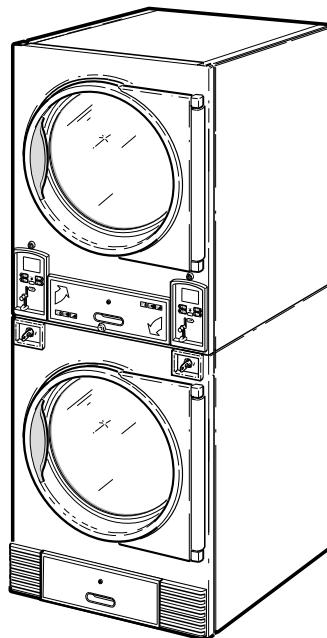


# Drying Tumblers

Stacked 30 and 45 Pound Capacities

Models Starting Serial No. 0602004144

Refer to Page 5 for Model Numbers



T477C\_70304801



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## Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

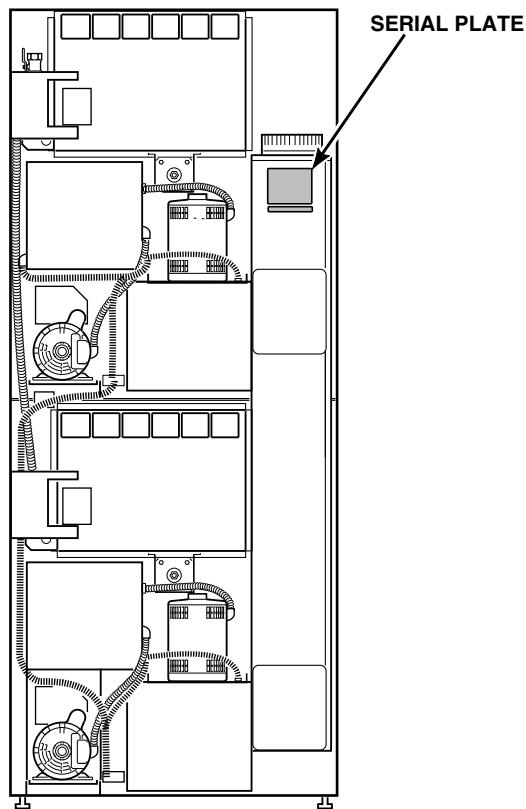
For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

## Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s) as shown.



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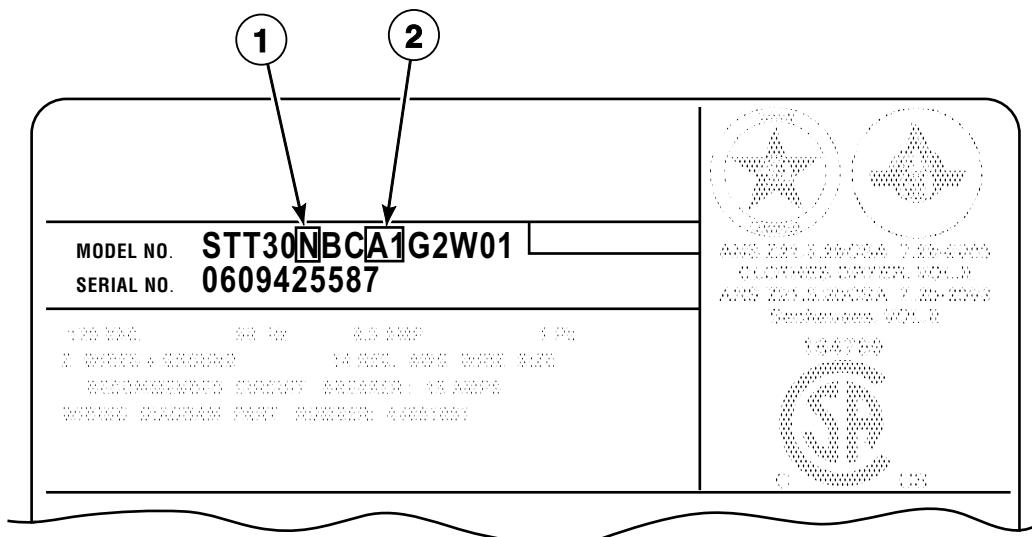
## Notes

## Model Identification

Information in this manual is applicable to these tumbler models:

CHD30STE2-CTT30E	GAT30L	IPD30STE2	MTT30E	SUT30E
CHD30STE2-CUT30E	GAT30N	IPD30STG2	MTT30F	SUT30F
CHD30STG2-CAT30L	GAT45L	IPD30STS2	MTT30L	SUT30L
CHD30STG2-CAT30N	GAT45N	IPD45STG2	MTT30N	SUT30N
CHD30STG2-CTT30L	GKT30N	ITT30E	MTT30R	SUT30R
CHD30STG2-CTT30N	GKT45N	ITT30F	MTT30S	SUT30S
CHD30STG2-CUT30L	GTT30E	ITT30L	MTT45L	SUT45L
CHD30STG2-CUT30N	GTT30L	ITT30N	MTT45N	SUT45N
CHD30STS2-CTT30S	GTT30N	ITT30R	MTT45R	SUT45R
CHD30STS2-CUT30S	GTT30S	ITT30S	NTT30N	UAT30L
CKT30N	GTT45L	ITT45L	NTT45N	UAT30N
CKT45N	GTT45N	ITT45N	PAT30L	UAT45L
CTT45L	GUT30E	ITT45R	PAT30N	UAT45N
CTT45N	GUT30L	KAT30L	PKT30N	UKT30N
DR335	GUT30N	KAT30N	PKT45N	UKT30R
DR335E2-BTT30F	GUT30S	KAT45L	PTT30E	UKT45N
DR335E2-BUT30F	GUT45L	KAT45N	PTT30L	UKT45R
DR335G2-BKT30N	GUT45N	KKT30N	PTT30N	UTT30E
DR335G2-BKT30R	HAT30L	KKT45N	PTT30S	UTT30F
DR335G2-BTT30R	HAT30N	KTT30E	PUT30E	UTT30L
DR335G2-BUT30R	HAT45L	KTT30L	PUT30L	UTT30N
DR445G2-BAT45L	HAT45N	KTT30N	PUT30N	UTT30R
DR445G2-BAT45N	HKT30N	KTT30S	PUT30S	UTT30S
DR445G2-BKT45N	HKT30R	KTT45L	SAT30L	UTT45L
DR445G2-BKT45R	HKT45N	KTT45N	SAT30N	UTT45N
DR445G2-BTT45D	HKT45R	KUT30E	SAT45L	UTT45R
DR445G2-BTT45L	HTT30D	KUT30L	SAT45N	UUT30E
DR445G2-BTT45N	HTT30E	KUT30N	SKT30N	UUT30F
DR445G2-BTT45R	HTT30F	KUT30S	SKT30R	UUT30L
DR445G2-BUT45L	HTT30L	KUT45L	SKT45N	UUT30N
DR445G2-BUT45N	HTT30N	KUT45N	SKT45R	UUT30R
DR445G2-BUT45R	HTT30R	LAT30L	STT30D	UUT30S
DRST30E2-BTT30E	HTT30S	LAT30N	STT30E	UUT45L
DRST30E2-BUT30E	HTT45D	LKT30N	STT30F	UUT45N
DRST30G2-BAT30L	HTT45L	LKT45N	STT30L	UUT45R
DRST30G2-BAT30N	HTT45N	LTT30E	STT30N	
DRST30G2-BTT30D	HTT45R	LTT30L	STT30R	
DRST30G2-BTT30L	HUT30E	LTT30N	STT30S	
DRST30G2-BTT30N	HUT30F	LTT30S	STT45D	
DRST30G2-BUT30L	HUT30L	LUT30E	STT45L	
DRST30G2-BUT30N	HUT30N	LUT30L	STT45N	
DRST30S2-BTT30S	HUT30R	LUT30N	STT45R	
DRST30S2-BUT30S	HUT30S	LUT30S		
DRST45G2-BAT45L	HUT45L			
DRST45G2-BAT45N	HUT45N			
DRST45G2-BTT45D	HUT45R			
DRST45G2-BTT45L				
DRST45G2-BTT45N				
DRST45G2-BUT45L				
DRST45G2-BUT45N				

## Product Overview - Heat Source and Voltage

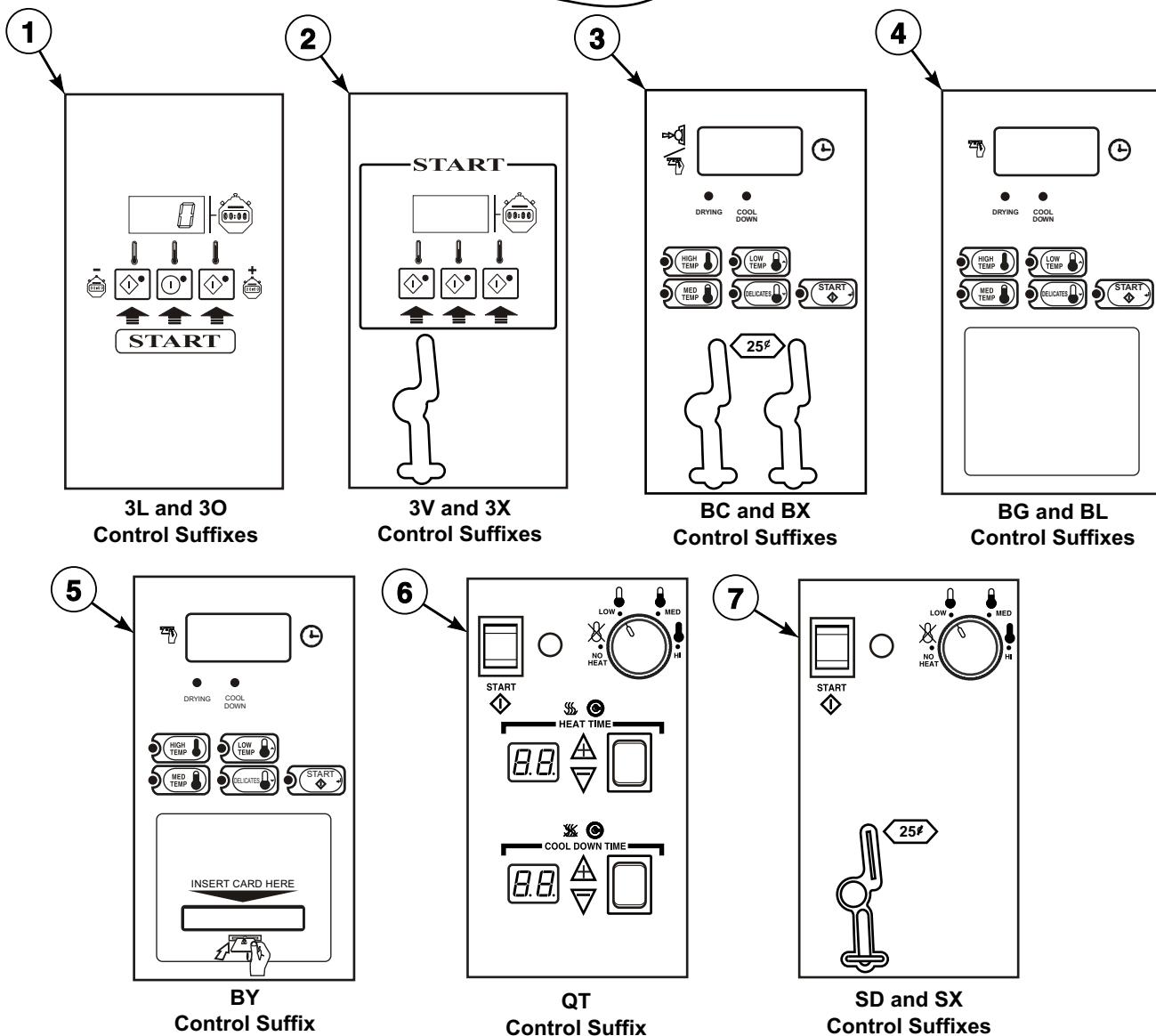
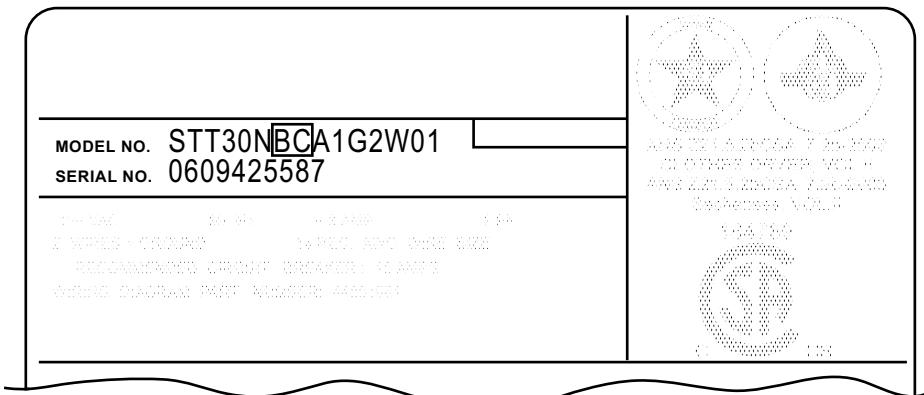


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## Product Overview - Heat Source and Voltage

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Heat Source	D: Liquid Petroleum Gas (L.P) E: Electric F: Reduced Electric (Eco Line) L: Liquid Petroleum Gas (L.P.) N: Natural Gas (N.G.) R: Reduced Gas, Natural Gas (Eco Line) S: Steam
2	-	Voltage	A1: 100, 200 Volt/50 Hertz/1 Phase A2: 100, 200-220 Volt/60Hertz/1 Phase B2: 120, 208-240 Volt/60 Hertz/1 Phase F1: 200 Volt/50 Hertz/1 Phase F2: 200 Volt/60 Hertz/1 Phase F4: 200 Volt/50 Hertz/3 Phase F5: 200-208 Volt/60 Hertz/3 Phase F6: 200-208, 240 Volt/60 Hertz/3 Phase G1: 208 Volt/60 Hertz/1 Phase G2: 208-240 Volt/60 Hertz/1 Phase J1: 230 Volt/50 Hertz/1 Phase J2: 230-240 Volt/50 Hertz/1 Phase J4: 240 Volt/60 Hertz/1 Phase J5: 230 Volt/50 Hertz/3 Phase J6: 230-240 Volt/50 Hertz/3 Phase J8: 240 Volt/60 Hertz/3 Phase M1: 380 Volt/50 Hertz/3 Phase M2: 380, 400-415 Volt/50 Hertz/3 Phase M3: 380 Volt/60 Hertz/3 Phase N1: 400-415 Volt/50 Hertz/3 Phase P1: 440 Volt/60 Hertz/3 Phase Q1: 460-480 Volt/60 Hertz/3 Phase

# Product Overview - Control Suffixes (Drawing 1 of 3)



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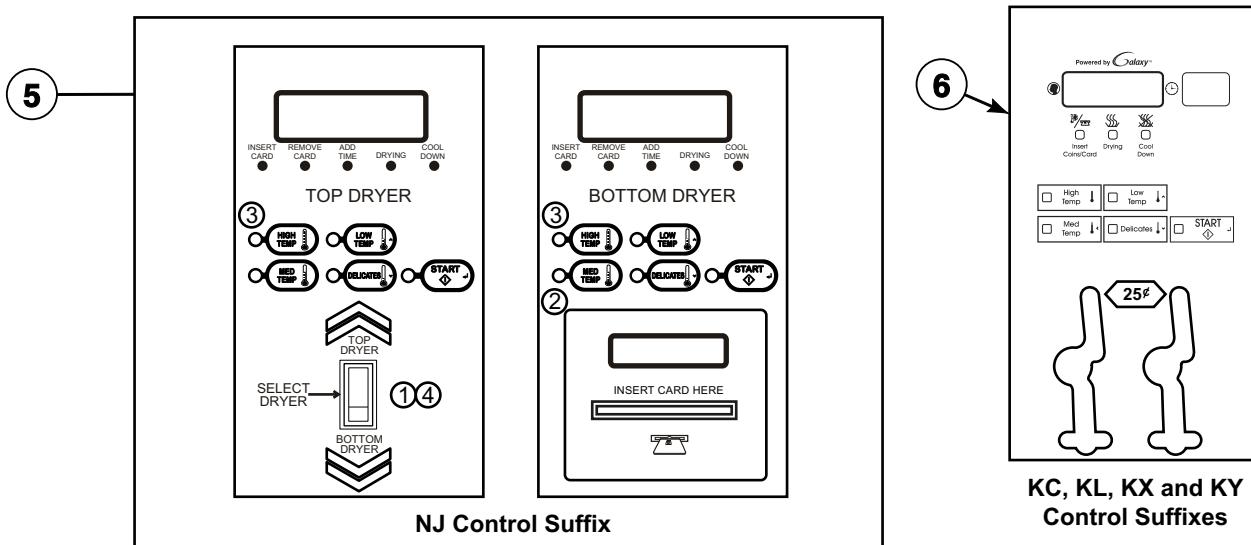
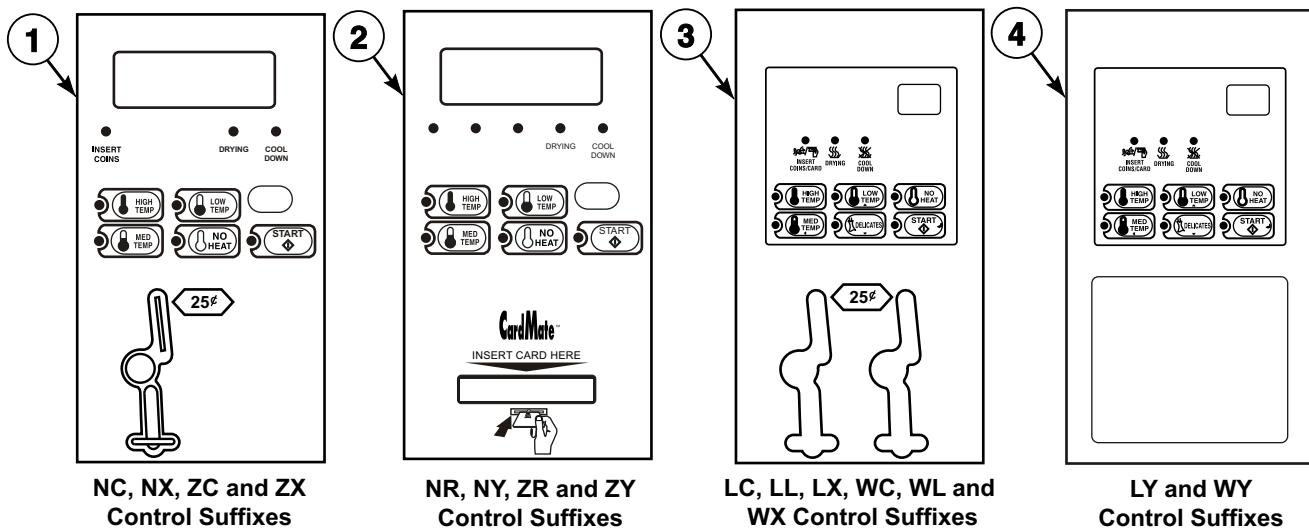
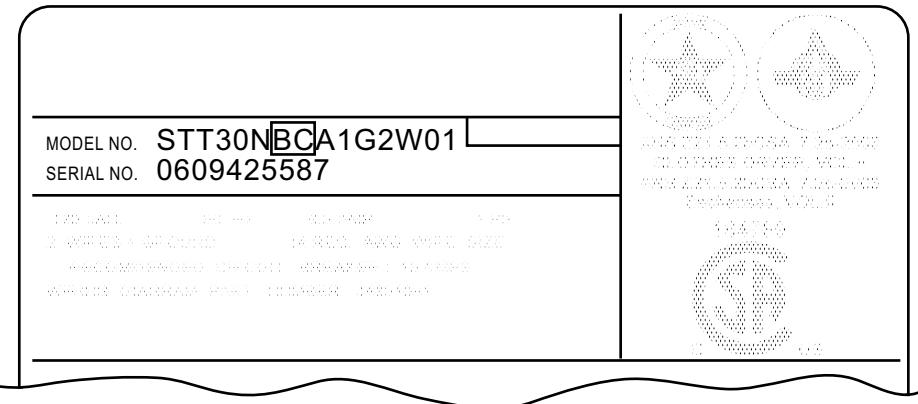
## Product Overview - Control Suffixes (Drawing 1 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Control - Nonreversing	3L: DX4 prep for central pay 3O: DX4 OPL
2	-	Control - Nonreversing	3V: DX4 vended 3X: DX4 prep for coin
3	-	Control - Nonreversing	BC: basic electronic, coin BX: basic electronic, prep for coin
4	-	Control - Nonreversing	BG: basic electronic, OPL BL: basic electronic, central pay
5	-	Control - Nonreversing	BY: basic electronic, prep for card
6	-	Control - Nonreversing	QT: dual digital timer
7	-	Control - Nonreversing	SD: single drop SX: single drop, prep for coin

**NOTE: Coin models have the following control suffixes: 3V, 3X, BC, BX, SD and SX**

**NOTE: OPL models have the following control suffixes: 3L, 3O, BG, BL, BY and QT**

# Product Overview - Control Suffixes (Drawing 2 of 3)



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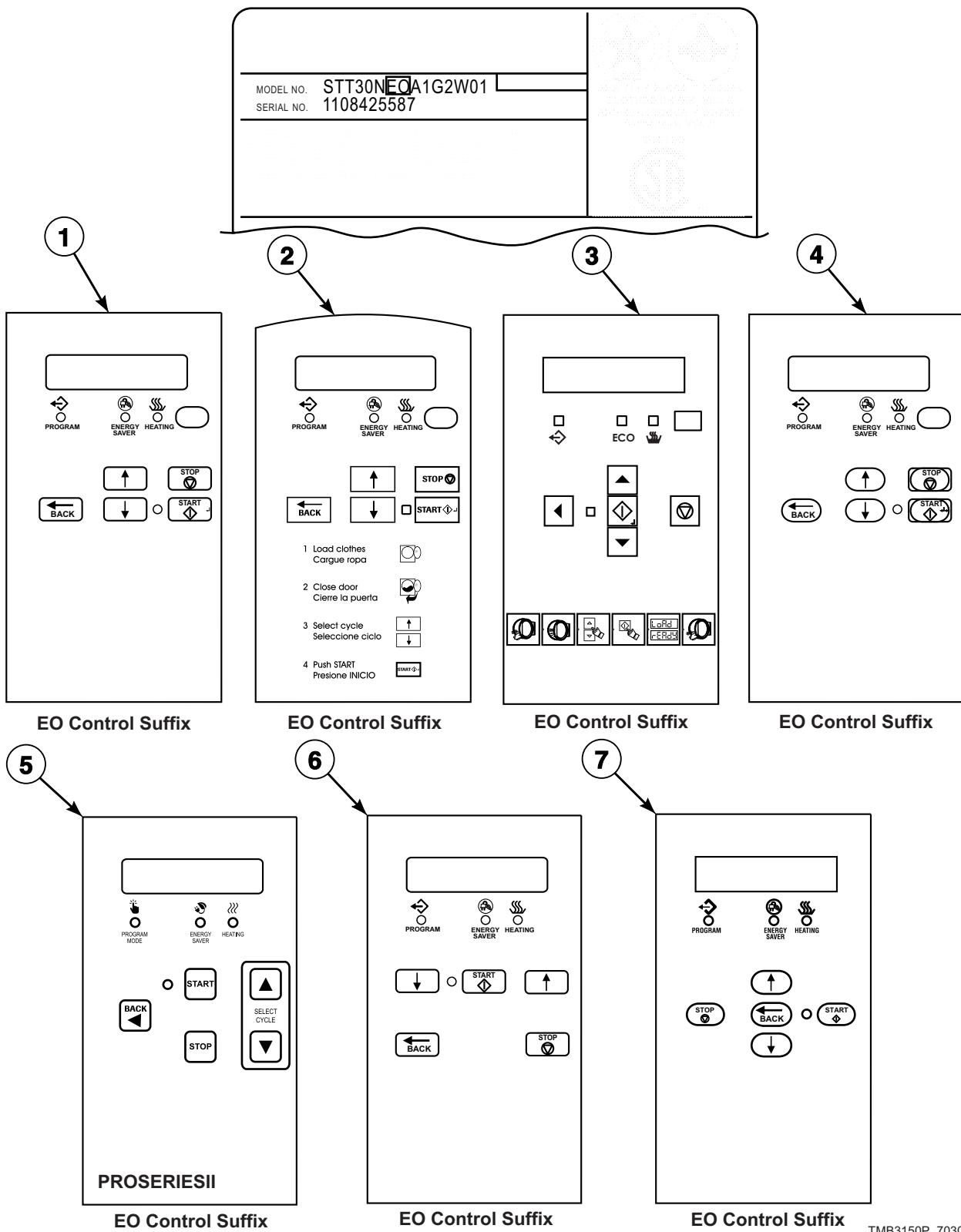
## Product Overview - Control Suffixes (Drawing 2 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Control - Nonreversing	NC: NetMaster coin NX: NetMaster, prep for coin ZC: NetMaster network coin ZX: NetMaster network, prep for coin
2	-	Control - Nonreversing	NR: NetMaster card NY: NetMaster, prep for card ZR: NetMaster network card ZY: NetMaster network, prep for card
3	-	Control - Nonreversing	LC: network adaptable coin LL: network adaptable, prep for central pay LX: network adaptable, prep for coin WC: network ready coin WL: network ready, prep for central pay WX: network ready, prep for coin
4	-	Control - Nonreversing	LY: network adaptable, prep for card WY: network ready, prep for card
5	-	Control - Nonreversing	NJ: micro, prep single card reader
6	-	Control - Nonreversing	KC: single coin KL: prep for central pay KX: prep for coin KY: prep for card

**NOTE: Coin models have the following control suffixes: KC, KL, KX, KY, LC, LL, LX, LY, NC, NX, WC, WL, WX, WY, ZC and ZX**

**NOTE: OPL models have the following control suffixes: NJ, NR, NY, ZR and ZY**

# Product Overview - Control Suffixes (Drawing 3 of 3)



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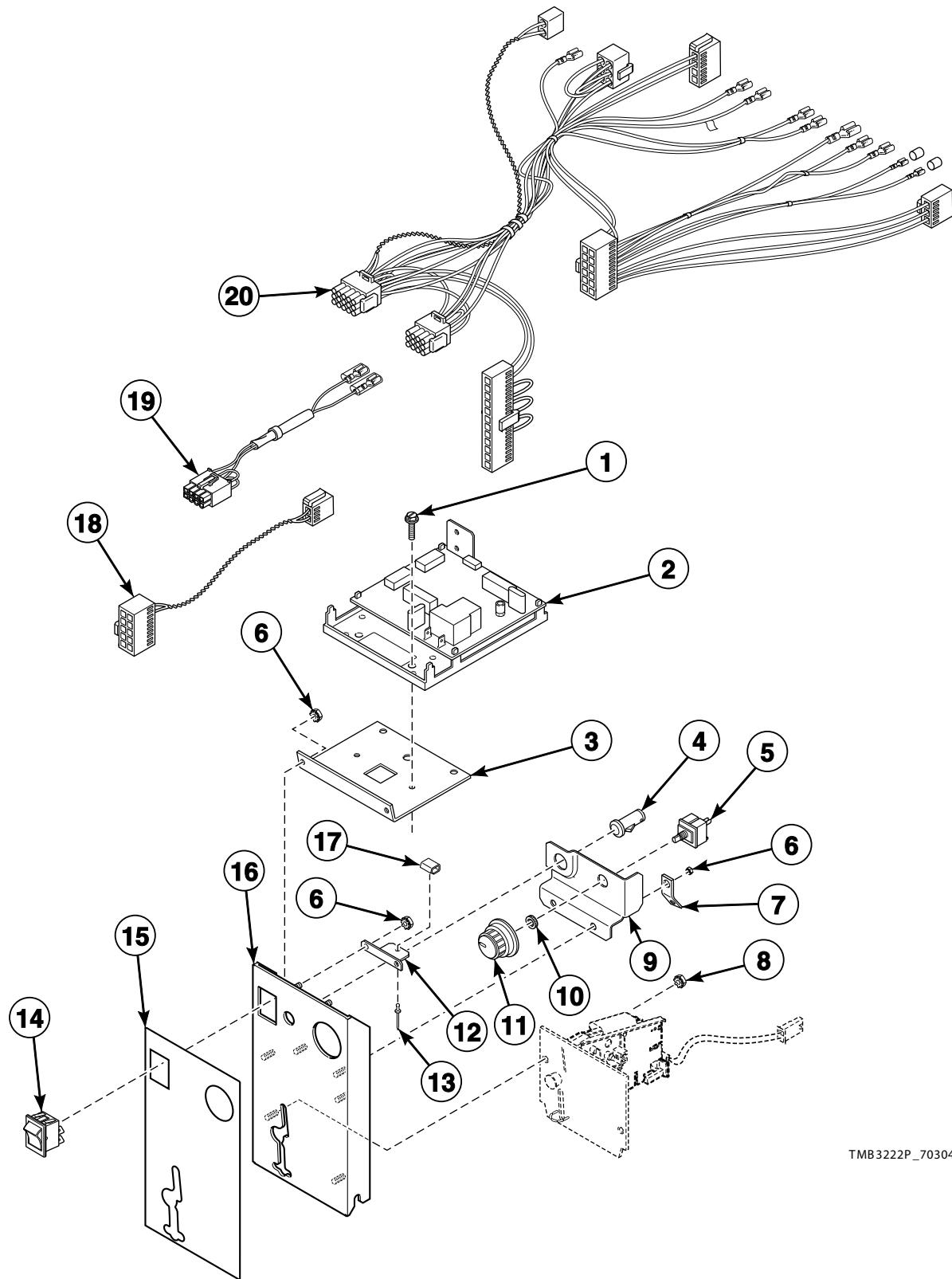
## Product Overview - Control Suffixes (Drawing 3 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Control - Nonreversing	S models; EO: LED OPL
2	-	Control - Nonreversing	H models; EO: LED OPL
3	-	Control - Nonreversing	C, D and I models; EO: LED OPL
4	-	Control - Nonreversing	U models; EO: LED OPL
5	-	Control - Nonreversing	G and K models; EO: LED OPL
6	-	Control - Nonreversing	P models; EO: LED OPL
7	-	Control - Nonreversing	L models; EO: LED OPL

NOTE: OPL models have the following control suffixes: EO

# Single Drop Control Components

T30 C, H, I and S Models Through 3/31/10 with SD and SX Control Suffixes



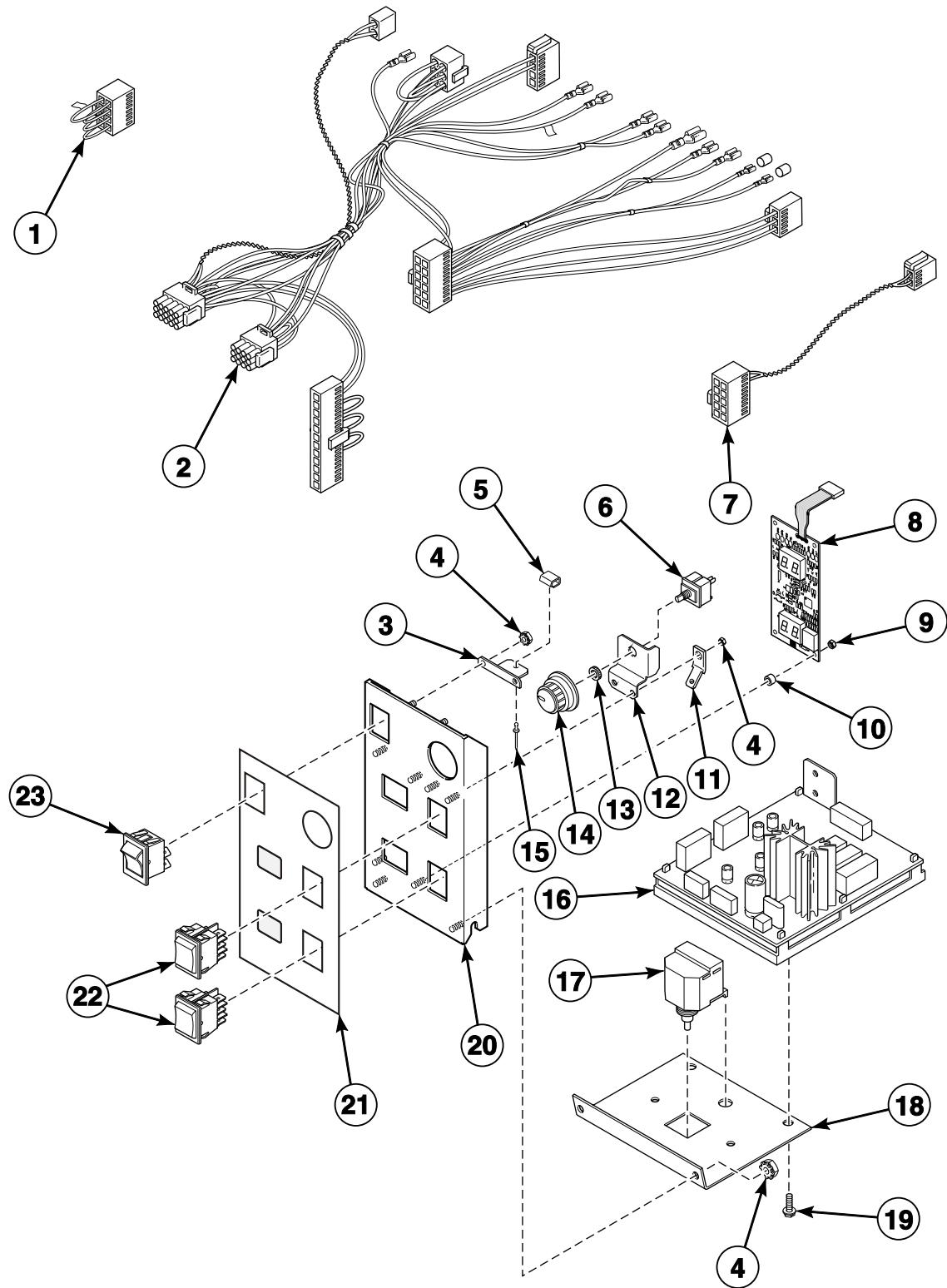
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## Single Drop Control Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70346001P	Main Harness	Electric models need 55881 Harness Strap
1	501524	Screw	
2	513139P	Control Assembly	
3	70357902	Control Chassis Mounting Bracket	
4	801431	Light	
5	511711	Temperature Selector Switch	
6	70054	Nut	
7	00177	Male Tab Terminal	
8	29786	Nut	
9	70350201	Temperature Selector Bracket	
10	24205	Nut	
11	44104601	Temperature Knob	
12	70119801	Latch Mounting Bracket	
13	M400003	Pop Rivet	
14	70455101	Rocker Switch	Start
15	70362001	Overlay	H models
	70361901	Overlay	All other models
16	70365801	Control Door Assembly	H models; Includes studs
	70365101	Control Door Assembly	All other models
17	431318	Control Door Latch	
18	70324603	Jumper Calibration Wire	SD control suffix
19	70364104P	Coin Vault Switch Harness	Non-CE models
20	70369001	Control Panel Harness	C, H, I and S non-CE and non-Australian models with SD control suffix
	70367101	Control Panel Harness	C, H and S Australian and CE models with SD control suffix

# Dual Digital Timer Components

C, H, I, S and U Models  
G and K Models Starting 1/16/12  
Models with QT Control Suffix



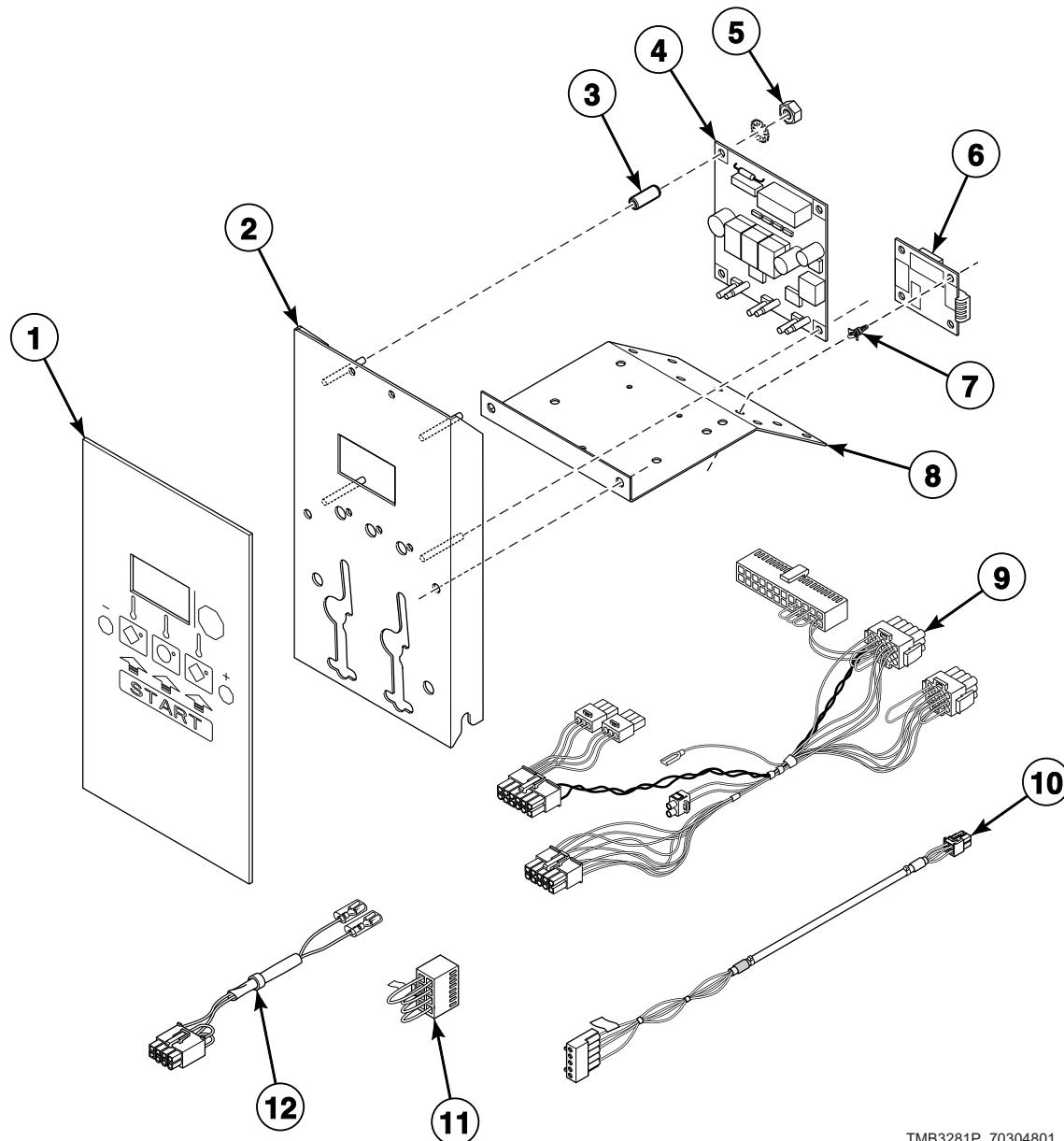
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## Dual Digital Timer Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70346001P	Main Harness	Electric models need 55881 Harness Strap; Models through 1/15/12
	70441401	Main Harness	Electric models need 55881 Harness Strap; Models starting 1/16/12
1	70364103	Bypass Harness	Non-CE models
2	70367001P	Control Panel Harness	
3	70119801	Latch Mounting Bracket	
4	70054	Nut	
5	431318	Control Door Latch	
6	511711	Temperature Selector Switch	
7	70324603	Jumper Calibration Wire	
8	512218P	Display Assembly	
9	29787	Nut	4 required
10	56079	Panel Locator	4 required
11	00177	Male Tab Terminal	
12	70391701	Temperature Selector Switch Bracket	
13	24205	Nut	
14	44104601	Temperature Knob	
15	M400003	Pop Rivet	
16	512202P	Control Assembly	
17	M4860P3	Buzzer Kit	Includes harness
18	70357901	Control Chassis Mounting Bracket	
19	501524	Screw	
20	70365601	Control Plate Assembly	H models; Includes studs
	70361201	Control Door Assembly	All other models; Includes studs
21	70361401	Overlay	H models
	70361301	Overlay	All other models
22	70461301	Rocker Switch	Black button
23	70455101	Rocker Switch	Green button; Start

