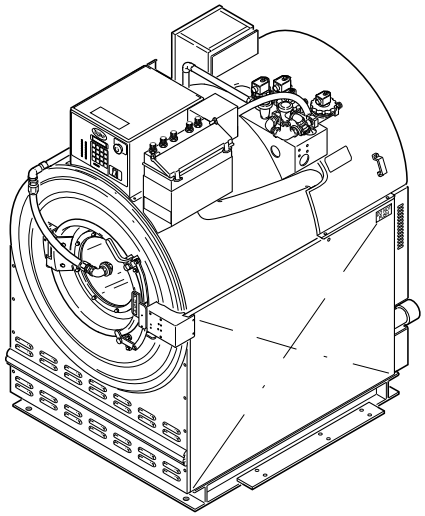
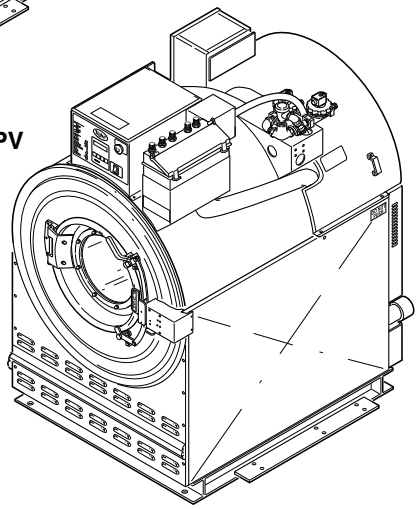
Washer-Extractor

Pocket Hardmount

Refer to Page 3 for Model Numbers



Models UW80PV and UW100PV



Model UW100VV

PHM1404C

Parts

Alliance Laundry Systems

www.alliancelaundry.com

Part No. F232121R19
June 2013

Table of Contents

Title	Page
Parts Ordering Information	2
Nameplate Location	2
Model Identification	3
Pocket Hardmount Washer-Extractor Product Overview	4
Decals	6
Control Module (Drawing 1 of 7) - Models UW80PV and UW100PV	8
Control Module (Drawing 2 of 7) - Model UW100VV	10
Control Module (Drawing 3 of 7) - Models UW80PV and UW100PV	12
Control Module (Drawing 4 of 7) - Model UW100VV	14
Control Module (Drawing 5 of 7)	16
Control Module (Drawing 6 of 7)	18
Control Module (Drawing 7 of 7)	20
Balance Switch and Temperature Probe	22
Front, Rear and Side Panels	24
Door and Spray Tube Assembly	26
Door Lock	28
Basket, Shell and Frame (Drawing 1 of 2)	30
Basket, Shell and Frame (Drawing 2 of 2)	32
Supply Dispenser	34
Water Supply Valve and Hoses to Supply Dispenser - Mueller Valve	36
Water Supply Valve and Hoses to Supply Dispenser - Elbi Valve	38
Spray Plumbing - Models UW80PV and UW100PV	40
Fill Plumbing	42
Vacuum Breaker Assembly with Leak Containment Kit	44
Drain System, Overflow and Vent Pipes	46
Motor, Pulley and Bearings	48
AC Drive	50
Electric Heat Option - Models UW80PV and UW100PV	52
Steam Heat Option	54
Water-Saving System Main View - Model UW100PV	56
Water-Saving System Pump Sub-Assembly - Model UW100PV	58
Water-Saving System Control Module Sub-Assembly - Model UW100PV	60
Wet-Clean Assembly Main View - Models UW80PV and UW100PV	62
Security Fasteners	64
Special Tools	66
Parts Index	69

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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

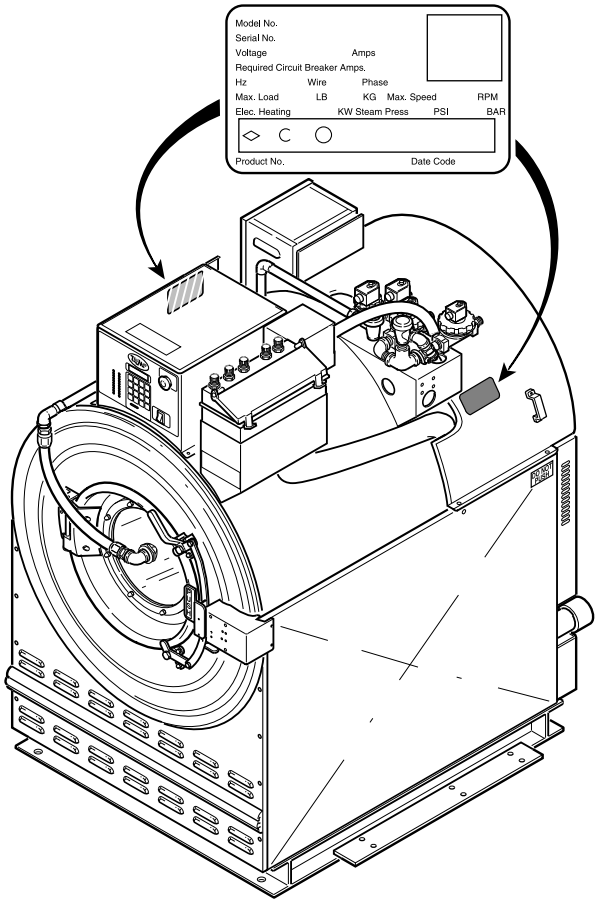
For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



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Model Identification

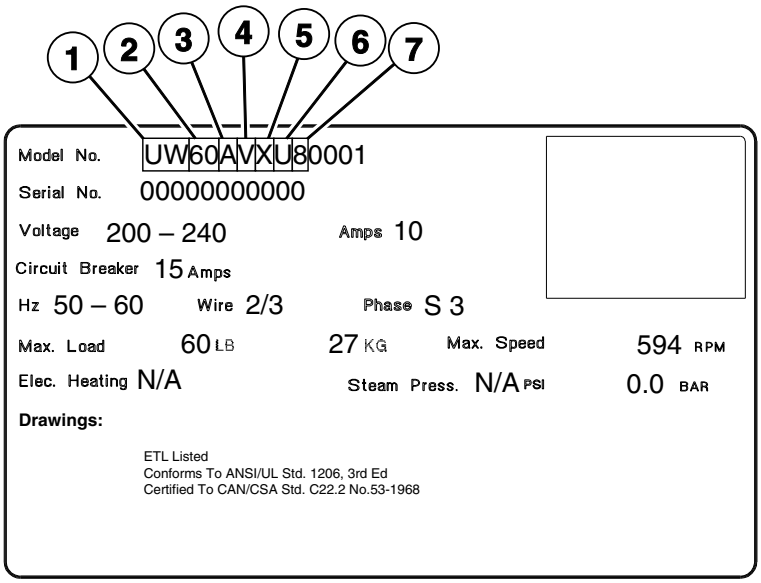
Information in this manual is applicable to these washer-extractor models:

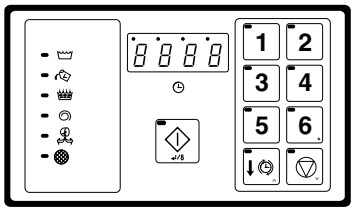
UW80PV
UW100PV
UW100VV

NOTE: This manual applies to models with 1, 2, 3 or 4 in the 8th or 9th position in the model number (e.g. UW80PVU10001)

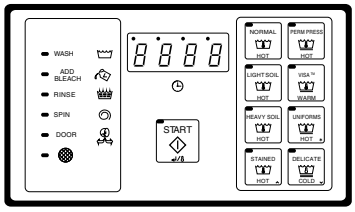
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Pocket Hardmount Washer-Extractor Product Overview

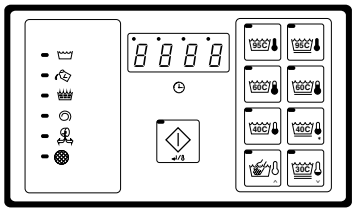




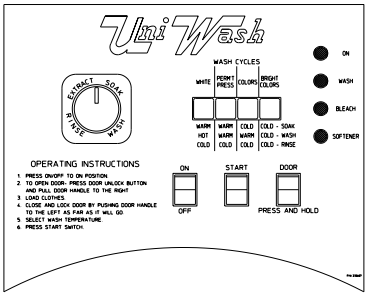
A-Control



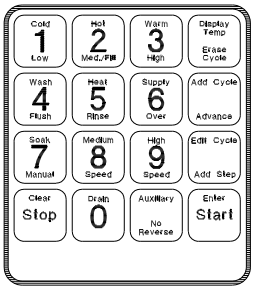
B-Control (Domestic)



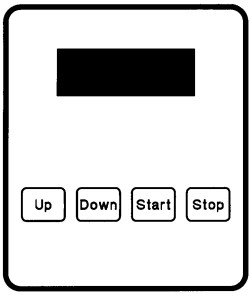
B-Control (International)



