

Washer-Extractor

Cabinet Freestanding
Refer to Page 2 for Model Numbers

PARTS ORDERING INFORMATION

If literature or replacement parts are required, contact the source from which the machine was purchased or contact Alliance Laundry Systems at +1(920)748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call either of the num-bers listed below:

(920) 748-3121 Ripon, Wisconsin
+32 56 41 20 54 Wevelgem, Belgium

NAMEPLATE LOCATION

When calling or writing about your product, be sure to mention model and serial numbers, which are located on the machine's nameplate.

33 kg = 80 lb
40 kg = 100 lb
55 kg = 125 lb

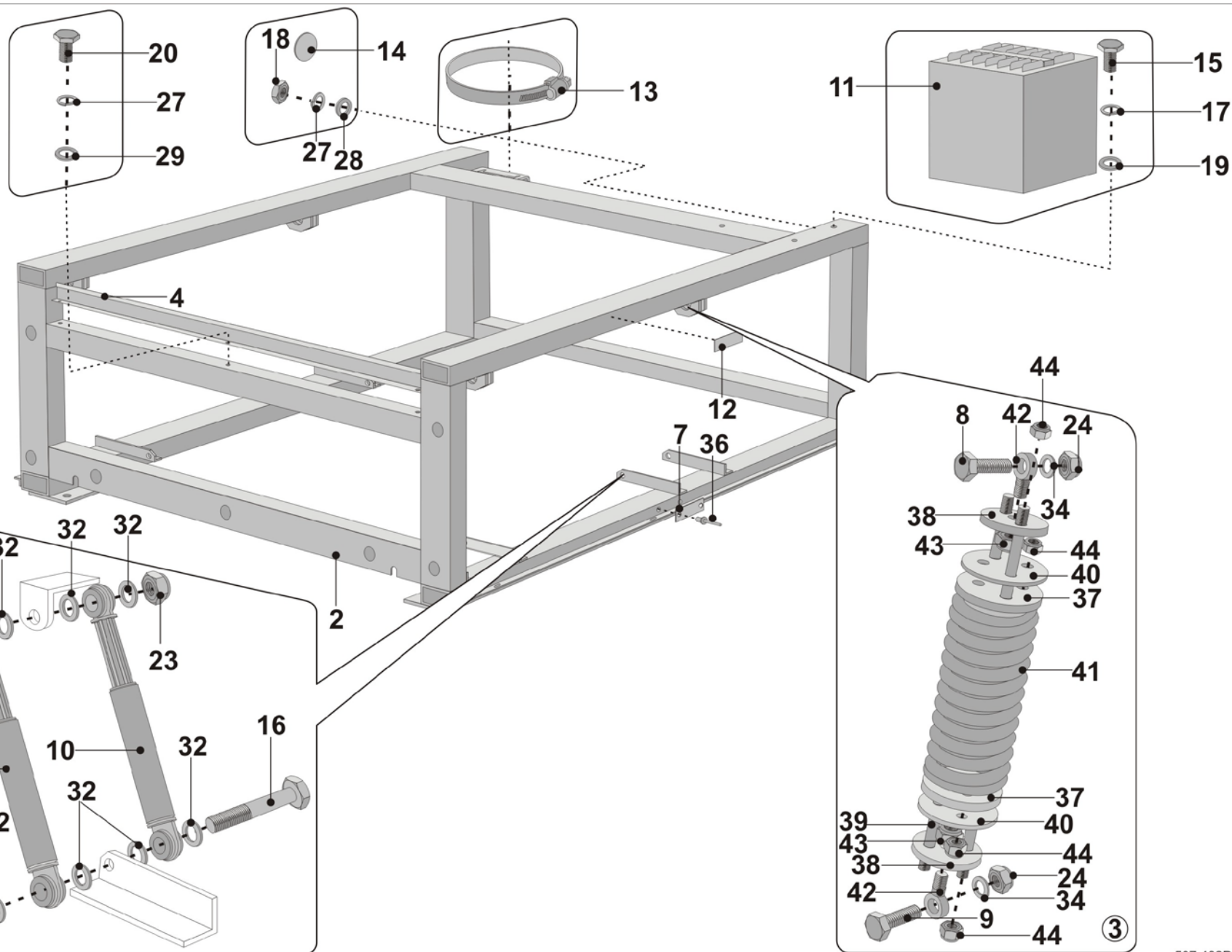
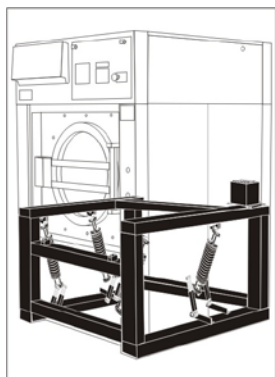
TABLE OF CONTENTS

Frame: drawing nr. 507462D	4
Cabinet: drawing nr. 554524	6
Panels (Drawing 1 of 2): drawing 507464D	8
Panels (Drawing 2 of 2): drawing 507464D	10
Tub: drawing nr. 507465B	12
Drum: drawing nr. 507466	14
Trunnion for 75/335 Models: drawing nr. 507467B	16
Trunnion for 90/400 and 125/520 Models: drawing nr. 507493D	18
Drive: drawing nr. 507469B	20
Tensioning system: drawing nr. 507470A	22
Door: drawing nr. 507471D	24
Door lock: drawing nr. 507472C	26
Soap hopper: drawing nr. 507473A	28
Filling system: drawing nr. 507474B	30
Filling valves for 2 waters, 3 waters: drawing nr. 507475A	32
Air operated valves: drawing nr. 508808A	34
Control panel: drawing nr. 551877	36
Rear panel: drawing nr. 507479D	38
Box of electrical components (Drawing 1 of 2): drawing nr. 507481F	40
Box of electrical components (Drawing 2 of 2): drawing nr. 507481F	42
Steam supply: drawing nr. 533034A	44
Drain system for 75/335 Models: drawing nr. 507485	46
Drain system for 90/400 and 125/520 Models: drawing nr. 508011A	48
Parts for weighing system installed in washing machine: drawing nr. 549214A	50
Tilting system for 90/400 and 125/520 Models (Drawing 1 of 2): drawing nr. 547224	52
Tilting system for 90/400 and 125/520 Models (Drawing 2 of 2): drawing nr. 547224	54
Tilting system for 90/400 and 125/520 Models: drawing nr. 547223A	56
Tilting Cabinet for 90/400 and 125/520 Models: drawing nr. 547222	58
Pneumatic components of the tilting system: drawing nr. 548110	60

MODEL IDENTIFICATION

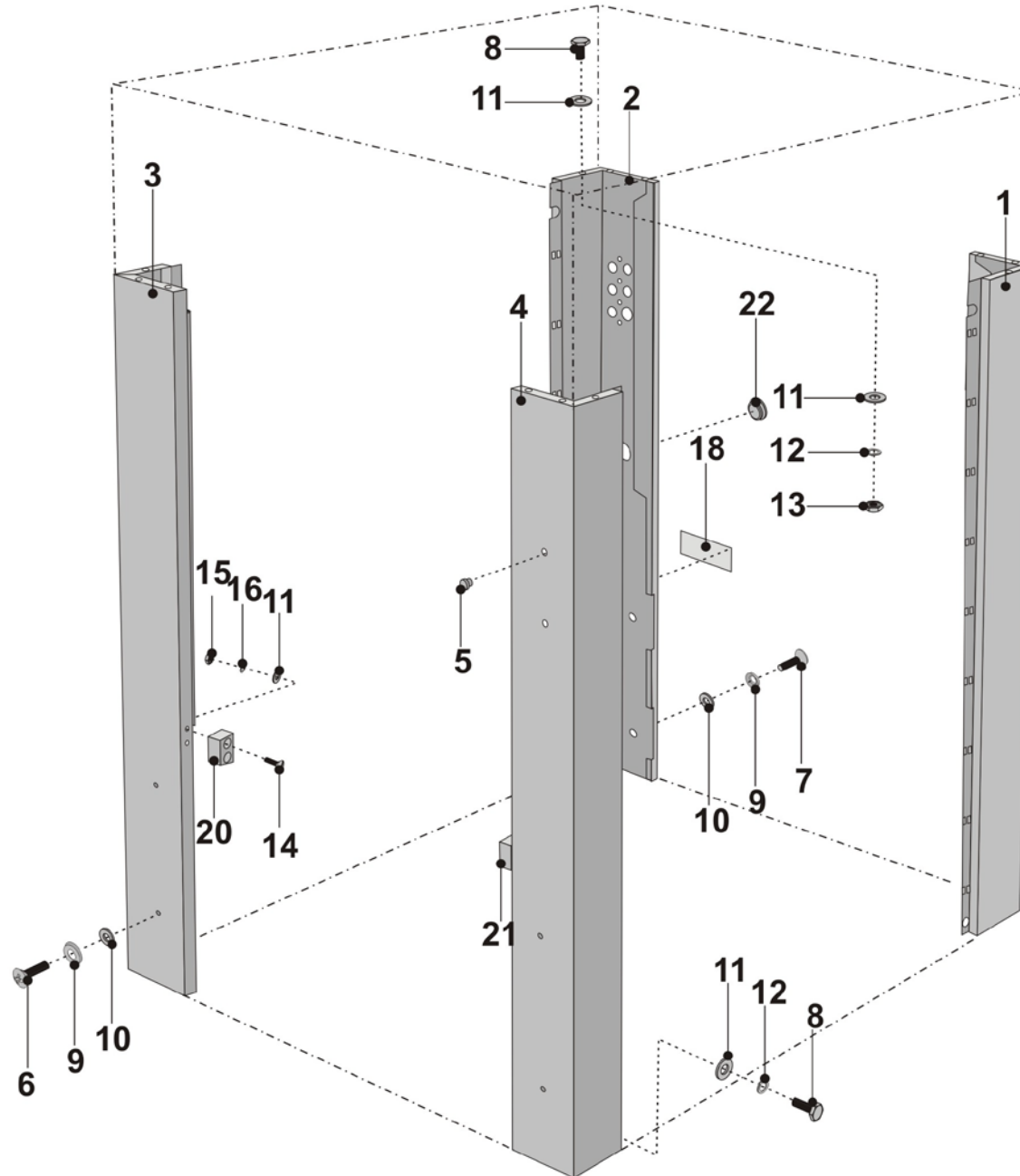
Information in this manual is applicable to these models:

FRAME



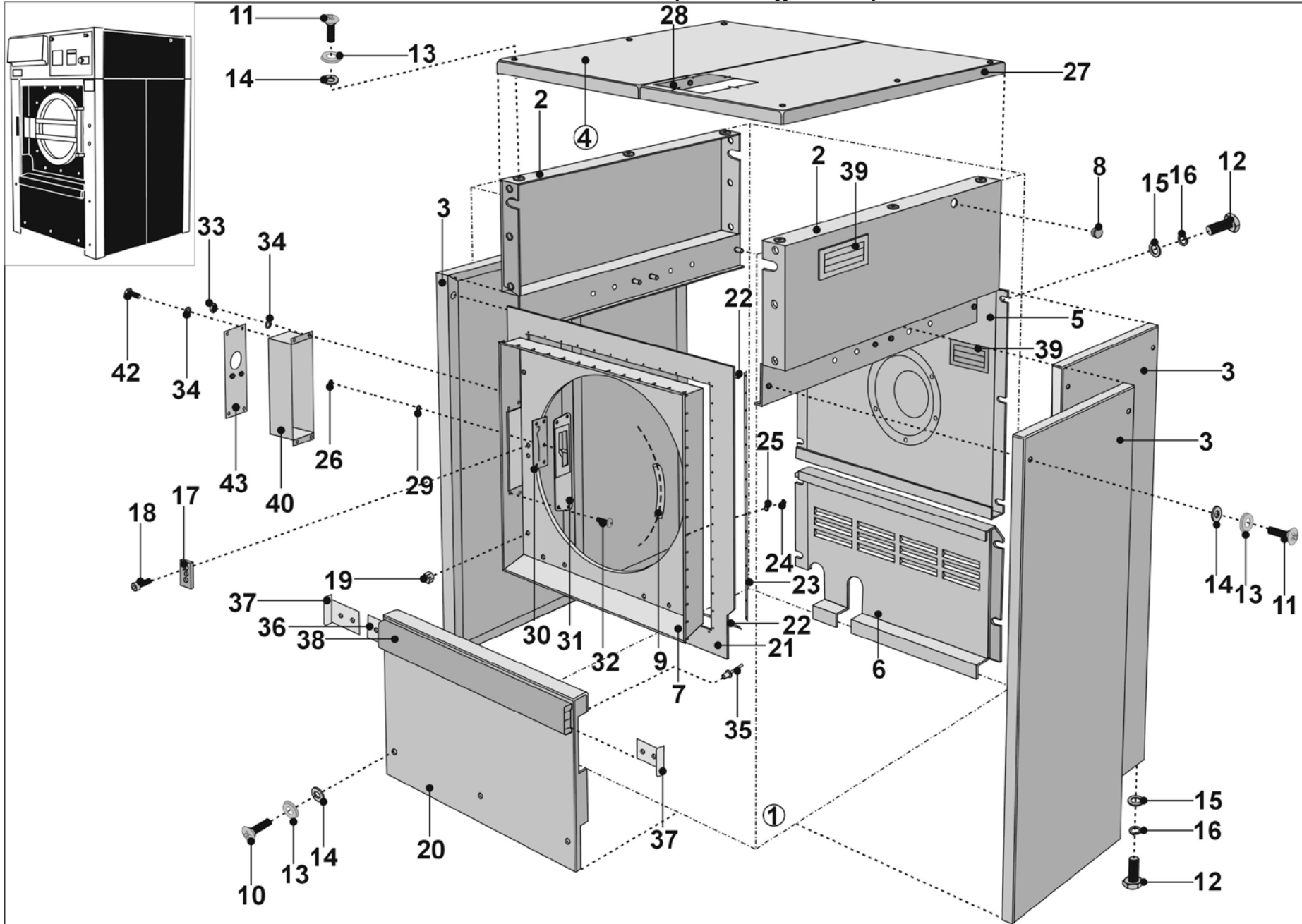
Frame: drawing nr. 507462D			
2	SPF02101100012	Frame	75/335 and 90/400 Models
2	SPF03101100012	Frame	125/520 Models
3	SPF02101500014	Spring hinge	
4	SP511226	Lower plate	
7	SPF02101001014	Small plate	
8	SPF02101001114	Bolt 1	
9	SPF02101001214	Bolt 2	
10	SP326269185250	Damper	
11	SP101643	Transformer supply tension	
12	SP100179	Antivibration insulation	
13	SPPRI240000017	Clip	
14	SPPRI551000001	Earthing index plate 10	
15	SP309933000516	Bolt M5x16	
16	SP309933001080	Bolt M10x80	
17	SPSP311127000005	Washer 5	
18	SP310934240006	Nut M6	
19	SP311125000005	Washer 5	
20	SP309933000616	Bolt M6x16	
23	SP310985000010	Nut M10	
24	SP310985000016	Nut M16	
27	SP311679824006	Washer 6	
28	SP311125240006	Washer 6,4	
29	SP311125000006	Washer 6,4	
32	SP311125000010	Washer 10,5	
34	SP311125000017	Washer 17	
36	SP313250004007	Rivet with a crank 4x7	
37	SPF02101500114	Sleeve	
38	SPF02101500214	Disk	
39	SPF02101500324	Drawing bar	
40	SPF02101500414	Packing piece	
41	SP315002005014	Spring	
42	SP30944401607	Bolt with eye M16x70	
43	SP310985000016	Nut M16	
44	SP310985000010	Nut M10	

CABINET



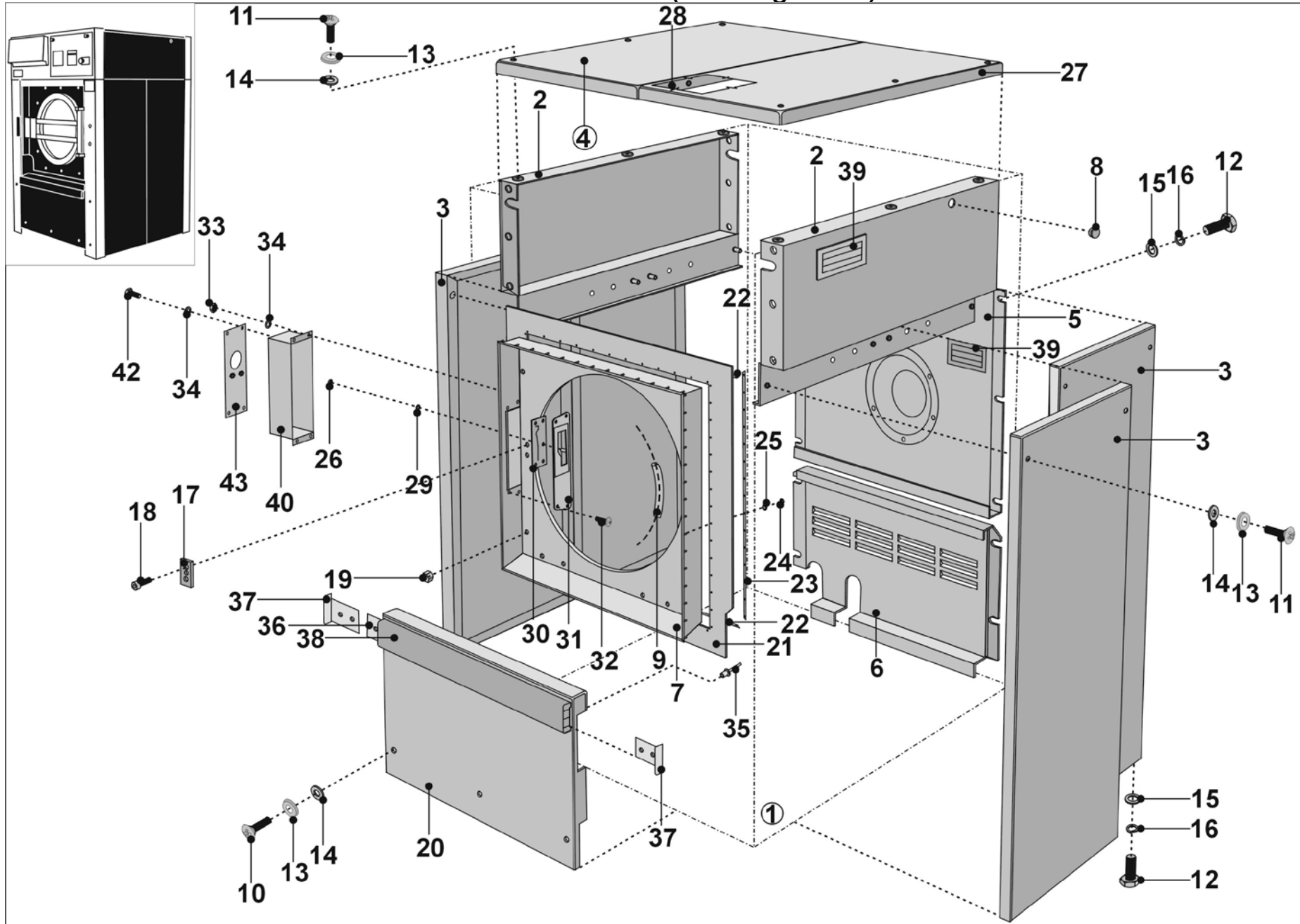
Cabinet: drawing nr. 554524			
1	SPF02113400111	Rear right cover	
2	SP526153	Rear left cover	
2	SP526154	Rear left cover, applicable for air operated valves	
3	SP511224	Complete front left cover	
4	SP511225	Complete front right cover	
5	SP273127001798	End stop	
6	SP309966240620	Bolt M6x20	
7	SP309966240640	Bolt M6x40	
8	SP309933000618	Bolt M6x18	
9	SPPRI247000001	Washer M6	
10	SPPRI521002001	Washer	
11	SP311125000006	Washer 6,4	
12	SPPRI245000006	Washer 6	
13	SP310934100006	Nut M6	
14	SP309966240635	Bolt M6x40	
15	SP310934000006	Nut M6	
16	SP311127000006	Washer M6	
18	-	Label for steam, (according to the steam pressure)	
20	SP511229	Left cube	
21	SP511228	Right cube	
22	SPPRI505000064	Plug, (electrical heating)	

