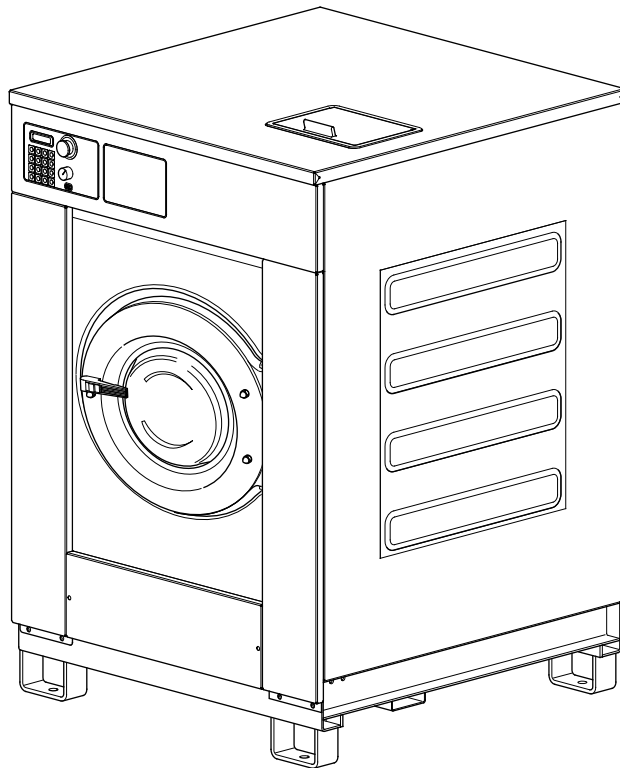


Washer-Extractor

Cabinet Freestanding
Refer to Page 3 for Model Numbers



CFD8C_9001005

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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Model Identification

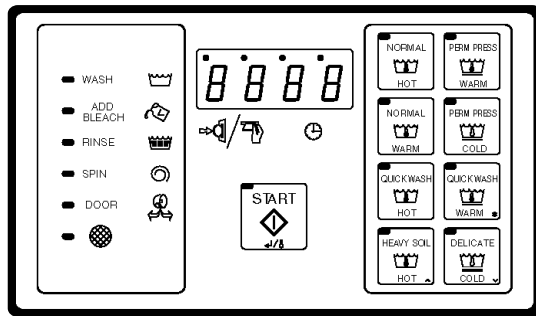
Information in this manual is applicable to these washer-extractor models:

HX55PVNU6	SX55PVNU6	UX55PVNU6
HX55PVNU7	SX55PVNU7	UX55PVNU7
HX55PVQU6	SX55PVPU6	UX55PVPU6
HX55PVQU7	SX55PVPU7	UX55PVPU7
HX55PVXU6	SX55PVQU6	UX55PVQU6
HX55PVXU7	SX55PVQU7	UX55PVQU7
HX75PVNU6	SX55PVXU6	UX55PVXU6
HX75PVNU7	SX55PVXU7	UX55PVXU7
HX75PVQU6	SX75PVNU6	UX75PVNU6
HX75PVQU7	SX75PVNU7	UX75PVNU7
	SX75PVQU6	UX75PVPU6
	SX75PVQU7	UX75PVPU7
		UX75PVQU6
		UX75PVQU7

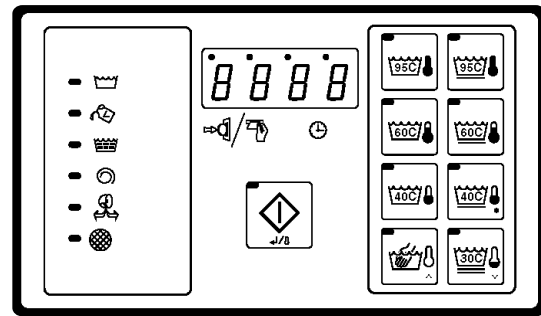
Cabinet Freestanding Washer-Extractor Product Overview

1 2 3 4 5 6 7

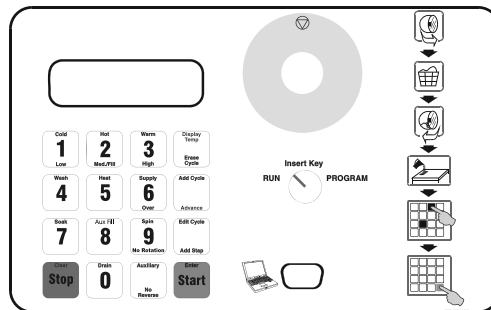
Model No.	*X55PVXM60001					
Serial No.	0000000000					
Voltage	200-240/50-60/1-3		Amps		12	
Required Circuit Breaker Amps	15					
Hz	50-60		Wire	2/3+PE		Phase 1/3
Max. Load	55 LB		25 KG		Max. Speed	1000 RPM
Elec. Heating	KW		Steam Press.	PSI		BAR



B Computer (Domestic)



B Computer (International)



WE-8 Micro

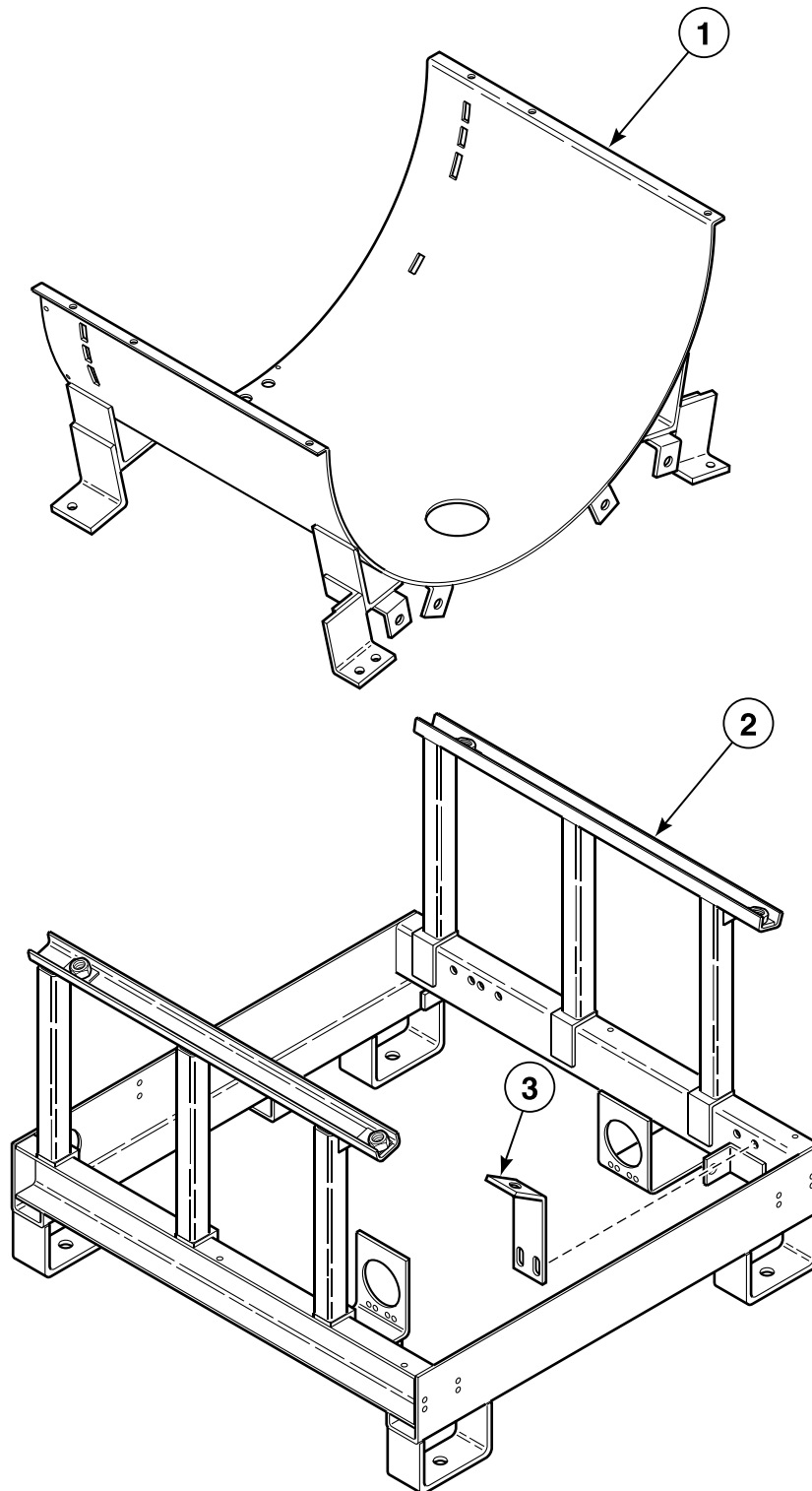
CFD266P_9001005

Cabinet Freestanding Washer-Extractor Product Overview

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Product Family	HX NX SX UX
2	-	Capacity (Pounds)	18 25 30 35 55 75 100 135 165
3	-	Control	B (B Computer) P (WE-8 Micro)
4	-	Speed	V (Variable)
5	-	Voltage	N (440-480/50-60/3/3) P (380-415/50-60/3/3) Q (200-240/50-60/3/3) X (200-240/50-60/1/3)
6	-	OEM	A F M U
7	-	Design	6 and 7

Frame (Drawing 1 of 2)

Models HX55PVNU6, HX55PVNU7, HX55PVQU6, HX55PVQU7, HX55PVXU6, HX55PVXU7, SX55PVNU6, SX55PVNU7, SX55PVPU6, SX55PVPU7, SX55PVQU6, SX55PVQU7, SX55PVXU6, SX55PVXU7, UX55PVNU6, UX55PVNU7, UX55PVPU6, UX55PVPU7, UX55PVQU6, UX55PVQU7, UX55PVXU6 and UX55PVXU7



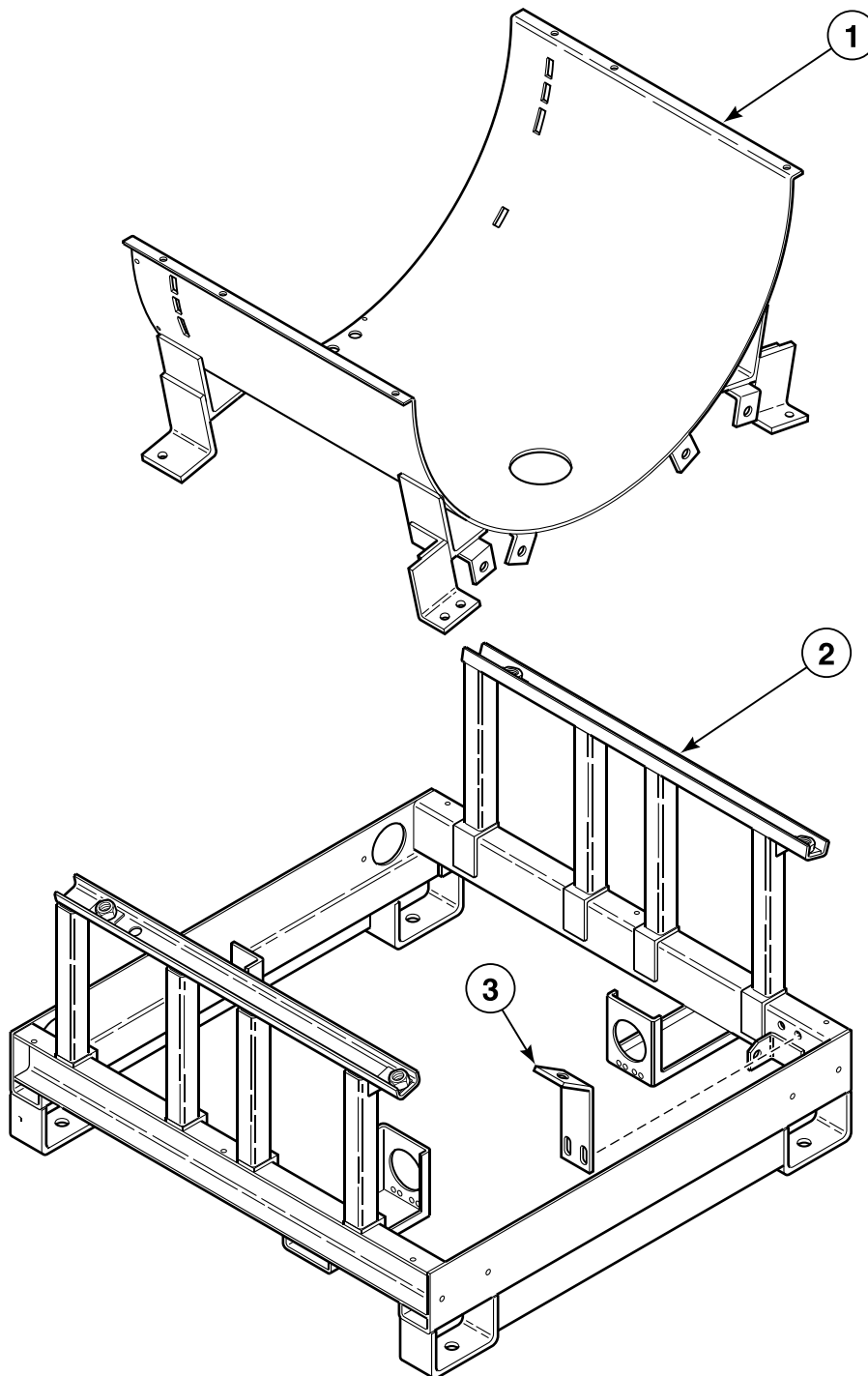
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Frame (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001025	Tub Support	
2	9001101	Frame	
3	9001771	Shipping Brace	

Frame (Drawing 2 of 2)

Models HX75PVNU6, HX75PVNU7, HX75PVQU6, HX75PVQU7, SX75PVNU6, SX75PVNU7, SX75PVQU6, SX75PVQU7, UX75PVNU6, UX75PVNU7, UX75PVPU6, UX75PVPU7, UX75PVQU6 and UX75PVQU7

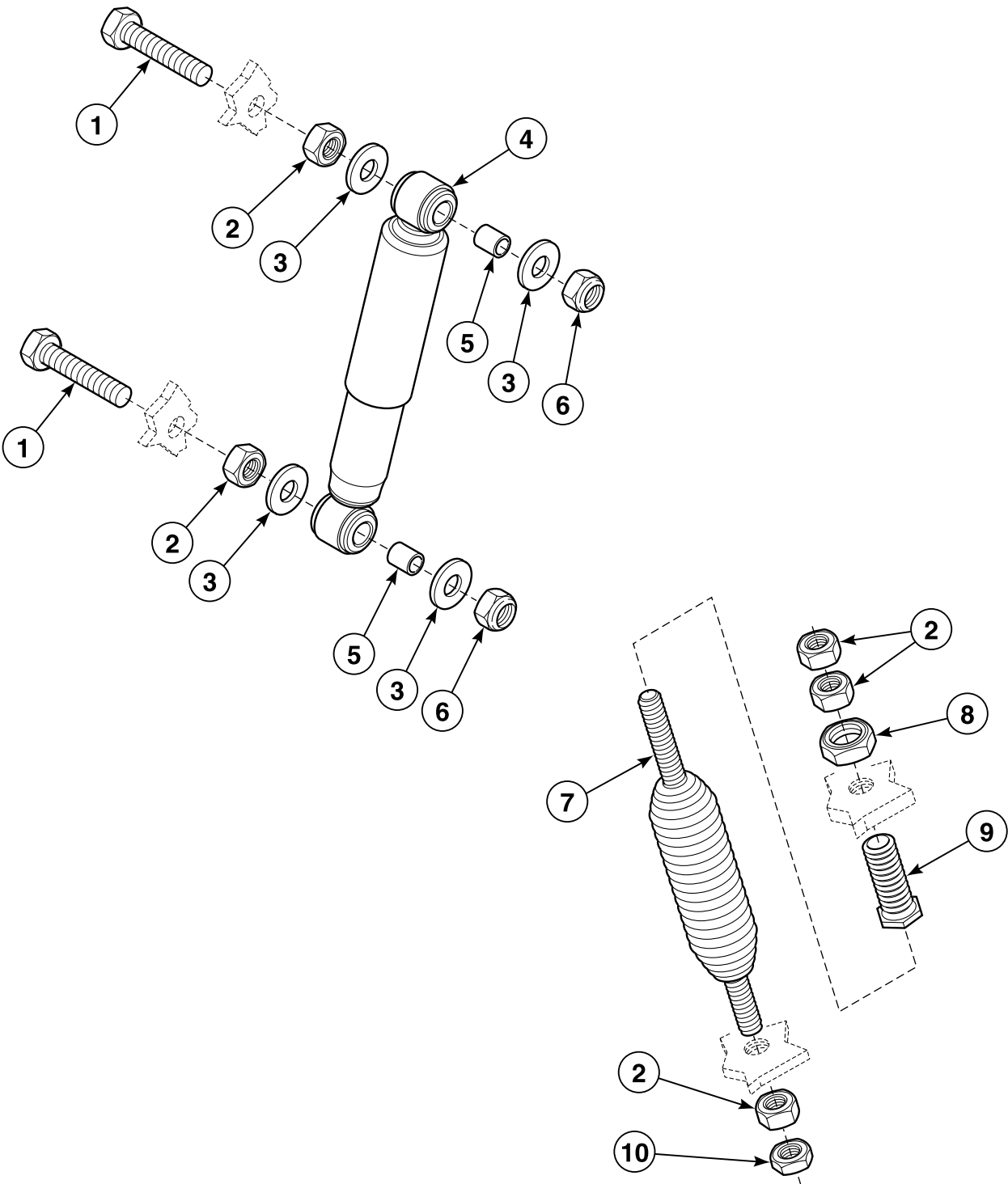


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Frame (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001016	Tub Support	
2	9001100	Frame	
3	9001772	Shipping Brace	

Shock and Spring Assembly



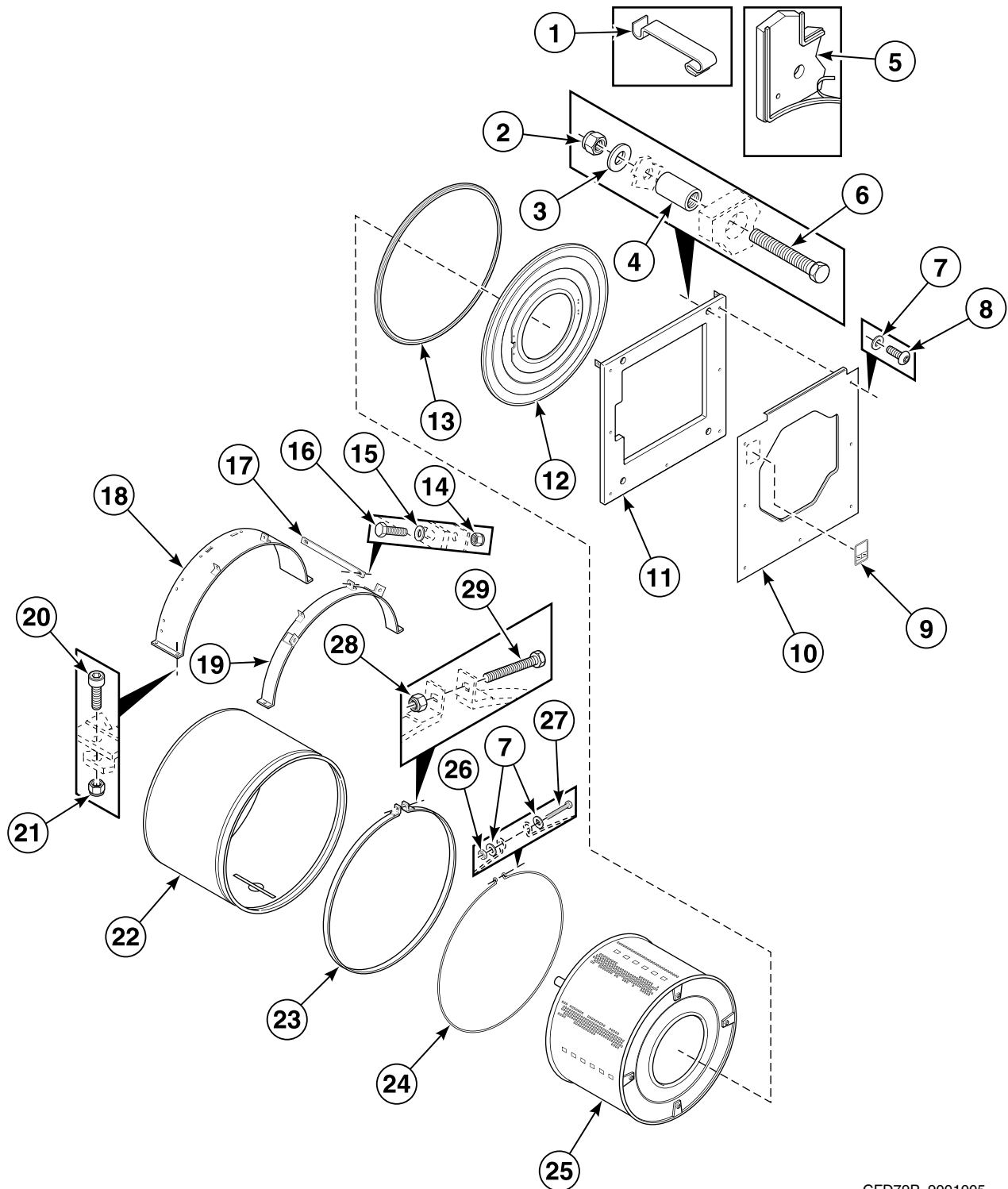
CFD273P_9001005

Shock and Spring Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001320	Bolt	
2	9001255	Nut	
3	9001223	Washer	
4	9001617P	Shock Absorber	Includes 2 of item 5
5	211/00137/10	Shock Absorber Bushing	
6	9001266	Nut	
7	9001556	Suspension Spring	Models HX55PVNU6, HX55PVNU7, HX55PVQU6, HX55PVQU7, HX55PVXU6, HX55PVXU7, SX55PVNU6, SX55PVNU7, SX55PVPU6, SX55PVPU7, SX55PVQU6, SX55PVQU7, SX55PVXU6, SX55PVXU7, UX55PVNU6, UX55PVNU7, UX55PVPU6, UX55PVPU7, UX55PVQU6, UX55PVQU7, UX55PVXU6 and UX55PVXU7
	9001555	Suspension Spring	Models HX75PVNU6, HX75PVNU7, HX75PVQU6, HX75PVQU7, SX75PVNU6, SX75PVNU7, SX75PVQU6, SX75PVQU7, UX75PVNU6, UX75PVNU7, UX75PVPU6, UX75PVPU7, UX75PVQU6 and UX75PVQU7
8	9001256	Nut	
9	9001557	Bolt	
10	9001257	Nut	

