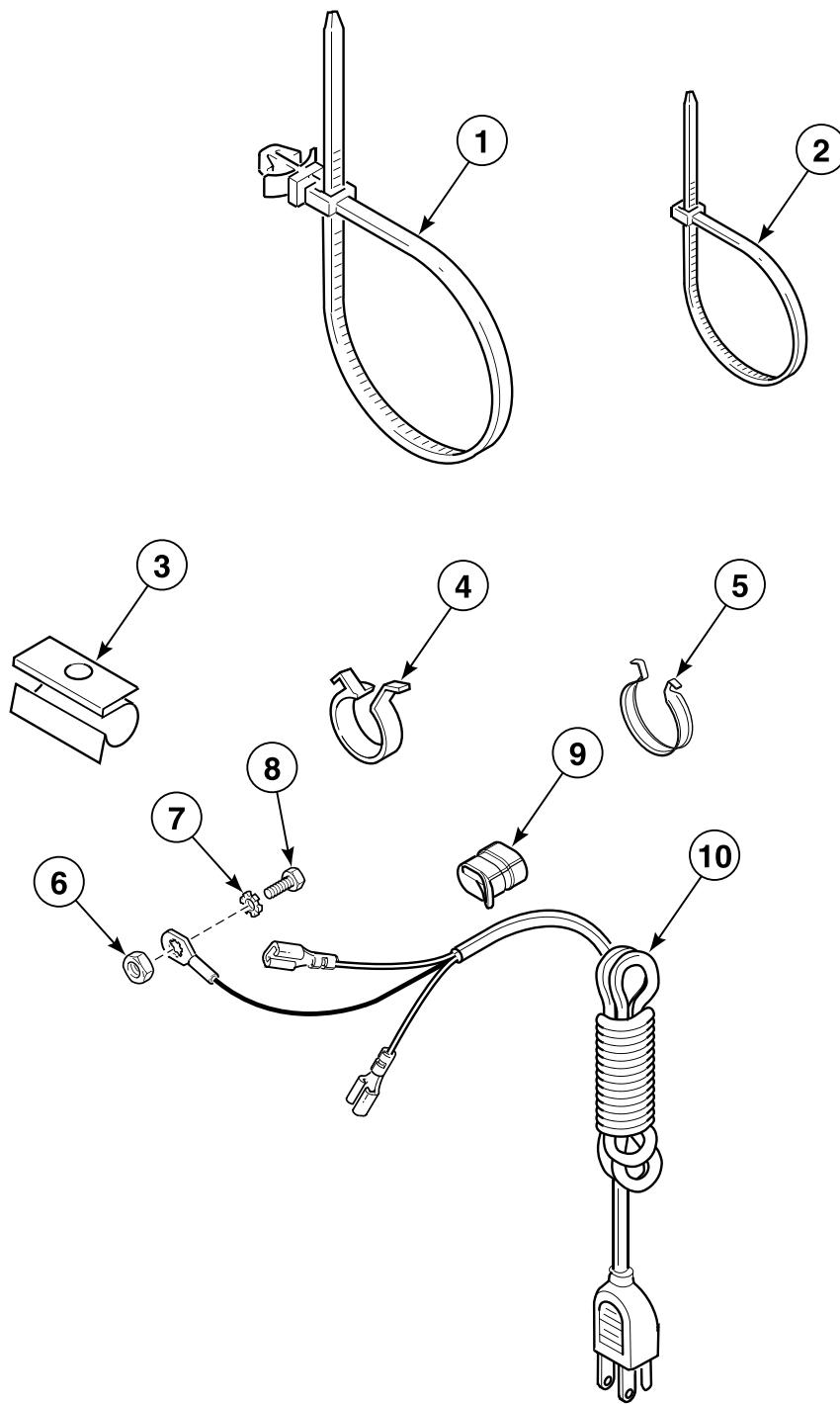
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## Junction Box and Power Cord

REF	PART NO.	DESCRIPTION	COMMENTS
1	801404	Junction Box Cover	
2	801425P	Junction Box Seal	4 required
3	801433	Lower Junction Box	
4	801420	Wire Harness Assembly	Line filter to power cord terminal block
5	M402542	Snap Bushing	
6	802013	Wire Harness Assembly	Models BTEX77*N1727, BTGX79*N1127 and STEX77*N2827; Line filter to control harness
	801421	Wire Harness Assembly	All other models; Line filter to control harness
7	801403	Junction Box	
8	503661	Screw	
9	201058	Line Filter	
10	39922	Cable Connection Box	
11	801450	Power Cord Assembly	Models NTEX77*N3000, NTEX77*N5400, NTGX79*N3000, STEBXFSP301NW22, STEX77*N3000, STEX77*N5400, STGBXFSP301NW22 and STGX79*N3000
	39931	Power Cord Assembly	Models BTEBLFSP431AW01, BTEX77*N4350, BTGBLFSP301AW01, BTGX79*N3060, STEF77*N4350, STEX77*N4350 and STGX79*N3060; Includes plug
	802012	Power Cord Assembly	Models BTEX77*N1727, BTGX79*N1127 and STEX77*N2827
	39925	Power Cord Assembly	Model STEA77*N3069

\* Add Letter To Designate Color. Q - Bisque W - White

## Wire Ties, Harness Clips and Washer Lead-In Cord



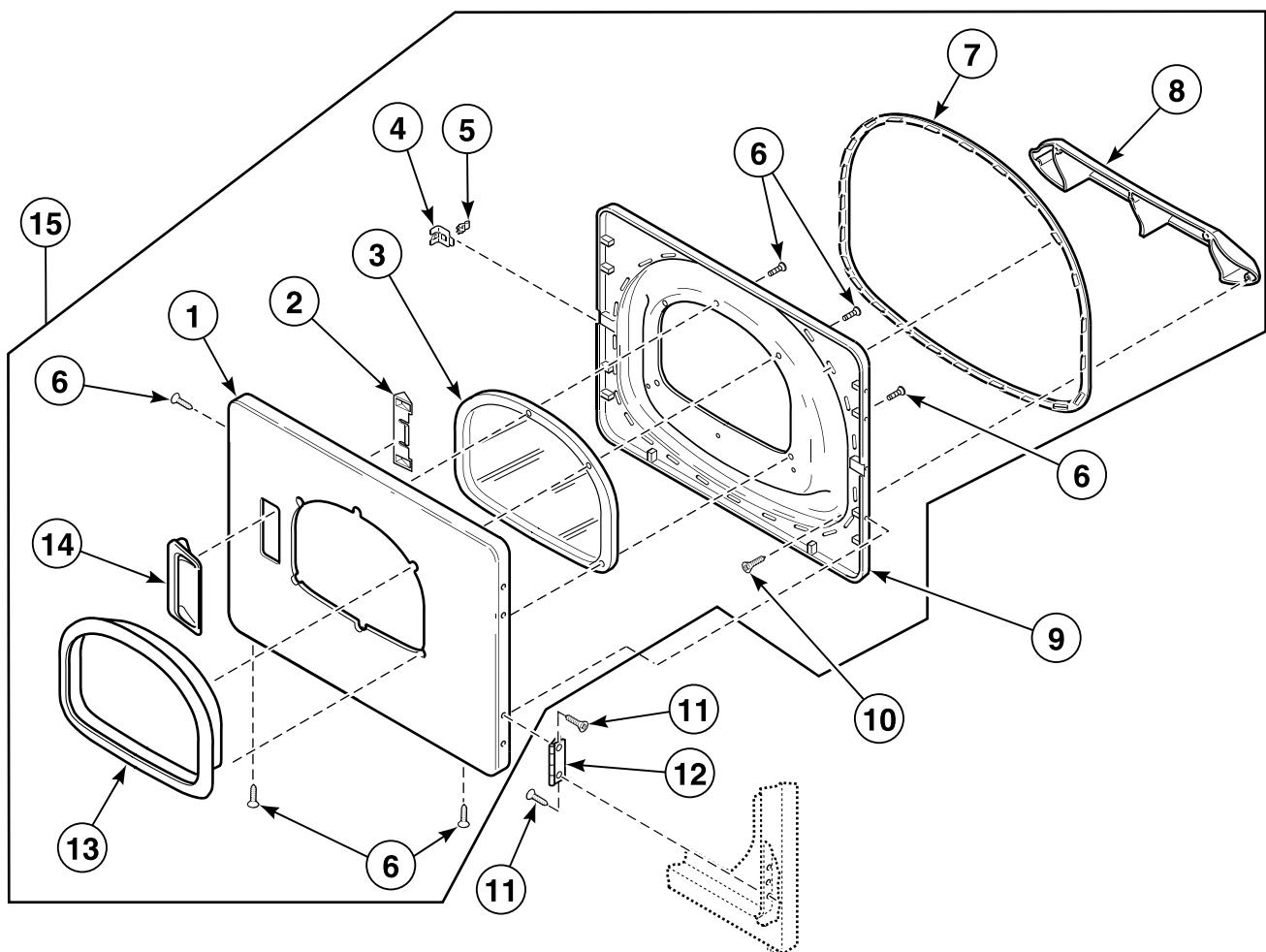
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## Wire Ties, Harness Clips and Washer Lead-In Cord

REF	PART NO.	DESCRIPTION	COMMENTS
1	38663	Wire Tie	Push mount
2	55881	Harness Strap	
3	36985	Hose Clip	
4	504034	Wire Clip	Small
5	687500	Wire Clip	Large
6	03673	Nut	
7	03815	Washer	
8	20530	Screw	
9	38384	Strain Relief	
10	34458	Lead-In Cord	Models BTEBCFSP171TW01, BTEBEFSP171TW01, BTGBCFSP111TW01, BTGBEFSP111TW01, HTET77*N, HTEY77*N, HTGT79*N, HTGY79*N, STEA77*N, STEB77*N, STEF77*N, STET77*N, STEX77*N, STEY77*N, STGA73*N, STGA79*N, STGB79*N, STGF79*N, STGT79*N, STGX73*N, STGX79*N and STGY79*N

\* Add Letter To Designate Color. Q - Bisque W - White

## Dryer Loading Door with Window



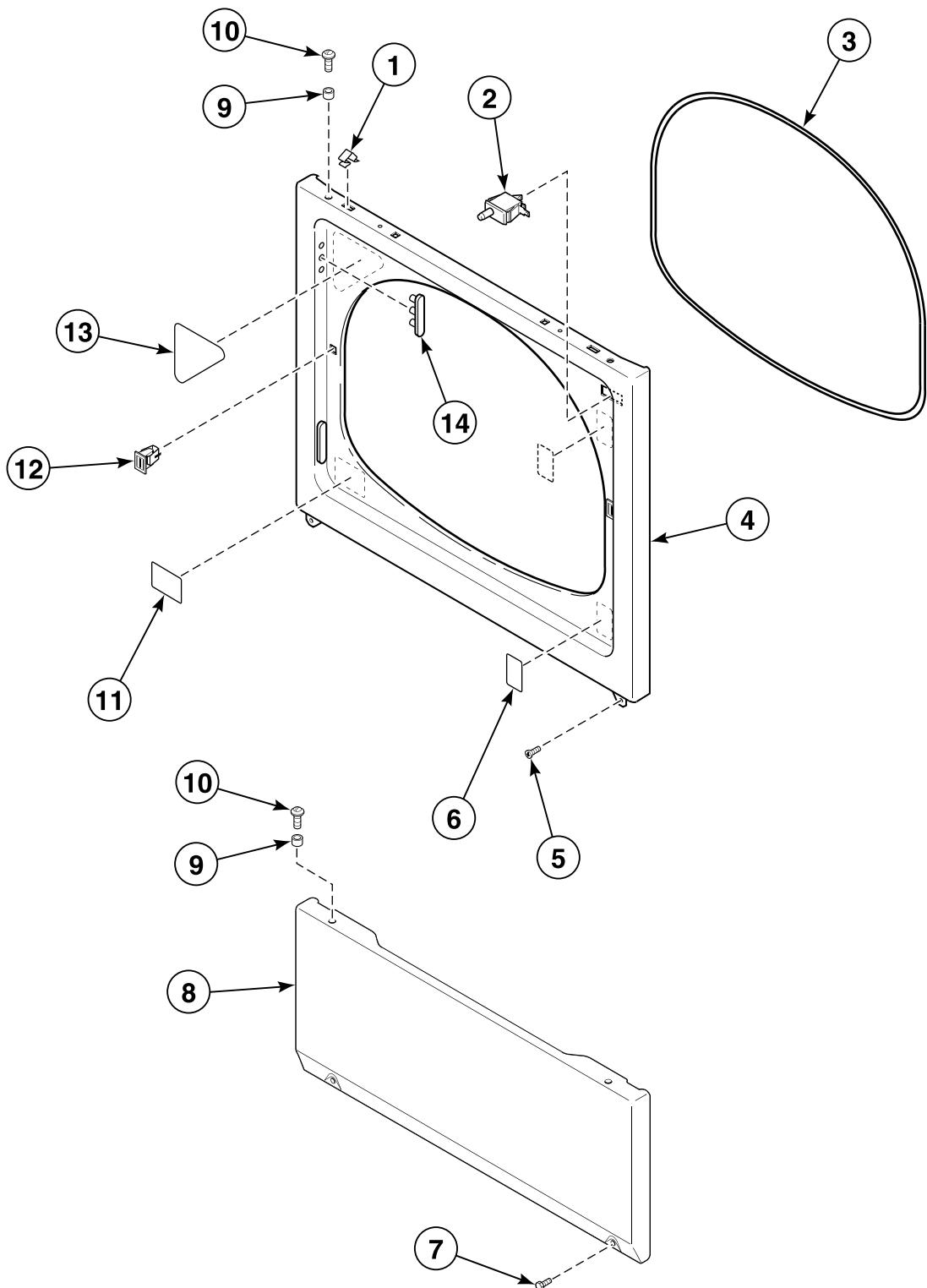
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## Dryer Loading Door with Window

REF	PART NO.	DESCRIPTION	COMMENTS
1	510082WP	Dryer Door	White
	510082QP	Dryer Door	Bisque
2	510129	Door Handle Wedge	
3	503982	Dryer Door Window	
4	510127	Door Strike Mount	
5	510181	Door Strike	
6	500226	Screw	
7	510147P	Liner Door Seal	
8	503870W	Door Liner Grill	
9	510098W	Liner and Seal Assembly	Includes item 7
10	505870	Screw	
11	505295	Screw	
12	511036	Hinge	
13	512633	Window Trim	Gray; Models BTEBCFSP171TW01, BTEBEFSP171TW01, BTEBEFSP281CW01, BTEBLFSP431AW01, BTEL75*N4065, BTEL77*N4065, BTEX75*N4065, BTEX77*N1727, BTEX77*N4065, BTEX77*N4350, BTGBCFSP111TW01, BTGBEFSP111TW01, BTGBEFSP091CW01, BTGBLFSP301AW01, BTGX79*N1127 and BTGX79*N3060
	503981W	Window Trim	White; All other models
	503981Q	Window Trim	Bisque; All other models
14	510103WP	Door Pull and Wedge Kit	White; Includes item 2
	510103QP	Door Pull and Wedge Kit	Bisque; Includes item 2
15	511636WP	Door and Liner Assembly	White; Includes items 1-10, 13 and 14
	511636QP	Door and Liner Assembly	Bisque; Includes items 1-10, 13 and 14