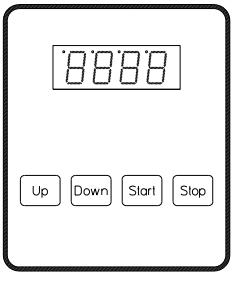
Mechanical Timer



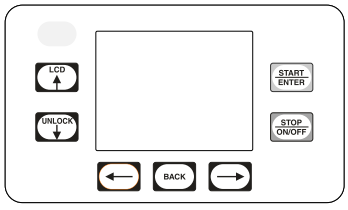
WE-6 Control



S-Computer



V-Computer



UniLinc Control

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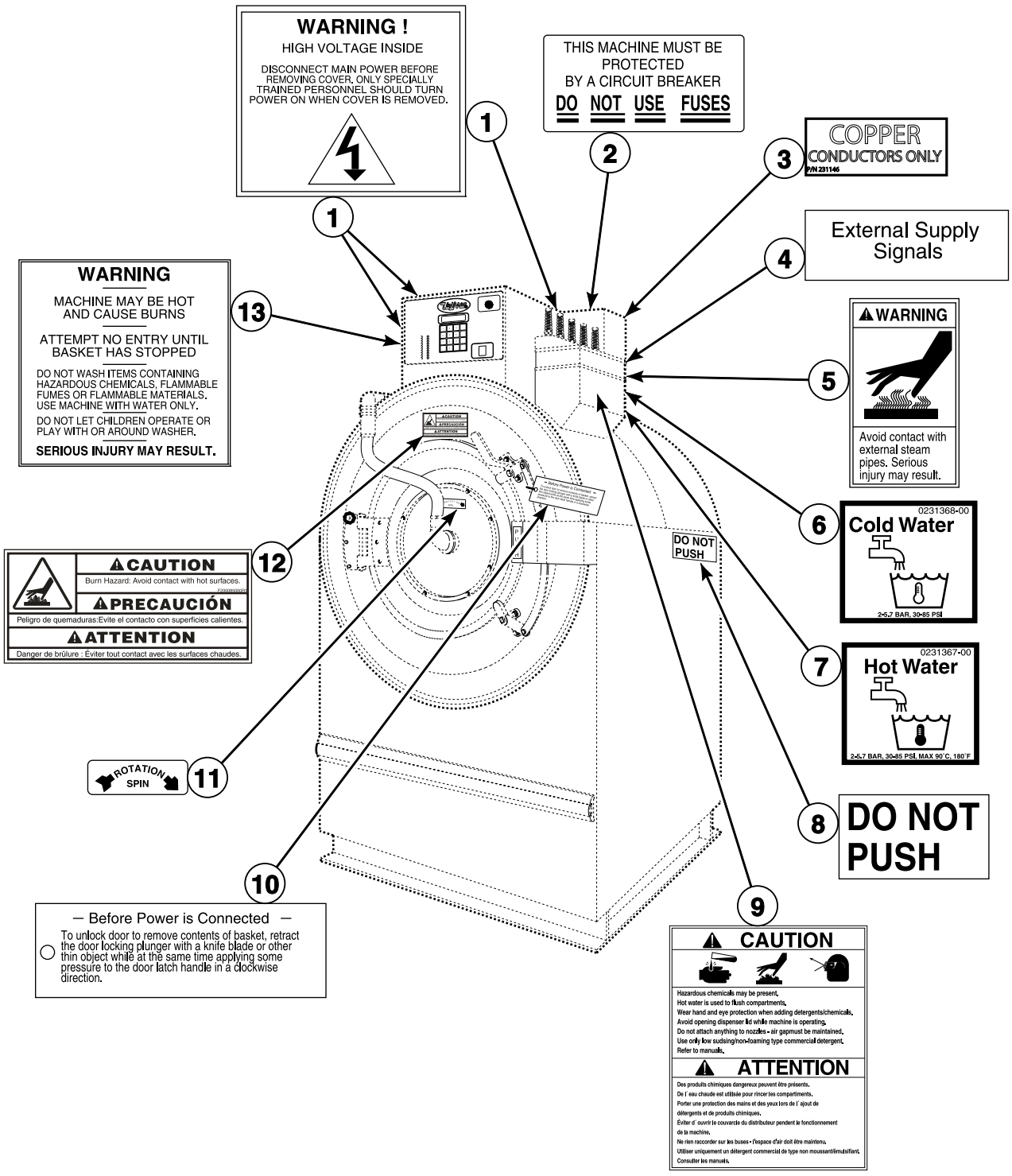
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Pocket Hardmount Washer-Extractor Product Overview

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Product Family	UW
2	-	Capacity (Pounds)	35 60 80 100 125 150
3	-	Control	A (A-Control) B (B-Control) M (Mechanical Timer) P (WE-6 Control) S (S-Computer) V (V-Computer) T (UniLinc Control)
4	-	Speed	2 (2-Speed) 3 (3-Speed) 4 (4-Speed) V (Variable-Speed)
5	-	Voltage	F (440-480/60/3/3) N (440-480/50-60/3/3) O (208-240/60/3/3) P (380-415/60-60/3/3) Q (200-208/220-240/50/60/3ph) R (380-415/440-480/50/60/3ph) X (200-220/220-240/50/60/1-3) Y (208-240/60/1/2)
6	-	OEM	U (Standard Specs)
7	-	Design Series	1-8

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Decals



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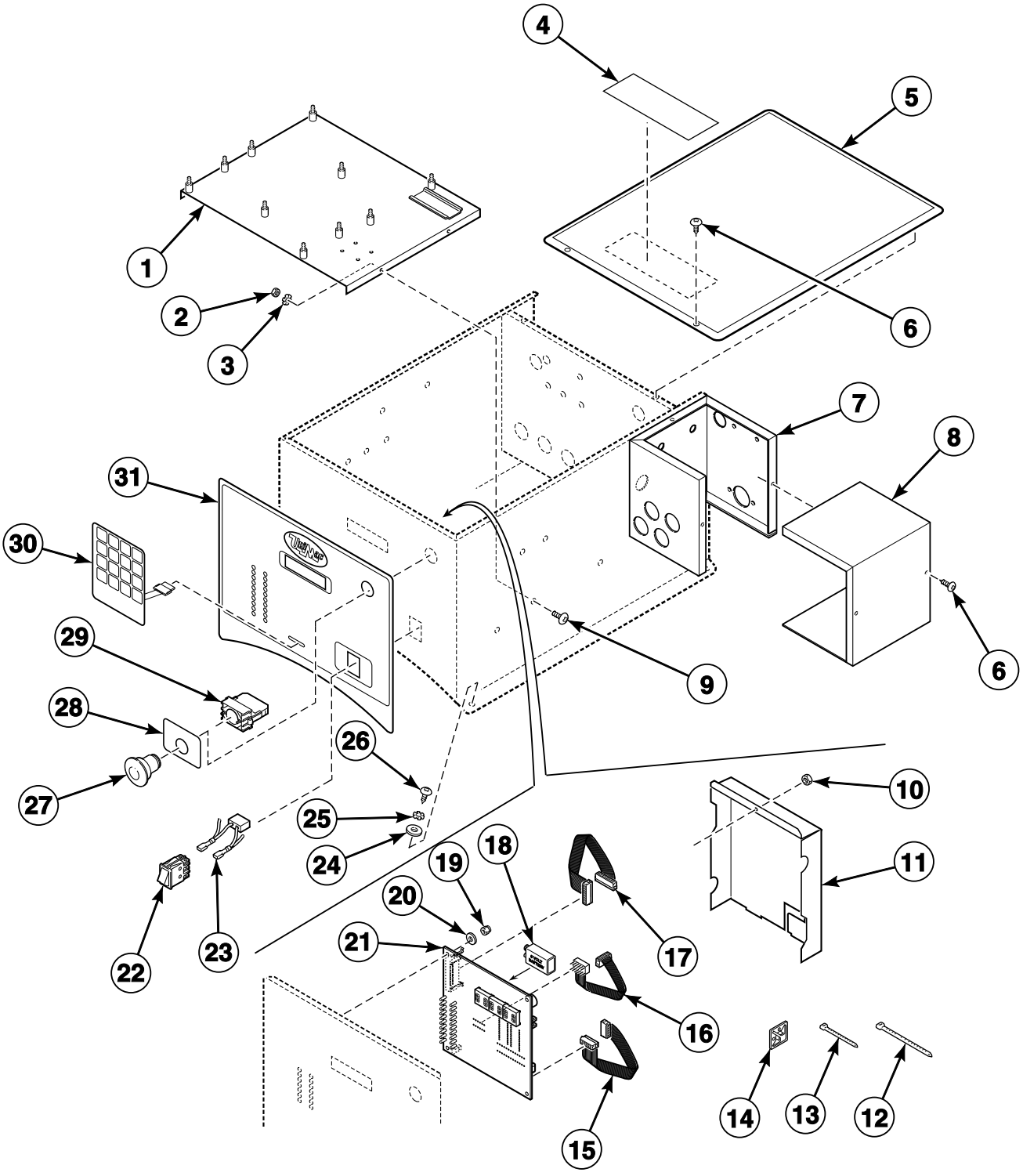
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Decals

REF	PART NO.	DESCRIPTION	COMMENTS
1	505281	Disconnect Power Warning Label	
2	F230301	This Machine Must Be Protected Decal	
3	F231146	Conductor Decal	
4	F230764-3	External Supply Connection Decal	Models UW80PV and UW100PV; N and P-voltage
	F230764-6	External Supply Connection Decal	Models UW80PV and UW100PV Q and T-voltage; Model UW100VV
5	F231380	Hot Surface Warning Decal	
6	F231368	Cold Water Valve Decal	
7	F231367	Hot Water Valve Decal	
8	F230302	Do Not Push Decal	
9	F231436	Supply Dispenser Hazard Caution Decal	
10	F230501	Before Power Is Connected Tag	
11	F230652	Clockwise Spin Rotation Decal	
12	F200085000	Hot Surface Warning Decal	
13	F231065	Personal Injury Warning Decal	

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Control Module (Drawing 1 of 7) - Models UW80PV and UW100PV