PANELS (Drawing 1 of 2)



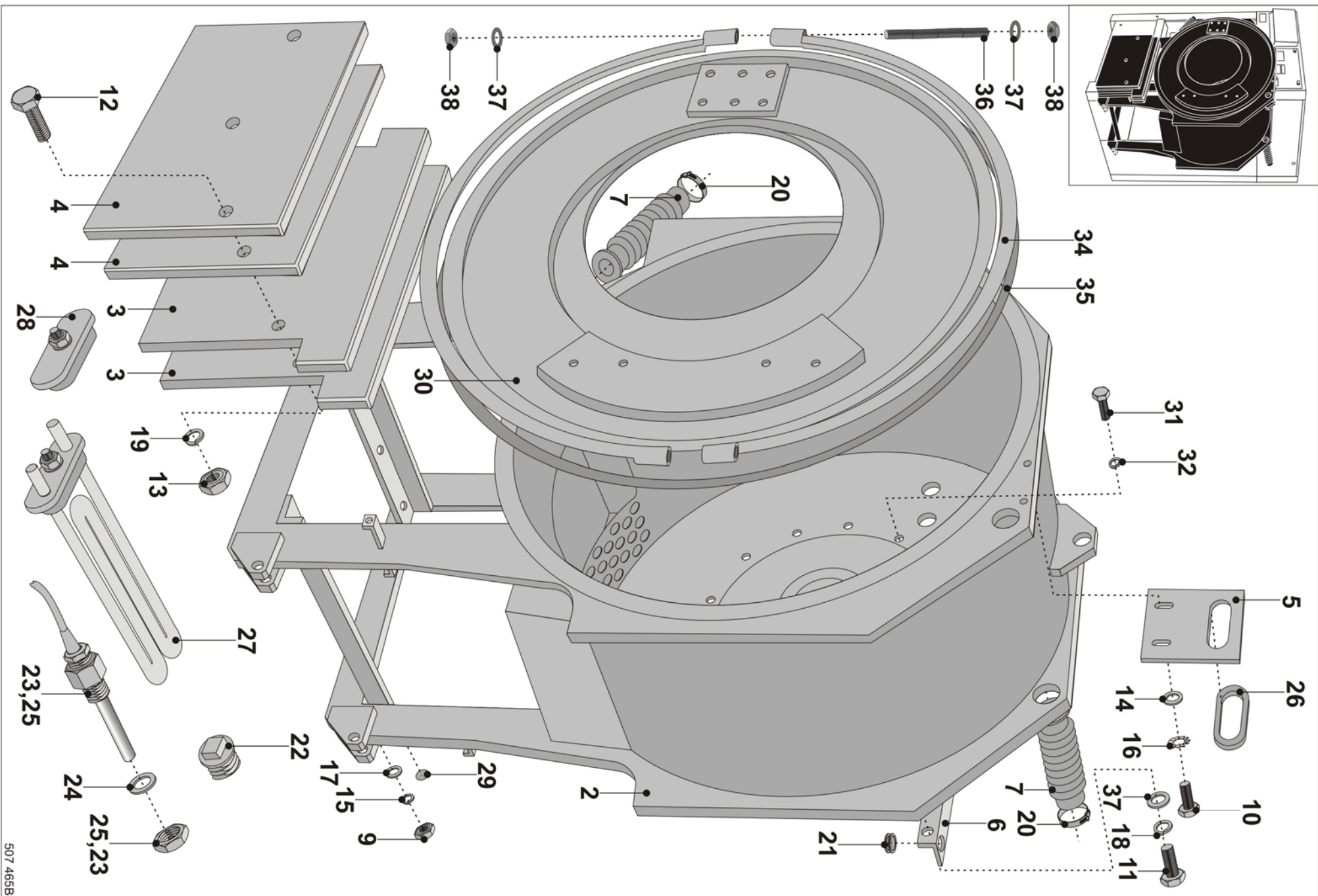
Panels (Drawing 1 of 2): drawing 507464D			
1	SP511230	Complete front cover	
2	SPF07113500013	Complete side upper cover	75/335 Models
2	SPF08113500013	Complete side upper cover	90/400 Models
2	SPF09113500013	Complete side upper cover	125/520 Models
3	SPF04113600014	Complete side cover	75/335 Models
3	SPF02113600014	Complete side cover	90/400 Models
3	SPF03113600014	Complete side cover	125/520 Models
4	SPF04113700012	Complete upper cover	75/335 Models
4	SPF02113700012	Complete upper cover	90/400 Models
4	SPF03113700012	Complete upper cover	125/520 Models
5	SPF07113001412	Rear upper cover	75/335 Models
5	SPF08113800014	Rear upper cover	90/400 and 125/520 Models
6	SPF04113001512	Rear lower cover	75/335 Models
6	SPF02113001512	Rear lower cover	90/400 and 125/520 Models
7	SP511285	Welded foil II	
8	SPPRI505000064	Small blind	
9	SPPRI505000058	Deckle strap	
10	SP309966240620	Bolt M6x20	
11	SP309966240640	Bolt M6x40	
12	SP309933240618	Bolt M6x18	
13	SPPRI247000001	Washer M6	
14	SPPRI521002001	Washer	
15	SP311125240006	Washer 6,4	
16	SP311127240006	Washer 6	
17	SPF02100020114	Plastic block	
18	SP309912000815	Bolt M8x15	
19	SP310917240006	Nut M6	
20	SP511227	Front cover	
21	SP511236	Rubber	
22	SP511237	Upper plate	
23	SP511238	Side plate	
24	SP310934000004	Nut M4	
25	SP311127000004	Washer 4	
26	SP514193	Nut M4	

PANELS (Drawing 2 of 2)



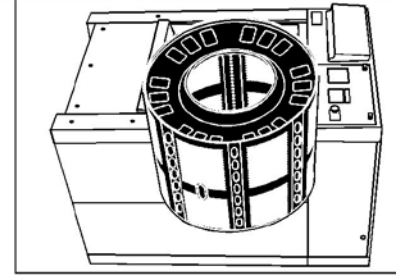
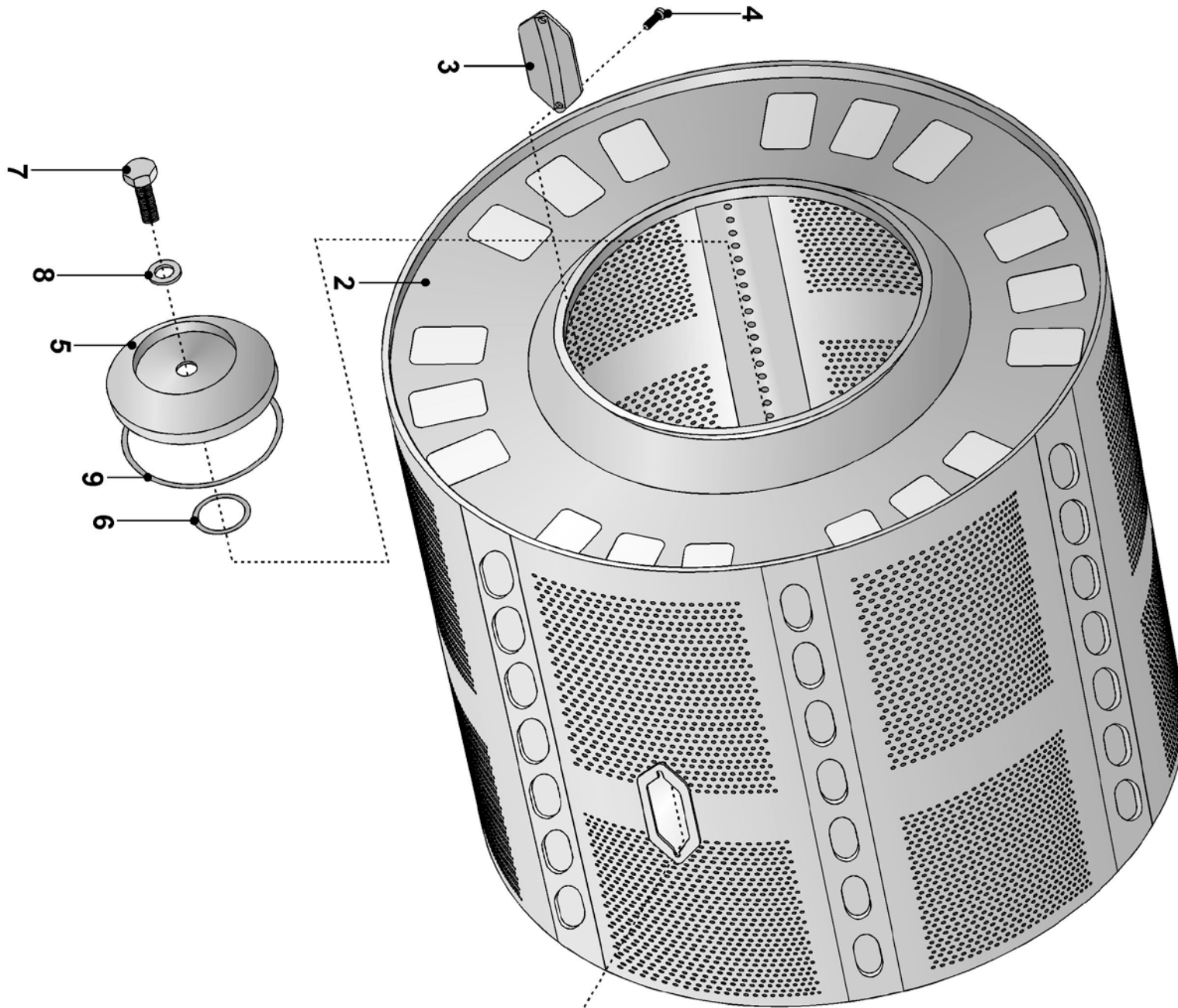
Panels (Drawing 2 of 2): drawing 507464D			
27	SPF04113700112	Upper cover	75/335 Models
27	SPF02113700112	Upper cover	90/400 Models
27	SPF03113700112	Upper cover	125/520 Models
28	SP313250004007	Rivet with a crank 4x7	
29	SP505430	Washer 4	
30	SP511283	Collar	
31	SP511284	Cover of lock welded	
32	SP309595240612	Bolt M6x12	
33	SP310934000006	Nut M6	
34	SP311127000006	Washer M6	
35	SP313250004125	Rivet with a crank 4x12,5 Al	
36	SP511280	Inner strip	
37	SPF02113200614	Side bar	
38	SP511287	Profile	
39	SP321848254108	Air grate	
40	SP511306	Cover of lock	
42	SP309933000612	Bolt M6x12	
43	SP511345	Cover	

TUB



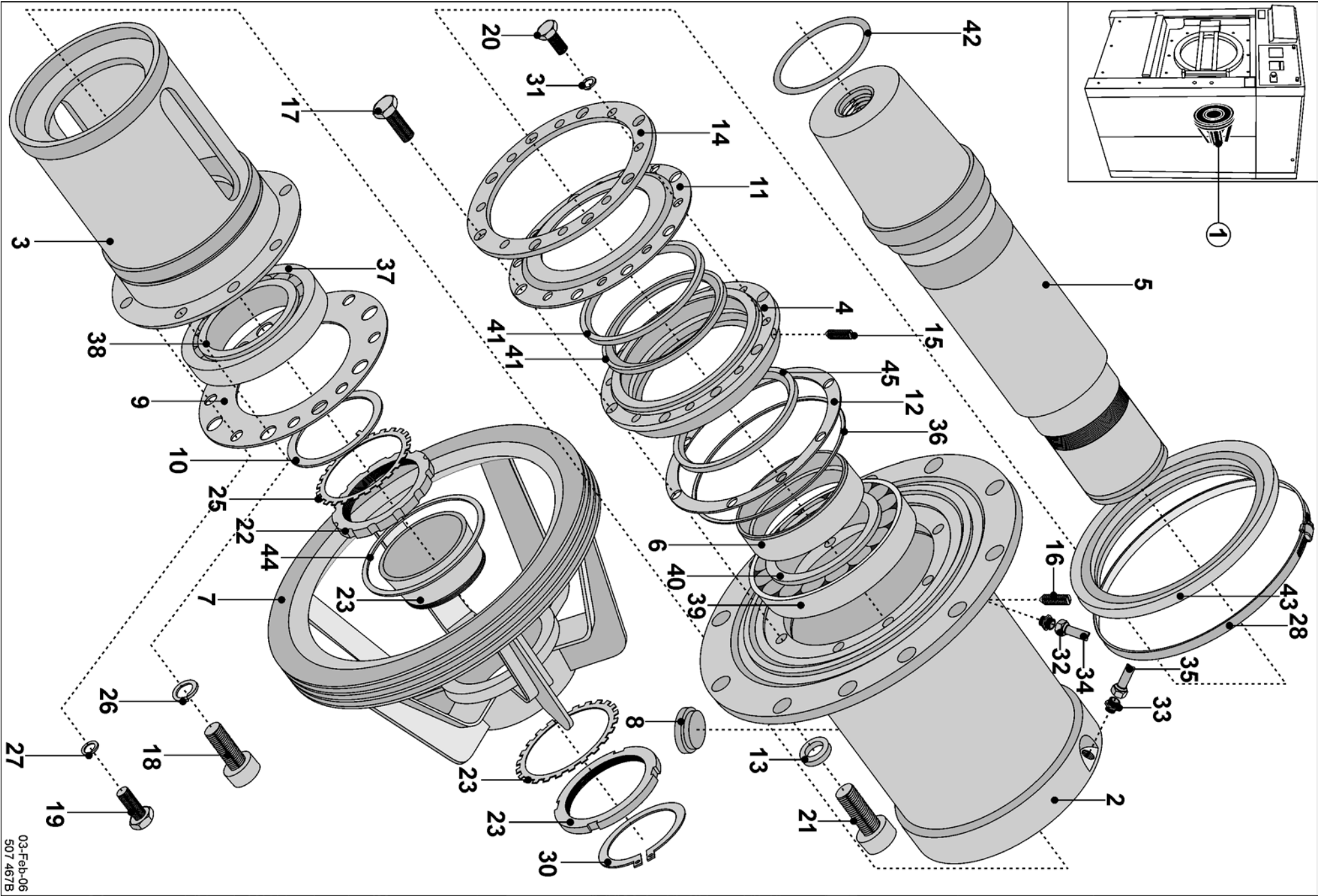
Tub: drawing nr. 507465B			
2	SPF04104100011	Tub-weldment	75/335 Models
2	SPF02104100011	Tub-weldment	90/400 Models
2	SPF03104100011	Tub-weldment	125/520 Models
3	SPF02104000514	Big weight	90/400 and 125/520 Models
4	SPF02104000614	Small weight	90/400 and 125/520 Models
5	SPF02104000814	Limiter	
6	SPF02104000913	Holder	
7	SP273396307058	Rubber hose	
9	SP310934240006	Nut M6	
10	SP309933000616	Bolt M6x16	
11	SP309933000820	Bolt M8x20	
12	SP309931020150	Bolt M20x150	
13	SP310934000020	Nut M20	
14	SP311125000006	Washer 6,4	
15	SP311125240006	Washer 6,4	
16	SP311127000006	Washer 6	
17	SP311127240006	Washer 6	
18	SP311127000008	Washer 8	
19	SP311127000020	Washer M20	
20	SPPRI240000021	Clip	
21	SP273121008002	Cable passage	
22	SP319428324805	Plug ¾"	Electric Heat Models
23	SPPRI614000047	Thermostat reducer	
24	SPPRI524000001	Ring	
25	SP503839	Temperature sensor	
26	SPPRI505000058	Deckle strap	
27	SP540131	Heating body 4000W/220V, l=350mm	75/335 Electric Heat Models
27	SP540132	Heating body 6000W/220V, l=470mm	90/400 and 125/520 Electric Heat Models
28	SPPRI342001016	Heating element hole plug	Steam Heat Models
29	SPPRI551000001	Earthing index plate 10	
30	SP5111402	Facia panel of the tub - weldment	
31	SP309933240612	Bolt M6x12	
32	SP311125200006	Washer M6	
34	SPF02119000014	Clip	
35	SP273222012025	Sealing	
36	SPF02119000415	Bolt M8	
37	SP311125240008	Washer 8,4	
38	SP310934240008	Nut M8	

DRUM



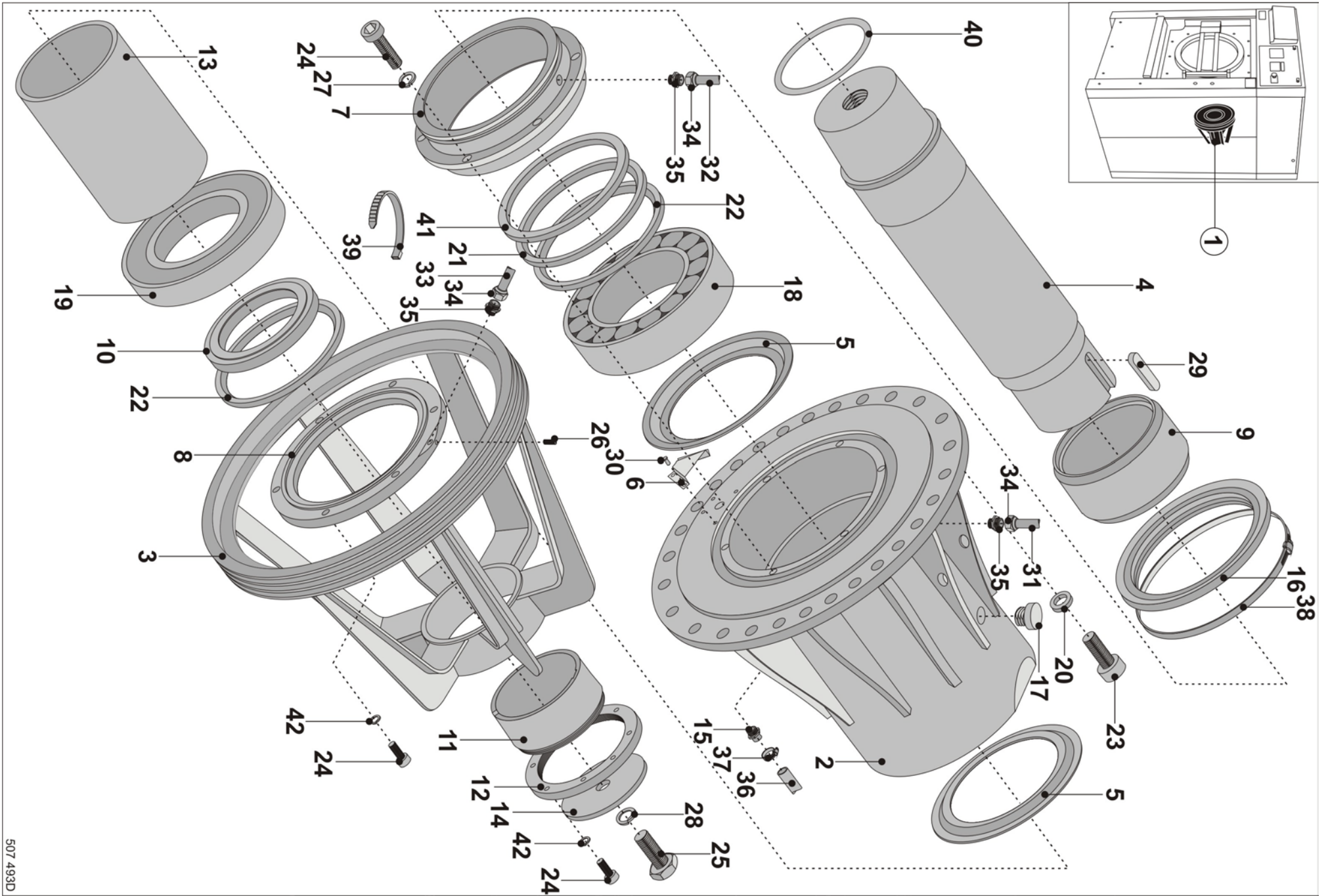
Drum: drawing nr. 507466			
2	SPF04103100011	Washing drum-weldment	75/335 Models
2	SPF02103100011	Washing drum-weldment	90/400 Models
2	SPF03103100011	Washing drum-weldment	125/520 Models
3	SP223103300014	Small cover	
4	SP309966240408	Bolt M4x8	
5	SPF02100021214	Washer	
6	SP273111030035	O-Ring	
7	SPF02100021114	Bolt	
8	SP529753	Washer 30	
9	SP273111140005	O-Ring	