\* Add Letter To Designate Color. Q - Bisque   W - White

## Dryer Access Panel, Front Panel and Seal



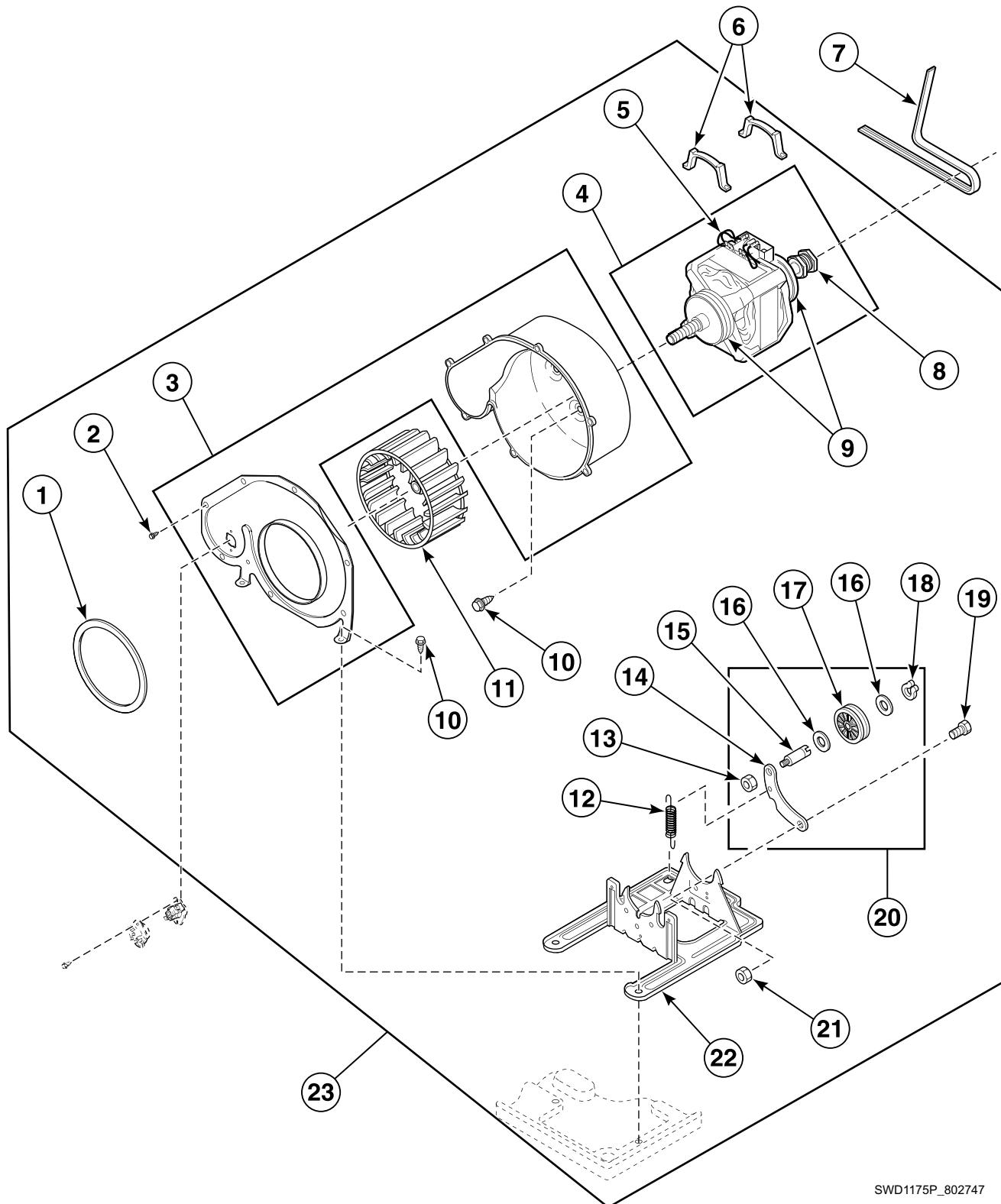
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## Dryer Access Panel, Front Panel and Seal

REF	PART NO.	DESCRIPTION	COMMENTS
1	28835	Speed Clip	
2	504570	Switch	
3	511056	Front Panel Seal	
4	510066WP	Front Panel	White
	510066QP	Front Panel	Bisque
5	503688	Screw	
6	512263	Warning Label	Models BTEBLFSP431AW01, BTEX77*N4350, BTGBLFSP301AW01, BTGX79*N3060, STEF77*N4350, STEX77*N4350 and STGX79*N3060
7	33562	Screw	Slotted hex head
	62853	Screw	Torx head; Optional for added security
8	510069WP	Access Panel	White
	510069QP	Access Panel	Bisque
9	56079	Panel Locator	
10	39733	Screw	
11	502804	Clean Lint Label	Models BTEBLFSP431AW01, BTEX77*N4350, BTGBLFSP301AW01, BTGX79*N3060, STEF77*N4350, STEX77*N4350 and STGX79*N3060
12	510177	Door Catch Assembly	
13	500253	Caution Label	Models BTEBEFSP281CW01, BTGBEFSP091CW01, HTEB77*N2802, HTET77*N2802, HTEX77*N2802, HTEX77*N2902, HTEY77*N2802, HTGB79*N0902, HTGT79*N0902, HTGX79*N0902 and HTGY79*N0902
	500281	Warning/Caution Label	All other models
14	510186	Hinge Hole Plug	

\* Add Letter To Designate Color. Q - Bisque W - White

## Dryer Motor, Blower Fan and Belt



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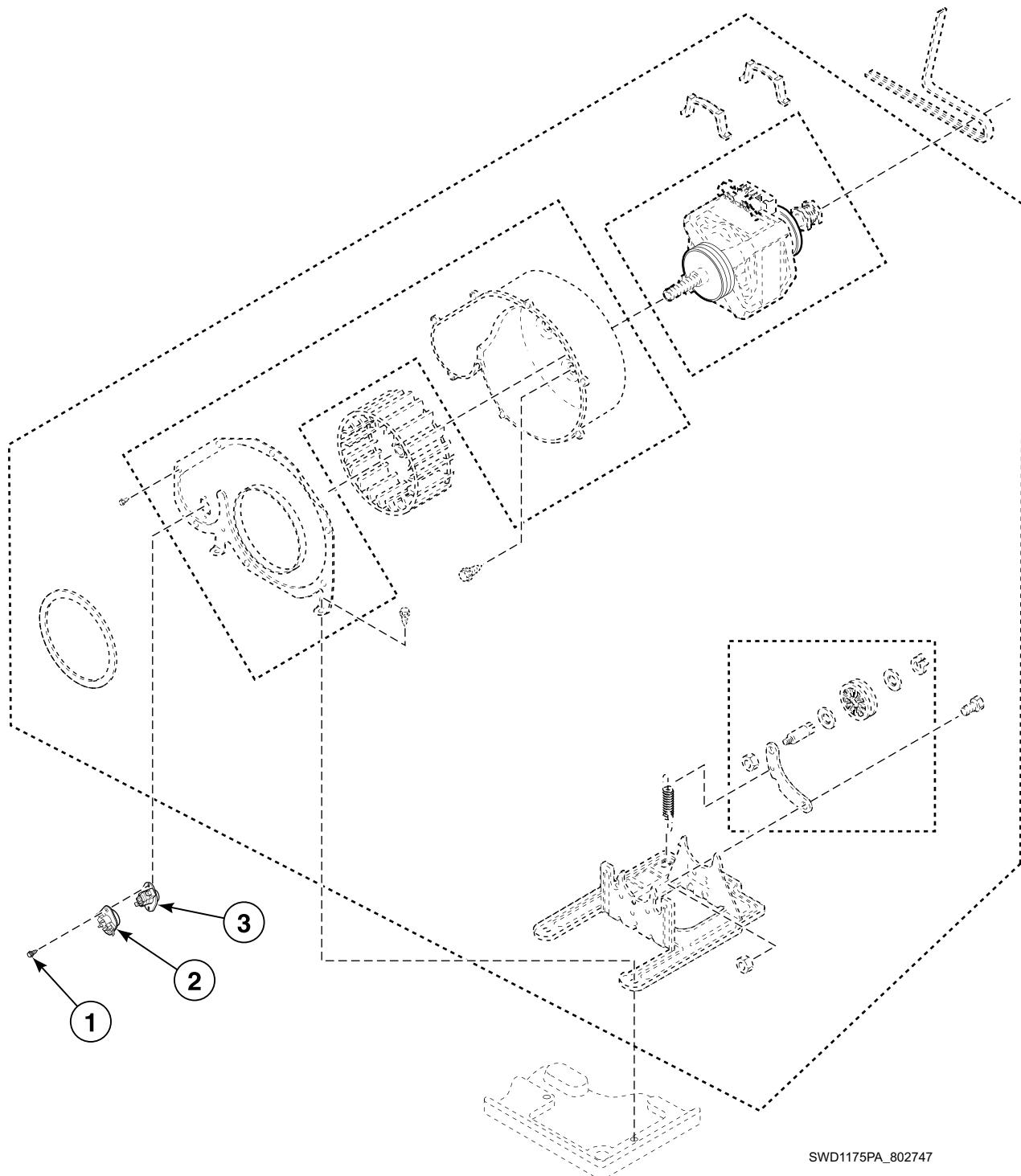
# Dryer Motor, Blower Fan and Belt

REF	PART NO.	DESCRIPTION	COMMENTS
1	510238P	Blower Housing Seal	
2	31260	Screw	
3	511969P	Blower Housing and Cover Kit	
4	505869P	Motor and Pulley Assembly	240 Volt/60 Hertz; Includes items 5 and 8; Models NTEX77*N5400, STEX77*N5400, STEX77*N5754 and STEY77*N5754
	505843P	Motor and Pulley Assembly	240 Volt/50 Hertz; Includes items 5 and 8; Models BTEBLFSP431AW01, BTEL75*N4065, BTEL77*N4065, BTEX75*N4065, BTEX77*N4065, BTEX77*N4350, BTGBLFSP301AW01, BTGX79*N3060, NTEL77*N4064, NTEX77*N3000, NTEX77*N4064, NTEX77*N4067, NTGL79*N4067, NTGX79*N3000, NTGX79*N4067, STEA77*N3069, STEBXFSP301NW22, STEF77*N4350, STEX77*N3000, STEX77*N4064, STEX77*N4350, STEY77*N4064, STGBXFSP301NW22, STGX79*N3000 and STGX79*N3060
	511629P	Motor and Pulley Assembly	120 Volt/60 Hertz; Includes items 5, 8 and 9; All other models
5	N/A	Motor Switch Kit	Does not include thermal protector
6	510180	Motor Mount Clamp	
7	511255P	Cylinder Belt	
8	500011	Motor Pulley	60 Hertz
	500222	Motor Pulley	50 Hertz
9	590P3	Motor Hub Ring Kit	
10	503688	Screw	
11	510139P	Blower Fan Assembly	
12	510185	Idler Spring	
13	56156	Nut	
14	510133	Idler Lever	
15	56461P	Shaft	
16	52549	Washer	
17	510142P	Idler Wheel and Bearing Assembly	
18	23748	Retaining Ring	
19	500824	Screw	
20	510158	Idler Lever and Wheel Assembly	Includes items 13-18
21	52566	Nut	
22	510060	Motor Mount	
23	510717P	Blower and Fan Kit	120 Volt/60 Hertz; Includes items 1-6 and 8-22; Models BTEBCFSP171TW01, BTEBEFSP171TW01, BTEBEFSP281CW01, BTEX77*N1727, BTGBCFSP111TW01, BTGBEFSP111TW01, BTGBEFSP091CW01, BTGX79*N1127, HTEB77*N2802, HTET77*N, HTET77*N2802, HTEX77*N2802, HTEX77*N2902, HTEY77*N, HTEY77*N2802, HTGB79*N0902, HTGT79*N, HTGT79*N0902, HTGX79*N0902, HTGY79*N, HTGY79*N0902, STEA77*N, STEB77*N, STEF77*N, STET77*N, STEX77*N, STEX77*N2827, STEY77*N, STGA73*N, STGA79*N, STGB79*N, STGF79*N, STGT79*N, STGX73*N, STGX79*N and STGY79*N

\* Add Letter To Designate Color. Q - Bisque W - White

N/A = Part no longer available

## Thermistor and Thermostat



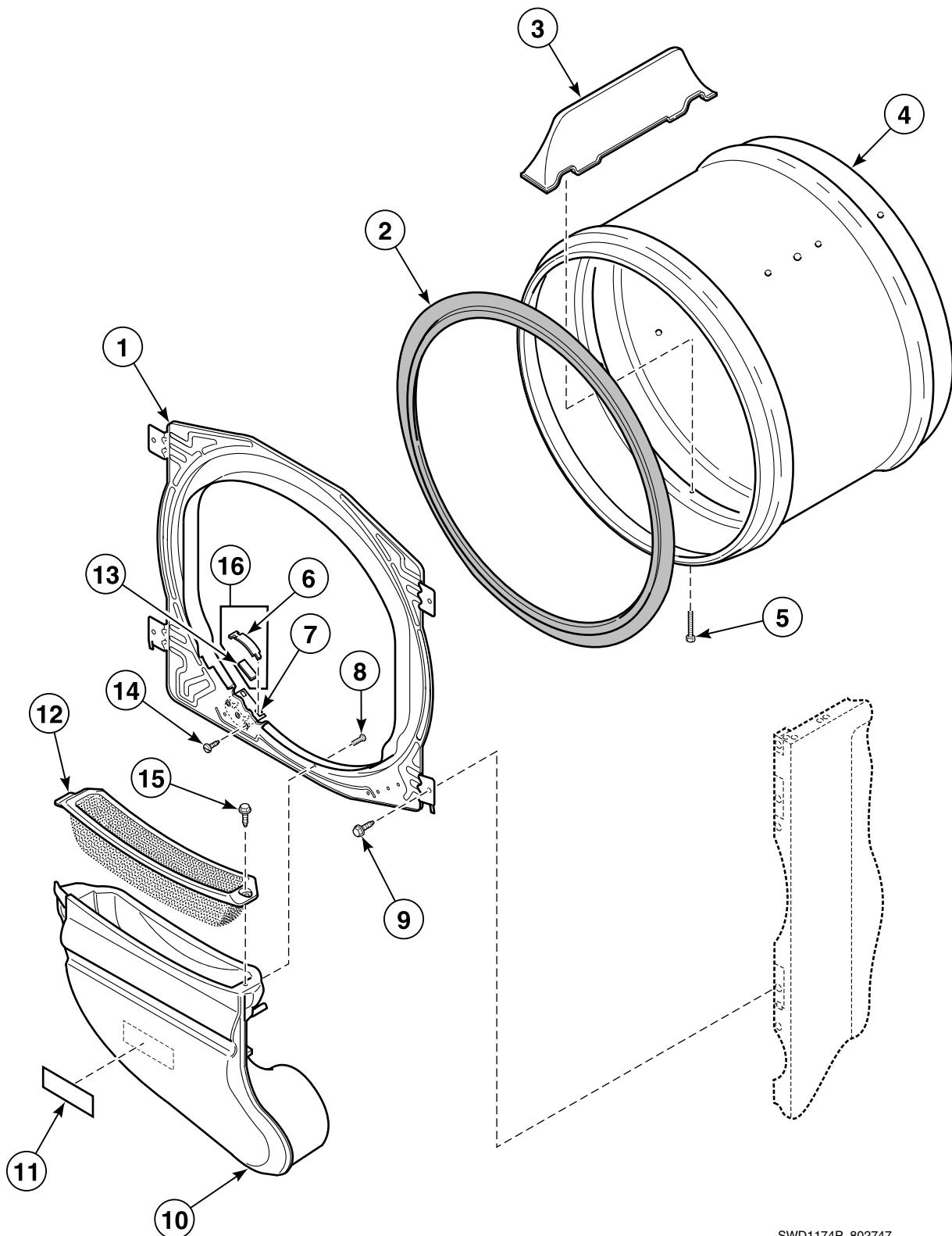
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## Thermistor and Thermostat