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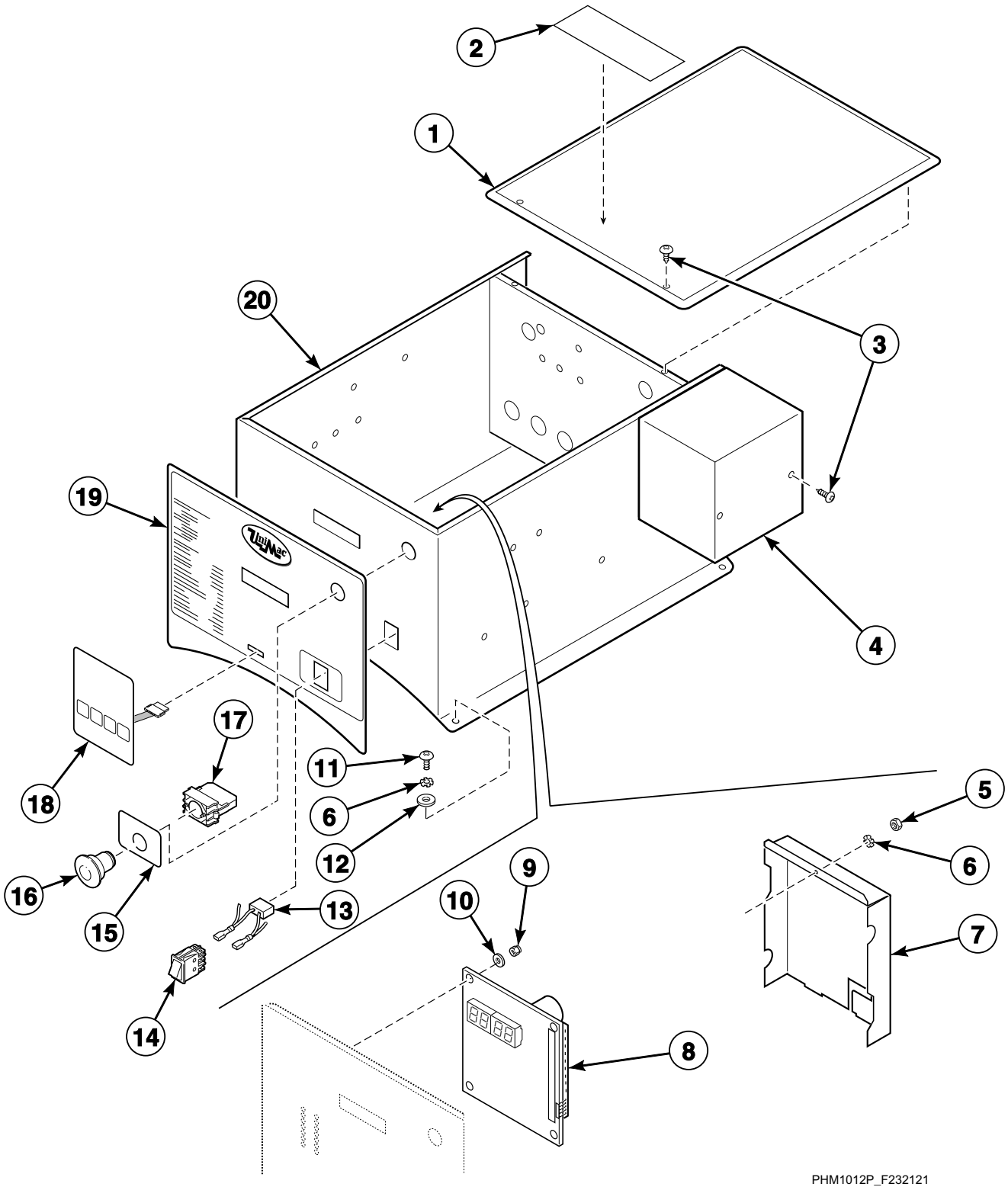
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Control Module (Drawing 1 of 7) - Models UW80PV and UW100PV

REF	PART NO.	DESCRIPTION	COMMENTS
1	F608385	Mounting Panel Assembly	
2	F431022	Nut	
3	F431113	Washer	
4	505281	Disconnect Power Warning Label	
5	F634558	Control Module Cover	
6	70240301	Screw	
7	F633434	External Supply Box	
8	F633435	External Supply Box Cover	
9	F430928	Screw	
10	F431000	Nut	
11	F606826	Computer Cover	
12	F140606	Cable Tie	15 inch
13	F140605	Cable Tie	6 inch
14	F140602	Tie Wrap Mounting Clamp	
15	F140218P	Ribbon Cable	16 conductor; 12 inch; From interface board to computer board
16	F140223P	Ribbon Cable	16 conductor; 8 inch; From computer board to interface board
17	F140219P	Ribbon Cable	26 conductor; 15 inch; From microcomputer board to fuse board
18	F191101	Battery	9 Volt; Backup
19	F430231	Nut	
20	F431125	Washer	
21	F037062441P	WE-6 Computer	Standard cycles
22	F340412	Momentary Switch	
23	F330217P	RC Network Filter	Includes 00454 Terminal and F141022 Connector
24	F431123	Washer	
25	F431108	Washer	
26	F8136401	Screw	
27	F200233700P	Emergency Stop Button Kit	
28	F231083	Emergency Stop Decal	
29	F340445	Contact Block Switch	Includes mounting base
	F200299500	Contact Block Switch	Does not include mounting base
30	F230724P	Keypad Decal	
31	F230721	Control Module Decal	

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Control Module (Drawing 2 of 7) - Model UW100VV



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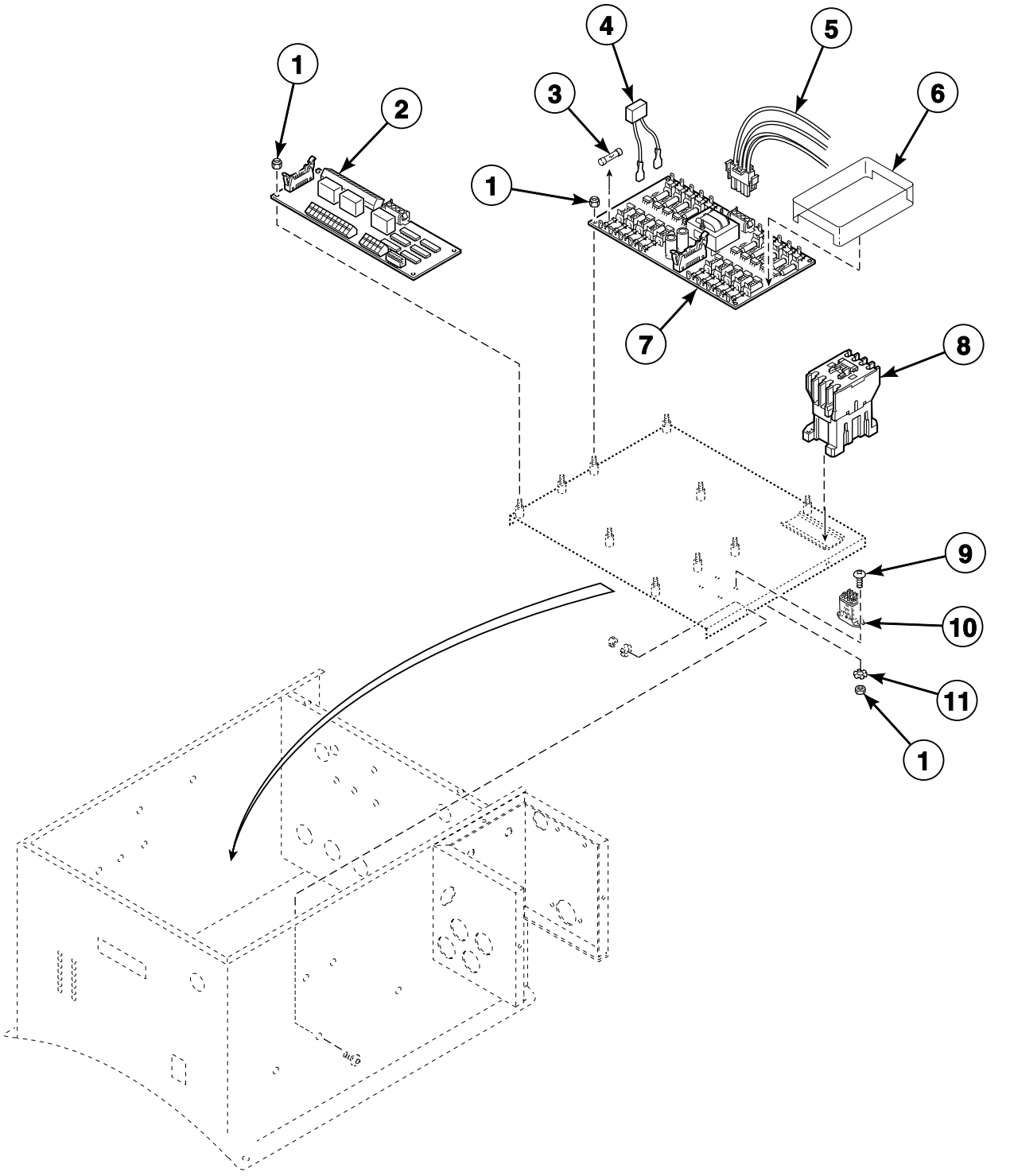
Control Module (Drawing 2 of 7) - Model UW100VV

REF	PART NO.	DESCRIPTION	COMMENTS
1	F634558	Control Module Cover	
2	505281	Disconnect Power Warning Label	
3	70240301	Screw	
4	F633435	External Supply Box Cover	
5	F431000	Nut	
6	F431108	Washer	
7	F606826	Computer Cover	
8	F370313-10P	V-Series Microcomputer Board Kit	
9	F430231	Nut	
10	F431125	Washer	
11	F8136401	Screw	
12	F431123	Washer	
13	F330217P	RC Network Filter	Includes F140627 Connector and F141022 Connector
14	F340412	Momentary Switch	
15	F231083	Emergency Stop Decal	
16	N/A	Emergency Stop Pushbutton	800E-series
	F200233700P	Emergency Stop Button Kit	Used to convert from 800E-series to 800F-series; Includes F200233500 Emergency Stop Pushbutton and F200233401 Contact Block Switch
	F200233500	Emergency Stop Pushbutton	800F-series
17	F340445	Contact Block Switch	800E-series; Includes mounting base
	F200299500	Contact Block Switch	800E-series; Does not include mounting base
	F200233401	Contact Block Switch	800F-series
18	F370576P	Keypad	
19	F231417	Control Module Decal	
20	FUW100VV-MDL	Control Module Sub-Assembly	

N/A = Part no longer available

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Control Module (Drawing 3 of 7) - Models UW80PV and UW100PV