TRUNNION FOR 75/335 MODELS



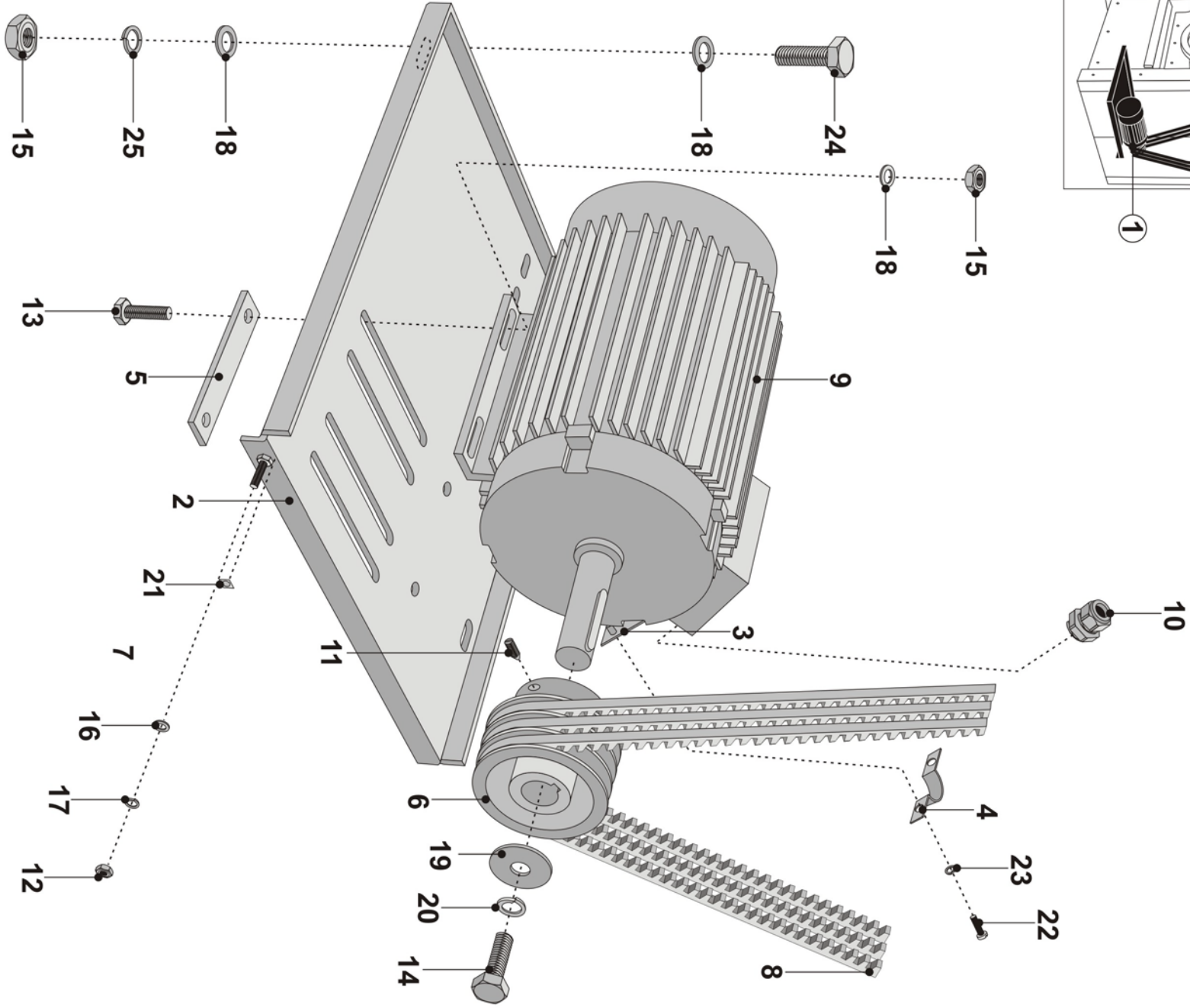
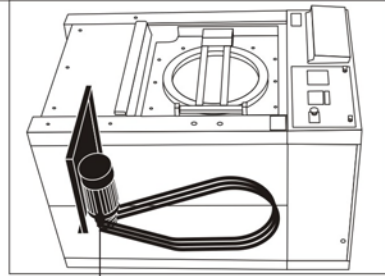
Trunnion for 75/335 Models: drawing nr. 507467B			
1	SP515428	Complete bearing house	
2	SPF04105000112	Bearing house	
3	SPF04105000213	Bearing house insert	
4	SPF04105000312	Front cover	
5	SP548535	Shaft	
6	SP230104000514	Ring	
7	SPF04105000613	Pulley	
8	SP321848503046	Plug	
9	SPF04105000914	Small cover	
10	SP230104001014	Distance ring	
11	SPF04105001114	Front cover	
12	SP230104001214	Sealing	
13	SPF02105002515	Washer of Bolt	
14	SPF04105001614	Collar	
15	SP309551000606	Bolt M6x6	
16	SP309551001010	Bolt M10x10	
17	SP309933240830	Bolt M8x30	
18	SP309912001030	Bolt M10x30	
19	SP309933240612	Bolt M6x12	
20	SP309933240618	Bolt M6x18	
21	SP309912121265	Bolt M20x65	
22	SPPRI2260000064	Clamping nut	
23	SPPRI6080000081	Sleeve	
25	SPPRI2470000022	Retaining washer	
26	SP311127000010	Washer 10,2	
27	SP311127000006	Washer 6	
28	SP540240200220	Clip	
30	SP307732030060	Retaining ring 60	
31	SP311127240006	Washer 6	
32	SP562541300401	Transferring nut M12x1,5	
33	SP562541300103	Connecting neck M10x1	
34	SP283351220111	Small hose	
35	SP283351220111	Small hose	
36	SP273111150003	O-Ring	
37	SPPRI6080000070	Outside bearing house ring	
38	SPPRI6080000069	Inside bearing house ring	
39	SPPRI6080000072	Outside bearing house ring	
40	SPPRI6080000071	Inside bearing house ring	
41	SPPRI5300000033	Radial sealing	
42	SP273222012025	Sealing	
43	SP273111995417	Bearing house sealing	
44	SPPRI5300000037	Sealing	
45	SP102367	Sealing	
-	SPPRI8300000014	Service set of tools for replacing the bearing house complete	

TRUNNION FOR 90/400 AND 125/520 MODELS



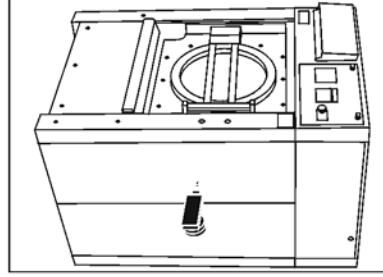
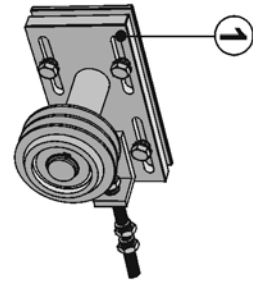
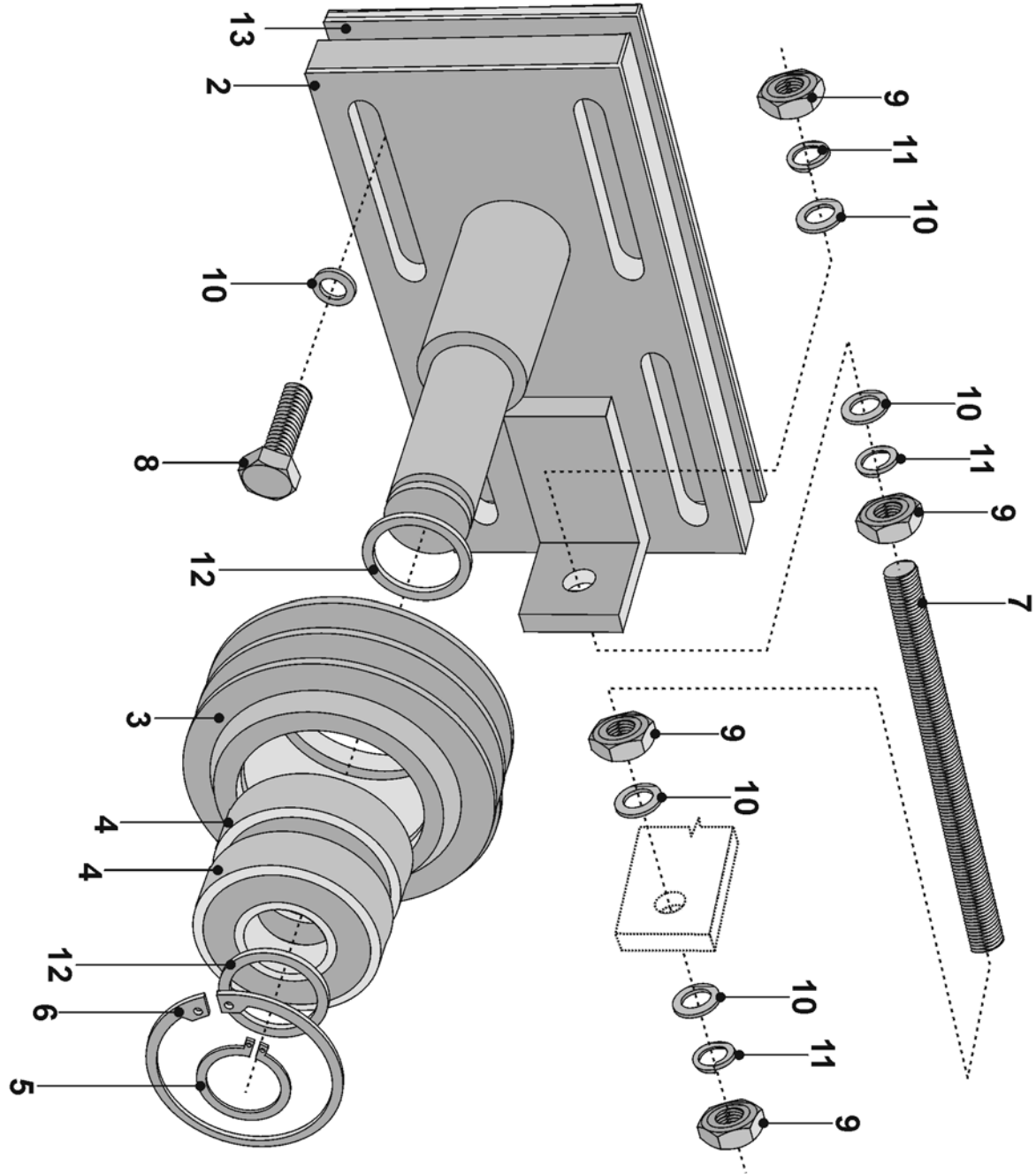
Trunnion for 90/400 and 125/520 Models: drawing nr. 507493D			
1	SP512921	Complete bearing house	
2	SPF02105000412	Bearing house	
3	SPF02105000513	Pulley	
4	SP532170	Shaft	
5	SPF02105001214	Small cover	
6	SPF02105001313	Small box	
7	SPF02105001512	Front small cover	
8	SPF02105001612	Rear small cover	
9	SPPRI609000170	Bushing of shaft	
10	SP526802	Distance ring	
11	SPF02105002113	Clamping sleeve	
12	SPF02105002213	Nut	
13	SP526803	Expanding tube	
14	SPF02105002715	Puley washer	
15	SPF02105002915	Screwing	
16	SP273111995417	Bearing house sealing	
17	SP223105002314	Plug	
18	SPPRI6080000082	Bearing	
19	SP526809	Bearing	
20	SPF02105002515	Washer	
21	SPPRI5300000031	Sealing 140x170x15	
22	SPPRI5300000022	Sealing 140x170x15	
23	SP309912121265	Bolt M20x65	
24	SP309912101230	Bolt M12x30	
25	SP309931020060	Bolt M20x60	
26	SP309916000506	Bolt M5x6	
27	SP311127000012	Washer 12	
28	SP311127000020	Washer 20	
29	SP526810	Wedge	
30	SP313250004007	Rivet with a crank 4x7	
31	SP283351220111	Small hose	
32	SP283351220111	Small hose	
33	SP283351220111	Small hose	
34	SP562541300401	Transferring nut M12x1,5	
35	SP562541300103	Connecting neck M10x1	
36	SP286125020211	Hose	
37	SPPRI2400000002	Clip	
38	SP540240200220	Clip	
39	SP345000160971	Binding strip	
40	SP273222012025	Sealing	
41	SP102192	Sealing	
42	SP506518	Washer M12	
-	SPPRI8300000014	Service set of tools for replacing the bearing house complete	

DRIVE



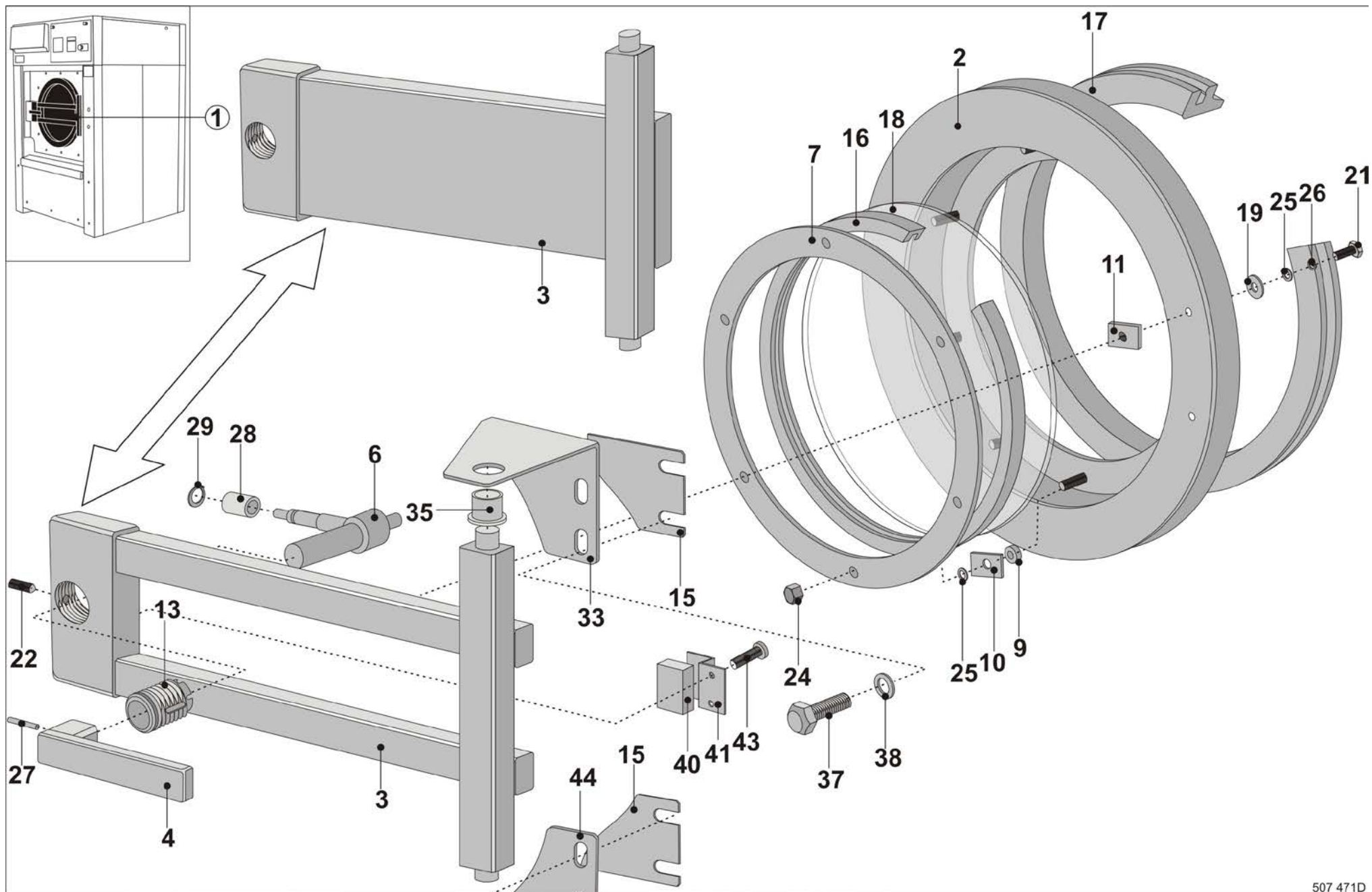
Drive: drawing nr. 507469B			
1	SPF07102000012	Complete plate of drive	75/335 Models
1	SPF08102000012	Complete plate of drive	90/400 Models
1	SPF09102000012	Complete plate of drive	125/520 Models
2	SPF04102100024	Complete drive board	75/335 Models
2	SPF02102100024	Complete drive board	90/400 Models
2	SPF03102100024	Complete drive board	125/520 Models
3	SPF07102200024	Cable holder complete	
4	SPPRI407000091	Cable sleeve	
5	SPF07102001314	Motor washer	
6	SP510111	Pulley of motor	75/335 Models
6	SP507728	Pulley of motor	90/400 and 125/520 Models
8	SP515454	Motor belt	75/335 Models
8	SP529776	Motor belt	90/400 and 125/520 Models
9	SP338400112022	Motor, 4kW, 3x380-480V, 3x220-240V, 50/60 Hz	75/335 Models
9	SP338400132022	Motor, 3x380-480V, 3x220-240V, 50/60Hz	90/400 and 125/520 Models
10	SP101409	Wartel	
11	SP309913000610	Bolt M6x10	
12	SP310934240006	Nut M6	
13	SP309933001250	Bolt M12x50	
14	SP309933001035	Bolt M10x35	75/335 Models
14	SP309933001235	Bolt M12x35	90/400 and 125/520 Models
15	SP310934000012	Nut M12	
16	SP311125240006	Washer 6	
17	SP311679824006	Washer 6	
18	SP311125000013	Washer 13	
19	SP311902100012	Washer 12	75/335 Models
19	SP311902100014	Washer 14	90/400 and 125/520 Models
20	SP311127000010	Washer 10	75/335 Models
20	SP311127000012	Washer 12	90/400 and 125/520 Models
21	SPPRI551000001	Earthing index plate 10	
22	SP309084000410	Bolt M4x10	
23	SP311679800004	Washer 4	
24	SP309933001235	Bolt M12x35	
25	SP311127000012	Washer 12	
-	SP528105	Motor cable (not shown)	75/335 Models
-	SP528107	Motor cable, 220-240V (not shown)	90/400 and 125/520 Models
-	SP528106	Motor cable, 380-480V (not shown)	90/400 and 125/520 Models