REF	PART NO.	DESCRIPTION	COMMENTS
1	23222	Screw	
2	502366	Thermistor Assembly	Models BTEBLFSP431AW01, BTEL75*N4065, BTEL77*N4065, BTEX75*N4065, BTEX77*N4065, BTEX77*N4350, BTGBLFSP301AW01, BTGX79*N3060, NTEL77*N4064, NTEX77*N3000, NTEX77*N4064, NTEX77*N4067, NTEX77*N5400, NTGL79*N4067, NTGX79*N3000, NTGX79*N4067, STEA77*N3069, STEBXFSP301NW22, STEF77*N4350, STEX77*N3000, STEX77*N4064, STEX77*N4350, STEX77*N5400, STEX77*N5754, STEY77*N4064, STEY77*N5754, STGBXFSP301NW22, STGX79*N3000 and STGX79*N3060
	510523	Thermistor Assembly	All other models
3	M411941	Manual Reset Thermostat	Models BTGBLFSP301AW01, BTGX79*N3060 and STGX79*N3060

\* Add Letter To Designate Color. Q - Bisque W - White

## **Front Bulkhead, Air Duct, Felt Seal and Cylinder**

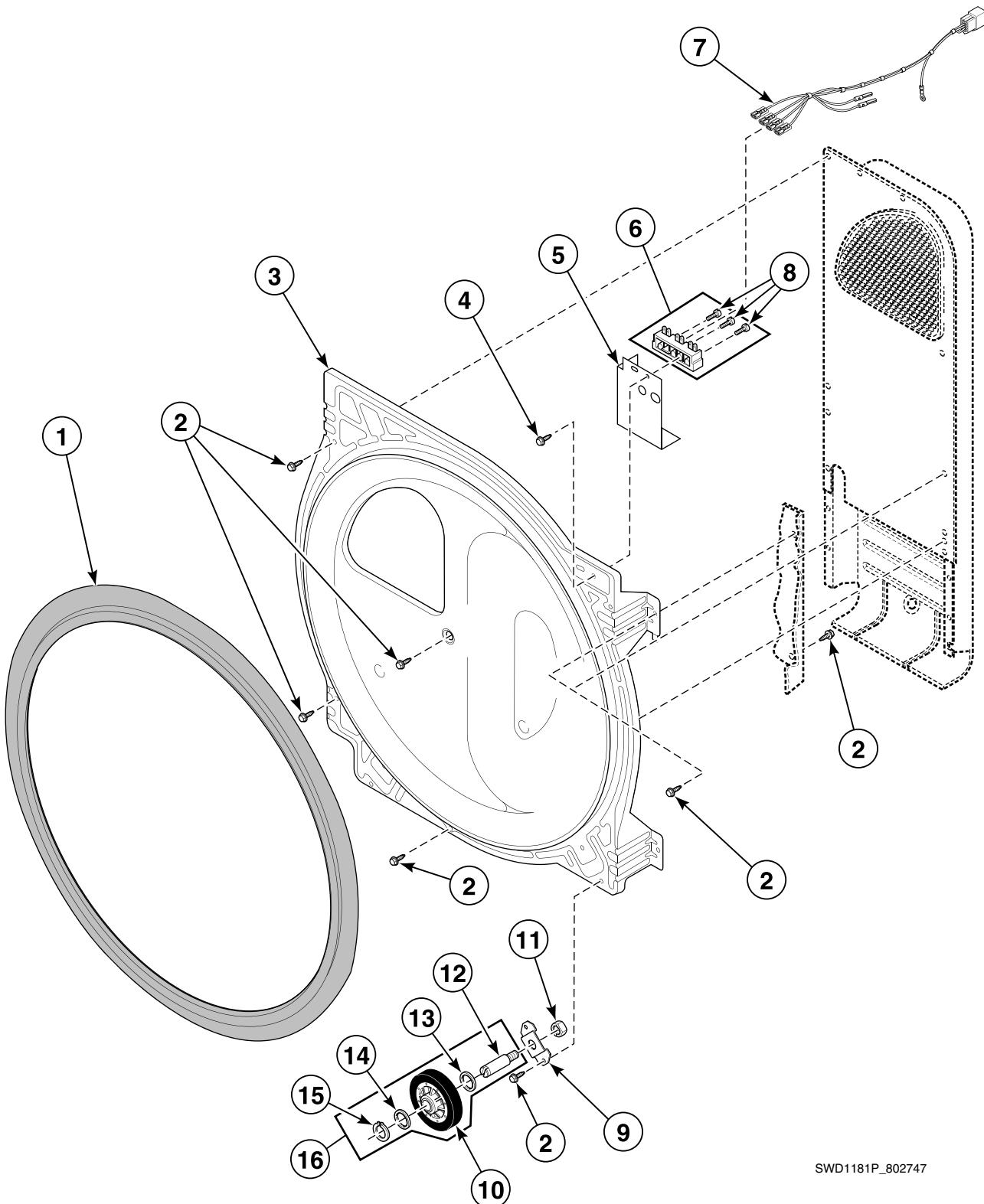


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## Front Bulkhead, Air Duct, Felt Seal and Cylinder

REF	PART NO.	DESCRIPTION	COMMENTS
1	510266P	Front Bulkhead Assembly	Unpainted; Includes item 2
2	510207P	Cylinder Seal Assembly	
	511637P	Adhesive	For cylinder seal
	RB170001	Seal Kit	Includes 2 cylinder seals, 510238P Blower Housing Seal and 511637P Adhesive
3	510102	Cylinder Baffle	
4	510265P	Cylinder Assembly	Galvanized; Includes baffles
5	62588	Screw	
6	510187	Cylinder Glide	
7	510145	Cylinder Glide Bracket	
8	52864	Screw	
9	503688	Screw	
10	510151	Air Duct Assembly	
11	61294	Fuse Notice Label	Electric models
12	503980	Lint Filter	
13	510189	Felt Pad	
14	505295	Screw	
15	501285	Screw	
16	RB170003	Glide Kit	Includes items 6 and 13

## Rear Bulkhead, Felt Seal, Cylinder Roller and Terminal Block



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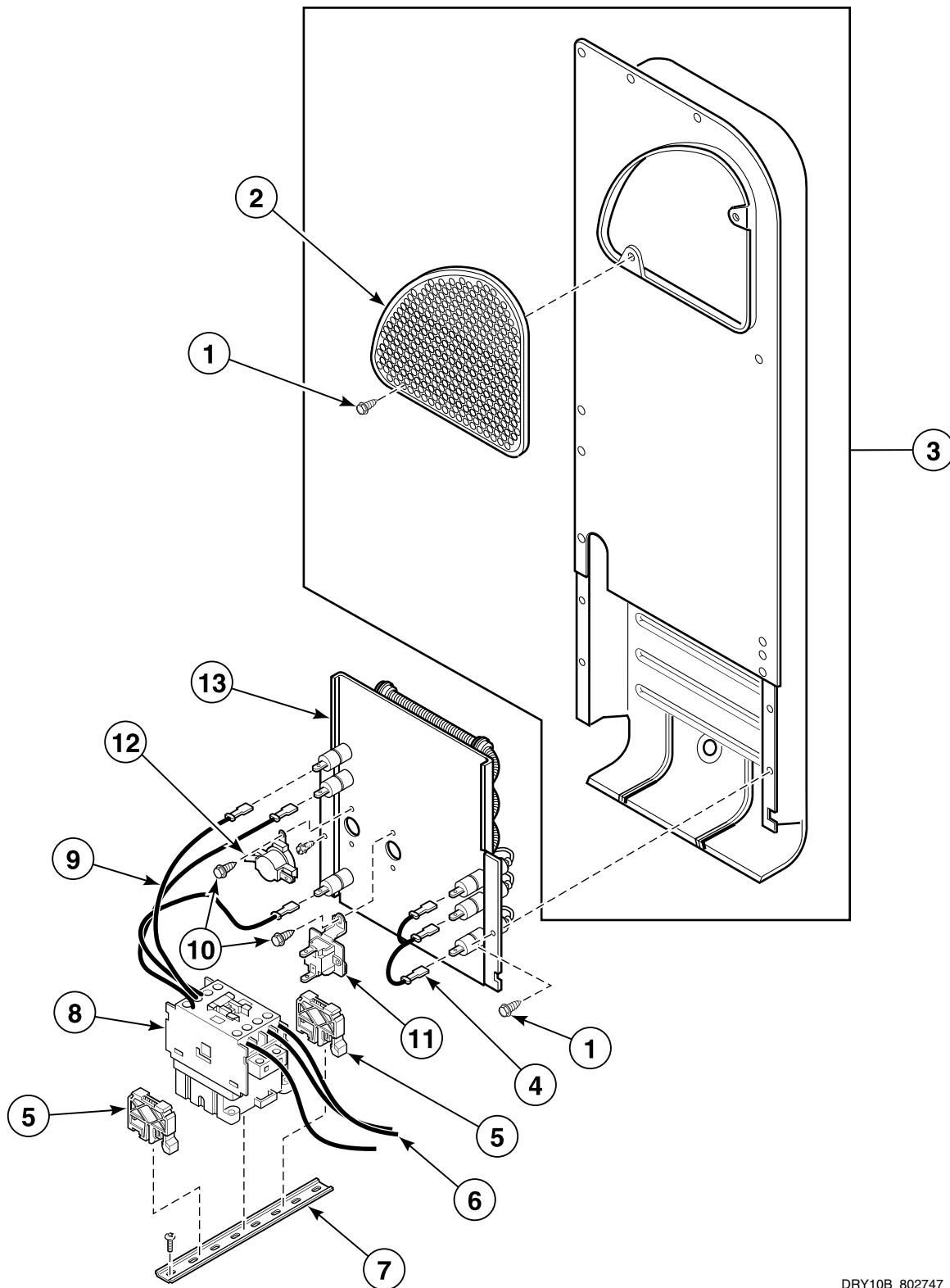
## Rear Bulkhead, Felt Seal, Cylinder Roller and Terminal Block

REF	PART NO.	DESCRIPTION	COMMENTS
1	510207P	Cylinder Seal Assembly	
	511637P	Adhesive	For cylinder seal
	RB170001	Seal Kit	Includes 2 cylinder seals, 510238P Blower Housing Seal and 511637P Adhesive
2	503688	Screw	
3	511082P	Rear Bulkhead Assembly	Galvanized; Includes item 1
4	501285	Screw	Electric models
5	505875	Terminal Block Support Bracket	Models BTEL75*N4065, BTEL77*N4065, BTEX75*N4065, BTEX77*N4065, NTEL77*N4064, NTEX77*N4064, STEX77*N4064 and STEY77*N4064
	510237	Terminal Block Shield	All other electric models
6	505876	Terminal Block Assembly	Models BTEL75*N4065, BTEL77*N4065, BTEX75*N4065, BTEX77*N4065, NTEL77*N4064, NTEX77*N4064, STEX77*N4064 and STEY77*N4064
	510190P	Terminal Block Assembly	Includes (3) of item 8; Models BTEBCFSP171TW01, BTEBEFSP171TW01, BTEBEFSP281CW01, BTEBLFSP431AW01, BTEX77*N4350, BTGBEFSP091CW01, BTGBLFSP301AW01, BTGX79*N3060, HTEB77*N2802, HTET77*N, HTET77*N2802, HTEX77*N2802, HTEX77*N2902, HTEY77*N, HTEY77*N2802, HTGB79*N0902, HTGT79*N0902, HTGX79*N0902, HTGY79*N0902, NTEX77*N3000, NTEX77*N4067, NTEX77*N5400, NTGL79*N4067, NTGX79*N3000, NTGX79*N4067, STEA77*N, STEB77*N, STEBXFSP301NW22, STEF77*N, STEF77*N4350, STET77*N, STEX77*N, STEX77*N3000, STEX77*N4350, STEX77*N5400, STEX77*N5754, STEY77*N, STEY77*N5754, STGBXFSP301NW22, STGX79*N3000 and STGX79*N3060
7	510622	Wire Harness Assembly	Power to washer; Models HTEB77*N2802, HTET77*N2802, HTEX77*N2802, HTEX77*N2902 and HTEY77*N2802; Models through Serial Nos. beginning 0904
	510621P	Wire Harness Assembly	Power to washer; Models HTGB79*N0902, HTGT79*N0902, HTGX79*N0902 and HTGY79*N0902; Models through Serial Nos. beginning 0904
	803150P	Power Harness Assembly	Power to washer; Models BTEBEFSP281CW01, BTGBEFSP091CW01, HTET77*N2802, HTEX77*N2802, HTEX77*N2902, HTEY77*N2802, HTGT79*N0902, HTGX79*N0902 and HTGY79*N0902; Models starting Serial Nos. beginning 0904
8	61199	Screw	
9	510100	Cylinder Roller Bracket	
10	510708P	Cylinder Roller	
11	56156	Nut	
12	56461P	Shaft	
13	504082	Washer	
14	52549	Washer	
15	23748	Retaining Ring	
16	RB170002	Roller Kit	Includes items 10 and 12-15

\* Add Letter To Designate Color. Q - Bisque W - White

# Heater Duct and Element Assembly (Drawing 1 of 2)

Models BTEL75\*N4065, BTEL77\*N4065, BTEX75\*N4065, BTEX77\*N4065, NTEL77\*N4064,  
NTEX77\*N4064, STEX77\*N4064 and STEY77\*N4064



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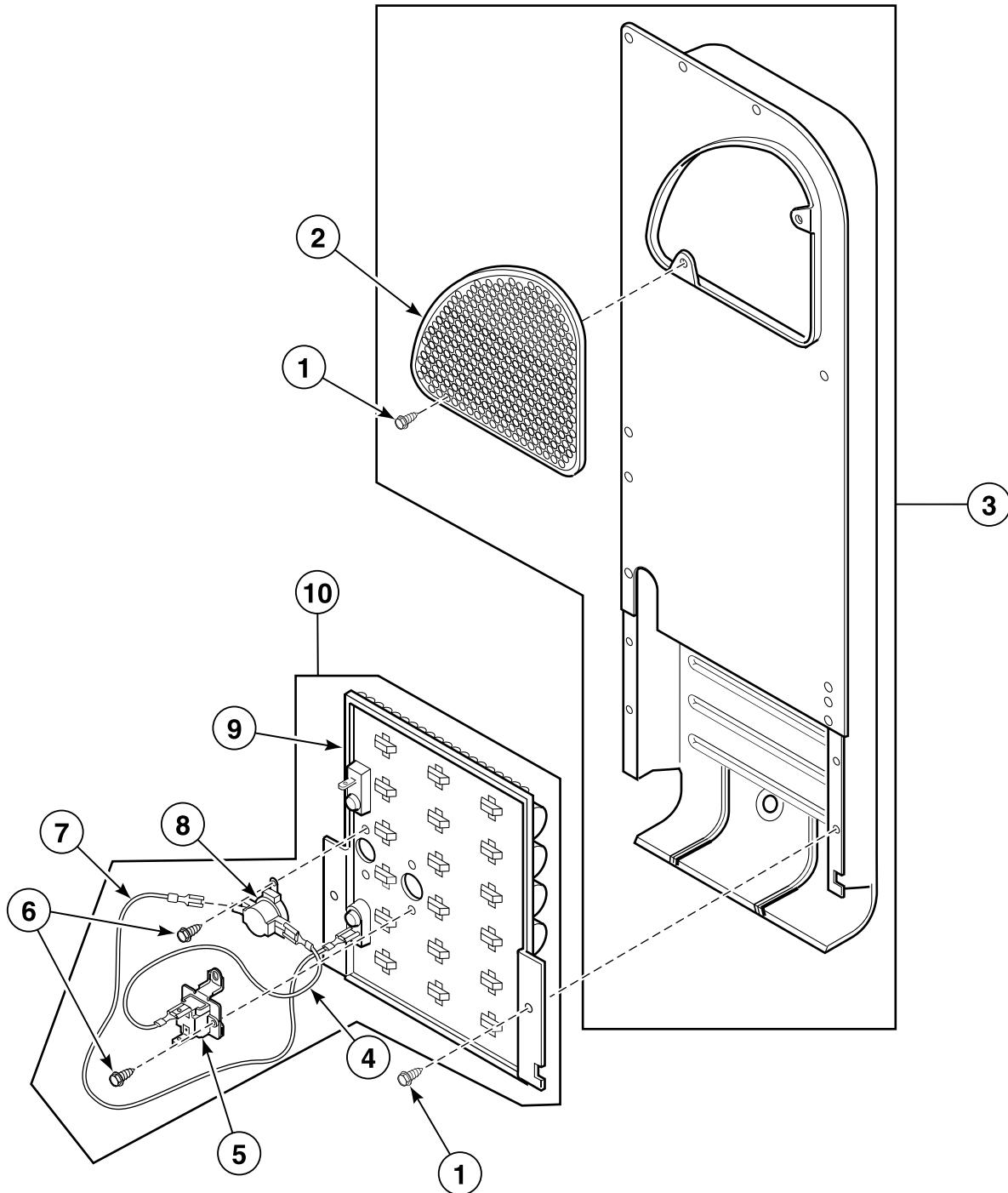
## Heater Duct and Element Assembly (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	756P3	Conversion Kit	400 Volt, 4 wire WYE to 240 Volt, 3 wire Delta
1	503688	Screw	
2	500820	Outlet Cover	
3	510025P	Heater Duct and Screw Assembly	Includes items 1 and 2
4	511270	Jumper Wire Assembly	3 Phase
5	70121001	End Stop	
6	511112P	Block to Relay Harness	Terminal block to contactor
7	M412693	Din Rail	
8	F330177P	Contactor	
9	511114P	Relay to Heater Harness	Contactor to heater
10	23222	Screw	
11	511412	Thermal Fuse Assembly	
12	510701	Limit Thermostat	
13	511014P	Heater	400 Volt/3 Phase