Shell, Basket and Front Panel (Drawing 1 of 2)

Models HX55PVNU6, HX55PVQU6, HX55PVXU6, HX75PVNU6, HX75PVQU6, SX55PVNU6, SX55PVPU6, SX55PVQU6, SX55PVXU6, SX75PVNU6, SX75PVQU6, UX55PVNU6, UX55PVPU6, UX55PVQU6, UX55PVXU6, UX75PVNU6, UX75PVPU6 and UX75PVQU6



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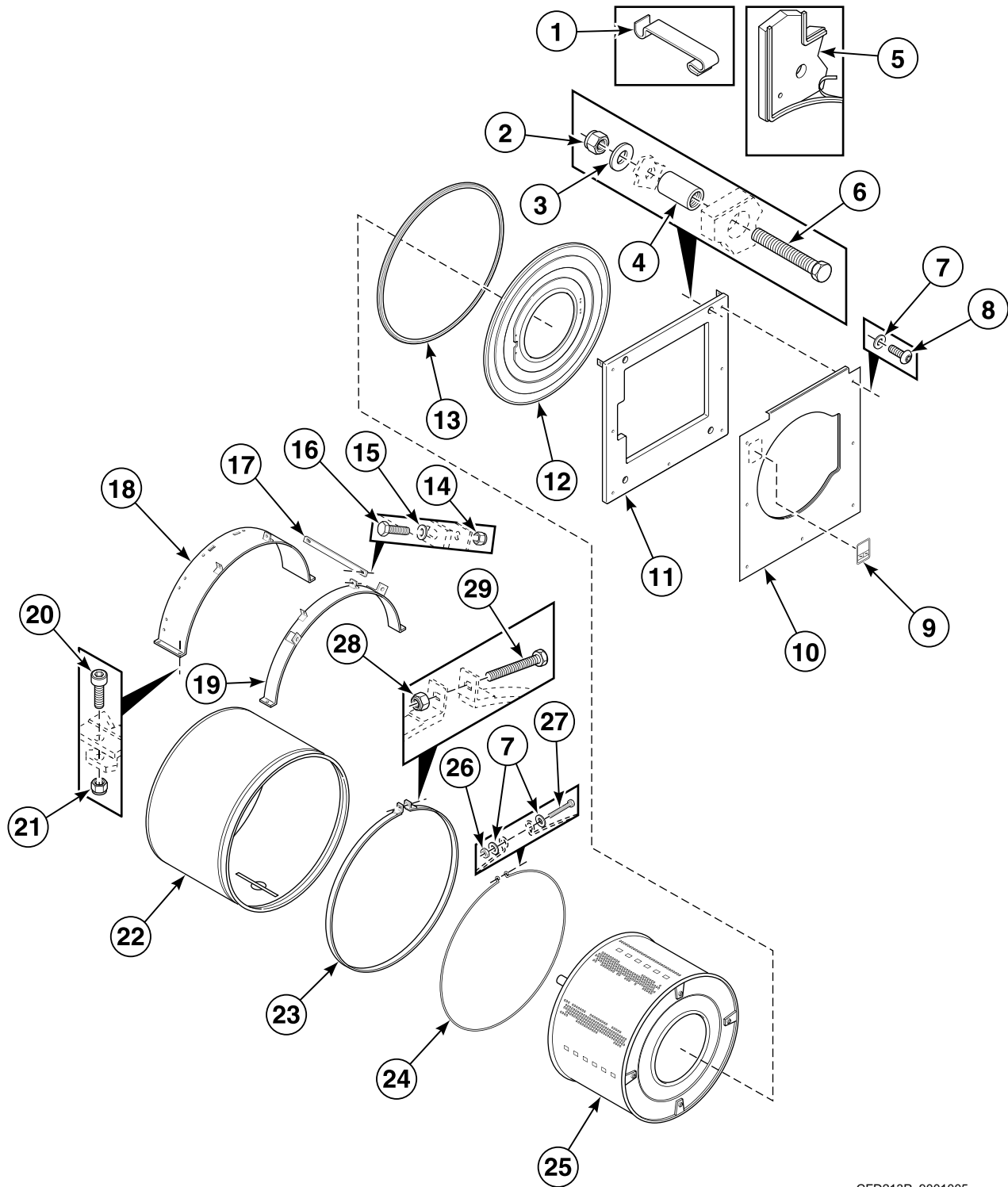
Shell, Basket and Front Panel (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001464	Tub Front Panel Clip	
2	9001266	Nut	
3	9001208	Washer	
4	N/A	Counterweight Spacer	
5	9001607	Gasket	
6	9001306	Bolt	
7	9001214	Washer	55 pound models
	9001233	Washer	75 pound models
8	9001657	Screw	55 pound models
	9001675	Screw	75 pound models
9	9001741	Door Handle Decal	
10	9001096P	Door Front Panel	55 pound models
	9001088	Door Front Panel	75 pound models
11	9001024	Counterweight	55 pound models
	9001023	Counterweight	75 pound models
12	9001139P	Tub Front	55 pound models
	9001130P	Front Panel	75 pound models
13	223/00242/30	Front Panel Tub Gasket	55 pound models
	223/00242/50	Front Panel Gasket	75 pound models
14	9001262	Nut	
15	9001216	Washer	
16	9001287	Bolt	
17	N/A	Tub Mount Rings Bracket	
18	N/A	Rear Tub Mount Strap	
19	115/00161/00	Front Tub Mount Strap	
20	9001313	Screw	
21	9001264	Nut	
22	9001119	Tub	55 pound models; Standard
	9001122	Tub	75 pound models; Standard
	9001120	Tub	55 pound models; Electric heat
	9001121	Tub	55 pound models; Electric and steam heat
	9001125	Tub	75 pound models; Electric and steam heat
	9001122	Tub	55 pound models; Steam heat
	9001124	Tub	75 pound models; Steam heat
23	9001138	Tub Mounting Strap	55 pound models
	9001132	Tub Strap	75 pound models
24	9001603	Tub Clamp Ring	55 pound models
	9001598	Tub Front Clamp Ring	75 pound models
25	123/10015/00	Cylinder and Shaft Assembly	55 pound models
	9001128	Cylinder and Trunnion Assembly	75 pound models
26	9001311	Nut	
27	9001290	Bolt	
28	9001264	Nut	
29	9001305	Bolt	

N/A = Part no longer available

Shell, Basket and Front Panel (Drawing 2 of 2)

Models HX55PVNU7, HX55PVQU7, HX55PVXU7, HX75PVNU7, HX75PVQU7, SX55PVNU7, SX55PVPU7, SX55PVQU7, SX55PVXU7, SX75PVNU7, SX75PVQU7, UX55PVNU7, UX55PVPU7, UX55PVQU7, UX55PVXU7, UX75PVNU7, UX75PVPU7 and UX75PVQU7



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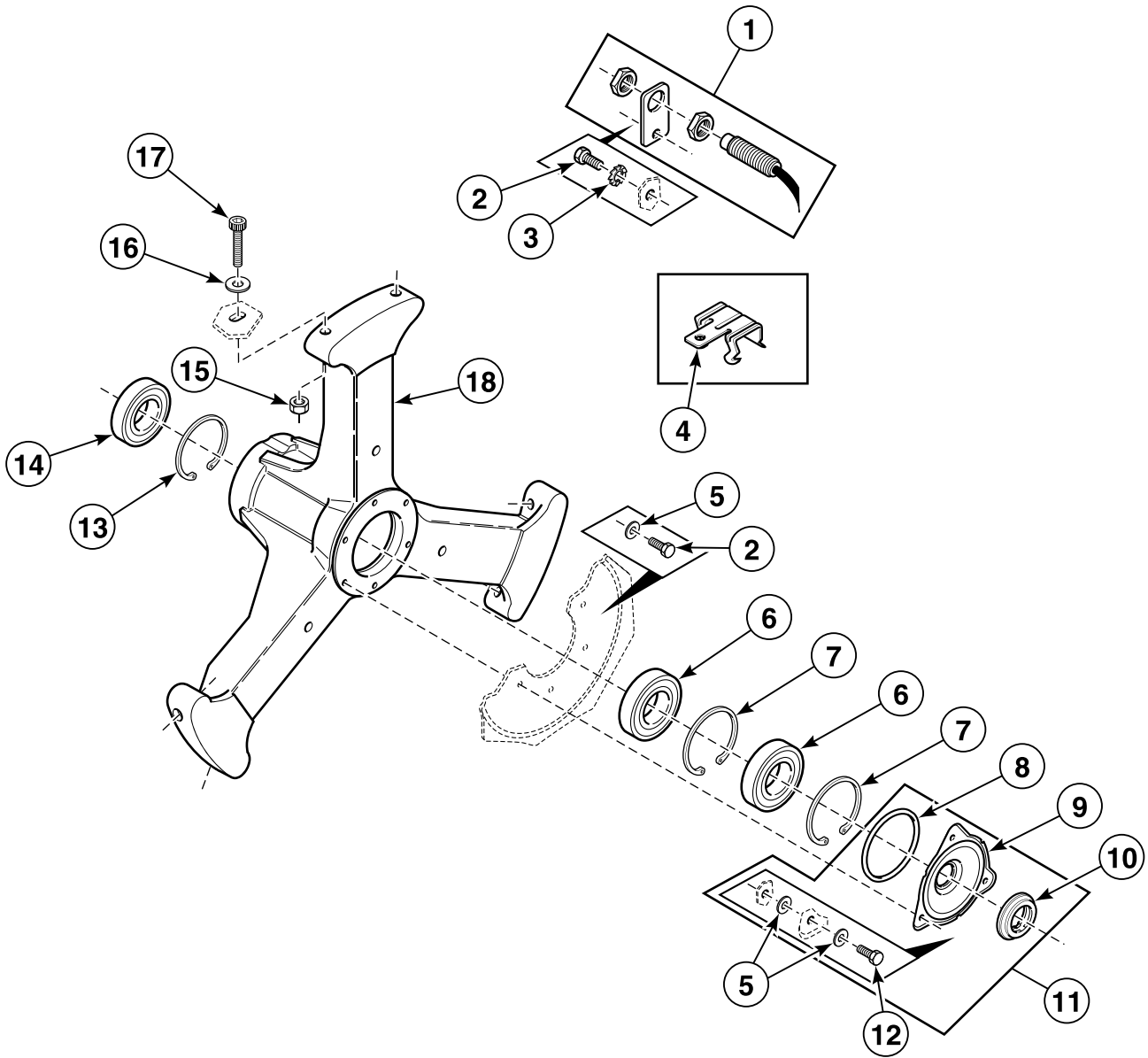
Shell, Basket and Front Panel (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001464	Tub Front Panel Clip	
2	9001266	Nut	
3	9001208	Washer	
4	N/A	Counterweight Spacer	
5	9001607	Gasket	
6	9001306	Bolt	
7	9001214	Washer	55 pound models
	9001233	Washer	75 pound models
8	9001657	Screw	55 pound models
	9001675	Screw	75 pound models
9	9001741	Door Handle Decal	
10	111/05015/00	Door Front Panel	
11	9001024	Counterweight	55 pound models
	9001023	Counterweight	75 pound models
12	9001139P	Tub Front	55 pound models
	9001130P	Front Panel	75 pound models
13	223/00242/30	Front Panel Tub Gasket	55 pound models
	223/00242/40	Front Panel Tub Gasket	75 pound models
14	9001262	Nut	
15	9001216	Washer	
16	9001287	Bolt	
17	N/A	Tub Mount Rings Bracket	
18	N/A	Rear Tub Mount Strap	
19	115/00161/00	Front Tub Mount Strap	
20	9001313	Screw	
21	9001264	Nut	
22	9001119	Tub	55 pound models; Standard
	9001123	Tub	75 pound models; Standard
	9001120	Tub	55 pound models; Electric heat
	9001121	Tub	55 pound models; Electric and steam heat
	9001125	Tub	75 pound models; Electric and steam heat
	9001122	Tub	55 pound models; Steam heat
	9001124	Tub	75 pound models; Steam heat
23	9001138	Tub Mounting Strap	55 pound models
	9001132	Tub Strap	75 pound models
24	9001603	Tub Clamp Ring	55 pound models
	9001598	Tub Front Clamp Ring	75 pound models
25	123/10015/00	Cylinder and Shaft Assembly	55 pound models
	9001128	Cylinder and Trunnion Assembly	75 pound models
26	9001311	Nut	
27	9001290	Bolt	
28	9001264	Nut	
29	9001305	Bolt	

N/A = Part no longer available

Bearing Assembly (Drawing 1 of 2)

Models HX55PVNU6, HX55PVNU7, HX55PVQU6, HX55PVQU7, HX55PVXU6, HX55PVXU7, SX55PVNU6, SX55PVNU7, SX55PVPU6, SX55PVPU7, SX55PVQU6, SX55PVQU7, SX55PVXU6, SX55PVXU7, UX55PVNU6, UX55PVNU7, UX55PVPU6, UX55PVPU7, UX55PVQU6, UX55PVQU7, UX55PVXU6 and UX55PVXU7



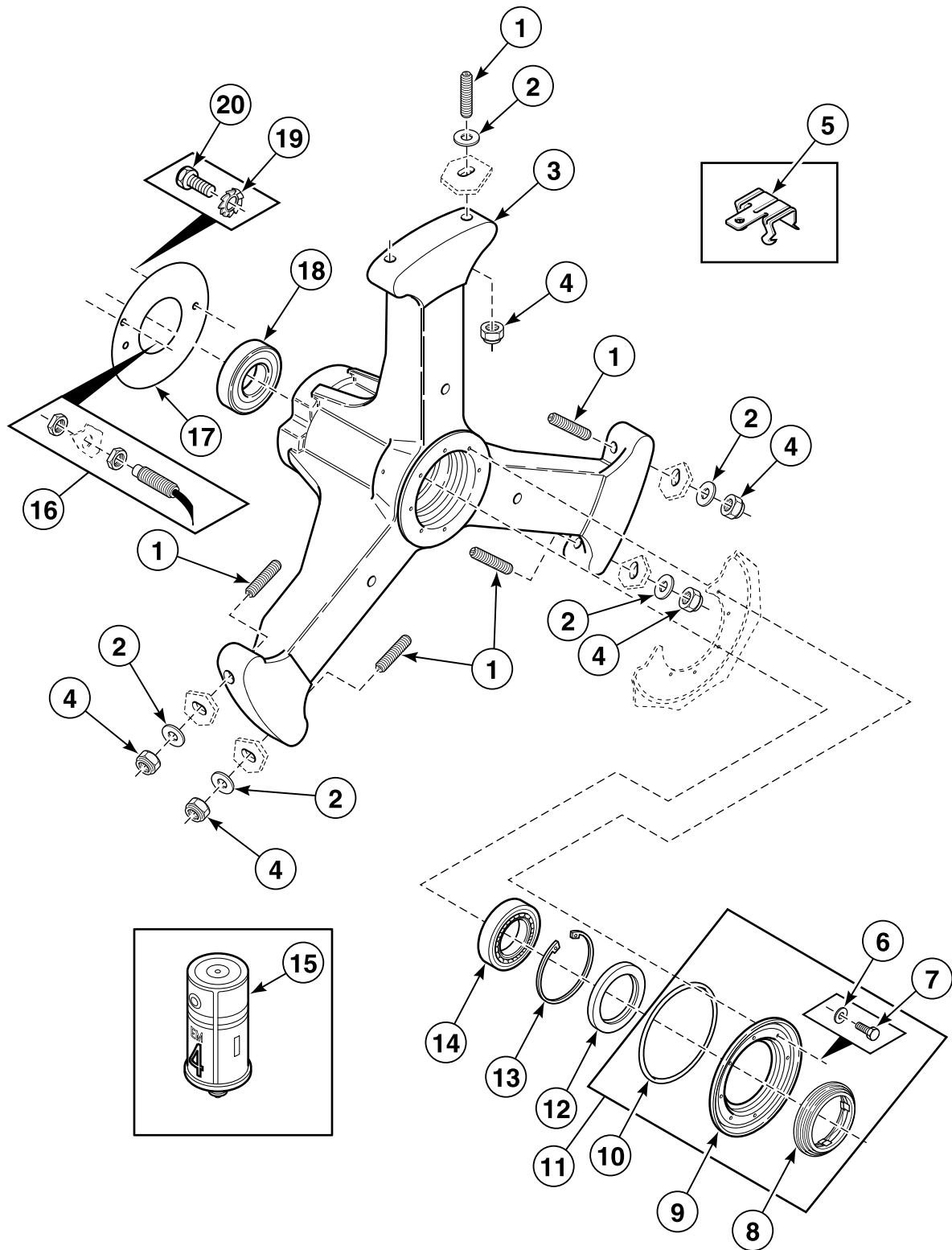
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Bearing Assembly (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	891P3	Bearing Replacement Kit	Includes items 5, 6, 11, 12, 14, 9001483 Counter Ring and 9001548 Tub Front Gasket
	385P4	Bearing Replacement Tool Kit	
1	210/00074/00P	Speed Detector	
2	9001274	Bolt	
3	9001241	Washer	
4	9001559	Caddy Bracket	4H58-4
	9001560	Caddy Bracket	4H912
5	9001225	Washer	
6	9001438	Ball Bearing	
7	9001440	Retainer Ring	
8	9001460	O-Ring	
9	9001116	Seal Plate	
10	9001482	Shaft Seal	
11	9001117P	Seal Holder Kit	Includes items 5, 8-10 and 12
12	9001272	Bolt	
13	9001452	Retainer Ring	
14	9001444	Ball Bearing	
15	9001266	Nut	
16	9001208	Washer	
17	9001697	Screw	
18	9001140	Bearing Housing Assembly	
	9001141	Bearing Housing	

Bearing Assembly (Drawing 2 of 2)

Models HX75PVNU6, HX75PVNU7, HX75PVQU6, HX75PVQU7, SX75PVNU6, SX75PVNU7, SX75PVQU6, SX75PVQU7, UX75PVNU6, UX75PVNU7, UX75PVPVU6, UX75PVPVU7, UX75PVQU6 and UX75PVQU7



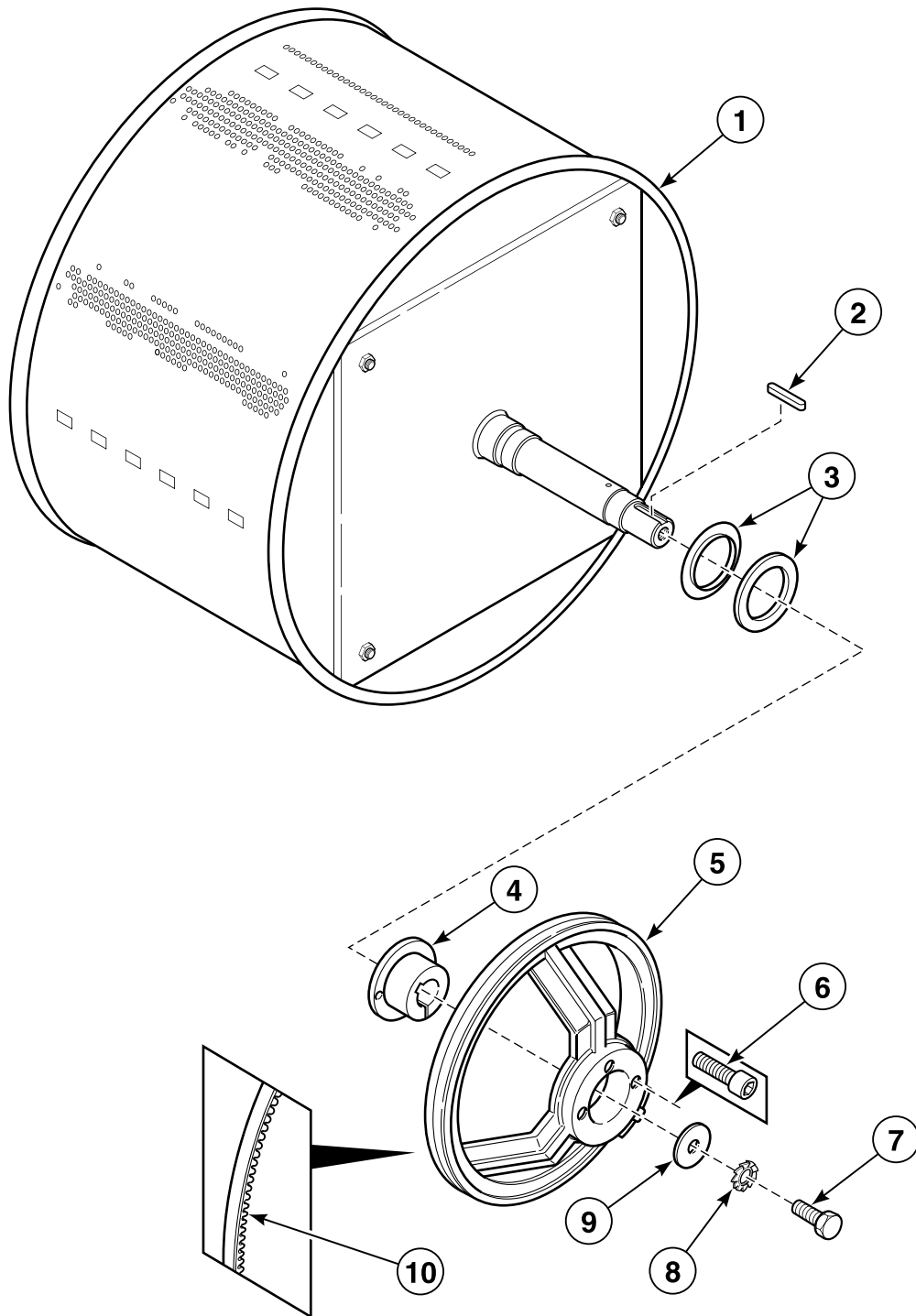
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Bearing Assembly (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	892P3	Bearing Replacement Kit	Includes 9001134 Shaft Seal, 9001548 Tub Front Gasket, 9001601 Counterring and items 6, 7, 11, 12, 14, 15 and 18
	385P4	Bearing Replacement Tool Kit	
1	9001697	Screw	
2	9001208	Washer	
3	9001451	Bearing Housing Assembly	Includes items 14 and 18
4	9001266	Nut	
5	9001559	Caddy Bracket	4H58-4
	9001560	Caddy Bracket	4H912
6	9001226	Washer	
7	9001274	Bolt	
8	9001600	Shaft Seal	
9	9001133	Seal Plate	
10	9001599	O-Ring	
11	9001744P	Seal Holder Assembly	Includes items 6-10
12	9001441	Grease Ring	
13	9001440	Retainer Ring	
14	9001439	Roller Bearing	
15	9001437P	Lubricator	FAG bearings
16	210/00075/00P	Speed Detector	
17	9001097	Bearing Housing Cover	
18	9001438	Ball Bearing	
19	9001240	Washer	
20	9001288	Bolt	