# DX4 Control Components

C, D and I Models with 3L, 3O, 3V and 3X Control Suffixes



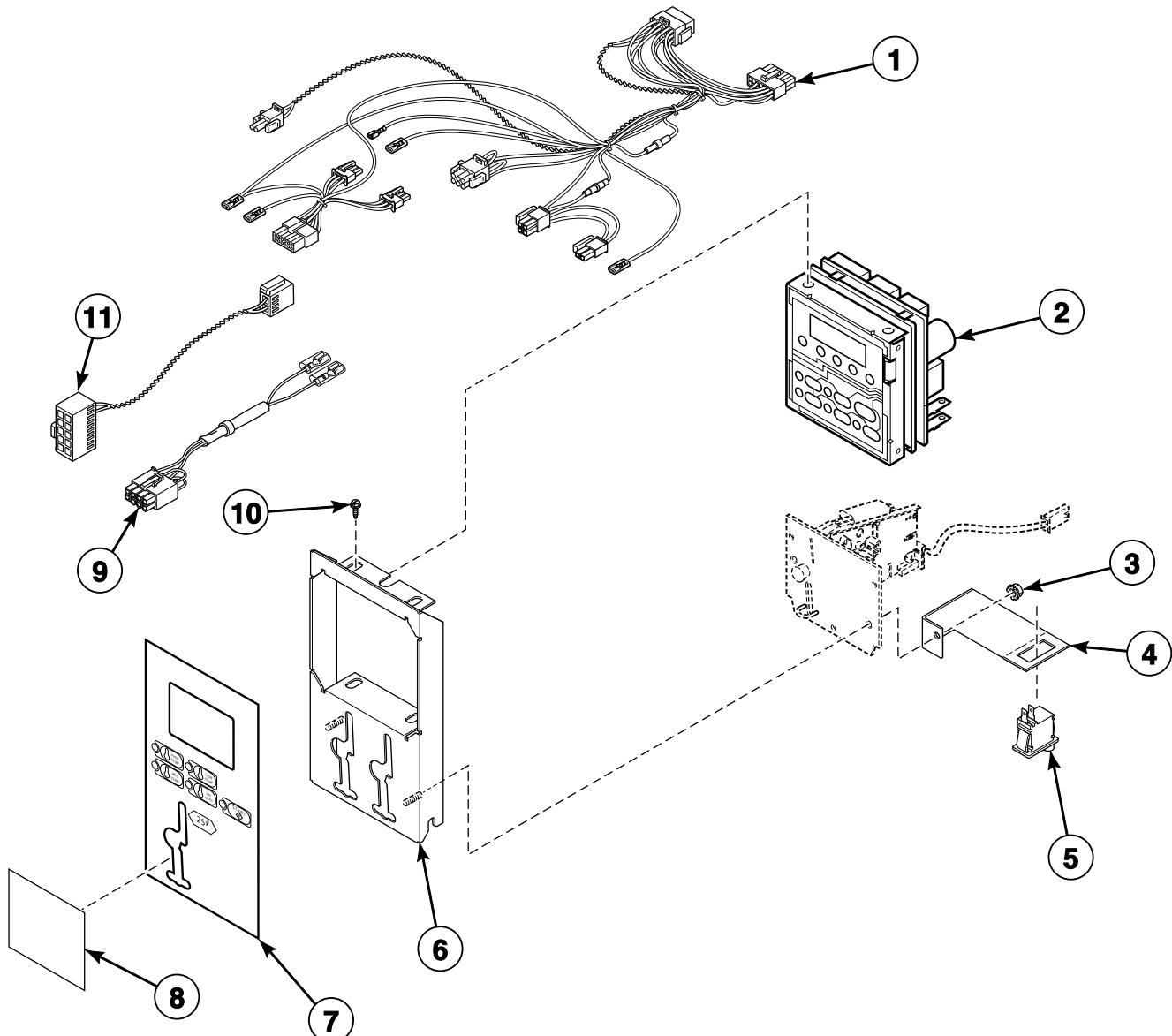
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## DX4 Control Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70441401	Main Harness	Models starting 1/16/12
<b>1</b>	70279101	Graphic Overlay	OPL; Models through 7/31/11
	70468201	Graphic Overlay	OPL; Models starting 8/1/11
	70279201	Graphic Overlay	Coin; Single drop; Models through 7/31/11
	70462601	Graphic Overlay	Coin; Single drop; Models starting 8/1/11
	70279202	Graphic Overlay	Coin; Dual drop; Models through 7/31/11
	70462602	Graphic Overlay	Coin; Dual drop; Models starting 8/1/11
	70462603	Graphic Overlay	Prep for central pay
<b>2</b>	70279301P	Control Plate Kit	
<b>3</b>	44050601	Sleeve	4 required
<b>4</b>	70462303P	Control Assembly	Non-CE and non-Australian models; 3O control suffix
	70462304P	Control Assembly	CE and Australian models; 3O control suffix
	70462367P	Control Assembly	Non-CE and non-Australian models; 3V and 3X control suffixes
	70462368P	Control Assembly	CE and Australian models; 3V and 3X control suffixes
	70462370	Control Assembly	Non-CE and non-Australian models; 3L control suffix
	70462371	Control Assembly	CE and Australian models; 3L control suffix
<b>5</b>	29787	Nut	
<b>6</b>	209/00471/75	Central Pay Interface Control Assembly	3L control suffix
<b>7</b>	211/00119/00	Standoff	3L control suffix; 4 required
<b>8</b>	70179001	Mounting Bracket	CE models; All other models with 3L control suffix
<b>9</b>	70315601P	Control Panel Harness	Non-CE and non-Australian models; Models through 12/31/13
	70485301	Control Panel Harness	Non-CE and non-Australian models; Models starting 1/1/14
	70315701	Control Panel Harness Assembly	CE and Australian models; Models through 12/31/13
	70489901	Control Panel Harness	CE and Australian models; Models starting 1/1/14
<b>10</b>	70491501	Central Pay Harness	Lower; 3L control suffix
	70491502	Central Pay Harness	Upper; 3L control suffix
<b>11</b>	70364103	Bypass Harness	Non-CE models; 3O, 3W, 3X and R3 control suffixes
<b>12</b>	70364104P	Coin Vault Switch Harness	Non-CE models; 3V and 3B control suffixes

# Coin Drop Components for MDC Models

G T30, H, I, K, L, P and S Models with BC and BX Control Suffixes



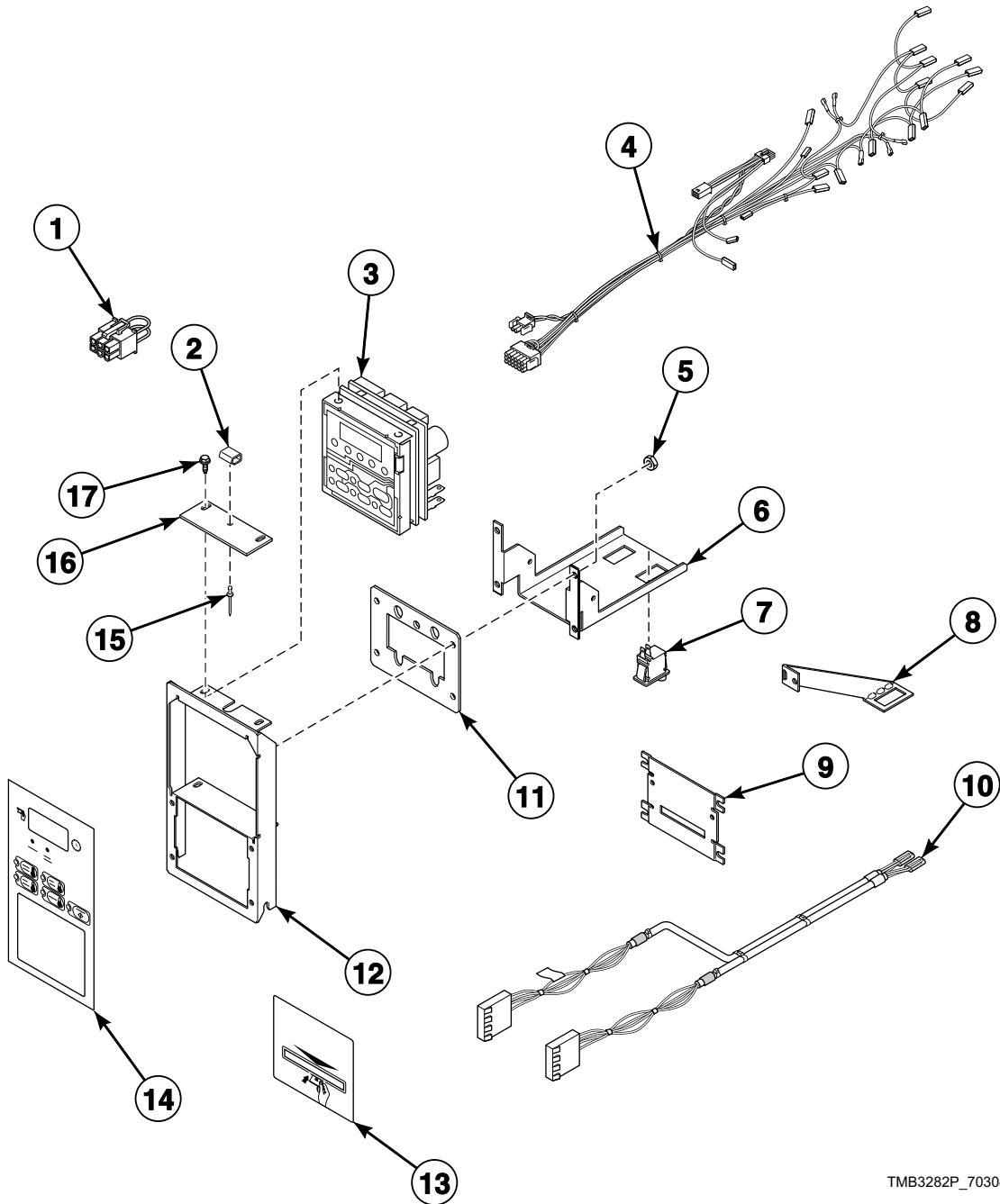
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## Coin Drop Components for MDC Models

REF	PART NO.	DESCRIPTION	COMMENTS
	70346001P	Main Harness	Electric models need 55881 Harness Strap; Models through 1/15/12
	70441401	Main Harness	Electric models need 55881 Harness Strap; Models starting 1/16/12
1	70315501P	Control Panel Harness	Control panel to main harness
2	511867P	Control Assembly	
3	29786	Nut	3 required
4	70183901	Audit Switch Bracket	
5	70413301	Pushbutton Switch	Coin vault switch
6	70291101P	Control Plate Kit	S models
	70291201P	Control Plate Kit	H models
7	70257801	Overlay	L and S models; Single drop; Text
	70257802	Overlay	S models; Dual drop; Text
	70261101	Overlay	L and S models; Single drop; Icon
	70261102	Overlay	S models; Dual drop; Icon
	70258101	Overlay	H models; Single drop
	70258102	Overlay	H models; Dual drop
	70261301	Overlay	H models; Single drop; Icon
	70452601	Overlay	G and K models; Upper; Single drop; Text
	70452602	Overlay	G and K models; Upper; Dual drop; Text
	70452701	Overlay	G and K models; Lower; Single drop; Text
	70452702	Overlay	G and K models; Lower; Dual drop; Text
	70492001	Overlay	I models; Single drop
	70492002	Overlay	I models; Dual drop
8	70321001	Overlay	P models
	70129501	Overlay	P models; Upper; Single drop
	70129601	Overlay	P models; Upper; Dual drop
	70129701	Overlay	P models; Lower; Single drop
	70129801	Overlay	P models; Lower; Dual drop
9	70364104P	Coin Vault Switch Harness	Non-CE models
10	501524	Screw	4 required for mounting control
11	70324603	Jumper Calibration Wire	

## Card Reader Components for MDC Models

G, H, I, K, L, MTT30N, MTT45N, N, P and S Models with BG, BL and BY Control Suffixes



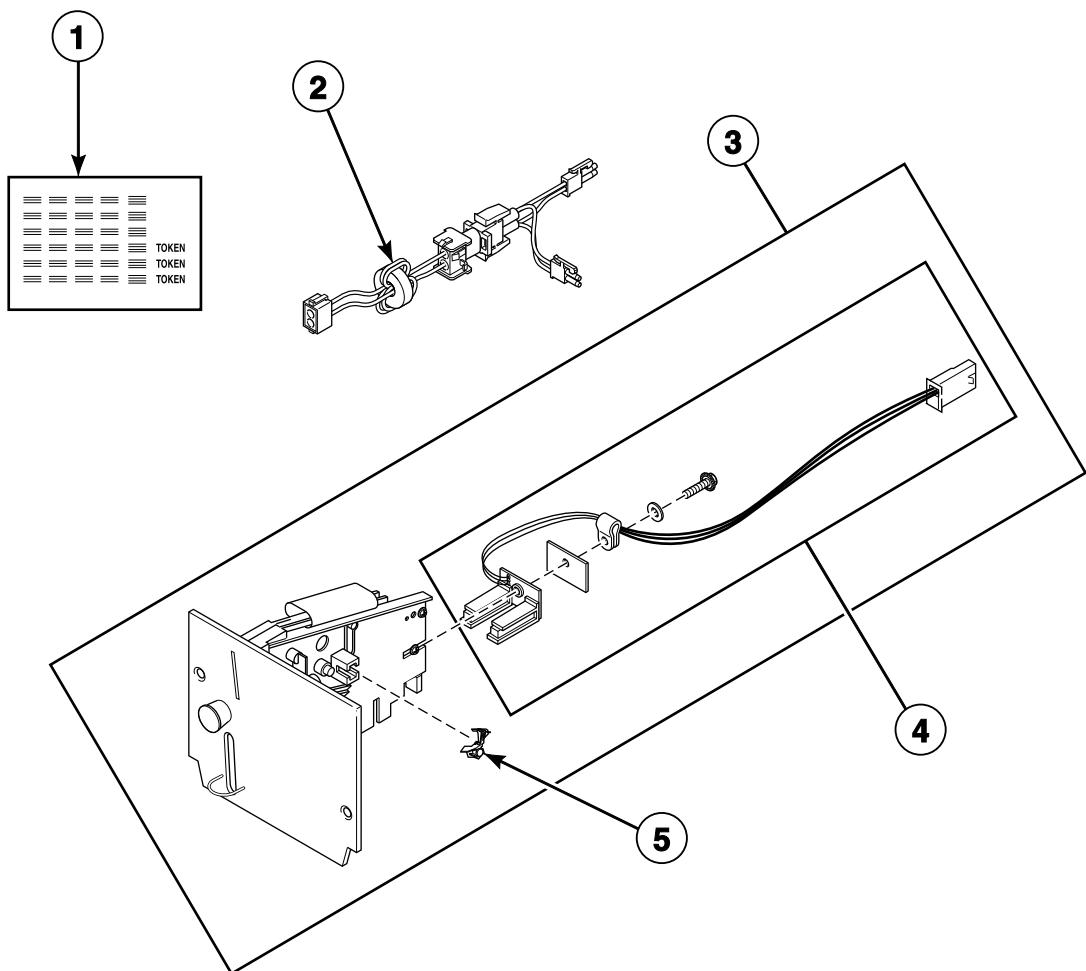
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## Card Reader Components for MDC Models

REF	PART NO.	DESCRIPTION	COMMENTS
	70346001P	Main Harness	Electric models need 55881 Harness Strap; Models through 1/15/12
	70441401	Main Harness	Electric models need 55881 Harness Strap; Models starting 1/16/12
1	70364103	Bypass Harness	Non-CE models
2	431318	Control Door Latch	
3	511867P	Control Assembly	
4	70368001P	Control Panel Harness	Non-CE and non-Australian models
	70315501P	Control Panel Harness	CE and Australian models
5	70054	Nut	
6	70119001	Chassis Mounting Bracket	Use with item 1
7	70413301	Pushbutton Switch	Coin vault switch
8	70183901	Audit Switch Bracket	Use with item 7
9	44089501	Slot Card Plate Assembly	
10	70484501	Central Pay Harness	BL control suffix
11	70208801	Mounting Plate	
12	70348901	Control Plate Assembly	G, I, K, L, M, P and S models
	70349001	Control Plate Assembly	H and N models
13	70334201	Card Reader Overlay	S models; Black; Included in literature packet
	70334301	Card Reader Overlay	H models; Gray; Included in literature packet
	70275401	Overlay	H models; Models with BL control suffix
	70286701	Overlay	P models; Models with BL control suffix; Upper
	70286801	Overlay	P models; Models with BL control suffix; Lower
	70246301	Coin Cover Overlay	I models; Models with BL control suffix
14	70335801	Overlay	L, P and S models; Text and icon
	70336001	Overlay	H models; Text and icon
	70492001	Overlay	I models
	70351501	Overlay	M models
	70304201	Overlay	N models; Text and icon
	70452801	Overlay	G and K models; Upper; BG and BL control suffixes
	70452901	Overlay	G and K models; Lower; BG and BL control suffixes
15	M400003	Pop Rivet	
16	70184501	Latch Mounting Bracket	
17	501524	Screw	4 required

# Coin Drops

All Models Except U Models



TMB2921P\_70304801

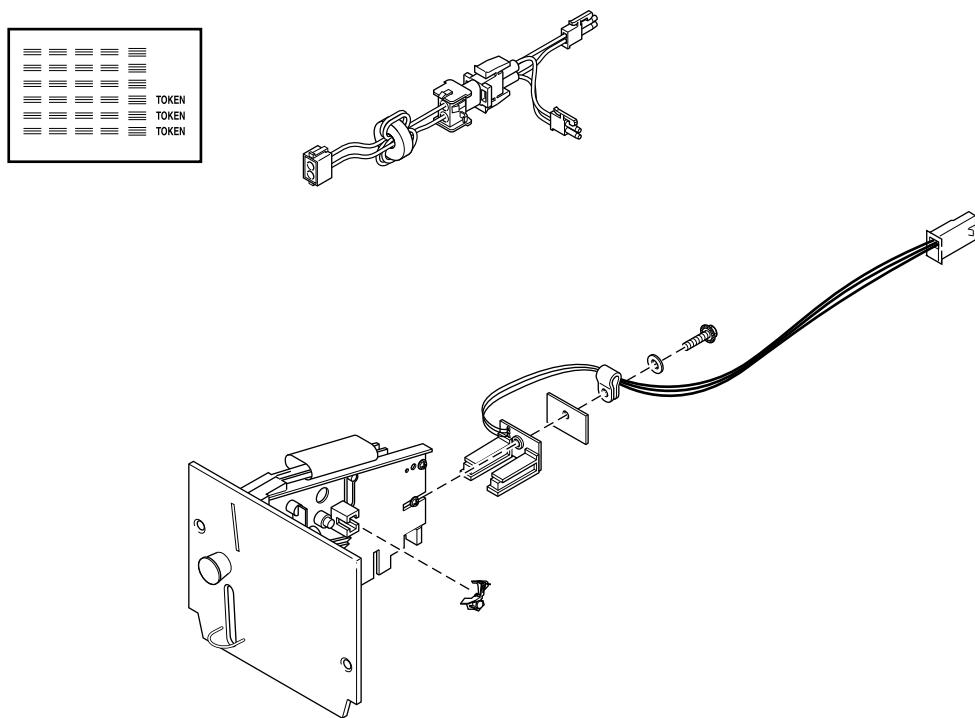
## Coin Drops

REF	PART NO.	DESCRIPTION	COMMENTS
1	38725	Coin Identification Paper	
2	44065801	Electronic Coin Drop Harness	
3	70294103P	Electronic Coin Drop Assembly	United Kingdom (default) and Europe
	70294104	Electronic Coin Drop Assembly	Europe (default), Denmark and Norway
	70294105P	Electronic Coin Drop Assembly	Australia (default), New Zealand, Hong Kong, South Korea and Malaysia
	70294106	Electronic Coin Drop Assembly	Mexico (default), Ecuador and United States
	70294107	Electronic Coin Drop Assembly	Lithuania (default), Latvia and Europe
	70294116	Electronic Coin Drop Assembly	Malaysia (default) and China
	70294117	Electronic Coin Drop Assembly	Russia; 5.00 and 10.00
	70294119	Electronic Coin Drop Assembly	Thailand; 1, 5 and 10 Baht
	70294120	Electronic Coin Drop Assembly	Chile; Chilean peso
	70294121	Electronic Coin Drop Assembly	Singapore
	70294111	Electronic Coin Drop Assembly	Euro; .10 - 2.00
	70441601P	Coin Drop	USA; \$.25
	70256402P	Coin Drop	USA; Dual; \$.25 and \$1.00
	70429001	Coin Drop	D models; USA
	38475	Coin Drop Assembly	Japan; 100 yen
	38519	Coin Drop Assembly	Japan; 100 and 500 yen
	38467	Coin Drop Assembly	Australia; .20 and 1.00
	70447301	Coin Drop Assembly	Australia; 1.00 and 2.00
	70482401	Coin Drop Assembly	New Zealand; 1.00 and 2.00
	39748	Coin Drop	HU, PU and SU models; Token; Jeton
	210195	Coin Drop Assembly	Euro; .20 and 1.00
	210196	Coin Drop Assembly	Euro; .50 and 1.00
	38462P	Coin Drop Assembly	Token; STD-118-1
	38463	Coin Drop Assembly	Token; STD-118-5
	70471601	Coin Drop Assembly	Token; 7K
	38464P	Coin Drop Assembly	Canada; .25
	70441602	Coin Drop Assembly	Canada; .25 and 1.00
	38472	Coin Drop Assembly	England; 20 pence and 1 pound
	N/A	Coin Drop Assembly	Denmark; 1 and 5 DKK; May replace with 70294104 Electronic Coin Drop Assembly
	38521	Coin Drop Assembly	Korea; 100 and 500 won
	38963P	Coin Drop	Token; STD-118-16
	N/A	Coin Drop Assembly	Taiwan; Dual; 5 and 10 NT; May replace with CK113 Electronic Coin Drop Kit
	39157	Coin Drop Assembly	Israel; Shekel
	CK077	Coin Drop Kit	Taiwan; 10 NT
4	200674P	Opto Coupler	
5	201595P	Wire Guard	

N/A = Part no longer available

# Coin Drop Kits

All Models Except U Models



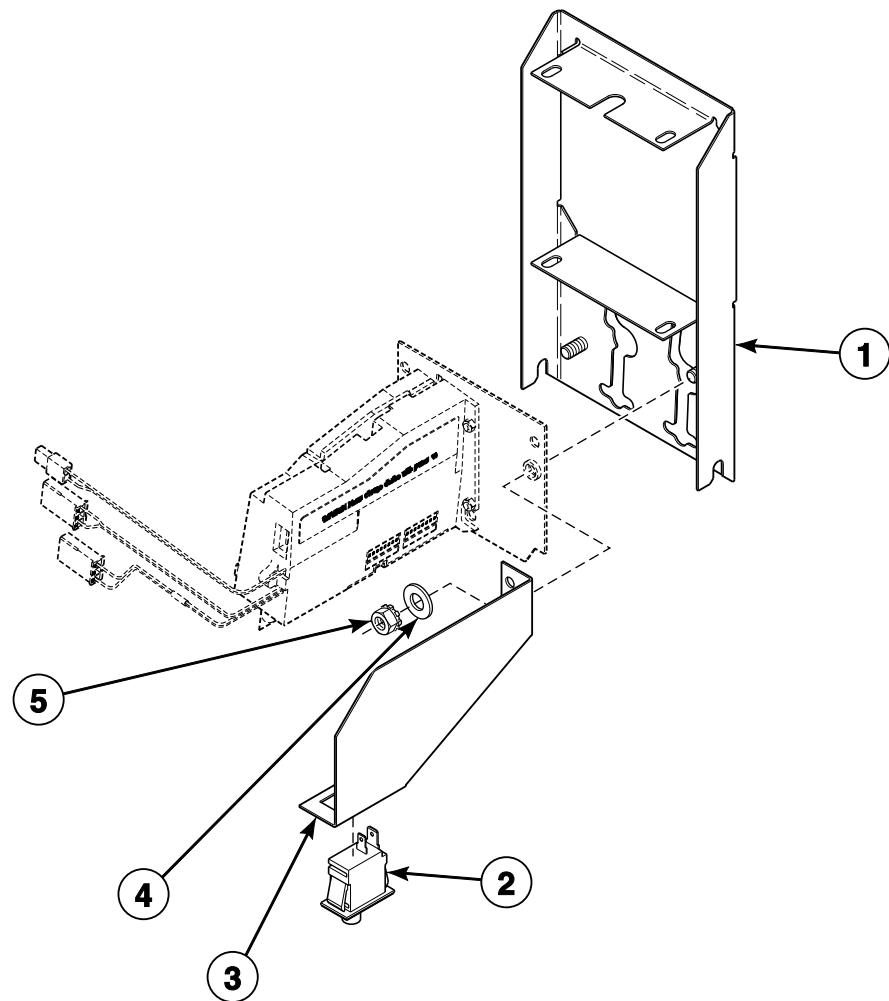
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## Coin Drop Kits

REF	PART NO.	DESCRIPTION	COMMENTS
CK115	Electronic Coin Drop Kit		United States and Canada
CK113	Electronic Coin Drop Kit		Japan and Taiwan
CK099	Electronic Coin Drop Kit		Australia (default), New Zealand, Hong Kong, South Korea and Malaysia
CK100	Electronic Coin Drop Kit		United Kingdom (default) and Europe
CK101	Electronic Coin Drop Kit		Europe (default), Denmark and Norway
CK103	Electronic Coin Drop Kit		Lithuania (default), Latvia and Europe
CK108	Electronic Coin Drop Kit		South Africa
CK109	Electronic Coin Drop Kit		Euro
CK116	Electronic Coin Drop Kit		Malaysia (default) and China
CK117	Electronic Coin Drop Kit		Russia
CK118	Electronic Coin Drop Kit		Philippine
CK119	Electronic Coin Drop Kit		Thailand
CK120	Electronic Coin Drop Kit		Chile
CK121	Electronic Coin Drop Kit		Singapore
CK122	Electronic Coin Drop Kit		New Zealand; 1.00 and 2.00

## Electronic Coin Drop Components

C, D, G, H, I, K, L, P and S Models with 3V, BC, KC, LC, NC, WC and ZC Control Suffixes



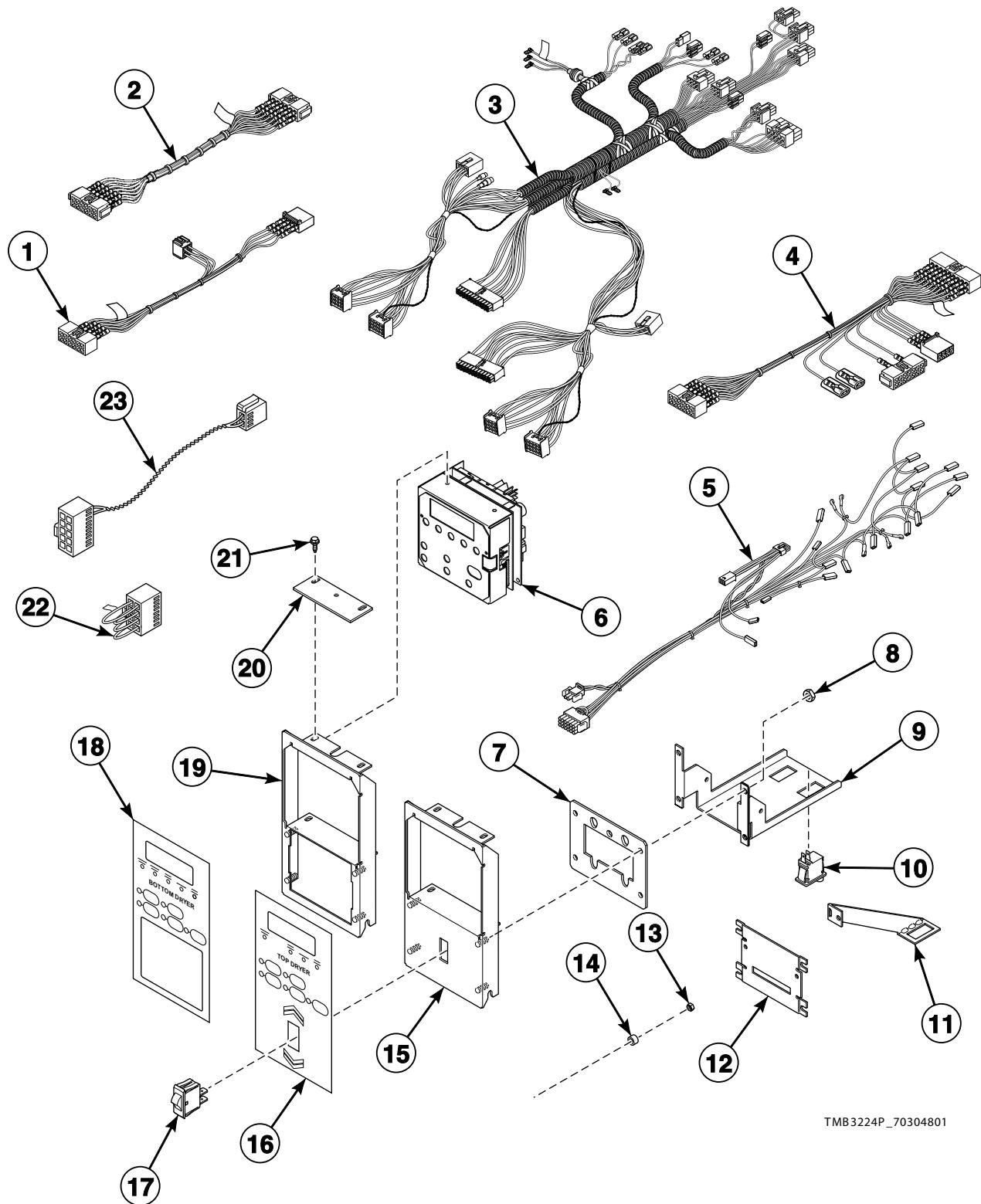
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## Electronic Coin Drop Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70291201P	Control Plate Kit	H models
	70291101P	Control Plate Kit	All other models
2	70413301	Pushbutton Switch	Coin vault switch
3	70292601	Audit Switch Bracket	
4	70292801	Washer	2 required
5	29786	Nut	2 required

# Card Reader Components for Micro Models

K Models Through Serial No. 1101018349 with NJ Control Suffix



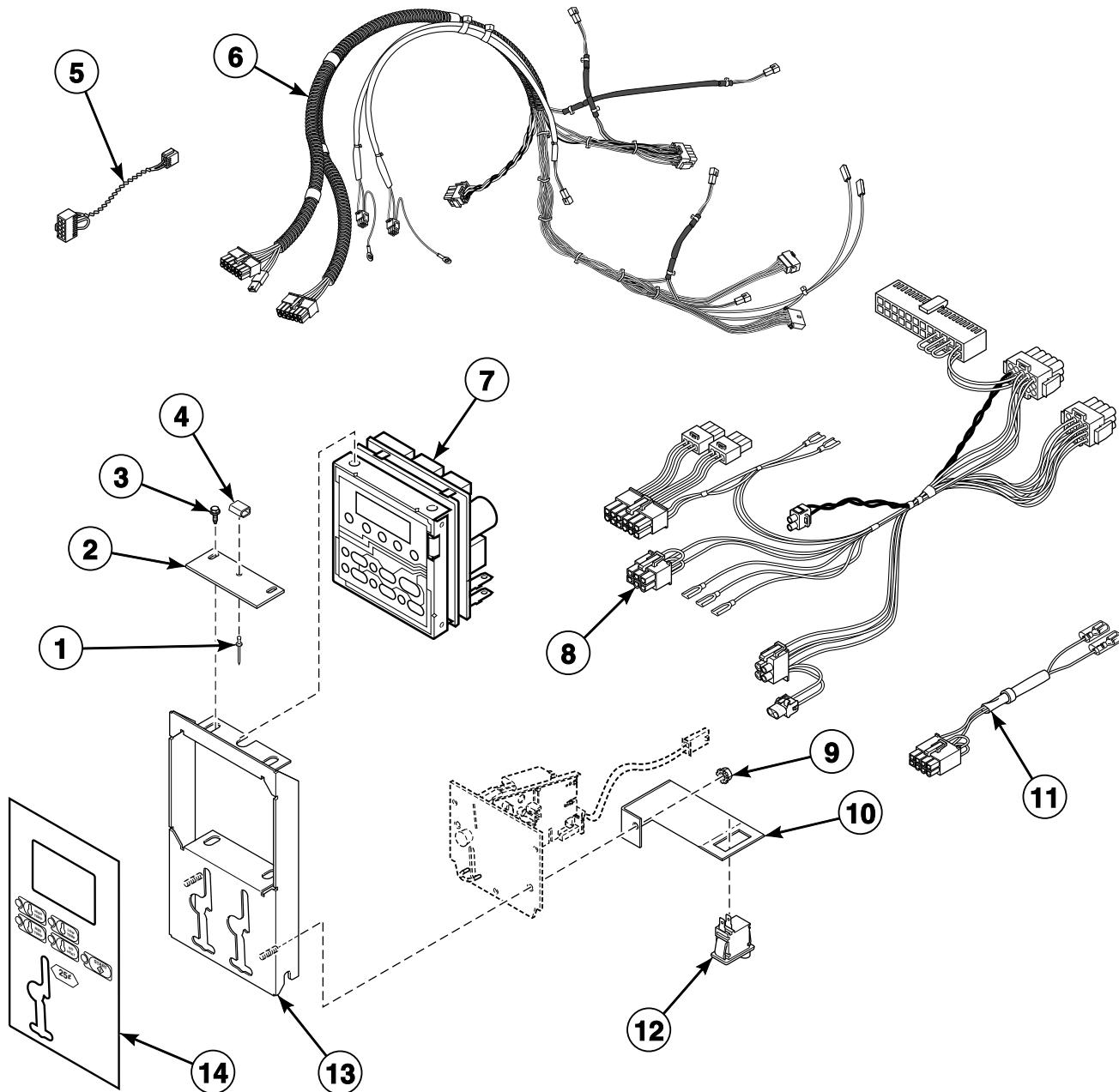
TMB3224P\_70304801

## Card Reader Components for Micro Models

REF	PART NO.	DESCRIPTION	COMMENTS
	430497	Screw	
	36274	Wire Clip	
	70307003	Control Housing Cover	
1	70420101P	Lower Card Reader Harness	
2	70419901P	Main Harness	Single card reader; Electric models need 55881 Harness Strap
3	70346001P	Main Harness	Electric models need 55881 Harness Strap
4	70420001P	Upper Card Reader Harness	
5	70368001P	Control Panel Harness	Non-CE and non-Australian models
	70315501P	Control Panel Harness	CE and Australian models
6	505905P	Control Kit	
7	70208801	Mounting Plate	
8	70054	Nut	
9	70119001	Chassis Mounting Bracket	
10	70413301	Pushbutton Switch	Coin vault switch
11	70183901	Audit Switch Bracket	Use with item 10
12	44089501	Slot Card Plate Assembly	
13	29787	Nut	
14	56079	Panel Locator	
15	70420201	Control Mounting Bracket Assembly	
16	70418001	Overlay	Upper
17	44099601	Rocker Switch	
18	70417901	Overlay	Bottom
19	70348901	Control Plate Assembly	
20	70184501	Latch Mounting Bracket	
21	501524	Screw	4 required
22	70364103	Bypass Harness	Non-CE models
23	70324603	Jumper Calibration Wire	

# Coin Drop Components for NetMaster Models

KT Models Through Serial No. 1101018349 and ST Models Through Serial No. 0904004427  
NC, NX, ZC and ZX Control Suffixes



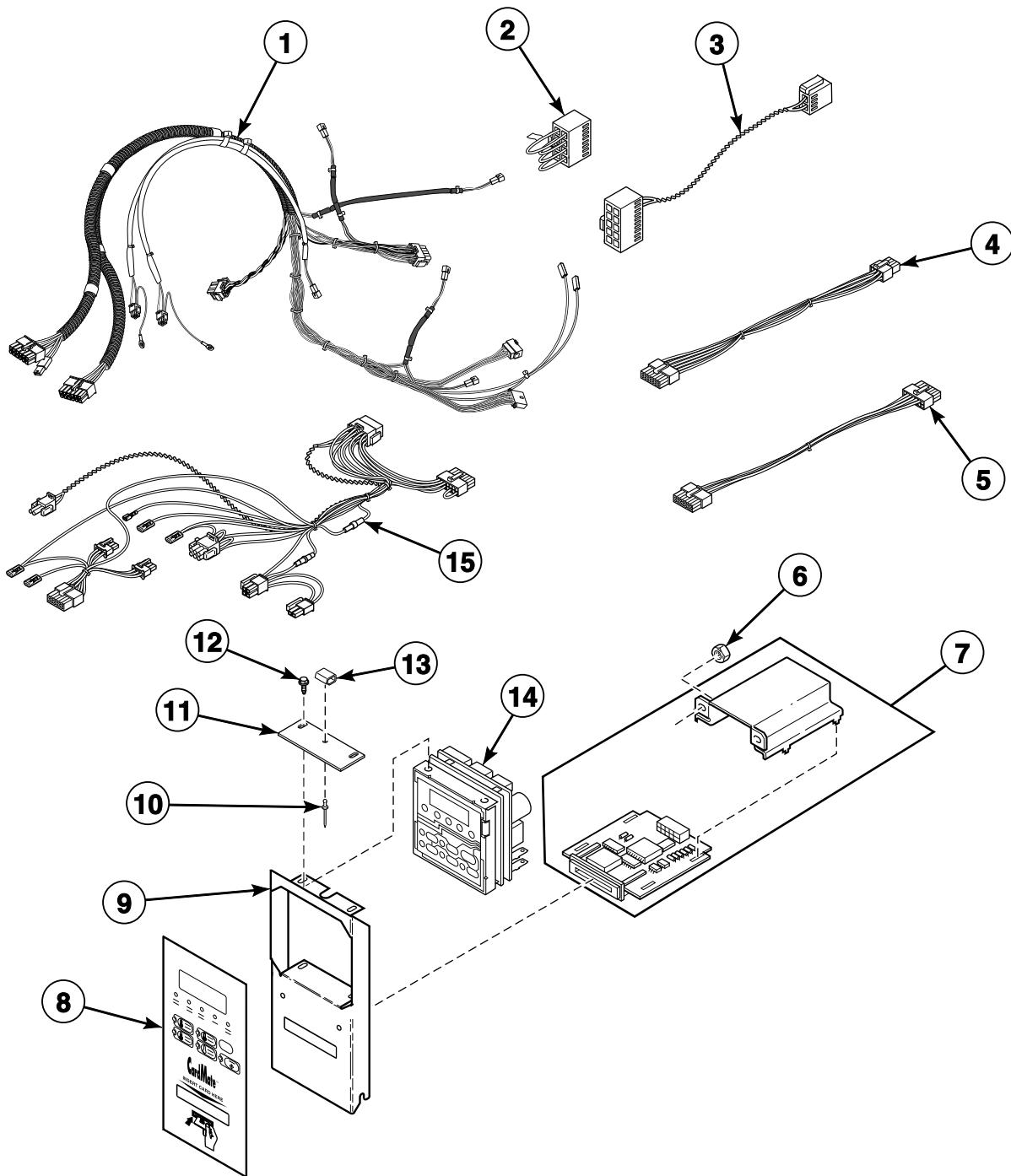
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## Coin Drop Components for NetMaster Models

REF	PART NO.	DESCRIPTION	COMMENTS
	44147801	Overlay	K models
1	M400003	Pop Rivet	
2	70184501	Latch Mounting Bracket	
3	501524	Screw	4 required
4	431318	Control Door Latch	
5	70211703P	Jumper Calibration Assembly	
6	70346002P	Main Harness	Electric models need 55881 Harness Strap
7	505905P	Control Kit	Includes tape
8	70368001P	Control Panel Harness	
9	29786	Nut	
10	70292601	Audit Switch Bracket	
11	70364104P	Coin Vault Switch Harness	NC and ZC control suffixes; Non-CE models
12	70413301	Pushbutton Switch	Coin vault switch
13	70291101P	Control Plate Kit	
	70419501	Control Plate Assembly	K models
14	70184101	Overlay	Single drop
	70184102	Overlay	Dual drop
	70413601	Overlay	K models; NC and NX control suffixes; Single drop; Bottom
	70413602	Overlay	K models; NC and NX control suffixes; Dual drop; Bottom
	70413901	Overlay	K models; NC and NX control suffixes; Single drop; Upper
	70413902	Overlay	K models; NC and NX control suffixes; Dual drop; Upper