\* Add Letter To Designate Color. Q - Bisque W - White

## Heater Duct and Element Assembly (Drawing 2 of 2)

All Electric Model Dryers Except BTEL75\*N4065, BTEL77\*N4065, BTEX75\*N4065, BTEX77\*N4065, NTEL77\*N4064, NTEX77\*N4064, STEX77\*N4064 and STEY77\*N4064



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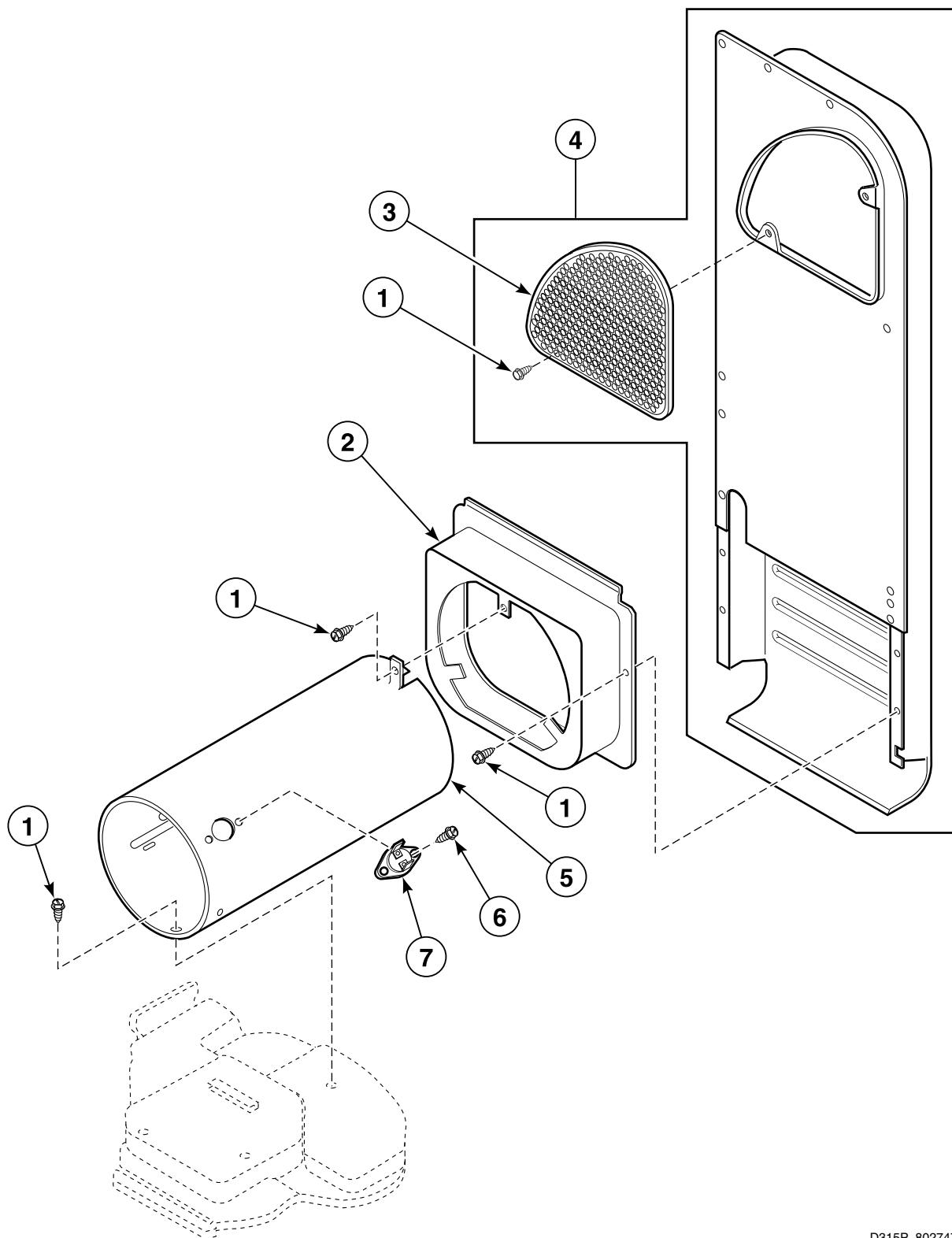
## Heater Duct and Element Assembly (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	503688	Screw	
2	500820	Outlet Cover	
3	510025P	Heater Duct and Screw Assembly	Includes item 2
4	510528	Wire Assembly	Orange; Thermostat jumper
5	511412	Thermal Fuse Assembly	
6	23222	Screw	
7	510527	Wire Assembly	Black; Fuse jumper
8	510701	Limit Thermostat	
9	510326P	Heater Assembly	Models NTEX77*N3000, NTEX77*N4067, STEA77*N3069, STEBXFSP301NW22 and STEX77*N3000; 4800 Watt; 240 Volt/50 Hertz
	510324P	Heater Assembly	Models BTEBEFSP281CW01, HTEB77*N2802, HTET77*N2802, HTEX77*N2802, HTEY77*N2802, NTEX77*N5400, STEX77*N5400, STEX77*N5754 and STEY77*N5754; 5000 Watt; 240 Volt/60 Hertz
	510327P	Heater Assembly	Models BTEBLFSP431AW01, BTEX77*N4350, STEF77*N4350 and STEX77*N4350; 4000 Watt; 240 Volt/50 Hertz
	510330P	Heater Assembly	Model HTEX77*N2902; 4250 Watt; 208 Volt/60 Hertz
	510329P	Heater Assembly	Models BTEBCFSP171TW01, BTEBEFSP171TW01, BTEX77*N1727, HTET77*N, HTEY77*N, STEA77*N, STEB77*N, STEF77*N, STET77*N, STEX77*N, STEX77*N2827 and STEY77*N; 5350 Watt; 240 Volt/60 Hertz
10	61928	Heater Kit Assembly	Includes items 4-9; Models BTEBCFSP171TW01, BTEBEFSP171TW01, BTEX77*N1727, HTET77*N, HTEY77*N, STEA77*N, STEB77*N, STEF77*N, STET77*N, STEX77*N, STEX77*N2827 and STEY77*N; 4750 Watt; 208 Volt/60 Hertz
	61929	Heater Kit Assembly	Includes items 4-9; Models NTEX77*N3000, NTEX77*N4067, STEA77*N3069, STEBXFSP301NW22 and STEX77*N3000; 4800 Watt; 240 Volt/50 Hertz
	61927	Heater Kit Assembly	Includes items 4-9; Models BTEBEFSP281CW01, HTEB77*N2802, HTET77*N2802, HTEX77*N2802, HTEY77*N2802, NTEX77*N5400, STEX77*N5400, STEX77*N5754 and STEY77*N5754; 5000 Watt; 240 Volt/60 Hertz
	61930	Heater Kit Assembly	Includes items 4-9; Models BTEBLFSP431AW01, BTEX77*N4350, STEF77*N4350 and STEX77*N4350; 4000 Watt; 240 Volt/50 Hertz
	965P3	Heater Kit	Includes items 4-9; Model HTEX77*N2902; 4250 Watt; 208 Volt/60 Hertz
	964P3	Heater Kit	Includes items 4-9; Models BTEBCFSP171TW01, BTEBEFSP171TW01, BTEX77*N1727, HTET77*N, HTEY77*N, STEA77*N, STEB77*N, STEF77*N, STET77*N, STEX77*N, STEX77*N2827 and STEY77*N; 5350 Watt; 240 Volt/60 Hertz

\* Add Letter To Designate Color. Q - Bisque W - White

# Heater Duct Assembly

Gas Model Dryers



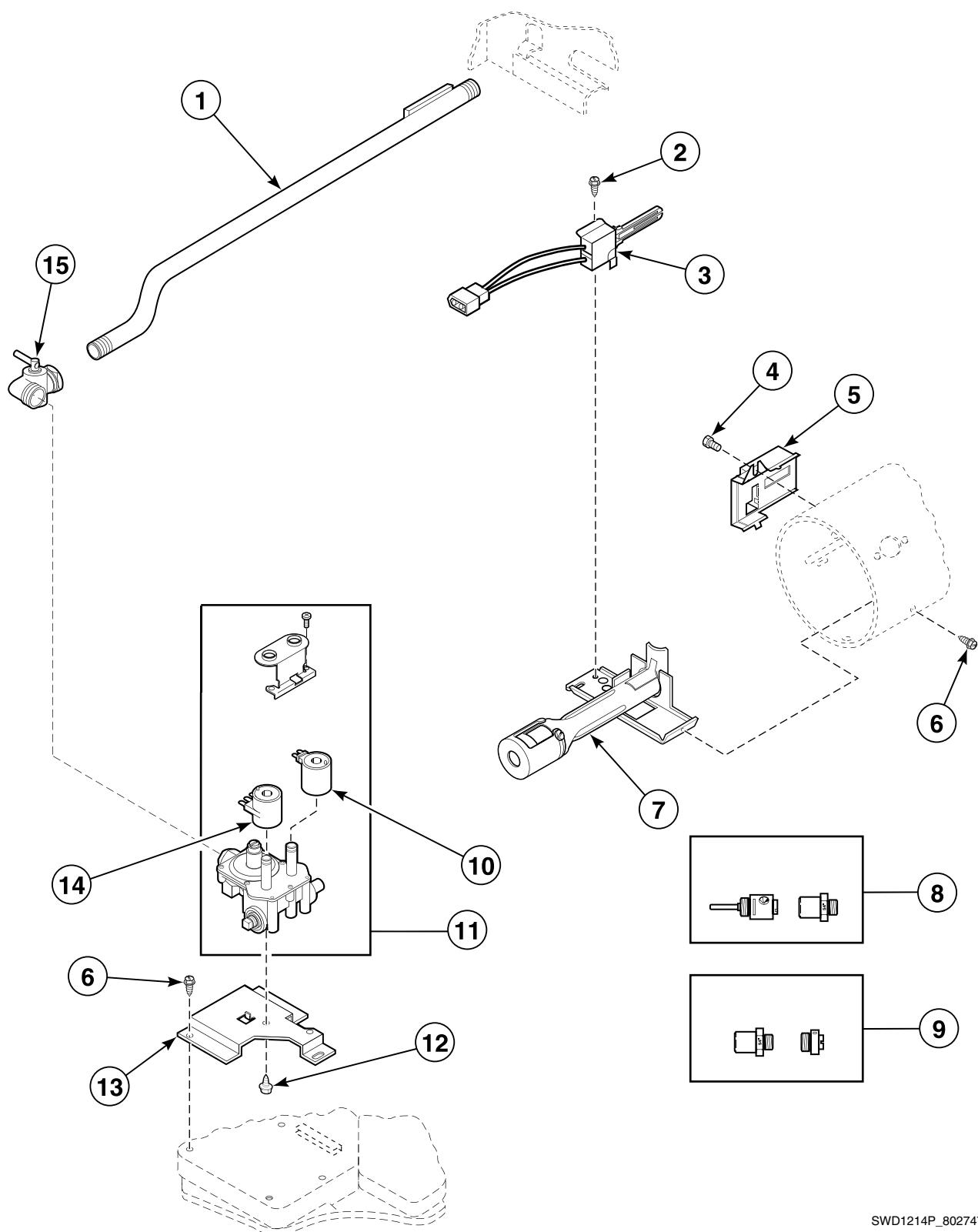
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## Heater Duct Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	503688	Screw	
2	510101	Heat Duct Shroud	
3	500820	Outlet Cover	
4	510025P	Heater Duct and Screw Assembly	Includes items 1 and 3
5	510131	Combustion Duct	
6	51782	Screw	
7	510702	Limit Thermostat	Color code "black"

# Gas Valve, Igniter and Gas Conversion Kits

Gas Model Dryers



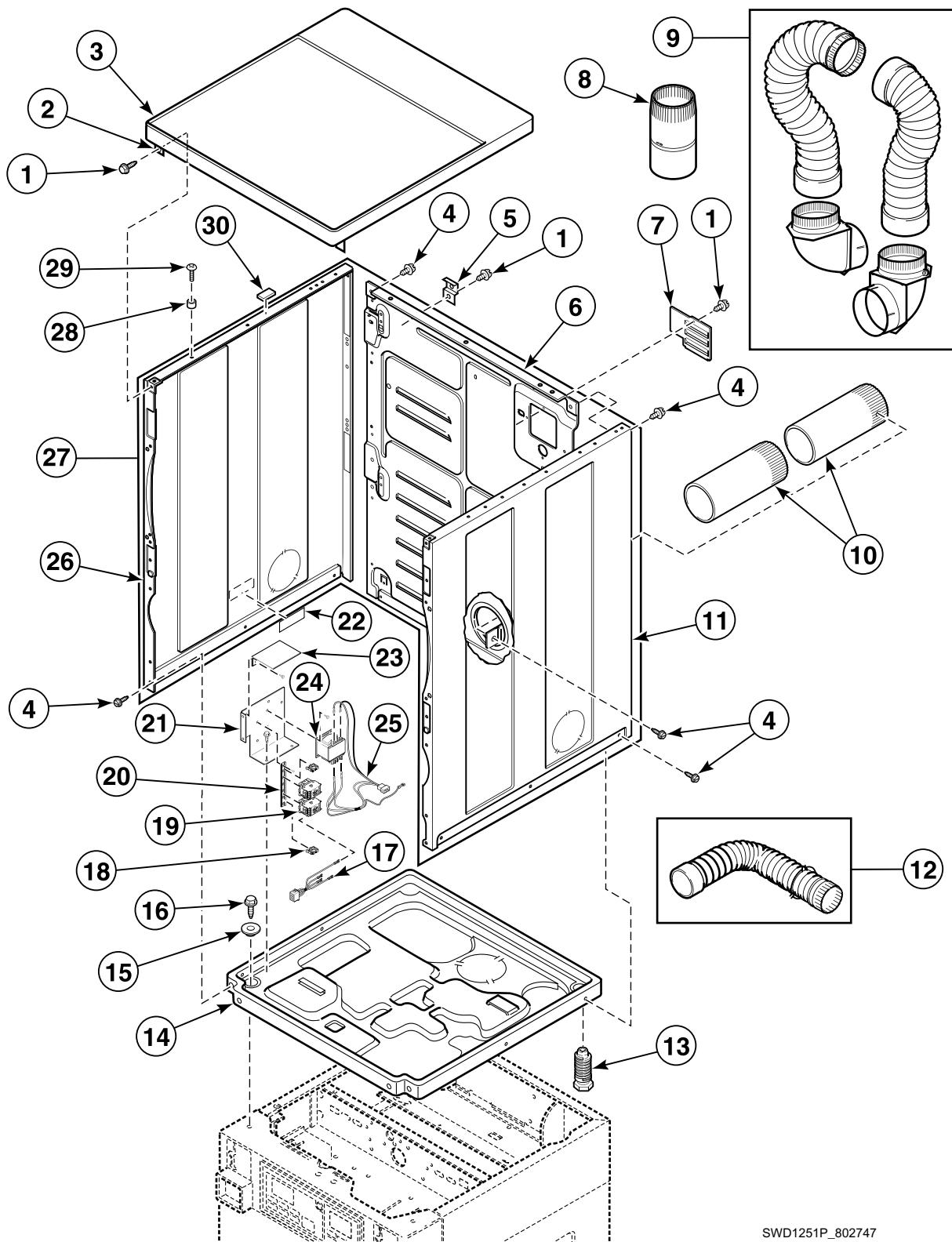
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## Gas Valve, Igniter and Gas Conversion Kits