Basket, Pulley and Belt (Drawing 1 of 2)

Models HX55PVNU6, HX55PVNU7, HX55PVQU6, HX55PVQU7, HX55PVXU6, HX55PVXU7, SX55PVNU6, SX55PVNU7, SX55PVPU6, SX55PVPU7, SX55PVQU6, SX55PVQU7, SX55PVXU6, SX55PVXU7, UX55PVNU6, UX55PVNU7, UX55PVPU6, UX55PVPU7, UX55PVQU6, UX55PVQU7, UX55PVXU6 and UX55PVXU7



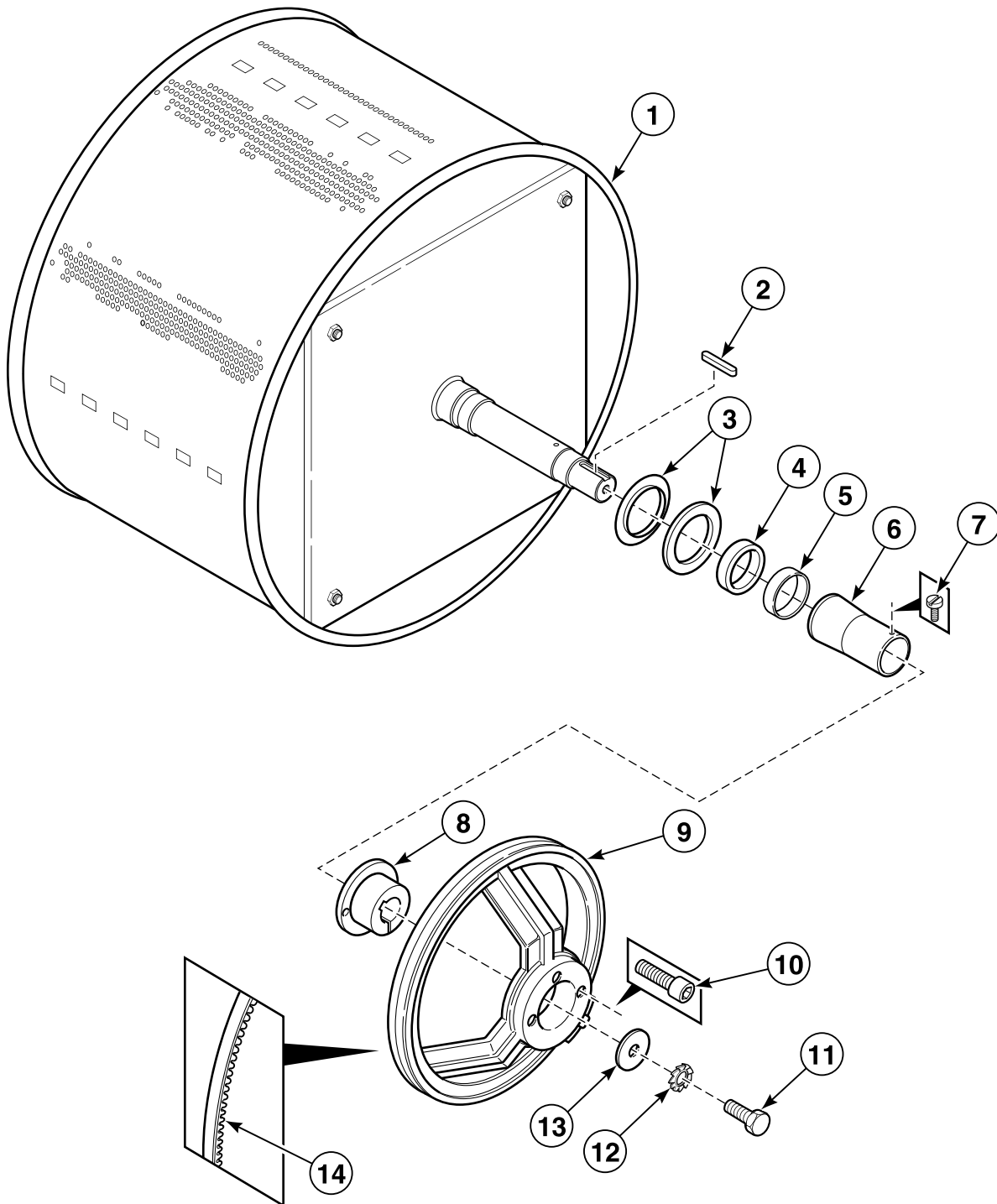
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Basket, Pulley and Belt (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	123/10015/00	Cylinder and Shaft Assembly	
2	9001445	Key	
3	9001483P	Counter Ring	
4	9001604	Pulley Hub	
5	967P3	Pulleys and Belt Kit	Models through Serial No. 08010230051; Includes 185/00086/00 Pulley, 226/00148/00 Pulley and 226/00149/00P Belt
	226/00148/00	Pulley	Models starting Serial No. 08010230052
6	9001901	Bolt	2 required
7	9001284	Bolt	
8	9001238	Washer	
9	9001217	Washer	
10	9001569	Belt	2 required; Models through Serial No. 08010230051
	226/00149/00P	Belt	2 required; Models starting Serial No. 08010230052

Basket, Pulley and Belt (Drawing 2 of 2)

Models HX75PVNU6, HX75PVNU7, HX75PVQU6, HX75PVQU7, SX75PVNU6, SX75PVNU7, SX75PVQU6, SX75PVQU7, UX75PVNU6, UX75PVNU7, UX75PVPU6, UX75PVPU7, UX75PVQU6 and UX75PVQU7



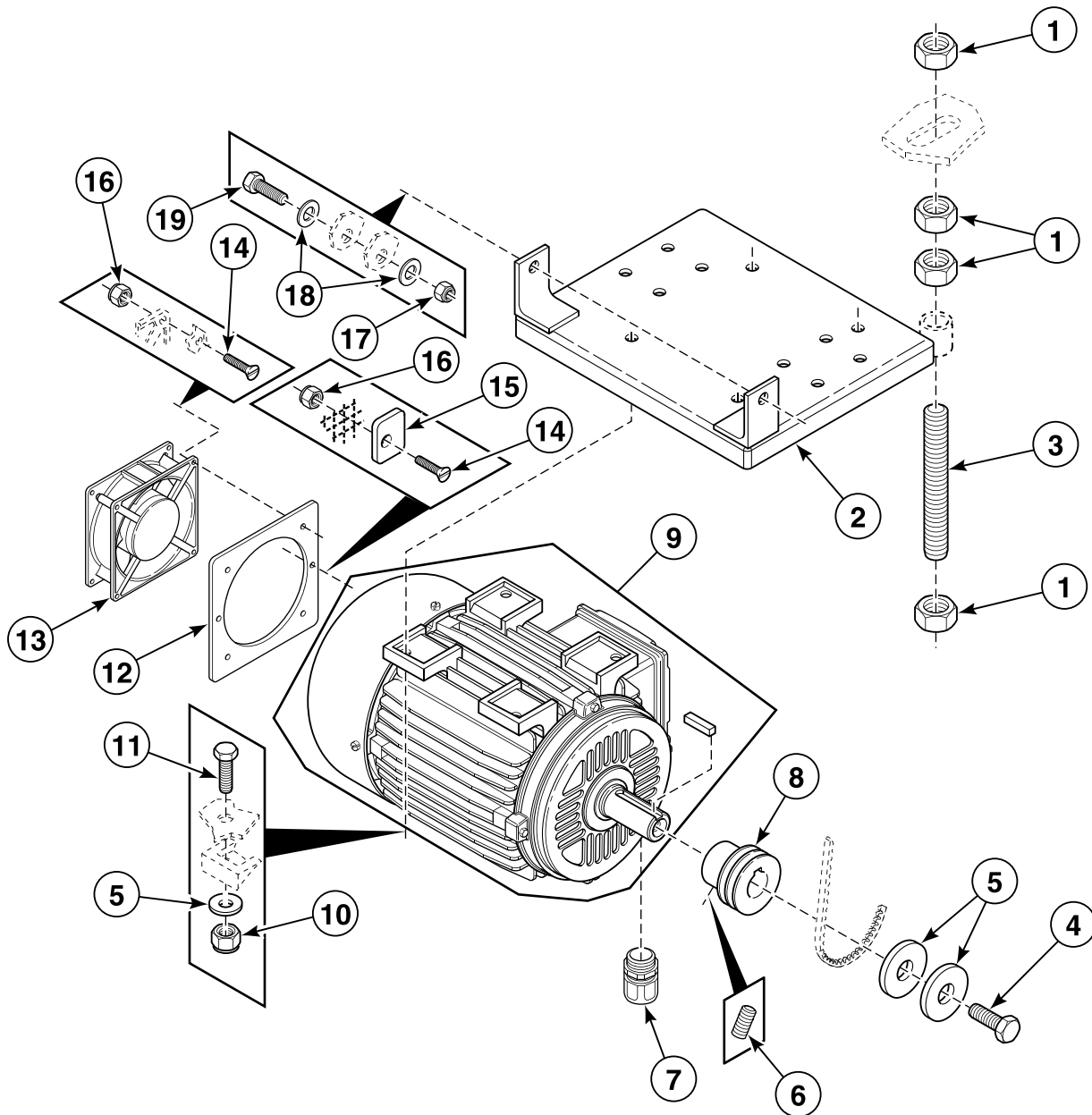
CFD46P_9001005

Basket, Pulley and Belt (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001128	Cylinder and Trunnion Assembly	
2	9001445	Key	
3	9001601P	Counter Ring	
4	9001134P	Shaft Seal	
5	9001439	Roller Bearing	
6	9001602	Bearing Spacer	
7	9001335	Screw	
8	9001442	Pulley Hub	
9	9001629	Pulley	
10	9001901	Bolt	2 required
11	9001284	Bolt	
12	9001238	Washer	
13	9001217	Washer	
14	9001575	V-Belt	2 required

Motor (Drawing 1 of 2)

Models HX55PVNU6, HX55PVNU7, HX55PVQU6, HX55PVQU7, HX55PVXU6, HX55PVXU7, SX55PVNU6, SX55PVNU7, SX55PVPU6, SX55PVPU7, SX55PVQU6, SX55PVQU7, SX55PVXU6, SX55PVXU7, UX55PVNU6, UX55PVNU7, UX55PVPU6, UX55PVPU7, UX55PVQU6, UX55PVQU7, UX55PVXU6 and UX55PVXU7



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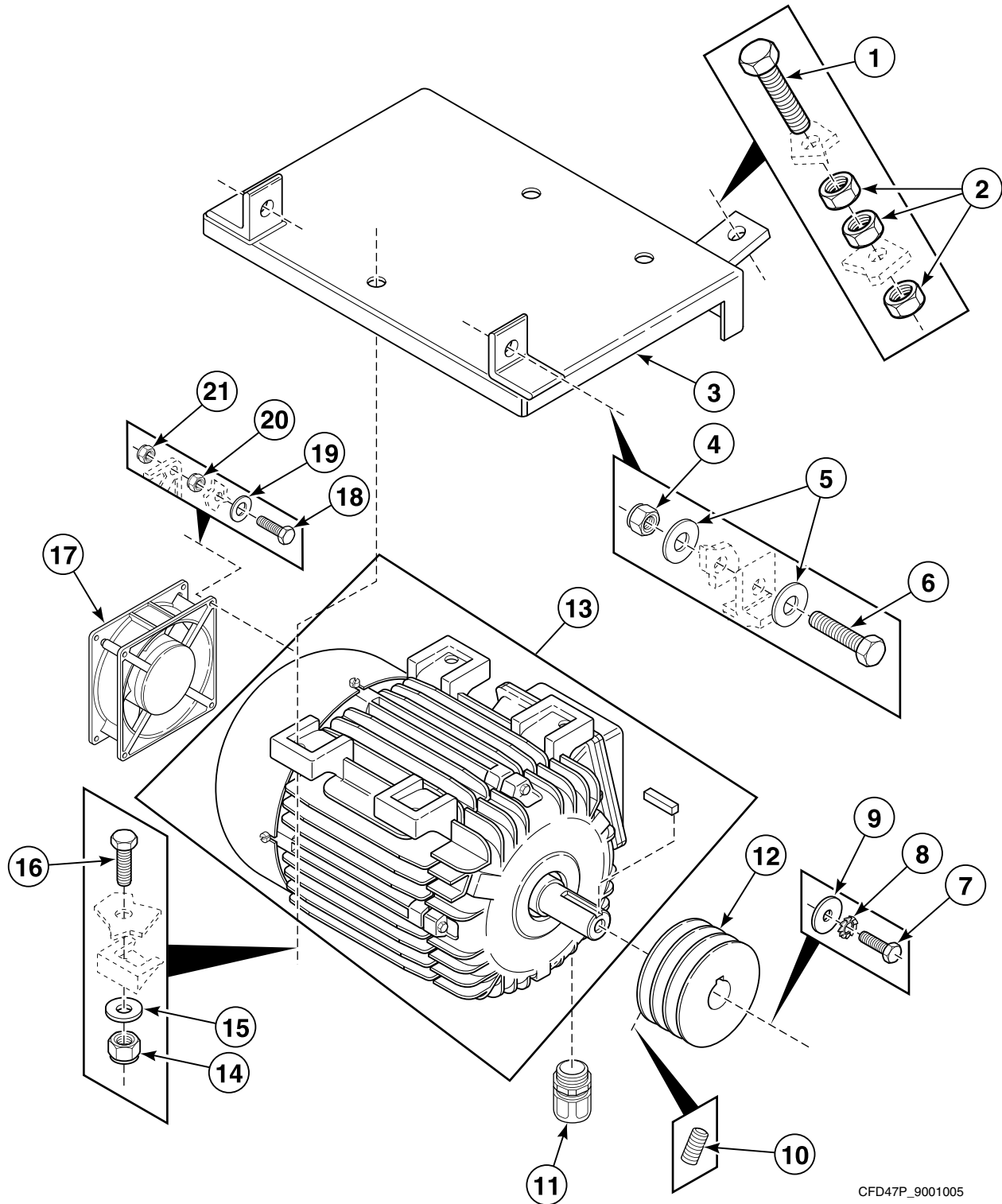
Motor (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001257	Nut	
2	9001030	Motor Plate	
3	N/A	Belt Adjusting Rod	
4	9001286	Bolt	
5	9001211	Washer	
6	9001299	Screw	
7	9001432	Cordlock	
8	9001570	Pulley	Models through Serial No. 08010230051
	185/00086/00	Pulley	Models starting Serial No. 08010230052
9	9001589P	Motor	
10	9001264	Nut	
11	9001283	Bolt	
12	9001055	Intermediate Fan Motor Plate	
13	9001375P	Cooling Fan	
14	9001294	Screw	
15	N/A	Bearing Retainer Ring	
16	9001268	Nut	
17	9001266	Nut	
18	9001209	Washer	
19	9001307	Bolt	

N/A = Part no longer available

Motor (Drawing 2 of 2)

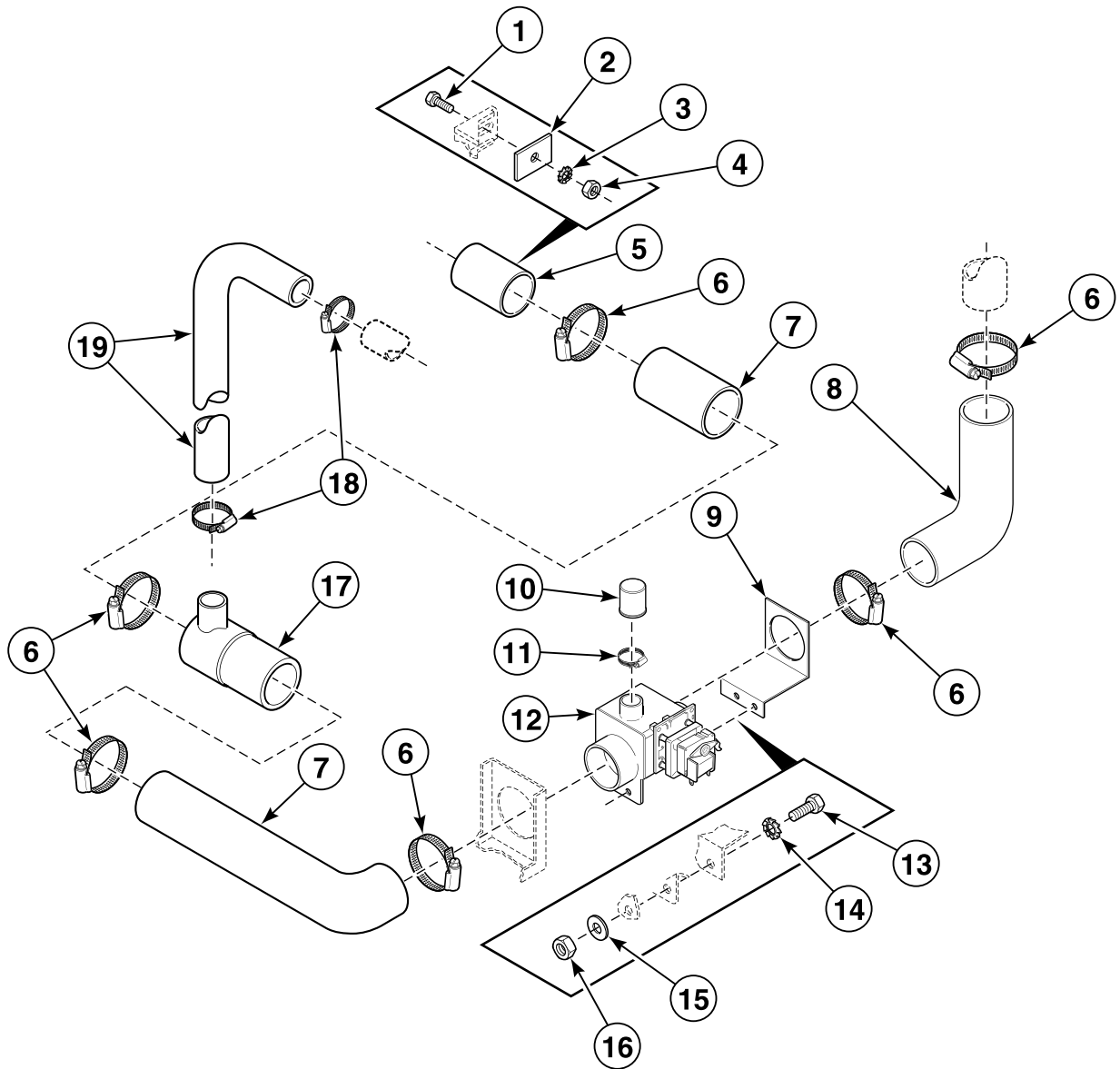
Models HX75PVNU6, HX75PVNU7, HX75PVQU6, HX75PVQU7, SX75PVNU6, SX75PVNU7, SX75PVQU6, SX75PVQU7, UX75PVNU6, UX75PVNU7, UX75PVPU6, UX75PVPU7, UX75PVQU6 and UX75PVQU7



Motor (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001297	Bolt	
2	9001255	Nut	
3	9001029	Motor Plate	
4	9001266	Nut	
5	9001208	Washer	
6	9001307	Bolt	
7	9001286	Bolt	
8	9001239	Washer	
9	9001211	Washer	
10	9001302	Screw	
11	9001432	Cordlock	
12	9001574	Pulley	
13	9001576P	Motor	
14	9001264	Nut	
15	9001211	Washer	
16	9001283	Bolt	
17	9001375P	Cooling Fan	
18	9001329	Screw	
19	9001243	Washer	
20	9001252	Nut	
21	9001267	Nut	