TENSIONING SYSTEM



Tensioning system: drawing nr. 507470A			
1	SPF04118000014	Complete tension roller, 33 kg/80 lbs	
1	SPF02118000014	Complete tension roller, 40-55 kg / 100-125 lbs	
2	SPF02118100013	Tension roller	
3	SPF04118000514	Roller, 33 kg/80 lbs	
3	SPF02118000514	Roller, 40-55 kg / 100-125 lbs	
4	SPPRI608000041	Bearing	
5	SP307732030025	Retaining ring	
6	SP307732031062	Retaining ring	
7	SP515452	Adjusting backscrew tub	
8	SP309933001230	Bolt M12x30	
9	SP310934000012	Nut M12	
10	SP311125000013	Washer 13	
11	SP311127000012	Washer 12	
12	SPF02118000615	Washer	

DOOR

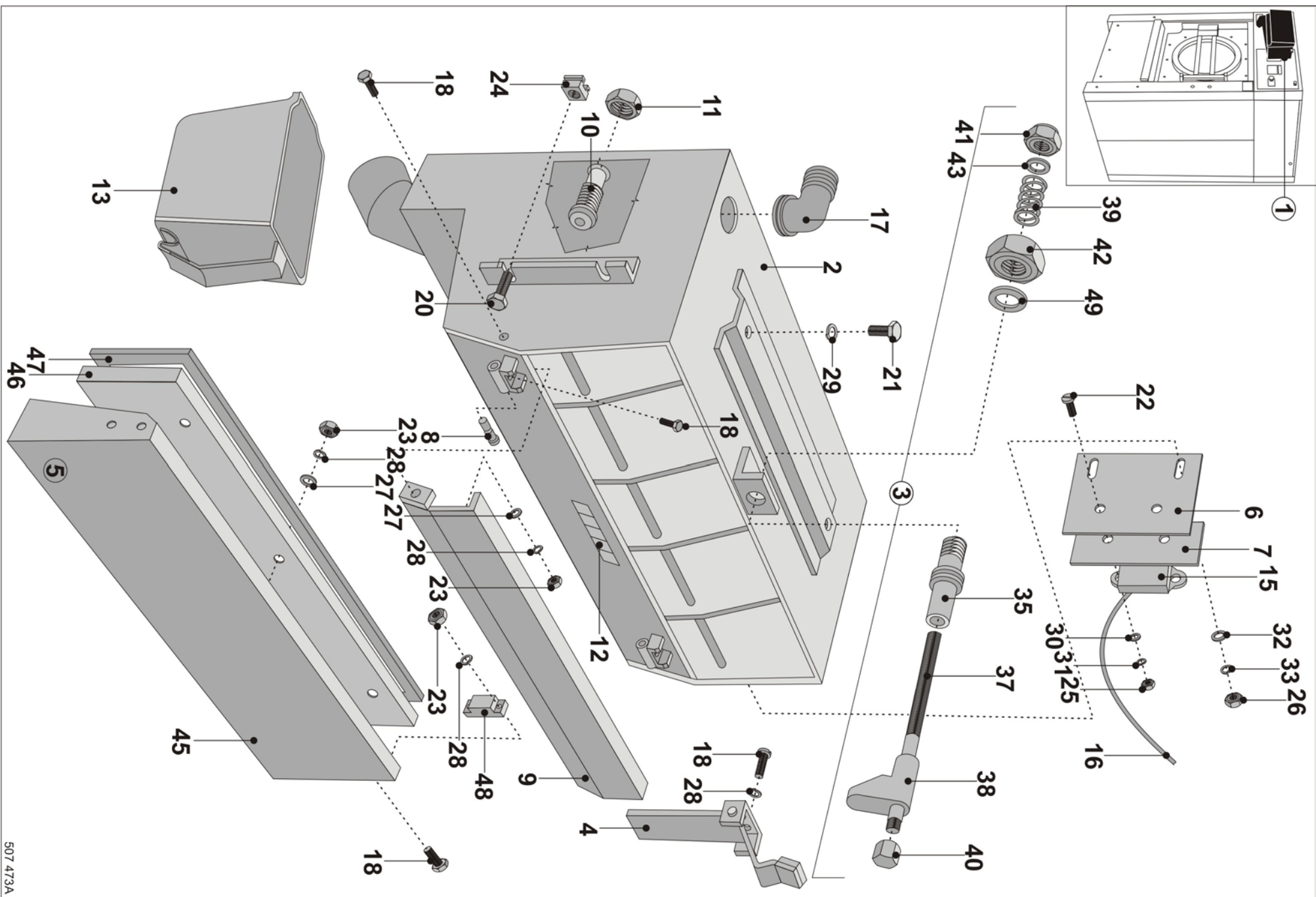


Door: drawing nr. 507471D			
1	SPF02107000011	Complete door	
2	SPF02107100013	Door - weldment	
3	SP519443	Door hinge bars	
3	SP519444	Door hinge full plate	
4	SPF02107300024	Handle	
6	SPF02107500014	Door lever	
7	SPF02107000813	Tyre	
9	SPF02107001815	Insertion piece	
10	SPF02107001915	Washer	
11	SPF02107002115	Plate	
13	SPF02107002315	Displacing nut	
15	SP519453	Distance sheet	
16	SP273115021905	Glass seal	
17	SPF02107003214	Door seal	
18	SPF02107003314	Door glass	
18	SP515509	Door glass for wet cleaning	
19	SP530884	Washer	
21	SP309933240618	Bolt M6x18	
22	SP309913000610	Bolt M6x10	
24	SP310917240006	Nut M6	
25	SP311125240006	Washer 6,4	
26	SP311127240006	Washer 6	
27	SP313515004035	Pin 4x35	
28	SP323622641243	Sleeve	
29	SP307732030014	Retaining ring 14	
33	SP519454	Upper hinge	
35	SP519461	Sleeve of bracket	
37	SP518494	Bolt of the door console	
38	SPF02100021615	Washer of the door console	
40	SPPRI346000031	Magnet for magnetic switch	
41	SPF02107002614	Magnet holder, applicable for code 519443	
41	SP507932	Magnet holder, applicable for code 519444	
43	SP309798524412	Bolt M4x12	
44	SP519451	Lower hinge	

This exploded view diagram illustrates the assembly of a mechanical component, likely a door latch or handle. The main assembly is shown in a perspective view, with various parts and fasteners numbered for identification. The parts are arranged in a way that shows their relative positions and how they fit together. The main assembly includes a large vertical plate (1) with a handle (2) and a latch mechanism (3). The handle is connected to the latch mechanism via a series of linkages (4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49). The latch mechanism is mounted on a base plate (1) and includes a locking bolt (3) and a return spring (4). The handle is mounted on a separate plate (2) and includes a grip (2) and a mounting bracket (3). The diagram also shows various fasteners, including screws (1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49), nuts (1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49), and washers (1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49). The diagram is a technical drawing with clear lines and numbers, providing a detailed view of the assembly process.

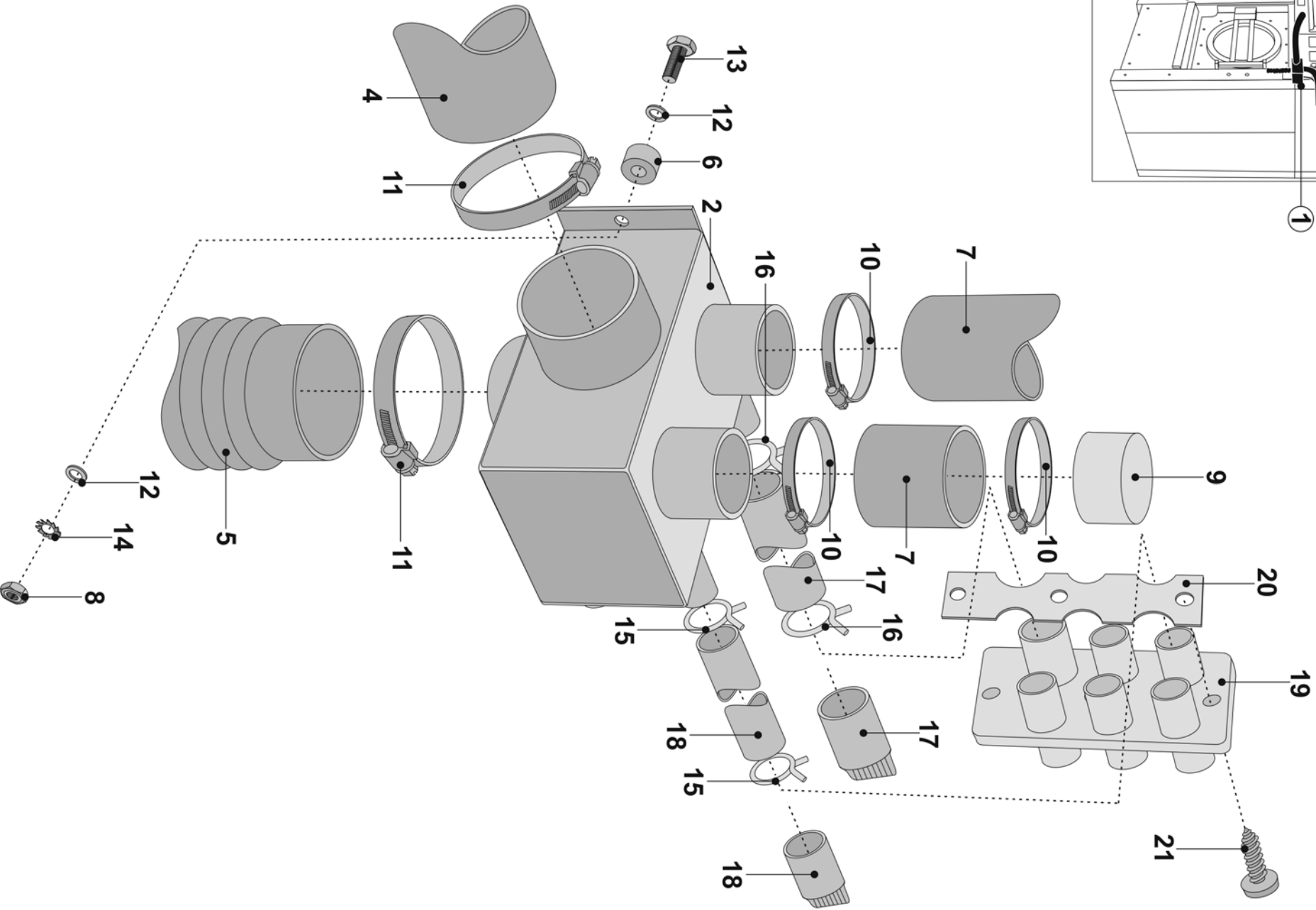
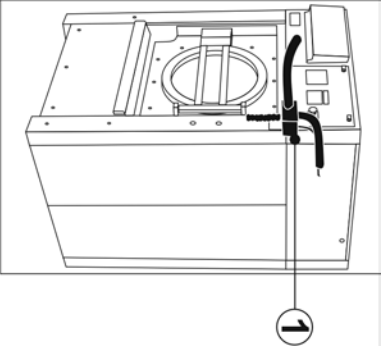
Door lock: drawing nr. 507472C			
1	SP530714	Door lock	
2	SP533712	Tube	
3	SP533710	Gate	
4	SP515453	Link	
5	SPF02117001214	Cam	
6	SP511241	Element	
7	SPF02117001314	Rising section	
8	SPF02117001424	Column	
9	SP315002015014	Spring	
10	SP518680	Tube	
11	SPF02117001714	Ring	
12	SPF02117001814	Coil-modification	
13	SPPRI611000007	Spring	
14	SPF02117002114	Microswitch	
15	SPF02117002224	Microswitch	
16	SP101154	Insulation paper	
17	SPF02117002414	Coil washer	
19	SPPRI551000001	Earthing index plate 10	
20	SP309084000306	Bolt M3x6	
21	SP309084000310	Bolt M3x10	
22	SP309798500314	Bolt M3x14	
23	SP309084000316	Bolt M3x16	
24	SP309084000320	Bolt M3x20	
25	SP309084100408	Bolt M4x8	
27	SP309595240612	Bolt M6x12	
28	SP518556	Bolt M6x35	
29	SP309933240822	Bolt M8x22	
30	SP309084240312	Bolt M3x12	
31	SP310934000003	Nut M3	
33	SP310934000006	Nut M6	
34	SP311125000003	Washer 3,2	
35	SP311125100004	Washer 4,3	
36	SP311127000004	Washer 4	
37	SP311125100006	Washer 6,4	
40	SP311125240008	Washer 8,4	
41	SP311127240008	Washer 8	
42	SP555746	Washer	
43	SPF02117002514	Pin	
44	SPF02117002614	Coil holder	
45	SP310934000004	Nut M4	
46	SP309084000416	Bolt M4x16	
47	SPPRI346000032	Magnetic switch	
48	SP311125000004	Washer 4,3	
49	SPF02110001314	Insulation paper	

SOAP HOPPER



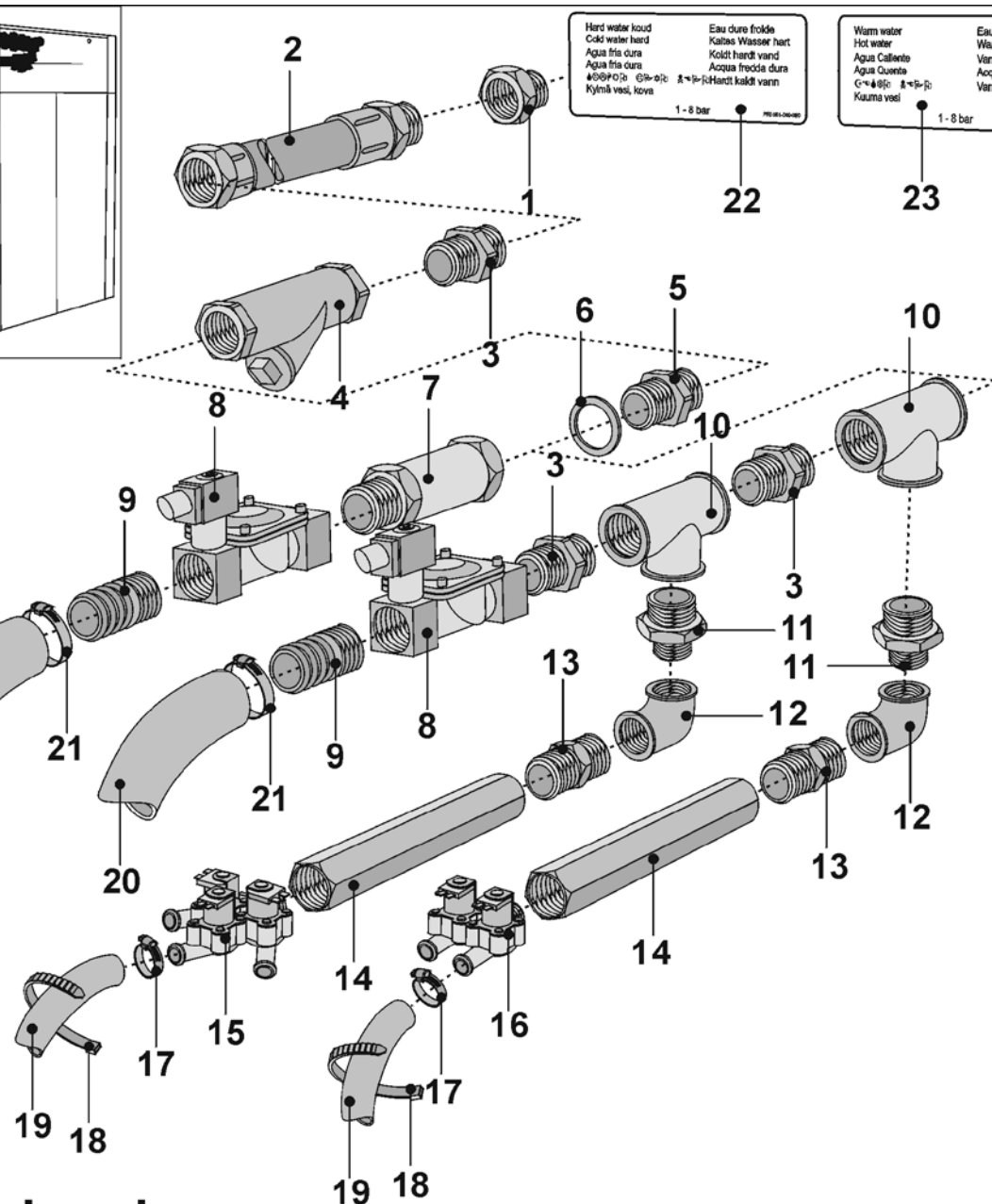
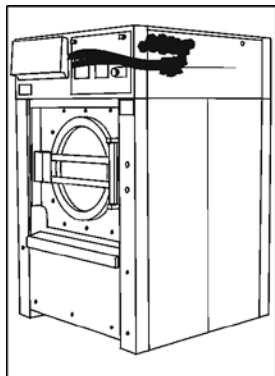
Soap hopper: drawing nr. 507473A			
1	SP512814	Complete soaphopper	
2	SP512813	Soaphopper	
3	SPF02110200014	Lock of soaphopper	
4	SP235110200014	Overseal	
5	SP223110600013	Soaphopper cover complete	
6	SPF02110001214	Holder	
7	SPF02110001314	Insulation paper	
8	SP235110001215	Door pin	
9	SP235110001413	Cover	
10	SP235110001614	Nozzle	
11	SP235110001715	Nut	
12	SP548000091014	Index plate of soaphoppers	
13	SP321848223000	Plastic vessel	
15	SPPRI346000032	Magnetic switch	
16	SP283362004915	Insulation tube	
17	SPPRI504000069	Rubber elbow	
18	SP309933240408	Bolt M4x8	
20	SP309933240612	Bolt M6x12	
21	SP309933000610	Bolt M6x10	
22	SP309084000310	Bolt M3x10	
23	SP310934240004	Nut M4	
24	SP310934240006	Nut M6	
25	SP310934000003	Nut M3	
26	SP310934000004	Nut M4	
27	SP311125240004	Washer 4,3	
28	SP311127240004	Washer 4	
29	SP311127000006	Washer 6	
30	SP311125000003	Washer 3,2	
31	SP311127000003	Washer 3	
32	SP311125000004	Washer 4,3	
33	SP311127000004	Washer 4	
35	SP223110200115	Pin	
37	SP223110200415	Bolt	
38	SP321848480023	Safety lever	
39	SP120102302325	Spring	
40	SP310917240006	Nut M6	
41	SP310985000006	Nut M6	
42	SP310934000012	Nut M12	
43	SP311125000006	Washer 6,4	
45	SP223110700013	Soaphopper cover	
46	SP235111200013	Cover insert	
47	SP273442021020	Sealing	
48	SPPRI346000031	Magnet for magnetic switch	
49	SP311127000012	Washer 12	