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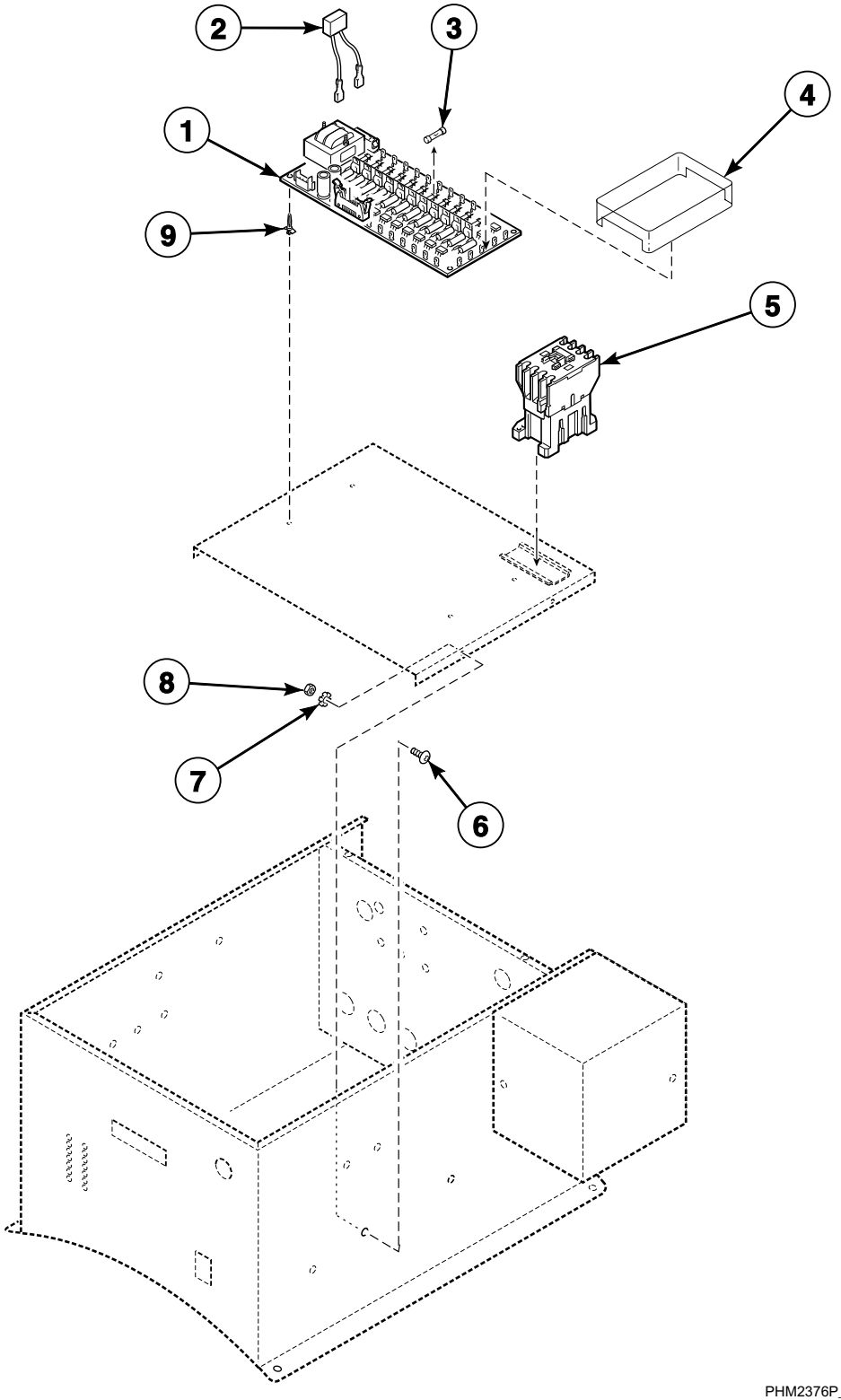
Control Module (Drawing 3 of 7) - Models UW80PV and UW100PV

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430231	Nut	
2	F0370446-21P	WE-6 Interface CCA Kit	
3	F350109	Fuse	.5 Amp; Fast blo
	F350110	Fuse	1 Amp; Slo blo
	F350108	Fuse	.125 Amp; Slo blo
4	F330217P	RC Network Filter	Includes 00454 Terminal and F141022 Connector
5	F784003P	Jumper Kit	
6	N/A	Dust Cover	
7	F0370444-10P	Output CCA	120 Volt
	F8321901P	Output CCA	220 Volt
8	F330187P	Contactor	120 Volt
	F330188P	Contactor	220 Volt
9	F430928	Screw	
10	F330227	Flange Relay	120 Volt
	F330230	Flange Relay	220 Volt
11	F431113	Washer	

N/A = Part no longer available

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Control Module (Drawing 4 of 7) - Model UW100VV



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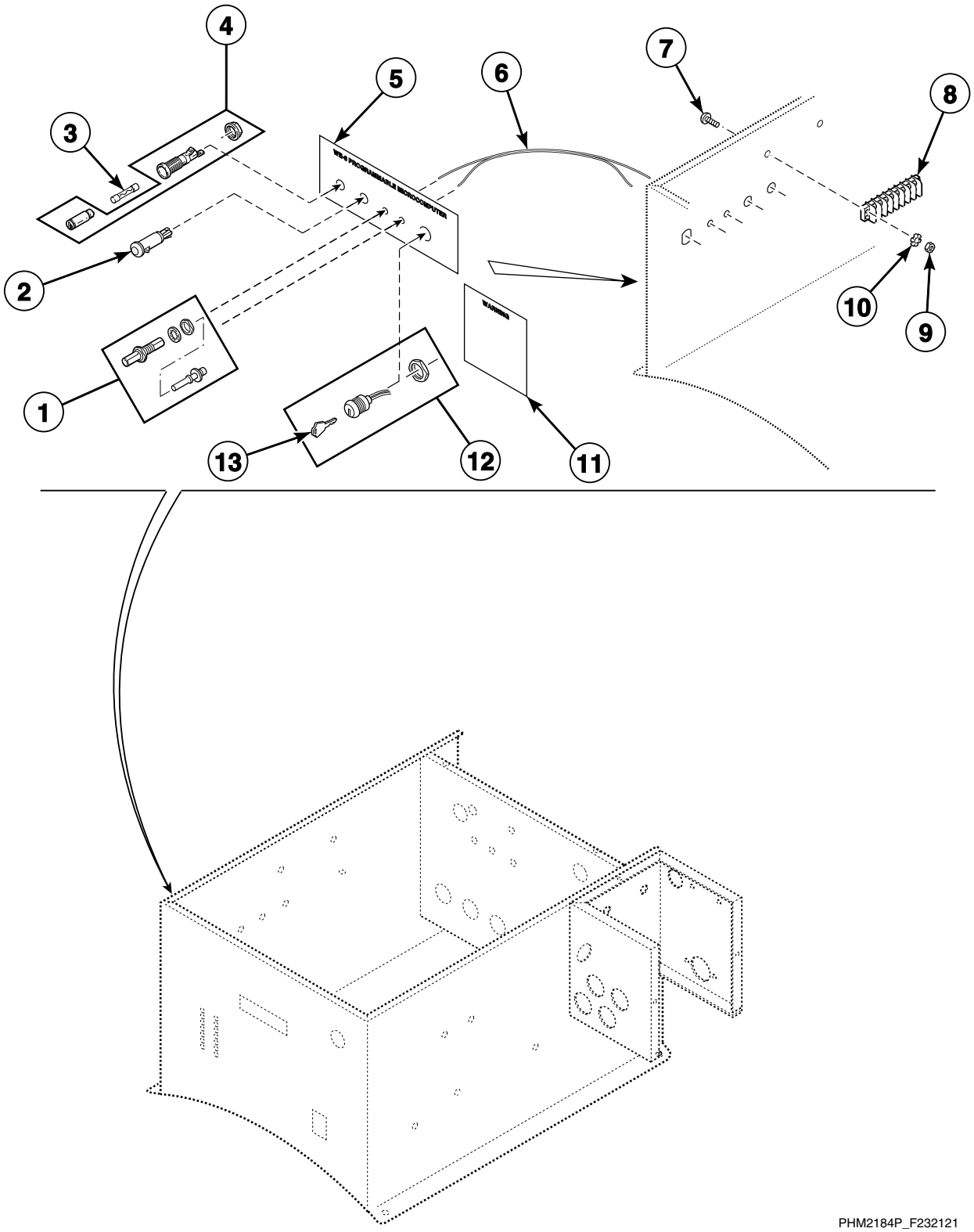
Control Module (Drawing 4 of 7) - Model UW100VV

REF	PART NO.	DESCRIPTION	COMMENTS
1	F8206501P	Output Board VCMP Assembly	
2	F330217P	RC Network Filter	Includes F140627 Connector and F141022 Connector
3	F350108	Fuse	1/8 Amp; Slo blo
	F350109	Fuse	1/2 Amp; Fast blo
	F350110	Fuse	1 Amp; Slo blo
4	N/A	Dust Cover	
5	F330178P	Contactor	
6	F430928	Screw	
7	F431113	Washer	
8	F431022	Nut	
9	F180506	Standoff	

N/A = Part no longer available

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Control Module (Drawing 5 of 7)