Single Drain Assembly

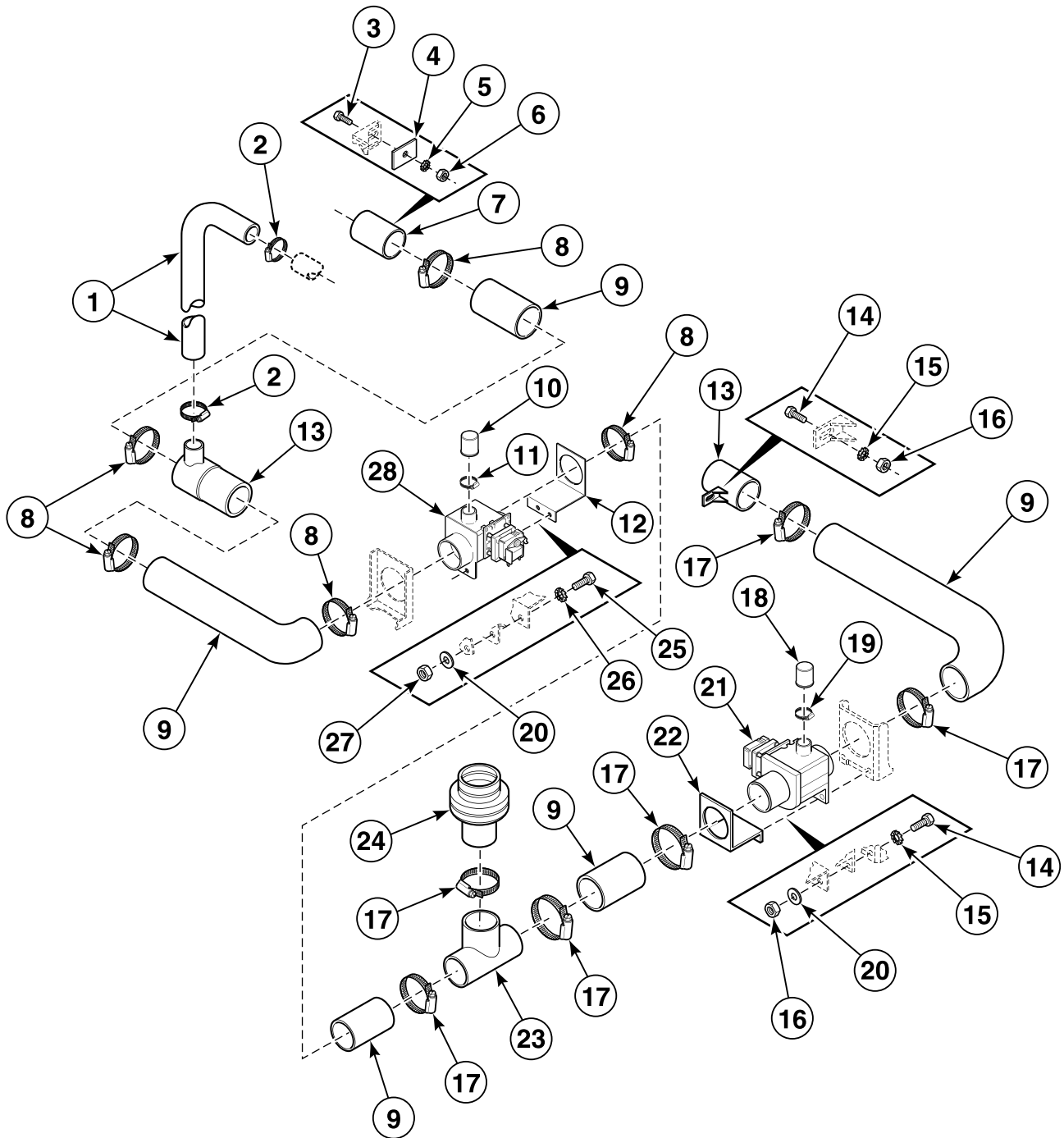


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Single Drain Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	900/00261/00	Drain Valve Harness	
1	9001273	Bolt	
2	9001037	Outlet Pipe Plate Assembly	
3	9001241	Washer	
4	9001260	Nut	
5	9001518	Drain Pipe	
6	9001502	Hose Clamp	
7	9001526	Drain Valve to Drain Pipe Hose	
8	9001525	Drain Tub to Drain Valve Hose	
9	9001099	Drain Valve Plate Assembly	
10	9001503	Drain Valve Overflow Plug	
11	9001493	Hose Clamp	
12	9001355	Drain Valve	
13	9001287	Bolt	
14	9001240	Washer	
15	9001227	Washer	
16	9001249	Nut	
17	9001518	Drain Pipe	
18	9001494	Hose Clamp	
19	9001524	Overflow Hose	

Dual Drain Assembly

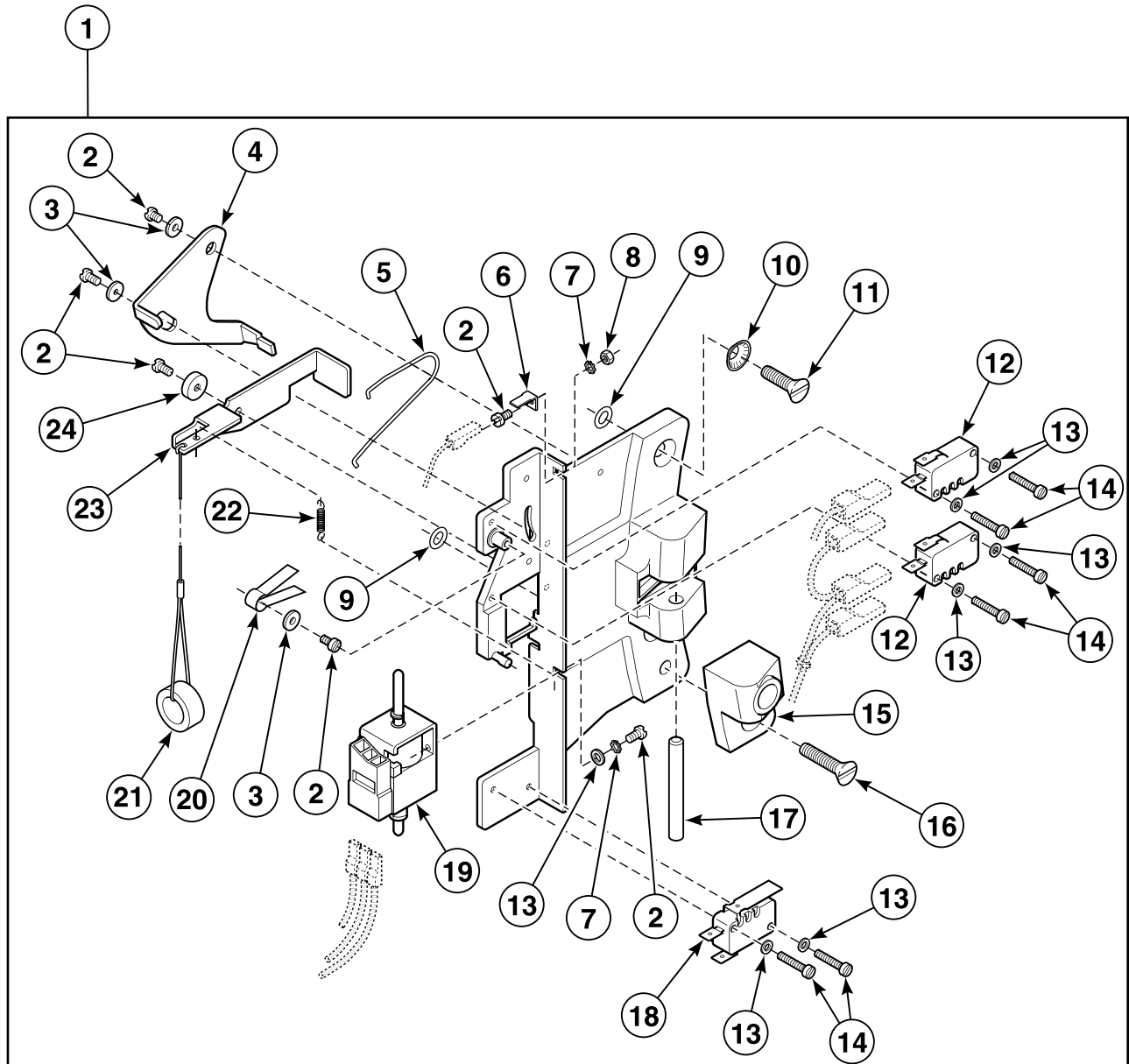


CFD113P_9001005

Dual Drain Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	900/00261/00	Drain Valve Harness	
	831P3	Drain Kit	Includes items 9 and 13-24, F200104100 2-Drain Harness and installation instructions
1	9001524	Overflow Hose	
2	9001494	Hose Clamp	
3	9001273	Bolt	
4	9001037	Outlet Pipe Plate Assembly	
5	9001241	Washer	
6	9001260	Nut	
7	9001518	Drain Pipe	
8	9001502	Hose Clamp	
9	9001526	Drain Valve to Drain Pipe Hose	
10	9001503	Drain Valve Overflow Plug	
11	9001493	Hose Clamp	
12	9001099	Drain Valve Plate Assembly	
13	9001518	Drain Pipe	
14	9001287	Bolt	
15	9001240	Washer	
16	9001260	Nut	
17	9001502	Hose Clamp	
18	9001503	Drain Valve Overflow Plug	
19	9001493	Hose Clamp	
20	9001227	Washer	
21	9001361	Drain Valve	
22	9001099	Drain Valve Plate Assembly	
23	9001761	Tee	
24	223/00170/00	Exhaust Valve Hose	
25	9001287	Bolt	
26	9001240	Washer	
27	9001249	Nut	
28	9001355	Drain Valve	

Door Lock



CFD136P_9001005

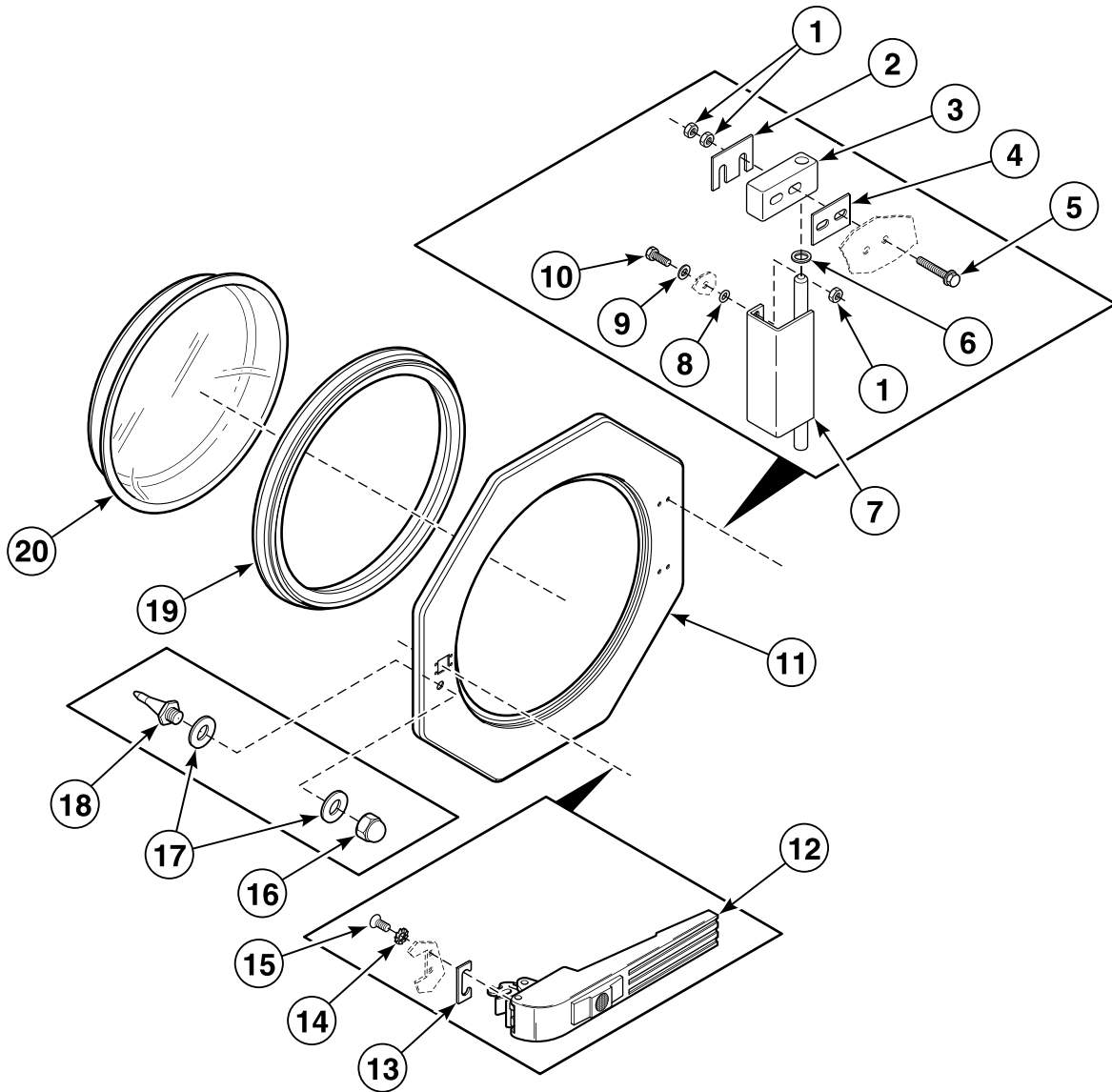
Door Lock

REF	PART NO.	DESCRIPTION	COMMENTS
	9001985P	Door Lock Harness	Models HX55PVNU6, HX55PVNU7, HX55PVQU6, HX55PVQU7, HX55PVXU6, HX55PVXU7, SX55PVNU6, SX55PVNU7, SX55PVPU6, SX55PVPU7, SX55PVQU6, SX55PVQU7, SX55PVXU6, SX55PVXU7, UX55PVNU6, UX55PVNU7, UX55PVPU6, UX55PVPU7, UX55PVQU6, UX55PVQU7, UX55PVXU6 and UX55PVXU7; From door lock to connector
	210/01064/10P	Wire Harness	Models HX55PVNU6, HX55PVNU7, HX55PVQU6, HX55PVQU7, HX55PVXU6, HX55PVXU7, SX55PVNU6, SX55PVNU7, SX55PVPU6, SX55PVPU7, SX55PVQU6, SX55PVQU7, SX55PVXU6, SX55PVXU7, UX55PVNU6, UX55PVNU7, UX55PVPU6, UX55PVPU7, UX55PVQU6, UX55PVQU7, UX55PVXU6 and UX55PVXU7; From main control to connector
	210/59001/00P	Door Lock Harness	Models HX75PVNU6, HX75PVNU7, HX75PVQU6, HX75PVQU7, SX75PVNU6, SX75PVNU7, SX75PVQU6, SX75PVQU7, UX75PVNU6, UX75PVNU7, UX75PVPU6, UX75PVPU7, UX75PVQU6 and UX75PVQU7
1	9001885P	Door Lock Assembly	Includes items 2-24
2	9001331	Screw	
3	9001221	Washer	
4	9001479	Switch Lever	
5	9001553	Lever Spring	
6	9001419	Ground Terminal	
7	9001244	Washer	
8	9001253	Nut	
9	9001469	O-Ring	
10	9001246	Washer	
11	9001334	Screw	
12	9001371	Door Lock Microswitch	
13	9001222	Washer	
14	9001324	Screw	
15	9001997P	Door Lock Pin and Pivot Block Kit	Includes door lock pin
16	9001333	Screw	
17	9001468	Lock Shaft	
18	9001372	Light Microswitch	
19	C000184P	Door Lock Solenoid	
20	9001558	Door Lock Spring	
21	N/A	Door Latch Cord	
22	9001554	Interlock Coil Spring	
23	9001478	Interlock Lever	
24	9001477	Door Lock Spacer	

N/A = Part no longer available

Door (Drawing 1 of 3)

Models HX55PVNU6, HX55PVQU6, HX55PVXU6, HX75PVNU6, HX75PVQU6, SX55PVNU6, SX55PVPU6, SX55PVQU6, SX55PVXU6, SX75PVNU6, SX75PVQU6, UX55PVNU6, UX55PVPU6, UX55PVQU6, UX55PVXU6, UX75PVNU6, UX75PVPU6 and UX75PVQU6



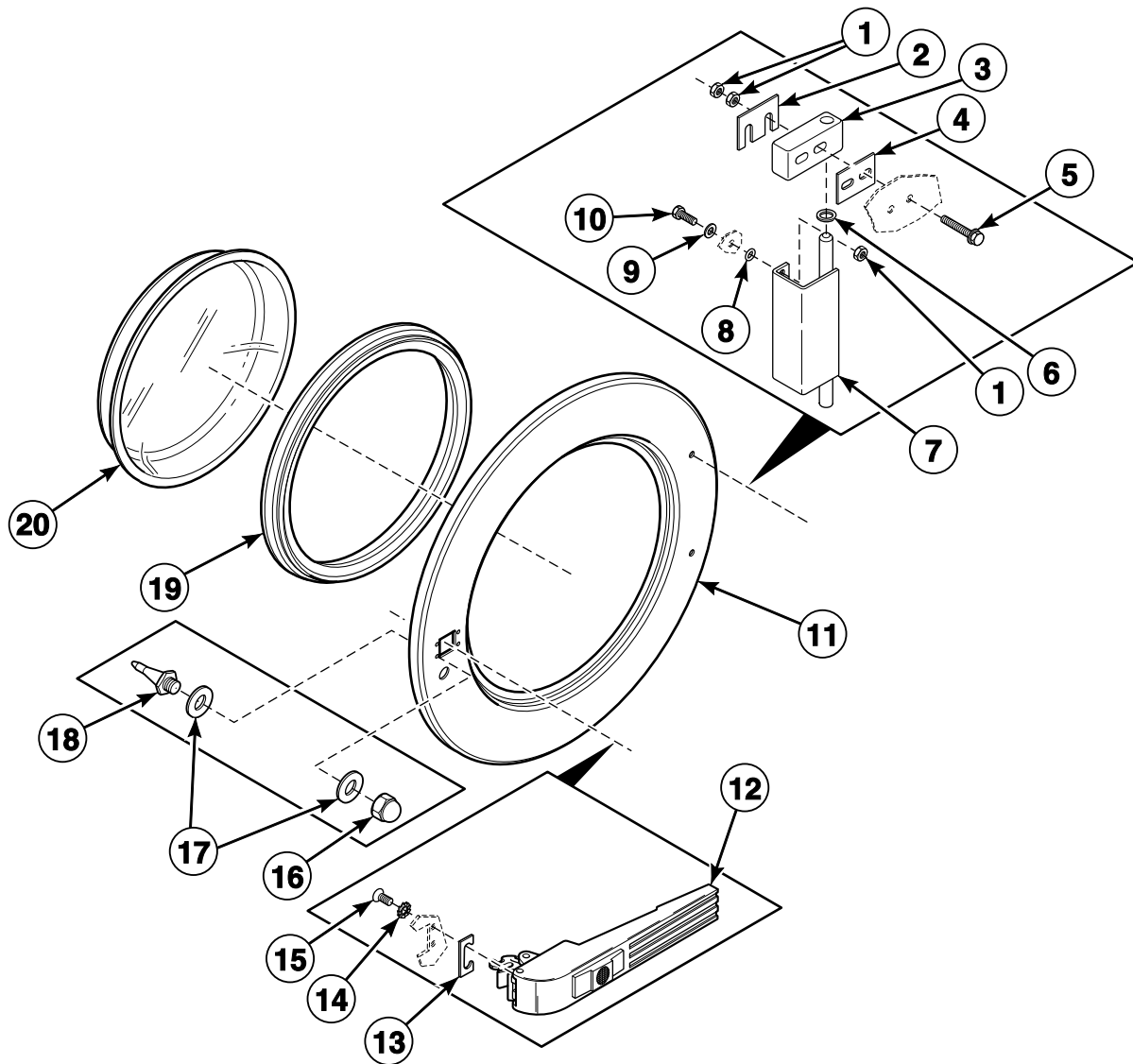
CFD34P_9001005

Door (Drawing 1 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001260	Nut	
2	9001038	Door Hinge Plate Assembly	
3	9001628	Door Hinge Block	
4	9001105	Door Hinge Spacer	1.5 mm
	9001106	Door Hinge Spacer	2 mm
5	9001341	Screw	
6	9001232	Washer	
7	9001486P	Hinge	
8	9001469	O-Ring	
9	9001230	Washer	
10	9001274	Bolt	
11	9001131	Door	
12	217/00065/00P	Door Handle	
13	9001467	Door Handle Stop	
14	9001245	Washer	
15	9001326	Screw	
16	9001258	Nut	
17	202/00111/00	Washer	
18	9001997P	Door Lock Pin and Pivot Block Kit	Includes door lock pin
19	9001501	Door Glass Seal	
20	9001597P	Door Glass	

Door (Drawing 2 of 3)

Models HX55PVNU7, HX55PVQU7, HX55PVXU7, HX75PVNU7, HX75PVQU7, SX55PVNU7, SX55PVPU7,
SX55PVQU7, SX55PVXU7, SX75PVNU7, SX75PVQU7, UX55PVNU7, UX55PVPU7, UX55PVQU7,
UX55PVXU7, UX75PVNU7, UX75PVPU7 and UX75PVQU7
Models Through 9/30/07