FILLING SYSTEM

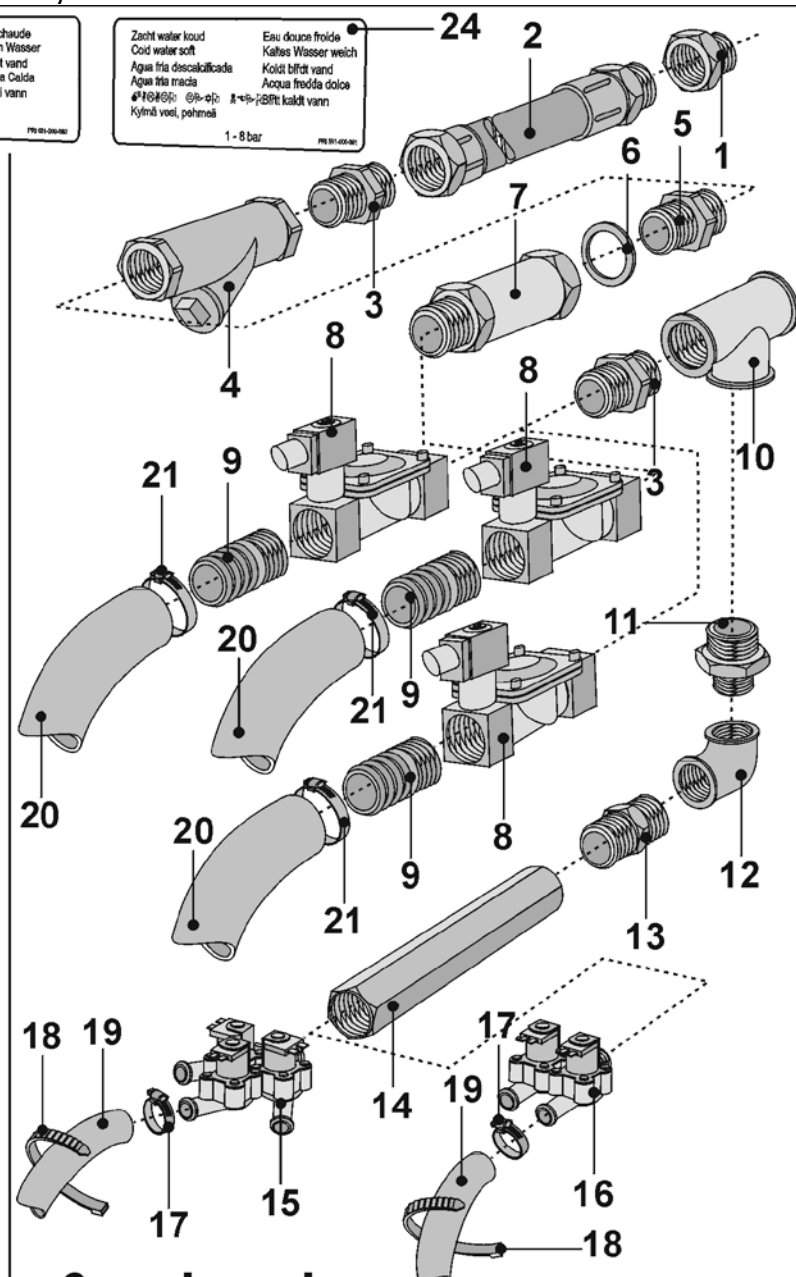


Filling system: drawing nr. 507474B			
1	SPF04109000024	Mixing knot	75/335 Models
1	SPF02109000024	Mixing knot	90/400 Models
1	SPF03109000024	Mixing knot	125/520 Models
2	SP515143	Mixer for 3 water inlets	75/335 Models Through Serial No. 33F001573JV; 90/400 Models Through Serial No. 40F001704JX; 125/520 Models Through Serial No. 55F002257JX
2	SP515144	Mixer for 2 water inlets	75/335 Models Through Serial No. 33F001573JV; 90/400 Models Through Serial No. 40F001704JX; 125/520 Models Through Serial No. 55F002257JX
2	SP522121	Mixer	75/335 Models Starting Serial No. 33F001574JV; 90/400 Models Starting Serial No. 40F001705JX; 125/520 Models Through Serial No. 55F002258JX
4	SP273238006076	Hose	
5	SP273396307058	Rubber hose	
6	SP526152	Distance tube	
7	SP273238003242	Hose	
8	SP310934000006	Nut M6	
9	SP526156	Plug d32	
10	SPPRI240000008	Clip	
11	SPPRI240000021	Clip	
12	SP311125000006	Washer 6	
13	SP309933000625	Bolt M6x25	
14	SP311679800006	Washer 6	
15	SP526133	Clip d15,5-16	
16	SP526134	Clip d18,5-19,5	
17	SPPRI540020005	Hose d10/14	
17	SP526150	Hose plug 10	
18	SP522200	Hose 14/18	
18	SP526151	Hose plug 14	
19	SP522090	Wall connection 6 hoses	
20	SP526128	Plate with thread	
21	SP510856	Screw M4x13	

FILLING VALVES FOR 2 WATERS, 3 WATERS



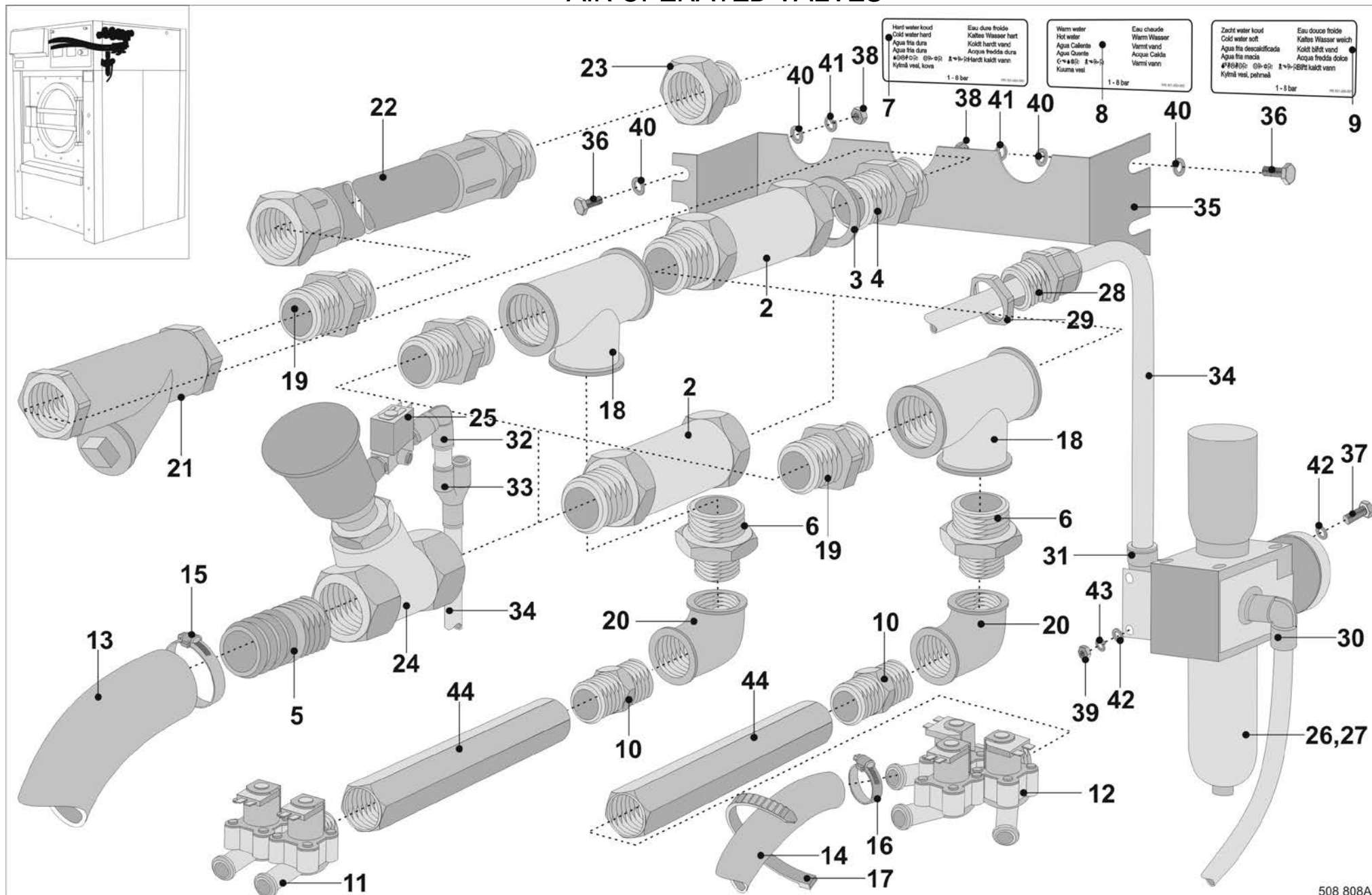
2 main valves



3 main valves

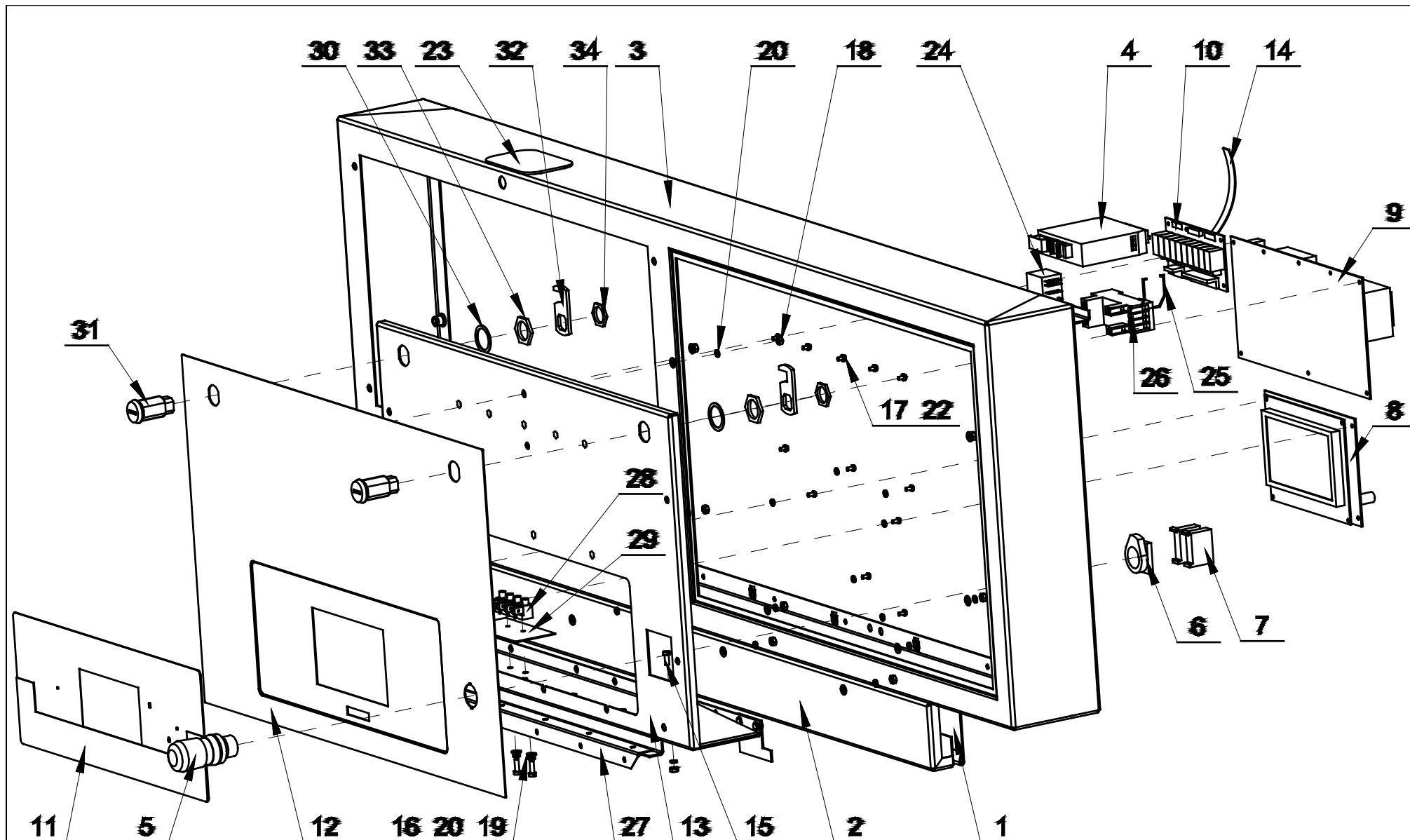
Filling valves for 2 waters, 3 waters: drawing nr. 507475A			
1	SPPRI614000094	Adapter, applicable for export USA	
2	SPPRI505003055	Inlet hose	
3	SPPRI426001220	Pipe nipple 1"	
4	SP405054057008	Filter	
5	SP235134600414	Pipe nipple	
6	SPF02111001214	Washer	
7	SPF02111001114	Extension	
8	SP525839	Valve 220/50Hz, 230/60Hz	
9	SP235134601115	Insert tube	
10	SPPRI426002112	Branch T 1"	
11	SP235134601314	Reducing insert	
12	SPPRI426002072	Elbow ¾"	
13	SPPRI426001217	Pipe nipple ¾"	
14	SP235134601424	Extension	
15	SP101345	3-way valve ¾"	
16	SP101344	2-way valve ¾"	
17	SPPRI240000002	Clip	
18	SP345000160971	Binding strip	
19	SPPRI540000014	Hose	
20	SP273238003242	Hose	
21	SPPRI240000008	Clip	
22	SP527272	Index plate "Cold hard water", not applicable for 2 waters	
23	SP527270	Index plate "Hot water"	
24	SP527271	Index plate "Cold soft water"	

AIR OPERATED VALVES

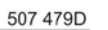


Air operated valves: drawing nr. 508808A			
2	SPF02111001114	Extention	
3	SPF02111001214	Washer	
4	SP235134600414	Pipe nipple	
5	SP235134601115	Insert tube I	
6	SP235134601314	Reducing insert II	
7	SP527272	Index plate "Cold hard water"	
8	SP527270	Index plate "Hot water"	
9	SP527271	Index plate "Cold soft water"	
10	SPPRI426001217	Pipe nipple ¾"	
11	SP101344	2-way valve ¾"	
12	SP101345	3-way valve ¾"	
13	SP273238003242	Hose	
14	SPPRI540000014	Hose	
15	SPPRI240000008	Hose clip	
16	SPPRI240000002	Hose clip	
17	SP345000160971	Binding strip	
18	SPPRI426002112	Branch T 1"	
19	SPPRI426001220	Pipe nipple 1"	
20	SPPRI426002072	Elbow ¾"	
21	SP405054057008	Filter	
22	SPPRI505003055	Inlet hose	
23	SPPRI614000094	Adapter, applicable for export USA	
24	SP510808	Valve G1"	
25	SP510809	Valve G½"	
26,27	SP347600100112	Filter + regulator of pressure ¼"	
26,27	SP405113111112	Grip of pressure regulator	
28	SPPRI350000045	Cable passage	
29	SPPRI350001045	Nut of cable passage	
30	SP319428330800	Screwing ¼"	
31	SP503883	Screwing ¼"	
32	SP319428330060	Screwing ⅛"	
33	SP405113000006	Coupling Y6	
34	SP319300006001	Hose 6x1	
35	SP511246	Brace	
36	SP309933000616	Bolt M6x16	
37	SP309933000516	Bolt M5x16	
38	SP310934000006	Nut M6	
39	SP310934000005	Nut M5	
40	SP311125000006	Washer 6	
41	SP311127000006	Washer 6	
42	SP311125000005	Washer 5	
43	SP311127000005	Washer 5	
44	SP235134601424	Extention	

CONTROL PANEL

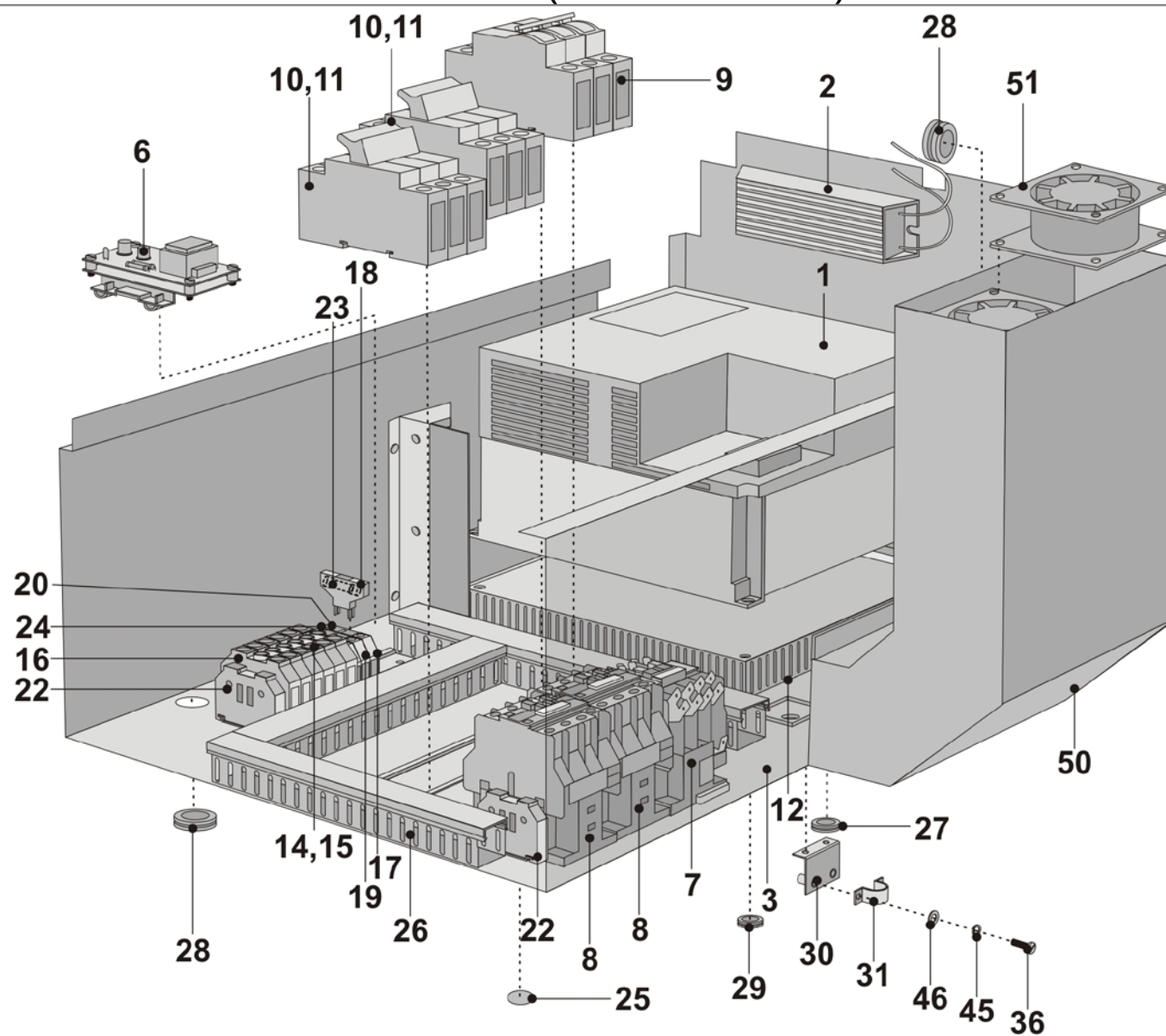
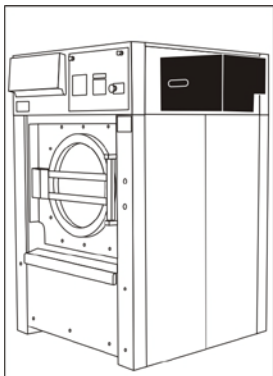


Control panel: drawing nr. 551877			
1	SP511231	Upper plate	
2	SP511232	Top front cover	
3	SP512834	Complete front panel	
4	SP516968	Amplifier, applicable for weighing system	
5	SP528310	Emergency stop knob	
6	SP528311	Connecting piece of emergency stop	
7	SP528312	Switching unit	
8	SP547001	Control board - processor part	
9	SP547002	Control board - power part	
-	SP547066	Boards interconnection cable	
10	SP547003	Extension relay board, applicable for: water recuperation, tilting system	
11	SP547085	Keyboard, grey-black, OPL	
11	SP547087	Keyboard black, OPL	
12	SP551872	Sticker complete	
13	SP551873	Complete cover	
14	SP552428	Connection cable for relay board, (applicable for water recuperation, tilting system)	
15	SP309084000410	Bolt M4x10	
16	SP309084000412	Bolt M4x12	
17	SP309798500306	Bolt M3x6	
18	SP310934000004	Nut M4	
19	SP311125000004	Washer 4,3	
20	SP311127000004	Washer 4	
22	SP311679800003	Washer with external teeth M3	
23	SP321848542070	Cover small	
24	SP347100460720	Relay 4 poles, applicable for tilting system	
25	SP347100728801	Clip relay, applicable for tilting system	
26	SP347100787384	Relay cap, applicable for tilting system	
27	SPF02114400014	Hing for panel	
28	SPPRI350000007	Terminal board	
29	SPPRI350012007	Isolation paper	
30	SPPRI522000012	Washer	
31	SPPRI610000007	Lock	
32	SPPRI610001007	Big plug	
33	SPPRI610005007	Big nut	
34	SPPRI610006007	Small nut	
-	SP514131	Beacon for optical-acoustic signalization of the cycle end, (not shown)	
-	SP514132	Bulb for optical-acoustic signalization of the cycle end, (not shown)	
-	SP516844	Sounder for optical-acoustic signalization of the cycle end, (not shown)	
-	SP552297	Kit for optical-acoustic signalization of the cycle end, (not shown)	
-	SP552298	Kit for optical-acoustic signalization of the cycle end, (not shown)	