REF	PART NO.	DESCRIPTION	COMMENTS
1	510204	Lead-In Pipe Assembly	
2	51782	Screw	
3	510184P	Igniter and Bracket Assembly	
4	23222	Screw	
5	510213	Sensor	
6	503688	Screw	
7	510149P	Burner Assembly	
8	600P3	L.P. Conversion Kit	Models NTGL79*N4067 and NTGX79*N4067; Used to convert dryer from Natural Gas (N.G.) or Mixed Gas to Liquid Petroleum Gas (L.P.); 25,000 Btu
	458P3	L.P. Conversion Kit	All other models; Used to convert dryers from N.G. or Mixed Gas to L.P.; 25,000 Btu
9	459P3	N.G. Conversion Kit	Used to convert dryers from L.P. to N.G. or Mixed Gas; 25,000 Btu
10	58804B	Secondary Coil	
11	60443P	Valve Assembly	50 Hertz; 25,000 Btu; Models BTGBLFSP301AW01, BTGX79*N3060, NTGL79*N4067, NTGX79*N3000, NTGX79*N4067, STGBXFSP301NW22, STGX79*N3000 and STGX79*N3060
	60353P	Gas Valve Assembly	60 Hertz; 25,000 Btu; All other models
12	56124	Screw	
13	510128	Gas Valve Mounting Bracket	
14	58804A	Booster and Holding Coil	
15	510205	Elbow Shut-Off Valve	

\* Add Letter To Designate Color. Q - Bisque W - White

## Dryer Cabinet, Exhaust Duct and Base



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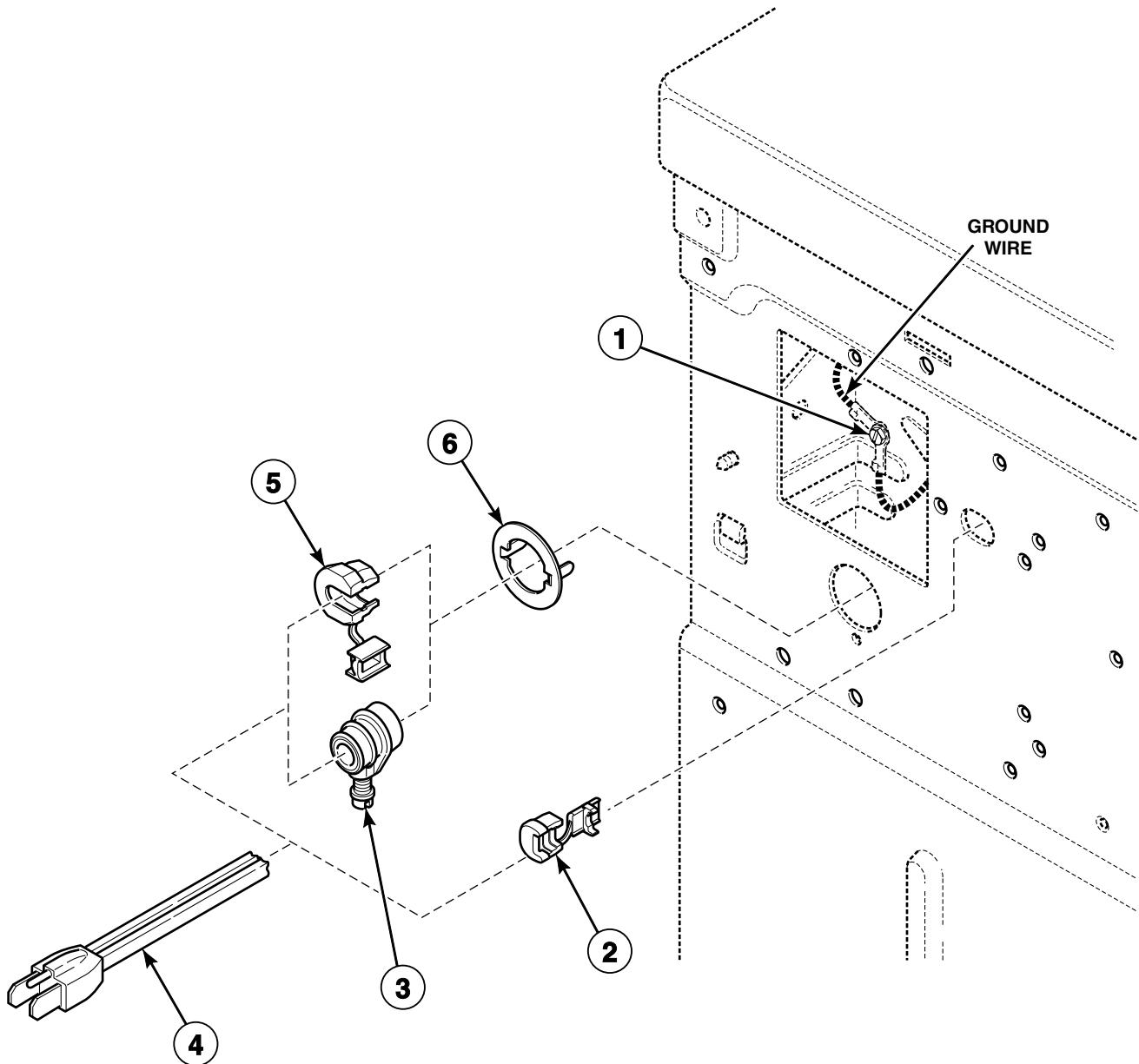
# Dryer Cabinet, Exhaust Duct and Base

REF	PART NO.	DESCRIPTION	COMMENTS
1	503661	Screw	
2	510146	Bracket	
3	510032WP	Top Kit	White
	510032QP	Top Kit	Bisque
4	503688	Screw	
5	510136	Top Hinge	
6	510005P	Cabinet Rear Panel	
7	510903	Access Panel Plate	
8	58786	Damper	
9	521P3	Flexible Venting Kit	
10	510137	Exhaust Duct	Each dryer requires 2 pieces
11	510002WP	Cabinet Side Panel	White; Right side
	510002QP	Cabinet Side Panel	Bisque; Right side
12	528P3	Directional Exhaust Kit	Used to vent dryer out the sides
13	510135	Leveling Leg	
14	510084	Dryer Base	
15	501307	Washer	
16	36048	Screw	
17	511327	Harness Assembly	Models NTGL79*N4067 and NTGX79*N4067
18	70121001	End Stop	Models NTGL79*N4067 and NTGX79*N4067
19	70323701P	Contactor	Models NTGL79*N4067 and NTGX79*N4067
20	M412693	Din Rail	Models NTGL79*N4067 and NTGX79*N4067
21	511859	Contactor Bracket	Models BTGBLFSP301AW01, BTGX79*N3060, NTGL79*N4067, NTGX79*N3000, NTGX79*N4067, STGBXFSP301NW22, STGX79*N3000 and STGX79*N3060
22	61294	Fuse Notice Label	Electric models
23	801101	Card Reader Shield	Models NTGL79*N4067 and NTGX79*N4067
24	511658P	Transformer Kit	Includes item 23; Models BTGBLFSP301AW01, BTGX79*N3060, NTGL79*N4067, NTGX79*N3000, NTGX79*N4067, STGBXFSP301NW22, STGX79*N3000 and STGX79*N3060
25	511303	Wire Harness Assembly	Transformer adapter; Includes 502592 Fuse, 3.15 Amp, 250 Volt; Models BTGBLFSP301AW01, BTGX79*N3060, NTGL79*N4067, NTGX79*N3000, NTGX79*N4067, STGBXFSP301NW22, STGX79*N3000 and STGX79*N3060
26	510001WP	Cabinet Side Panel	White; Left side
	510001QP	Cabinet Side Panel	Bisque; Left side
27	727P3W	Panel Kit	White; Includes items 6, 11, 26 and attaching hardware
	727P3Q	Panel Kit	Bisque; Includes items 6, 11, 26 and attaching hardware
28	56079	Panel Locator	
29	39733	Screw	
30	56128	Bumper Pad	

\* Add Letter To Designate Color. Q - Bisque W - White

## Dryer Power Cord

Models BTGBCFSP111TW01, BTGBEFSP111TW01, BTGBEFSP091CW01, BTGBLFSP301AW01,  
BTGX79\*N1127, BTGX79\*N3060, HTGB79\*N0902, HTGT79\*N, HTGT79\*N0902, HTGX79\*N0902,  
HTGY79\*N, HTGY79\*N0902, NTEX77\*N4067, NTGL79\*N4067, NTGX79\*N4067, STGA73\*N, STGA79\*N,  
STGB79\*N, STGF79\*N, STGT79\*N, STGX73\*N, STGX79\*N, STGX79\*N3060 and STGY79\*N



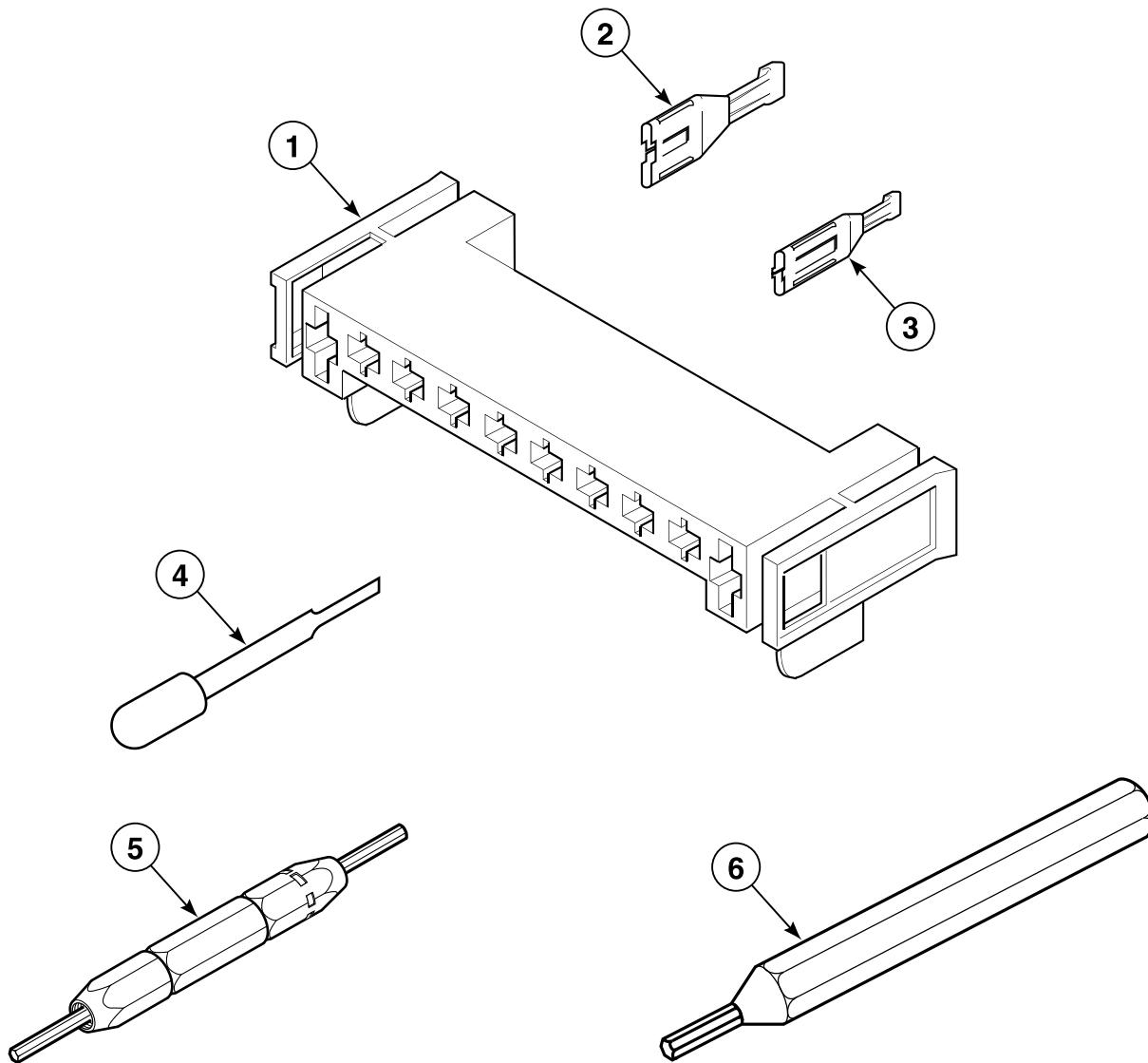
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## Dryer Power Cord

REF	PART NO.	DESCRIPTION	COMMENTS
1	20530	Screw	
2	38384	Strain Relief	Models BTGBCFSP111TW01, BTGBEFSP111TW01, BTGX79*N1127, HTGT79*N, HTGY79*N, STGA73*N, STGA79*N, STGB79*N, STGF79*N, STGT79*N, STGX73*N, STGX79*N and STGY79*N
3	502500	Strain Relief	Models NTGL79*N4067 and NTGX79*N4067
4	506081	Power Cord Assembly	Models NTGL79*N4067 and NTGX79*N4067
	503597	Lead-In Cord Assembly	Model NTEX77*N4067
	512019	Lead-In Cord	Models BTGBLFSP301AW01, BTGX79*N3060 and STGX79*N3060
	58992	Power Cord Assembly	Models BTGBEFSP091CW01, HTGB79*N0902, HTGT79*N0902, HTGX79*N0902 and HTGY79*N0902
	59308	Lead-In Cord	All other models
5	52113	Strain Relief	Model NTEX77*N4067
	52151	Strain Relief	Models BTGBEFSP091CW01, HTGB79*N0902, HTGT79*N0902, HTGX79*N0902 and HTGY79*N0902
	60298	Strain Relief	Models BTGBLFSP301AW01, BTGX79*N3060 and STGX79*N3060
6	502496	Strain Relief Adapter	Models BTGBEFSP091CW01, BTGBLFSP301AW01, BTGX79*N3060, HTGB79*N0902, HTGT79*N0902, HTGX79*N0902, HTGY79*N0902, NTEX77*N4067, NTGL79*N4067, NTGX79*N4067 and STGX79*N3060