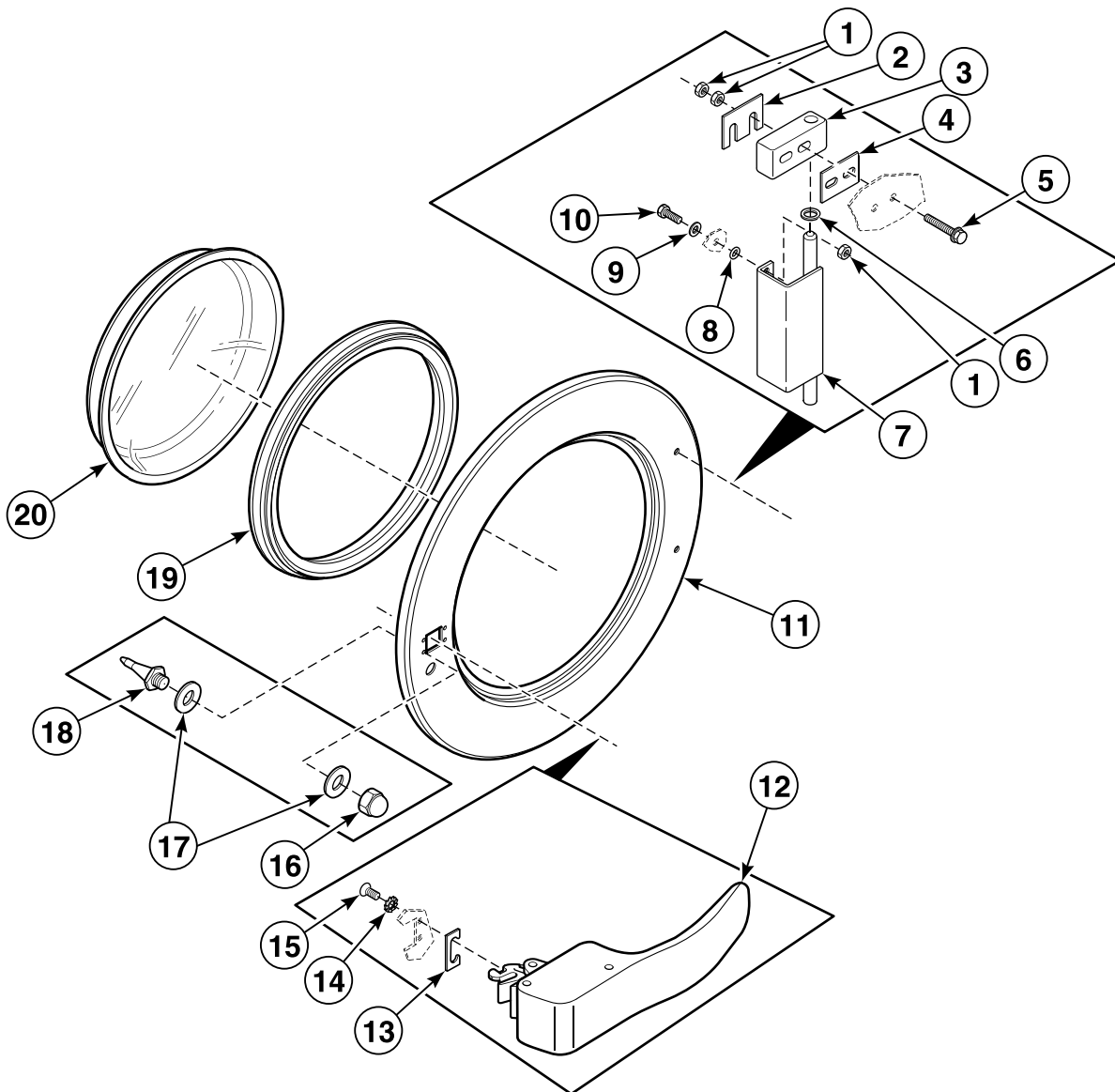
CFD207P_9001005

Door (Drawing 2 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001260	Nut	
2	9001038	Door Hinge Plate Assembly	
3	9001628	Door Hinge Block	
4	9001105	Door Hinge Spacer	1.5 mm
	9001106	Door Hinge Spacer	2 mm
5	9001341	Screw	
6	9001232	Washer	
7	9001486P	Hinge	
8	9001469	O-Ring	
9	9001230	Washer	
10	9001274	Bolt	
11	118/00125/00	Door	
12	217/00065/00P	Door Handle	
13	9001467	Door Handle Stop	
14	9001245	Washer	
15	9001326	Screw	
16	9001258	Nut	
17	202/00111/00	Washer	
18	9001997P	Door Lock Pin and Pivot Block Kit	Includes door lock pin
19	9001501	Door Glass Seal	
20	9001597P	Door Glass	

Door (Drawing 3 of 3)

Models HX55PVNU7, HX55PVQU7, HX55PVXU7, HX75PVNU7, HX75PVQU7, SX55PVNU7, SX55PVPU7,
SX55PVQU7, SX55PVXU7, SX75PVNU7, SX75PVQU7, UX55PVNU7, UX55PVPU7, UX55PVQU7,
UX55PVXU7, UX75PVNU7, UX75PVPU7 and UX75PVQU7
Models Starting 10/1/07



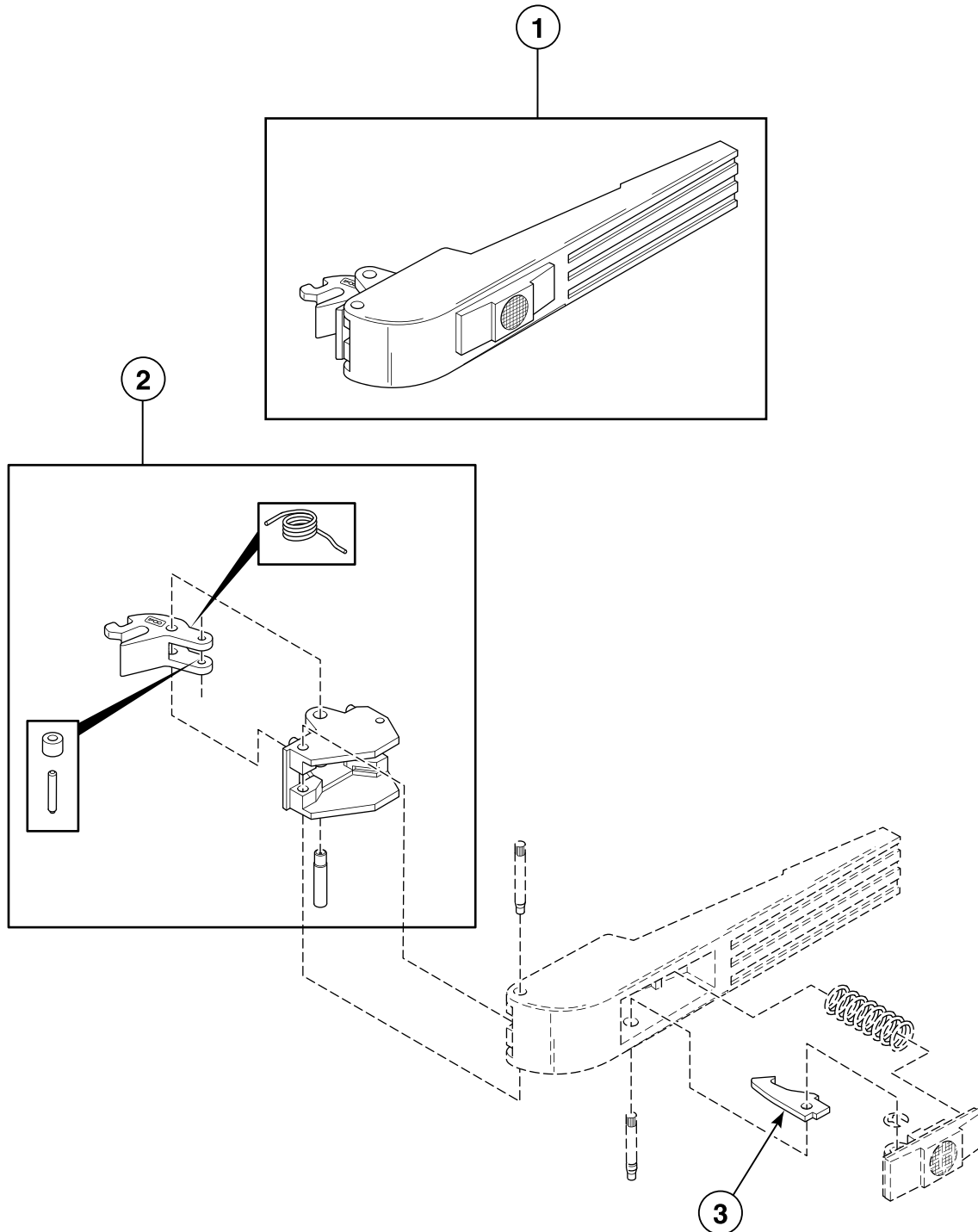
CFD263P_9001005

Door (Drawing 3 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001260	Nut	
2	9001038	Door Hinge Plate Assembly	
3	9001628	Door Hinge Block	
4	9001105	Door Hinge Spacer	1.5 mm
	9001106	Door Hinge Spacer	2 mm
5	9001341	Screw	
6	9001232	Washer	
7	9001486P	Hinge	
8	9001469	O-Ring	
9	9001230	Washer	
10	9001274	Bolt	
11	118/00125/00	Door	
12	217/00065/00P	Door Handle	
13	9001467	Door Handle Stop	
14	9001245	Washer	
15	207/00005/00	Screw	
16	9001258	Nut	
17	202/00111/00	Washer	
18	9001997P	Door Lock Pin and Pivot Block Kit	Includes door lock pin
19	9001501	Door Glass Seal	
20	9001597P	Door Glass	

Door Handle

Models Through 9/30/07

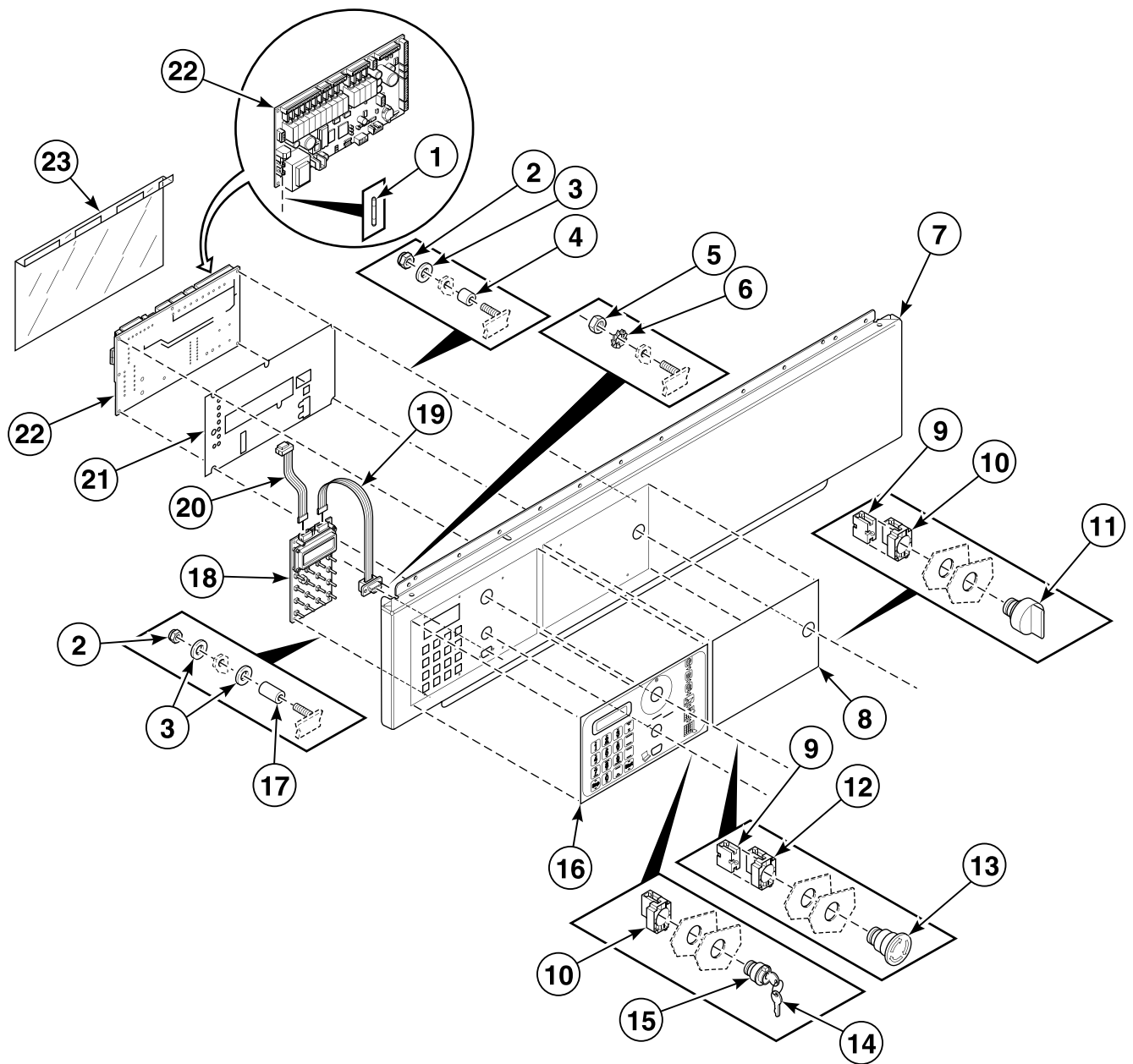


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Door Handle

REF	PART NO.	DESCRIPTION	COMMENTS
1	217/00065/00P	Door Handle	
2	9001474	Door Handle Latch	
3	9001473	Door Handle Catch	

Control Panel



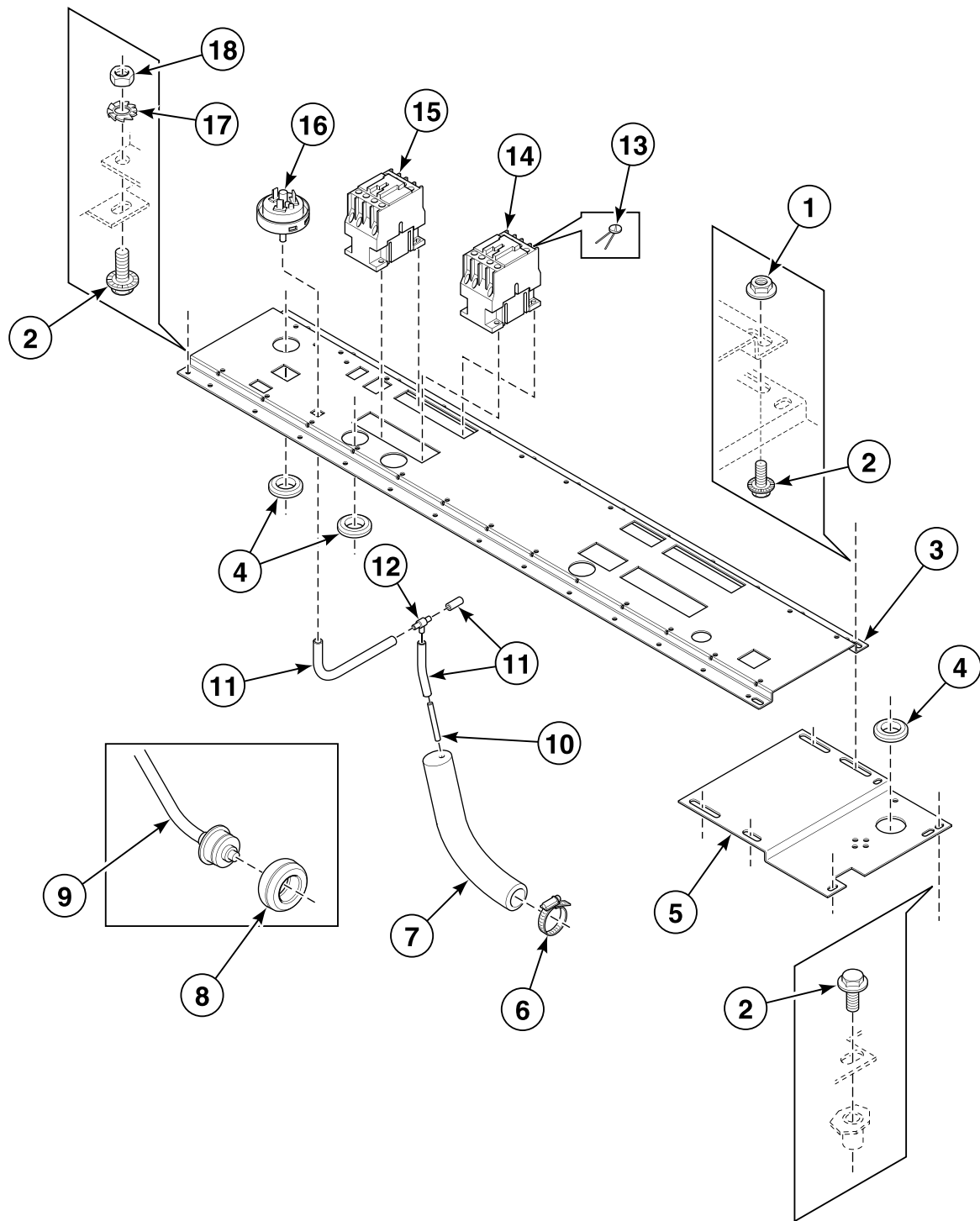
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Control Panel

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001379	Fuse	
2	9001269	Nut	
3	9001523	Washer	
4	9001425	Spacer	
5	9001253	Nut	
6	9001244	Washer	
7	9001089P	Control Panel	Models HX55PVNU6, HX55PVNU7, HX55PVQU6, HX55PVQU7, HX55PVXU6, HX55PVXU7, SX55PVNU6, SX55PVNU7, SX55PVPU6, SX55PVPU7, SX55PVQU6, SX55PVQU7, SX55PVXU6, SX55PVXU7, UX55PVNU6, UX55PVNU7, UX55PVPU6, UX55PVPU7, UX55PVQU6, UX55PVQU7, UX55PVXU6 and UX55PVXU7
	9001068	Control Panel	Models HX75PVNU6, HX75PVNU7, HX75PVQU6, HX75PVQU7, SX75PVNU6, SX75PVNU7, SX75PVQU6, SX75PVQU7, UX75PVNU6, UX75PVNU7, UX75PVPU6, UX75PVPU7, UX75PVQU6 and UX75PVQU7
8	9001562	Overlay	Models UX55PVNU6, UX55PVNU7, UX55PVPU6, UX55PVPU7, UX55PVQU6, UX55PVQU7, UX55PVXU6, UX55PVXU7, UX75PVNU6, UX75PVNU7, UX75PVPU6, UX75PVPU7, UX75PVQU6 and UX75PVQU7
	9001563	Overlay	Models SX55PVNU6, SX55PVNU7, SX55PVPU6, SX55PVPU7, SX55PVQU6, SX55PVQU7, SX55PVXU6, SX55PVXU7, SX75PVNU6, SX75PVNU7, SX75PVQU6 and SX75PVQU7
	9001890	Logo Decal	Models HX55PVNU6, HX55PVNU7, HX55PVQU6, HX55PVQU7, HX55PVXU6, HX55PVXU7, HX75PVNU6, HX75PVNU7, HX75PVQU6 and HX75PVQU7
9	44018901	Contact Block	
10	9001356	Switch Base	
11	9002072	Switch Knob	Steam and electric heat
12	44018701	Contact Block	
13	44018801	Pushbutton	
14	9001756	Programming Key	Key code 455
15	9001378	Programming Key Contact Switch	
16	F9001561	Overlay	
17	9001659	Spacer	
18	209/00580/03P	Display	
19	9001418P	Programming Cable	
20	9001417P	Flat Cable	
21	9001595	Circuit Board Insulation	
22	9002100	Main Control	
	210/01304/07P	Soap Harness	Main control to soap board
23	229/00289/00	Circuit Board Cover	

Control Module Through February 2006 (Drawing 1 of 2)

Models HX55PVNU6, HX55PVNU7, HX55PVQU6, HX55PVQU7, HX55PVXU6, HX55PVXU7, SX55PVNU6, SX55PVNU7, SX55PVPU6, SX55PVPU7, SX55PVQU6, SX55PVQU7, SX55PVXU6, SX55PVXU7, UX55PVNU6, UX55PVNU7, UX55PVPU6, UX55PVPU7, UX55PVQU6, UX55PVQU7, UX55PVXU6 and UX55PVXU7