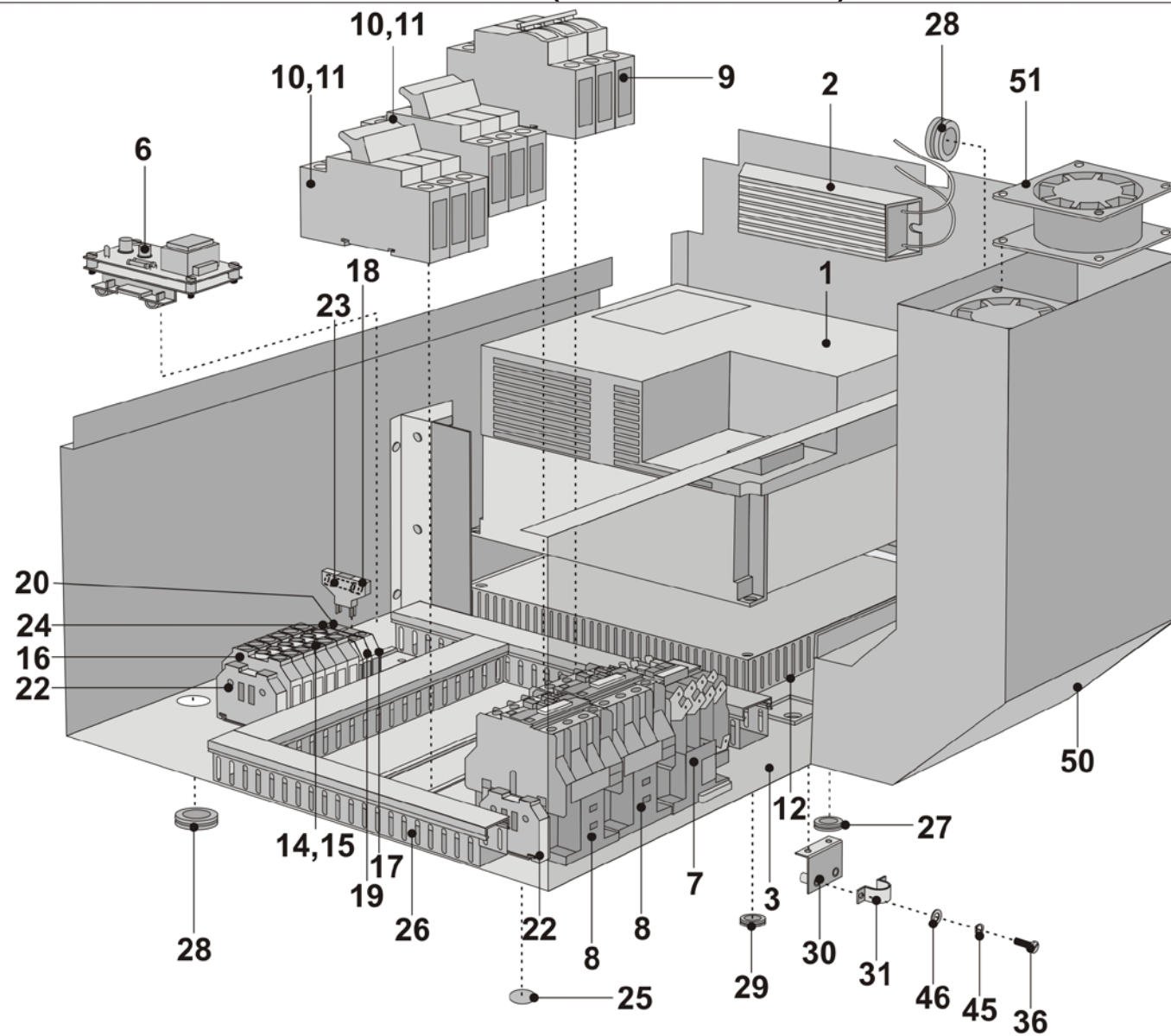
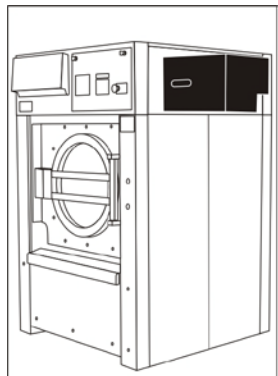
Rear panel: drawing nr. 507479D			
2	SP518615	Complete rear panel	
4	SP515600	Frequency converter cover	
7	SP101407	Cable bushing	
8	SP101417	Cable bushing nut	
13	SP309595240612	Bolt M6x12	
20	SP548011123014	Index plate "Flash"	
22	SPPRI404000098	Main switch 32A	Steam Heat Models
22	SP347700100753	Main switch 100A	380-415V 75/335 and 440-480V 125/520 Electric Heat Models
22	SPPRI404000099	Main switch 63A	440-480 V 75/335 and 90/400 Electric Heat Models
22	SP347700125175	Main switch 125A	200-240V 40/100 Electric Heat Models
22	SP504589	Main switch 250A	200-240V 125/520 Electric Heat Models
23	SP101409	Cable bushing	No Heat and Steam Heat Models
24	SP101410	Cable bushing	Electric Heat Models
25	SP345900043132	Seal	No Heat and Steam Heat Models
26	SPPRI404000095	Operating device	
28	SP101419	Cable bushing nut	No Heat and Steam Heat Models
30	SP425111211043	Greasing head	
31	SP530755	Index plate of greasing	
34	SPPRI551000047	Label "Exhaust"	
36	SP101420	Wartel nut	No Heat and Steam Heat Models
38	SP230131300715	Reducing sleeve	
39	SP311125240006	Washer 6	
40	SP516808	Seal 32,5x13,2	Electric Heat Models
41	SP309933000620	Bolt M6x20	
42	SP310936000014	Nut M14x1,5	
43	SP311679824006	Washer 6	
44	SP311127000014	Washer 14	
45	SP309933000610	Bolt M6x16	
46	SP311127000006	Washer 6	
50	SP345900025012	Seal	
51	SP534273	Plastic box	
52	SP524714	Liquid soap 8 relay board 24Vac LED indication	
53	SP101406	Cable bushing	
54	SP101416	Cable bushing nut	
55	SP273121013002	Cable passage 13x2	
55	SPPRI505000064	Plug, execution without liquid soap supply system	
56	SP309933000416	Bolt M4x16	
57	SP311125000004	Washer 4	
58	SP311679800004	Washer 4,3	
59	SP310934000004	Nut M4	
-	SPPRI348000097	Switch, (not shown)	Electric and Steam Heat Models
-	SPPRI505000034	Elbow, (not shown)	
-	SPPRI551006001	Label "PE", (not shown)	
-	SPPRI551001001	Label "L1 L2 L3", (not shown)	
-	SP529611	Kit for liquid soap supply connection, (not shown)	
-	SP545245	Cable with connectors for RS485 (not shown)	

BOX OF ELECTRICAL COMPONENTS (DRAWING 1 OF 2)



Box of electrical components (Drawing 1 of 2): drawing nr. 507481F			
1	SP525932	Frequency inverter, 3x380-480V	75/335 Models
1	SP525933	Frequency inverter, 3x380-480V	90/400 and 125/520 Models
1	SP528172	Frequency inverter, 3x208-240V, FR-D720-3.7K-E8	75/335 Models
1	SP528325	Communication cable	
1	SP552380	Freq. inverter, 3x208-240V, FR-D720-318-E8	90/400 and 125/520 Models
1	SP528235	Frequency inverter fan	
2	SP100925	Brake resistor	
3	SPF07145200022	Complete distribution board	
6	SP358126300000	Electrical time switch for el. heating	90/400 and 125/520 Electric Heat Models
7	SP514042	Contacteur LC1D18M7	
7	SP514038	Contacteur LC1-D09M7	
7	SPPRI345002019	Contacteur LC1D32M7	
8	SP514042	Contacteur LC1D18M7	
8	SP514038	Contacteur LC1-D09M7	
8	SPPRI345002019	Contacteur LC1D32M7	
8	SP514042	Contacteur LC1D18M7	
8	SP514038	Contacteur LC1-D09M7	
9	SP358251601312	Fuse disconnecteur	Electric Heat Models
9	SP358251503160	Fuse insert type 16A	Electric Heat Models
9	SP358251503240	Fuse insert type 32A	Electric Heat Models
9	SP358251503220	Roller fuse insert type 25A	Electric Heat Models
9	SP524785	Protector 50A	Electric Heat Models
10	SP358251601312	Fuse disconnecteur	Electric Heat Models
11	SP358251503240	Roller fuse insert type 32A	Electric Heat Models
11	SP358251503220	Roller fuse insert type 25A	380-415V 75/335 Electric Heat Models; 440-480V 90/400 and 125/520 Electric Heat Models
12	SP525935	Filter 3-ph 400V	75/335 Models
12	SP100452	Filter	208-240V 75/335 Models; 380-480V 90/400 and 125/520 Models
12	SP552417	Filter, 208-240V	90/400 and 125/520 Models
14	SP524648	Clamp 16mm ²	Electric Heat Models
15	SP524652	Connecting bridge	Electric Heat Models
16	SP524650	Cover	Electric Heat Models
17	SP524653	Fuse holder 5x20mm	
18	SP524654	Fuse plug	
19	SP524655	Cover	
20	SP346000004010	Fuse holder 6,3x32mm	
-	SP346000014010	Cover, applicable for code 346000004010	

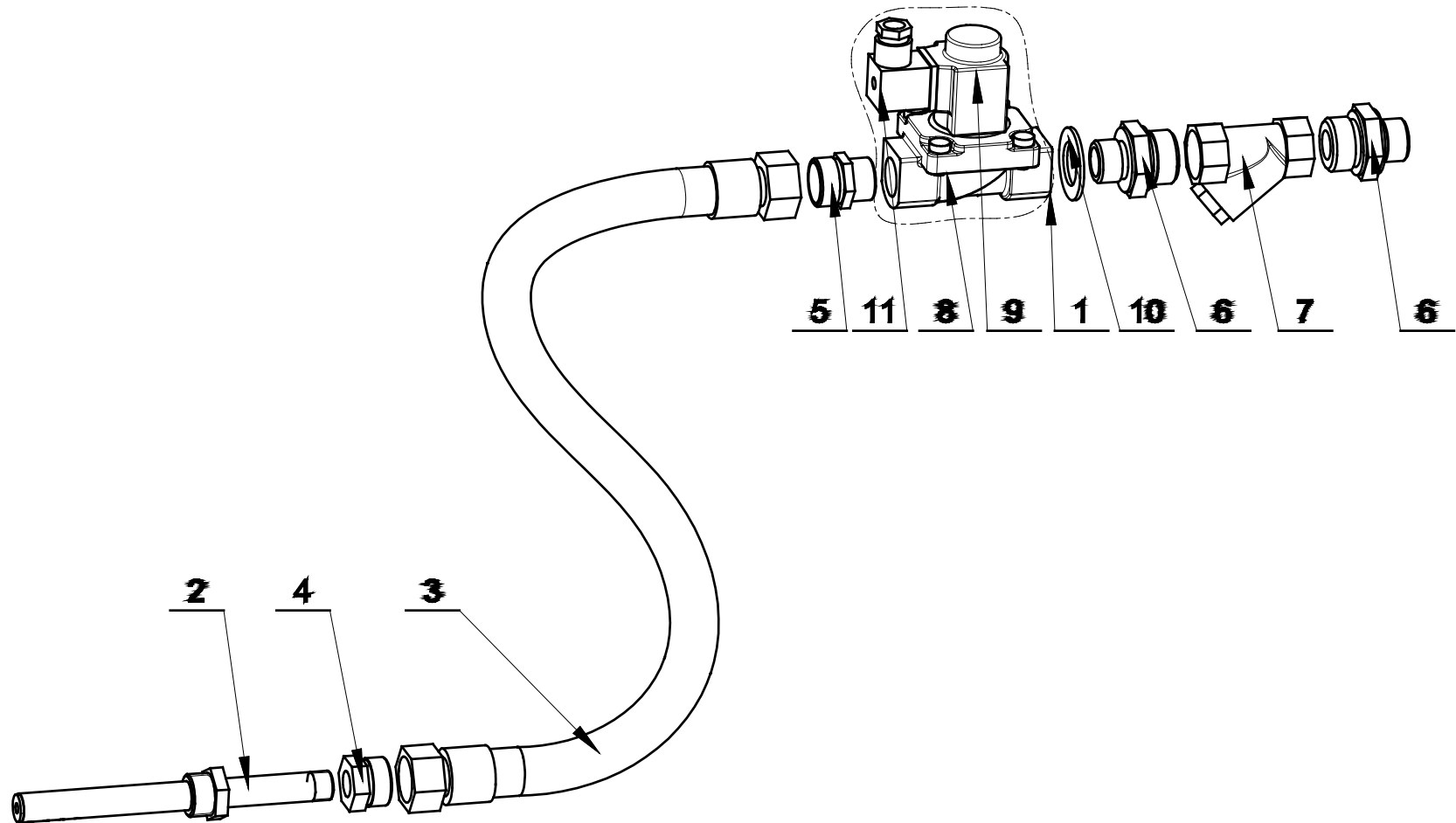
BOX OF ELECTRICAL COMPONENTS (DRAWING 2 OF 2)



Box of electrical components (Drawing 2 of 2): drawing nr. 507481F

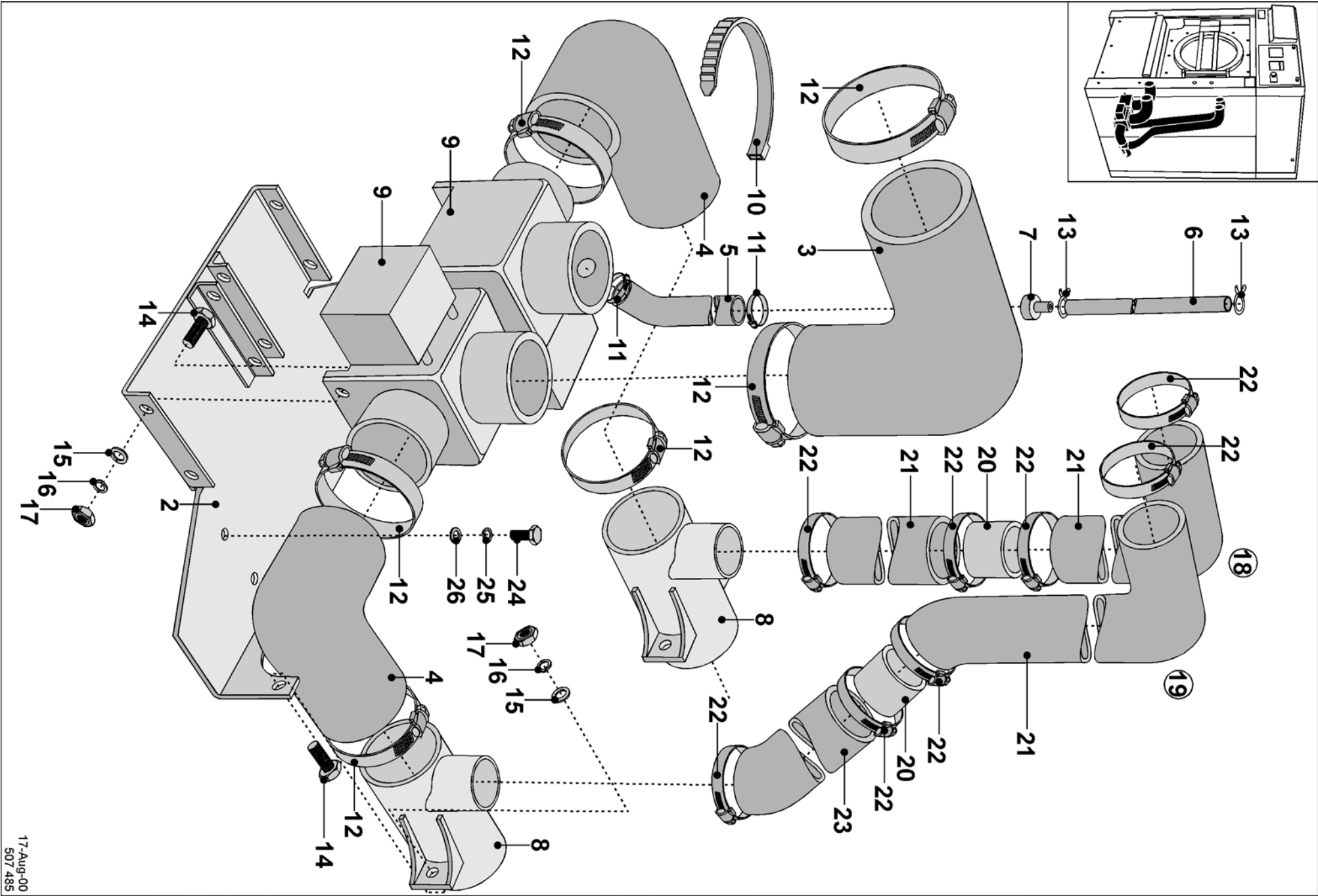
22	-	Stop end	
23	SPPRI401020021	Fuse 1,6A, 5x20mm	
24	SP345805163032	Fuse 1A, 6,3x32mm	
24	SP345805363032	Fuse 2,5A, 6,3x32mm	
25	SPPRI551000001	Earthing index plate 10	
27	SP273121015002	Cable passage 15x2	
28	SP273121009002	Cable passage 9x2	
29	SPPRI501000071	Cable passage 25x1,4	
30	SPF05116102514	Cable clip	
31	SPPRI407000091	Cable sleeve	
36	SP309084100410	Bolt M4x10	
45	SP311679800004	Washer 4	
46	SP311125100004	Washer 4,3	
50	SPF07145600012	Fan chanel	
51	SP337230802050	Ventilator	