# Card Reader Components for NetMaster Models

KT Models Through Serial No. 1101018349 and SA and ST Models Through Serial No. 0904004427  
NR, NY, ZR and ZY Control Suffixes



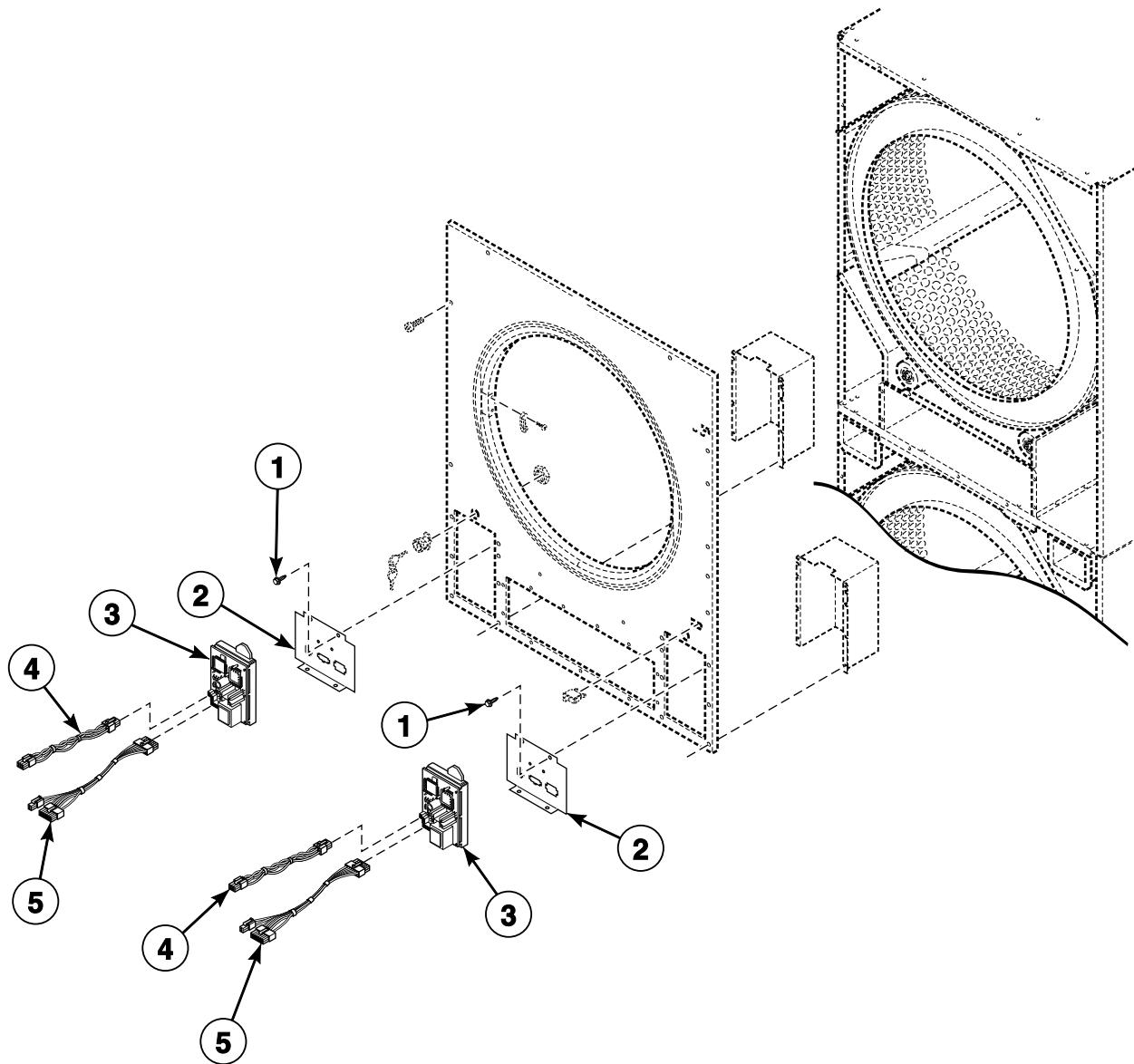
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## Card Reader Components for NetMaster Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70346002P	Main Harness	ZR and ZY control suffixes; Electric models need 55881 Harness Strap
2	70364103	Bypass Harness	Non-CE models
3	70211703P	Jumper Calibration Assembly	
4	70206601	Card Reader Network Harness Assembly	Card reader or network
5	70211801	Card Reader Harness Assembly	
6	70054	Nut	2 required
7	510068P	Card Reader and Bracket Assembly	
8	70184201	Overlay	Card reader installed
	70235101	Overlay	Card reader ready
	70416301	Overlay	K models; NY control suffix; Upper
	70416401	Overlay	K models; NY control suffix; Bottom
9	70175911	Control Door Assembly	NR control suffix
10	M400003	Pop Rivet	
11	70184501	Latch Mounting Bracket	
12	501524	Screw	4 required
13	431318	Control Door Latch	
14	505905P	Control Kit	Includes tape
15	70368001P	Control Panel Harness	KT and ST models
	70315501P	Control Panel Harness	SA models

# Network Board for NetMaster Models

SA and ST Models Through Serial No. 0904004427 with ZC, ZR, ZX and ZY Control Suffixes



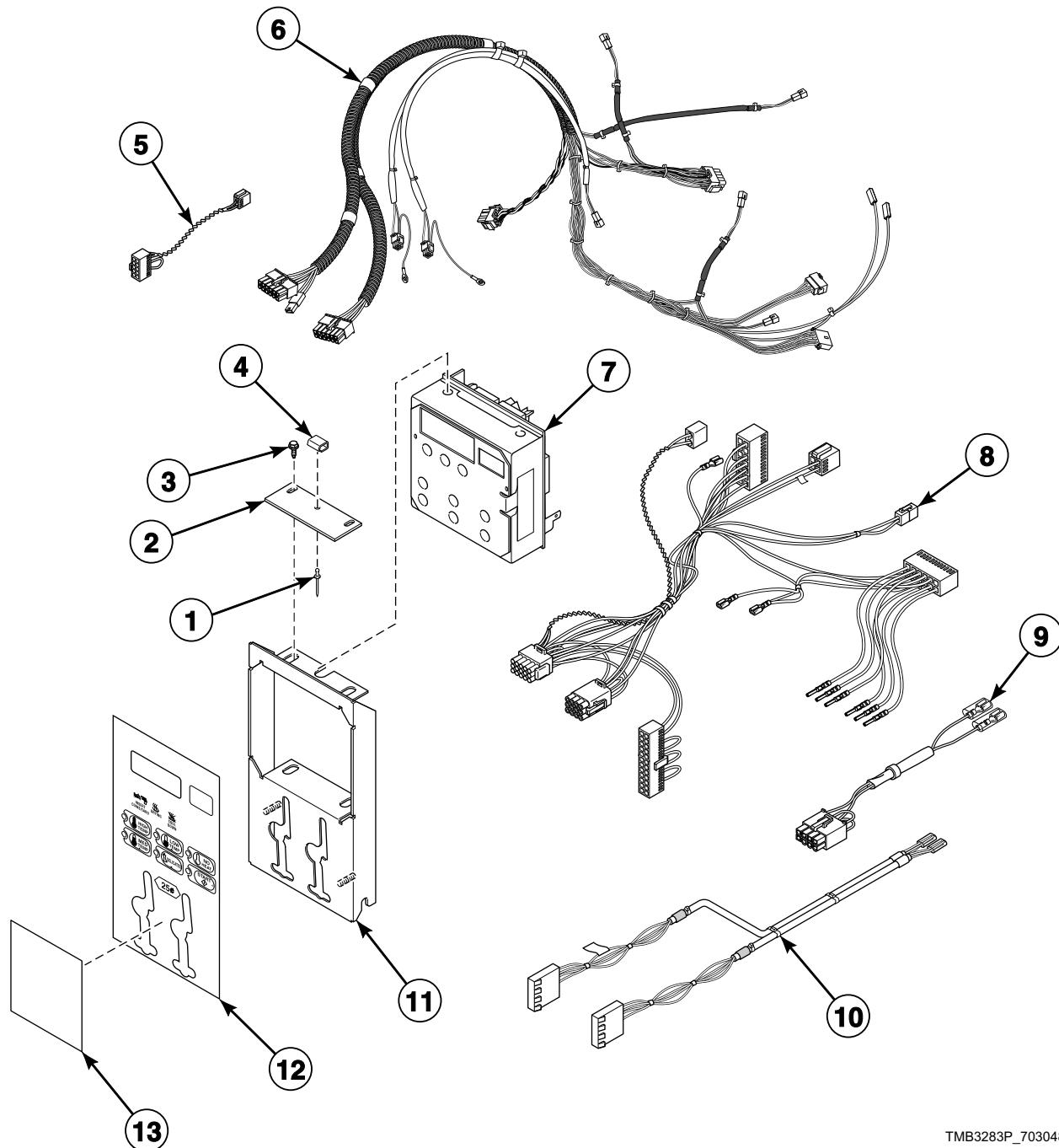
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## Network Board for NetMaster Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	52909	Screw	
2	70307002	Control Housing Cover	
3	210016P	Network Board Assembly	
4	70211101	Communication Harness Assembly	Network board to main harness at control bulkhead
5	800217	Network Wire Harness Assembly	

# Coin Drop Components for Quantum Models

M and S Models with LC, LL, LX, WC, WL and WX Control Suffixes



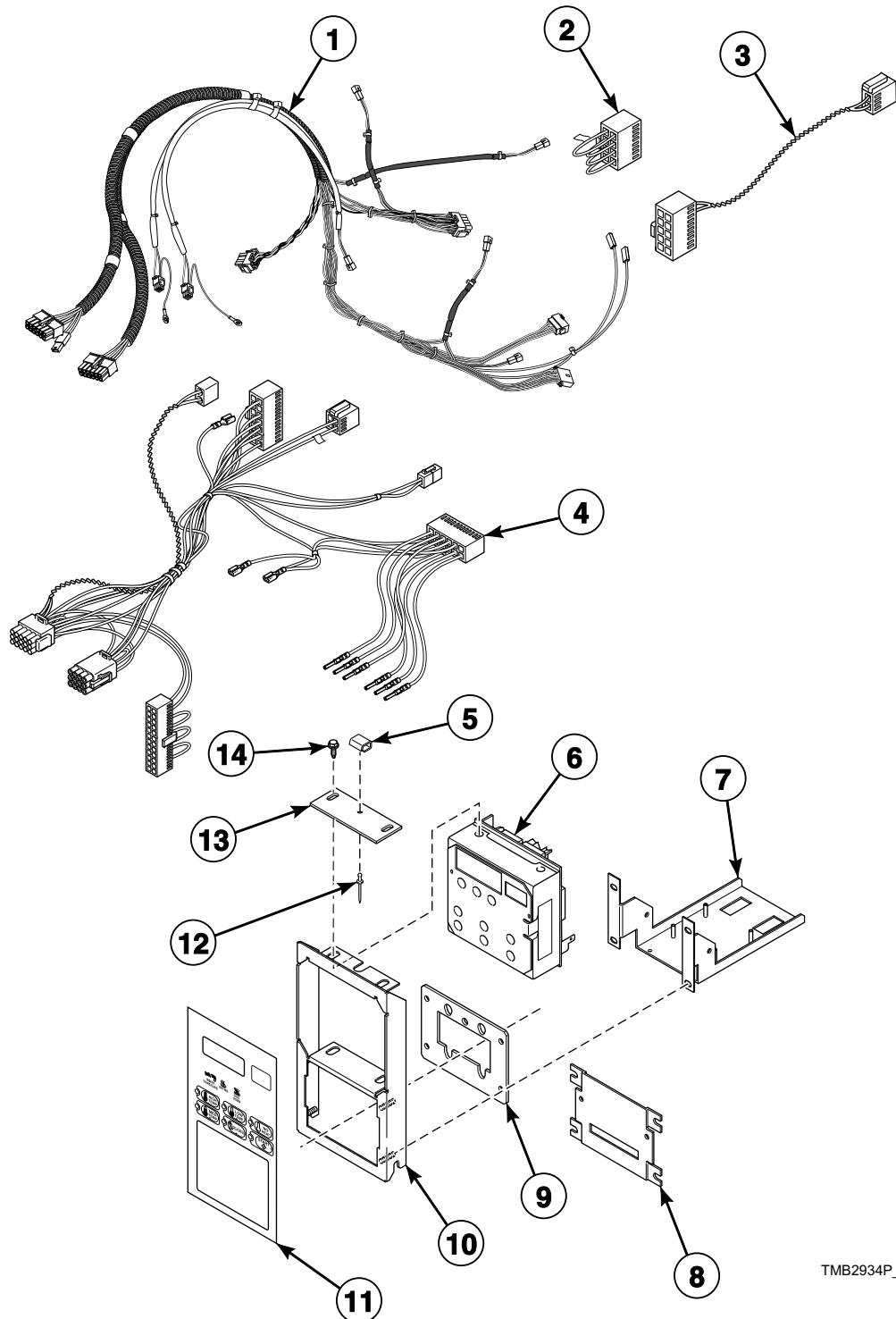
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## Coin Drop Components for Quantum Models

REF	PART NO.	DESCRIPTION	COMMENTS
	NK207	Network Retrofit Kit	LC and LX control suffixes; Wired
	NK220	Network Controller Kit	LC and LX control suffixes; Wired
	NK301	Wireless Network Kit	LC and LX control suffixes
	NK320	Ethernet Gateway Kit	LC and LX control suffixes; Wireless
	NK330	USB Gateway Kit	LC and LX control suffixes; Wireless
1	M400003	Pop Rivet	
2	70184501	Latch Mounting Bracket	
3	501524	Screw	4 required
4	431318	Control Door Latch	
5	70324603	Jumper Calibration Wire	
6	70346001P	Main Harness	LC and LX control suffixes; Electric models need 55881 Harness Strap; Models through 1/15/12
	70346002P	Main Harness	WC and WX control suffixes; Electric models need 55881 Harness Strap; Models through 1/15/12
	70441401	Main Harness	Electric models need 55881 Harness Strap; Models starting 1/16/12
7	70450501P	Control Assembly	Includes tape
8	70410401P	Control Panel Harness	
9	70364104P	Coin Vault Switch Harness	Non-CE models
10	70484501	Central Pay Harness	LL and WL control suffixes
11	70291101P	Control Plate Kit	
12	70449401	Control Overlay	STT30D, STT45D and M models
	70443401	Control Overlay	Models STT30D and STT45D; Upper
	70443501	Control Overlay	Models STT30D and STT45D; Lower
	70410101	Control Overlay	All other models; Single drop
	70410102	Control Overlay	All other models; Dual drop
13	39564	Coin Drop Overlay	LL and WL control suffixes; Cover

# Card Reader Components for Quantum Models

M and S Models with LY and WY Control Suffixes



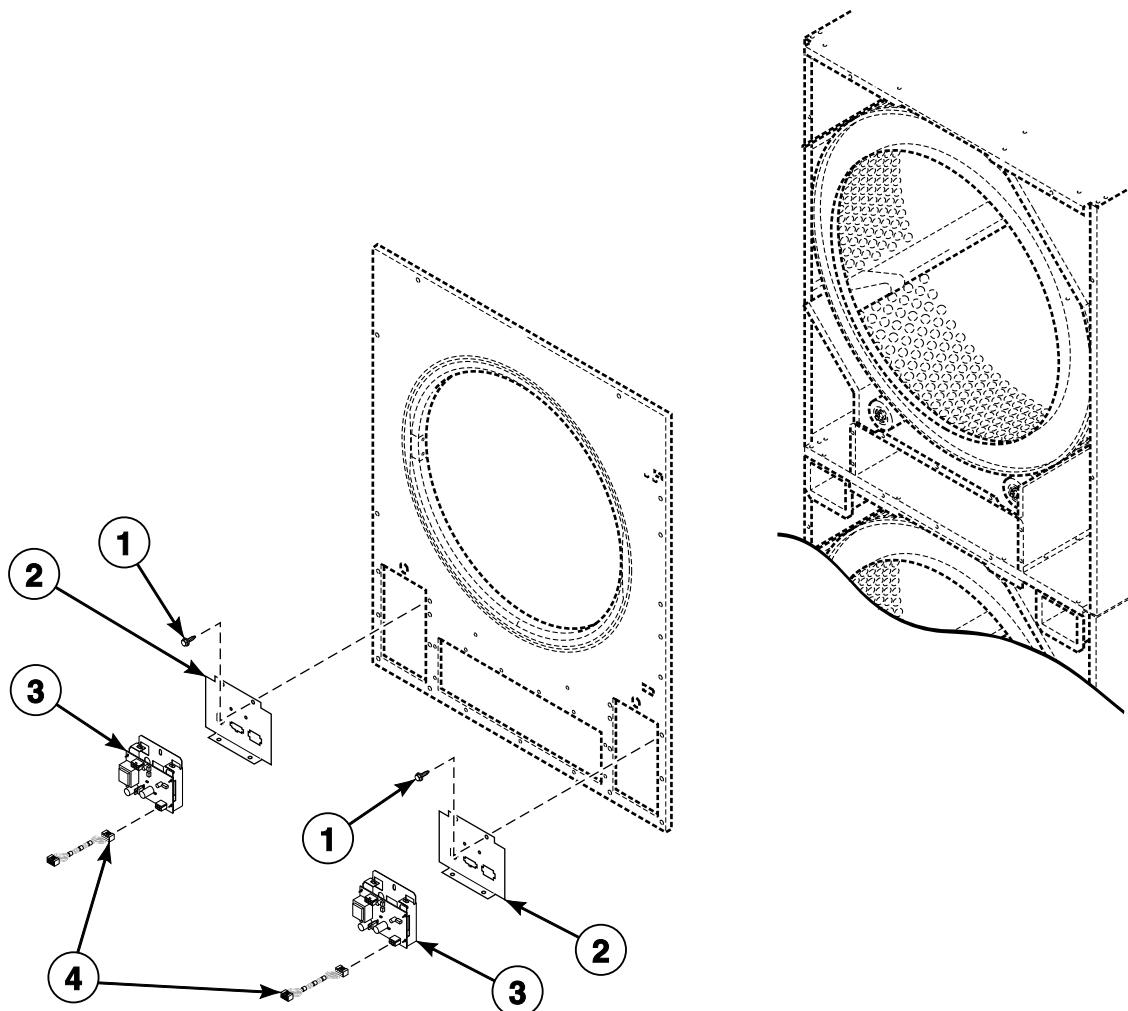
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## Card Reader Components for Quantum Models

REF	PART NO.	DESCRIPTION	COMMENTS
	NK207	Network Retrofit Kit	LY control suffix; Wired
	NK220	Network Controller Kit	LY control suffix: Wired
	NK301	Wireless Network Kit	LY control suffix
	NK320	Ethernet Gateway Kit	LY control suffix; Wireless
	NK330	USB Gateway Kit	LY control suffix; Wireless
1	70346001P	Main Harness	LY control suffix; Electric models need 55881 Harness Strap; Models through 1/15/12
	70346002P	Main Harness	WY control suffix; Electric models need 55881 Harness Strap; Models through 1/15/12
	70441401	Main Harness	Electric models need 55881 Harness Strap; Models starting 1/16/12
2	70364103	Bypass Harness	Non-CE models
3	70324603	Jumper Calibration Wire	
4	70410401P	Control Panel Harness	
5	431318	Control Door Latch	
6	70450501P	Control Assembly	Includes tape
7	70419201	Chassis Mounting Bracket Assembly	
8	44089501	Slot Card Plate Assembly	
9	70208801	Mounting Plate	
10	70348901	Control Plate Assembly	
11	70417601	Control Overlay	
12	M400003	Pop Rivet	
13	70184501	Latch Mounting Bracket	
14	501524	Screw	4 required

# Network Board for Quantum Models

M and S Models with WC, WX and WY Control Suffixes



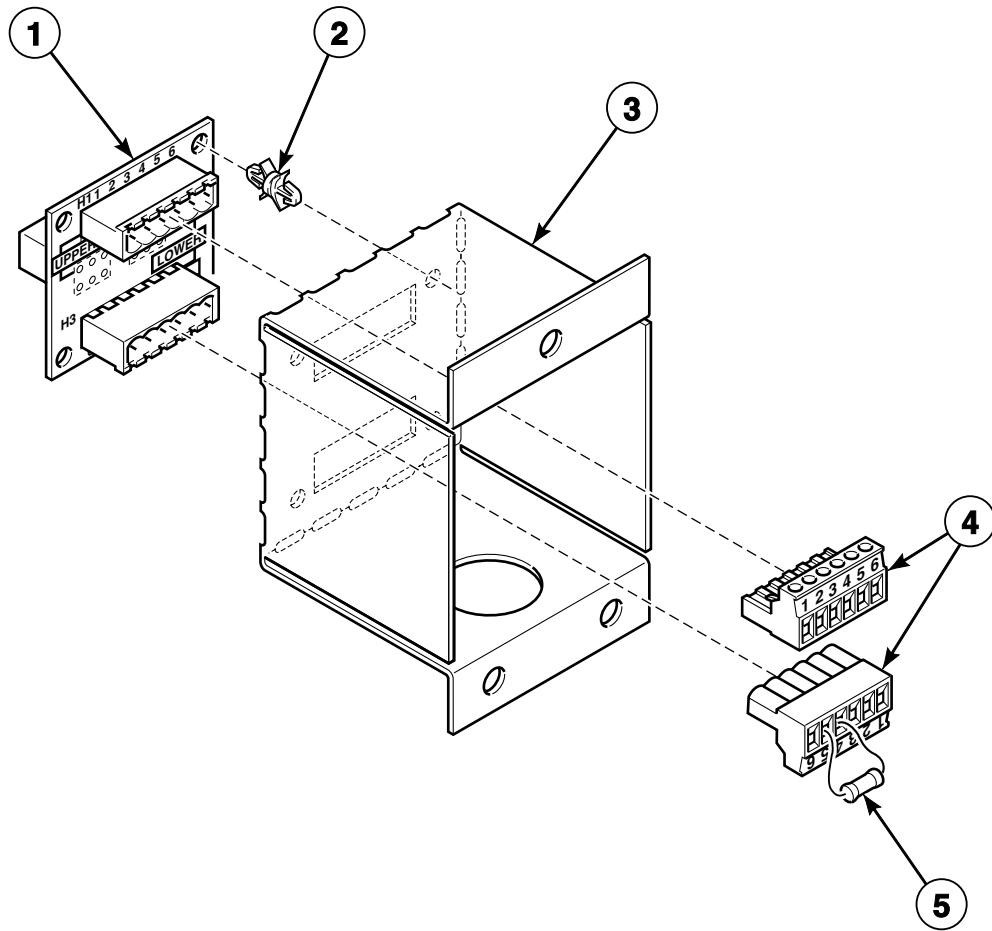
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## Network Board for Quantum Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	52909	Screw	
2	70307002	Control Housing Cover	
3	201341	Network Board Assembly	
4	44088501P	Network Wire Harness Assembly	

# Communication Board

M and S Models with WC, ZC and ZR Control Suffixes



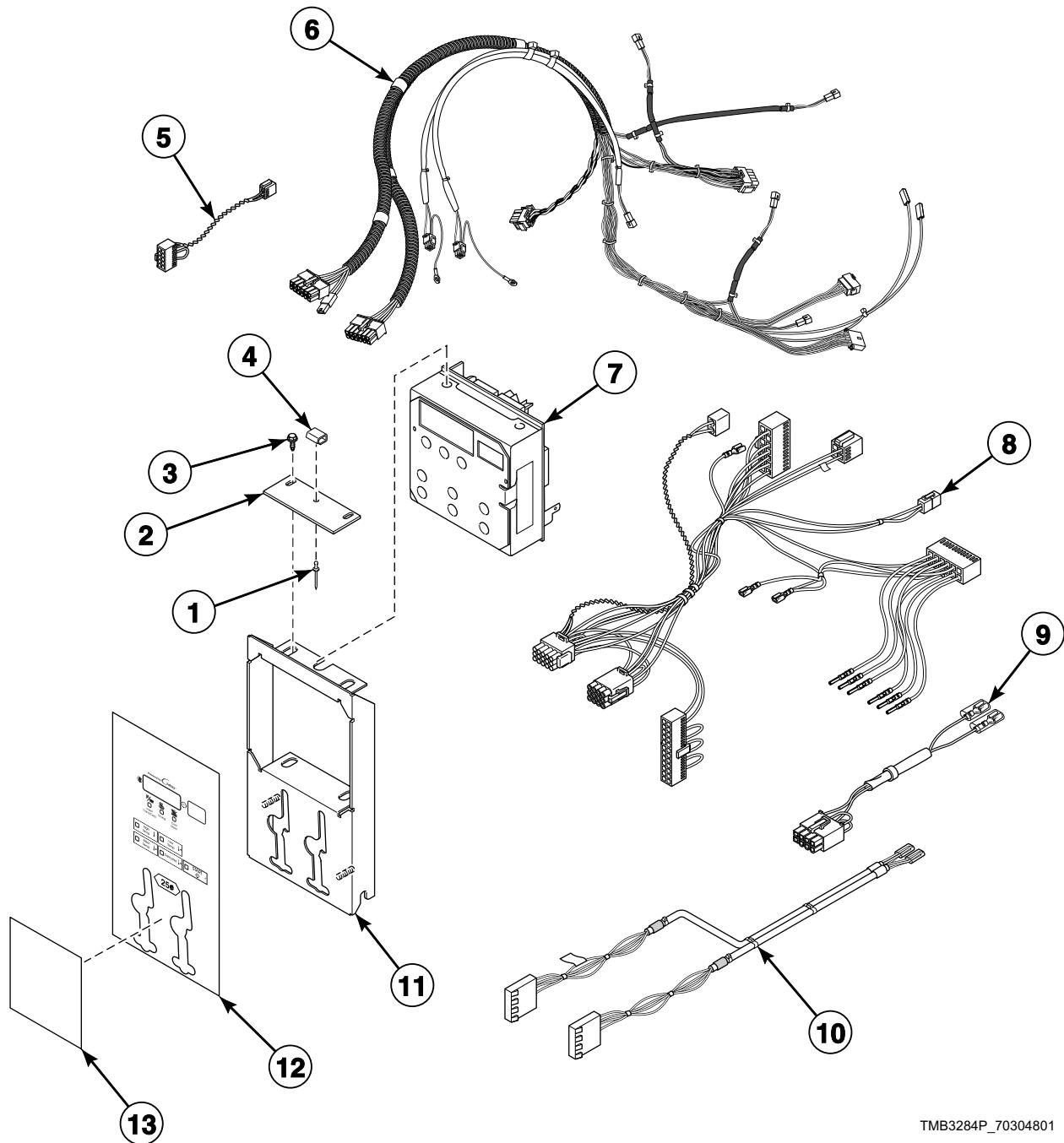
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## Communication Board

REF	PART NO.	DESCRIPTION	COMMENTS
1	210097	Communication Board	
2	210098	PC Board Standoff	4 required
3	70323101	Communication Board Bracket	
4	210099	Communication Connector	
5	210162	Terminating Resistor	120 Ohms

# Coin Drop Components for Galaxy 600 Models

H Models with KC, KL and KX Control Suffixes



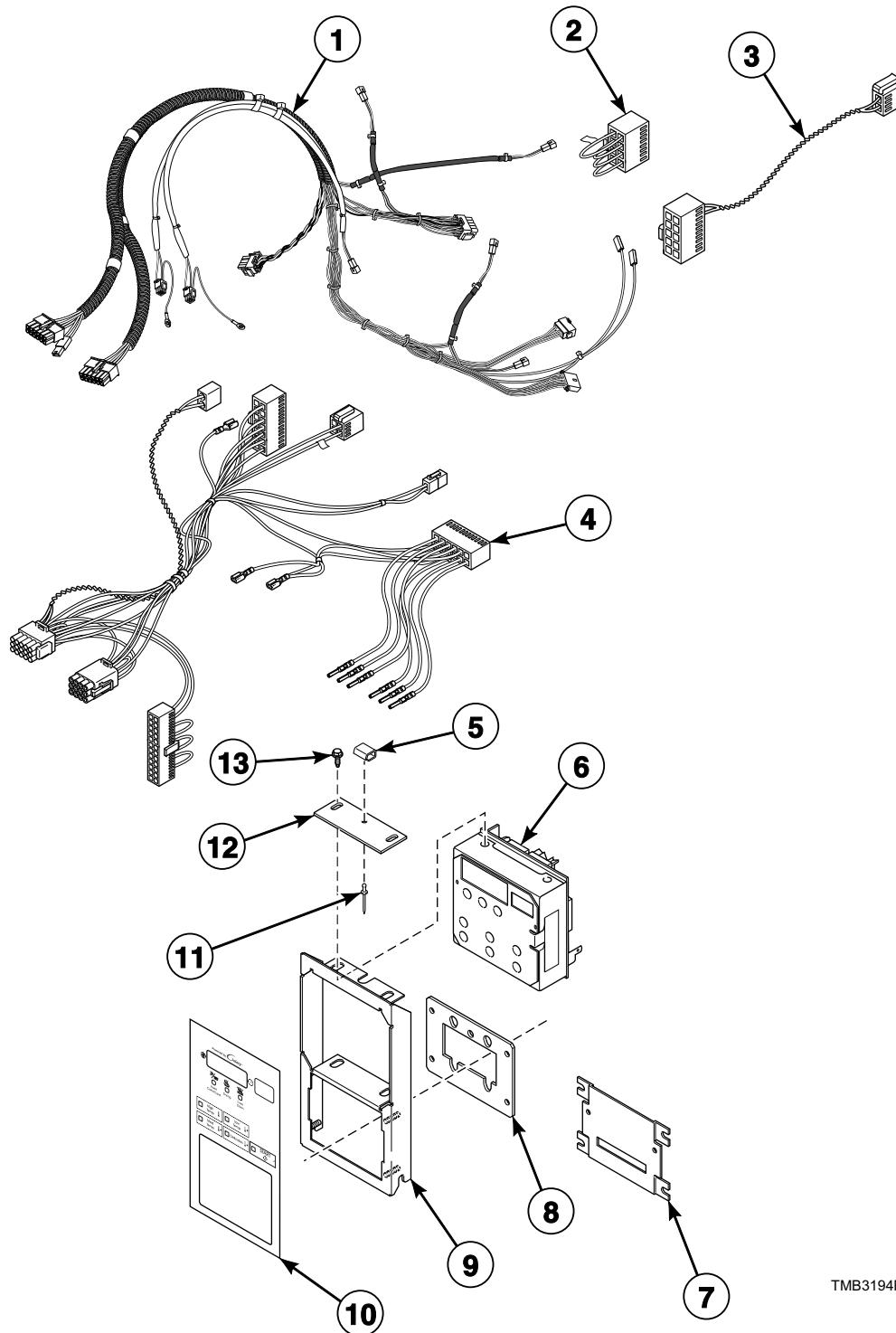
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## Coin Drop Components for Galaxy 600 Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	M400003	Pop Rivet	
2	70184501	Latch Mounting Bracket	
3	501524	Screw	4 required
4	431318	Control Door Latch	
5	70324603	Jumper Calibration Wire	
6	70441401	Main Harness	Electric models need 55881 Harness Strap
7	70450502	Control Assembly	Includes tape
8	70410401P	Control Panel Harness	
9	70364104P	Coin Vault Switch Harness	Non-CE models
10	70484501	Central Pay Harness	KL control suffix
11	70291201P	Control Plate Kit	
12	70472101	Control Overlay	Single drop
	70472102	Control Overlay	Dual drop
13	70246301	Coin Cover Overlay	KL control suffix; Cover

# Card Reader Components for Galaxy 600 Models

H Models with KY Control Suffix



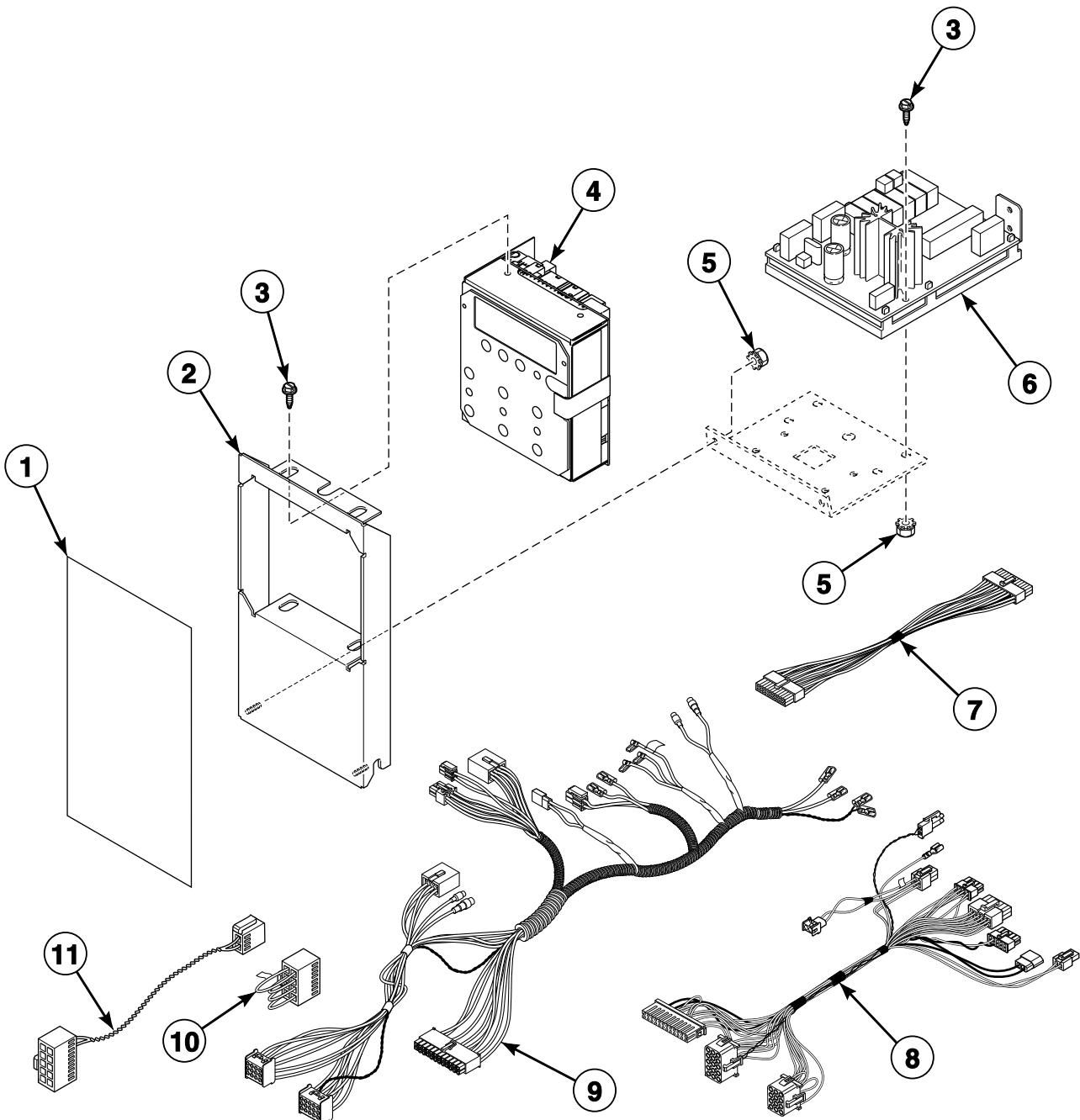
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## Card Reader Components for Galaxy 600 Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70441401	Main Harness	Electric models need 55881 Harness Strap
2	70364103	Bypass Harness	Non-CE models
3	70324603	Jumper Calibration Wire	
4	70410401P	Control Panel Harness	
5	431318	Control Door Latch	
6	70450502	Control Assembly	Includes tape
7	44089501	Slot Card Plate Assembly	
8	70208801	Mounting Plate	
9	70349001	Control Plate Assembly	
10	70472101	Control Overlay	Single drop; KC and KX control suffixes
	70472102	Control Overlay	Dual drop; KC and KX control suffixes
	70472901	Control Overlay	KY control suffix
11	M400003	Pop Rivet	
12	70184501	Latch Mounting Bracket	
13	501524	Screw	4 required

# LED OPL Control

C, D, H, I, S and U Models  
G, K, L and P Models Starting 1/16/12  
Models with EO Control Suffix

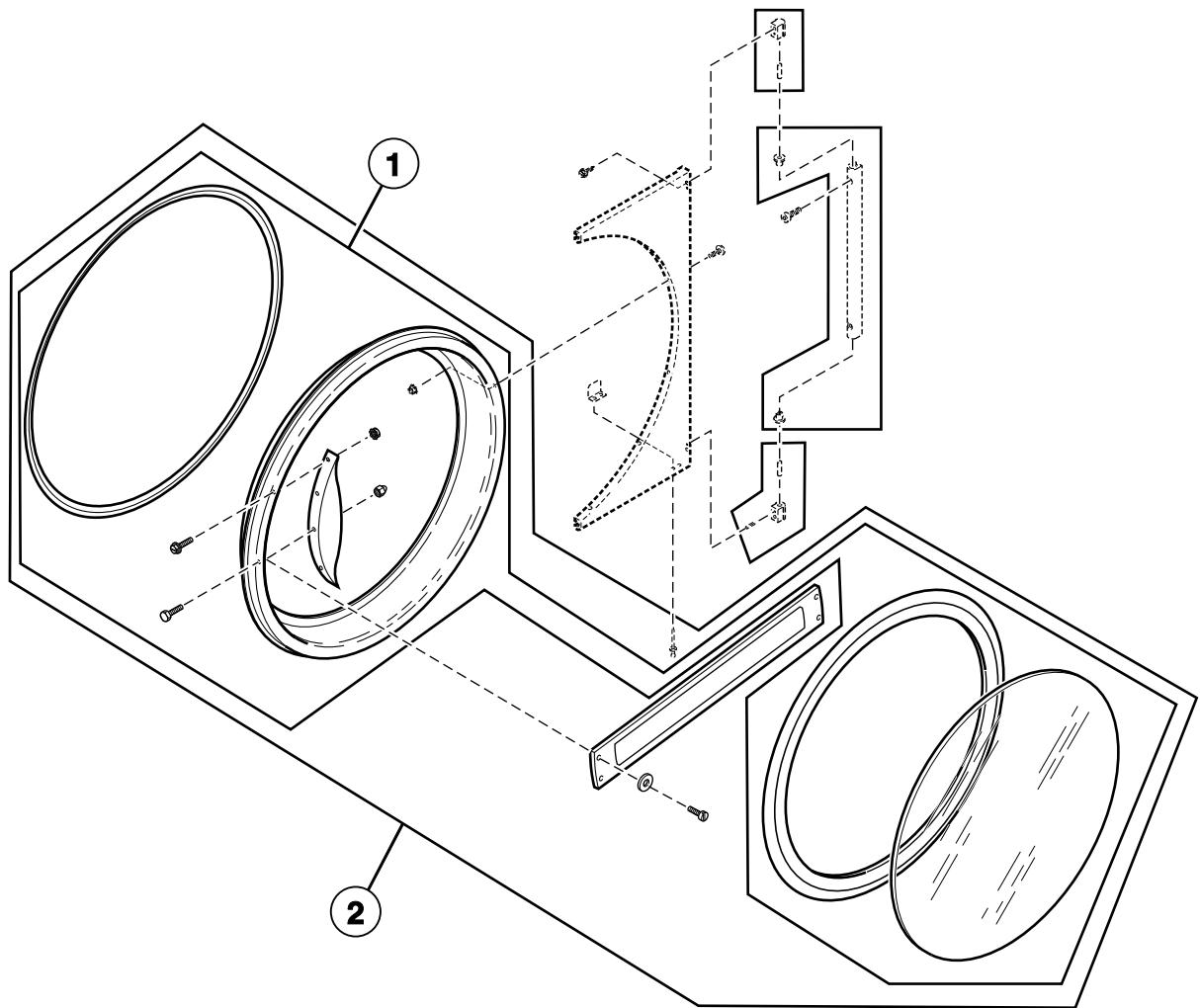


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## LED OPL Control

REF	PART NO.	DESCRIPTION	COMMENTS
1	70467101	Overlay	S models
	70445102	Overlay	H models
	70466701	Overlay	C, D and I models
	70462801	Overlay	U models
	70463002	Overlay	G and K models
	70472502	Overlay	P models
	70472302	Overlay	L models
2	70441001	Control Door and Studs Assembly	C, D, I, S and U models
	70441101	Control Door and Studs Assembly	H models
3	501524	Screw	
4	70454101P	Control Assembly	H, S and U models
	70437102P	Control Assembly	C, D and I models
	70437103P	Control Assembly	P models
	70437104P	Control Assembly	G and K models
	70437105P	Control Assembly	L models
5	70054	Nut	
6	70434101P	Control Assembly	
7	44186101	Output Harness	Use between item 4 and item 6
8	44240301	Control Panel Harness	Goes from item 4 to main harness
9	70441401	Main Harness	
10	70364103	Bypass Harness	Non-CE models
11	70324603	Jumper Calibration Wire	