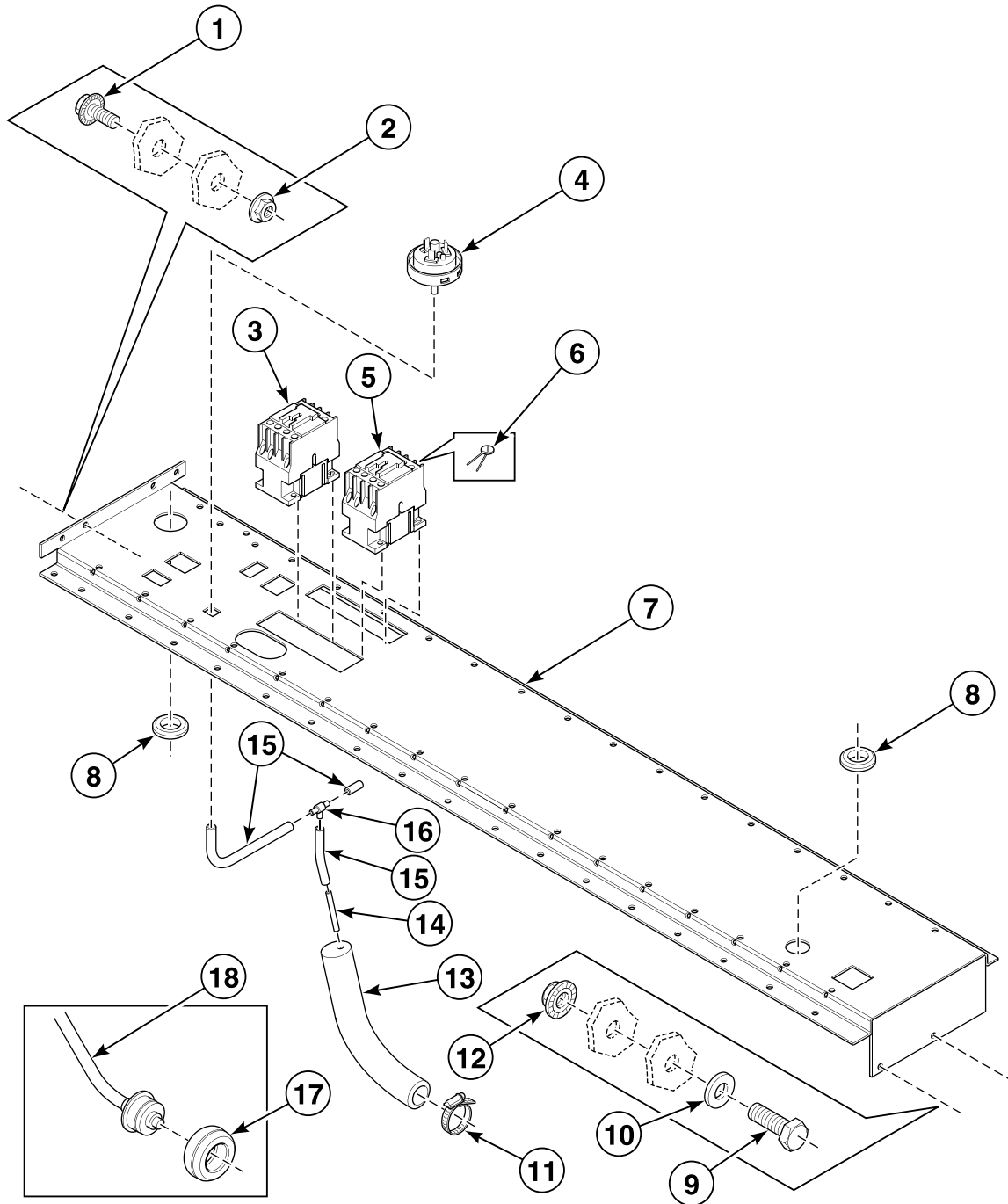
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Control Module Through February 2006 (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001311	Nut	
2	9001310	Bolt	
3	9001053	Electrical Component Plate	
4	9001539	Grommet	
5	9001144	Electrical Component Extension Plate	
6	9001492	Hose Clamp	
7	9001542	Pressure Switch Elbow	
8	9001564	Thermostat Seal	
9	9001660P	Thermostat	
10	9001496	Hose Barb	
11	9002096	Water Level Switch Pressure Hose	
12	9001529	Pressure Switch Hose Tee	
13	9001746	Noise Suppressor	
14	9002066P	Heating Contactor	
15	9001352P	Contactor	
16	9001351P	Pressure Switch	
17	9001241	Washer	
18	9001250	Nut	

Control Module Through February 2006 (Drawing 2 of 2)

Models HX75PVNU6, HX75PVNU7, HX75PVQU6, HX75PVQU7, SX75PVNU6, SX75PVNU7, SX75PVQU6, SX75PVQU7, UX75PVNU6, UX75PVNU7, UX75PVPU6, UX75PVPU7, UX75PVQU6 and UX75PVQU7

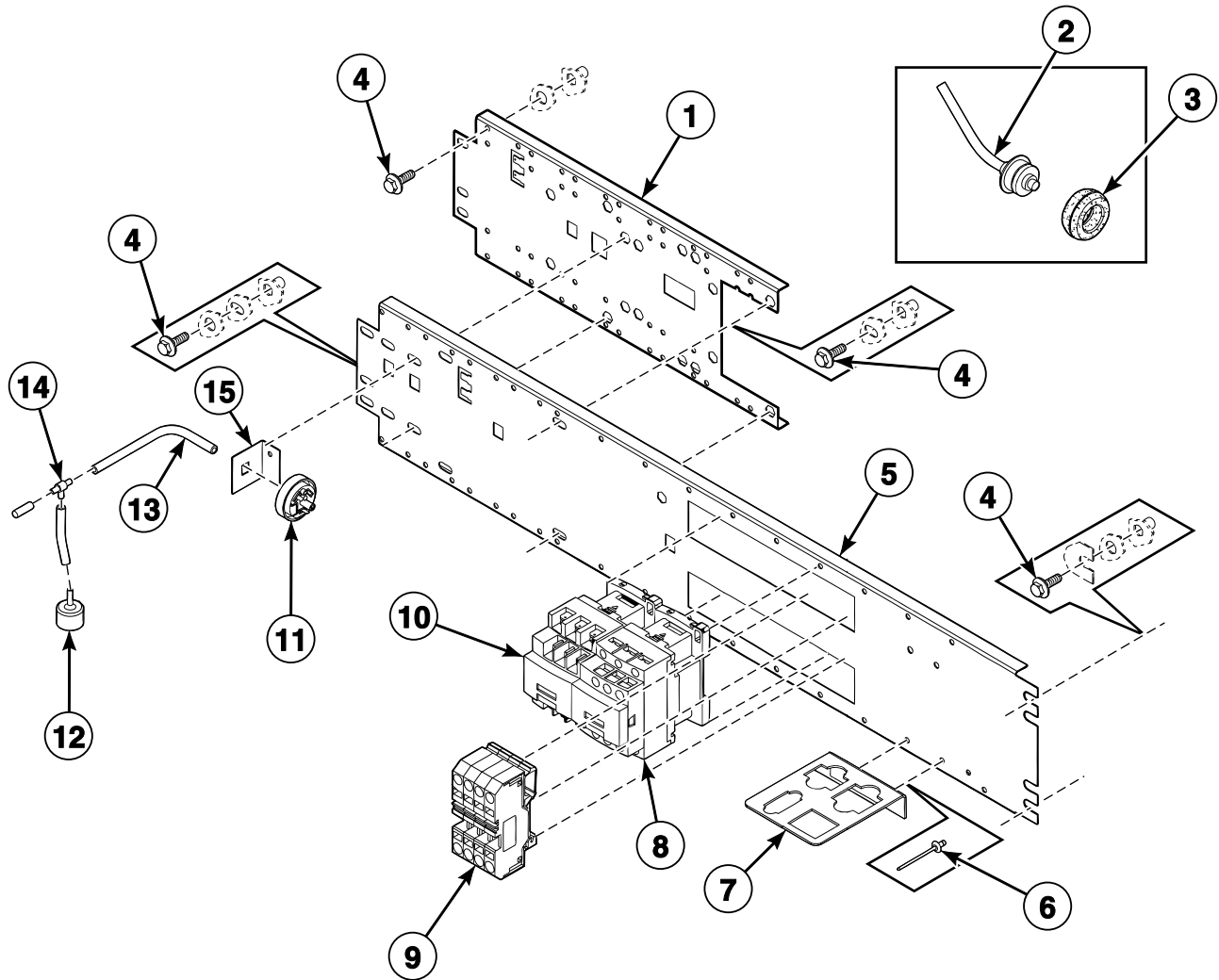


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Control Module Through February 2006 (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001310	Bolt	
2	9001311	Nut	
3	9001352P	Contactor	
4	9001351P	Pressure Switch	
5	9002066P	Heating Contactor	
6	9001746	Noise Suppressor	
7	9001057	Electrical Components Plate	
8	9001539	Grommet	
9	9001277	Bolt	
10	9001230	Washer	
11	9001492	Hose Clamp	
12	9001146	Electrical Components Plate	
13	9001542	Pressure Switch Elbow	
14	9001496	Hose Barb	
15	9002096	Water Level Switch Pressure Hose	
16	9001529	Pressure Switch Hose Tee	
17	9001564	Thermostat Seal	
18	9001669	Thermostat	

Control Module Starting March 2006



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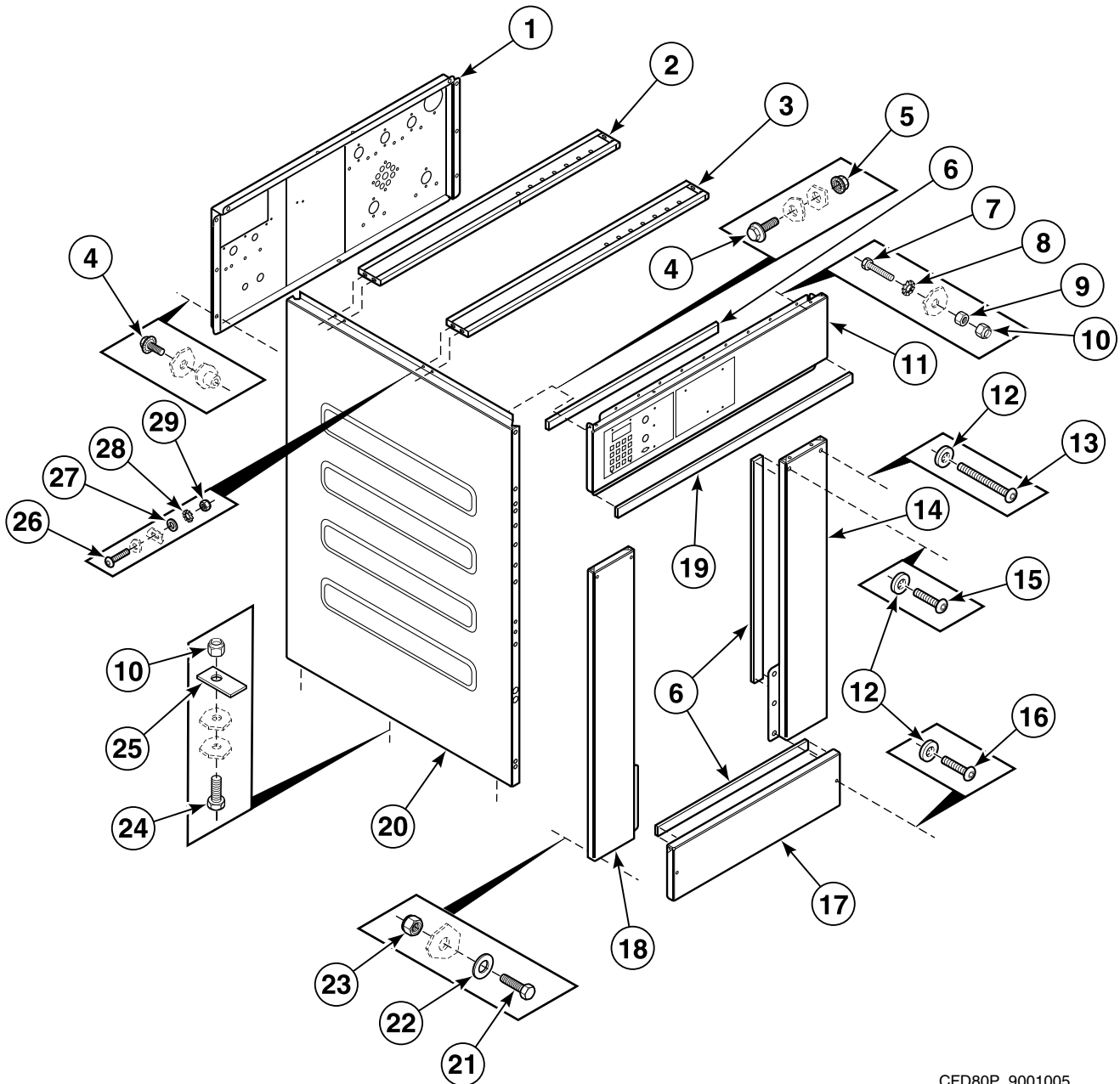
Control Module Starting March 2006

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001958	Electrical Component Mounting Plate	
2	9001669	Thermostat	
3	9001564	Thermostat Seal	
4	9001310	Bolt	
5	9002081	Electrical Components Plate	Includes item 7
6	9002087	Screw	
7	9001960	Support Connector	
8	9002066P	Heating Contactor	Heating
9	N/A	Overload Contactor	2006-1201
	N/A	Overload Contactor	2006-1204
	N/A	Overload Contactor	2006-1304
	N/A	Overload Contactor	2006-1301
	N/A	Overload Contactor	2010-1201
	N/A	Overload Contactor	2010-1204
	N/A	Overload Contactor	2010-1301
10	9001352P	Contactor	Heating
11	9001351P	Pressure Switch	Used through 7/8/08
	209/00029/00	Water Level Switch	Used starting 7/9/08
12	9001932	Pressure Switch Cap	
13	9002096	Water Level Switch Pressure Hose	
14	9001529	Pressure Switch Hose Tee	
15	9002082	Electrical Components Plate	

N/A = Part no longer available

Front, Left Side and Upper Back Panels (Drawing 1 of 2)

Models HX55PVNU6, HX55PVNU7, HX55PVQU6, HX55PVQU7, HX55PVXU6, HX55PVXU7, SX55PVNU6, SX55PVNU7, SX55PVPU6, SX55PVPU7, SX55PVQU6, SX55PVQU7, SX55PVXU6, SX55PVXU7, UX55PVNU6, UX55PVNU7, UX55PVPU6, UX55PVPU7, UX55PVQU6, UX55PVQU7, UX55PVXU6 and UX55PVXU7



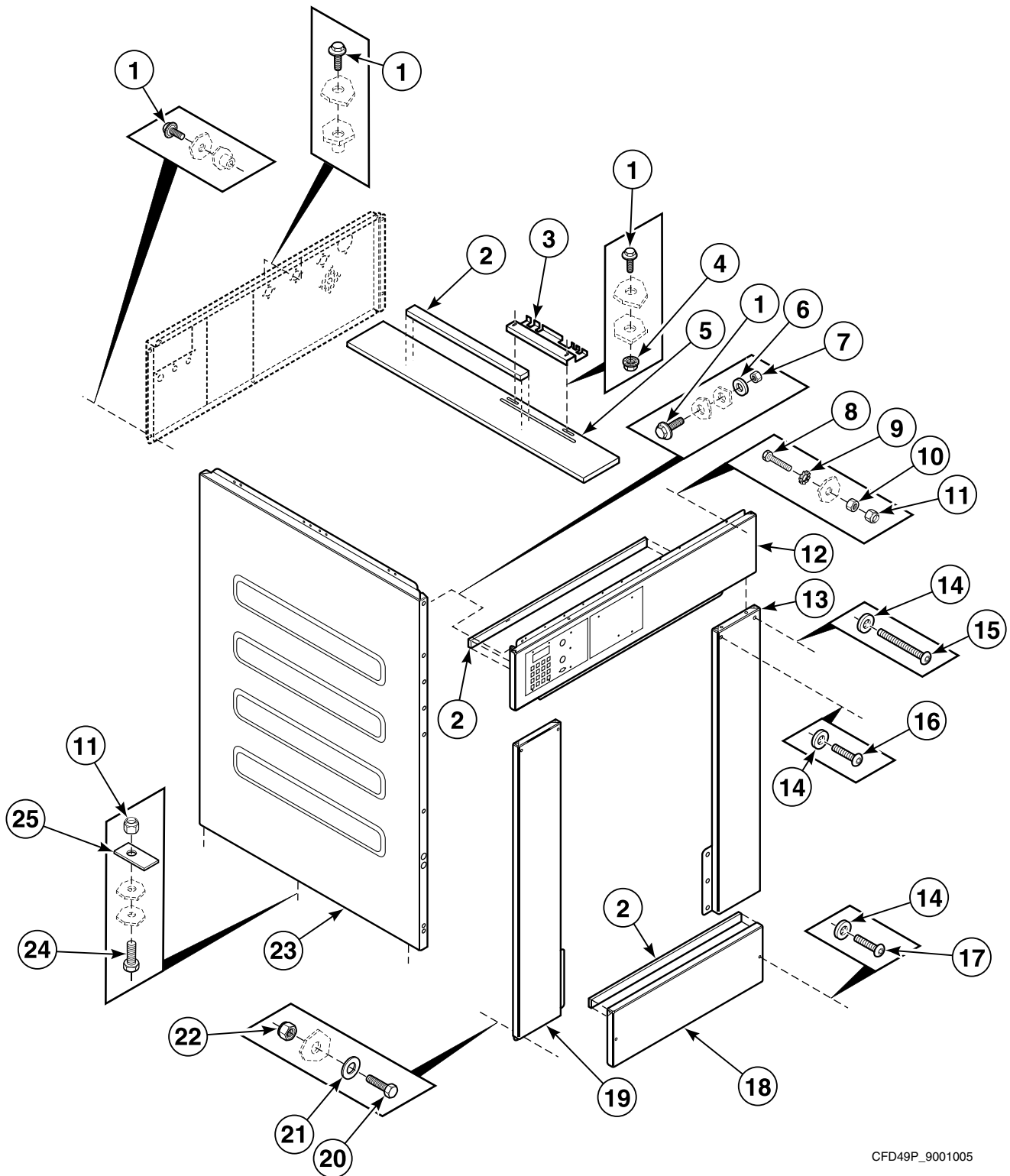
CFD80P_9001005

Front, Left Side and Upper Back Panels (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001062P	Backbridge	
2	9001076	Dispenser Rear Mounting Plate	
3	9001075	Dispenser Front Mounting Plate	
4	9001310	Bolt	
5	9001311	Nut	
6	9001608P	Gasket	
7	9001273	Bolt	
8	9001241	Washer	
9	9001260	Nut	
10	9001254	Nut	
11	9001089P	Control Panel	
12	9001236	Washer	
13	9001661	Screw	
14	9001671P	Right Front Panel	
15	9001670	Screw	
16	9001332	Screw	
17	9001090	Kickplate	
18	9001672	Left Front Panel	
19	F0637762-00	Finger Guard Extension Assembly	
20	9001142P	Side Panel	
21	9001296	Bolt	
22	9001216	Washer	
23	9001262	Nut	
24	9001275	Bolt	
25	9001037	Outlet Pipe Plate Assembly	
26	9001330	Screw	
27	9001229	Washer	
28	9001243	Washer	
29	9001252	Nut	

Front, Left Side and Upper Back Panels (Drawing 2 of 2)

Models HX75PVNU6, HX75PVNU7, HX75PVQU6, HX75PVQU7, SX75PVNU6, SX75PVNU7, SX75PVQU6, SX75PVQU7, UX75PVNU6, UX75PVNU7, UX75PVPU6, UX75PVPU7, UX75PVQU6 and UX75PVQU7

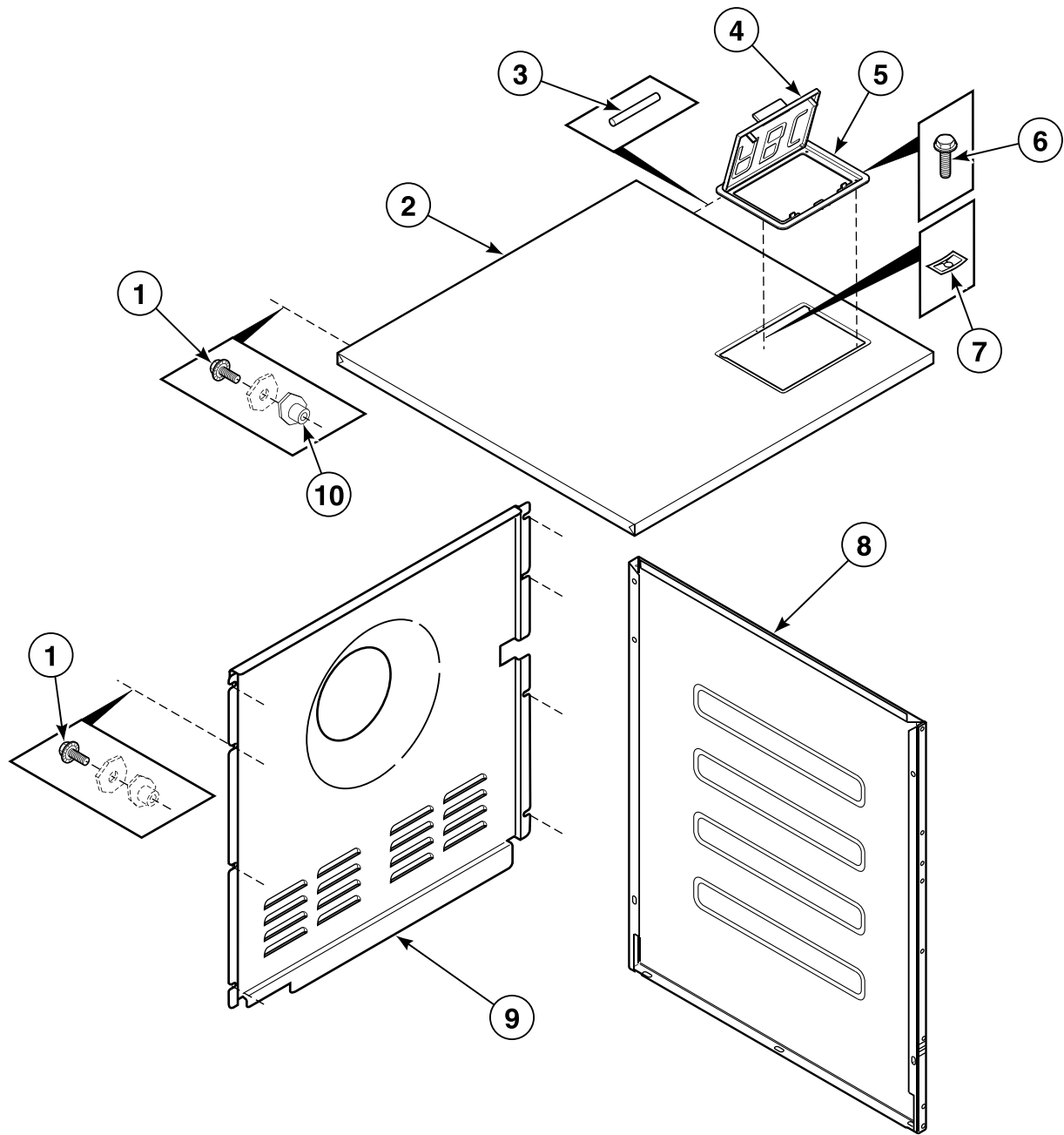


CFD49P_9001005

Front, Left Side and Upper Back Panels (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001310	Bolt	
2	9001608P	Gasket	
3	9001044	Soap Box Support Plate	
4	9001311	Nut	
5	9001054	Dispenser Mounting Plate	
6	9001213	Washer	
7	9001250	Nut	
8	9001273	Bolt	
9	9001241	Washer	
10	9001260	Nut	
11	9001254	Nut	
12	9001068	Control Panel	
13	9001676	Right Front Panel	
14	9001236	Washer	
15	9001661	Screw	
16	9001670	Screw	
17	9001332	Screw	
18	9001090	Kickplate	
19	9001677	Left Front Panel	
20	9001296	Bolt	
21	9001216	Washer	
22	9001262	Nut	
23	9001135P	Side Panel	
24	9001275	Bolt	
25	9001037	Outlet Pipe Plate Assembly	