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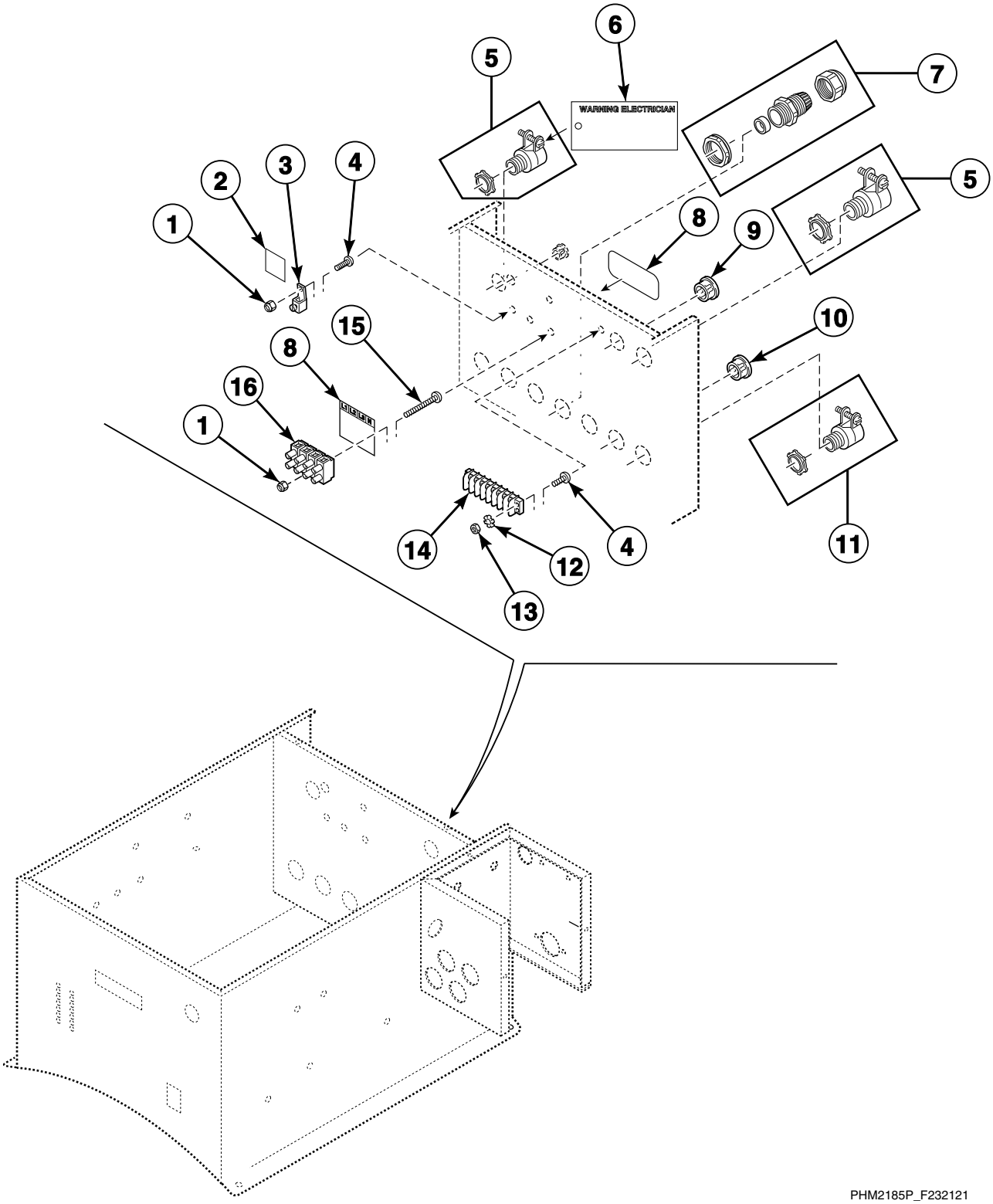
Control Module (Drawing 5 of 7)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F140575P	Connector	Models UW80PV and UW100PV; Gray
	F140576P	Connector	Models UW80PV and UW100PV; Blue
2	F350412	Light	120 Volt; Red
	F350414	Light	220 Volt; Red
3	F350115	Fuse	Models UW80PV and UW100PV; 3 Amp; 2 required; Used only on some models
4	F350304P	Fuse Holder	Models UW80PV and UW100PV; Used only on some models
	F350211	Circuit Breaker	Models UW80PV and UW100PV; 3 Amp; Used in place of items 3 and 4 on some models
	F350210	Circuit Breaker	Model UW100VV; 2 Amp
5	N/A	Switch Mode Decal	Models UW80PV and UW100PV
	N/A	Thermal Overload Decal	Model UW100VV
6	F604713	Cable Assembly	Models UW80PV and UW100PV; 15 inch
7	F430928	Screw	Models UW80PV and UW100PV
	F430916	Screw	Model UW100VV
8	F140738	Terminal Strip	
9	F430231	Nut	Models UW80PV and UW100PV
	F431022	Nut	Model UW100VV
10	M400014	Washer	Models UW80PV and UW100PV
	F431113	Washer	Model UW100VV
11	F231065	Personal Injury Warning Decal	Models UW80PV and UW100PV
12	F340800P	Keymode Run/Program Switch	Models UW80PV and UW100PV
13	F370709	Program Key	Models UW80PV and UW100PV; Key code A153

N/A = Part no longer available

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Control Module (Drawing 6 of 7)



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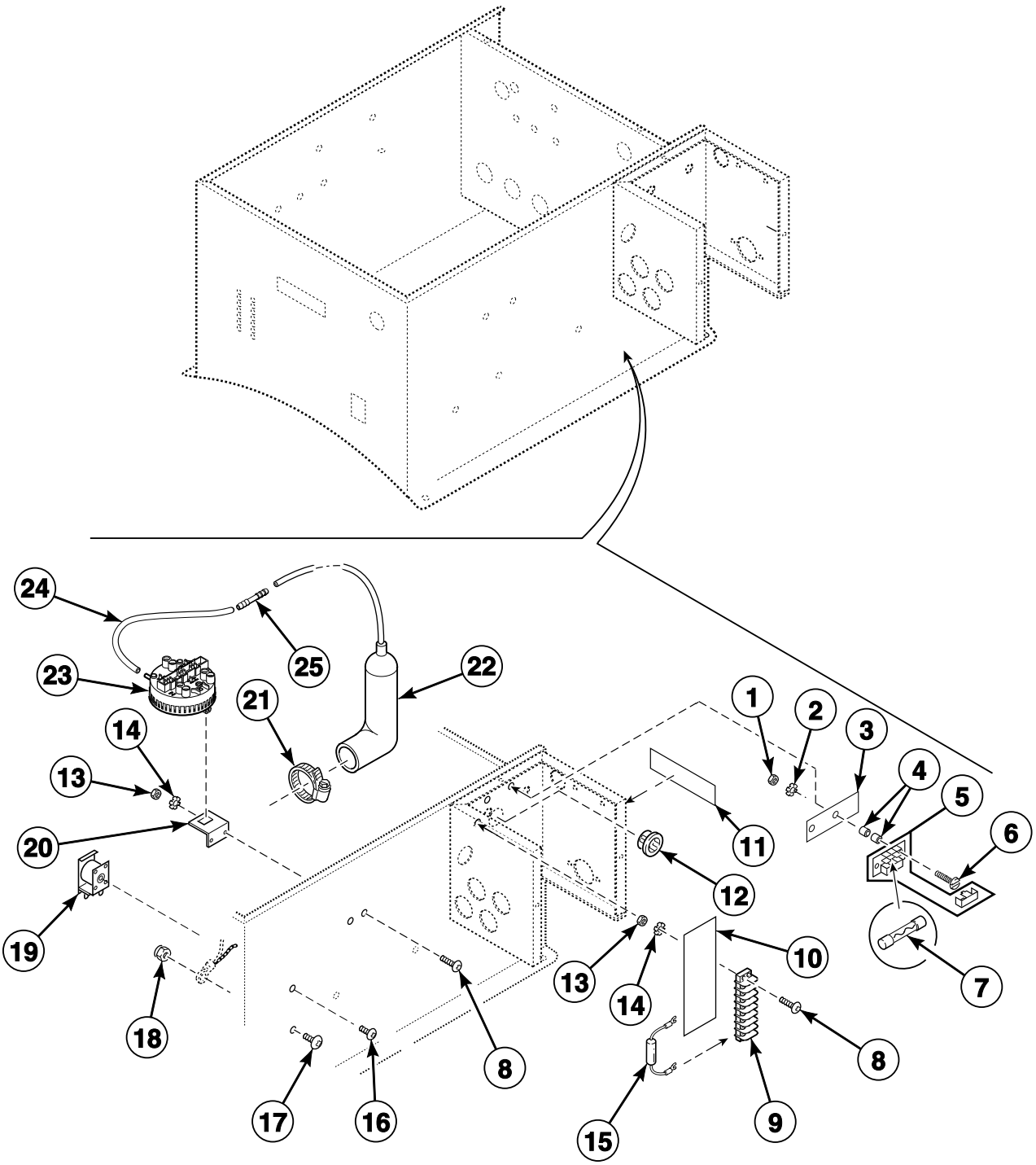
Control Module (Drawing 6 of 7)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F431022	Nut	
2	F230630	Ground Decal	
3	F140734	Ground Terminal Lug	
4	F430928	Screw	
5	F140305	Connector	1/2 inch; Includes nut
6	N/A	Electric Warning Decal	
7	F140309	Connector	Models UW80PV and UW100PV
	F140329	Strain Relief Connector	Model UW100VV
8	F230677	Input Power Connector Decal	
9	F140527	Plug	
10	F140909	Insulator Bushing	
11	F140311	Squeeze Connector	3/4 inch; Includes nut
12	F431108	Washer	
13	F431006	Nut	
14	F140738	Terminal Strip	
15	F430938	Screw	
16	F140782	Terminal Block	Models UW80PV and UW100PV
	F140747	Input Power Block	Model UW100VV

N/A = Part no longer available

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Control Module (Drawing 7 of 7)