## Door Assemblies

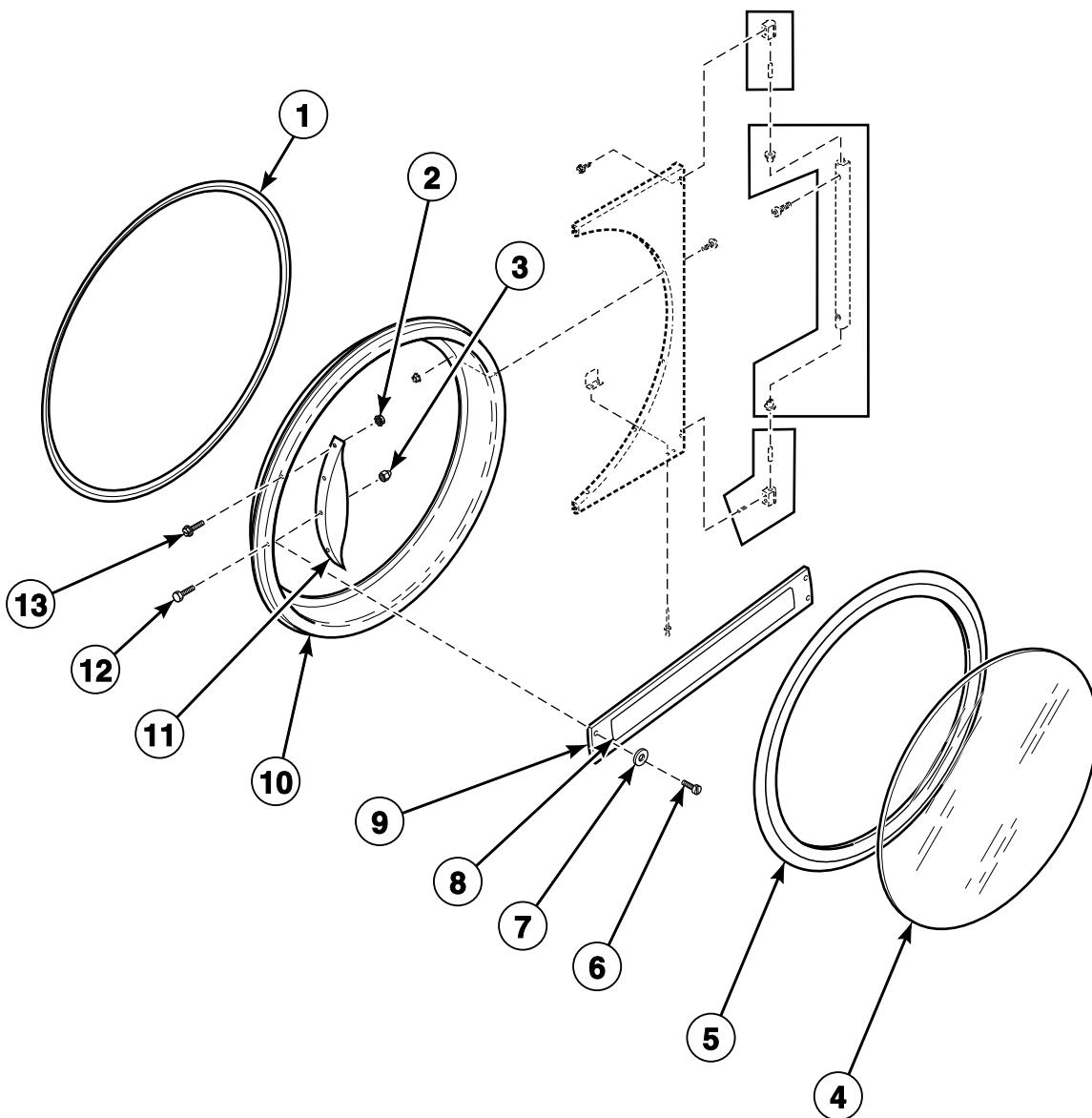


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## Door Assemblies

REF	PART NO.	DESCRIPTION	COMMENTS
1	70212300	Door Assembly	T30 M, S, and U models; Includes items 1-5 and 11-13 listed on <i>Door Components</i> page
	44046701	Door Assembly	T30 C, D, and I models; Models through 7/31/11; Includes items 1-5 and 10-13 listed on <i>Door Components</i> page
	70212301	Door Assembly	T30 C, D, and I models; Models starting 8/1/11; Includes items 1-5 and 10-13 listed on <i>Door Components</i> page
	44058001P	Door Assembly	T30 H models; Includes items 1-5 and 11-13 listed on <i>Door Components</i> page
	44058002	Door Assembly	T30 N models; Includes items 1-5 and 11-13 listed on <i>Door Components</i> page
	70212200	Door Assembly	P models; Includes items 1-5 and 11-13 listed on <i>Door Components</i> page
	70064100	Door Assembly	L models; Includes items 1-5 and 11-13 listed on <i>Door Components</i> page
	44058102P	Door Assembly	T45 H models; Includes items 1-5 and 11-13 listed on <i>Door Components</i> page
	44028902P	Door Assembly	T45 M, S and U models; Includes items 1-5 and 10-13 listed on <i>Door Components</i> page
	44112101	Door Assembly	T45 C, D and I models; Models through 7/31/11; Includes items 1-5 and 10-13 listed on <i>Door Components</i> page
2	44028903	Door Assembly	T45 C, D and I models; Models starting 8/1/11; Includes items 1-5 and 10-13 listed on <i>Door Components</i> page
	70408901	Door Assembly	T30 G and K models; Includes items 1, 3-10 and 12 listed on <i>Door Components</i> page
	70407401	Door Assembly	T45 K models; Includes door ring and straight handle bar

## Door Components

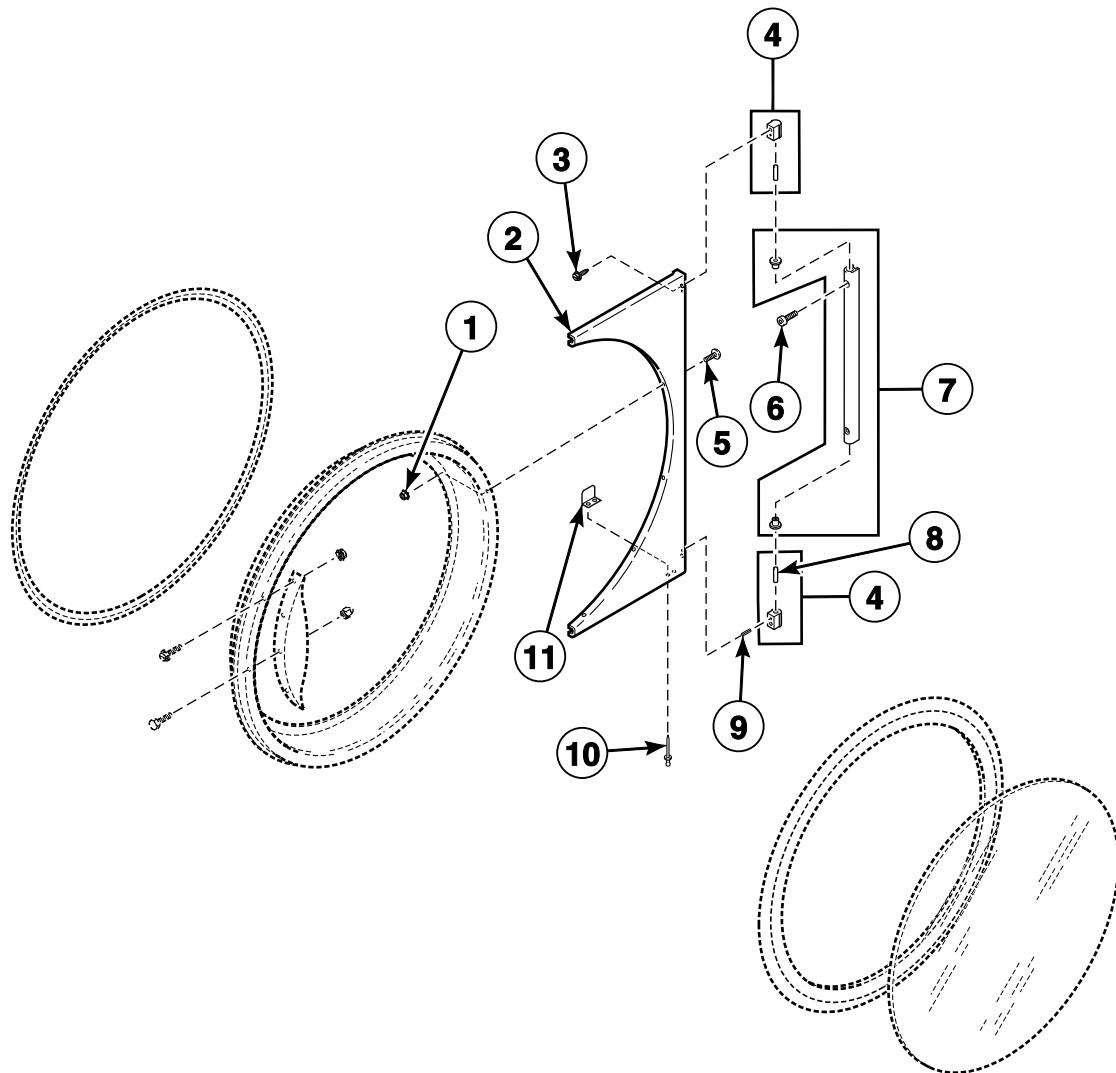


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# Door Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70296801	Door Ring Gasket	T30 models
	44008201P	Door Ring Gasket	T45 models
2	44071201	Nut	
3	M414215	Nut	Door strike
4	70133601P	Door Glass	T30 H models; Use Loctite 414 or equivalent adhesive to attach to item 5
	M400784P	Door Glass	All other T30 models; Use Loctite 414 or equivalent adhesive to attach to item 5
	44008402P	Door Glass	T45 H models; Use Loctite 414 or equivalent adhesive to attach to item 5
	44008401P	Door Glass	All other T45 models; Use Loctite 414 or equivalent adhesive to attach to item 5
5	70211901P	Door Glass Seal Kit	T30 models; Use Loctite 414 for seal
	70211902P	Door Seal Kit	T45 models; Use Loctite 414 for seal
6	70412601	Pop Rivet	G and K models; Attaches door handle to door ring
7	70409301	Washer	G and K models
8	70411401	Nameplate Overlay	G models; Coin
	44144401	Nameplate Overlay	K models; Coin
9	70399502B	Handle Bar	T30 G and K models
	70399501B	Handle Bar	T45 G and K models
10	70081801	Door Ring	T30 H, L, M, N, P, S and U models
	44043501	Door Ring and Handle Assembly	T30 C, D and I models; Models through 7/31/11; Includes 44078201 Handle
	70455001B	Door Ring Assembly	T30 C, D and I models; Models starting 8/1/11
	70399701B	Door Ring	T30 G and K models
	44112001	Door Ring and Handle Assembly	T45 C and I models; Models through 7/31/11
	44007704B	Door Ring	T45 C, D and I models; Models starting 8/1/11
	44007702	Door Ring Assembly	T45 H, M, S and U models
	44007703B	Door Ring	T45 G and K models
11	44007902P	Door Handle	T30 M, N, S and U models; T30 C, D and I models starting 8/1/11
	44057701	Door Handle	T30 H models
	430117	Door Handle	L models
	M400133	Door Handle	P models
	44007901	Door Handle	T45 M, S and U models
	44057702	Door Handle	T45 H models
	44111901	Door Handle	T45 C, D, and I models
12	M400661	Screw	Door strike
13	430757	Screw	T30 M, S and U models
	430756	Screw	2 required for left side of door handle for L models
	61199	Screw	H and N models; T45 M, S and U models
	70126301	Pop Rivet	G and K models; 4 required

## Door Hinge Components



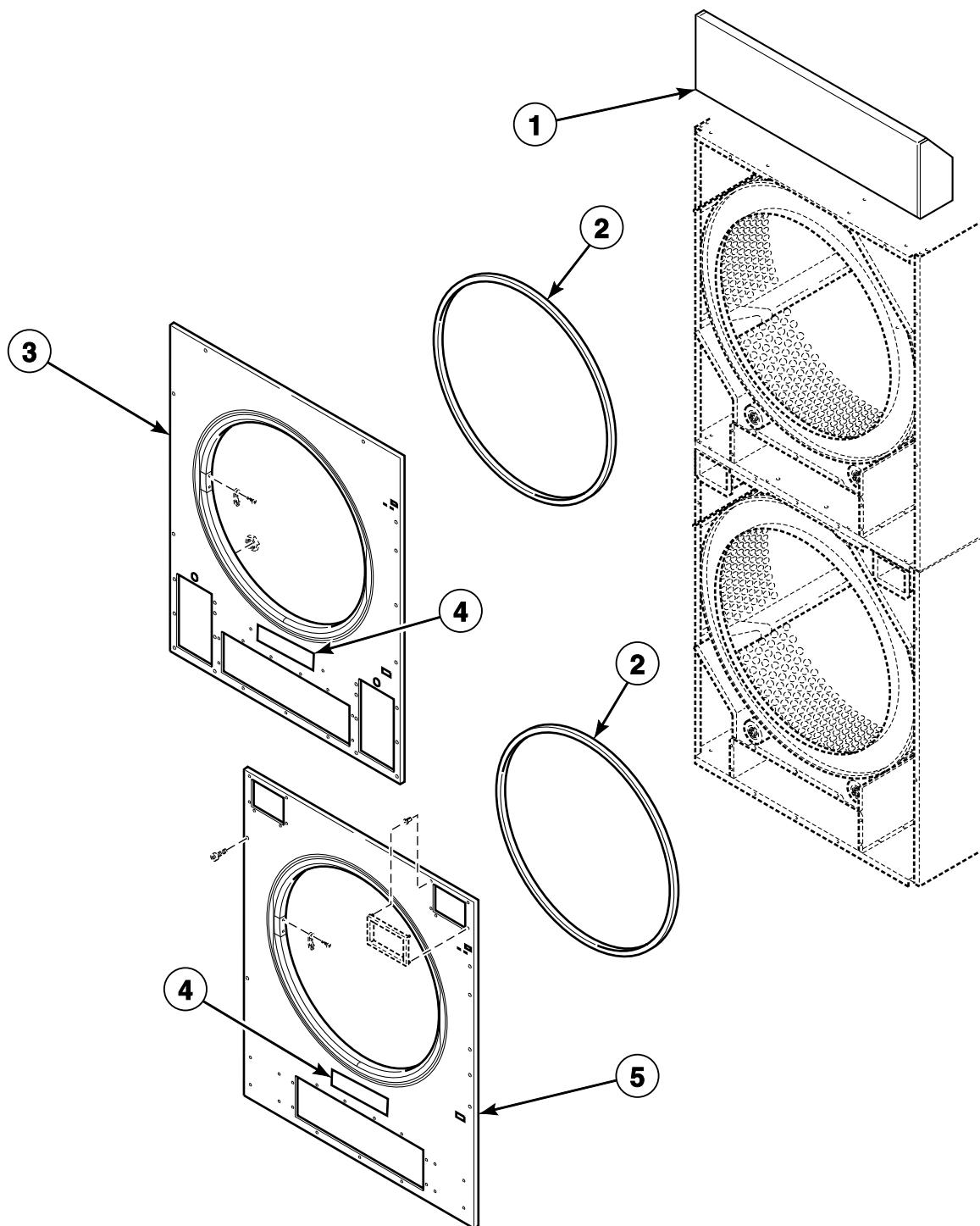
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# Door Hinge Components

REF	PART NO.	DESCRIPTION	COMMENTS
	M4788P3	Door Hinge Kit	T30 D and I models; To change from old look to new look
1	23951	Nut	
2	70115903B	Door Hinge	T30 G and K models; T30 D and I models starting 8/1/11
	70115901*	Door Hinge	T30 H, L, M, P, S and U models; T30 C models starting 8/1/11
	70115902	Door Hinge	T30 C, H, L, M, P, S and U models; T30 I models through 7/31/11; Stainless steel
	44075209B	Door Hinge Assembly	T45 G and K models; T45 D and I models starting 8/1/11
	44075205*	Door Hinge Assembly	T45 H, M, S and U models; T45 C models starting 8/1/11
	44075206	Door Hinge Assembly	T45 C, H, M, S and U models; T45 I models through 7/31/11; Stainless steel
3	61199	Screw	
4	M4773P3	Cam and Hinge Kit	G and K models; D and I models starting 8/1/11
	M4772P3	Cam and Hinge Kit	C, H, L, M, P, S and U models; I models through 7/31/11
5	M400044	Screw	
6	70407301	Screw	G and K models; D and I models starting 8/1/11
	70033502	Screw	C, H, L, M, P, S and U models; I models through 7/31/11
7	44035002	Door Hinge Lug Assembly	G and K models; D and I models starting 8/1/11; Black
	44035001	Door Hinge Lug Assembly	C, H, L, M, P, S and U models; I models through 7/31/11
8	70071401	Pin	
9	70071401	Pin	
10	70058501	Pop Rivet	
11	70215001P	Door Switch Actuator Kit	

\* Add Letter To Designate Color. L - Almond Q - Bisque W - White

## Front Panel Assemblies and False Fronts



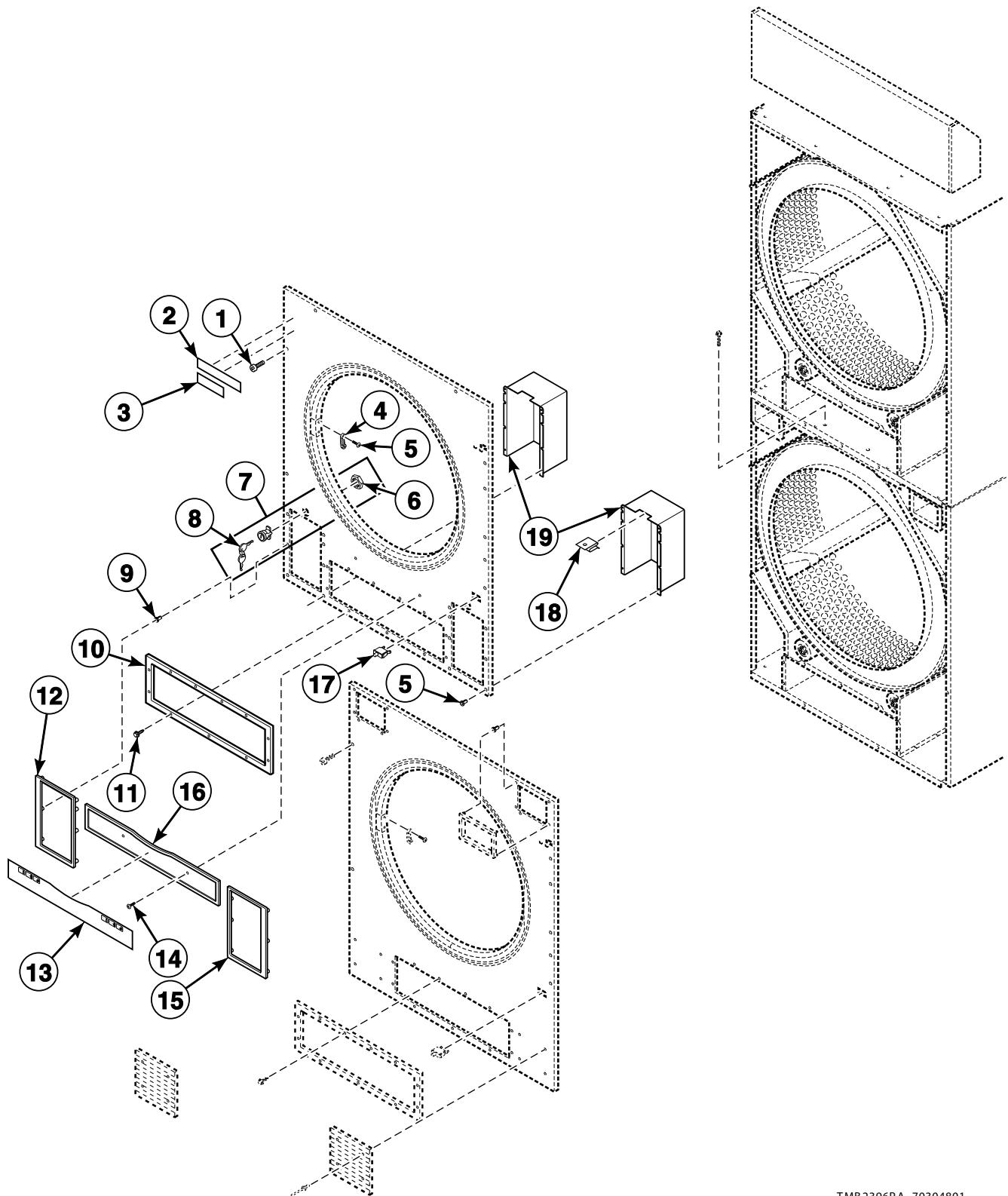
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## Front Panel Assemblies and False Fronts

REF	PART NO.	DESCRIPTION	COMMENTS
	70399406	Access Panel Trim	T45 G and K models
	70399401	Access Panel Trim	T30 G and K models
	298P4P	Spray Paint	White
	297P4	Spray Paint	Almond
	286P4	Spray Paint	Blue
	122P4P	Porcelain Touch-Up Paint	White
	215P4P	Porcelain Touch-Up Paint	Almond
	370P4P	Porcelain Touch-Up Paint	Bisque
1	70371701*P	False Front Kit	T30 models; To match T45 height; Includes 2 screws
	70371702P	False Front Kit	T30 models; Stainless steel; To match T45 height; Includes 2 screws
2	70173401P	Front Panel Seal	T30 models
	70173402	Front Cylinder Seal	T45 models
3	70391301*P	Upper Front Panel Assembly	T30 models
	70391302P	Upper Front Panel Assembly	T30 C, D, G, H, I, K, M and N models; Stainless steel
	70391303P	Upper Front Panel Assembly	T30 L, P, S and U models; Stainless steel
	70485401	Upper Front Panel Assembly Kit	T30 H models; Stainless steel; Includes trim
	70454501	Upper Front Panel Assembly	T30 S models; Stainless steel; Includes trim
	70391501*P	Upper Front Panel Assembly	T45 C, D, G, H, I, K, M, N and U models
	70391502P	Upper Front Panel Assembly	T45 C, D, G, H, I, K, M, N and U models; Stainless steel
	70391503P	Upper Front Panel Assembly	T45 S models; Stainless steel
4	70418101	Instruction Label	Card models
5	70391205*	Lower Front Panel Assembly	T30 CE OPL models
	70391206P	Lower Front Panel Assembly	T30 CE OPL models; Stainless steel
	70391201*P	Lower Front Panel Assembly	T30 coin models
	70391202P	Lower Front Panel Assembly	T30 coin models; Stainless steel
	70391203*P	Lower Front Panel Assembly	T30 OPL models
	70391204	Lower Front Panel Assembly	T30 OPL models; Stainless steel
	70485402	Lower Front Panel Assembly Kit	T30 H models; Stainless steel; Includes trim
	70454502	Lower Front Panel Assembly	T30 S models; Stainless steel; Includes trim
	70391401*P	Lower Front Panel Assembly	T45 coin models
	70391402P	Lower Front Panel Assembly	T45 coin models; Stainless steel
	70391403*P	Lower Front Panel Assembly	T45 OPL models
	70391404P	Lower Front Panel Assembly	T45 OPL models; Stainless steel

\* Add Letter To Designate Color. L - Almond Q - Bisque W - White

## Upper Cabinet Front Components

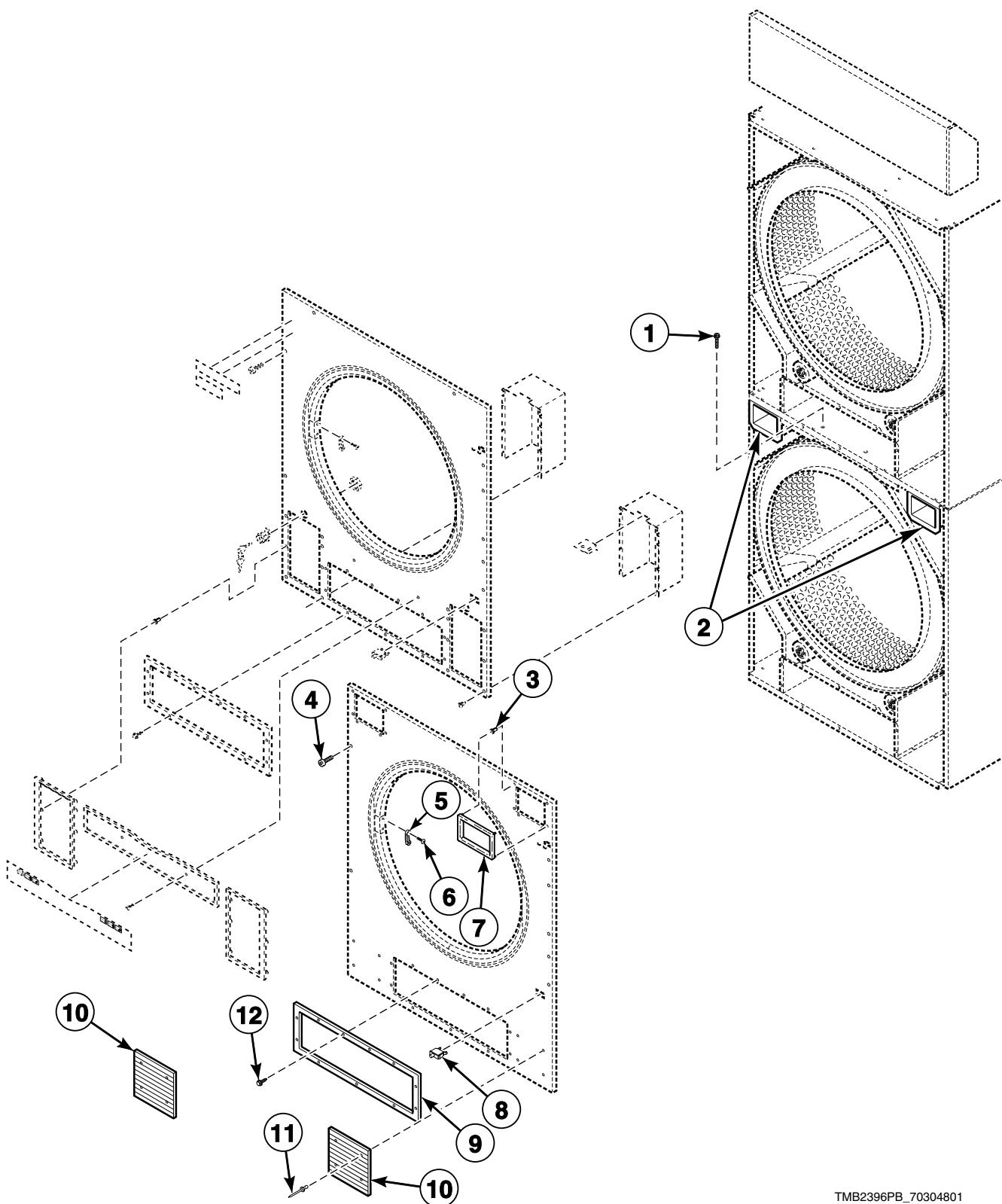


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# Upper Cabinet Front Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70017301	Front Panel Baffle Seal	2 required
	M410892	Warning Label	
1	M400003	Pop Rivet	
2	44062901	Nameplate	C models
	B12389801	Nameplate	D and I models
	70414001	Label	G and K models; Coin
3	70289201	Nameplate	T30 C models through Serial No. 0205xxxx
	44129906	Nameplate	T30 C models starting Serial No. 0205xxxx
	44129908	Nameplate	T45 C models
	70286601	Label	T30 D models through 7/8/12
	70286602	Label	T45 D models through 7/8/12
	70289801	Nameplate	T30 I models through 7/8/12
	70289802	Label	T45 I models through 7/8/12
4	M401223	Door Latch	
5	M400003	Pop Rivet	2 required for item 4; 4 required for item 19
6	44088801	Nut	Panel lock
7	44089301P	Lock, Key and Nut Kit	RL001
8	70155601	Key	RL001
9	M400972	Shadow Box Clip	6 required per coin vault trim
10	70117901P	Lint Drawer Gasket	T30 models
	70300201P	Lint Drawer Gasket	T45 models
11	70275801	Screw	8 required
12	70117001	Control Trim	H and N models; Gray
	70116902	Control Trim	All other models; Black; Left
13	70114601	Overlay	T30 non-CE S and U models; Coin
	70115401	Overlay	T30 non-CE S models; Card
	70362601	Overlay	T30 CE S and U models; Blank
	70412901	Overlay	P models
	70243801	Overlay	L models
	70299701	Center Trim Overlay	T45 non-CE S and U models; Coin
	70362701	Overlay	T45 non-CE S models; Card
	70362301	Overlay	T45 CE S and U models; Blank
14	M405188	Screw	2 required for S and U models
15	70117001	Control Trim	H and N models; Gray
	70116901	Control Trim	All other models; Black; Right
16	70120501	Control Trim	T30 models; Center
	70299601	Center Trim	T45 models; Center
17	70413301	Pushbutton Switch	Door switch
18	M406494	Panel Clip	2 required per control housing
19	70119901	Control Housing	

## Lower Cabinet Front Components

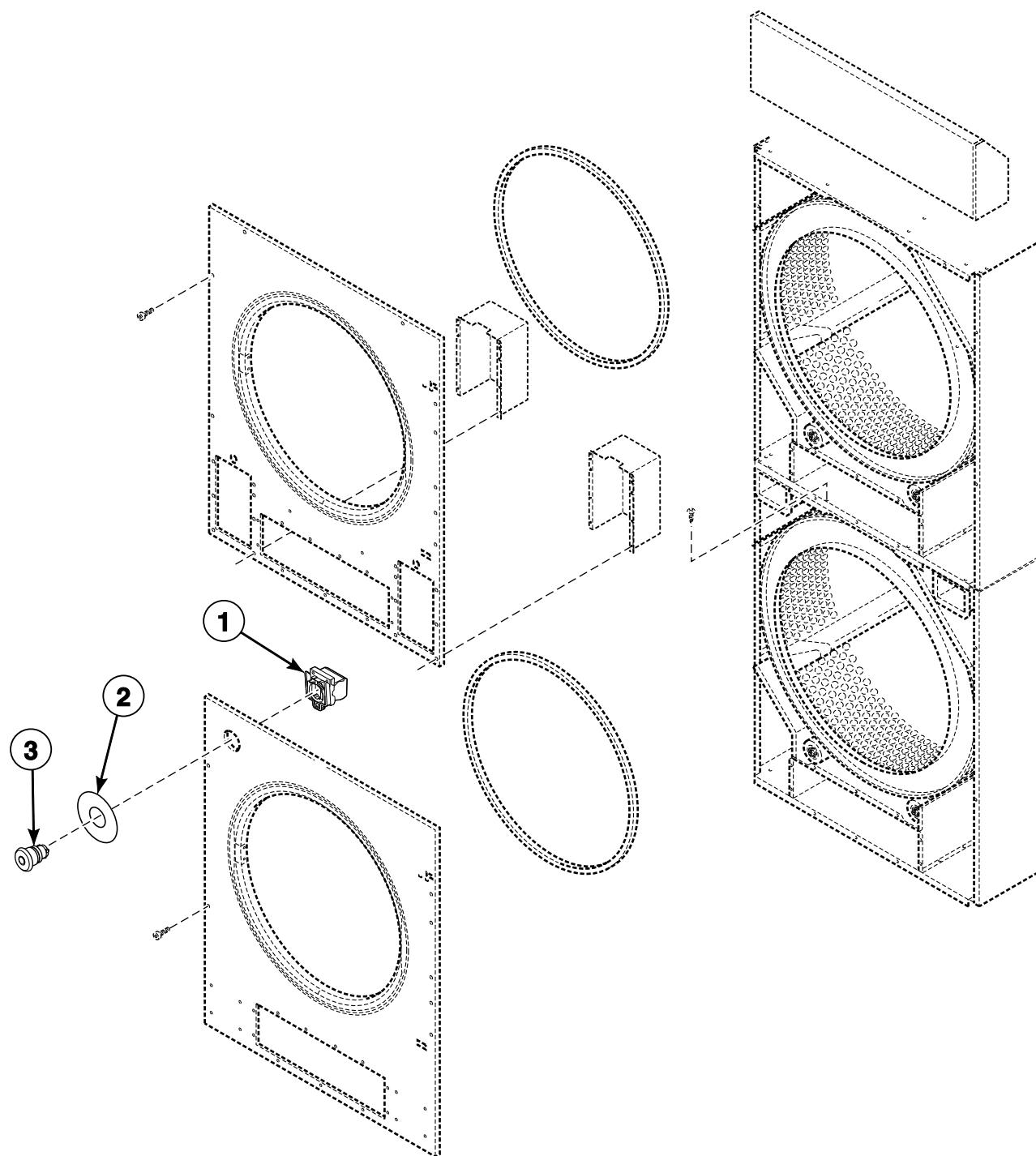


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## Lower Cabinet Front Components

REF	PART NO.	DESCRIPTION	COMMENTS
	M4379P4	Tumbler Dolly Kit	
	M410892	Warning Label	
	70345801	Base Harness	Models through 7/31/11
	70449001	Base Harness	Models starting 8/1/11
	70017301	Front Panel Baffle Seal	2 required
<b>1</b>	70069901	Screw	
<b>2</b>	70180101	Coin Vault Assembly	
<b>3</b>	M400972	Shadow Box Clip	6 required per coin vault trim
<b>4</b>	70033502	Screw	For painted front panels
	70182601	Screw	For stainless steel front panels
<b>5</b>	M401223	Door Latch	
<b>6</b>	44166601	Pop Rivet	2 required per latch; 4 required per control housing
<b>7</b>	70117501	Coin Vault Trim	H and N models; Gray
	70117502	Coin Vault Trim	All other models; Black
<b>8</b>	70413301	Pushbutton Switch	Door switch
<b>9</b>	70117901P	Lint Drawer Gasket	T30 models
	70300201P	Lint Drawer Gasket	T45 models
<b>10</b>	70117606	Kickplate	H and N models
	70117605	Kickplate	All other models
<b>11</b>	70126401	Pop Rivet	H and N models; 4 required per kickplate; Gray
	70126301	Pop Rivet	All other models; 4 required per kickplate; Black
<b>12</b>	70275801	Screw	8 required

## Emergency Stop Button for CE Models

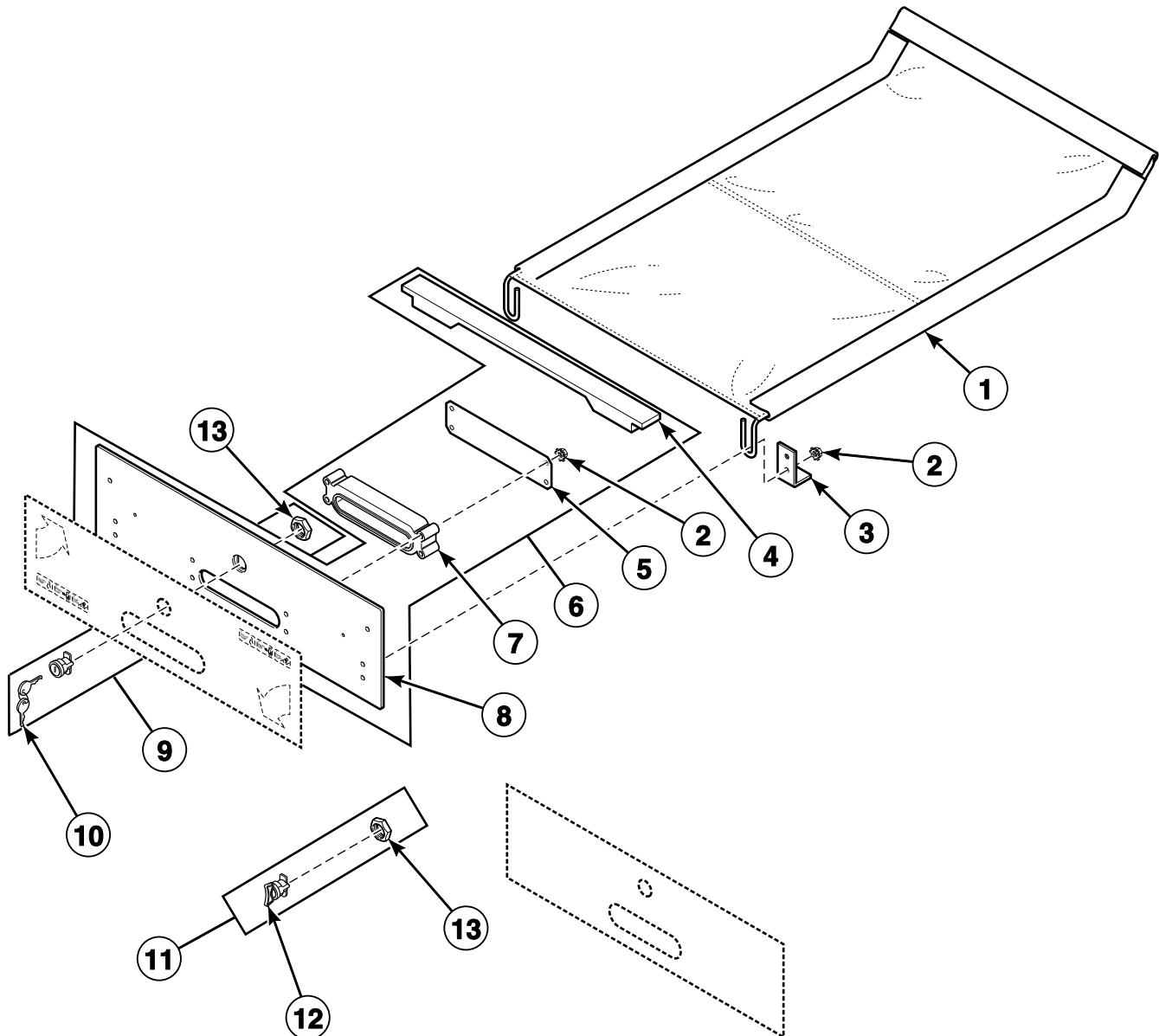


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## **Emergency Stop Button for CE Models**

<b>REF</b>	<b>PART NO.</b>	<b>DESCRIPTION</b>	<b>COMMENTS</b>
	70364102	Emergency Stop Harness	2 contacts
	70364101P	Emergency Stop Harness	4 contacts
	F200233700P	Emergency Stop Button Kit	Models starting 10/1/07
1	44018701	Contact Block	Models through 9/30/07; With base
	44018901	Contact Block	Models through 9/30/07; Without base
	F200233401	Contact Block Switch	Models starting 10/1/07
	F8069501	Contact Switch	Models starting 10/1/07
2	44012901	Emergency Stop Label	
3	44018801	Pushbutton	Models through 9/30/07
	F200233500	Emergency Stop Pushbutton	Models starting 10/1/07