\* Add Letter To Designate Color. Q - Bisque    W - White

## Dryer Motor Connection Block, Terminal Extractor Tools

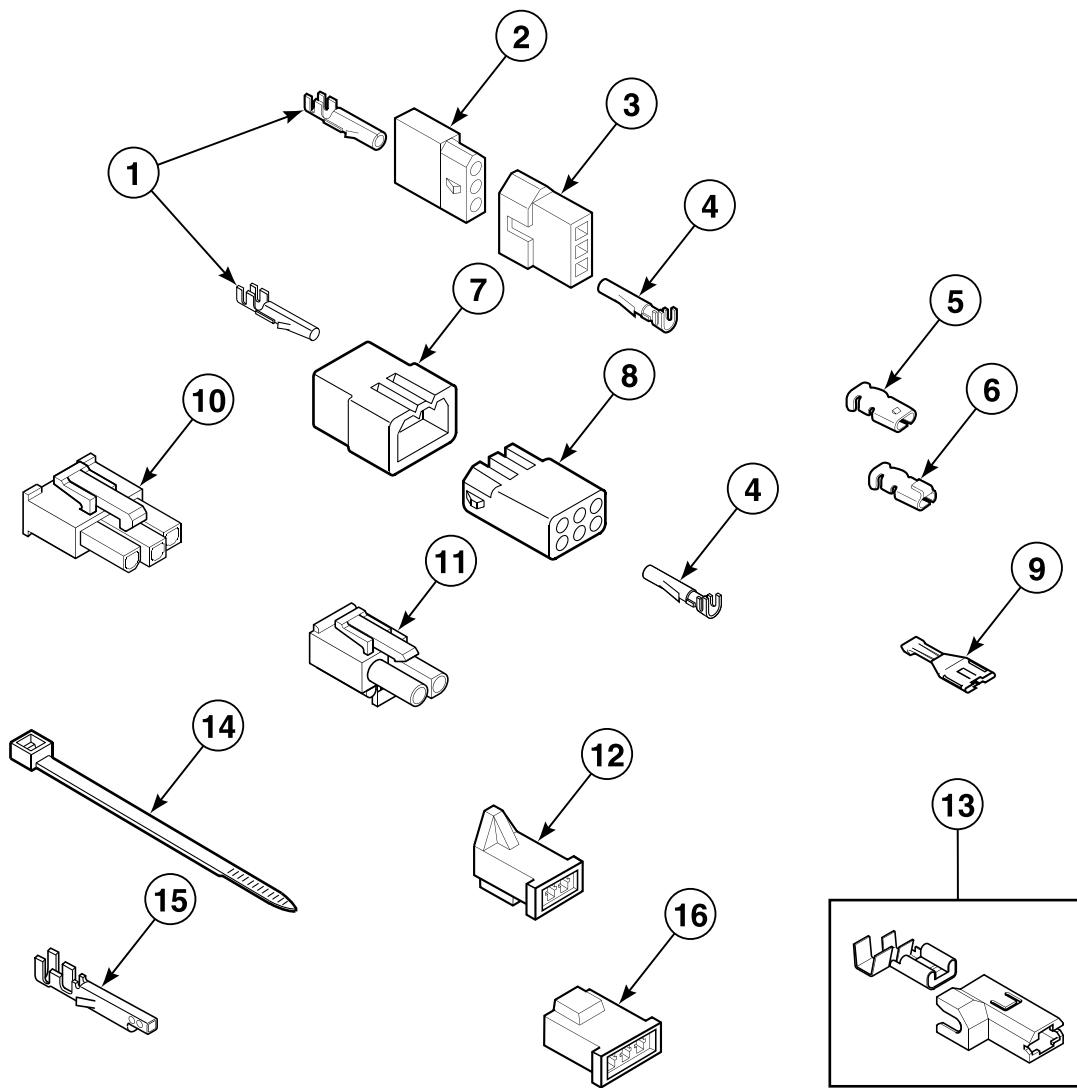


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## Dryer Motor Connection Block, Terminal Extractor Tools

REF	PART NO.	DESCRIPTION	COMMENTS
1	500338	10 Position Housing	Molex; 10 circuit
2	00255	Female Terminal	1/4 inch; For (1) 12 gauge wire
2	00256	Female Terminal	1/4 inch; For (1) or (2) 18 gauge wires
3	00188	Female Terminal	For 1 or 2 wire applications
4	283P4	Terminal Extractor Tool	For use on Molex connectors
5	190P4	Extractor Tool	For use on electric dryer terminals
6	128P4	Extractor Tool	For use on gas dryer terminals

## Terminals

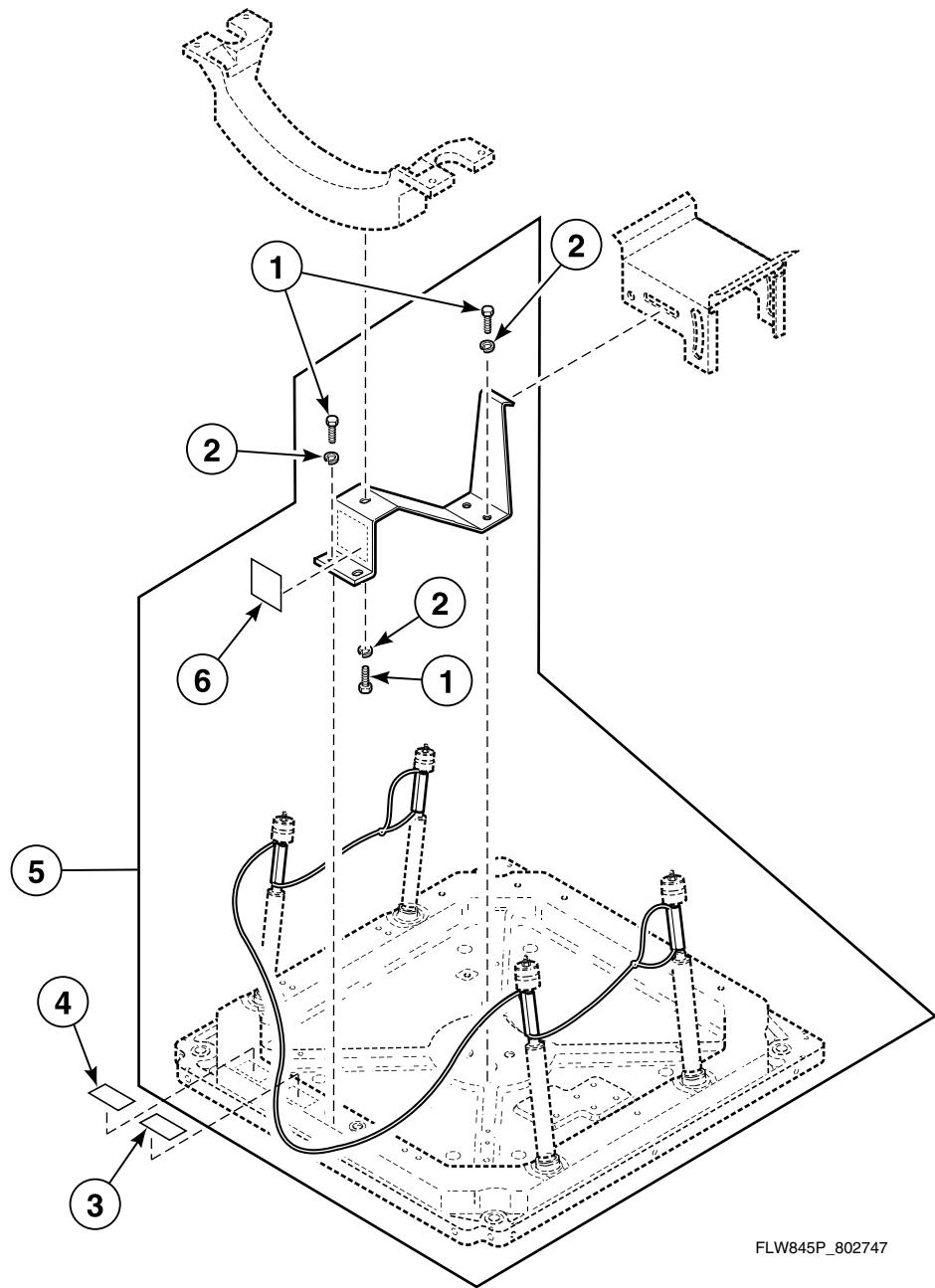


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## Terminals

REF	PART NO.	DESCRIPTION	COMMENTS
1	00117	Female Pin Terminal	
2	23039	3 Circuit Receptacle	
3	23040	Plug	
4	00116	Male Pin Terminal	
5	00189	Female Spade Terminal	Gas models
6	00361	Female Piggyback Terminal	Gas models
7	23033	9 Circuit Plug	
8	26708	6 Circuit Receptacle	
9	00256	Female Terminal	
10	36170	3 Circuit Receptacle	
11	501223	2 Circuit Receptacle	
12	58799	2 Circuit Connector	Gas models
13	00221	Insulated Female Flag Terminal	
14	55881	Harness Strap	
15	00252	Terminal	
16	58800	3 Circuit Connector	Gas models

# Shipping Materials



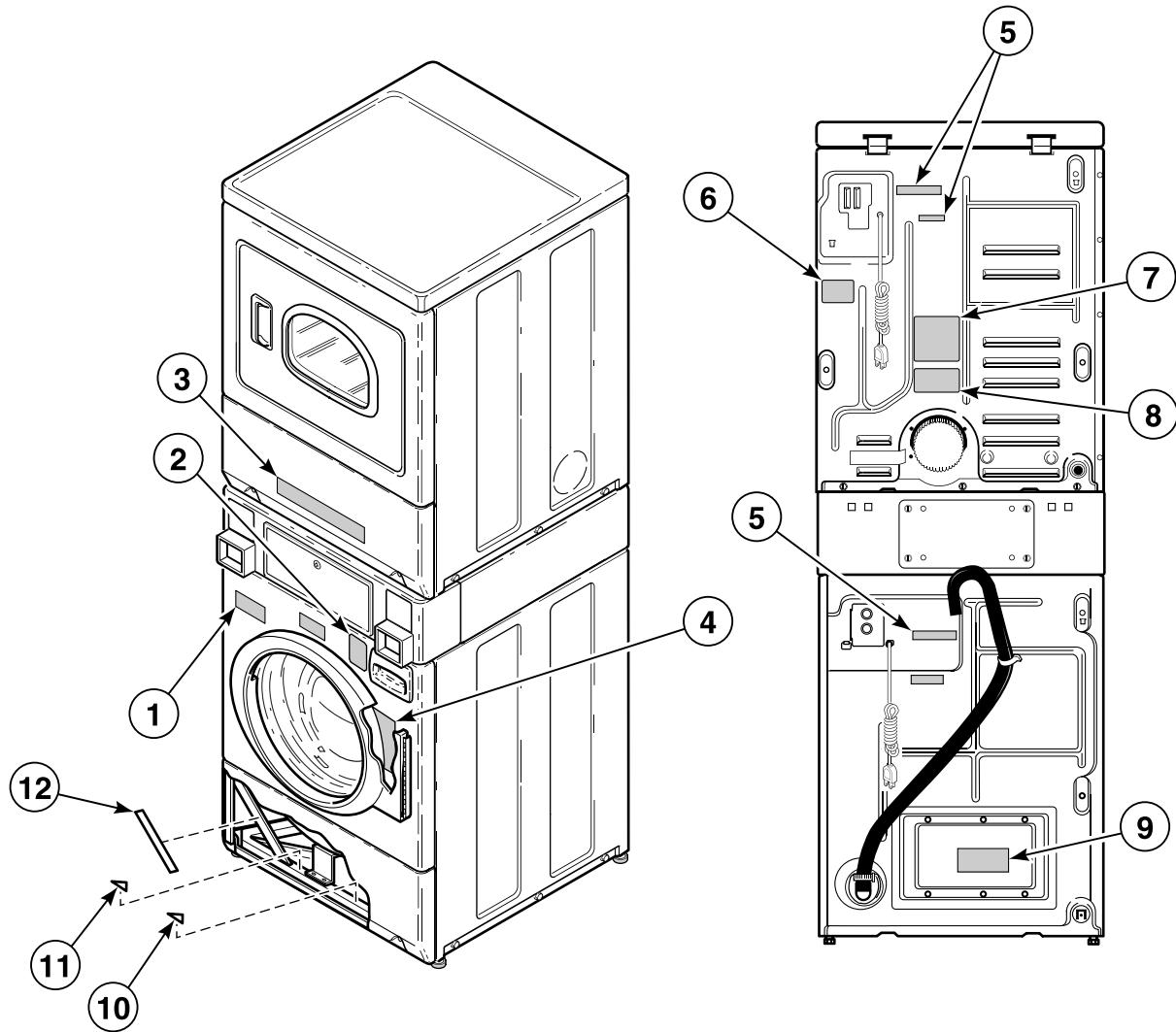
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## Shipping Materials

REF	PART NO.	DESCRIPTION	COMMENTS
1	M400043	Screw	
2	M400014	Washer	
3	800632	Warning Label	Non-grounded
4	500314	Warning Label	Models BTEBEFSP281CW01, BTGBEFSP091CW01, HTEB77*N2802, HTET77*N2802, HTEX77*N2802, HTEX77*N2902, HTEY77*N2802, HTGB79*N0902, HTGT79*N0902, HTGX79*N0902 and HTGY79*N0902
	502511	Electrical Shock Label	Models BTEL75*N4065, BTEL77*N4065, BTEX75*N4065, BTEX77*N4065, NTEL77*N4064, NTEX77*N3000, NTEX77*N4064, NTEX77*N4067, NTEX77*N5400, NTGL79*N4067, NTGX79*N3000, NTGX79*N4067, STEA77*N3069, STEBXFSP301NW22, STEX77*N3000, STEX77*N4064, STEX77*N5400, STEX77*N5754, STEY77*N4064, STEY77*N5754, STGBXFSP301NW22 and STGX79*N3000
	502506	Pinched Fingers Label	Models BTEL75*N4065, BTEL77*N4065, BTEX75*N4065, BTEX77*N4065, NTEL77*N4064, NTEX77*N3000, NTEX77*N4064, NTEX77*N4067, NTEX77*N5400, NTGL79*N4067, NTGX79*N3000, NTGX79*N4067, STEA77*N3069, STEBXFSP301NW22, STEX77*N3000, STEX77*N4064, STEX77*N5400, STEX77*N5754, STEY77*N4064, STEY77*N5754, STGBXFSP301NW22 and STGX79*N3000
	500049	Warning Label	All other models
5	930P3	Shipping Materials Kit	Includes items 1, 2, 6, shipping bracket, and shipping cord and brace assembly
6	686901	Shipping Bracket Label	