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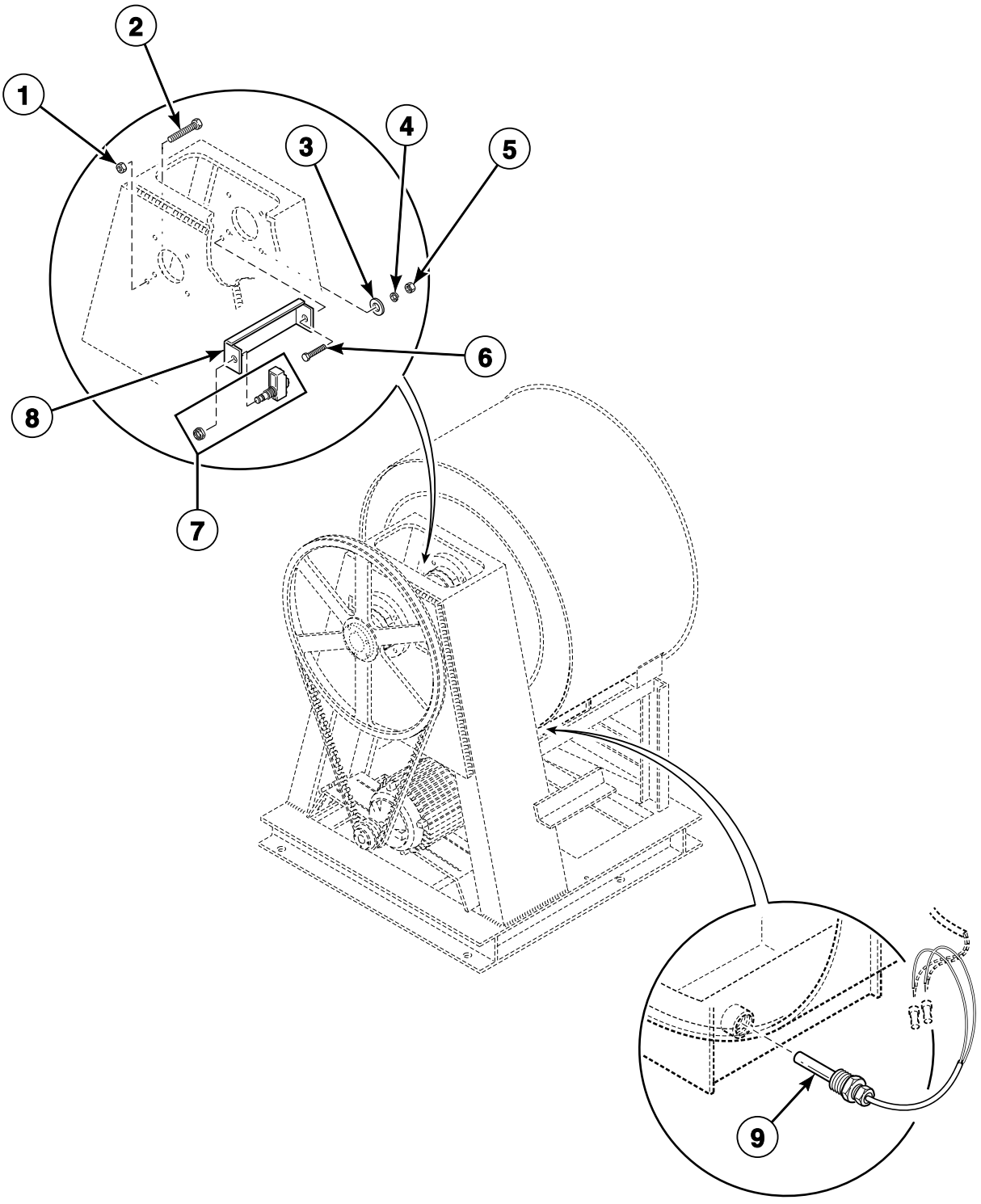
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Control Module (Drawing 7 of 7)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F431800	Nut	
2	F431113	Washer	
3	F231271	External Supply Fuse Decal	
4	F431911	Spacer	
5	F0350312-10	Fuse Holder	
6	F430910	Screw	
7	F350115	Fuse	3 Amp; Fast blo
8	F430928	Screw	
9	F140738	Terminal Strip	Models UW80PV and UW100PV
	F140776	Terminal Block	Model UW100VV
10	F230764-6	External Supply Connection Decal	Models UW80PV and UW100PV; Q and T-voltage
	F230764-3	External Supply Connection Decal	Models UW80PV and UW100PV; N and P-voltage
11	F230606	External Supply Control Decal	
12	F140909	Insulator Bushing	
13	F431022	Nut	
14	F431113	Washer	
15	F610765P	Resistor Assembly	Models UW80PV and UW100PV
	F370117	Resistor	Model UW100VV
16	F430916	Screw	Models UW80PV and UW100PV
17	F430920	Screw	
18	F431017	Nut	
19	F300203P	Buzzer	Models UW80PV and UW100PV; 120 Volt
	F300206	Buzzer	Models UW80PV and UW100PV; 220 Volt
20	F630242	Water Level Switch Bracket	
21	F200215	Hose Clamp	Models UW80PV and UW100PV; No. 28
	F200222	Hose Clamp	Model UW100VV; No. 12
22	F200163	Air Trap Hose	
23	F0340346-10P	Water Level Switch	
24	F422404P	Tubing	
25	F422500	Connector	

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Balance Switch and Temperature Probe



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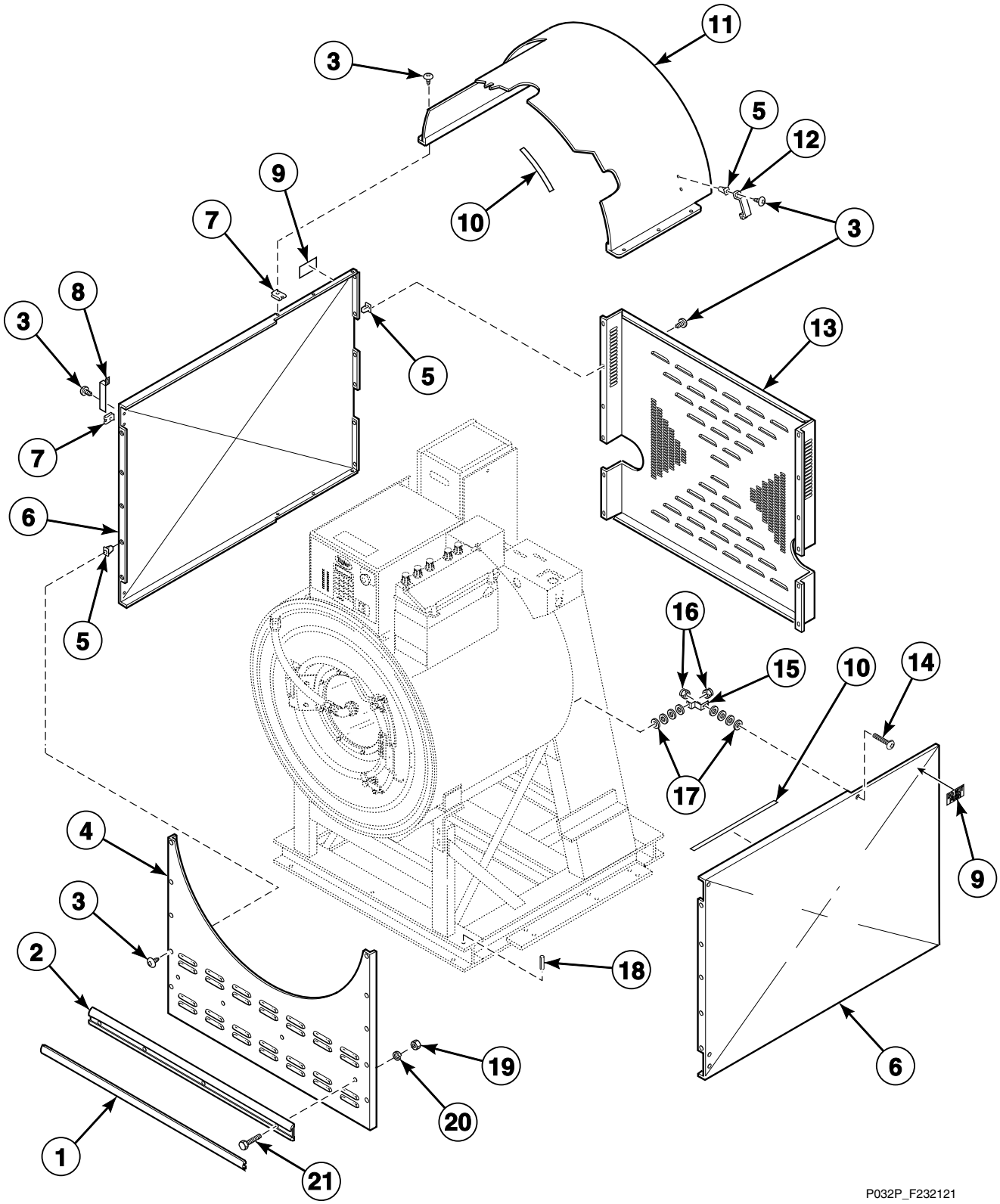
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Balance Switch and Temperature Probe

REF	PART NO.	DESCRIPTION	COMMENTS
1	H88412101	Nut	
2	F0430539-00	Bolt	
3	F430205	Nut	
4	M400014	Washer	
5	M400081	Washer	
6	800461	Screw	
7	F340900	Interlock Switch	
	F340921	Switch	CE models; Sealed version
	F340924	Switch Extension	CE models; Use with F340921 Switch
8	F601750	Balance Switch Bracket	
9	F370606P	Temperature Probe	