STEAM SUPPLY



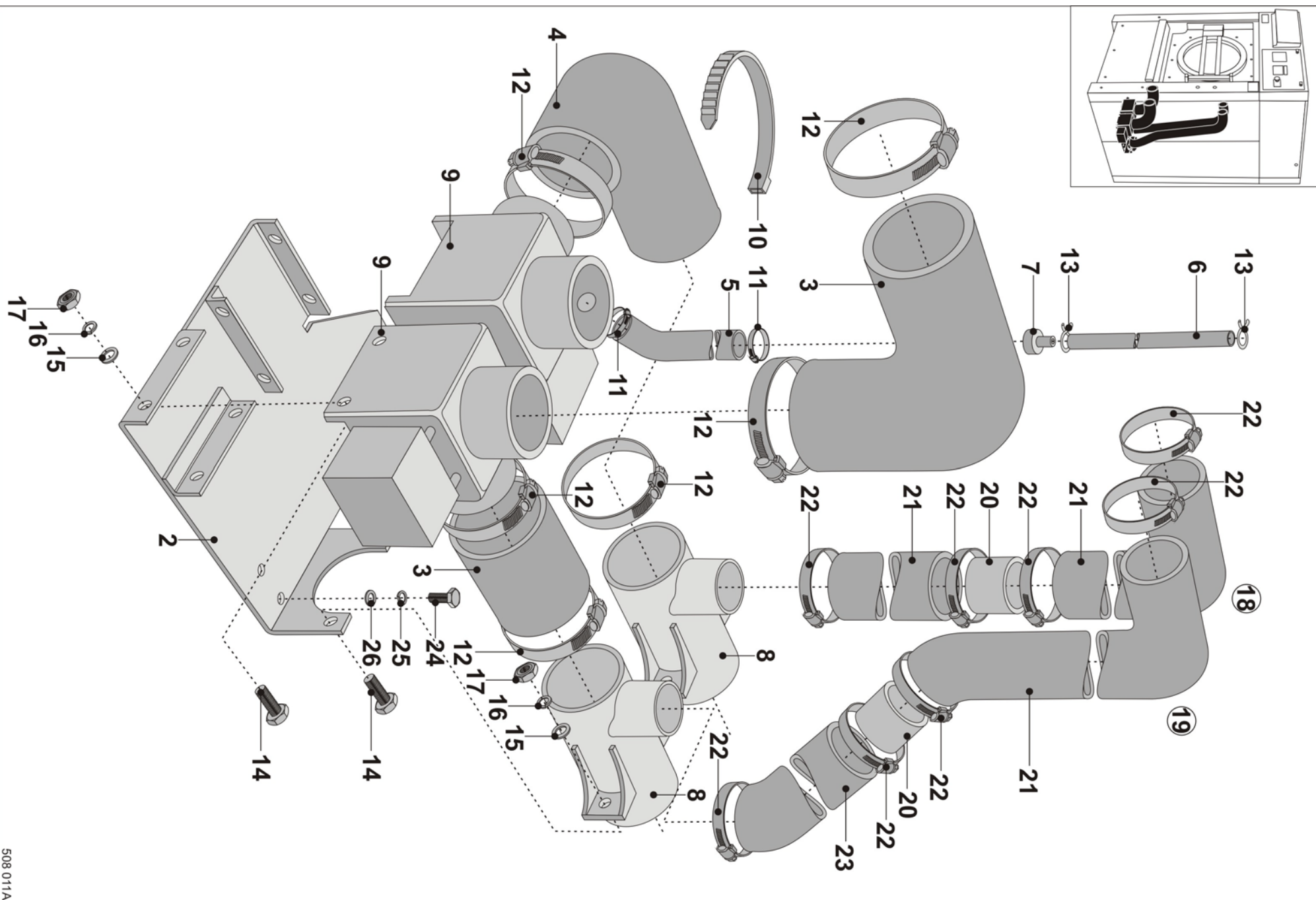
Steam supply: drawing nr. 533034A			
1	SP514162	Steam valve ¾" complete	
2	SPF02116100014	Steam pipe	
3	SP533032	Steam hose	
4	SPF02116001714	Reduction 1	
5	SPF02116001814	Reduction 2	
6	SP235134601314	Reducing pipe nipple II	
7	SP405054057008	Filter	
8	SP514162	Steam valve ¾" with coil	
8	SP514166	Steam valve body without coil	
9	SP554110	Coil, 50/60Hz	
10	SP223111000814	Washer	
11	SP554156	Connector	
-	SP528960	Steam supply complete, (not shown)	
-	SP528959	Steam supply complete, valid for export USA, (not shown)	
-	SP273454800034	External steam hose, (on request, not shown)	

DRAIN SYSTEM FOR 75/335 Models



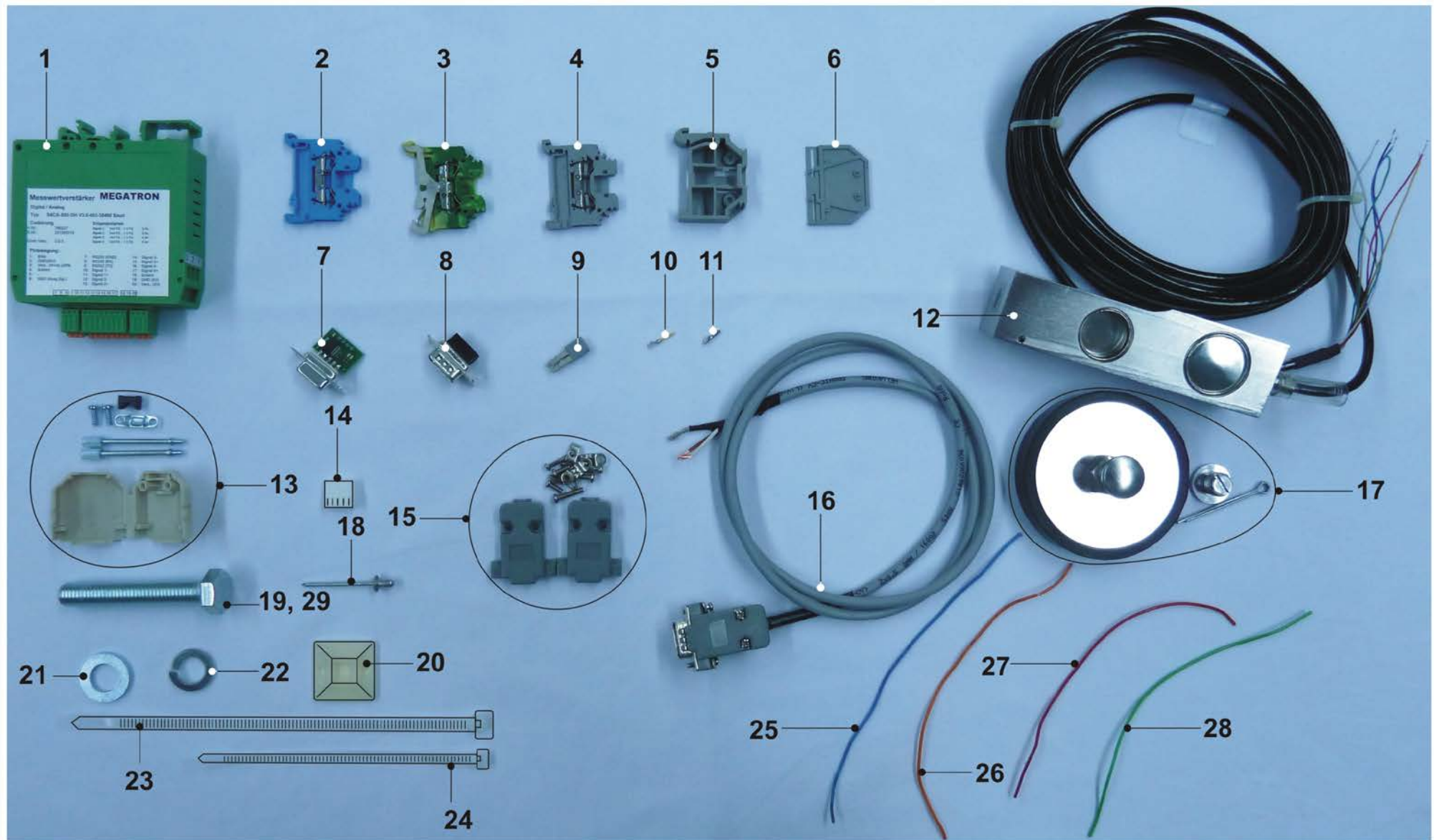
Drain system for 75/335 Models: drawing nr. 507485			
2	SPF04101300013	Complete drain board	
3	SP235100018724	Drain elbow, applicable for export USA	
3	SP519463	Drain elbow	
4	SP273238425503	Elbow 90°	
5	SP223101400414	Elbow	
6	SPPRI540001003	Hose	
7	SPPRI503000027	Reduction of the air trap	
8	SPPRI505000078	T-piece	
9	SPPRI340055051	Drain valve complete (PRI340054051+ PRI340002051)	
-	SPPRI340054051	Drain valve chamber	
-	SPPRI340002051	Drain valve motor with gearbox	
10	SP345000160971	Binding strip	
11	SPPRI240000003	Clip	
12	SPPRI240000007	Clip	
13	SPPRI241000017	Clip	
14	SP309933000820	Bolt M8x20	
15	SP311125000008	Washer 8,4	
16	SP311127000008	Washer 8	
17	SP310934000008	Nut M8	
18	SPF02108100014	Direct hose	
19	SPF04108200014	Shaped hose complete	
20	SPF02104101715	Pipe d40	
21	SPPRI505000094	Overflow hose	
22	SPPRI240000017	Clip	
23	SPPRI505000090	Shaped hose	
24	SP309933000616	Bolt M6x16	
25	SP311127000006	Washer 6	
26	SP311125000006	Washer 6,4	

DRAIN SYSTEM FOR 90/400 AND 125/520 MODELS



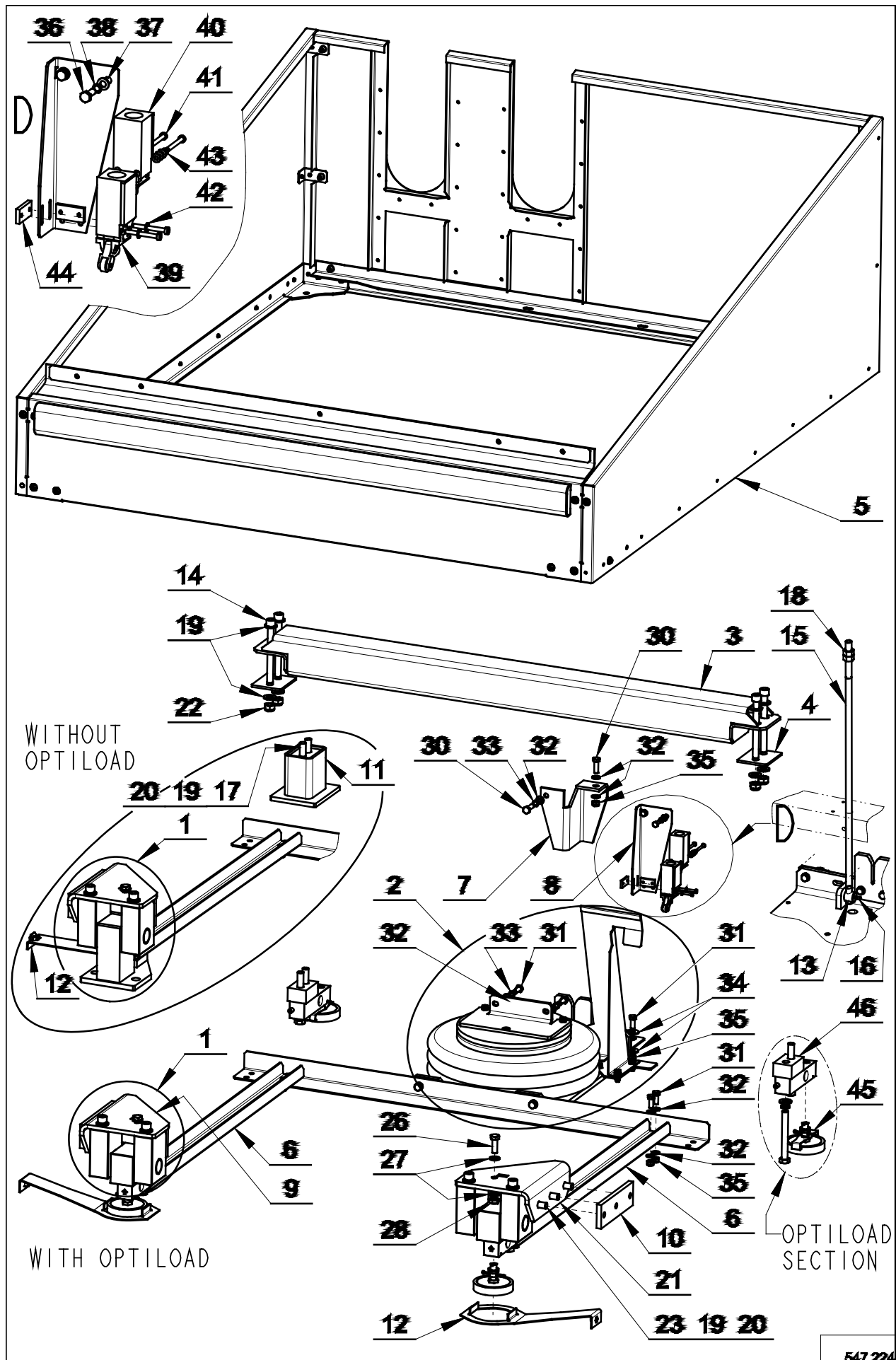
Drain system for 90/400 and 125/520 Models: drawing nr. 508011A			
2	SPF02101300013	Complete drain board	
3	SP235100018724	Drain elbow, applicable for export USA	
3	SP519463	Drain elbow	
4	SP273238425503	Elbow 90°	
5	SP223101400414	Elbow	
6	SPPRI540001003	Hose	
7	SPPRI503000027	Reduction of the air trap	
8	SPPRI505000078	T - piece	
9	SPPRI340055051	Drain valve complete (PRI340054051+ PRI340002051)	
-	SPPRI340054051	Drain valve chamber	
-	SPPRI340002051	Drain valve motor with gearbox	
10	SP345000160971	Binding strip	
11	SPPRI240000003	Clip	
12	SPPRI240000007	Clip	
13	SPPRI241000017	Clip	
14	SP309933000820	Bolt M8x20	
15	SP311125000008	Washer 8,4	
16	SP311127000008	Washer 8	
17	SP310934000008	Nut M8	
18	SPF02108100014	Direct hose	
19	SPF02108200014	Shaped hose complete	
20	SPF02104101715	Pipe d40	
21	SPPRI505000094	Overflow hose	
22	SPPRI240000017	Clip	
23	SPPRI505000090	Shaped hose	
24	SP309933000616	Bolt M6x16	
25	SP311127000006	Washer 6	
26	SP311125000006	Washer 6,4	

PARTS FOR WEIGHING SYSTEM INSTALLED IN WASHING MACHINE



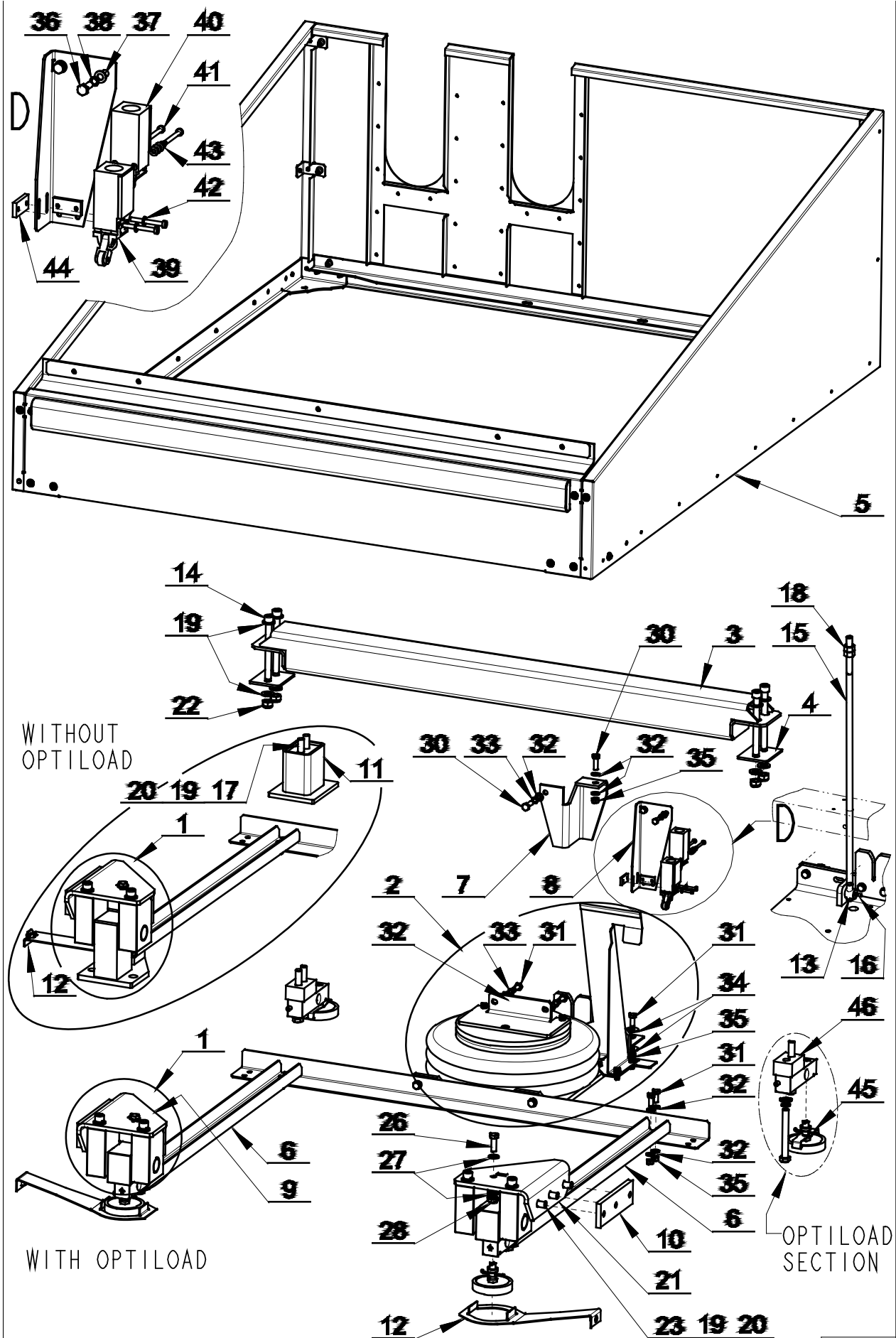
Parts for weighing system installed in washing machine: drawing nr. 549214A			
1	-	Amplifier, see drawing nr. 551877, pos.4	
2	SP346000280107	Clamp 280-107 (green-yellow)	
3	SP346000280104	Clamp 280-104, (blue)	
4	SP346000280101	Clamp 280-101, (grey)	
5	SP346000209101	Terminal end	
6	SP346000280301	Cover lid	
7	SP516964	Converter	
8	SP520082	Connector 9 poles	
9	SP346000280402	Interconnection 280-402	
10	SP345001662931	Contact pin	
11	SPPRI350002018	Contact	
12	SP529101	Single ended beam load cell	
13	SP516997	Converter box, applicable for code 516964	
14	SP516090	Connector 5 poles	
15	SP347100306009	Connector box, applicable for code 520082	
16	SP341414000205	Shield cable 2x0,5, without connector, applicable for codes 520082 and 347100306009	
17	SP516956	Adjustable rubber foot	
18	SP313250004063	Rivet with a crank 4x6,3	
19	SP309933001270	Bolt M12x70, (on the front load cells)	
20	SPPRI350003050	Adhesive fixing index plate	
21	SP311125000013	Washer 13	
22	SP311127000012	Washer 12	
23	SP503817	Binding strip 178x4,8	
24	SP345000160971	Binding strip 140x3,6	
25	SP505446	Conductor 0,35mm ² blue, l=1m	
26	SP341413007002	Conductor 0,35mm ² orange, l=0,2m	
27	SP341413007001	Conductor 0,35mm ² red, l=1m	
28	SP505444	Conductor 0,35 mm ² green, l=0,2m	
29	SP309933001299	Bolt M12x100, (on the rear load cells)	
-	SP346000210113	Rail (not shown)	
-	SP528024	Schematic diagram (not shown)	
-	SP532300	Kit for weighing system, (not shown)	

TILTING SYSTEM FOR 90/400 AND 125/520 MODELS (DRAWING 1 OF 2)