\* Add Letter To Designate Color. Q - Bisque W - White

## Labels

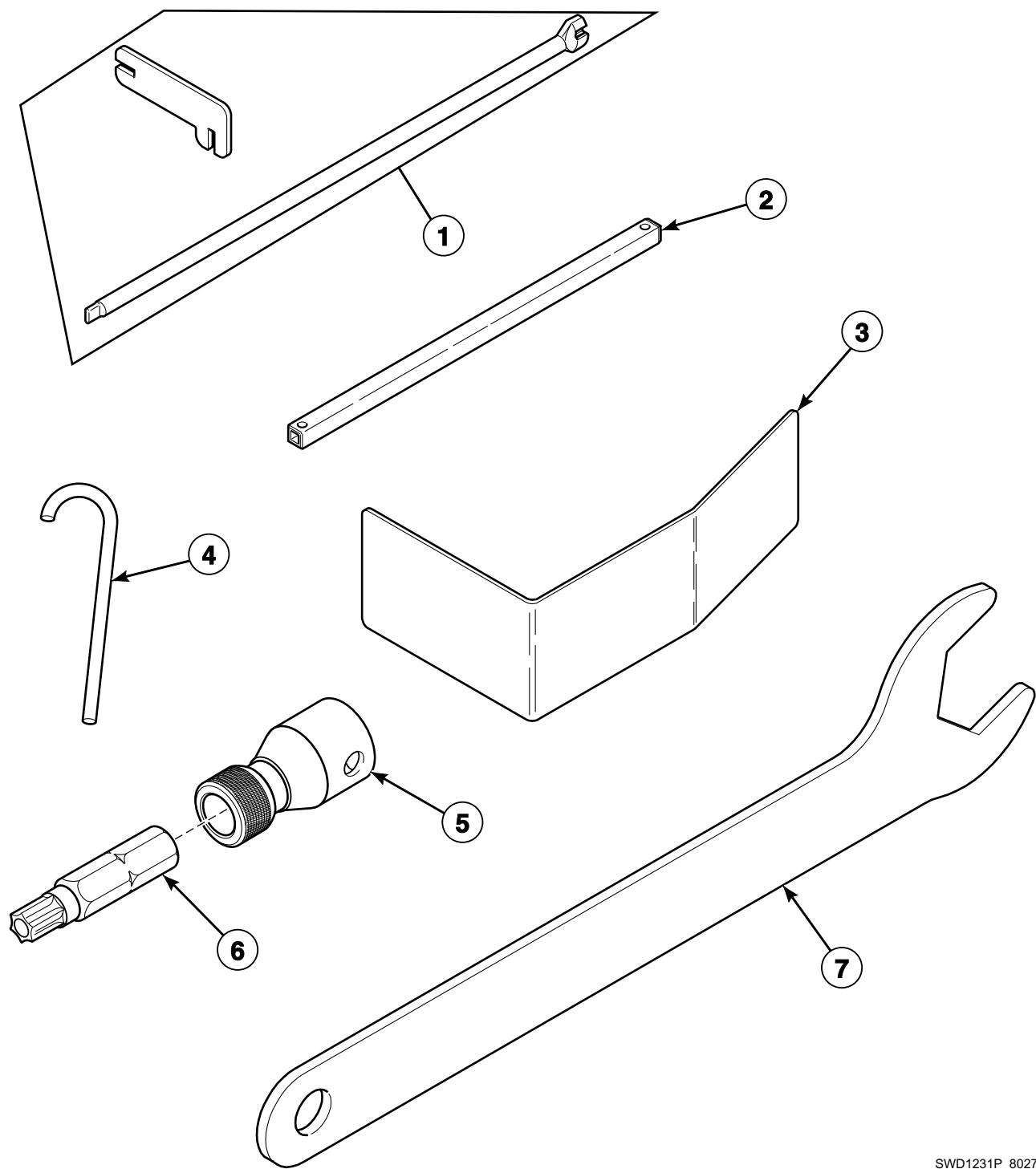


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# Labels

REF	PART NO.	DESCRIPTION	COMMENTS
1	803011	Notice Label	Models BTEBCFSP171TW01, BTEBEFSP171TW01, BTEBEFSP281CW01, BTEBLFSP431AW01, BTEX77*N1727, BTEX77*N4350, BTGBCFSP111TW01, BTGBEFSP111TW01, BTGBEFSP091CW01, BTGBLFSP301AW01, BTGX79*N1127, BTGX79*N3060, HTEB77*N2802, HTET77*N, HTET77*N2802, HTEX77*N2802, HTEX77*N2902, HTEY77*N, HTEY77*N2802, HTGB79*N0902, HTGT79*N, HTGT79*N0902, HTGX79*N0902, HTGY79*N, HTGY79*N0902, NTEX77*N3000, NTEX77*N5400, NTGX79*N3000, STEA77*N, STEB77*N, STEBXFSP301NW22, STEF77*N, STEF77*N4350, STET77*N, STEX77*N, STEX77*N2827, STEX77*N3000, STEX77*N4350, STEX77*N5400, STEX77*N5754, STEY77*N, STEY77*N5754, STGA73*N, STGA79*N, STGB79*N, STGBXFSP301NW22, STGF79*N, STGT79*N, STGX73*N, STGX79*N, STGX79*N3000, STGX79*N3060 and STGY79*N
2	802074	Oversudsing Label	English
	802838	Oversudsing Label	Spanish
	802839	Oversudsing Label	Quebec French
3	505052	Instruction Label	English
	513543	Instruction Label	French/English
4	802367	Door Locked Warning Label	
5	505281	Disconnect Power Warning Label	English
	502511	Electrical Shock Label	Icon
6	500493	30 Amp Notice Label	Models NTEX77*N3000, NTEX77*N5400, STEA77*N3069, STEBXFSP301NW22, STEX77*N3000 and STEX77*N5400
7	502791	Venting Instruction Label	
8	500497	Exhaust Warning Label	
9	500049	Warning Label	English
	500314	Warning Label	Quebec French
	502511	Electrical Shock Label	Icon
10	F8211301	Pinched Fingers Label	
11	F8211201	Electrical Shock Label	
12	803522	Warning Label	

## Special Tools



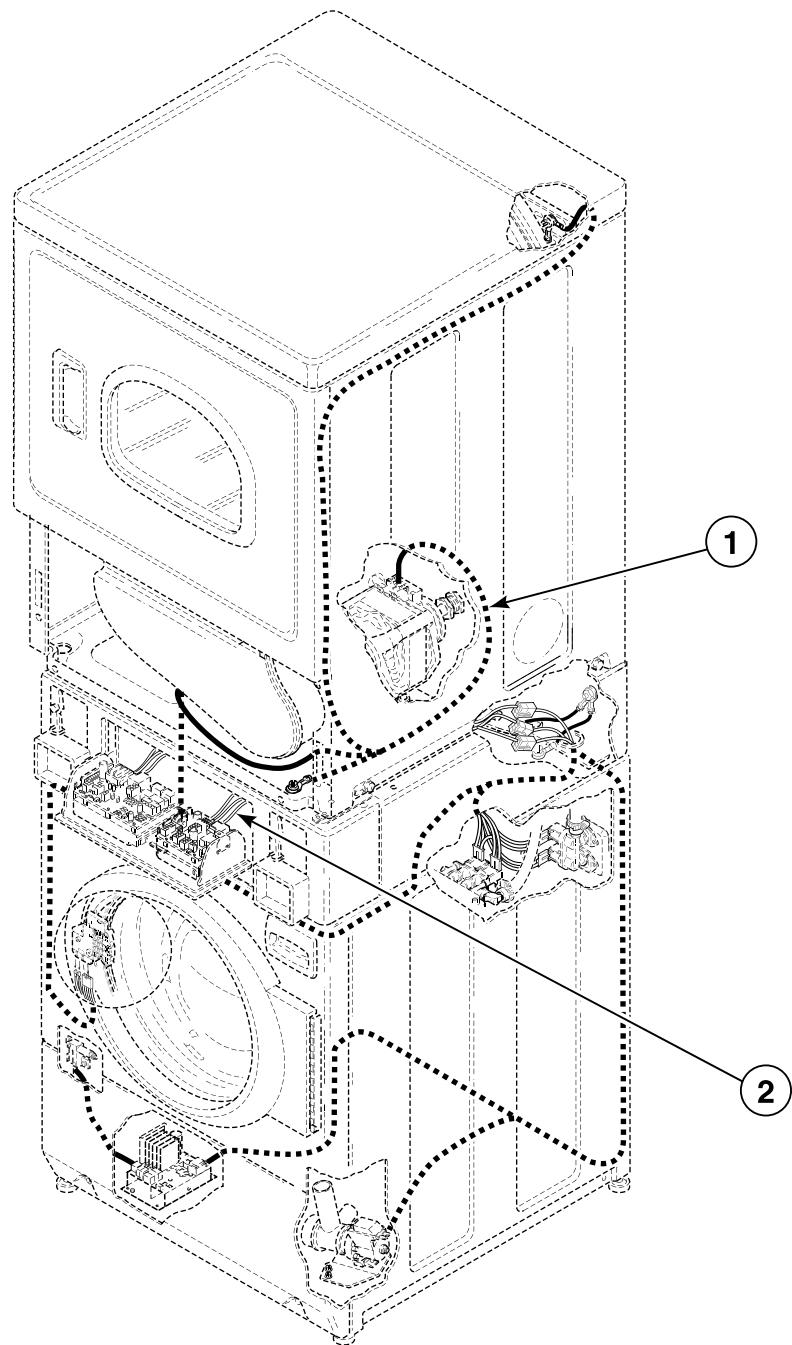
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## Special Tools

REF	PART NO.	DESCRIPTION	COMMENTS
1	CK096	Mounting Tool Kit	Use to install and remove electronic coin drop kits
2	310P4	Ratchet Extension Tool	1/4 inch; Use to install and remove non-electronic coin drops
3	318P4	Dispenser Drawer Tool	Use to remove dispenser drawer
4	802336	Pulley Bolt Tightening Fixture	Use to install inner basket
5	24161	Bit Holder	
6	282P4	Torx Bit	
7	392P4	Wrench	Use for adjusting leveling leg nuts

## Dryer Wire Harnesses and Wires

Models HTEB77\*N2802, HTGB79\*N0902, NTGL79\*N4067, NTGX79\*N4067, STEA77\*N, STEA77\*N3069, STEB77\*N, STEF77\*N, STEF77\*N4350, STGA73\*N, STGA79\*N, STGB79\*N and STGF79\*N



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## Dryer Wire Harnesses and Wires

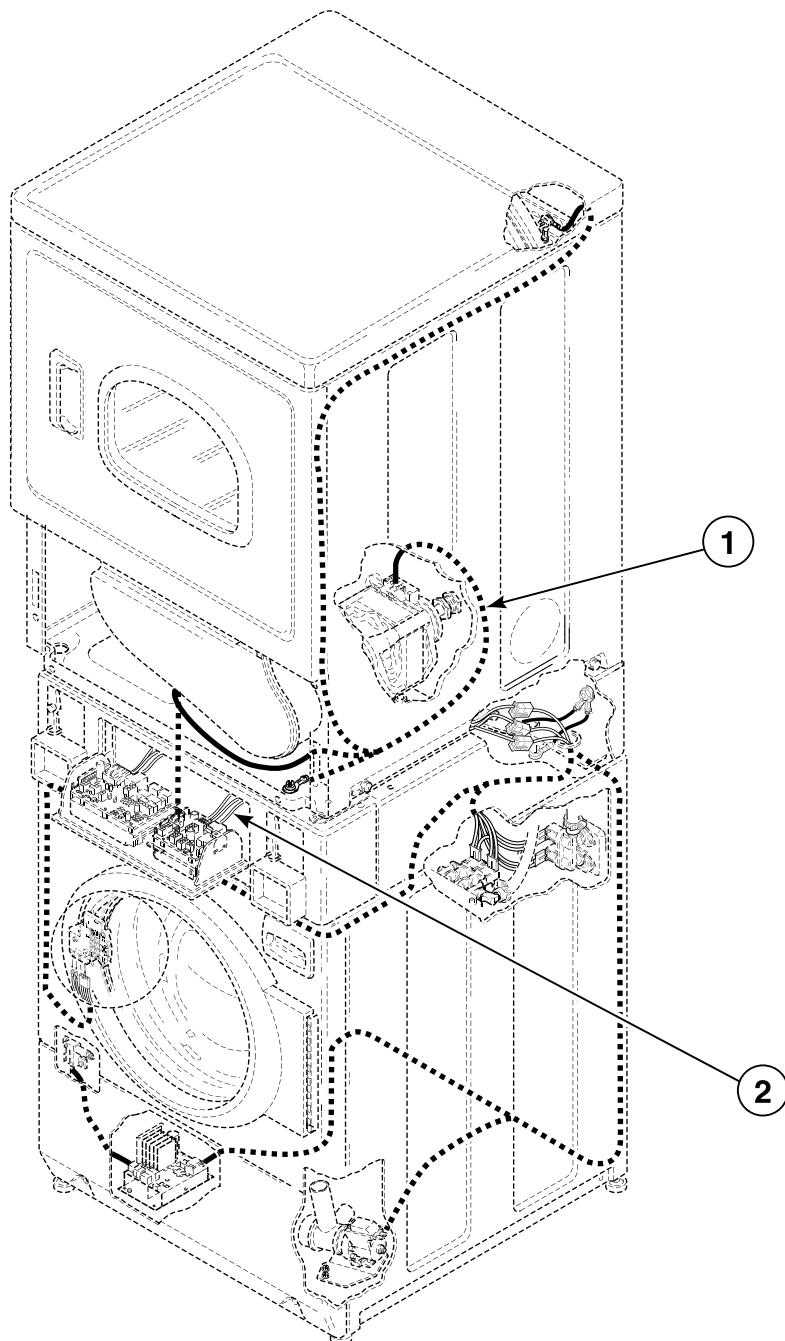
REF	PART NO.	DESCRIPTION	COMMENTS
	45001	18 Gauge Wire	Black; Order wire by foot, terminals/connectors as required
	45380	12 Gauge Wire	Orange; Order wire by foot, terminals/connectors as required
1	510434P	Wire Harness Assembly	Dryer; Model HTEB77*N2802
	510408P	Upper Wire Harness Assembly	Dryer; Models STEA77*N, STEB77*N and STEF77*N
	511753	Wire Harness Assembly	Dryer; Models NTGL79*N4067 and NTGX79*N4067
	511314P	Wire Harness Assembly	Dryer; Models STEA77*N3069 and STEF77*N4350
	510409P	Wire Harness Assembly	Dryer; All other models
2	510496P	Wire Harness	Dryer security cabinet; Models HTEB77*N2802, STEA77*N, STEB77*N and STEF77*N
	511757	Wire Harness Assembly	Dryer security cabinet; Models NTGL79*N4067 and NTGX79*N4067
	511318P	Wire Harness Assembly	Dryer security cabinet; Models STEA77*N3069 and STEF77*N4350
	510497P	Security Cabinet Wire Harness Assembly	Dryer security cabinet; All other models

\* Add Letter To Designate Color. Q - Bisque W - White

NOTE: Individual wires are not available separately. Order complete harness, or order wire by the foot. When applying terminals to wires, it is recommended that the terminals be soldered to the wires.