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Front, Rear and Side Panels



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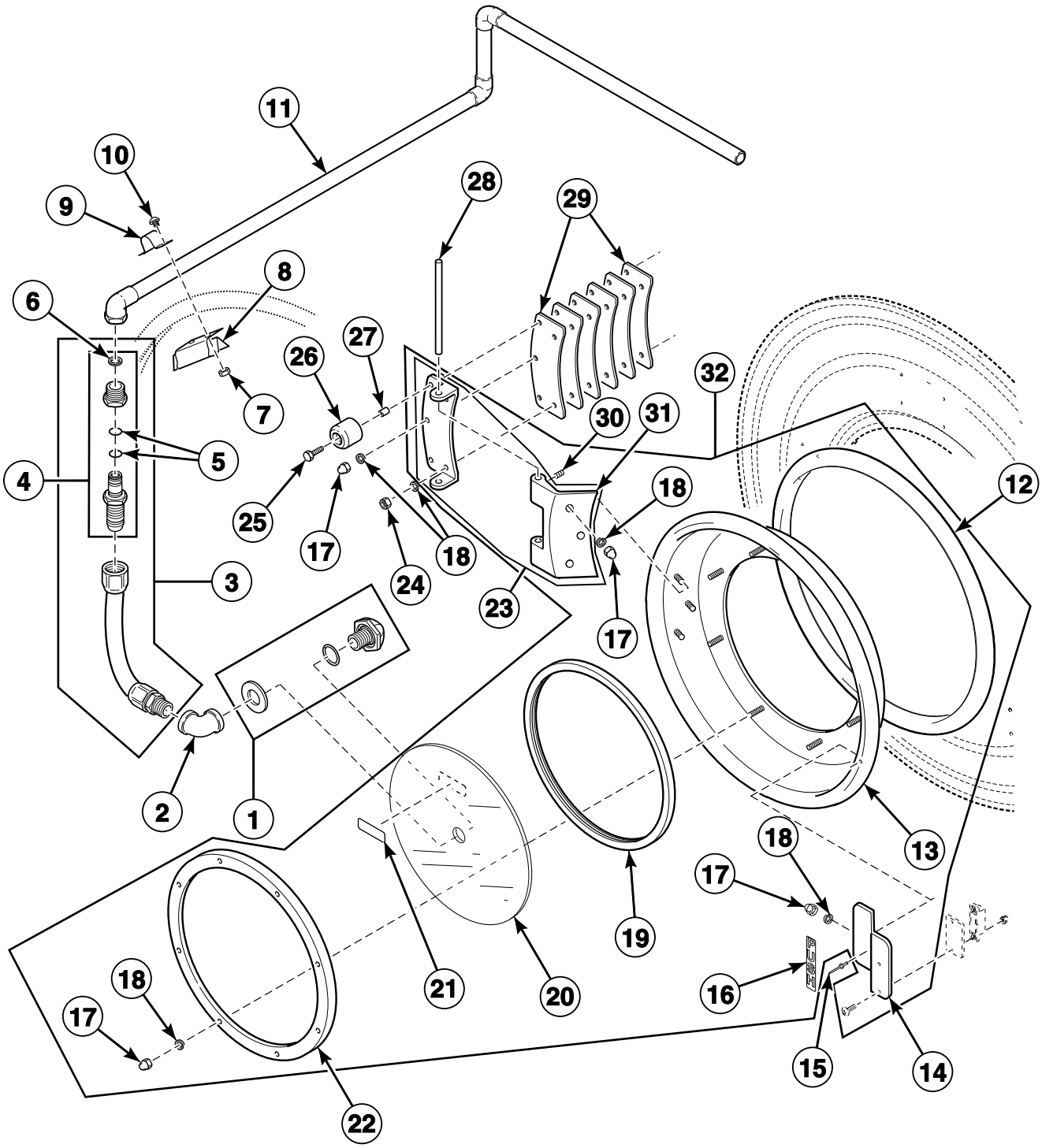
Front, Rear and Side Panels

REF	PART NO.	DESCRIPTION	COMMENTS
1	F150397	Extrusion Insert	Order 4 feet
2	F150409	Rub Rail	
3	F430956	Screw	
4	N/A	Front Panel	
5	F0431807-00	Nut	Plastic insert
6	F632404P	Side Panel	Model UW80PV
	F632390	Side Panel	Models UW100PV and UW100VV
7	F430264	Nut	Tinnerman
8	F607262	Side Panel Cover	
9	F230302	Do Not Push Decal	
10	F170400RP	Trim	
11	F632408	Cage Wrap Assembly	Model UW80PV
	F633394	Cage Wrap Assembly	Models UW100PV and UW100VV
12	F605324	Hose Strap	
13	F633184P	Rear Panel	
14	F430921	Screw	
15	F601982	Side Panel Bracket	
16	F430215	Nut	
17	F430317	Washer	
18	F430415	Pin	
19	F430211	Nut	
20	F431100	Washer	
21	F430921	Screw	

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Door and Spray Tube Assembly



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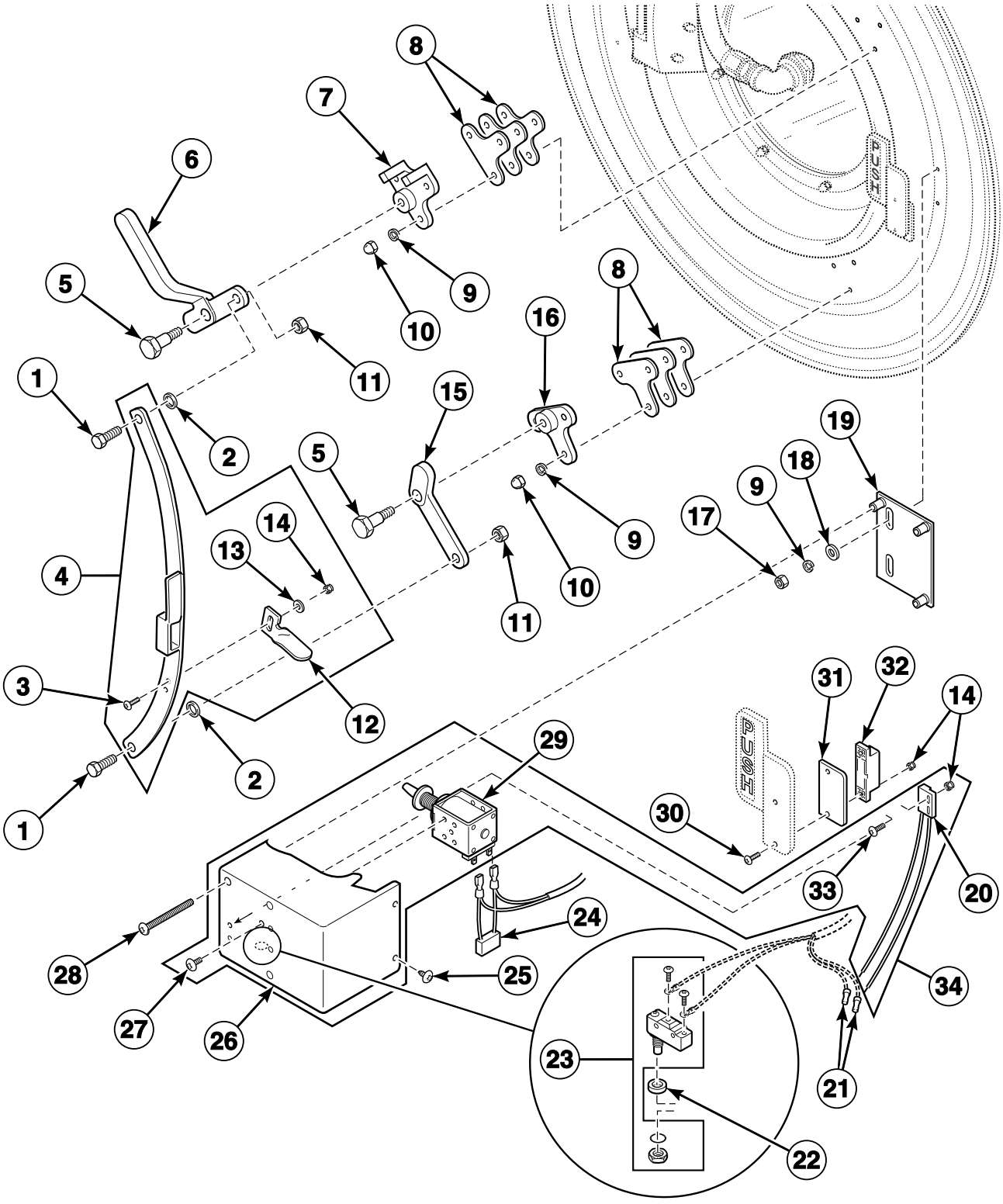
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Door and Spray Tube Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	F730077	Spray Rinse Nozzle Kit	Models UW80PV and UW100PV
2	F422319	Elbow	Models UW80PV and UW100PV
3	F730024	Spray Rinse Hose Kit	Models UW80PV and UW100PV; Includes items 4-6
4	F422108	Swivel Coupling	Models UW80PV and UW100PV
5	F170200	O-Ring	Models UW80PV and UW100PV
6	F310206	Ring Retainer	Models UW80PV and UW100PV
7	F431022	Nut	Models UW80PV and UW100PV
8	F602901P	Spray Rinse Bracket Assembly	Models UW80PV and UW100PV; Includes items 7 and 10
9	F602880	Spray Rinse Strap	Models UW80PV and UW100PV
10	F430917	Screw	Models UW80PV and UW100PV
11	F603696-5	Spray Rinse Tube Assembly	Models UW80PV and UW100PV
12	F170145	Door Gasket	Black
	F017014501	Door Gasket	Gray
13	F730307	Door Kit	Studded
14	F746202-1	Push Handle Kit	Includes item 16
15	F431210	Pop Rivet	
16	F230303	Push Decal	
17	F431026	Nut	
18	F431100	Washer	
19	F170117	Door Glass Gasket	
20	F290200P	Door Glass Kit	Models UW80PV and UW100PV; With hole
	F290201P	Glass	Model UW100VV; No hole
21	F230652	Clockwise Spin Rotation Decal	
22	F601239	Door Glass Retainer	
23	F200030600P	Door Hinge Strap Kit	
24	F431005	Nut	
25	F430103	Screw	
26	F150366	Door Bumper Moulding	
27	F430416	Door Bumper Bushing	
28	F601815	Door Hinge Pin	
29	F0610695-00	Door Butt Shim	
30	F430502	Screw	
31	F200030600	Door Hinge Strap	
32	F730540	Door Kit	Models UW80PV and UW100PV; Includes items 12-14, 16-23, 30, F410102 Clear Sealant, F340703 Magnet, F430232 Nut and F430909 Screw
	F200119601	Door Assembly	Includes items 12, 17-20, 22, 23, 29, magnetic position magnet, push handle assembly, F430231 Nut, F430916 Screw and F431917 Washer