## Lint Drawer Components

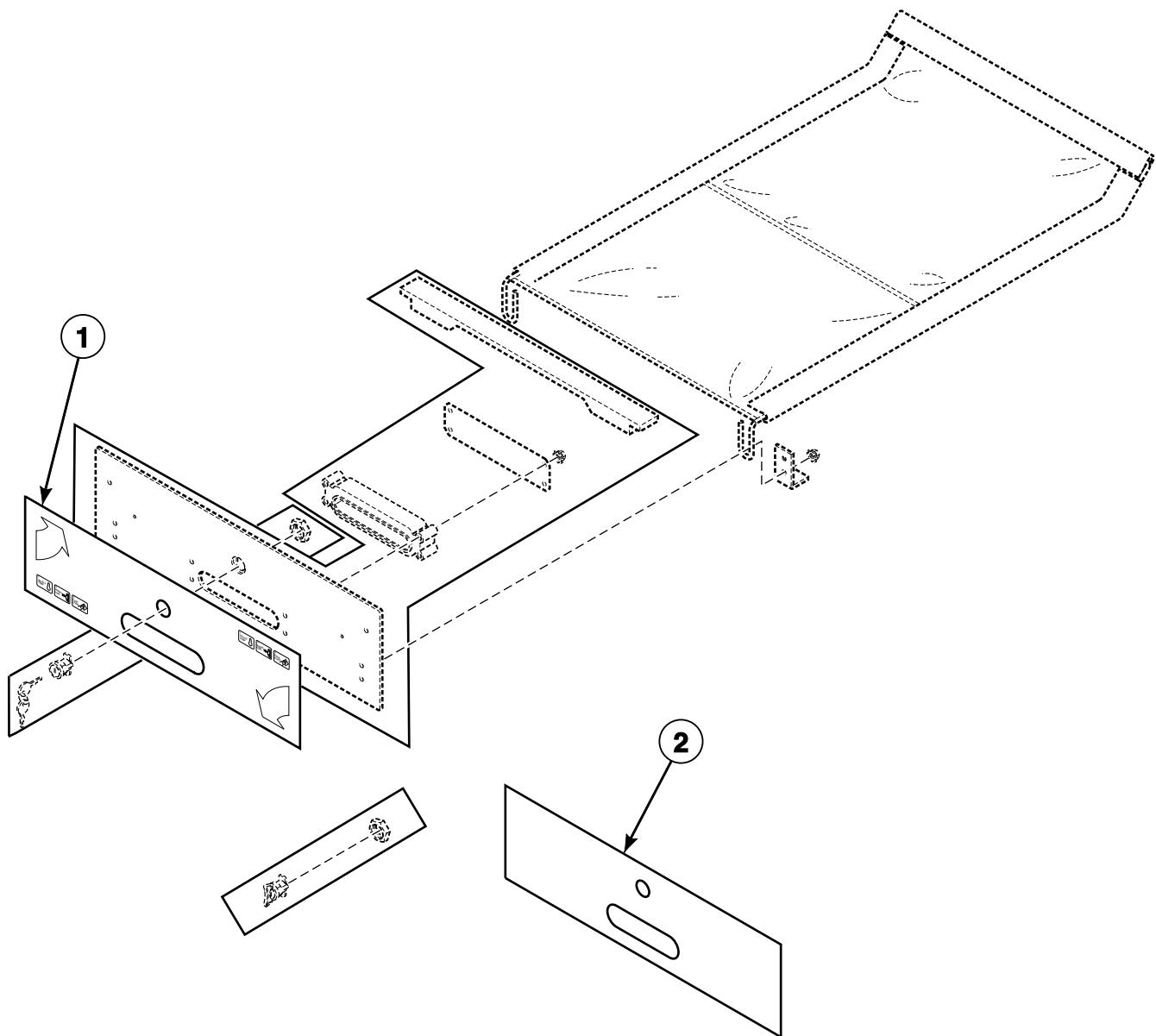


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## Lint Drawer Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70342401	Lock Shim	T30 models; Black
	70342402	Lock Shim	T30 models; Gray
1	70290601	Lint Screen Assembly	T30 models
	70301201	Lint Screen Assembly	T45 models
2	44087101	Nut	6 required
3	70026901	Lint Screen Bracket	2 required
4	70333101	Lint Frame Gasket	T30 models
	70333103	Lint Frame Gasket	T45 models
5	70323201	Lint Drawer Handle Plate	
6	70322901P	Lint Drawer Front Kit	T30 models; Black; Includes 70342401 Lock Shim
	70322902P	Lint Drawer Front Kit	T30 models; Gray; Includes 70342402 Lock Shim
	70323001	Lint Drawer Front Assembly	T45 models; Black
	70323002	Lint Drawer Front Assembly	T45 models; Gray
7	70320801	Lint Drawer Handle	Black
	70320802	Lint Drawer Handle	Gray
8	70322901P	Lint Drawer Front Kit	Includes studs
9	44089302P	Lock, Key and Nut Kit	RL002
10	70155602	Key	RL002
11	70399201P	Panel Latch Kit	C, D, G, H, I, K, S and U models
12	70399201	Panel Latch	C, D, G, H, I, K, S and U models; 3O, BG and QT control suffixes
13	44088801	Nut	

## Lint Drawer Overlays

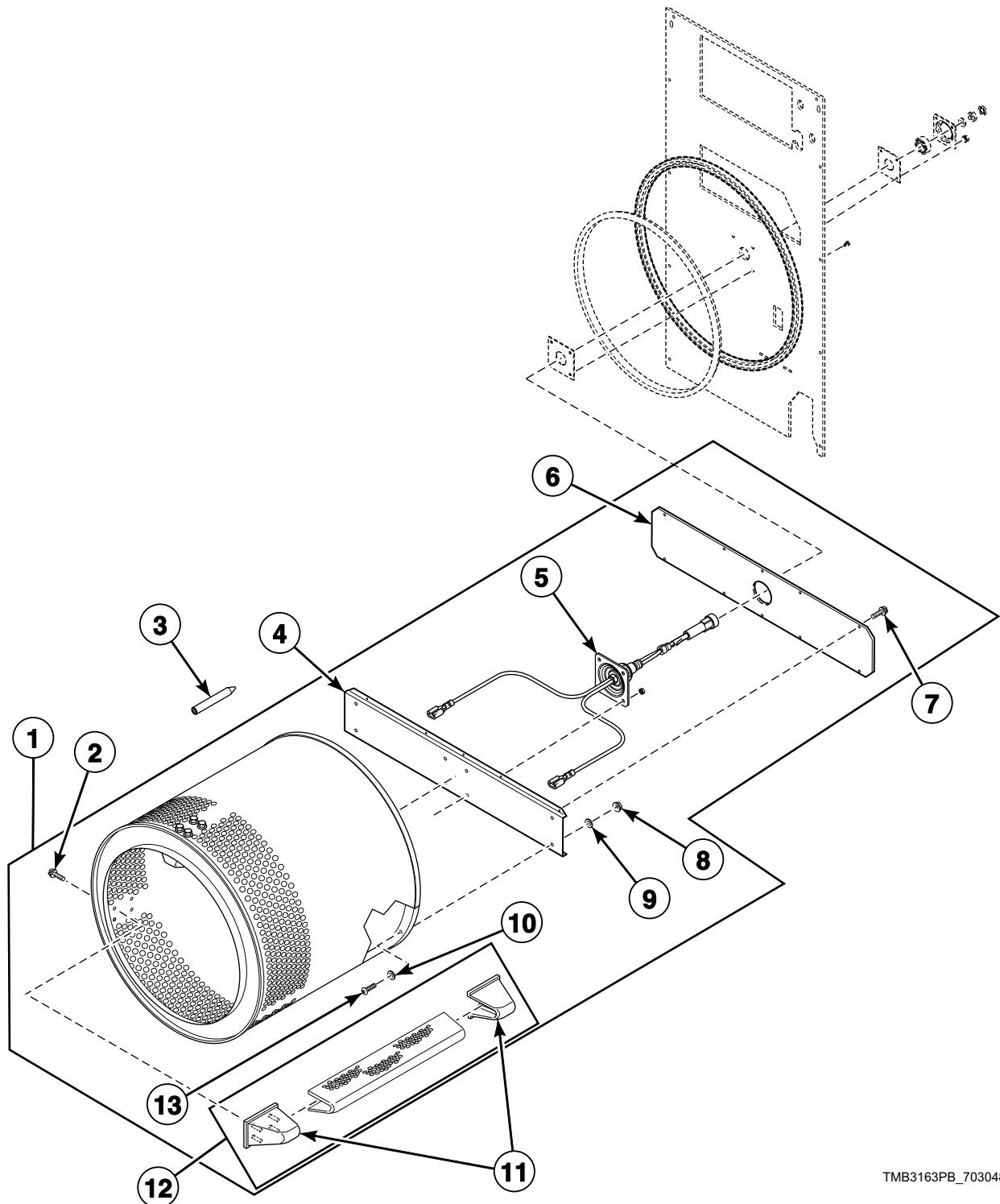


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## Lint Drawer Overlays

REF	PART NO.	DESCRIPTION	COMMENTS
1	70114701	Overlay	T30 S non-CE models; Upper lint drawer; OPL and coin
	70136301	Overlay	T30 S CE models; Upper lint drawer; OPL and coin
	70375301	Overlay	T30 H models; Upper lint drawer; OPL
	70395901	Overlay	T30 H non-CE models; Upper lint drawer; Coin
	70136501	Overlay	T30 H CE models; Upper lint drawer; Coin
	70460901	Overlay	T30 U models; Upper lint drawer
	70304301	Overlay	T30 N models; Upper lint drawer
	70351601	Overlay	T30 M models; Upper lint drawer
	70411601	Overlay	T30 G models; Upper lint drawer
	70137101	Overlay	T30 P models; Upper lint drawer
	70413701	Overlay	T30 K models; Upper lint drawer
	70258201	Overlay	T30 C, D and I non-CE and non-Australian models; Upper lint drawer
	70285001	Overlay	T30 C and D CE models; Upper lint drawer
	70299901	Overlay	T45 S models; Upper lint drawer
	70428701	Overlay	T45 S models; Upper lint drawer; Icon
	70461001	Overlay	T45 U models; Upper lint drawer
	70363101	Overlay	T45 H models; Upper lint drawer; OPL
	70428901	Overlay	T45 H models; Upper lint drawer; OPL; Icon
	70396001	Overlay	T45 H models; Upper lint drawer; Coin
	70428801	Overlay	T45 H models; Upper lint drawer; Coin; Icon
	70381101	Overlay	T45 M models; Upper lint drawer
	70408001	Overlay	T45 C and I models; Upper lint drawer
	70408002	Overlay	T45 D models; Upper lint drawer
	70413801	Overlay	T45 K models; Upper lint drawer
2	70115301	Overlay	T30 C, D, G, I, K, L, P, S and U non-CE models; Lower lint drawer
	70136401	Overlay	T30 C, D, G, K, L, P, S and U CE models; Lower lint drawer
	70115201	Overlay	T30 H non-CE models; Lower lint drawer
	70136601	Overlay	T30 H CE models; Lower lint drawer
	70137101	Overlay	T30 P models; Lower lint drawer
	70351701	Overlay	T30 M models; Lower lint drawer
	70300001	Overlay	T45 C, D, G, I, K, S and U models; Lower lint drawer
	70428702	Overlay	T45 S models; Lower lint drawer; Icon
	70325301	Overlay	T45 H models; Lower lint drawer
	70428802	Overlay	T45 H models; Lower lint drawer; Icon
	70381201	Overlay	T45 M models; Lower lint drawer

# Cylinder and Trunnion Components

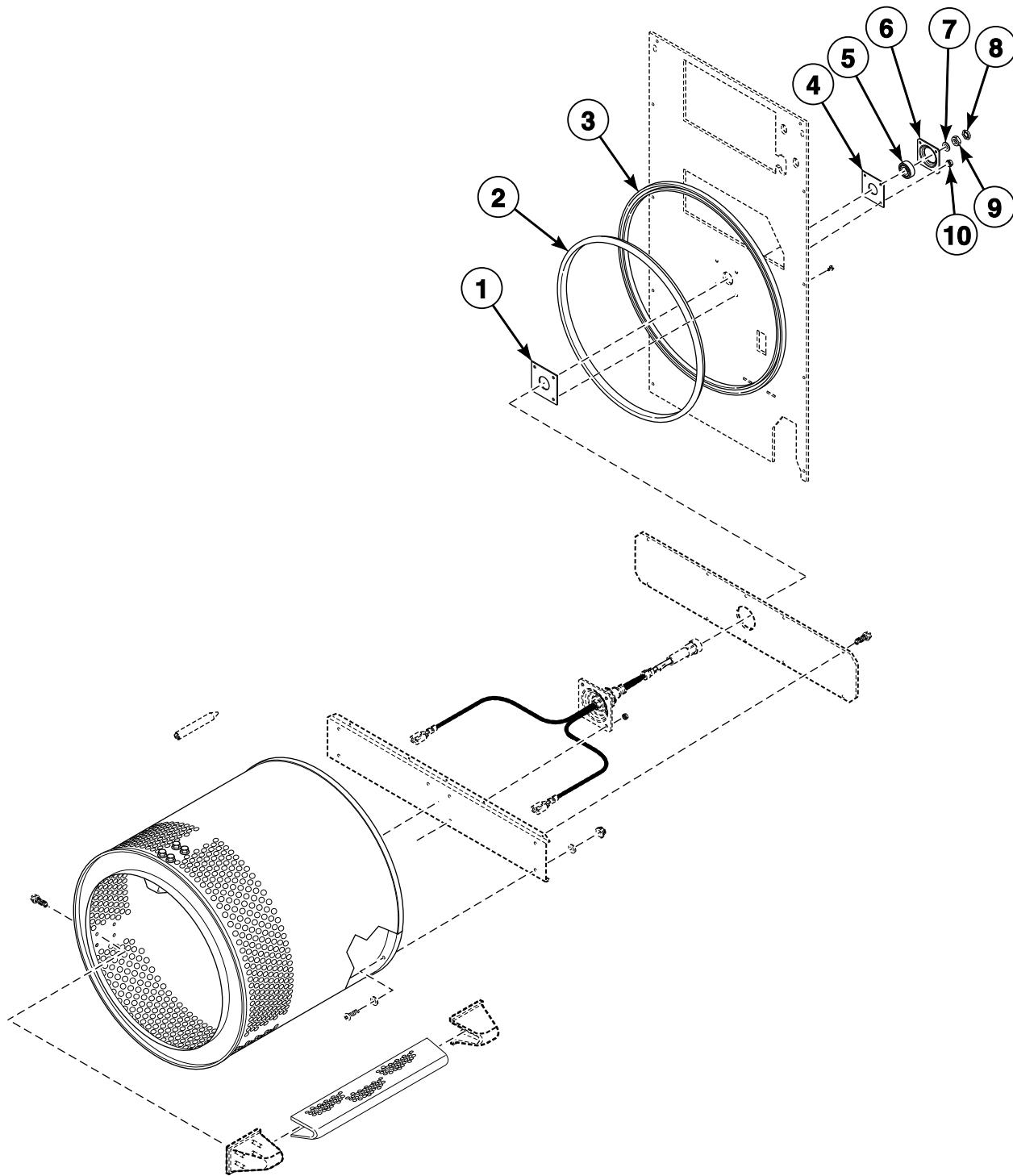


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# Cylinder and Trunnion Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70343101P	Drywall Screw Magnet Kit	Includes 6 magnets and 6 screws
1	70372503P	Cylinder Assembly	T30 K models; Non-moisture sensing
	70372501P	Cylinder Assembly	All other T30 models; Galvanized; Non-moisture sensing
	70372502P	Cylinder Assembly	All other T30 models; Stainless steel; Non-moisture sensing
	70372903	Cylinder Assembly	T45 K models; Non-moisture sensing
	70372901P	Cylinder Assembly	All other T45 models; Galvanized; Non-moisture sensing
	70372902P	Cylinder Assembly	All other T45 models; Stainless steel; Non-moisture sensing
	70443903	Cylinder and Trunnion Assembly	T30 G and K models; Moisture sensing
	70443901	Cylinder and Trunnion Assembly	All other T30 models; Galvanized; Moisture sensing
	70443902	Cylinder and Trunnion Assembly	All other T30 models; Stainless steel; Moisture sensing
	70444003	Cylinder and Trunnion Assembly	T45 G and K models; Moisture sensing
	70444001	Cylinder and Trunnion Assembly	All other T45 models; Galvanized; Moisture sensing
	70444002	Cylinder and Trunnion Assembly	All other T45 models; Stainless steel; Moisture sensing
2	62588	Screw	
3	263P4	Cylinder Guide Tool	
4	70257101	Rear Cylinder Channel	T30 models; Non-moisture sensing
	70257102	Rear Cylinder Channel	T30 models; Moisture sensing
	70305201	Rear Cylinder Channel	T45 models; Non-moisture sensing
	70305202	Rear Cylinder Channel	T45 models; Moisture sensing
5	M4960P3	Trunnion and Seal Kit	T30 models; Also order 511637P Adhesive; Non-moisture sensing
	M4962P3	Trunnion and Seal Kit	T45 models; Also order 511637P Adhesive; Non-moisture sensing
	70454601	Trunnion and Wire Assembly	Moisture sensing; Includes 70244702 Trunnion Assembly
6	70257201	Rear Cylinder Channel Plate	T30 models
	70305301	Rear Cylinder Channel Plate	T45 models
7	430497	Screw	10 required
8	M412986	Nut	
9	M400080	Washer	Models through Serial No. 0708006765
10	70411301	Washer	Models starting Serial No. 0708006766
11	70070101	End Cap	Non-moisture sensing
	70070102	End Cap	Moisture sensing
12	70433002	Cylinder Rib Assembly	T30 models; Moisture sensing
	70433001	Cylinder Rib Assembly	T45 models; Moisture sensing
13	70392801	Bolt	8 required

# Bearing Components

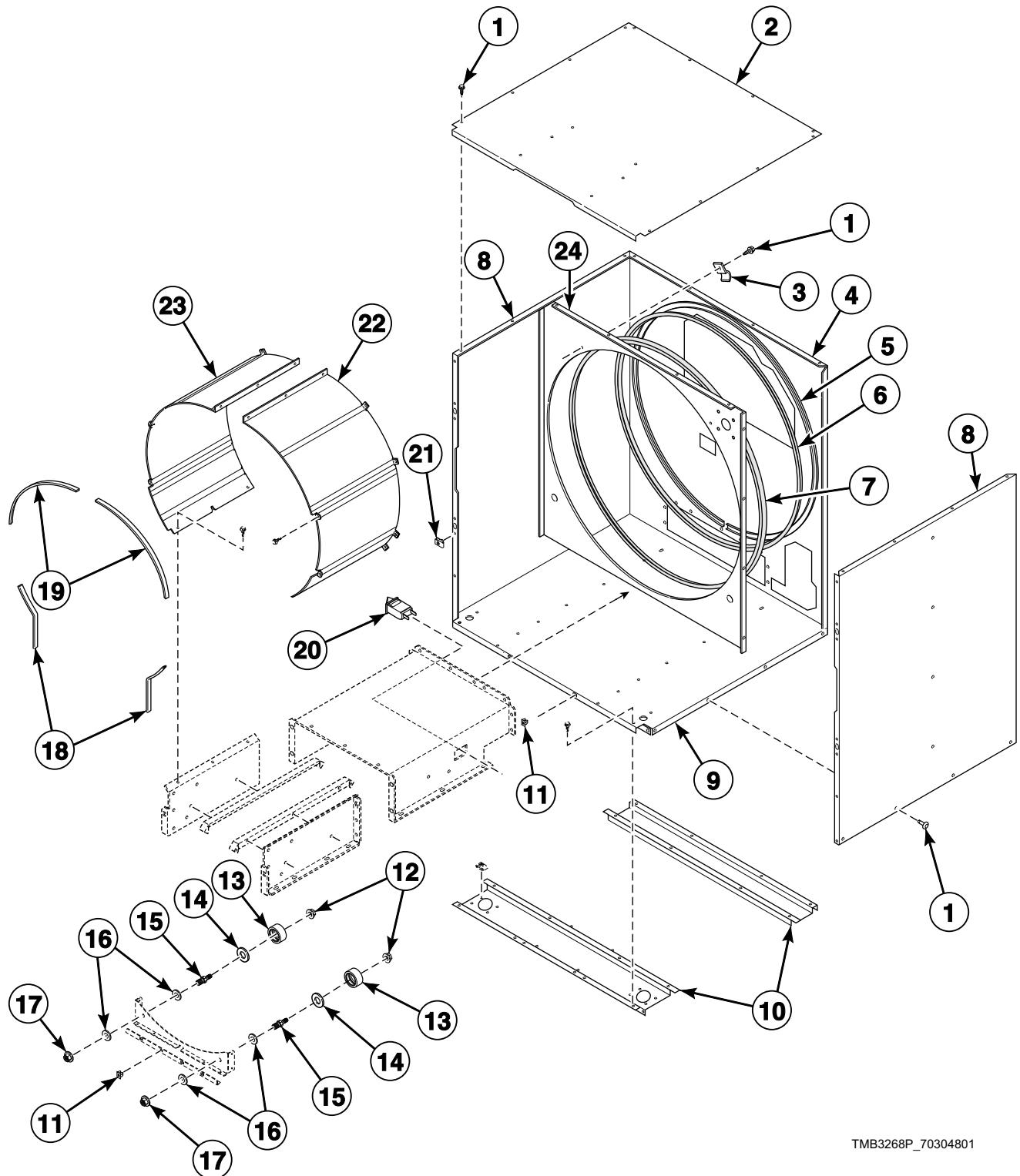


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## Bearing Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	430352	Cylinder Bearing Stud Plate Assembly	
2	70013701P	Rear Cylinder Seal	T30 models; Requires 511637P Adhesive
	70013703	Rear Cylinder Seal	T45 models; Requires 511637P Adhesive
3	70017201	Rear Cylinder Seal Support	T30 models
	70305401	Rear Cylinder Seal Support	T45 models
4	70355001	Rear Bearing Shim	
5	70448701	Support Bearing	
6	70013901	Rear Cylinder Bearing Housing	
7	M400991	Washer	
8	M400034	Nut	
9	M400022	Nut	
10	M412986	Nut	
	70411301	Washer	Models starting Serial No. 0708006766

## Cabinet Components



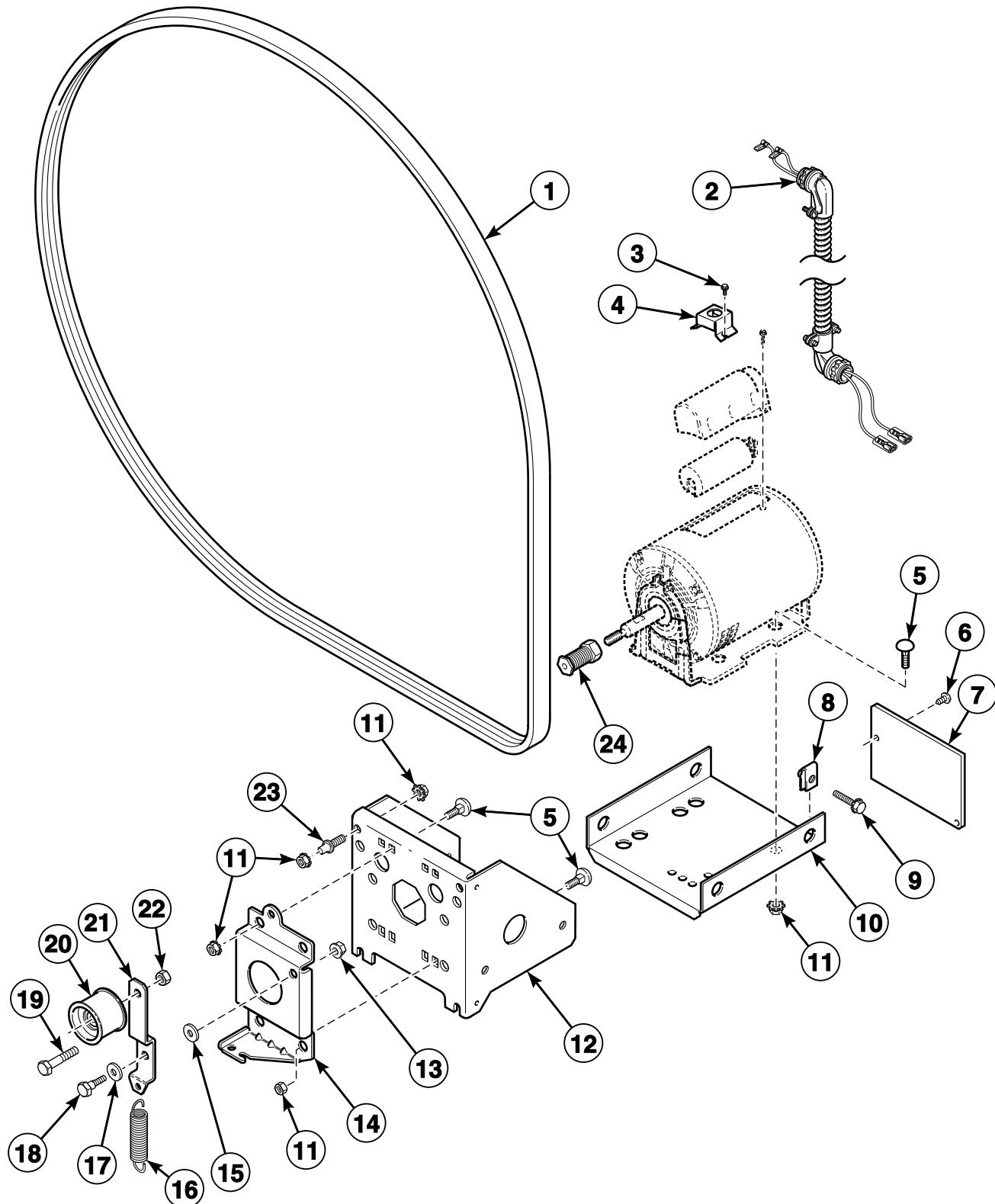
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# Cabinet Components

REF	PART NO.	DESCRIPTION	COMMENTS
	430352	Cylinder Bearing Stud Plate Assembly	
	70058501	Pop Rivet	
	21899	Nut	For leveling legs
	70247701	Screw	For leveling legs
	298P4P	Spray Paint	White
	297P4	Spray Paint	Almond
	286P4	Spray Paint	Blue
	122P4P	Porcelain Touch-Up Paint	White
	215P4P	Porcelain Touch-Up Paint	Almond
	370P4P	Porcelain Touch-Up Paint	Bisque
1	430497	Screw	
2	70357701	Top Panel Assembly	T30 models; Upper; Includes threaded insert
	70357801	Top Panel Assembly	T45 models; Upper; Includes threaded insert
3	70226701	Clip	
4	70339401	Rear Panel	T30 gas models
	70339402	Rear Panel	T30 electric and steam models
	70301701	Rear Panel	T45 models
5	70017201	Rear Cylinder Seal Support	T30 models
	70305401	Rear Cylinder Seal Support	T45 models
6	70013701P	Rear Cylinder Seal	T30 models
	70013703	Rear Cylinder Seal	T45 models
7	70066003	Center Cylinder Seal Assembly	T30 models; Includes center cylinder seal support and center cylinder seal
	70066005	Center Cylinder Seal	T45 models; Includes center cylinder seal support and center cylinder seal
8	70231801*P	Side Panel	T30 models
	70301801*P	Side Panel	T45 models
9	70339501	Top Panel	T30 models; Lower
	70302001	Top Panel	T45 models; Lower
10	70288201	Channel Base Assembly	T30 models
11	70030501	Expansion Clip	
12	430576	Nut	
13	70298701P	Roller Bearing Assembly	
14	70443601	Roller Seal	Models starting 3/1/10
15	70249501	Roller Shaft	
16	70261401	Washer	
17	70288801	Nut	
18	70015711	Sheet Metal Edge Gasket	T30 models; Lower
	70015707	Sheet Metal Edge Gasket	T45 models; Lower
19	70015712	Sheet Metal Edge Gasket	T30 models; Upper
	70015708	Sheet Metal Edge Gasket	T45 models; Upper
20	431159	Switch	For lint drawer
21	70030401	Nut	
22	70339301	Cylinder Shroud	T30 models; Right
	70301901	Cylinder Shroud	T45 models; Right
23	70339302	Cylinder Shroud	T30 models; Left
	70301902	Cylinder Shroud	T45 models; Left
24	70339201	Center Partition	T30 models
	70301601	Center Partition	T45 models

\* Add Letter To Designate Color. L - Almond Q - Bisque W - White

## Drive Motor Components

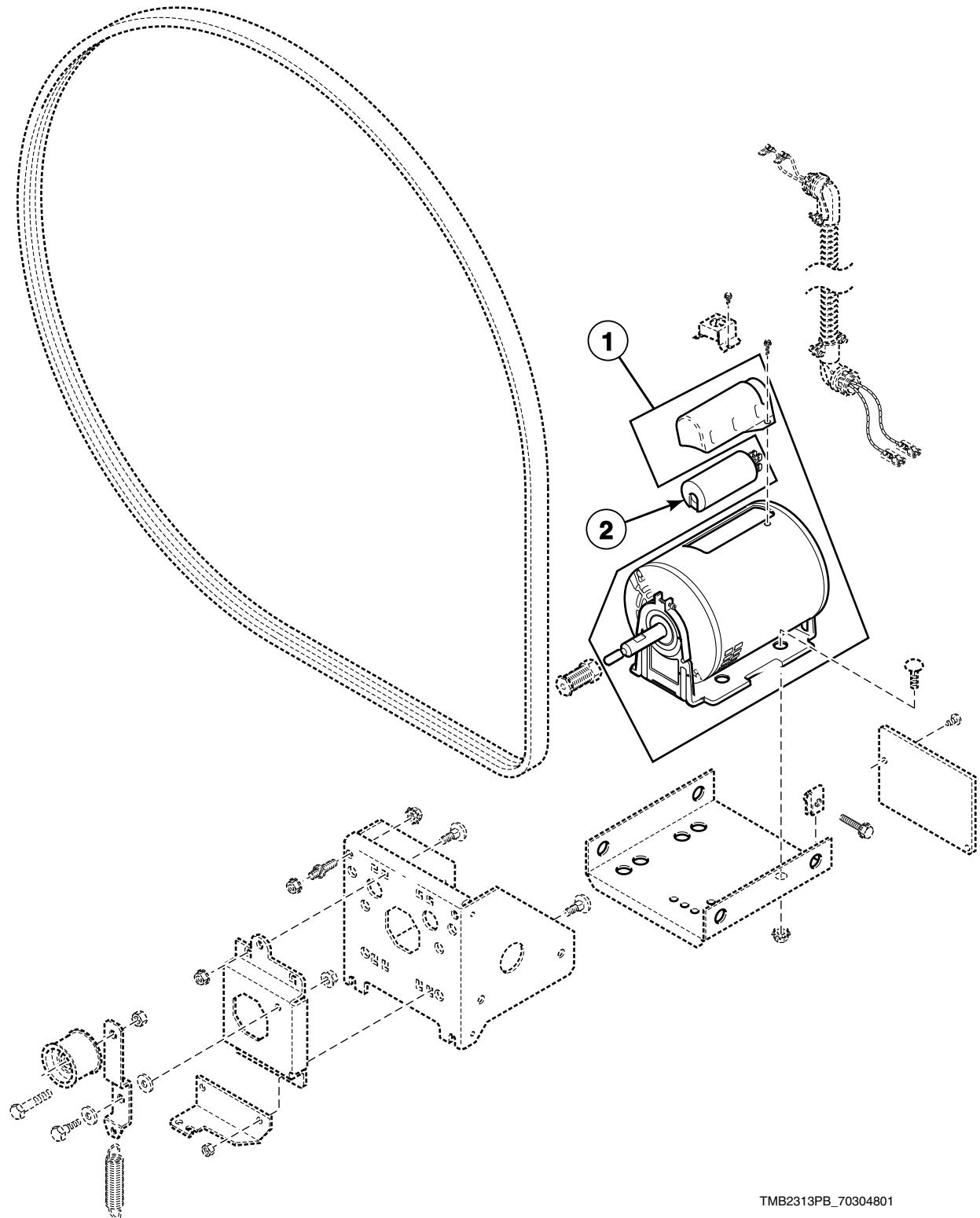


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## Drive Motor Components

REF	PART NO.	DESCRIPTION	COMMENTS
	M4853P3	Belt Tension Tool Kit	
1	70276201P	Belt	T30 models
	70276204P	Belt	T45 models
2	70316701P	Cylinder Motor Harness	Models through 2/28/10; 1 Phase models; 3 Phase electric models with 240 Volt and below
	70316801P	Cylinder Motor Harness	Models through 2/28/10; 3 Phase models except electric models with 240 Volt and below
	70439901	Cylinder Motor Harness	Models starting 3/1/10; 1 Phase models; 3 Phase electric models with 240 Volt and below
	70440301	Cylinder Motor Harness	Models starting 3/1/10; 3 Phase models except electric models with 240 Volt and below
3	23222	Screw	
4	70321701	Motor Conduit Mounting Bracket	
5	70062401	Bolt	
6	430497	Screw	
7	70202501	Drive Access Cover	
8	27222	Nut	4 required
9	M412985	Screw	
10	70127301	Motor Mount Bracket	T30 models
	70312001	Motor Mount Bracket	T45 models
11	M412986	Nut	
12	70261701	Motor Channel	
13	29796	Nut	
14	70443301	Idler Bracket	
15	70270301	Washer	
16	70045301	Drum Idler Spring	With silencer
17	70265901	Washer	
18	431539	Screw	
19	430648	Screw	
20	70050401P	Idler Wheel Assembly	
21	70259901	Cylinder Idler Arm	
22	56156	Nut	
23	70334701	Double Ended Stud	
24	70284203	Motor Pulley	T30 models; 50 Hertz
	70284201	Motor Pulley	T30 models; 60 Hertz
	70284204	Motor Pulley	T45 models; 50 Hertz
	70284208	Motor Pulley	T45 models; 60 Hertz

## Drive Motors and Motor Capacitors

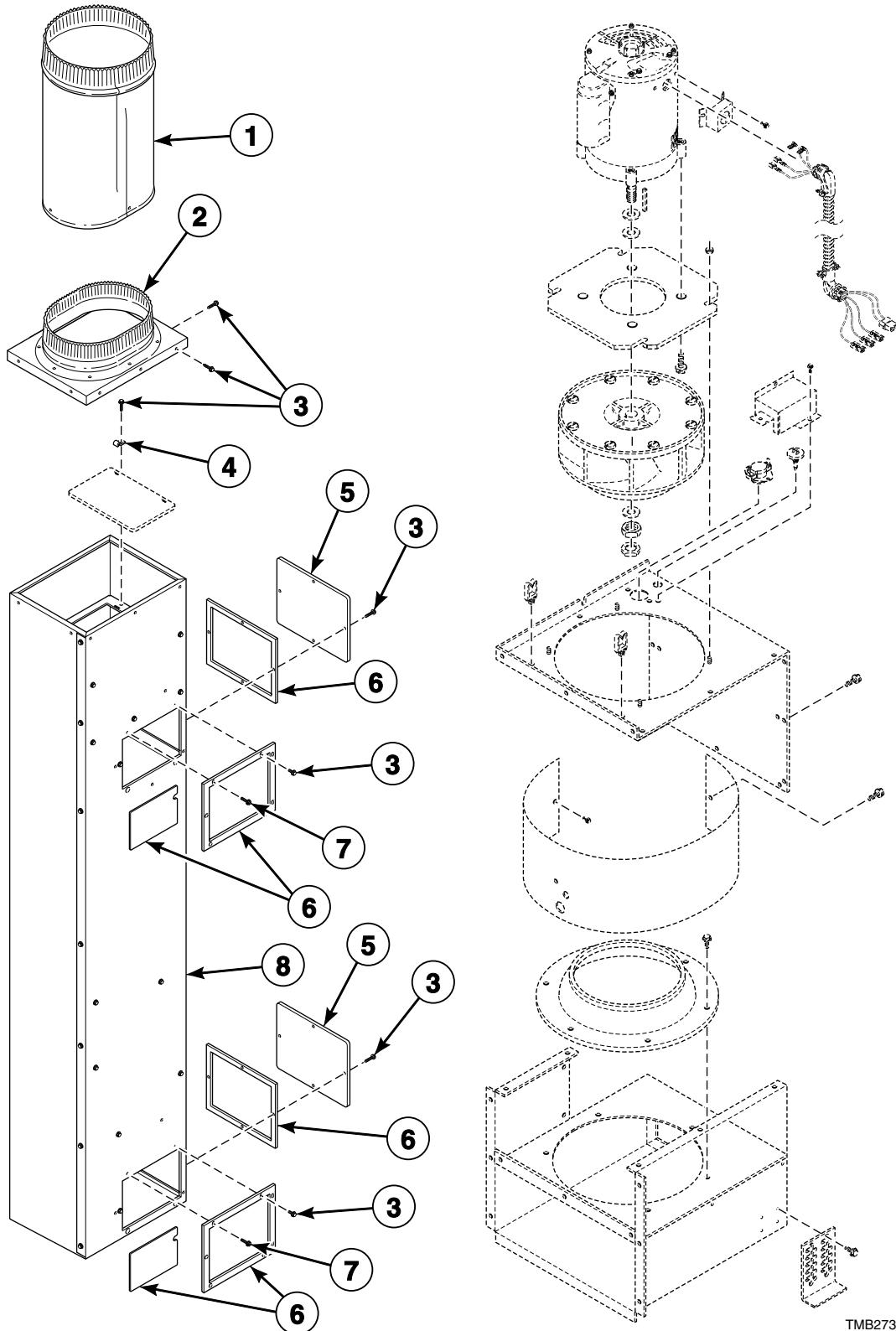


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## Drive Motors and Motor Capacitors

REF	PART NO.	DESCRIPTION	COMMENTS
1	70337901P	Drive Motor Kit	T30 models; 120-240 Volt/60 Hertz/1 Phase; Low Amp
	70338001P	Drive Motor Kit	T30 models; 230-240 Volt/50 Hertz/1 Phase; No run capacitor
	70338101P	Drive Motor	T30 models; 200-480 Volt/60 Hertz/3 Phase and 200-415 Volt/50 Hertz/3 Phase; No capacitors
	70392901P	Drive Motor	T45 models; 100-120 or 208-240 Volt/60 Hertz/1 Phase
	70298401P	Drive Motor	T45 models; 200-240 Volt/60 Hertz/3 Phase; No capacitors
	70401501	Drive Motor	T45 models; 100 or 200 Volt/50 Hertz/1 Phase; No run capacitor
	70401601	Drive Motor	T45 models; 230-240 Volt/50 Hertz/1 Phase; No run capacitor
	70401701	Drive Motor	T45 models; 380 Volt/50 Hertz/3 Phase; No capacitors
2	70401801	Drive Motor	T45 models; 400-415 Volt/50 Hertz/3 Phase; No capacitors
	70211502	Motor Capacitor	T30 models; Start; For 70337901 Drive Motor on 20 Amp models
	70211401	Motor Capacitor	T30 models; Run; For 70337901 Drive Motor on 20 Amp models
	M410296	Motor Capacitor	T30 models; Start; For 70338001P Drive Motor Kit
	70413101	Motor Capacitor	T45 models; Start; For 70392901P Drive Motor
	70413201	Motor Capacitor	T45 models; Run; For 70392901P Drive Motor
	70435702	Motor Capacitor	T45 models; Start; For 70401501 Drive Motor
	70435701	Motor Capacitor	T45 models; Start; For 70401601 Drive Motor