Top, Right Side and Lower Back Panels

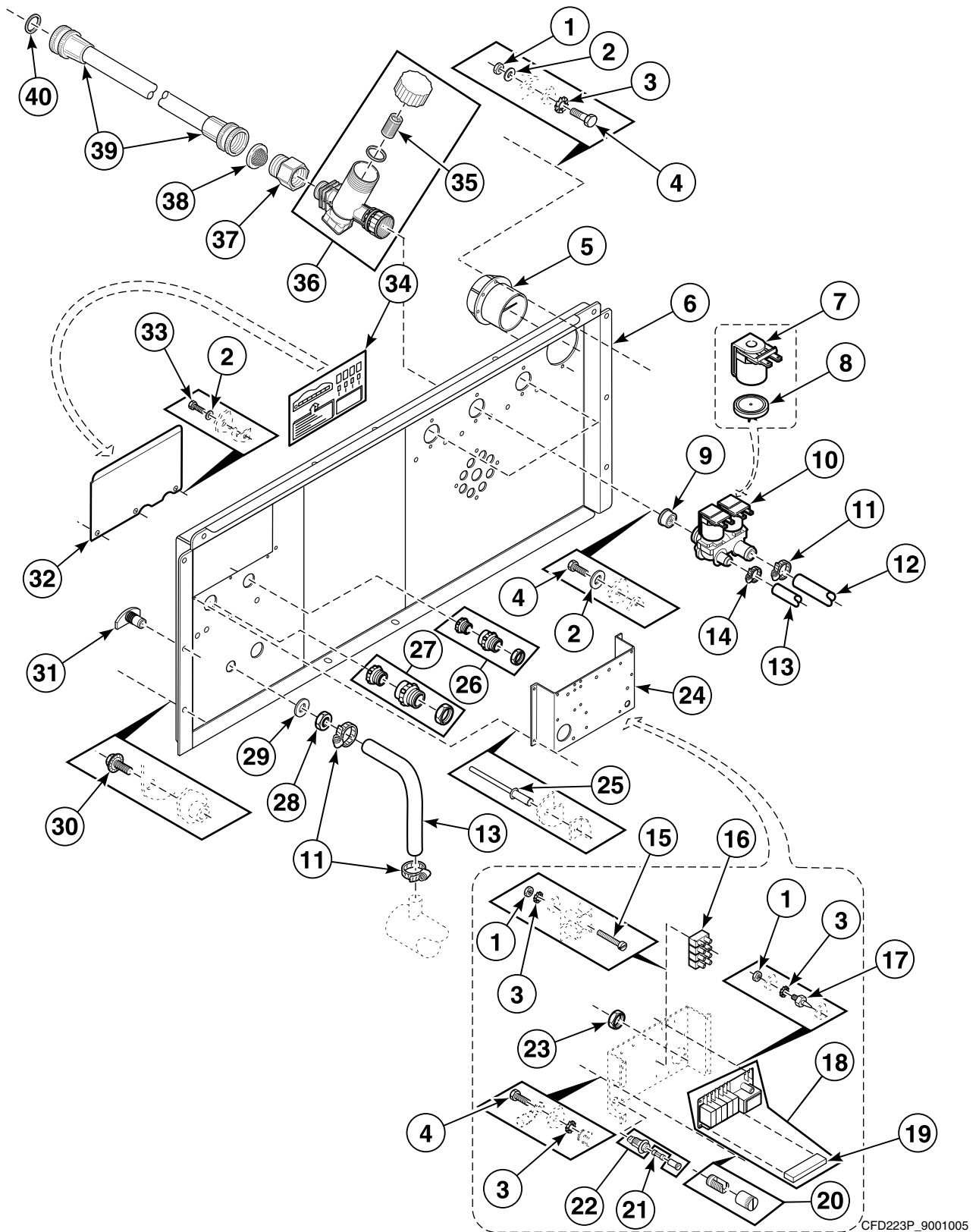


CFD40P_9001005

Top, Right Side and Lower Back Panels

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001310	Bolt	
2	9001145P	Top Panel	Models HX55PVNU6, HX55PVNU7, HX55PVQU6, HX55PVQU7, HX55PVXU6, HX55PVXU7, SX55PVNU6, SX55PVNU7, SX55PVPU6, SX55PVPU7, SX55PVQU6, SX55PVQU7, SX55PVXU6, SX55PVXU7, UX55PVNU6, UX55PVNU7, UX55PVPU6, UX55PVPU7, UX55PVQU6, UX55PVQU7, UX55PVXU6 and UX55PVXU7
	9001067	Top Panel	Models HX75PVNU6, HX75PVNU7, HX75PVQU6, HX75PVQU7, SX75PVNU6, SX75PVNU7, SX75PVQU6, SX75PVQU7, UX75PVNU6, UX75PVNU7, UX75PVPU6, UX75PVPU7, UX75PVQU6 and UX75PVQU7
3	9001516	Soap Dispenser Cover Hinge Rod	
4	9001514	Soap Dispenser Cover	
5	9001515	Soap Dispenser Frame	
6	9001342	Bolt	
7	9001349	Nut	
8	9001142P	Side Panel	Models HX55PVNU6, HX55PVNU7, HX55PVQU6, HX55PVQU7, HX55PVXU6, HX55PVXU7, SX55PVNU6, SX55PVNU7, SX55PVPU6, SX55PVPU7, SX55PVQU6, SX55PVQU7, SX55PVXU6, SX55PVXU7, UX55PVNU6, UX55PVNU7, UX55PVPU6, UX55PVPU7, UX55PVQU6, UX55PVQU7, UX55PVXU6 and UX55PVXU7
	9001135P	Side Panel	Models HX75PVNU6, HX75PVNU7, HX75PVQU6, HX75PVQU7, SX75PVNU6, SX75PVNU7, SX75PVQU6, SX75PVQU7, UX75PVNU6, UX75PVNU7, UX75PVPU6, UX75PVPU7, UX75PVQU6 and UX75PVQU7
9	9001046P	Rear Panel	Models HX55PVNU6, HX55PVNU7, HX55PVQU6, HX55PVQU7, HX55PVXU6, HX55PVXU7, SX55PVNU6, SX55PVNU7, SX55PVPU6, SX55PVPU7, SX55PVQU6, SX55PVQU7, SX55PVXU6, SX55PVXU7, UX55PVNU6, UX55PVNU7, UX55PVPU6, UX55PVPU7, UX55PVQU6, UX55PVQU7, UX55PVXU6 and UX55PVXU7
	9001045	Rear Panel	Models HX75PVNU6, HX75PVNU7, HX75PVQU6, HX75PVQU7, SX75PVNU6, SX75PVNU7, SX75PVQU6, SX75PVQU7, UX75PVNU6, UX75PVNU7, UX75PVPU6, UX75PVPU7, UX75PVQU6 and UX75PVQU7
10	9001271	Bushing	

Upper Back Panel (Drawing 1 of 4)



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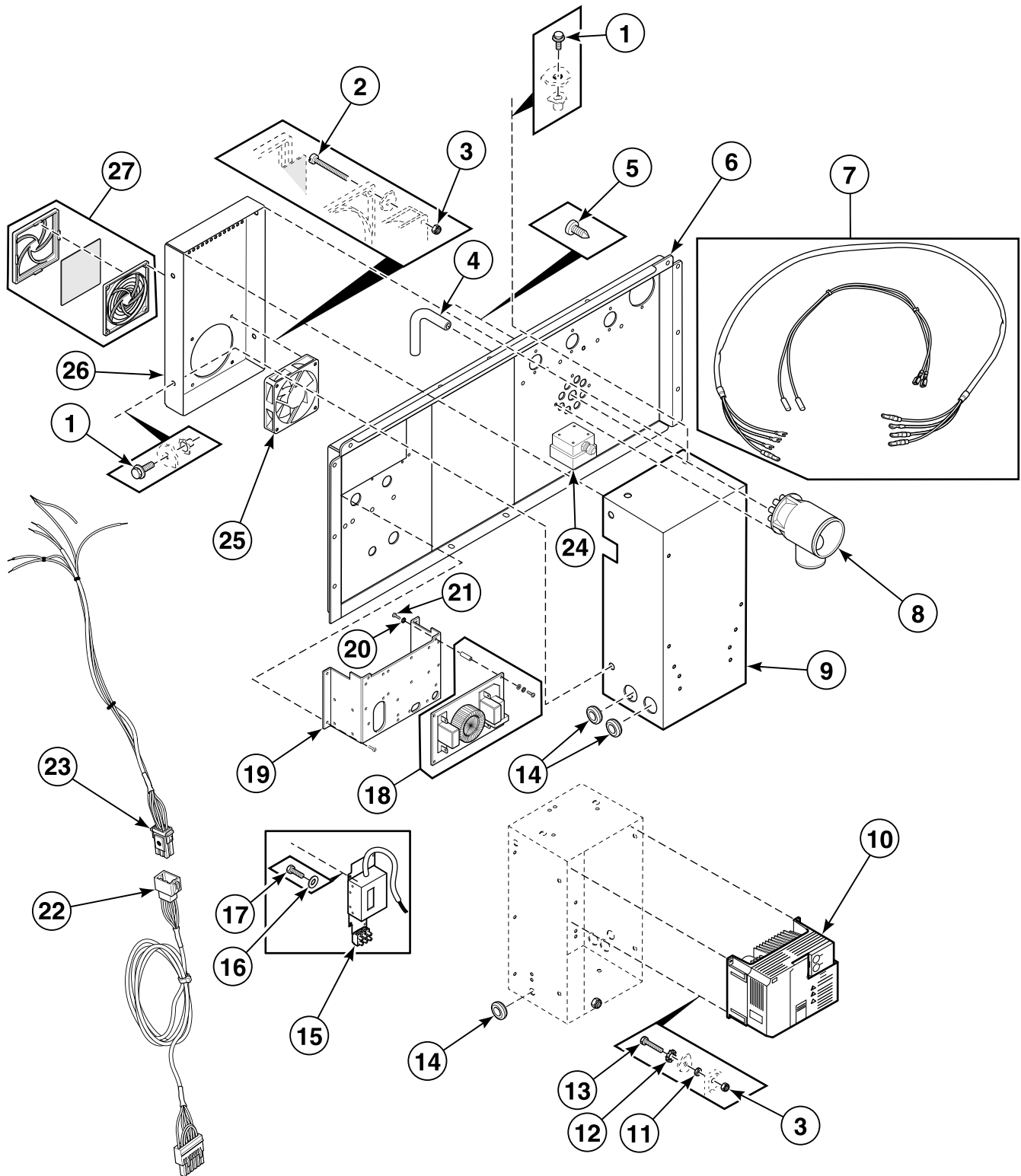
Upper Back Panel (Drawing 1 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001252	Nut	
2	9001229	Washer	
3	9001243	Washer	
4	9001292	Bolt	
5	9001510	Hose Vent	
6	9001062P	Backbridge	55 pound models through Serial No. 0605755252
	N/A	Backbridge	75 pound models through Serial No. 0605775058
7	9001753P	Inlet Valve Solenoid	
8	9001743	Diaphragm	
9	F200052400	Inlet Valve Restrictor	Cold water valve
	223/00390/00	Flow Restrictor	Hot water valve
10	9001377P	2-Way Inlet Valve	Standard thread; 3 required
	209/00316/00P	2-Way Inlet Valve	Metric thread; 3 required
11	9001492	Hose Clamp	
12	9001500	Water Hose	
13	9001498	Water Hose	
14	F200205	Hose Clamp	No. 10
15	9001329	Screw	
16	9001354	Terminal Block	
17	9001429	Standoff	
18	9001366P	Soap Injection PCB with Fuse	Includes item 19
19	9001888	Connector	
20	9001350	Ground Terminal	
21	9001384	Fuse	
22	9001364	Fuse Holder	
23	9001539	Grommet	
24	N/A	Electrical Connection Plate	
25	9001346	Rivet	
26	9001431	Cordlock	PE16
27	9001432	Cordlock	PG21
28	9001270	Nut	
29	9001209	Washer	
30	9001310	Bolt	
31	9001487	Prewash and Mainwash Nozzle	
32	9001040	Electrical Connection Plate	
33	9001279	Bolt	
34	N/A	Electrical Connection Sticker	
35	209/00385/01	Filter	
36	209/00385/00	Filter	
37	9001990	Water Valve Adapter	Converts from metric to standard thread
38	28605	Washer	
39	F200164	Water Hose	Standard thread
	F200166	Water Hose	Metric thread
40	20290	Washer	

N/A = Part no longer available

Upper Back Panel (Drawing 2 of 4)

Models HX55PVNU6, HX55PVNU7, HX55PVQU6, HX55PVQU7, HX55PVXU6, HX55PVXU7, SX55PVNU6, SX55PVNU7, SX55PVPU6, SX55PVPU7, SX55PVQU6, SX55PVQU7, SX55PVXU6, SX55PVXU7, UX55PVNU6, UX55PVNU7, UX55PVPU6, UX55PVPU7, UX55PVQU6, UX55PVQU7, UX55PVXU6 and UX55PVXU7



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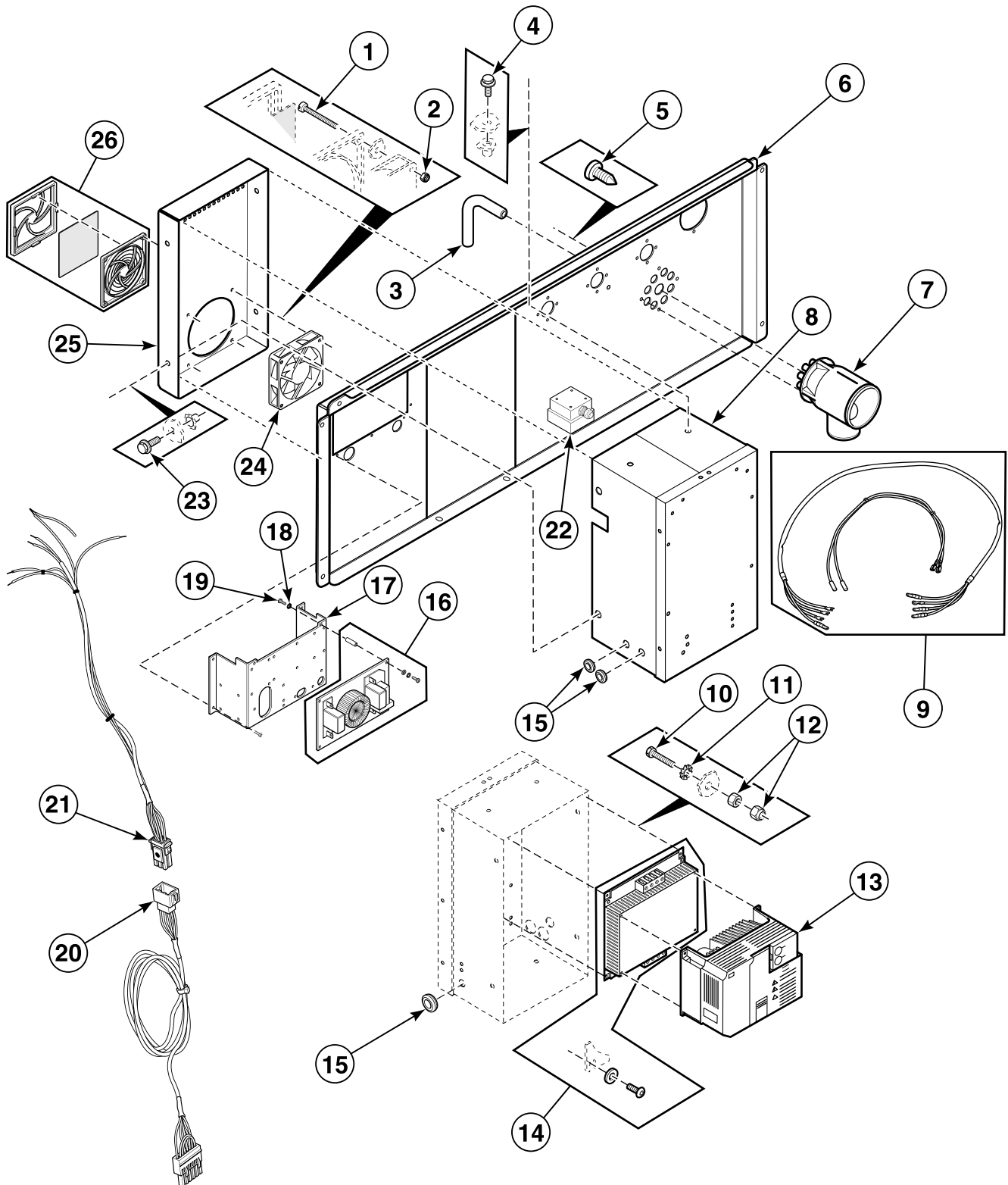
Upper Back Panel (Drawing 2 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
	9001011P	Parameter Unit Assembly	Includes 9001011 Parameter Unit Assembly and 9001895 Parameter Unit Program Cable
1	9001310	Bolt	
2	9001317	Bolt	
3	9001267	Nut	
4	9001531	Pressure Hose	
5	208/00130/00	Screw	
6	9001062P	Backbridge	Models through Serial No. 0605755252
7	9002078	Inverter to Motor Harness	
8	9001550	Liquid Soap Manifold	
9	9001060	Inverter Drive Box	
10	9001581	Inverter	P, Q and X-voltage; 240 Volt/1 Phase, 2.2 kW
	9001891	Inverter Drive	N and P-voltage; 380 Volt/3 Phase, 2.2 kW
	9002035	Inverter Fan	
11	9001252	Nut	
12	9001242	Washer	
13	9001278	Bolt	
14	9001530	Grommet	
15	9001593	Noise Filter	
16	9001229	Washer	
17	9001323	Screw	
18	9001896P	Filter	16A1; Standard; Models starting 1/8/04
	9001899	Filter	45A1; 220 Volt/1 Phase models with electric heat; Models starting 1/8/04
	9001897	Filter	16A3; 220 Volt/3 Phase, 4.2 and 6 kW models with electric heat; Models starting 1/8/04
	9001898	Filter	40A3; 400 Volt/3 Phase, 9 kW models with electric heat; Models starting 1/8/04
19	N/A	Electrical Connection Plate	Models through Serial No. 0605755252
20	9001243	Washer	
21	9001292	Bolt	
22	9001904P	Connector to Inverter Harness	From the main control to the inverter drive
23	9001905	Wire Harness Assembly	From the main control to the inverter drive
24	9001986	Transformer	N-voltage
25	9001375P	Cooling Fan	
26	F200167500	AC Drive Cover	
27	9001376	Fan Grill	Models through 10/5/08
	209/00287/11	AC Drive Filter	Models starting 10/6/08

N/A = Part no longer available

Upper Back Panel (Drawing 3 of 4)

Models HX75PVNU6, HX75PVNU7, HX75PVQU6, HX75PVQU7, SX75PVNU6, SX75PVNU7, SX75PVQU6, SX75PVQU7, UX75PVNU6, UX75PVNU7, UX75PVPU6, UX75PVPU7, UX75PVQU6 and UX75PVQU7