Tilting system for 90/400 and 125/520 Models (Drawing 1 of 2): drawing nr. 547224			
1	SP547291	Hinge for tilting, applicable for weighing system	
1	SP552167	Hinge for tilting, for execution without weighing system	
2	SP547293	Air spring complete for tilting	
3	SP552170	Upper support weldment for tilting	
4	SP552078	Washer for support	
6	SP552139	Draw bar for titling	90/400 Models
6	SP547232	Draw bar for titling	125/520 Models
7	SP547234	Guiding plate	
8	SP552122	Bracket for switches	
9	SP547299	Left plate weldment for tilting	
10	SP552169	Washer for bolts	
11	SP552149	Rear foot weldment, for execution without weighing system	
12	SP552094	Complete holder for cabinet, applicable for weighing system	
12	SP552095	Complete holder for cabinet, for execution without weighing system	
13	SP552131	Pin for draw bar	
14	SP514661	Bolt M12x120	
15	SP552132	Draw bar	
16	SP525168	Bolt M5x8	
17	SP100099	Bolt M5x8, for execution without weighing system	
18	SP310934000012	Nut M12	
19	SP311125000013	Washer 13	
20	SP311127000012	Washer 12	
21	SP547298	Right plate weldment for tilting	
22	SP310985000012	Nut M12	
23	SP309933001230	Bolt M12x30	
26	SP309933001030	Bolt M10x30	
27	SP311125000010	Washer 10,5	
28	SP310985000010	Nut M10	

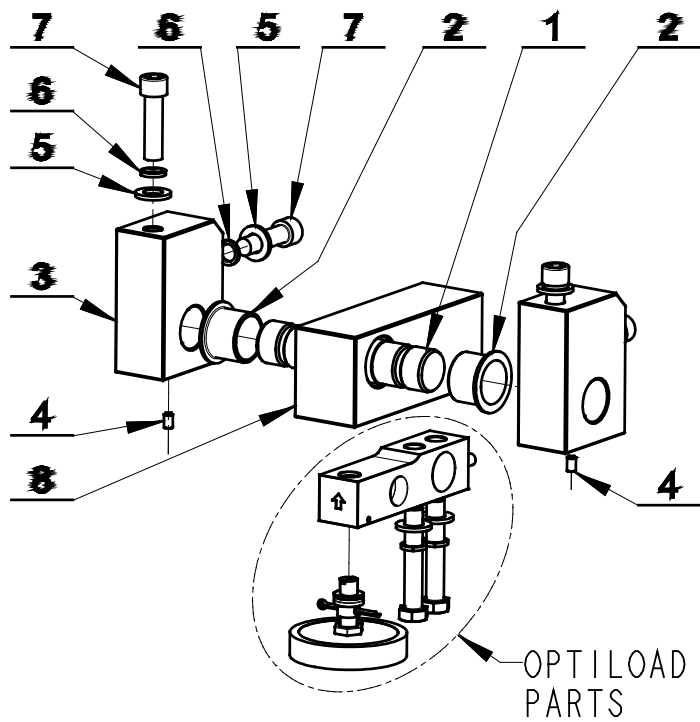
TILTING SYSTEM FOR 90/400 AND 125/520 MODELS (DRAWING 2 OF 2)



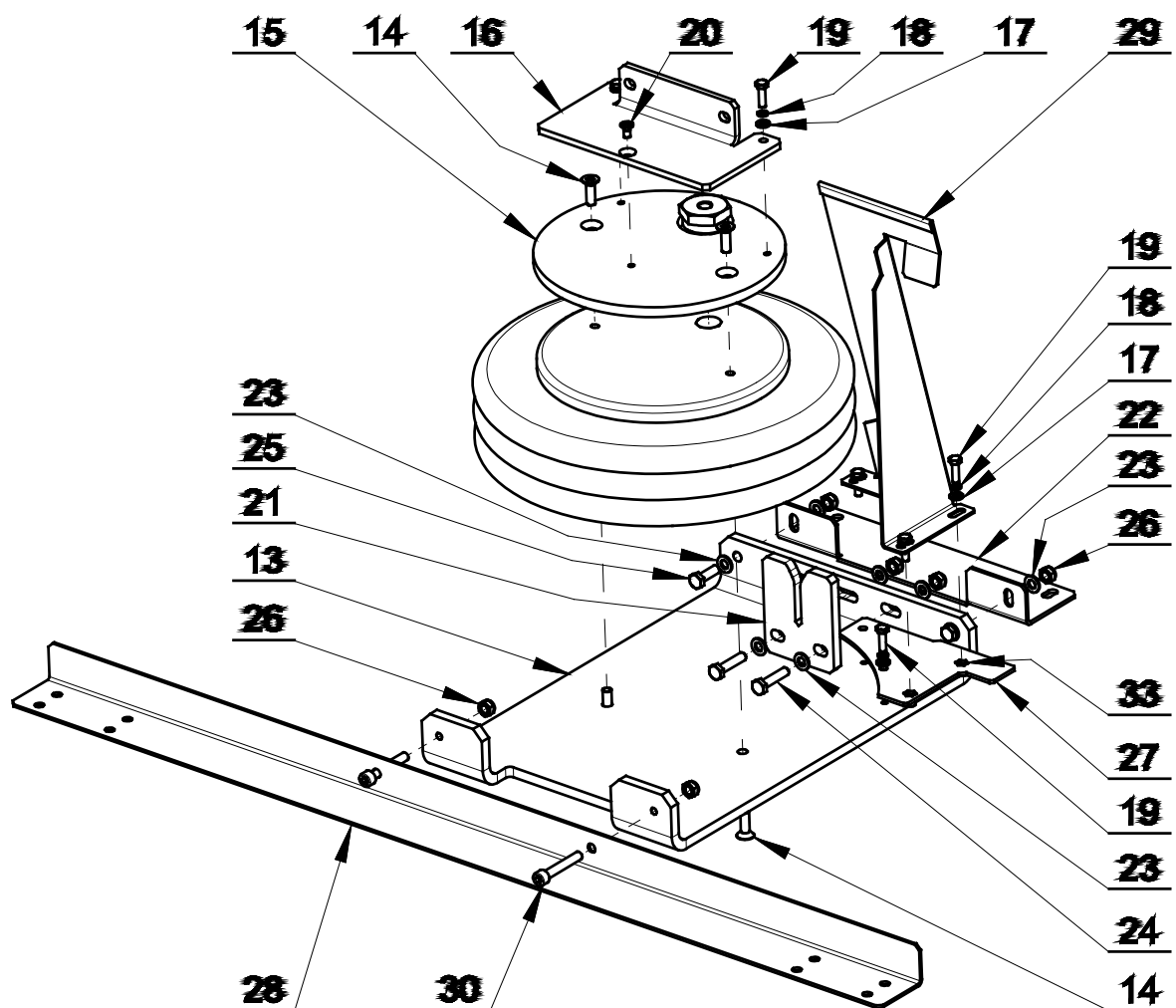
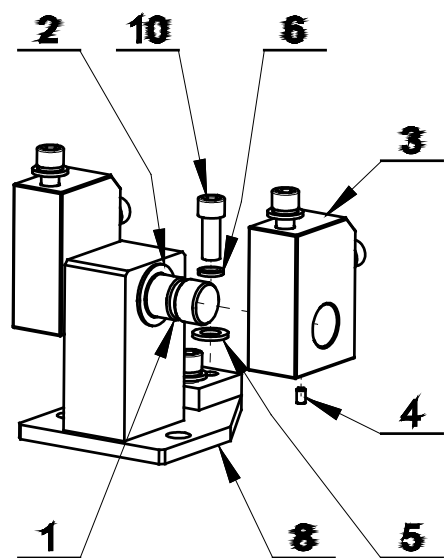
Tilting system for 90/400 and 125/520 Models (Drawing 2 of 2): drawing nr. 547224			
30	SP309933000825	Bolt M8x25	
31	SP309933000820	Bolt M8x20	
32	SP311125000008	Washer 8,4	
33	SP311127000008	Washer 8	
34	SP311902100008	Washer 8	
35	SP310985000008	Nut M8	
36	SP309933000616	Bolt M6x16	
37	SP311125000006	Washer 6,4	
38	SP311127000006	Washer 6	
39	SPPRI345000070	Position switch	
40	SP506572	Position switch	
41	SP553937	Bolt M4x35	
42	SP311125000004	Washer M4	
43	SP311127000004	Washer M4	
44	SP529323	T-square	
45	SP552123	Clamp, applicable for weighing system	
46	SP547227	Washer, applicable for weighing system	
-	SP555303	Tilting system complete	90/400 Models
-	SP555304	Tilting system complete	90/400 Models
-	SP555301	Tilting system complete	90/400 Models
-	SP555302	Tilting system complete	125/520 Models
-	SP552430	Kit for hanging control , 208-240V, (not shown)	
-	SP552429	Kit for hanging control, 380-480V, (not shown)	

TILTING SYSTEM FOR 90/400 AND 125/520 MODELS

WITH OPTILOAD

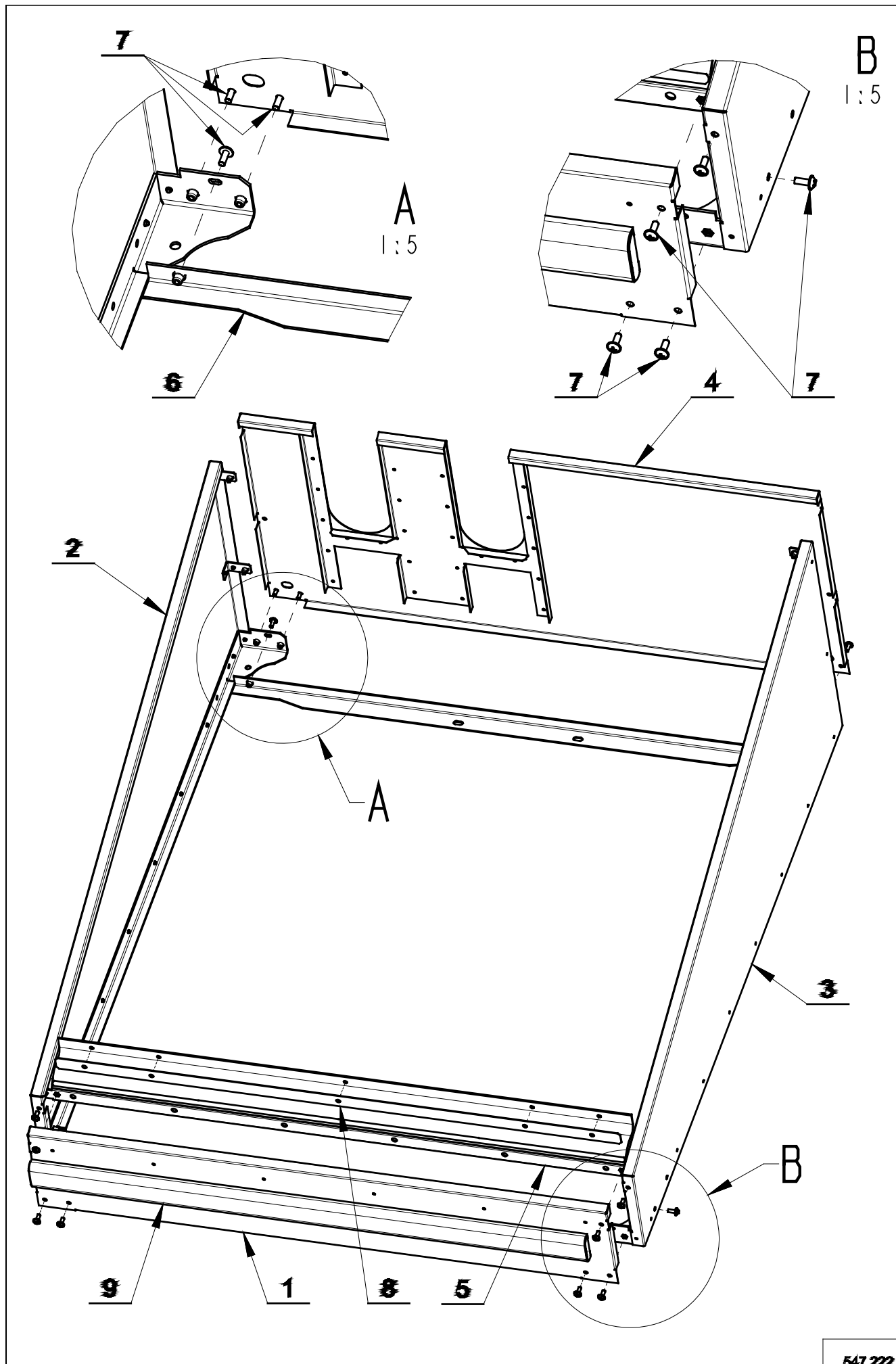


WITHOUT OPTILOAD



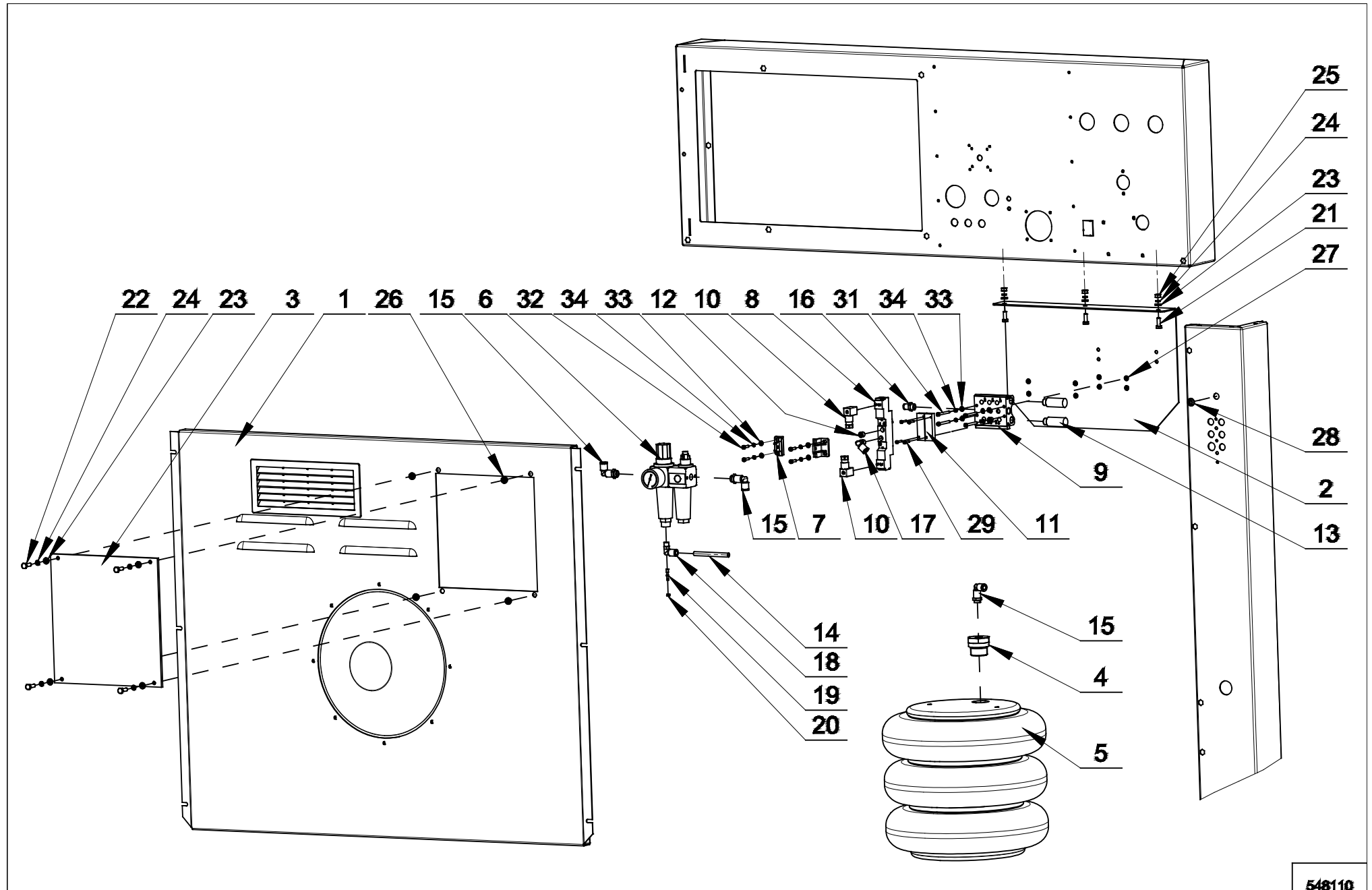
Tilting system for 90/400 and 125/520 Models: drawing nr. 547223A			
1	SP552748	Pin for tilting	
2	SP552721	Sleeve	
3	SP552717	Upper hinge	
4	SP309913000610	Bolt M6x10	
5	SP311125000013	Washer 13	
6	SP311127000012	Washer 12	
7	SP514714	Bolt M12x45	
8	SP552718	Lower hinge, applicable for weighing system	
8	SP552145	Front foot weldment, for execution without weighing system	
10	SP309912101230	Bolt M12x30, for execution without weighing system	
13	SP547296	Air spring plate	
14	SP551432	Bolt M8x25	
15	SP552140	Washer	
16	SP552164	Air spring support	
17	SP311125240006	Washer 6,4	
18	SP311127240006	Washer 6	
19	SP309933000618	Bolt M6x18	
20	SP309966240610	Bolt M6x12	
21	SP552725	Lower stop	
22	SP547225	Cabinet holder	
23	SP311125000008	Washer 8,4	
24	SP309933000835	Bolt M8x35	
25	SP309933000825	Bolt M8x25	
26	SP310985000008	Nut M8	
27	SP552121	Plate for bracket switch	
28	SP547229	Partition of draw bar for titling	
29	SP552120	Guide for upper switch	
30	SP516683	Bolt M8x50	
33	SP313251000006	Nut M6	
-	-	Optiload parts – see drawing nr. 549214	

TILTING CABINET FOR 90/400 AND 125/520 MODELS



Tilting Cabinet for 90/400 and 125/520 Models: drawing nr. 547222			
1	SP552107	Front cover	
2	SP552101	Left cover complete	90/400 Models
2	SP552115	Left cover complete	125/520 Models
3	SP552102	Right cover complete	90/400 Models
3	SP552116	Right cover complete	125/520 Models
4	SP552085	Rear cover complete	90/400 Models
4	SP552086	Rear cover complete	125/520 Models
5	SP547286	Reinforcement front complete	
6	SP552089	Rear bar complete	
7	SP537854	Bolt M6x14	
8	SP530767	Lath	
9	SP552165	Rubber bumper	
-	SP547282	Complete cabinet for tilting system	90/400 Models
-	SP547283	Complete cabinet for tilting system	125/520 Models

PNEUMATIC COMPONENTS OF THE TILTING SYSTEM



Pneumatic components of the tilting system: drawing nr. 548110			
1	SP548107	Rear upper cover	
2	SP545301	Pneumatic components holder	
3	SP548109	Plexiglass 5x250x260	
4	SP548001	Reduction G1" - G¾"	
5	SP510853	Air spring G1"	
6	SP548958	Filter + regulator + lubricator G ¾"	
7	SP548958	Pressure regulator clip	
8	SP548061	Electromagnetic valve	
9	SP536506	Connecting block	
10	SP536505	Coil	
11	SP536508	Topper	
12	SP510898	Plug G⅝"	
13	SP326346000407	Sound damper G¾"	
14	SP319300008125	Tube 8x1,25	
15	SP319428330800	Threaded joint L 8-G¾"	
16	SP319428330008	Threaded joint 8-G¾"	
17	SP319428330080	Threaded joint L 8-G1/8"	
18	SP515787	Threaded joint of separator	
19	SP515776	Button of separator	
20	SP310934000003	Nut M3	
21	SP309933240616	Bolt M6x16	
22	SP309933240618	Bolt M6x18	
23	SP311125240006	Washer 6,4	
24	SP311127240006	Washer 6	
25	SP310934240006	Nut M6	
26	SP514094	Riveting nut M5	
27	SP313251002104	Riveting nut M4	
28	SP273121008001	Cable passage 8x1	
29	SP309084000316	Bolt M3x16	
31	SP512134	Bolt M4x40	
32	SP309084000416	Bolt M4x16	
33	SP311125000004	Washer M4	
34	SP311127000004	Washer M4	
-	SP548110	Pneumatic components of the tilting system - set	