## Exhaust Components

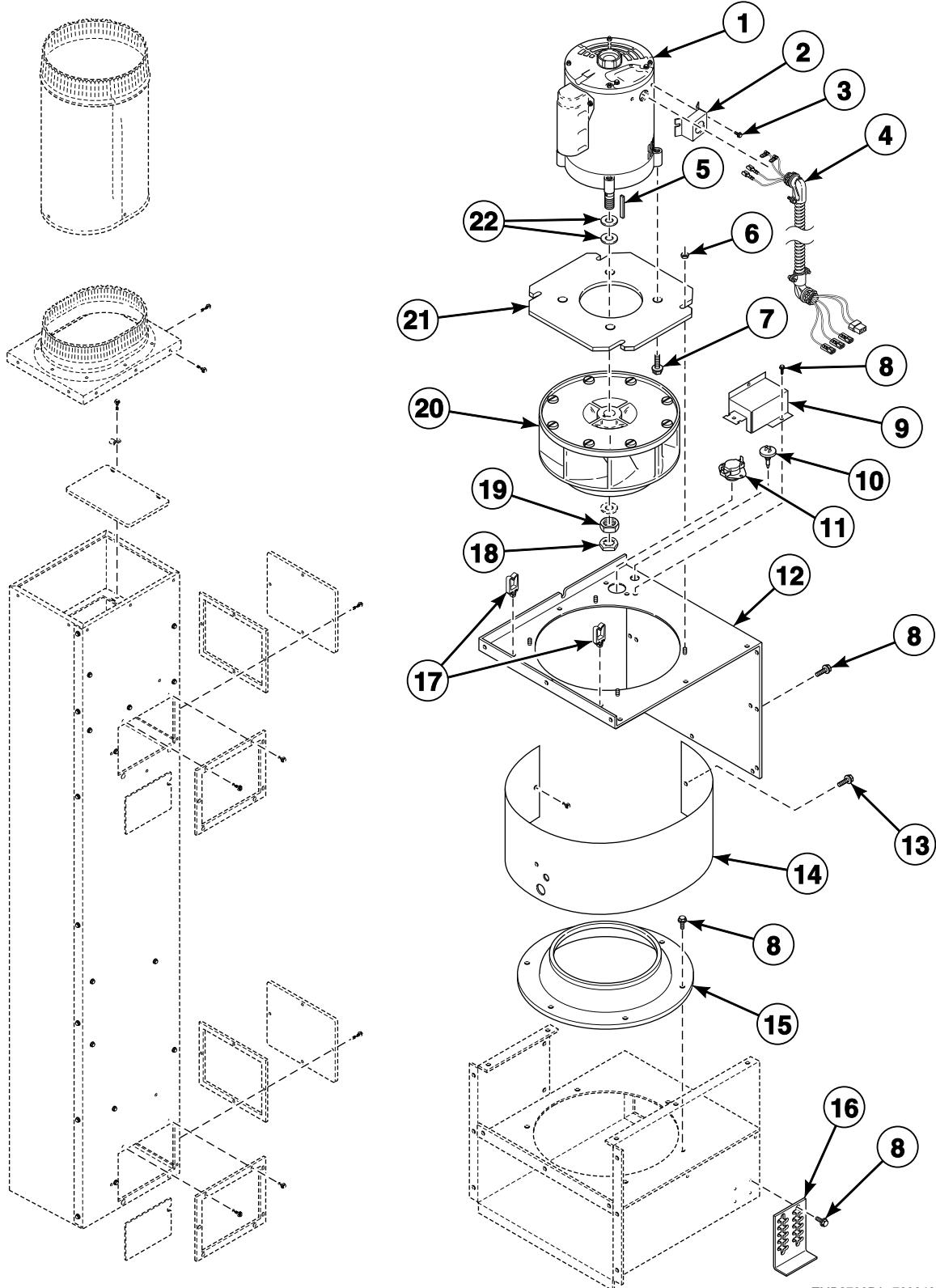


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## Exhaust Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70289101P	Lint Panel Gasket	Sold per foot
1	70425801	Exhaust Pipe Assembly	T45 CE models
	44154301	Exhaust Pipe	T30 CE models
2	70207501	Duct Cover	Classic T30 models
	70478101	Duct Cover	Eco T30 models
	70307601	Duct Cover	T45 models
3	430497	Screw	12 required
4	70226701	Clip	
5	70340301	Duct Access Cover	T30 models; 2 required
	70308701	Duct Access Cover	T45 models
6	70340401	Exhaust Duct Gaskets Assembly	T30 models; 2 required
	70302801P	Exhaust Duct Gaskets Assembly	T45 models; 2 required
7	M411072	Screw	2 required
8	70340502	Exhaust Duct Assembly	T30 CE models; Includes cap, dampers and gaskets; Order blower housing scroll separately
	70340501	Exhaust Duct Assembly	All other T30 models; Includes cap, dampers and gaskets; Order blower housing scroll separately
	70311902	Exhaust Duct Assembly	T45 CE models; Includes cap, dampers and gaskets; Order blower housing scroll separately
	70311901	Exhaust Duct Assembly	All other T45 models; Includes cap, dampers and gaskets; Order blower housing scroll separately

## Blower Components

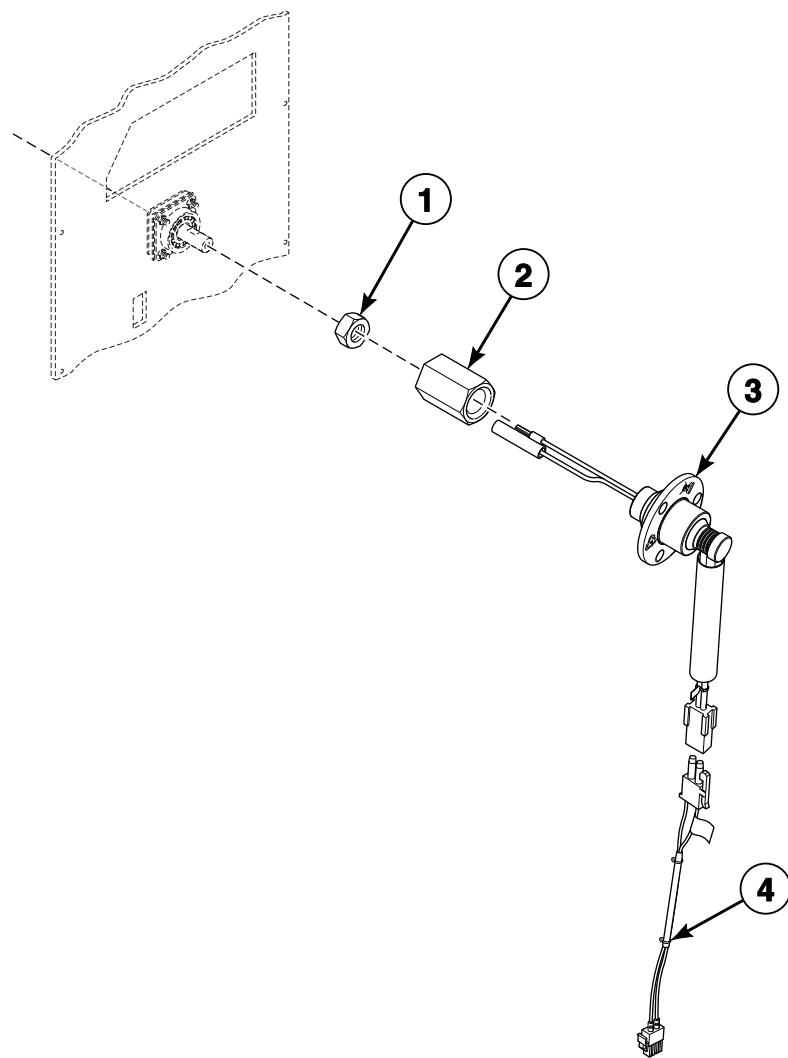


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## Blower Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70392701P	Gasket	For blower housing opening
1	70337601P	Blower Motor Kit	T30 models; 120-240 Volt/60 Hertz/1 Phase; Low Amp
	70337701P	Blower Motor Kit	T30 models; 230-240 Volt/50 Hertz/1 Phase
	70342601P	Blower Motor	200-480 Volt/60 Hertz/3 Phase and 200-415 Volt/50 Hertz/3 Phase
	70297901P	Blower Motor	T45 models; 100-120 or 208-240 Volt/60 Hertz/1 Phase
	70401401	Blower Motor	T45 models; 100 or 200 Volt/50 Hertz/1 Phase
2	70321701	Motor Conduit Mounting Bracket	
3	23222	Screw	
4	70440001P	Fan Motor Harness	1 Phase models; 3 Phase electric models with 240 Volt and below
	70317001	Fan Motor Harness	Models through 2/28/10; 3 Phase models except electric models with 240 Volt and below
	70440401	Fan Motor Harness	Models starting 3/1/10; 3 Phase models except electric models with 240 Volt and below
5	70144101	Key	
6	29786	Nut	4 required
7	70126101	Screw	4 required
8	430497	Screw	12 required
9	70346301	Thermistor Cover	
10	M414704	Thermistor	
11	M411307	Limit Thermostat	Auto reset
12	70341401	Blower Housing Cover Assembly	T30 models
	70322801	Blower Housing Cover Assembly	T45 models
13	51780	Screw	
14	70340801	Blower Housing Scroll	T30 models
	70303201	Blower Housing Scroll	T45 models
15	70014101	Blower Inlet Cone	T30 models
	70303101	Blower Inlet Cone	T45 models
16	70200301	Rear Stabilizer Bracket	
17	70366201	Wire Clip	2 required
18	M400034	Nut	
19	M400022	Nut	
20	70359801P	Blower Assembly	T30 models
	70302201P	Blower Assembly	T45 models
21	70341001	Blower Motor Mounting Plate	T30 models
	70303401	Blower Motor Mounting Plate	T45 models
22	M400991	Washer	3 required

## Moisture Sensing Components

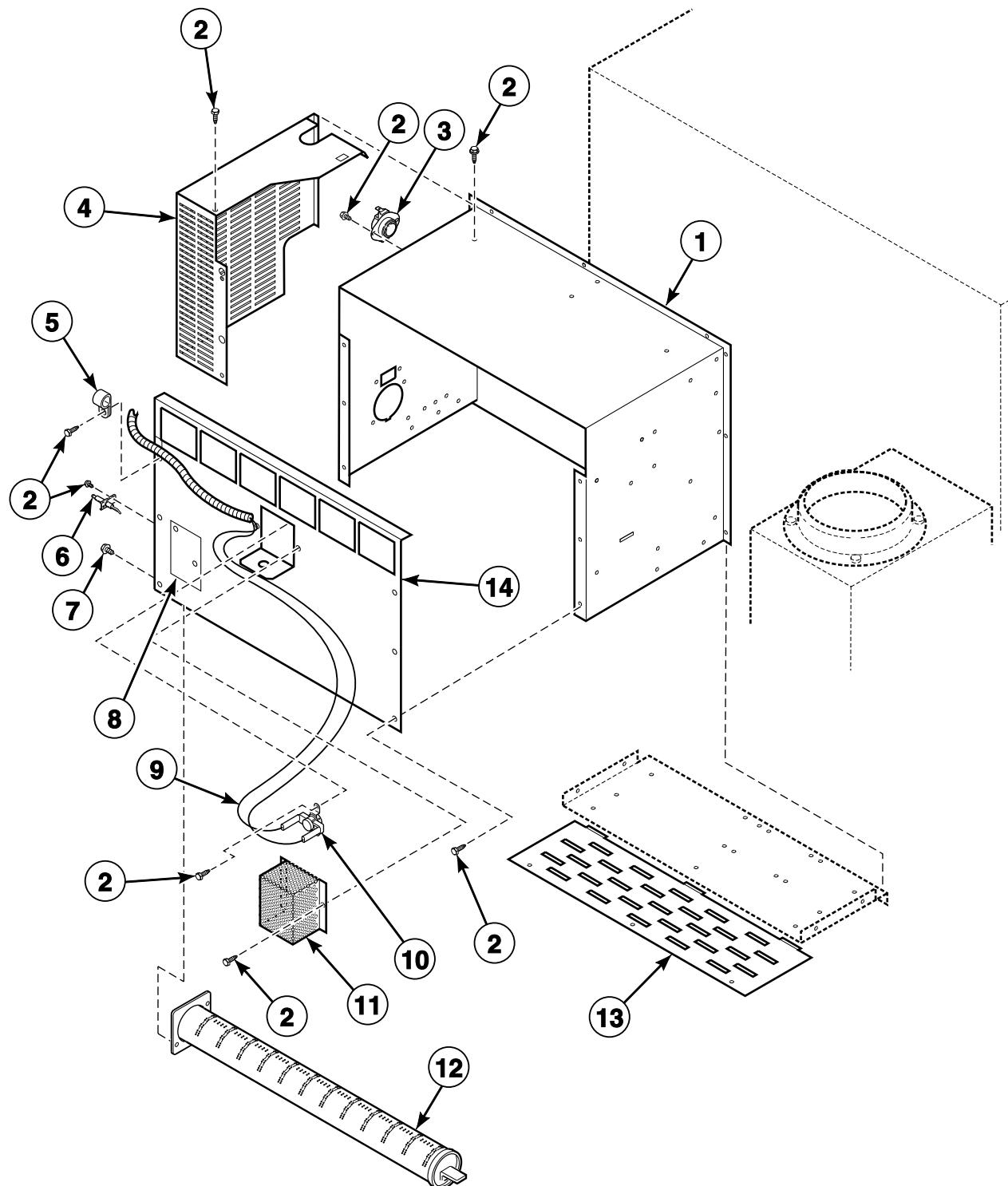


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## Moisture Sensing Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70468901	Moisture Sensor Test Wires	Use to troubleshoot the moisture sensor circuit
1	M400035	Nut	
2	44224401	Slip Ring Holder	
3	44222701	Slip Ring Assembly	
4	70448901	Moisture Sensor Harness Assembly	

## Gas Burner Housing and Secondary Stove Limit

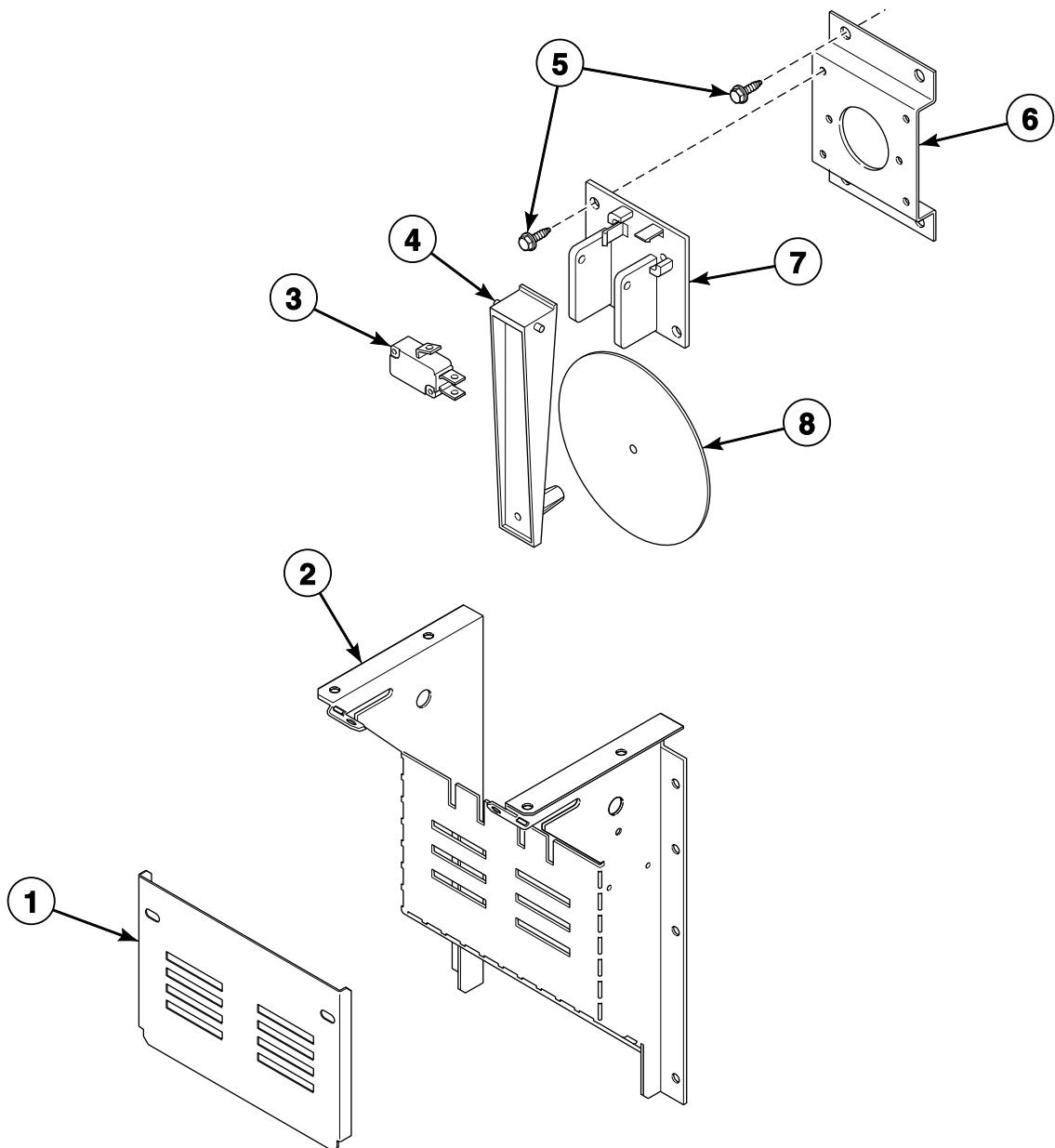


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## Gas Burner Housing and Secondary Stove Limit

REF	PART NO.	DESCRIPTION	COMMENTS
	70316501	Stove Limit Harness	
	M4903P3	Stove Limits Kit	T30 Australian models; Models through Serial No. 0311000078; In addition, order 70299101 Secondary Stove Limit Kit
<b>1</b>	70333401	Stove Top and Sides	T30 models
	70306001	Stove Top and Sides	T45 models
<b>2</b>	430497	Screw	
<b>3</b>	M409219	Limit Thermostat	Non-CE models
	70397101	Manual Reset Thermostat	Australian models; T30 Korean models
	70186301	Manual Reset Thermostat	T45 Korean models
<b>4</b>	70233401	Gas Valve Cover	T30 Australian and CE models
	70425001	Gas Valve Cover	T45 Australian and CE models
<b>5</b>	70203701	Pipe Clip	
<b>6</b>	70032801P	Spark Electrode	Models through 9/16/12
	70466501P	Spark Electrode	Models starting 9/17/12
<b>7</b>	05161	Screw	
<b>8</b>	70159601	Igniter Cover	
<b>9</b>	70316501	Stove Limit Harness	
<b>10</b>	70299001	Limit Thermostat	
<b>11</b>	M414477	Thermostat Cover	
<b>12</b>	70229801P	Gas Burner	
<b>13</b>	70188801	Burner Grill	T30 models
	70306501	Burner Grill	T45 models
<b>14</b>	70371501	Stove Back	T30 models
	70375201	Stove Back	T45 models

## Airflow Switch

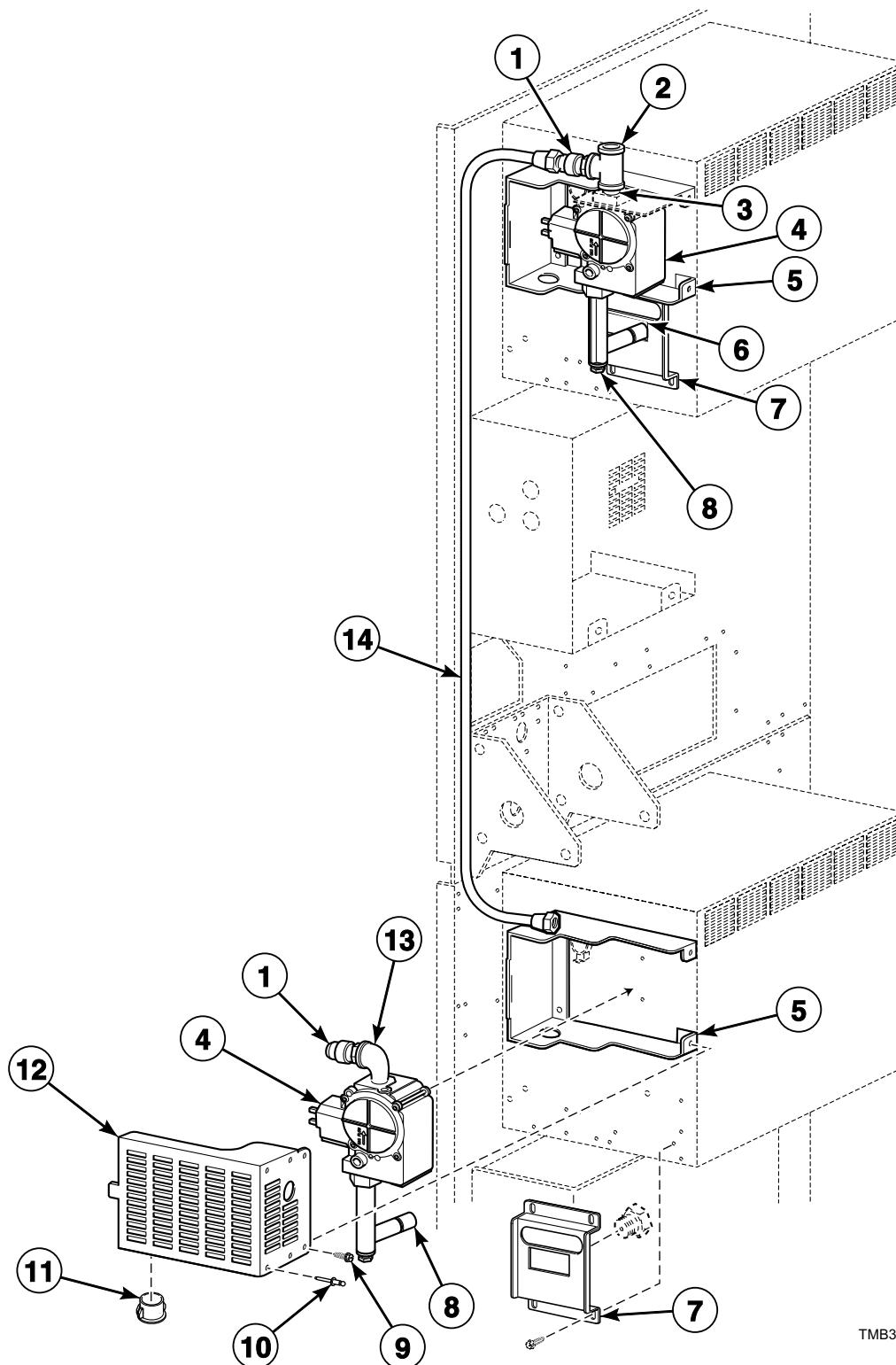


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## Airflow Switch

REF	PART NO.	DESCRIPTION	COMMENTS
1	70356601	Airflow Switch Cover	Non-moisture sensing
	70465701	Airflow Switch Cover	Moisture sensing
2	70356101	Airflow Switch Wrapper	
3	70411901	Switch	
4	70319401	Airflow Switch Arm	
5	430497	Screw	
6	70356301	Switch Bracket	
7	70319601	Airflow Switch and Arm Bracket	
8	70319201	Airflow Switch Vane	

## Gas Valve and Piping - Non-CE and Non-Australian Gas Models

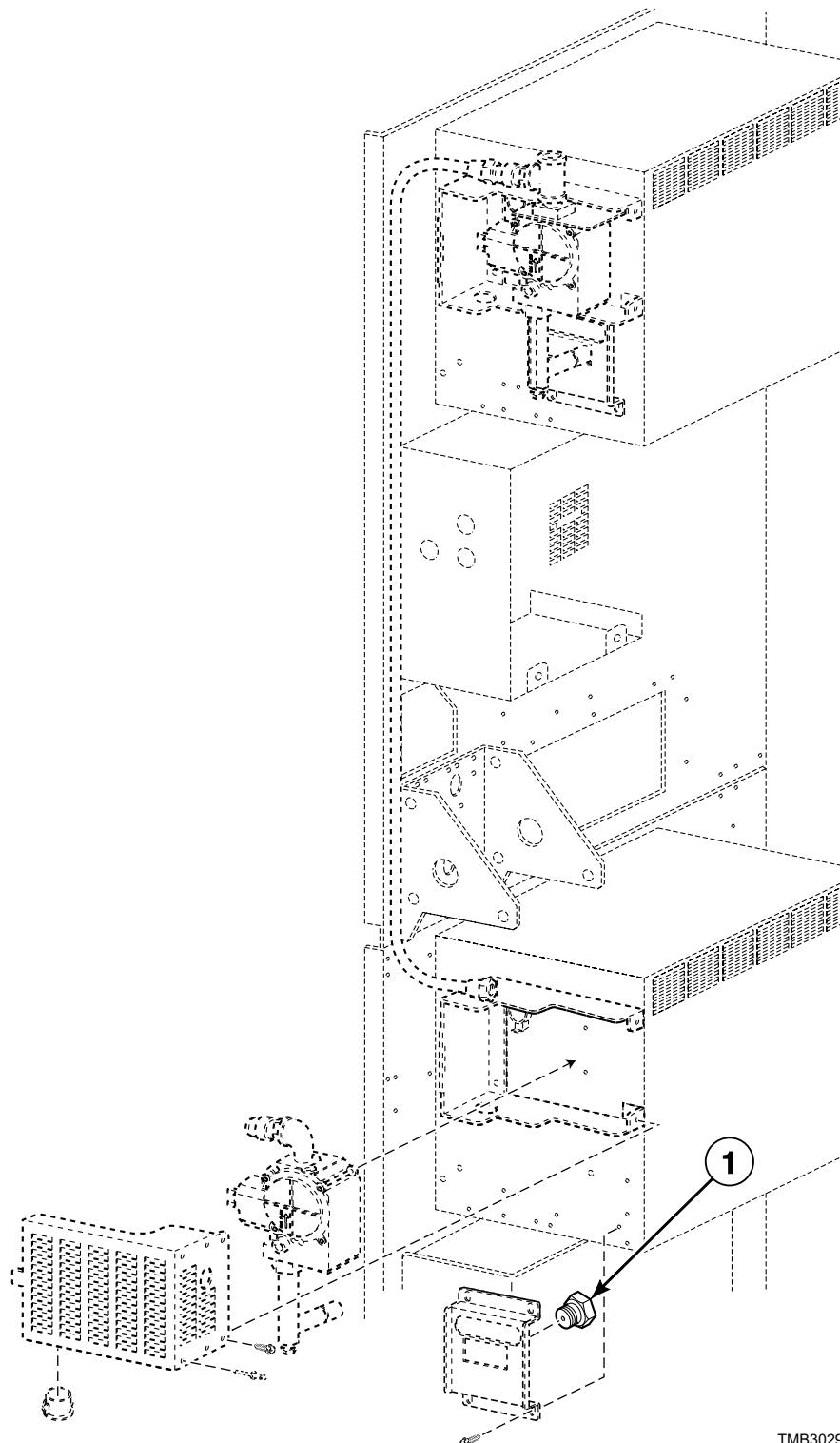


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## Gas Valve and Piping - Non-CE and Non-Australian Gas Models

REF	PART NO.	DESCRIPTION	COMMENTS
	M4970P3	Replacement Gas Valve Kit	Natural Gas (N.G.); Use to replace old valve before 12/15/09 with new valve
	M4972P3	Replacement Gas Valve Kit	Liquid Petroleum Gas (L.P.); Use to replace old valve before 12/15/09 with new valve
	M4707P3	L.P. Conversion Kit	T30 models; 0-2,000 feet
	M4880P3	L.P. Conversion Kit	T45 models; 0-2,000 feet
	M413650	Gas Valve Harness Assembly	
	M412997	Harness Assembly	
1	70262601	Pipe	
2	70267501	Pipe Tee	Models through 1/31/10
	70071801	Tee	Models starting 2/1/10
3	431486	Pipe Nipple	
4	44154501P	Gas Valve	N.G.
	44154502P	Gas Valve	L.P.
5	70328201	Forward Valve Cover	
6	70249001	Orifice Keeper Bracket	
7	70248901	Orifice Holder Bracket	
8	70435901P	Orifice Adapter	
9	430497	Screw	
10	70058501	Pop Rivet	3/16 inch
11	M400770	Snap Bushing	
12	70282401	Rear Valve Cover	
13	H86070034	Street Elbow	
14	70281601	Tube	T30 models
	70281602	Tube	T45 models

## Burner Orifices - Non-CE and Non-Australian Gas Models



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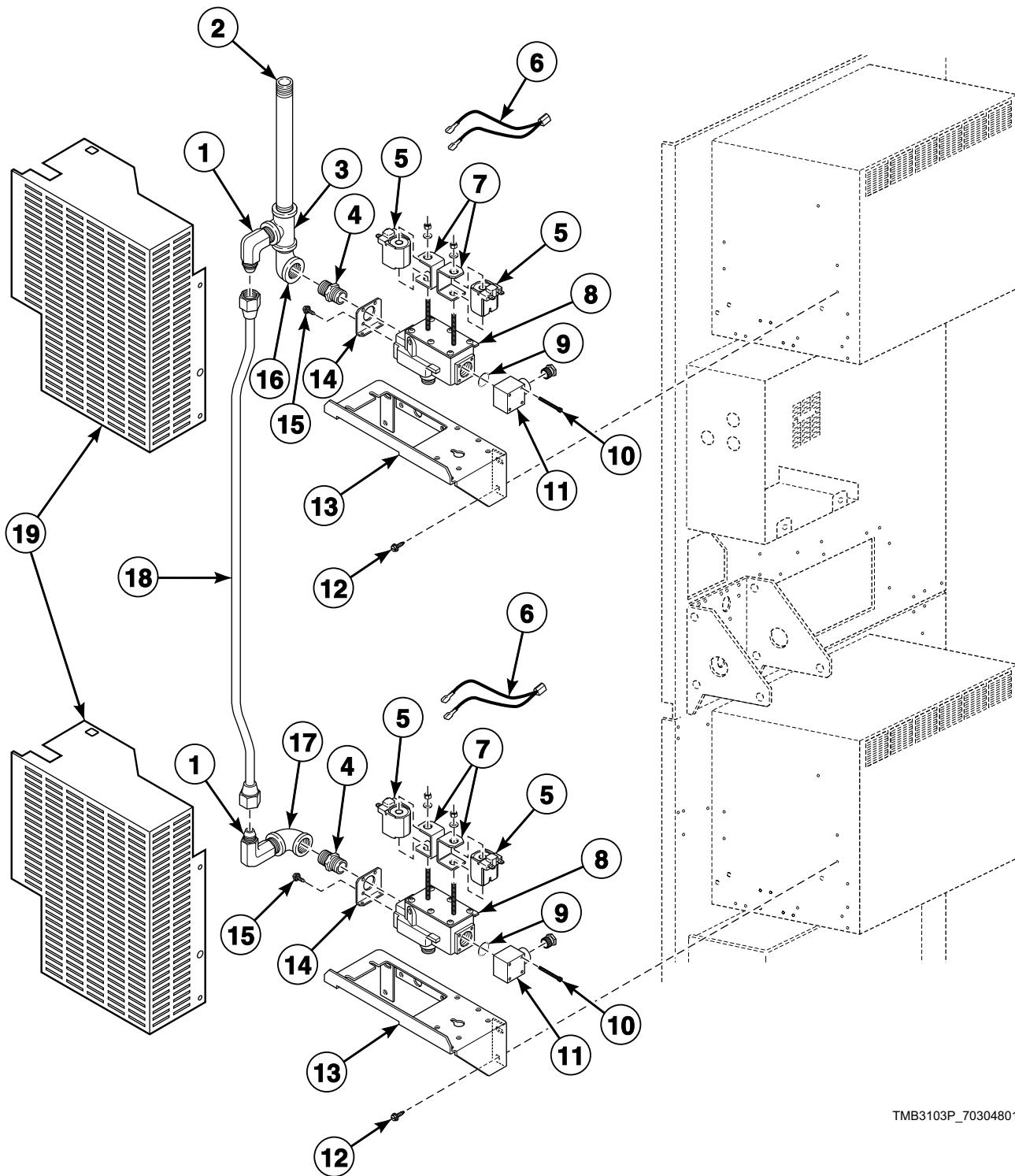
## Burner Orifices - Non-CE and Non-Australian Gas Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	M406361	Burner Orifice	Classic T30 models; Liquid Petroleum Gas (L.P.); Drill no. 40 (2.5 mm); 0-2,000 feet; *
	M403017	Burner Orifice	Classic T30 models; L.P.; Drill no. 42 (2.4 mm); 2,001-6,000 feet; *
	M406184	Burner Orifice	Classic T30 models; L.P.; Drill no. 43 (2.3 mm); 6,001-8,000 feet; *
	M401011	Burner Orifice	Classic T30 models; L.P.; Drill no. 44 (2.2 mm); 8,001-10,000 feet; *
	M401002	Burner Orifice	Classic T30 models; Natural Gas (N.G.); Drill no. 20 (4.1 mm); 0-2,000 feet; *
	M402996	Burner Orifice	Classic T30 models; N.G.; Drill no. 22 (4.0 mm); 2,001-4,000 feet; *
	M402980	Burner Orifice	Classic T30 models; N.G.; Drill no. 24 (3.9 mm); 4,001-6,000 feet; *
	M401000	Burner Orifice	Classic T30 models; N.G.; Drill no. 26 (3.7 mm); 6,001-8,000 feet; *
	M401014	Burner Orifice	Classic T30 models; N.G.; Drill no. 28 (3.6 mm); 8,001-10,000 feet; *
	M411375	Burner Orifice	Classic T45 models; 50 Hertz; L.P.; Drill no. 36 (2.7 mm); 0-2,000 feet; *
	M411512	Burner Orifice	Classic T45 models; 60 Hertz; L.P.; Drill no. 34 (2.8 mm); 0-2,000 feet; *
	M411375	Burner Orifice	Classic T45 models; L.P.; Drill no. 36 (2.7 mm); 2,001-6,000 feet; *
	M411376	Burner Orifice	Classic T45 models; L.P.; Drill no. 38 (2.6 mm); 6,001-8,000 feet; *
	M406361	Burner Orifice	Classic T45 models; L.P.; Drill no. 40 (2.5 mm); 8,001-10,000 feet; *
	M411373	Burner Orifice	Classic T45 models; 50 Hertz; N.G.; Drill no. 16 (4.5 mm); 0-2,000 feet; *
	M411510	Burner Orifice	Classic T45 models; 60 Hertz; N.G.; Drill no. 13 (4.7 mm); 0-2,000 feet; *
	M411511	Burner Orifice	Classic T45 models; N.G.; Drill no. 15 (4.6 mm); 2,001-4,000 feet; *
	M411373	Burner Orifice	Classic T45 models; N.G.; Drill no. 16 (4.5 mm); 4,001-6,000 feet; *
	M402988	Burner Orifice	Classic T45 models; N.G.; Drill no. 18 (4.3 mm); 6,001-8,000 feet; *
	M401002	Burner Orifice	Classic T45 models; N.G.; Drill no. 20 (4.1 mm); 8,001-10,000 feet; *
	M401007	Burner Orifice	Models HTT45D and STT45D; 50 Hertz; Drill no. 39 (2.5 mm); *
N/A	Burner Orifice	Models HTT45D and STT45D; 60 Hertz; Drill no. 37 (2.6 mm); *	
44254001	Burner Orifice	Eco T30 models; 50 Hertz; N.G.; 3.4 mm; 0-2,000 feet; *	
M402489	Burner Orifice	Eco T30 models; 50 Hertz; N.G.; Drill no. 1/8 (3.2 mm); 2,001-4,000 feet; *	
70070903	Burner Orifice	Eco T30 models; 50 Hertz; N.G.; 3.1 mm; 4,001-6,000 feet; *	
M401017	Burner Orifice	Eco T30 models; 50 Hertz; N.G.; Drill no. 31 (3.0 mm); 6,001-8,000 feet; *	
M401022	Burner Orifice	Eco T30 models; 50 Hertz; N.G.; Drill no. 33 (2.9 mm); 8,001-10,000 feet; *	
M400997	Burner Orifice	Eco T30 models; 60 Hertz; N.G.; Drill no. 29; 0-2,000 feet; *	
44253801	Burner Orifice	Eco T30 models; 60 Hertz; N.G.; 3.3 mm; 2,001-4,000 feet; *	
M402489	Burner Orifice	Eco T30 models; 60 Hertz; N.G.; Drill no. 1/8 (3.2 mm); 4,001-6,000 feet; *	
70070903	Burner Orifice	Eco T30 models; 60 Hertz; N.G.; 3.1 mm; 6,001-8,000 feet; *	
M402444	Burner Orifice	Eco T30 models; 60 Hertz; N.G.; Drill no. 32 (2.9 mm); 8,001-10,000 feet; *	
M402992	Burner Orifice	Eco T45 models; 50 Hertz; N.G.; Drill no 21 (4.0 mm) ; 0-2,000 feet; *	
M402980	Burner Orifice	Eco T45 models; 50 Hertz; N.G.; Drill no. 24 (3.9 mm); 2,001-4,000 feet; *	
M401000	Burner Orifice	Eco T45 models; 50 Hertz; N.G.; Drill no. 26 (3.7 mm); 4,001-6,000 feet; *	
M401014	Burner Orifice	Eco T45 models; 50 Hertz; N.G.; Drill no. 28 (3.6 mm); 6,001-8,000 feet; *	
M400997	Burner Orifice	Eco T45 models; 50 Hertz; N.G.; Drill no. 29; 8,001-10,000 feet; *	
M402995	Burner Orifice	Eco T45 models; 60 Hertz; N.G.; Drill no. 19 (4.2 mm); 0-2,000 feet; *	
M402992	Burner Orifice	Eco T45 models; 60 Hertz; N.G.; Drill no. 21 (4.0 mm); 2,001-4,000 feet; *	
M401020	Burner Orifice	Eco T45 models; 60 Hertz; N.G.; Drill no. 23 (3.9 mm); 4,001-6,000 feet; *	
M401000	Burner Orifice	Eco T45 models; 60 Hertz; N.G.; Drill no. 26 (3.7 mm); 6,001-8,000 feet; *	
M401014	Burner Orifice	Eco T45 models; 60 Hertz; N.G.; Drill no. 28 (3.6 mm); 8,001-10,000 feet; *	

N/A = Part no longer available

\* NOTE: One orifice required per pocket

## Gas Valve and Piping - T30 CE and Australian Gas Models



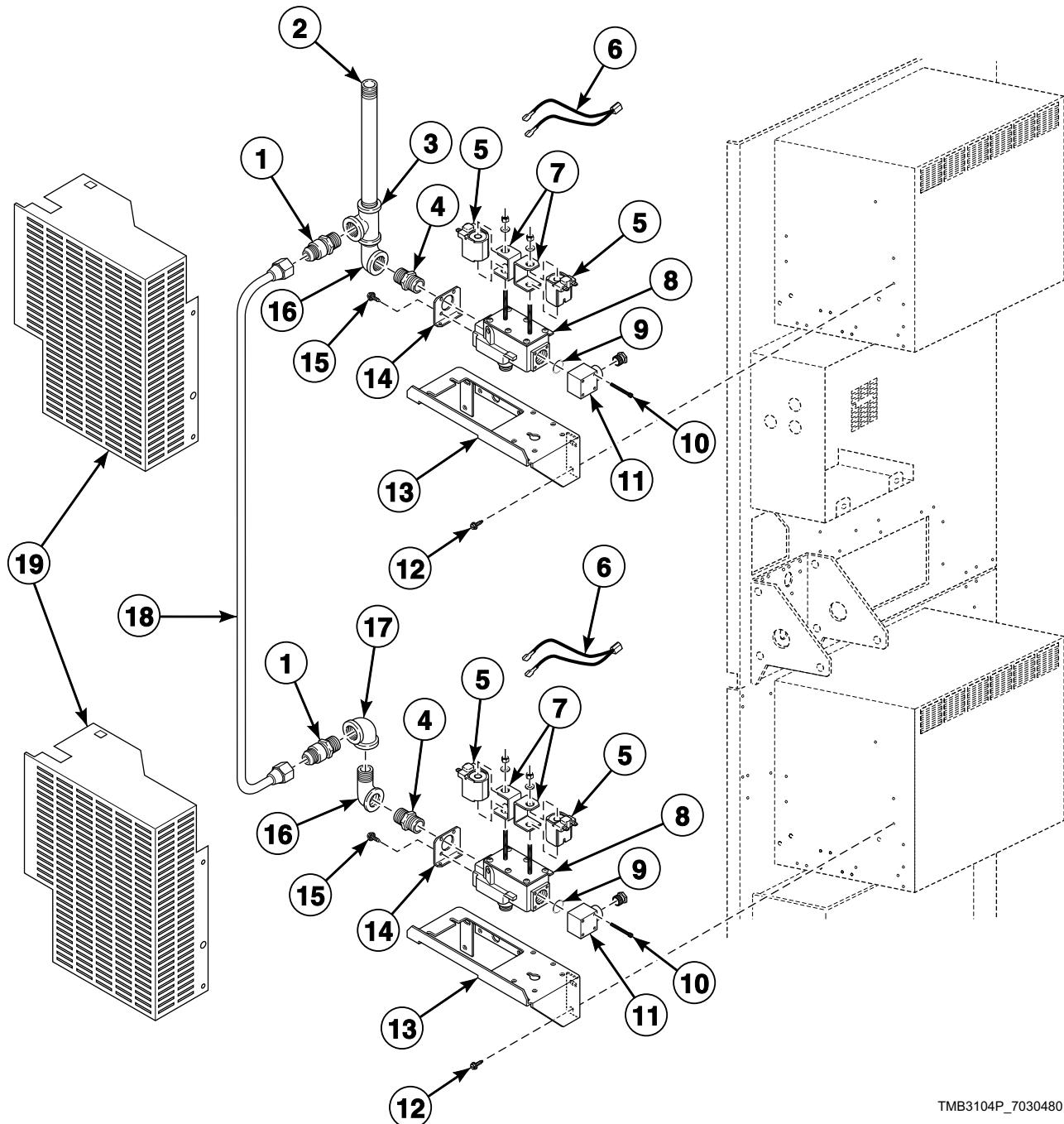
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## Gas Valve and Piping - T30 CE and Australian Gas Models