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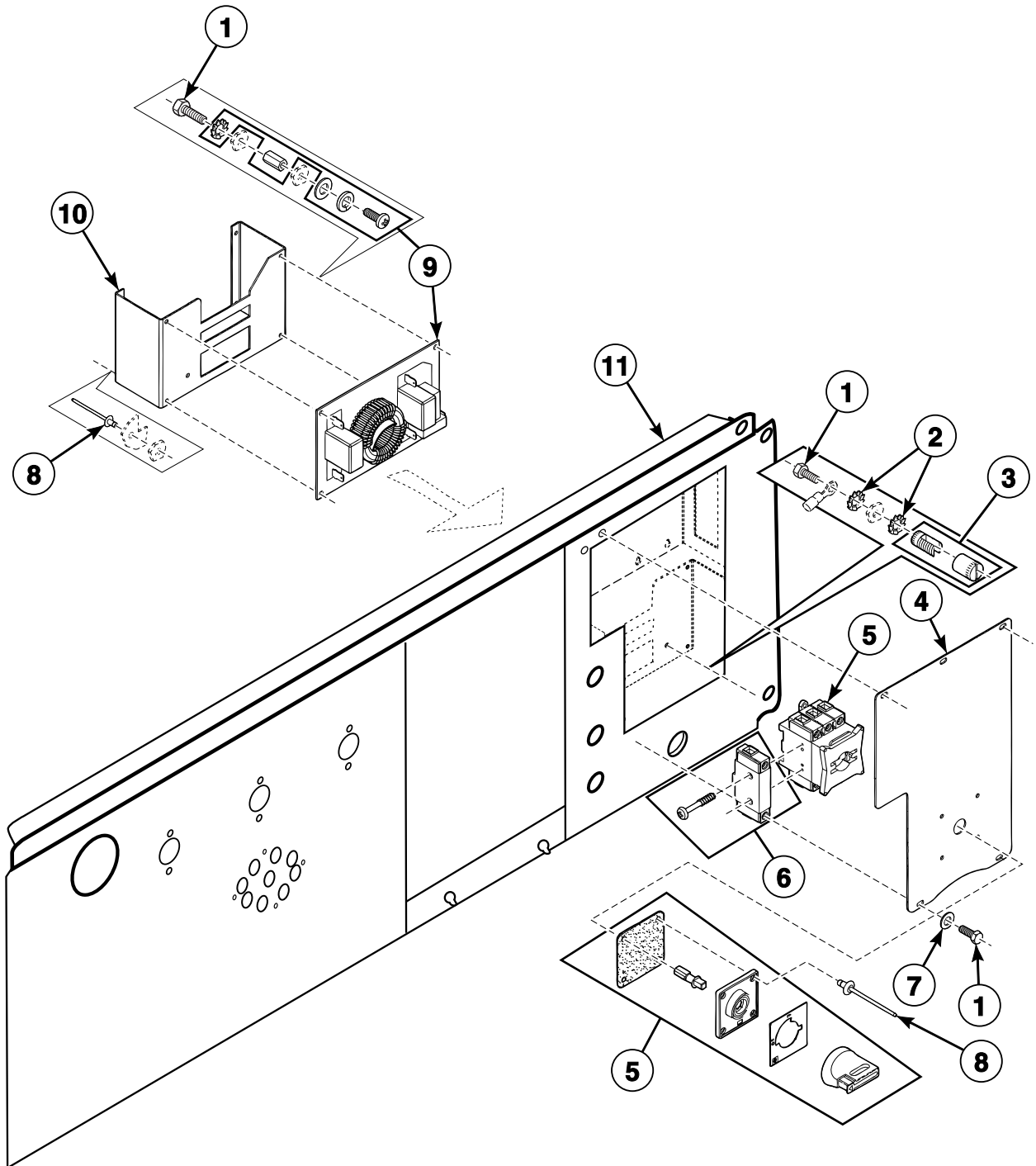
Upper Back Panel (Drawing 3 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
	9001011P	Parameter Unit Assembly	Includes 9001011 Parameter Unit Assembly and 9001895 Parameter Unit Program Cable
1	9001317	Bolt	
2	9001267	Nut	
3	9001531	Pressure Hose	
4	9001310	Bolt	
5	208/00130/00	Screw	
6	N/A	Backbridge	Models through Serial No. 0605775058
7	9001550	Liquid Soap Manifold	
8	9001059	Inverter Drive Box	
9	9002079	Inverter to Motor Harness	
10	9001278	Bolt	
11	9001242	Washer	
12	9001261	Nut	
13	9001585P	Inverter	3.7 kW; 3 x 240 Volt
	9001586P	Inverter	3.7 kW; 3 x 380 Volt
	9002035	Inverter Fan	
14	9001590	Noise Filter	
15	9001530	Grommet	
16	9001896P	Filter	16A1; Standard; Models starting 1/8/04
	9001899	Filter	45A1; 220 Volt/1 Phase models with electric heat; Models starting 1/8/04
	9001897	Filter	16A3; 220 Volt/3 Phase, 4.2 and 6 kW models with electric heat; Models starting 1/8/04
	9001898	Filter	40A3; 400 Volt/3 Phase, 9 kW models with electric heat; Models starting 1/8/04
17	9001902	Electrical Connection Plate	Models through Serial No. 0605775058
18	9001243	Washer	
19	9001292	Bolt	
20	9001905	Wire Harness Assembly	From the main control to the inverter drive
21	9001904P	Connector to Inverter Harness	From the main control to the inverter drive
22	9001986	Transformer	N-voltage
23	9001310	Bolt	
24	9001375P	Cooling Fan	
25	9001061	Inverter Box Cover	
26	9001376	Fan Grill	Models through 10/5/08
	209/00287/11	AC Drive Filter	Models starting 10/6/08

N/A = Part no longer available

Upper Back Panel (Drawing 4 of 4)

55 Pound Models Starting Serial No. 0605755253
75 Pound Models Starting Serial No. 0605775059

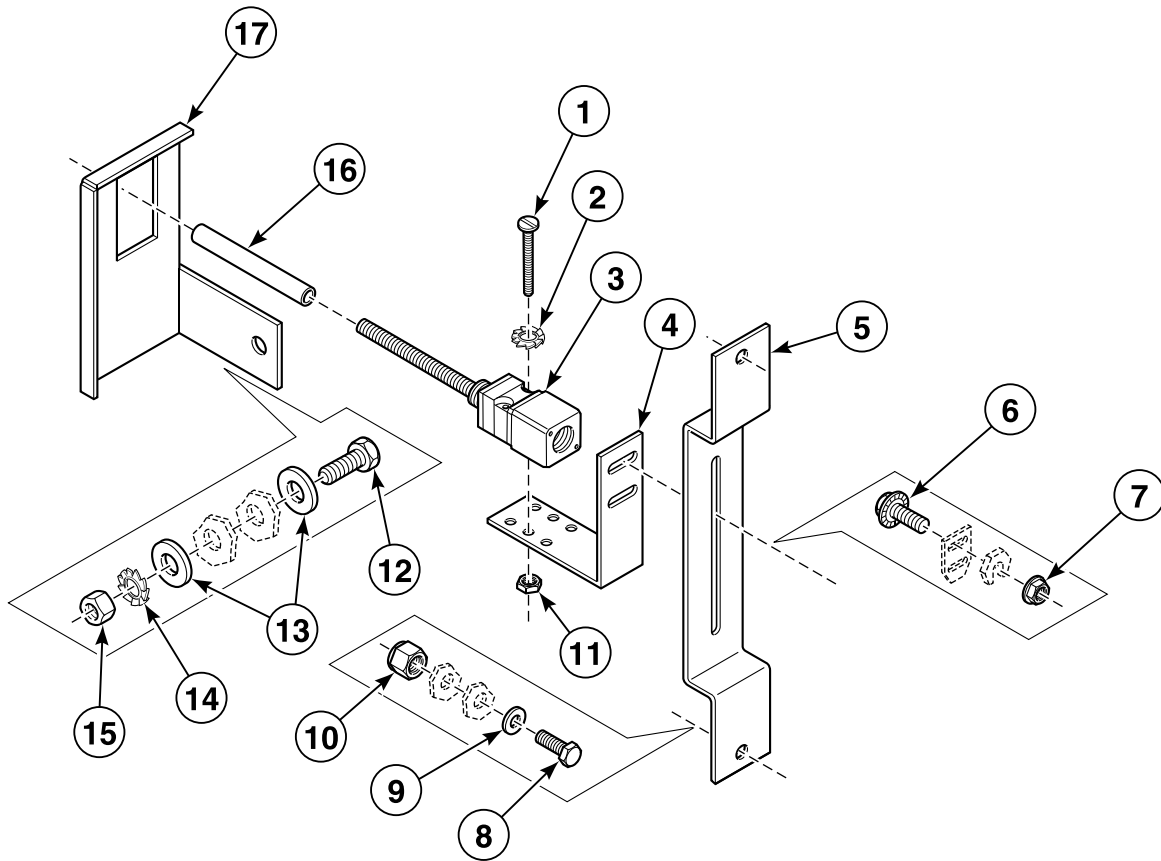


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Upper Back Panel (Drawing 4 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001292	Bolt	
2	9001243	Washer	
3	9001350	Ground Terminal	
4	9002088	Main Switch Cover	
5	9001390	Main Switch	Standard and steam heat
	9002089P	Main Switch	Electric heat; 40 A
	9001387	Main Switch	Electric heat; 80 A
6	9001391	Neutral Terminal Block	25 A VZ-11
	9001388	Neutral Terminal Block	63/80 A VZ-12
7	9001229	Washer	
8	9001346	Rivet	
9	9001896P	Filter	16A1; Standard; Models starting 1/8/04
	9001899	Filter	45A1; 220 Volt/1 Phase models with electric heat; Models starting 1/8/04
	9001897	Filter	16A3; 220 Volt/3 Phase, 4.2 and 6 kW models with electric heat; Models starting 1/8/04
	9001898	Filter	40A3; 220 Volt/3 Phase, 9 kW models with electric heat; Models starting 1/8/04
10	9002090	Filter Bracket	
11	9002092	Backbridge	Models HX55PVNU6, HX55PVNU7, HX55PVQU6, HX55PVQU7, HX55PVXU6, HX55PVXU7, SX55PVNU6, SX55PVNU7, SX55PVPU6, SX55PVPU7, SX55PVQU6, SX55PVQU7, SX55PVXU6, SX55PVXU7, UX55PVNU6, UX55PVNU7, UX55PVPU6, UX55PVPU7, UX55PVQU6, UX55PVQU7, UX55PVXU6 and UX55PVXU7
	9002091	Upper Back Panel	Models HX75PVNU6, HX75PVNU7, HX75PVQU6, HX75PVQU7, SX75PVNU6, SX75PVNU7, SX75PVQU6, SX75PVQU7, UX75PVNU6, UX75PVNU7, UX75PVPU6, UX75PVPU7, UX75PVQU6 and UX75PVQU7

Balance Switch

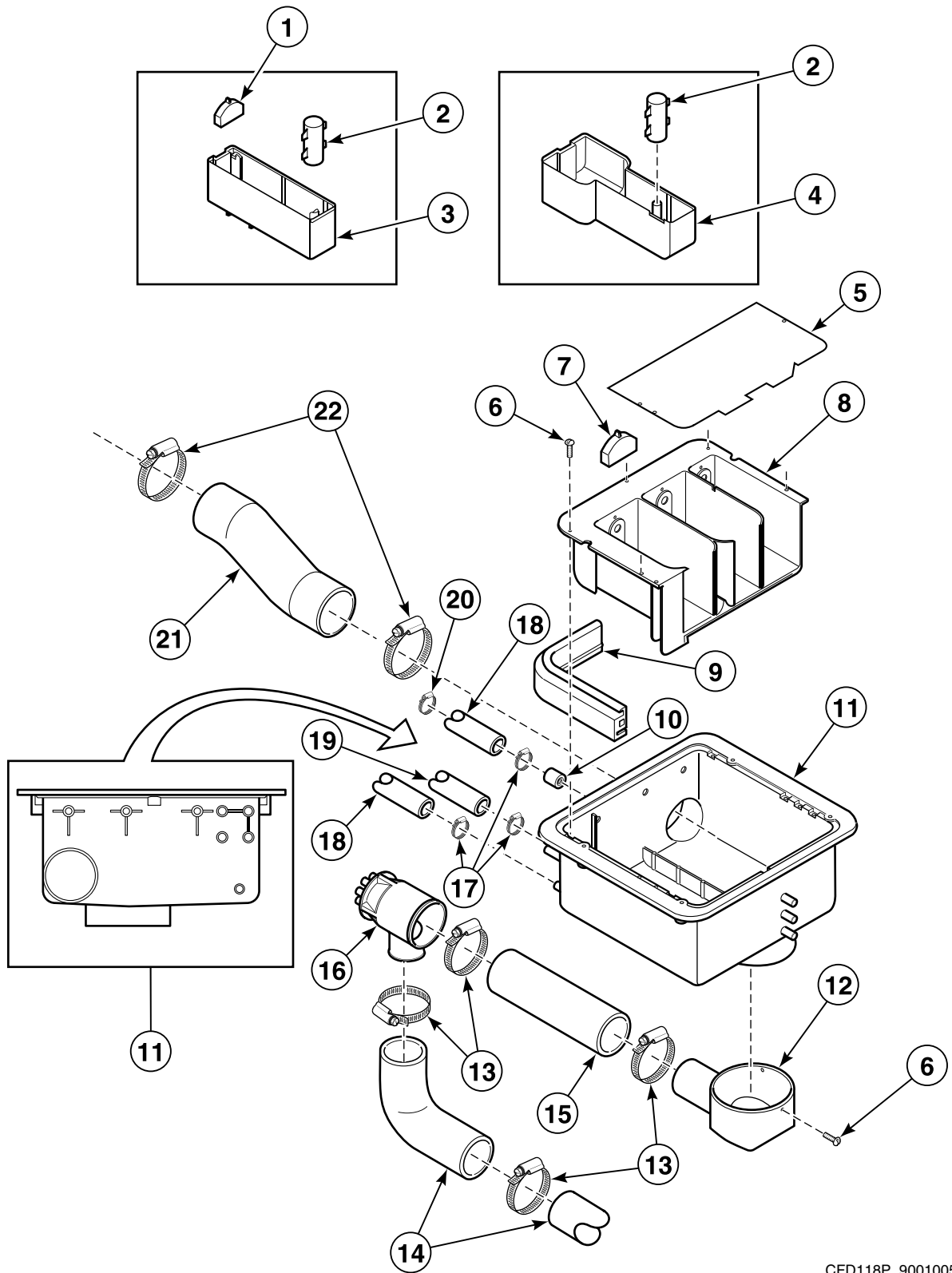


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Balance Switch

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001325	Screw	
2	9001243	Washer	
3	9001369	Out-of-Balance Switch	
4	9001041	Tilt Switch Bracket	
5	9001056	Out-of-Balance Switch Bracket	
6	9001310	Bolt	
7	9001311	Nut	
8	9001277	Bolt	
9	9001230	Washer	
10	9001254	Nut	
11	9001252	Nut	
12	9001287	Bolt	
13	9001216	Washer	
14	9001240	Washer	
15	9001249	Nut	
16	9001766	Out-of-Balance Switch Boot	
17	9001094	Out-of-Balance Switch Bracket	

Supply Dispenser

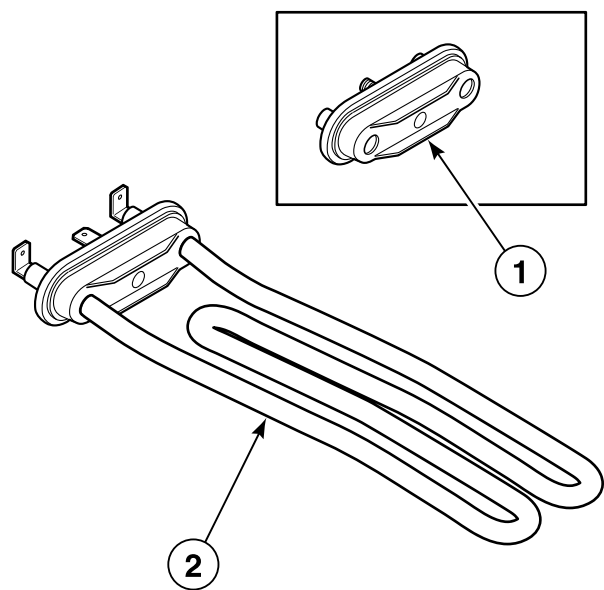


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Supply Dispenser

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001508	Softener Spray Nozzle	
2	9001507	Soap Dispenser Rinse Siphon	
3	9001506	Rinse Insert	
4	9001511	Liquid Soap Dispenser Insert	
5	F200047800	Supply Deflector	
6	208/00130/00	Screw	
7	9001509	Soap Spray Nozzle	
8	223/00102/30	Soap Dispenser Assembly	
9	9001522	Soap Dispenser Gasket	
10	F060334200P	Restrictor Assembly	
11	9001513	Dispenser Assembly	
12	9001538	Dispenser Drain Funnel	
13	9001502	Hose Clamp	
14	9001674	Siphon Break Hose	Models HX55PVNU6, HX55PVNU7, HX55PVQU6, HX55PVQU7, HX55PVXU6, HX55PVXU7, SX55PVNU6, SX55PVNU7, SX55PVPU6, SX55PVPU7, SX55PVQU6, SX55PVQU7, SX55PVXU6, SX55PVXU7, UX55PVNU6, UX55PVNU7, UX55PVPU6, UX55PVPU7, UX55PVQU6, UX55PVQU7, UX55PVXU6 and UX55PVXU7
	9001679	Siphon Break Hose	Models HX75PVNU6, HX75PVNU7, HX75PVQU6, HX75PVQU7, SX75PVNU6, SX75PVNU7, SX75PVQU6, SX75PVQU7, UX75PVNU6, UX75PVNU7, UX75PVPU6, UX75PVPU7, UX75PVQU6 and UX75PVQU7
15	9001673	Siphon Break Dispenser Hose	Models HX55PVNU6, HX55PVNU7, HX55PVQU6, HX55PVQU7, HX55PVXU6, HX55PVXU7, SX55PVNU6, SX55PVNU7, SX55PVPU6, SX55PVPU7, SX55PVQU6, SX55PVQU7, SX55PVXU6, SX55PVXU7, UX55PVNU6, UX55PVNU7, UX55PVPU6, UX55PVPU7, UX55PVQU6, UX55PVQU7, UX55PVXU6 and UX55PVXU7
	9001678	Siphon Break Dispenser Hose	Models HX75PVNU6, HX75PVNU7, HX75PVQU6, HX75PVQU7, SX75PVNU6, SX75PVNU7, SX75PVQU6, SX75PVQU7, UX75PVNU6, UX75PVNU7, UX75PVPU6, UX75PVPU7, UX75PVQU6 and UX75PVQU7
16	9001550	Liquid Soap Manifold	
17	F200205	Hose Clamp	No. 10
18	9001499	Water Hose	
19	9001500	Water Hose	
20	36801	Hose Clamp	No. 8
21	9001521	Vent Hose	
22	9001495	Hose Clamp	

Electric Heating Option

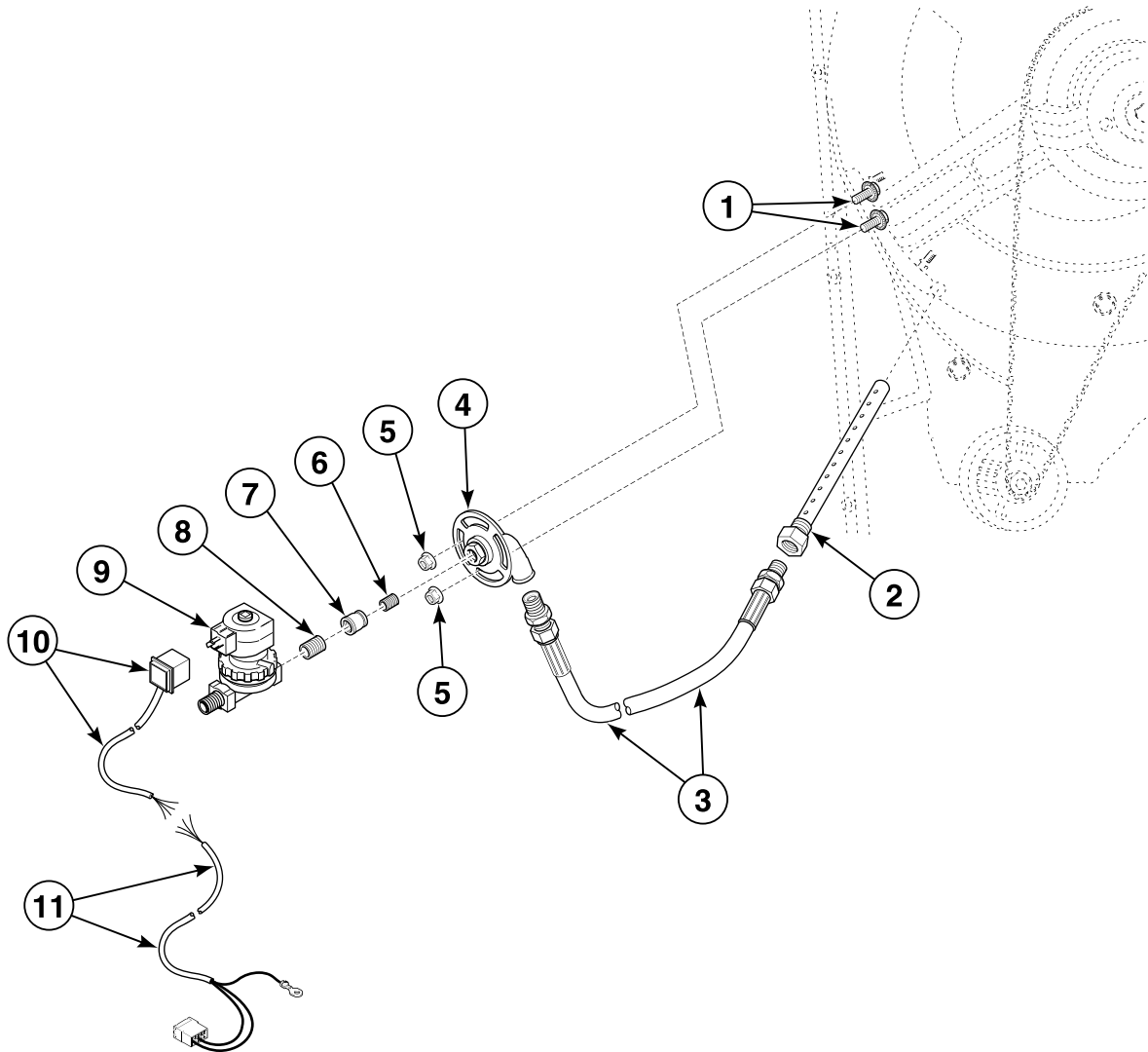


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Electric Heating Option

REF	PART NO.	DESCRIPTION	COMMENTS
1	F360202	Heating Element Plug	
2	9001411	Heating Element	3000 W

Steam Heating Option



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Steam Heating Option

REF	PART NO.	DESCRIPTION	COMMENTS
	808P3	Steam Kit	Includes items 1-11 and installation instructions
1	9001310	Bolt	
2	9001118	Steam Injector	
3	9001471P	Steam Hose	
4	9001107	Steam Inlet	
5	9001311	Nut	
6	F420707	Nipple	1/2 inch
7	F200001100	Reducer	
8	F200001200	Nipple	3/8 inch
9	F380787P	Steam Valve	
10	F605220	Steam Valve Harness	
11	9001751	Main Control Heat Harness	

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