## Dryer Wire Harnesses and Wires - Models Through Serial Nos. Beginning 0904

All Models Except HTEB77\*N2802, HTGB79\*N0902, NTGL79\*N4067, NTGX79\*N4067, STEA77\*N, STEA77\*N3069,  
STEB77\*N, STEF77\*N, STEF77\*N4350, STGA73\*N, STGA79\*N, STGB79\*N and STGF79\*N



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# Dryer Wire Harnesses and Wires - Models Through Serial Nos. Beginning 0904

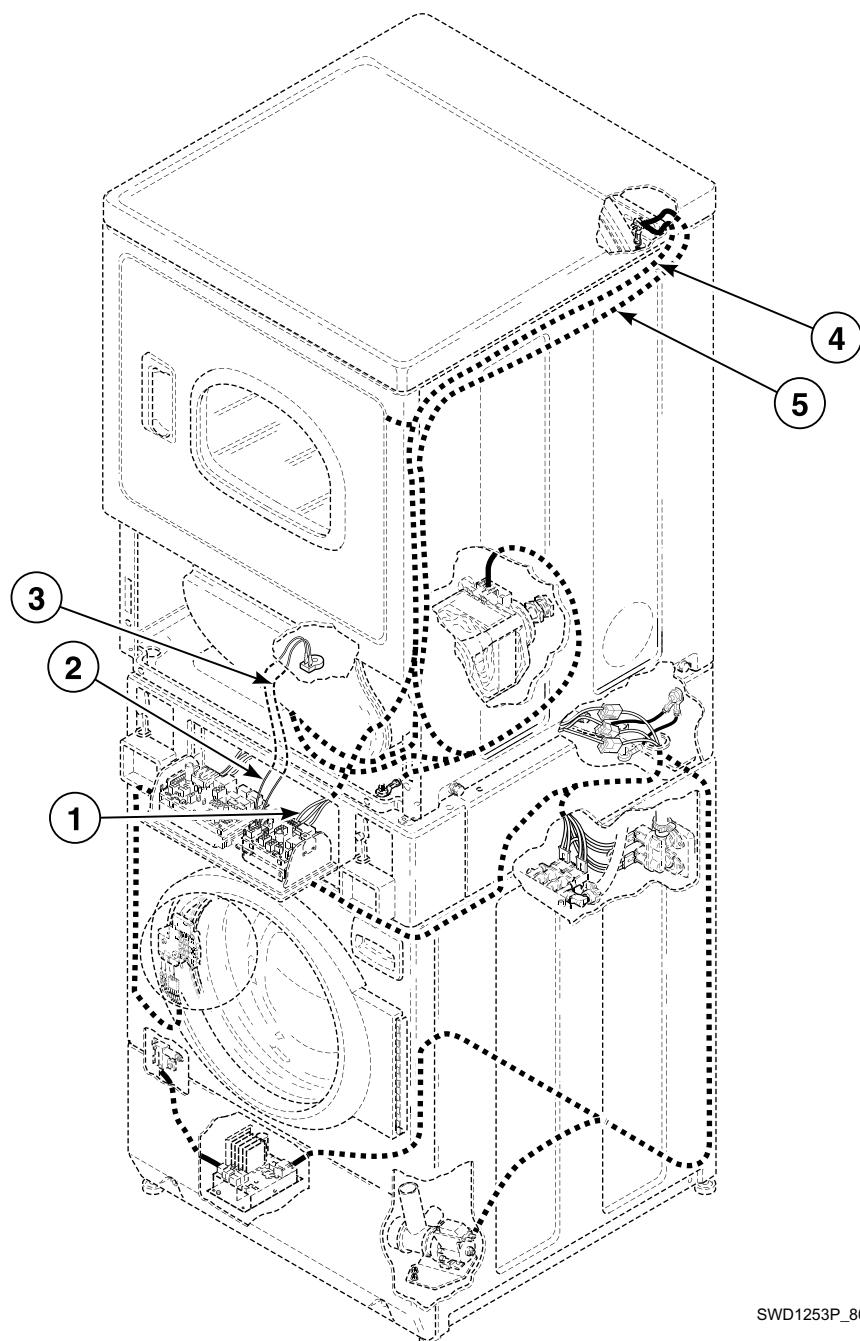
REF	PART NO.	DESCRIPTION	COMMENTS
	45001	18 Gauge Wire	Black; Order wire by foot, terminals/connectors as required
	45380	12 Gauge Wire	Orange; Order wire by foot, terminals/connectors as required
1	510434P	Wire Harness Assembly	Dryer; Models HTET77*N2802, HTEX77*N2802, HTEX77*N2902 and HTEY77*N2802
	511336P	Wire Harness Assembly	Dryer; Models BTEL75*N4065, BTEL77*N4065, BTEX75*N4065, BTEX77*N4065, NTEL77*N4064, NTEX77*N4064, STEX77*N4064 and STEY77*N4064
	510408P	Upper Wire Harness Assembly	Dryer; Models HTET77*N, HTEY77*N, STET77*N, STEX77*N, STEX77*N2827 and STEY77*N
	511317	Wire Harness Assembly	Dryer; Models NTGX79*N3000, STGBXFSP301NW22 and STGX79*N3000
	511347	Wire Harness Assembly	Dryer; Model STGX79*N3060
	511314P	Wire Harness Assembly	Dryer; Models NTEX77*N3000, NTEX77*N4067, STEBXFSP301NW22, STEX77*N3000, STEX77*N4350, STEX77*N5400, STEX77*N5754 and STEY77*N5754
	510409P	Wire Harness Assembly	Dryer; All other models
2	510496P	Wire Harness	Dryer security cabinet; Models HTET77*N, HTET77*N2802, HTEX77*N2802, HTEX77*N2902, HTEY77*N, HTEY77*N2802, STET77*N, STEX77*N, STEX77*N2827 and STEY77*N
	511338P	Wire Harness Assembly	Dryer security cabinet; Models BTEL75*N4065, BTEL77*N4065, BTEX75*N4065, BTEX77*N4065, NTEL77*N4064, NTEX77*N4064, STEX77*N4064 and STEY77*N4064
	511321P	Wire Harness Assembly	Dryer security cabinet; Models NTGX79*N3000, STGBXFSP301NW22, STGX79*N3000 and STGX79*N3060
	511318P	Wire Harness Assembly	Dryer security cabinet; Models NTEX77*N3000, NTEX77*N4067, STEBXFSP301NW22, STEX77*N3000, STEX77*N4350, STEX77*N5400, STEX77*N5754 and STEY77*N5754
	510497P	Security Cabinet Wire Harness Assembly	Dryer security cabinet; All other models

\* Add Letter To Designate Color. Q - Bisque W - White

NOTE: Individual wires are not available separately. Order complete harness, or order wire by the foot. When applying terminals to wires, it is recommended that the terminals be soldered to the wires.

## Dryer Wire Harnesses and Wires - Models Starting Serial Nos. Beginning 0904

All Models Except HTEB77\*N2802, HTGB79\*N0902, NTGL79\*N4067, NTGX79\*N4067, STEA77\*N, STEA77\*N3069,  
STEB77\*N, STEF77\*N, STEF77\*N4350, STGA73\*N, STGA79\*N, STGB79\*N and STGF79\*N

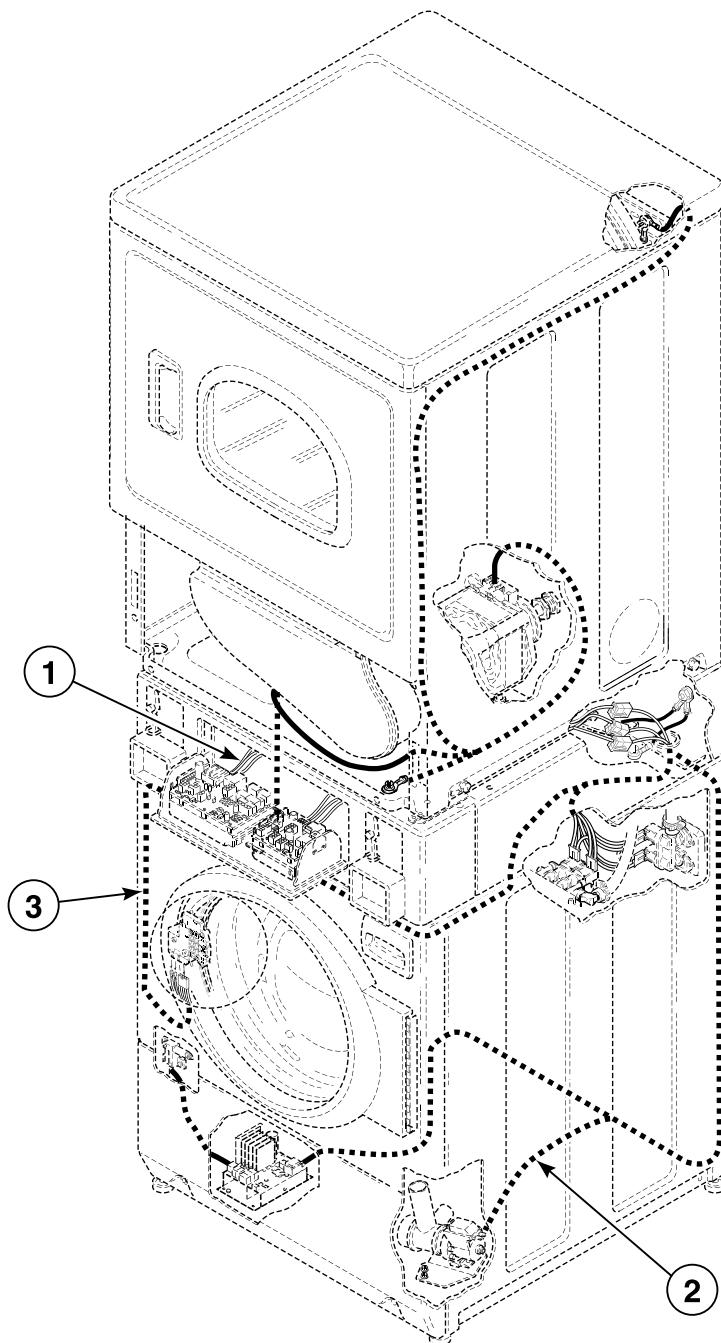


# Dryer Wire Harnesses and Wires - Models Starting Serial Nos. Beginning 0904

REF	PART NO.	DESCRIPTION	COMMENTS
	45001	18 Gauge Wire	Black; Order wire by the foot; Order terminals and connectors as required
	45380	12 Gauge Wire	Orange; Order wire by the foot; Order terminals and connectors as required
	513246P	Jumper Assembly	For models with two resistors, connect jumper wire to each resistor; Models BTEBLFSP431AW01, BTEL75*N4065, BTEL77*N4065, BTEX75*N4065, BTEX77*N4065, BTEX77*N4350, BTGBLFSP301AW01, BTGX79*N3060, NTEL77*N4064, NTEX77*N3000, NTEX77*N4064, NTEX77*N4067, NTEX77*N5400, NTGX79*N3000, STEBXFSP301NW22, STEX77*N3000, STEX77*N4064, STEX77*N4350, STEX77*N5400, STEX77*N5754, STEY77*N4064, STEY77*N5754, STGBXFSP301NW22, STGX79*N3000 and STGX79*N3060
1	512422P	Wire Harness Assembly	
2	512273P	Wire Configuration Assembly	
3	512275P	Wire Configuration Assembly	
4	511793P	Electronic Harness	Upper; Models BTGBCFSP111TW01, BTGBEFSP111TW01, BTGBEFSP091CW01, BTGX79*N1127, HTGT79*N, HTGT79*N0902, HTGX79*N0902, HTGY79*N, HTGY79*N0902, STGT79*N, STGX73*N, STGX79*N and STGY79*N
	512434P	Wire Harness Assembly	Upper; Models BTEL75*N4065, BTEL77*N4065, BTEX75*N4065, BTEX77*N4065, NTEL77*N4064, NTEX77*N4064, STEX77*N4064 and STEY77*N4064
	512644	Wire Harness Assembly	Upper; Models HTET77*N2802, HTEX77*N2802, HTEX77*N2902 and HTEY77*N2802
	512415	Wire Harness Assembly	Upper; Models NTGX79*N3000, STGBXFSP301NW22 and STGX79*N3000
	512285	Wire Harness Assembly	Upper; Models BTGBLFSP301AW01, BTGX79*N3060 and STGX79*N3060
	511792P	Electronic Harness	Upper; All other models
5	512890P	Power Wire Harness Assembly	Models BTEBEFSP281CW01, HTET77*N2802, HTEX77*N2802, HTEX77*N2902 and HTEY77*N2802
	512643P	Wire Harness Assembly	Models BTGBEFSP091CW01, HTGT79*N0902, HTGX79*N0902 and HTGY79*N0902

**NOTE: Individual wires are not available separately. Order complete harness, or order wire by the foot. When applying terminals to wires, it is recommended that the terminals be soldered to the wires.**

## Washer Wire Harnesses and Wires



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# Washer Wire Harnesses and Wires

REF	PART NO.	DESCRIPTION	COMMENTS
	45001	18 Gauge Wire	Black; Order wire by foot, terminals/connectors as required
	45380	12 Gauge Wire	Orange; Order wire by foot, terminals/connectors as required
1	803313	Control Harness Assembly	Models BTEBLFSP431AW01, BTEX77*N4350, BTGBLFSP301AW01, BTGX79*N3060, NTEX77*N3000, NTEX77*N5400, NTGX79*N3000, STEBXFSP301NW22, STEX77*N3000, STEX77*N4350, STEX77*N5400, STGBXFSP301NW22, STGX79*N3000 and STGX79*N3060
	801335	Control Harness Assembly	Models STEA77*N3069 and STEF77*N4350
	801117	Control Harness Assembly	Models BTEL75*N4065, BTEL77*N4065, BTEX75*N4065, BTEX77*N4065, NTEL77*N4064, NTEX77*N4064, NTEX77*N4067, NTGL79*N4067, NTGX79*N4067, STEX77*N4064, STEX77*N5754, STEY77*N4064 and STEY77*N5754
	801064P	Front Control Harness Assembly	Models HTEB77*N2802, HTGB79*N0902, STEA77*N, STEB77*N, STEF77*N, STGA73*N, STGA79*N, STGB79*N and STGF79*N
	803107	Harness Assembly	All other models
2	802274P	Motor Harness Assembly	
3	802349P	Base Harness Assembly	Models BTEL75*N4065, BTEL77*N4065, BTEX75*N4065, BTEX77*N4065, NTEL77*N4064, NTEX77*N4064, NTEX77*N4067, NTGL79*N4067, NTGX79*N4067, STEX77*N4064, STEX77*N5754, STEY77*N4064 and STEY77*N5754; Models through Serial No. 0704007393
	802834P	Base Harness Assembly	Models BTEL75*N4065, BTEL77*N4065, BTEX75*N4065, BTEX77*N4065, NTEL77*N4064, NTEX77*N4064, NTEX77*N4067, NTGL79*N4067, NTGX79*N4067, STEX77*N4064, STEX77*N5754, STEY77*N4064 and STEY77*N5754; Models starting Serial No. 0704007394 and continuing through Serial No. 1001000989
	803470	Base Harness Assembly	Models BTEL75*N4065, BTEL77*N4065, BTEX75*N4065, BTEX77*N4065, NTEL77*N4064, NTEX77*N4064, NTEX77*N4067, NTGL79*N4067, NTGX79*N4067, STEX77*N4064, STEX77*N5754, STEY77*N4064 and STEY77*N5754; Models starting Serial No. 1001000990
	802350P	Base Harness Assembly	Models NTEX77*N3000, NTGX79*N3000, STEA77*N3069, STEF77*N4350, STEX77*N3000, STEX77*N4350, STEX77*N5400, STGX79*N3000 and STGX79*N3060; Models through Serial No. 0705003456
	802833P	Base Harness Assembly	Models BTEBLFSP431AW01, BTEX77*N4350, BTGBLFSP301AW01, BTGX79*N3060, NTEX77*N3000, NTEX77*N5400, NTGX79*N3000, STEA77*N3069, STEBXFSP301NW22, STEF77*N4350, STEX77*N3000, STEX77*N4350, STEX77*N5400, STGBXFSP301NW22, STGX79*N3000 and STGX79*N3060; Models starting Serial No. 0705003457
	802351P	Base Harness Assembly	All other models; Models through Serial No. 0709009264
	802831P	Base Harness Assembly	All other models; Models starting Serial No. 0709009265

\* Add Letter To Designate Color. Q - Bisque W - White

NOTE: Individual wires are not available separately. Order complete harness, or order wire by the foot. When applying terminals to wires, it is recommended that the terminals be soldered to the wires.

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