REF	PART NO.	DESCRIPTION	COMMENTS
	M4733P3	N.G. Valve Conversion Kit	Regulated; Liquid Petroleum Gas (L.P.) to Natural Gas (N.G.)
	M4734P3	L.P. Valve Conversion Kit	Unregulated; N.G. to L.P.; Models through 12/31/13
	M4746P3	Valve Bracket and Cover Kit	Includes items 13 and 19
	M412997	Harness Assembly	
<b>1</b>	70208701	Elbow	
<b>2</b>	70210201	Pipe Nipple	
<b>3</b>	70071801	Tee	
<b>4</b>	70131901	Adapter	
<b>5</b>	70260101	Gas Valve Coil	24 Volt
<b>6</b>	M413650	Gas Valve Harness Assembly	
<b>7</b>	70260601	Valve Coil Bracket	
<b>8</b>	70457301P	N.G. Valve	Models through 12/31/13
	44154503	N.G. Valve	Models starting 1/1/14
	70457302P	L.P. Valve	Models through 12/31/13
	44154504	L.P. Valve	Models starting 1/1/14
<b>9</b>	431482	O-Ring	
<b>10</b>	431484	Screw	
<b>11</b>	70223501	Spud Adapter	
<b>12</b>	430497	Screw	
<b>13</b>	70233301	Gas Valve Bracket	
<b>14</b>	70457701	Valve Support Bracket	
<b>15</b>	23222	Screw	8 required
<b>16</b>	H86070034	Street Elbow	
<b>17</b>	70079601	Elbow	
<b>18</b>	70281603	Tube	
<b>19</b>	70233401	Gas Valve Cover	

**NOTE:** For CE gas and orifice information, refer to installation manual.

## Gas Valve and Piping - T45 CE and Australian Gas Models



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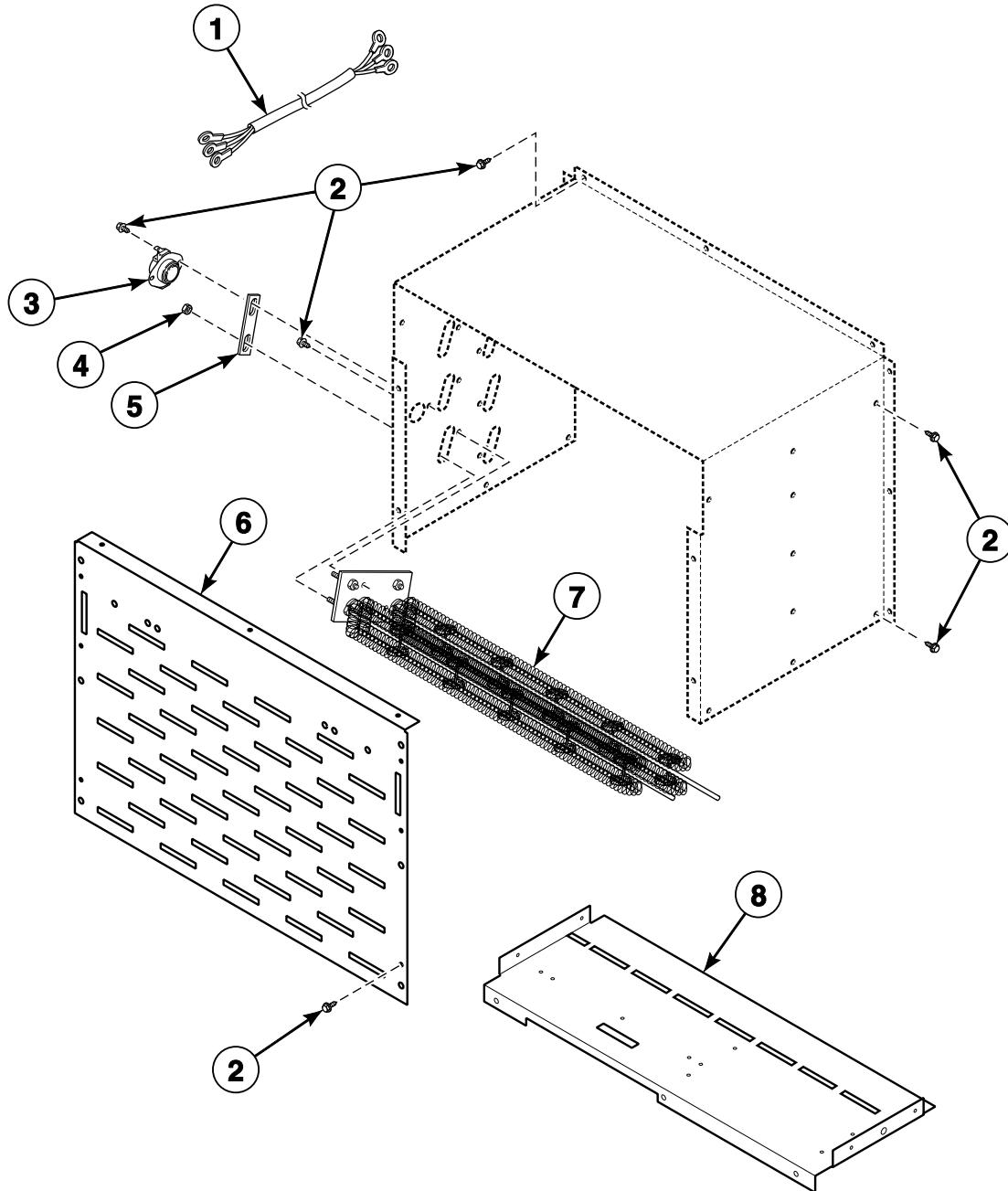
## Gas Valve and Piping - T45 CE and Australian Gas Models

REF	PART NO.	DESCRIPTION	COMMENTS
	M4733P3	N.G. Valve Conversion Kit	Regulated; Liquid Petroleum Gas (L.P.) to Natural Gas (N.G.)
	M4734P3	L.P. Valve Conversion Kit	Unregulated; N.G. to L.P.; Models through 12/31/13
	M4746P3	Valve Bracket and Cover Kit	Includes items 13 and 19
	M412997	Harness Assembly	
<b>1</b>	70262601	Pipe	
<b>2</b>	70139601	Pipe Nipple	
<b>3</b>	70071801	Tee	
<b>4</b>	70131901	Adapter	
<b>5</b>	70260101	Gas Valve Coil	24 Volt
<b>6</b>	M413650	Gas Valve Harness Assembly	
<b>7</b>	70260601	Valve Coil Bracket	
<b>8</b>	70457301P	N.G. Valve	Models through 12/31/13
	44154503	N.G. Valve	Models starting 1/1/14
	70457302P	L.P. Valve	Models through 12/31/13
	44154504	L.P. Valve	Models starting 1/1/14
<b>9</b>	431482	O-Ring	
<b>10</b>	431484	Screw	
<b>11</b>	70223501	Spud Adapter	
<b>12</b>	430497	Screw	
<b>13</b>	70233301	Gas Valve Bracket	
<b>14</b>	70457701	Valve Support Bracket	
<b>15</b>	23222	Screw	8 required
<b>16</b>	H86070034	Street Elbow	
<b>17</b>	70079601	Elbow	
<b>18</b>	70281603	Tube	
<b>19</b>	70233401	Gas Valve Cover	

**NOTE:** For CE gas and orifice information, refer to installation manual.

# Electric Heater Components

T30 Electric Models



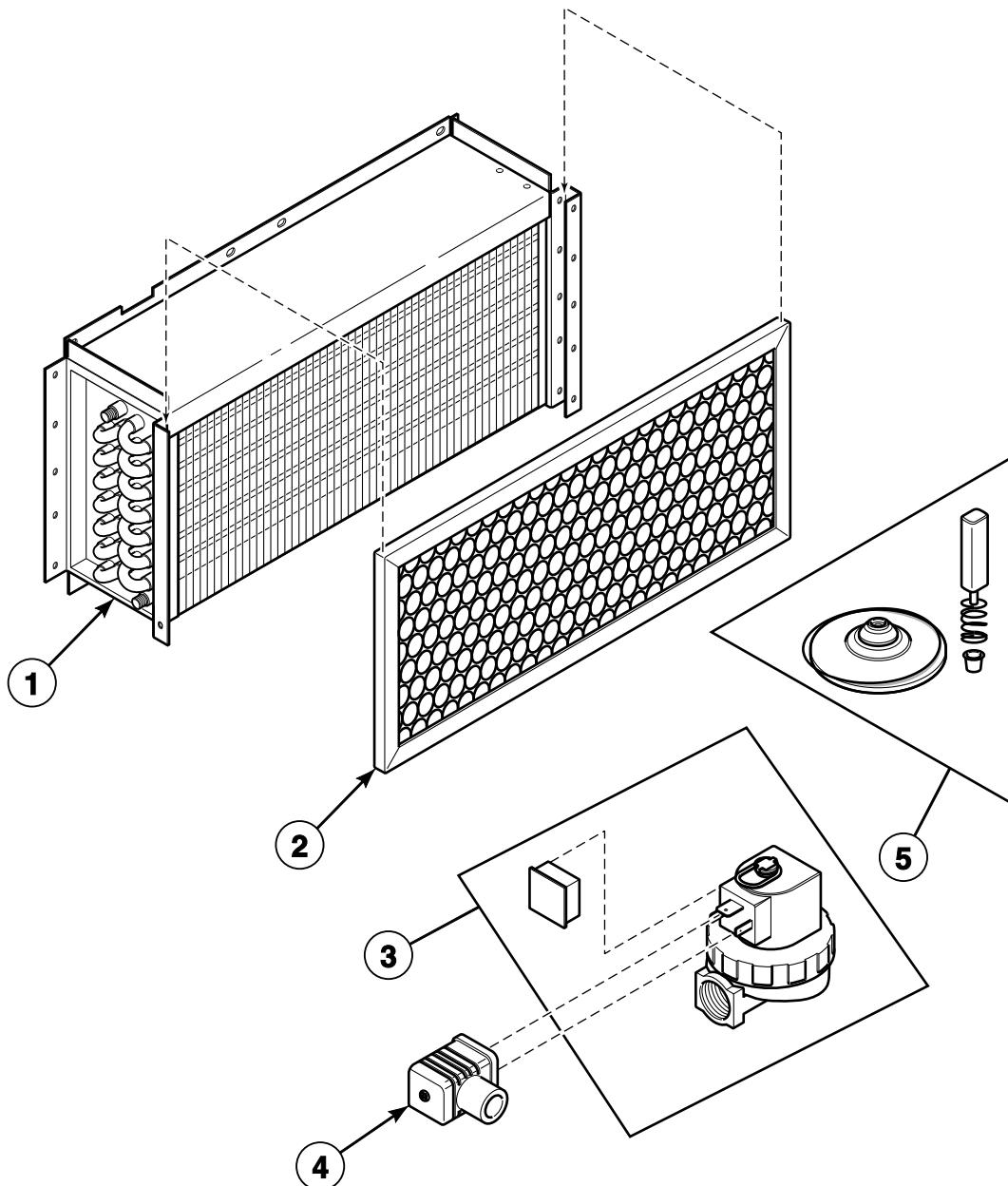
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## Electric Heater Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70167901	Heater Cable Set Assembly	H1-H3
	70168001	Heater Cable Set Assembly	H4-H6; Models with 240 Volt and below
2	430497	Screw	
3	M410220	Limit Thermostat	
4	Q6163	Nut	
5	M400869	Jumper Strip	
6	70214901	Stove Grill	
7	70034401P	Heater Element	Classic Non-CE and non-Australian models; 3 required; 7 kW; 208 Volt heater element for 200-208 Volt/1 or 3 Phase
	70034402P	Heater Element	Classic models; 3 required; 7 kW; 220 Volt heater element for 380 and 440 Volt/3 Phase
	70034403P	Heater Element	Classic models; 3 required; 7 kW; 240 Volt heater element for 230-240 Volt/1 or 3 Phase and 400-415 and 460-480 Volt/3 Phase
	70034415P	Heater Element	Eco models; 3 required; 4 kW; 208 Volt heater element for 200-208 Volt/1 or 3 Phase
	70034414P	Heater Element	Eco models; 3 required; 4 kW; 220 Volt heater element for 380 and 440 Volt/3 Phase
8	70034416P	Heater Element	Eco models; 3 required; 4 kW; 240 Volt heater element for 230-240 Volt/1 or 3 Phase and 400-415 and 460-480 Volt/3 Phase
	70333501	Lower Stove Cover	

# Steam Heater Components

T30 Steam Models

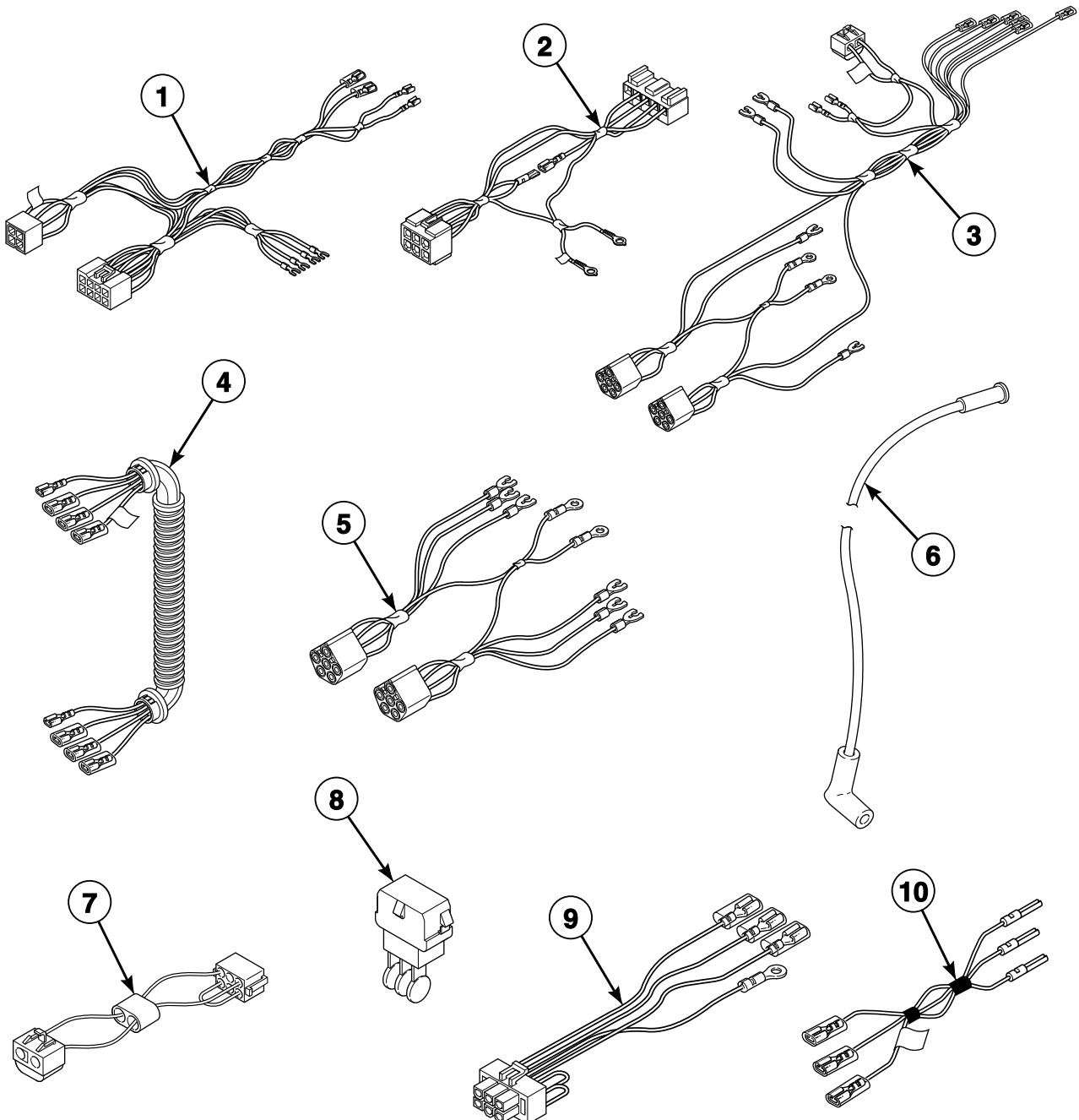


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## Steam Heater Components

REF	PART NO.	DESCRIPTION	COMMENTS
	M412997	Harness Assembly	
	F8521701	DIN Valve Kit	To replace F8322902 Steam Valve
	F8382301	DIN Valve Adapter Kit	Use with F8322902 Steam Valve
	F8514801	Valve Coil	Use with F8322902 Steam Valve
1	70369101P	Steam Coil	4 coil
2	44172001	Filter	CE models
	70036001	Air Filter	All other models
3	F8322902	Steam Valve	
	70205701P	Steam Valve Coil	60 Hertz
	M412258	Steam Valve Coil	50 Hertz
4	70370301P	Solenoid Valve DIN Connector	
5	70351021P	Steam Valve Rebuild Kit	Use to rebuild 70351001P Steam Valve
	F8379502	Valve Rebuild Kit	Use to rebuild F8322902 Steam Valve

## Control Tray Harness - Gas Models

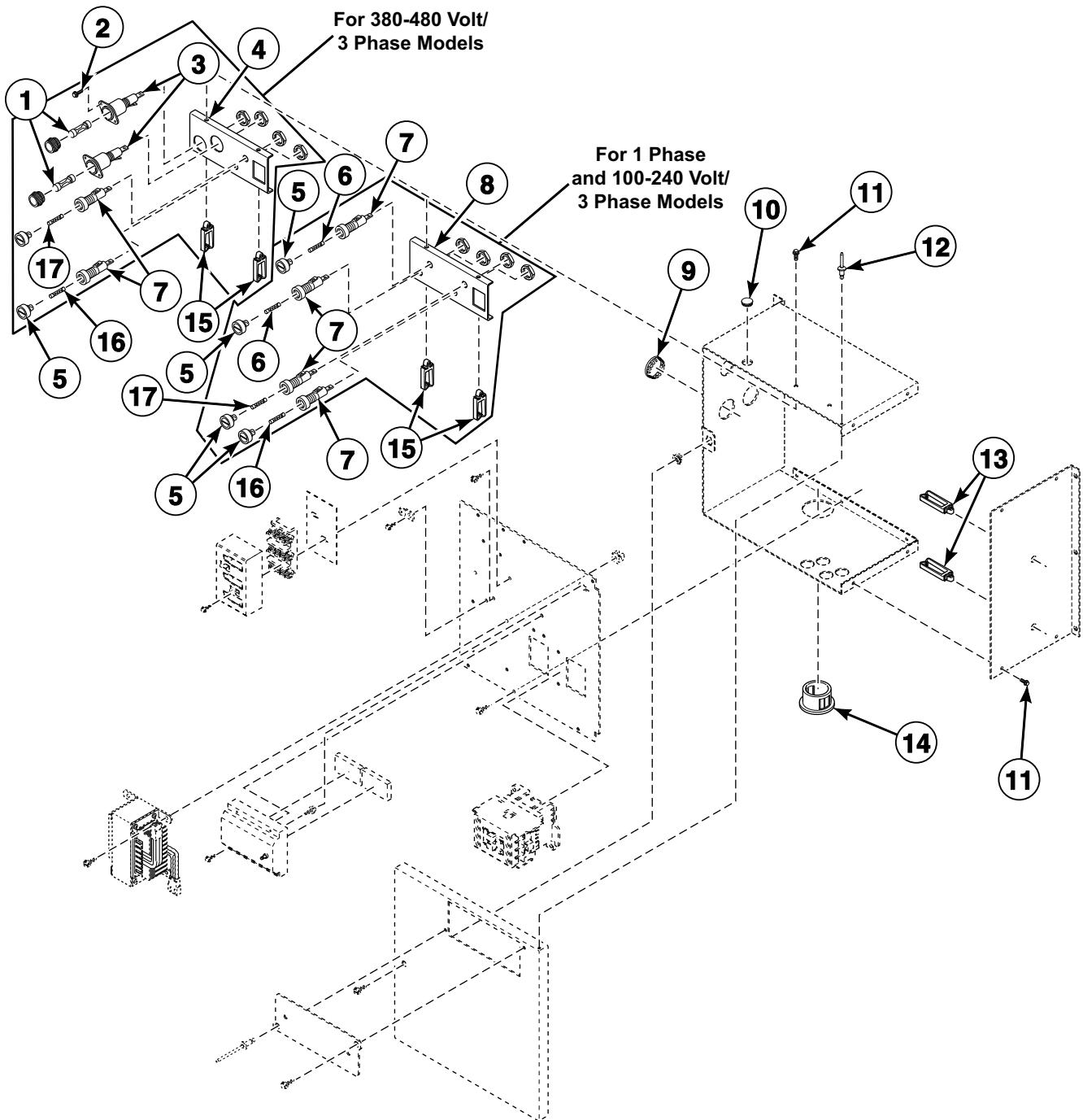


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## Control Tray Harness - Gas Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70315801	Junction Box Harness	Dual secondary
2	44186701	Ignition Control Harness	Non-CE models
	44136601P	Ignition Control Harness	CE models
3	70347701P	Power Harness	Models through 2/28/10; Contactor; 1 Phase
	70316101P	Power Harness	Non-CE models; Models through 2/28/10; 3 Phase models with less than 380 Volts
	70332201	Power Harness	Models through 2/28/10; 3 Phase models with 380 Volts or more
	70445501	Power Harness	Models starting 3/1/10; Contactor; 1 Phase
	70439001	Power Harness	Non-CE models; Models starting 3/1/10; 3 Phase models with less than 380 Volts
	70438901	Power Harness	Models starting 3/1/10; 3 Phase models with 380 Volts or more
4	70316201	Power Harness	Models through 2/28/10; Upper pocket to lower pocket
	70439501	Power Harness	Models starting 3/1/10; Upper pocket to lower pocket
5	70320201	Motor Contactor Harness	Models through 2/28/10; 3 Phase
	44142601P	Motor Contactor Harness	Models starting 3/1/10; 3 Phase
6	70323601	High Voltage Lead	Models through 9/16/12; Use with 70367301P or 70367401P Ignition Control
	44239701	High Voltage Suppression Cable	Models starting 9/17/12; Use with 70458601, 70458701 or 70483201 Ignition Control
7	M413505	Jumper Harness Assembly	Non-CE models; 208 Volt/60 Hertz/1 Phase and 240 Volt/60 Hertz/1 Phase
	M413507	Jumper Configuration Assembly	CE models; Non-CE models with 230-240 Volt/50 Hertz/1 Phase, 200-208, 240 Volt/60 Hertz/3 Phase and 230-240 Volt/50 Hertz/3 Phase models with less than 380 Volts
	M413506	Jumper Harness Assembly	Non-CE models; 100, 200, 220 Volt/60 Hertz/1 Phase, 100, 200 Volt/50 Hertz/1 Phase and 200 Volt/50 Hertz/3 Phase models with less than 380 Volts
	M413508	Jumper Harness Assembly	Non-CE models with 380, 400-415 Volt/50 Hertz/3 Phase models with 380 Volts or more; CE 3 Phase models with 380 Volts or more
	M413510	Jumper Configuration Assembly	Non-CE models; 460-480 Volt/60 Hertz/3 Phase models with 380 Volts or more
8	M413863	Network Capacitor Assembly	3L, 3O, 3V and 3X control suffixes
9	M413878	Network Capacitor Harness Assembly	Models through 7/8/12; 3L, 3O, 3V and 3X control suffixes
	44143401P	Network Capacitor Harness Assembly	Models starting 7/9/12; Also order 00177 Male Tab Terminal; 3L, 3O, 3V and 3X control suffixes
10	70342101	Gas Disconnect Harness	CE models; Models through 2/28/10; Upper pocket
	70440501	Gas Disconnect Harness	CE models; Models starting 3/1/10; Upper pocket

## Control Tray Components - Non-CE and Non-Australian Gas Models (Drawing 1 of 2)

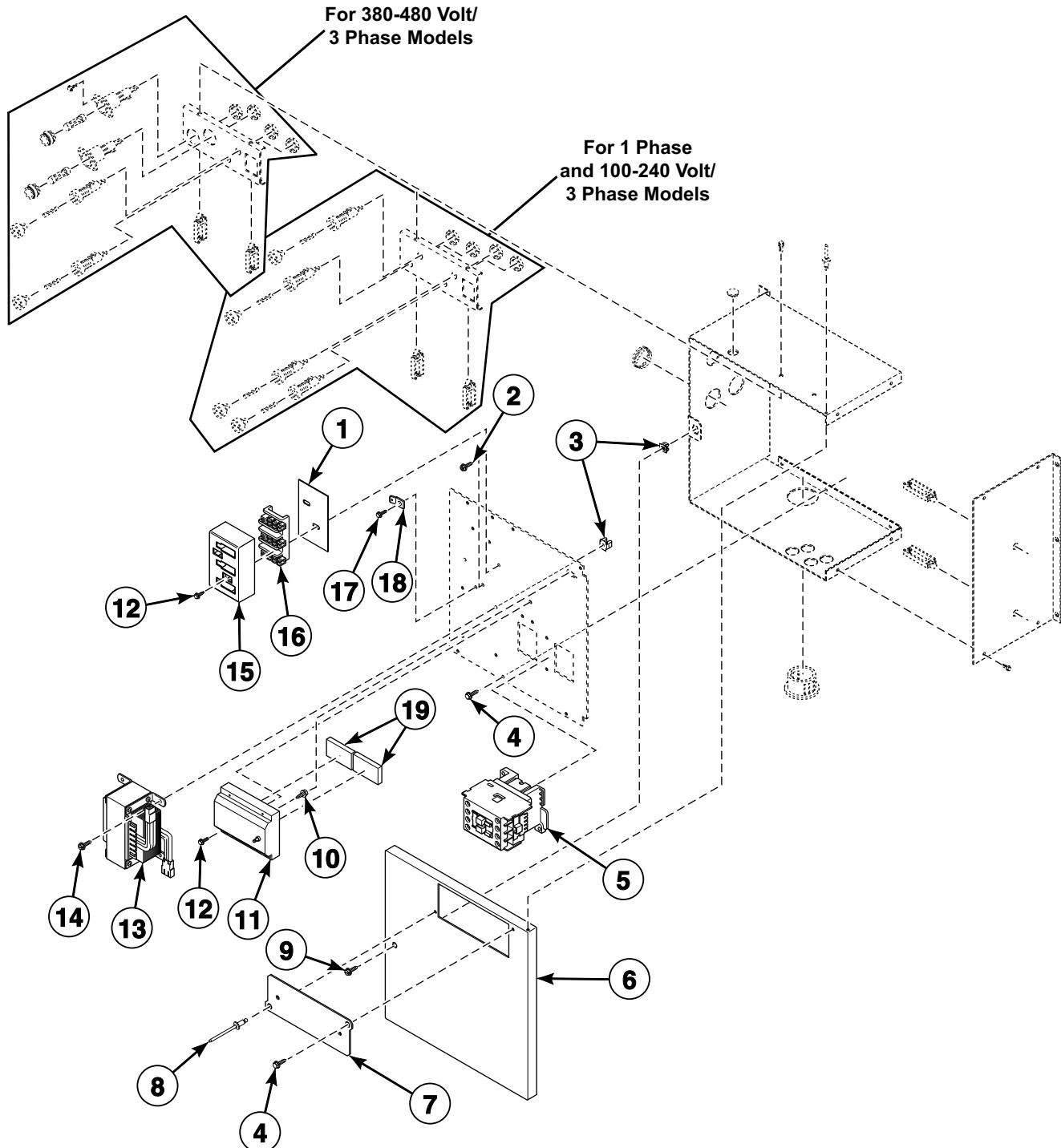


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## Control Tray Components - Non-CE and Non-Australian Gas Models (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	M413621	Fuse	2 required; 3 Phase models with 380 Volts or more
2	501086	Screw	4 required; 3 Phase models with 380 Volts or more
3	M413544P	Fuse Holder	2 required; 3 Phase models with 380 Volts or more; Models through 2/28/10
	44155601P	Fuse Holder	2 required; 3 Phase models with 380 Volts or more; Models starting 3/1/10
4	70313601	Fuse Bracket	3 Phase models with 380 Volts or more; Models through 2/28/10
	70313602	Fuse Bracket	3 Phase models with 380 Volts or more; Models starting 3/1/10
5	70329501	Fuse Holder Cap	3 required 1 Phase models; 4 required 3 Phase models with less than 380 Volts; 2 required 3 Phase models with 380 Volts or more
6	70406701	Fuse	1 required for 1 Phase; 2 required for 3 Phase models with less than 380 Volts; 2 Amp
7	70329401P	Fuse Holder Body	3 required 1 Phase models; 4 required 3 Phase models with less than 380 Volts; 2 required 3 Phase models with 380 Volts or more
8	70306901	Fuse Bracket	1 Phase and 3 Phase models with less than 380 Volts
9	M400985	Plug	2 required
10	M406124	Bushing	
11	51780	Screw	11 required
12	70058502	Pop Rivet	2 required
13	36274	Wire Clip	3 required
14	M402542	Snap Bushing	
15	70347601	Wire Clip	2 required
16	70406601	Fuse	3.5 Amp
17	70406501	Fuse	1.25 Amp

## Control Tray Components - Non-CE and Non-Australian Gas Models (Drawing 2 of 2)



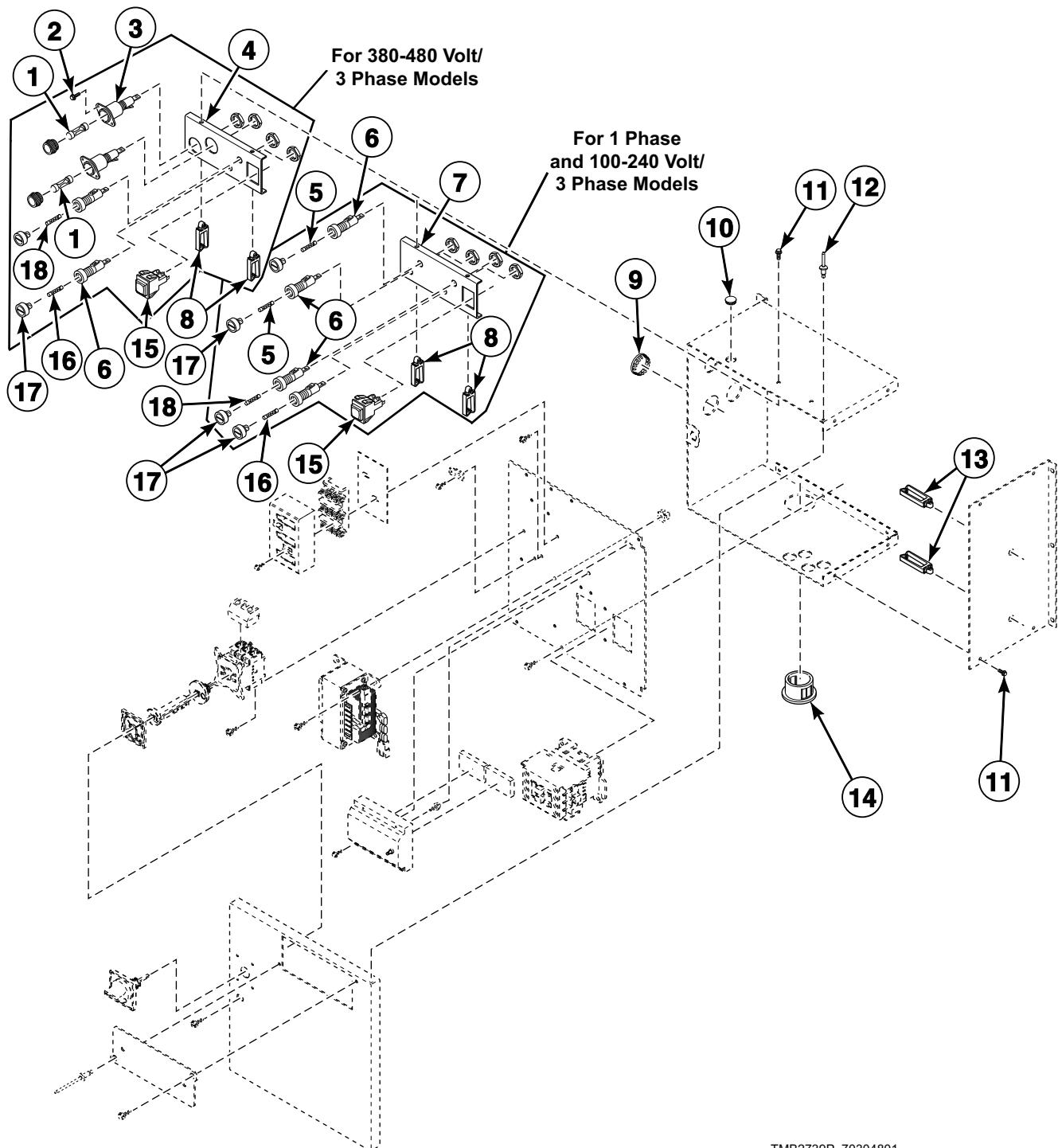
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## Control Tray Components - Non-CE and Non-Australian Gas Models (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	M413862	Insulator	
2	M402917	Screw	
3	70030501	Expansion Clip	5 required
4	51780	Screw	11 required
5	70323701P	Contactor	24 Volt
6	70313401	Contactor Box Cover	
7	70313301	Fuse Cover	
8	70058501	Pop Rivet	
9	33562	Screw	
10	38272	Screw	
11	70367301P	Ignition Control	Models through 9/16/12; Use with 70323601 High Voltage Lead
	70458601P	Ignition Control	Models starting 9/17/12; Use with 44239701 High Voltage Suppression Cable
12	44083001	Screw	2 required; Models through 9/16/12
	51783	Screw	2 required; Models starting 9/17/12
13	M414228P	Transformer	Multitap; 100, 200, 220 Volt/60 Hertz/1 Phase, 100, 200 Volt/50 Hertz/1 Phase and 230-240 Volt/50 Hertz/1 Phase models with 3L, 3O, 3V, 3X, LC, LL, LX, LY, NC, NJ, NR, NX, NY, WC, WL, WX, WY, ZC, ZR, ZX and ZY control suffixes; 3 Phase models with less than 380 Volts
	M414230P	Transformer	208-240 Volt/60 Hertz/1 Phase models with QT and SD control suffixes; 120, 208-240 Volt/60 Hertz/1 Phase models QT and SD control suffixes
	M414312P	Transformer	208-240 Volt/60 Hertz/1 Phase 3L, 3O, 3V, 3X, BC, BG, BL, BX, BY, LC, LL, LX, LY, NC, NJ, NR, NX, NY, WC, WL, WX, WY, ZC, ZR, ZX and ZY control suffixes
	M414229P	Transformer	Multitap; 3 Phase models with 380 Volts or more
14	M411072	Screw	4 required
15	70333001	Terminal Block Shield	
16	430642	Terminal Block	
17	430497	Screw	
18	00177	Male Tab Terminal	Ground
19	56128	Bumper Pad	2 required

# Control Tray Components - CE and Australian Gas Models

## (Drawing 1 of 2)



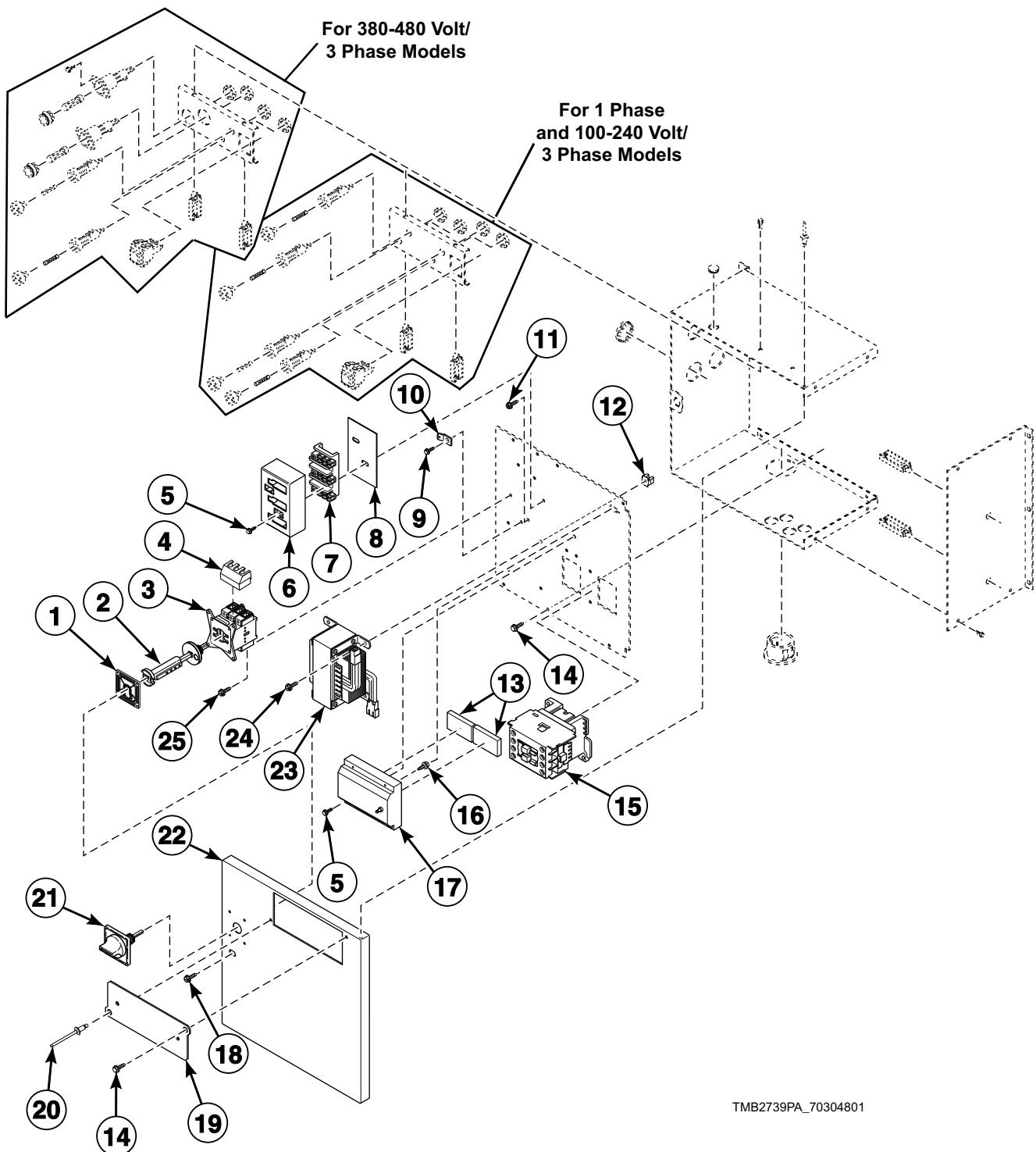
TMB2739P\_70304801

# Control Tray Components - CE and Australian Gas Models

## (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	M413621	Fuse	2 required for 3 Phase models with 380 Volts or more
2	501086	Screw	3 Phase models with 380 Volts or more
3	M413544P	Fuse Holder	2 required for 3 Phase models with 380 Volts or more; Models through 2/28/10
	44155601P	Fuse Holder	2 required for 3 Phase models with 380 Volts or more; Models starting 3/1/10
4	70313601	Fuse Bracket	3 Phase models with 380 Volts or more; Models through 2/28/10
	70313602	Fuse Bracket	3 Phase models with 380 Volts or more; Models starting 3/1/10
5	70406701	Fuse	1 required 1 Phase models; 2 required 3 Phase models with less than 380 Volts; 2 Amp
6	70329401P	Fuse Holder Body	3 required 1 Phase models; 4 required 3 Phase models with less than 380 Volts; 2 required 3 Phase models with 380 Volts or more
7	70306901	Fuse Bracket	1 Phase and 3 Phase models with less than 380 Volts
8	70347601	Wire Clip	2 required
9	M400985	Plug	2 required
10	M406124	Bushing	
11	51780	Screw	11 required
12	70058502	Pop Rivet	2 required
13	36274	Wire Clip	3 required
14	M402542	Snap Bushing	
15	M413431	Pushbutton Switch	
16	70406601	Fuse	3.5 Amp
17	70329501	Fuse Holder Cap	3 required 1 Phase models; 4 required 3 Phase models with less than 380 Volts; 2 required 3 Phase models with 380 Volts or more
18	70406501	Fuse	1.25 Amp

## Control Tray Components - CE and Australian Gas Models (Drawing 2 of 2)

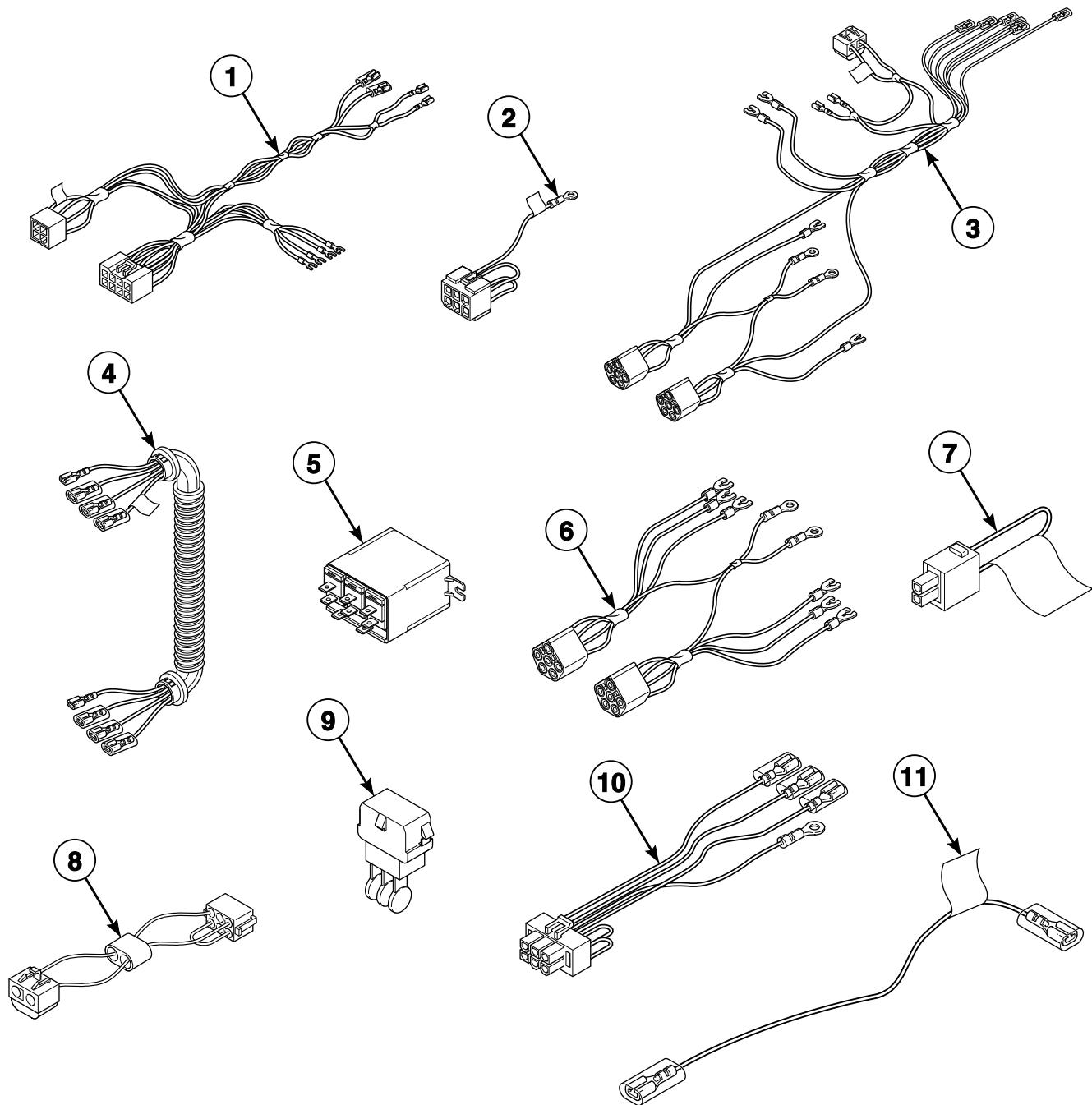


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## Control Tray Components - CE and Australian Gas Models (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	70411001	ICM Reset Label	Ignition control
1	M412368	Door Interlock	Upper pocket; Models through 7/31/11
2	70342501P	Extension Handle	Upper pocket; Models through 7/31/11
3	M412187P	Mounting Switch Base	Upper pocket; Models through 7/31/11
4	M412366	Finger Guard	Upper pocket; Models through 7/31/11
5	44083001	Screw	2 required; Models through 9/16/12
	51783	Screw	2 required; Models starting 9/17/12
6	70333001	Terminal Block Shield	
7	430642	Terminal Block	
8	M413862	Insulator	
9	430497	Screw	
10	00177	Male Tab Terminal	Ground
11	M402917	Screw	
12	70030501	Expansion Clip	
13	56128	Bumper Pad	2 required
14	51780	Screw	11 required
15	70323701P	Contactor	
16	38272	Screw	
17	70367401P	Ignition Control	CE models through 1/16/13; Australian models through 1/16/13 and starting again 4/1/13 through 7/31/13; Use with 70323601 High Voltage Lead
	70458701P	Ignition Control	CE models starting 1/17/13 through 12/31/13; Australian models starting 1/17/13 through 3/31/13; Use with 44239701 High Voltage Suppression Cable
	70483201	Ignition Control	CE models starting 1/1/14; Australian models starting 8/1/13; Use with 44239702 High Voltage Suppression Cable
18	33562	Screw	Lower pocket
19	70313301	Fuse Cover	
20	70058501	Pop Rivet	
21	M412208	Handle	Upper pocket; Models through 7/31/11
22	70313402	Contactor Box Cover	
23	M414228P	Transformer	Multitap; 1 Phase and 3 Phase models with less than 380 Volts
	M414229P	Transformer	Multitap; 3 Phase models with 380 Volts or more
24	M411072	Screw	4 required
25	51782	Screw	2 required; Upper pocket

## Control Tray Harnesses - Steam Models

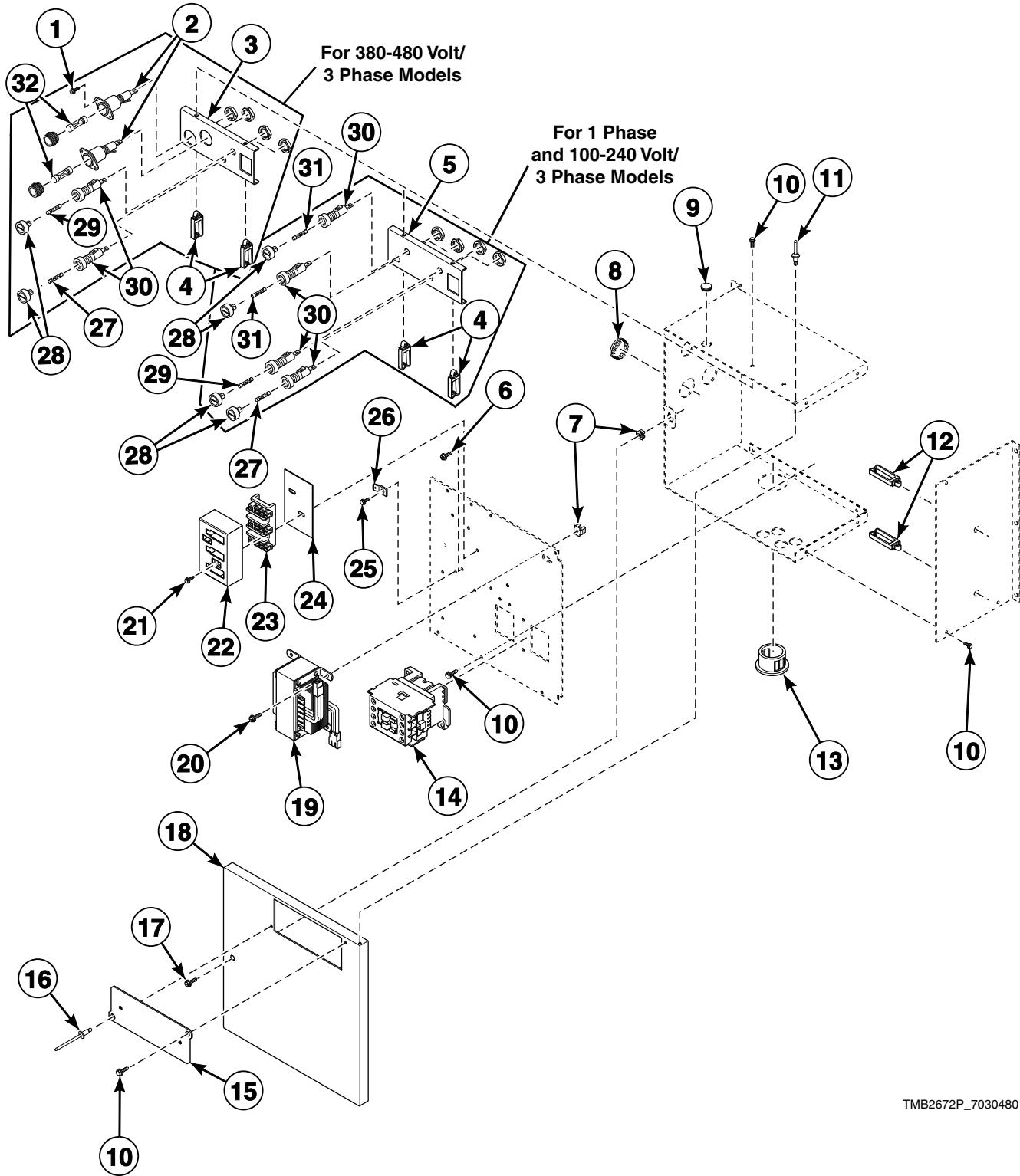


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## Control Tray Harnesses - Steam Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70315801	Junction Box Harness	Dual secondary
2	70322401P	Steam Configuration Harness	
3	70347701P	Power Harness	Models through 2/28/10; Contactor; 1 Phase
	70316101P	Power Harness	CE models; Models through 2/28/10; 3 Phase models with less than 380 Volts
	70332201	Power Harness	Models through 2/28/10; 3 Phase models with 380 Volts or more
	70445501	Power Harness	Models starting 3/1/10; Contactor; 1 Phase
	70439001	Power Harness	CE models; Models starting 3/1/10; 3 Phase models with less than 380 Volts
	70438901	Power Harness	Models starting 3/1/10; 3 Phase models with 380 Volts or more
4	70316201	Power Harness	Models through 2/28/10; Upper pocket to lower pocket
	70439501	Power Harness	Models starting 3/1/10; Upper pocket to lower pocket
5	70210901P	Relay	Non-CE models; 1 Phase
6	70320201	Motor Contactor Harness	Models through 2/28/10; 3 Phase models with 380 Volts or more
	44142601P	Motor Contactor Harness	Models starting 3/1/10; 3 Phase models with 380 Volts or more
7	70316601	Stove Limit Bypass Harness	
8	M413505	Jumper Harness Assembly	Non-CE models; 208 Volt/60 Hertz/1 Phase and 240 Volt/60 Hertz/1 Phase
	M413507	Jumper Configuration Assembly	CE models with less than 380 Volts; Non-CE models with 230-240 Volt/50 Hertz/1 Phase and 3 Phase models with less than 380 Volts
	M413508	Jumper Harness Assembly	Non-CE models with 100, 200, 220 Volt/60 Hertz/1 Phase, 100, 200 Volt/50 Hertz/1 Phase and 3 Phase models with less than 380 Volts; CE models with 380 Volts or more
	M413510	Jumper Configuration Assembly	Non-CE models; 460-480 Volt/60 Hertz/3 Phase
9	M413863	Network Capacitor Assembly	3L, 3O, 3V and 3X control suffixes
10	M413878	Network Capacitor Harness Assembly	Models through 7/8/12; 3L, 3O, 3V and 3X control suffixes
	44143401P	Network Capacitor Harness Assembly	Models starting 7/9/12; Also order 00177 Male Tab Terminal; 3L, 3O, 3V and 3X control suffixes
11	70389901	Steam Stove Limit Bypass Harness	

## Control Tray Components - Non-CE Steam Models

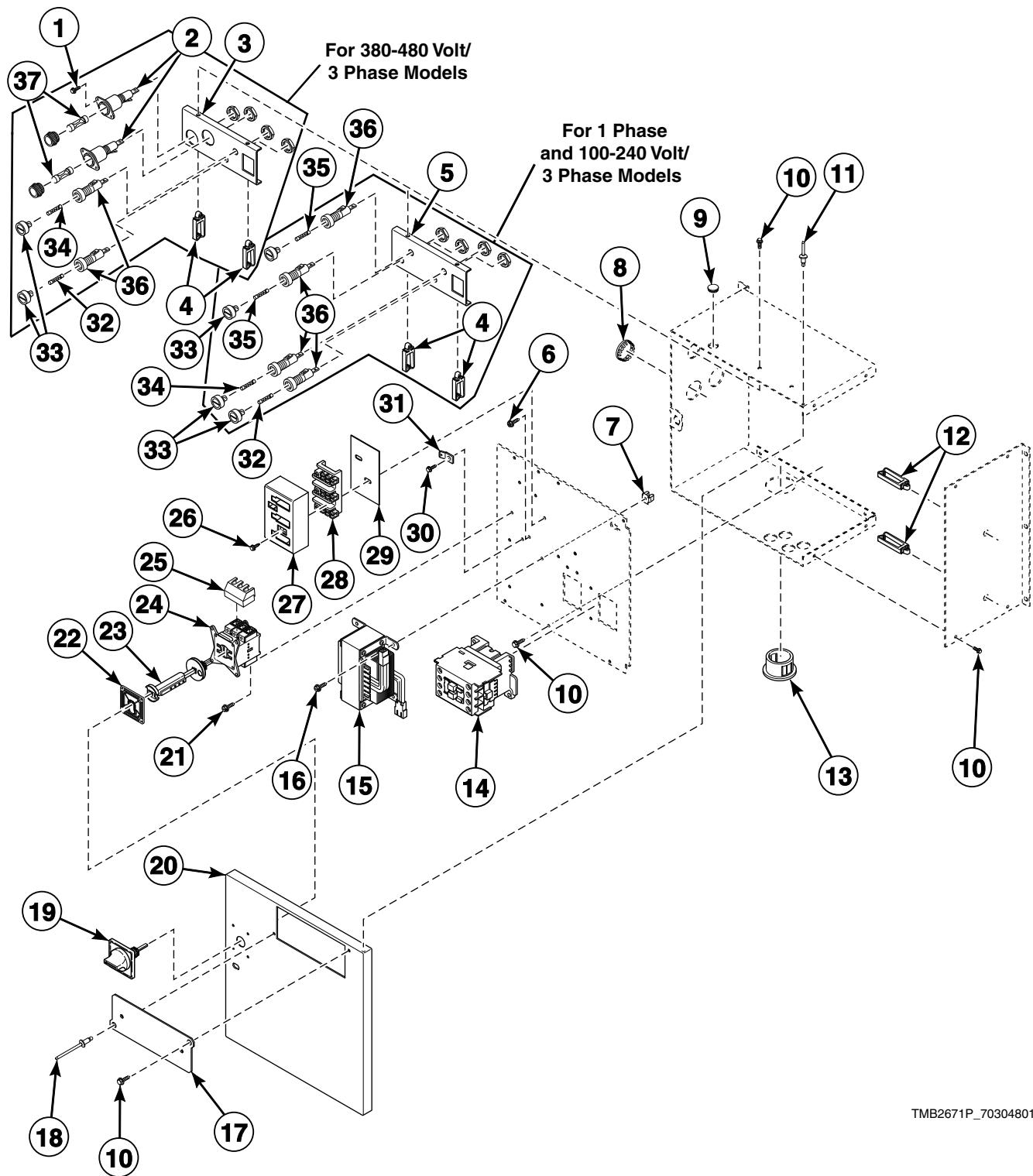


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## Control Tray Components - Non-CE Steam Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	501086	Screw	4 required for models with 380 Volts or more
2	M413544P	Fuse Holder	2 required for 3 Phase models with 380 Volts or more; Models through 2/28/10
	44155601P	Fuse Holder	2 required for 3 Phase models with 380 Volts or more; Models starting 3/1/10
3	70313601	Fuse Bracket	3 Phase models with 380 Volts or more; Models through 2/28/10
	70313602	Fuse Bracket	3 Phase models with 380 Volts or more; Models starting 3/1/10
4	70347601	Wire Clip	2 required
5	70306901	Fuse Bracket	
6	M402917	Screw	
7	70030501	Expansion Clip	5 required
8	M400985	Plug	2 required
9	44024202	Hole Plug	
10	51780	Screw	11 required
11	70058502	Pop Rivet	2 required
12	36274	Wire Clip	3 required
13	M402542	Snap Bushing	
14	70323701P	Contactor	
15	70313301	Fuse Cover	
16	70058501	Pop Rivet	
17	33562	Screw	
18	70313401	Contactor Box Cover	
19	M414312P	Transformer	Dual secondary: 120, 208-240 Volt/60 Hertz/1 Phase models with 3L, 3O, 3V, 3X, BC, BG, BL, BX, BY, LC, LX, LY, NC, NJ, NR, NX, NY, WC, WX, WY, ZC, ZR, ZX and ZY control suffixes
	M414230P	Transformer	Primary/secondary; 120, 208-240 Volt/60 Hertz/1 Phase models with QT and SD control suffixes
	M414228P	Transformer	Multitap; All other 1 Phase models; 3 Phase models with less than 380 Volts
	M414229P	Transformer	Multitap; 3 Phase models with 380 Volts or more
	44074401	Transformer	Dual secondary; 440 Volt/60 Hertz/3 Phase
20	M411072	Screw	4 required
21	51783	Screw	2 required
22	70333001	Terminal Block Shield	
23	430642	Terminal Block	
24	M413862	Insulator	
25	430497	Screw	
26	00177	Male Tab Terminal	Ground
27	70406601	Fuse	3.5 Amp
28	70329501	Fuse Holder Cap	3 required 1 Phase models; 4 required 3 Phase models with less than 380 Volts; 2 required 3 Phase models with 380 Volts or more
29	70406501	Fuse	1.25 Amp
30	70329401P	Fuse Holder Body	3 required 1 Phase models; 4 required 3 Phase models with less than 380 Volts; 2 required 3 Phase models with 380 Volts or more
31	70406701	Fuse	2 Amp
32	M413621	Fuse	2 required for models with 380 Volts or more

## Control Tray Components - CE Steam Models

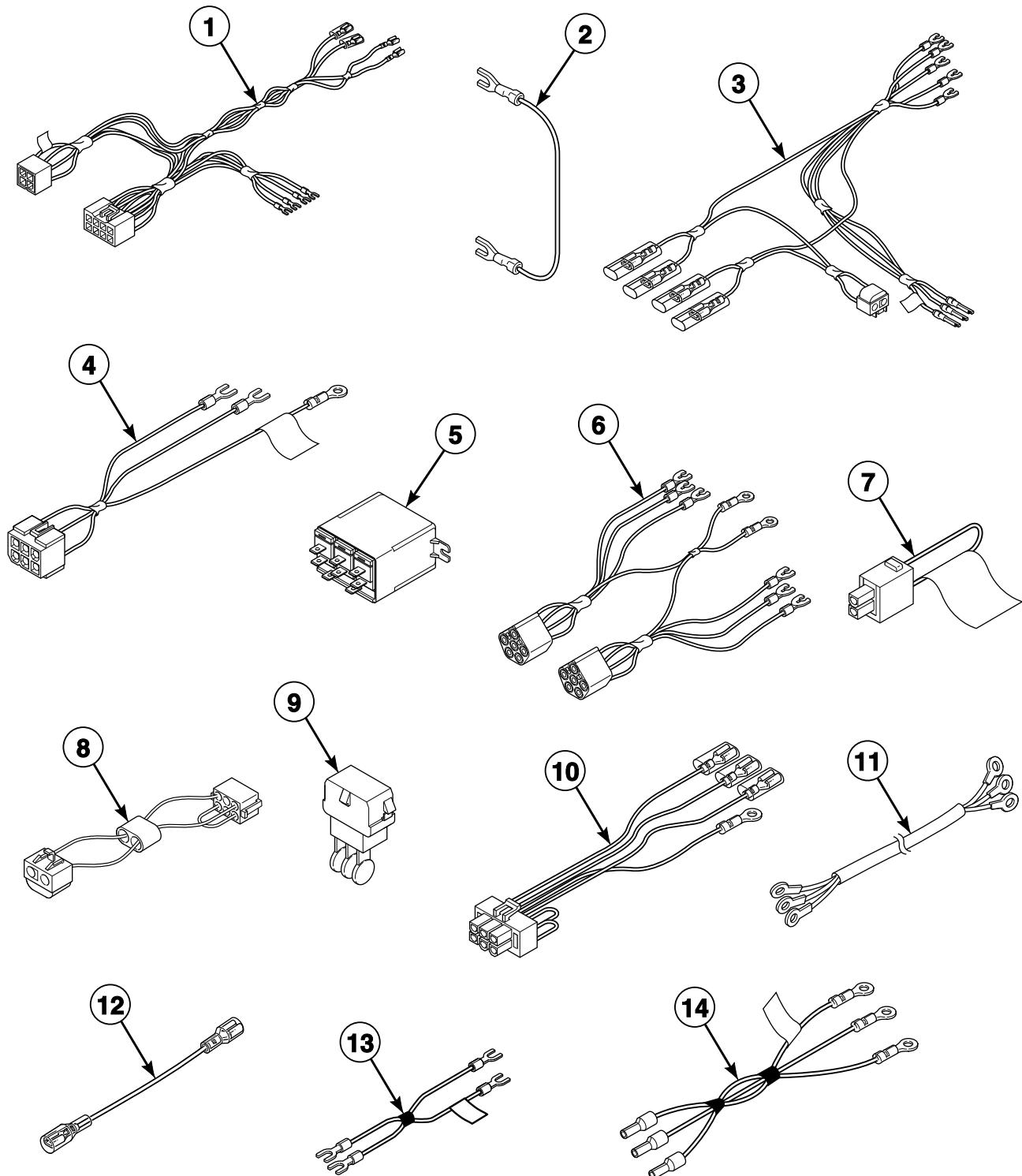


TMB2671P\_70304801

## Control Tray Components - CE Steam Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	501086	Screw	4 required; Models with 380 Volts or more
2	M413544P	Fuse Holder	2 required for 3 Phase models with 380 Volts or more; Models through 2/28/10
	44155601P	Fuse Holder	2 required for 3 Phase models with 380 Volts or more; Models starting 3/1/10
3	70313601	Fuse Bracket	3 Phase models with 380 Volts or more; Models through 2/28/10
	70313602	Fuse Bracket	3 Phase models with 380 Volts or more; Models starting 3/1/10
4	70347601	Wire Clip	2 required
5	70306901	Fuse Bracket	Models with less than 380 Volts
6	M402917	Screw	
7	70030501	Expansion Clip	
8	M400985	Plug	2 required
9	44024202	Hole Plug	
10	51780	Screw	11 required
11	70058502	Pop Rivet	2 required
12	36274	Wire Clip	4 required
13	M402542	Snap Bushing	
14	70323701P	Contactor	24 Volt
15	M414228P	Transformer	Multitap; Models with less than 380 Volts
	M414229P	Transformer	Multitap; Models with 380 Volts or more
	44074401	Transformer	Dual secondary; 440 Volt/60 Hertz/3 Phase
16	M411072	Screw	4 required
17	70313301	Fuse Cover	3 required
18	70058501	Pop Rivet	
19	M412208	Handle	Upper pocket; Models through 7/31/11
20	70313402	Contactor Box Cover	
21	51782	Screw	2 required; Upper pocket
22	M412368	Door Interlock	Upper pocket; Models through 7/31/11
23	70342501P	Extension Handle	Upper pocket; Models through 7/31/11
24	M412187P	Mounting Switch Base	Upper pocket; Models through 7/31/11
25	M412366	Finger Guard	Upper pocket; Models through 7/31/11
26	51783	Screw	2 required
27	70333001	Terminal Block Shield	
28	430642	Terminal Block	
29	M413862	Insulator	
30	430497	Screw	3 required
31	00177	Male Tab Terminal	Ground
32	70406601	Fuse	3.5 Amp
33	70329501	Fuse Holder Cap	3 required 1 Phase models; 4 required 3 Phase models with less than 380 Volts; 2 required 3 Phase models with more than 380 Volts
34	70406501	Fuse	1.25 Amp
35	70406701	Fuse	Models with less than 380 Volts; 2 Amp
36	70329401P	Fuse Holder Body	3 required 1 Phase models; 4 required 3 Phase models with less than 380 Volts; 2 required 3 Phase models with more than 380 Volts
37	M413621	Fuse	2 required; Models with 380 Volts or more

## Accessory Box Harnesses - Electric Models

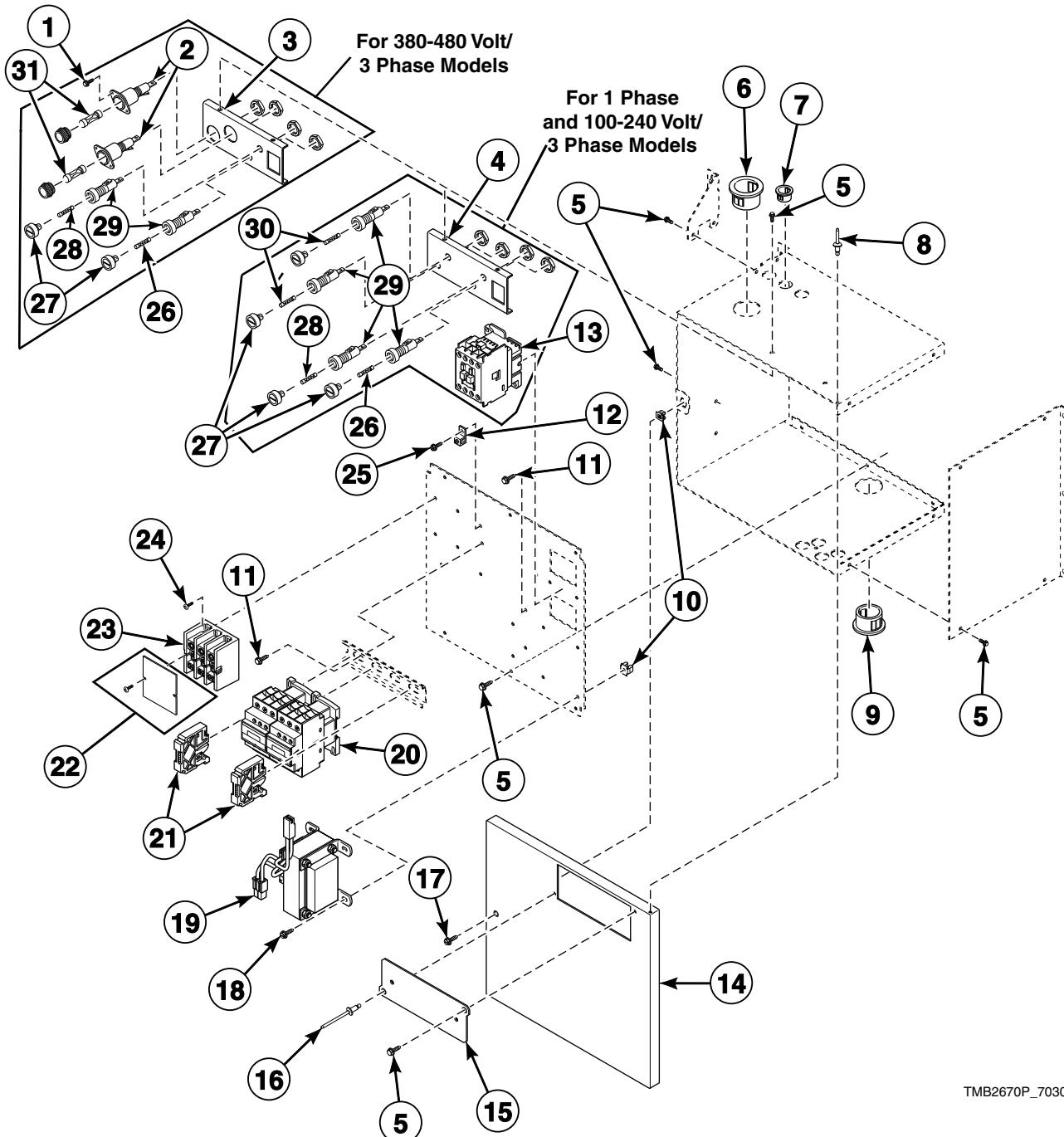


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## Accessory Box Harnesses - Electric Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70315801	Junction Box Harness	Dual secondary
2	M413933	Jumper Cable Assembly	Non-CE and CE models; Non-CE models require 3; 7.5 inches
	M414121	Jumper Cable Assembly	CE models; 3 required
3	70357401	Power Harness	Models through 2/28/10; Models with less than 380 Volts
	70357501	Power Harness	Models through 2/28/10; Models with 380 Volts or more
	70439401	Power Harness	Models starting 3/1/10; Models with less than 380 Volts
	70439301	Power Harness	Models starting 3/1/10; Models with 380 Volts or more
4	70357601P	Electric Configuration Harness	
5	70210901P	Relay	Non-CE models; 1 Phase
6	70320201	Motor Contactor Harness	Models through 2/28/10; 3 Phase
	44142601P	Motor Contactor Harness	Models starting 3/1/10; 3 Phase
7	70316601	Stove Limit Bypass Harness	
8	M413505	Jumper Harness Assembly	Non-CE models; 208 Volt/60 Hertz/1 Phase and 240 Volt/60 Hertz/1 Phase
	M413506	Jumper Harness Assembly	Non-CE models; 200-208 Volt/60 Hertz/3 Phase and 200 Volt/50 Hertz/3 Phase
	M413507	Jumper Configuration Assembly	Non-CE models; 240 Volt/60 Hertz/3 Phase and 240 Volt/50 Hertz/3 Phase
	M413508	Jumper Harness Assembly	380 Volt/50 Hertz/3 Phase
	M413509	Jumper Harness Assembly	400-415 Volt/50 Hertz/3 Phase
	M413510	Jumper Configuration Assembly	Non-CE models; 460-480 Volt/60 Hertz/3 Phase
9	M413863	Network Capacitor Assembly	3L, 3O, 3V and 3X control suffixes
10	70286501	Network Capacitor Harness Assembly	Models through 7/8/12; 3L, 3O, 3V and 3X control suffixes
	44152001	Network Capacitor Harness Assembly	Models starting 7/9/12; 3L, 3O, 3V and 3X control suffixes
11	70167901	Heater Cable Set Assembly	H1-H3
	70168001	Heater Cable Set Assembly	H4-H6; Non-CE models; Models with less than 380 Volts
12	70139001	Jumper Assembly	Non-CE models; Models with less than 380 Volts; 3 required; 10 inches
	70260201	Jumper Wire	CE models
13	70355801P	Electric Contactor Jumper Set Harness	Non-CE models; Models with less than 380 Volts
14	70371301P	Cable Set Heater Assembly	
	70371401P	Cable Set Heater Assembly	Models with 240 Volts or less

## Accessory Box Components - Non-CE Electric Models

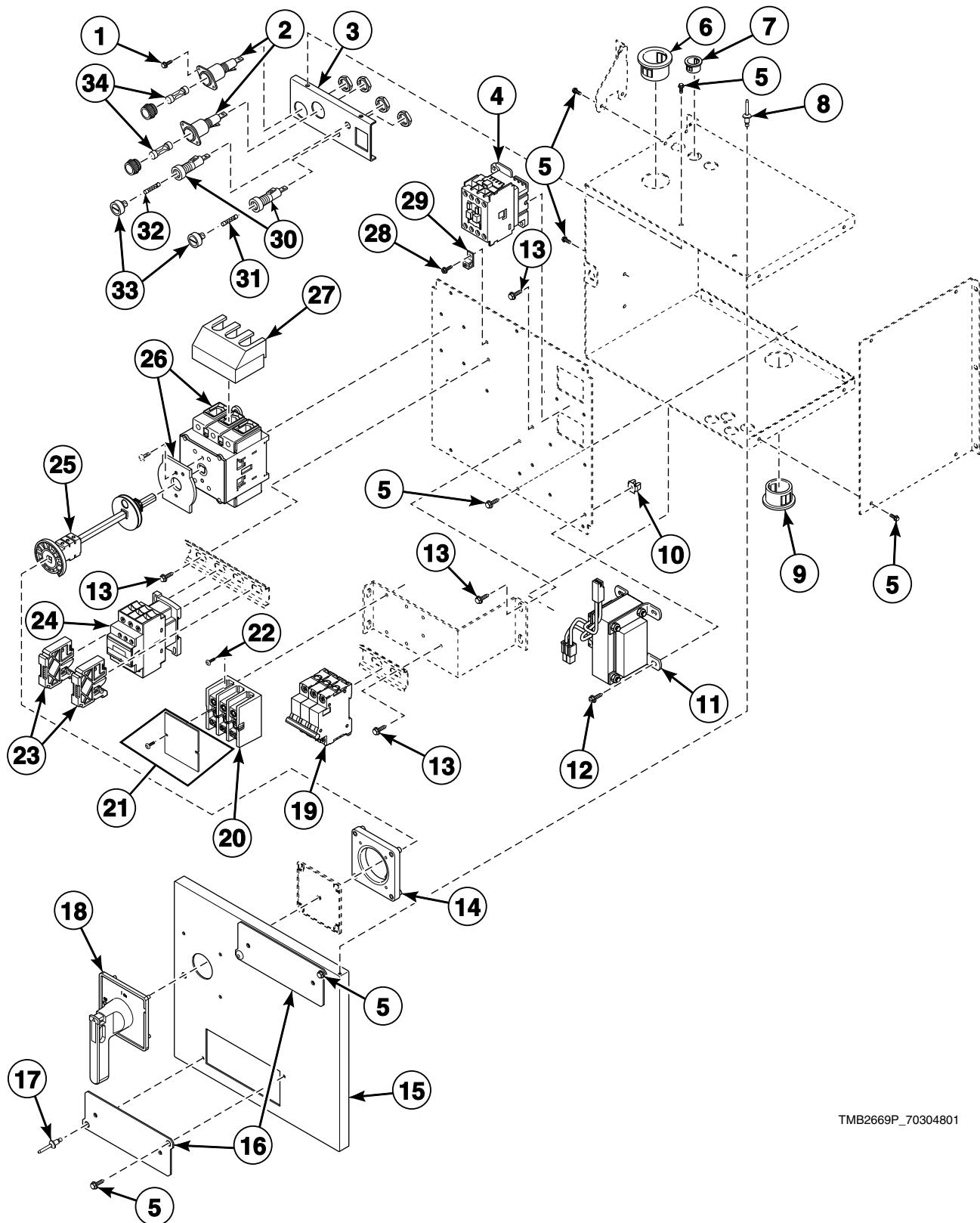


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## Accessory Box Components - Non-CE Electric Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	501086	Screw	4 required; Models with 380 Volts or more
2	M413544P	Fuse Holder	2 required for 3 Phase models with 380 Volts or more; Models through 2/28/10
	44155601P	Fuse Holder	2 required for 3 Phase models with 380 Volts or more; Models starting 3/1/10
3	70313601	Fuse Bracket	3 Phase models with 380 Volts or more; Models through 2/28/10
	70313602	Fuse Bracket	3 Phase models with 380 Volts or more; Models starting 3/1/10
4	70306901	Fuse Bracket	Models with less than 380 Volts
5	51780	Screw	9 required
6	M405340	Snap Bushing	
7	M400770	Snap Bushing	
8	70058502	Pop Rivet	2 required
9	70346501	Bushing	
10	70030501	Expansion Clip	5 required
11	430497	Screw	
12	M411283	Ground Lug Connector	
13	70323701P	Contactor	24 Volt
14	70348201	Contactor Box Cover	
15	70313301	Fuse Cover	
16	70058501	Pop Rivet	
17	33562	Screw	
18	M411072	Screw	4 required
19	M414229P	Transformer	Multitap; Models with 380 Volts or more
	M414228P	Transformer	Multitap; Models with less than 380 Volts
	44074401	Transformer	Dual secondary; 440 Volt/60 Hertz/3 Phase
20	70343301P	Contactor	2 required
21	70121001	End Stop	3 required
22	44014901P	Power Distribution Block Cover	Includes screws
23	M413865	Terminal Block	
24	39733	Screw	4 required
25	M402917	Screw	
26	70406601	Fuse	Models with less than 380 Volts; 3.5 Amp
27	70329501	Fuse Holder Cap	4 required
28	70406501	Fuse	1.25 Amp
29	70329401P	Fuse Holder Body	4 required
30	70406701	Fuse	2 required; 2 Amp
31	M413621	Fuse	2 required; Models with 380 Volts or more

## Accessory Box Components - CE Electric Models



TMB2669P\_70304801

## Accessory Box Components - CE Electric Models

REF	PART NO.	DESCRIPTION	COMMENTS
	33562	Screw	2 required
	M412096	Earth Terminal Sticker	Next to item 29
1	501086	Screw	4 required
2	M413544P	Fuse Holder	2 required for 3 Phase models with 380 Volts or more; Models through 2/28/10
	44155601P	Fuse Holder	2 required for 3 Phase models with 380 Volts or more; Models starting 3/1/10
3	70313601	Fuse Bracket	3 Phase models with 380 Volts or more; Models through 2/28/10
	70313602	Fuse Bracket	3 Phase models with 380 Volts or more; Models starting 3/1/10
4	70323701P	Contactor	24 Volt
5	51780	Screw	12 required
6	M405340	Snap Bushing	
7	M400770	Snap Bushing	3 required
8	70058502	Pop Rivet	2 required
9	M402542	Snap Bushing	
10	70030501	Expansion Clip	4 required
11	M414229P	Transformer	Multitap
	44074401	Transformer	Dual secondary; 440 Volt
12	M411072	Screw	4 required
13	430497	Screw	
14	M412369	Door Interlock	Models through 7/31/11
15	70348202	Contactor Box Cover	
16	70313301	Fuse Cover	2 required
17	70058501	Pop Rivet	2 required
18	70268001	Handle	Models through 7/31/11
19	M412407P	Circuit Breaker	
20	M413865	Terminal Block	
21	44014901P	Power Distribution Block Cover	
22	39733	Screw	4 required
23	70121001	End Stop	2 required
24	70343301P	Contactor	
25	M412371P	Extension Handle	Models through 7/31/11
26	M412186	Mounting Switch Base	Models through 7/31/11
27	M412367	Finger Guard	Models through 7/31/11
28	M402917	Screw	
29	M411283	Ground Lug Connector	
30	70329401P	Fuse Holder Body	2 required
31	70406601	Fuse	3.5 Amp
32	70406501	Fuse	1.25 Amp
33	70329501	Fuse Holder Cap	2 required
34	M413621	Fuse	2 required

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