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Door Lock



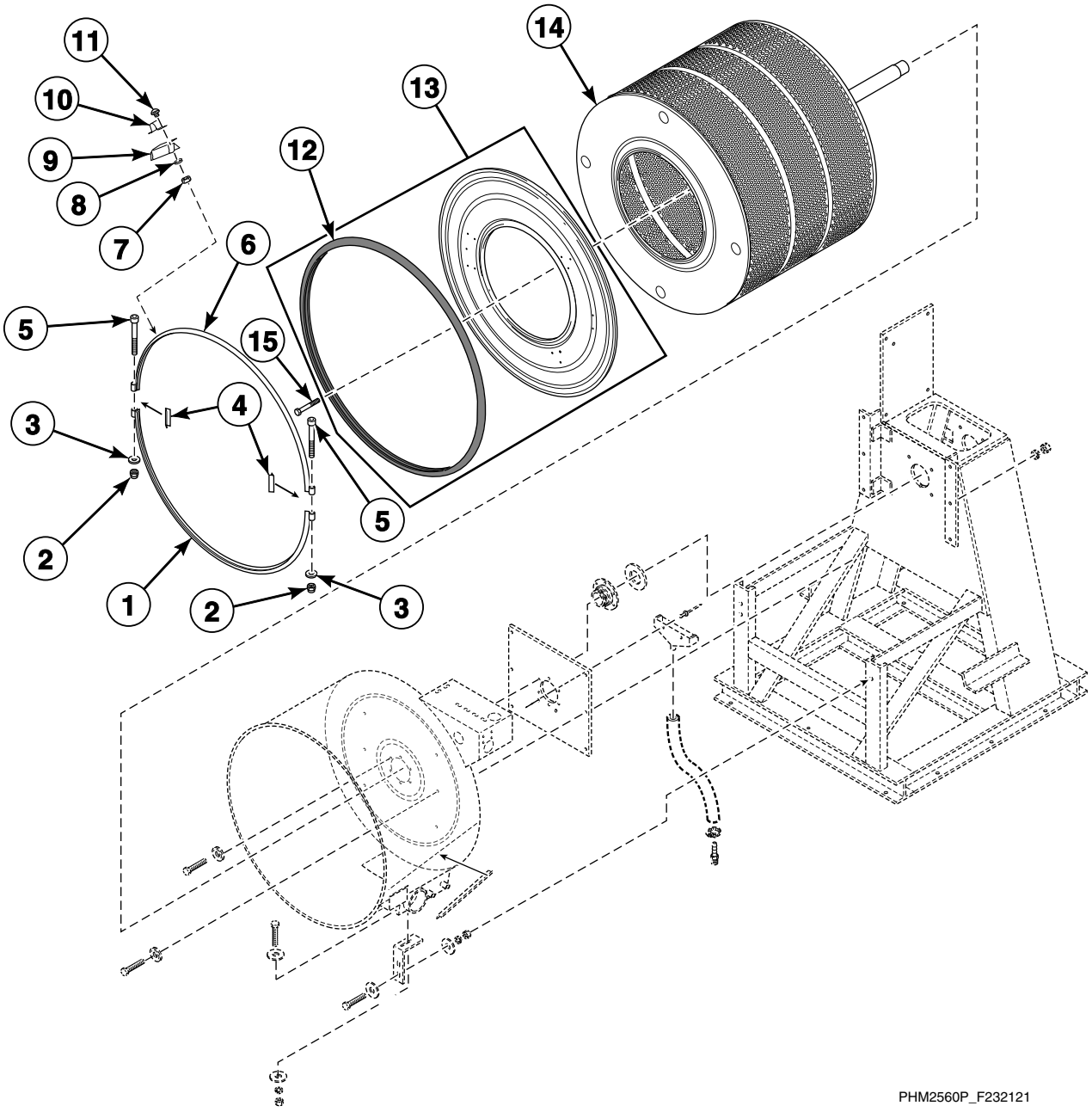
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Door Lock

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430927	Screw	
2	F431118	Washer	
3	F430916	Screw	
4	F8062001	Extension Arm Assembly	Includes items 3 and 12-14
5	F430168	Screw	
6	F150203	Door Handle Casting	
7	F150201P	Top Latch Bracket Casting	
8	F602058	Door Latch Bracket Shim	
9	F431100	Washer	
10	F431026	Nut	
11	F431002	Nut	
12	F601639	Extension Arm Tab	
13	F431108	Washer	
14	F430231	Nut	
15	F150204	Lower Door Latch Casting	
16	F150202	Lower Door Latch Bracket Casting	
17	F431005	Nut	
18	F431147	Washer	
19	F746806	Door Box Mounting Plate Kit	
20	F200321200	Magnetic Switch Assembly	
21	F140712	Connector	
22	F431142	Washer	
23	F340906	Microswitch	CE models
	F340900	Interlock Switch	All other models
24	F330217P	RC Network Filter	Includes 00454 Terminal and F141022 Connector
25	F430917	Screw	
26	F607202	Door Box	
27	F430928	Screw	
28	F430996	Screw	
29	F300118P	Door Lock Solenoid	120 Volt
	F300129P	Door Lock Solenoid	220 Volt
30	F430909	Screw	
31	F609822	Handle Spacer	
32	F8390801	Magnet	
33	F430995	Screw	
34	F604888	Door Box Assembly	120 Volt; Includes items 14, 20, 26, 27, 29 and 33
	F604888-1	Door Box Assembly	220 Volt; Includes items 14, 20, 26, 27, 29 and 33

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Basket, Shell and Frame (Drawing 1 of 2)



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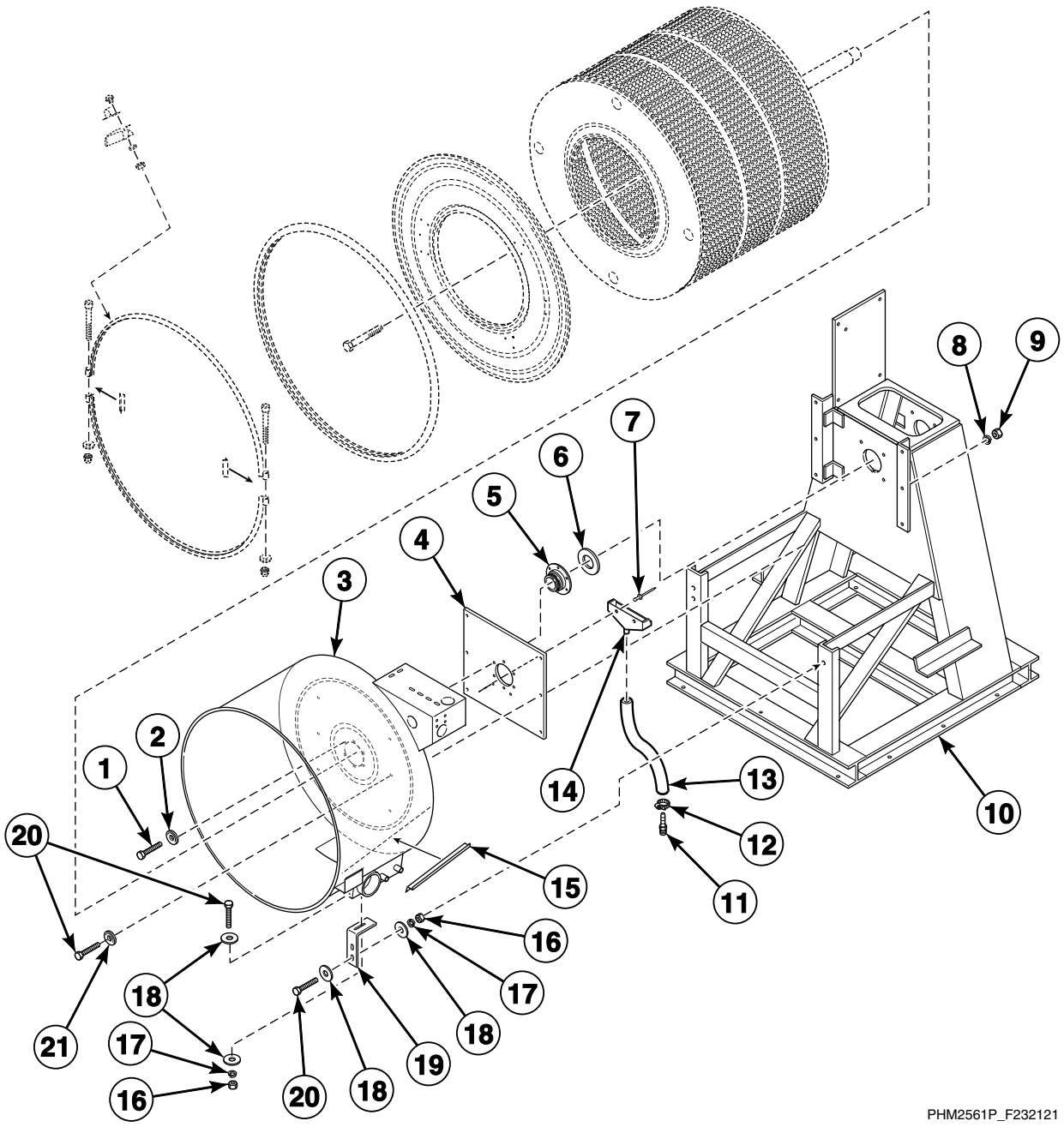
Basket, Shell and Frame (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F603911	Shell Band Assembly	Bottom
2	F430211	Nut	
3	F430317	Washer	
4	F601216	Shell Gasket Shield	
5	F430500	Screw	
6	F603910	Shell Band Assembly	Top
7	F431022	Nut	Models UW80PV and UW100PV
8	F431113	Washer	Models UW80PV and UW100PV
9	F602901P	Spray Rinse Bracket Assembly	Models UW80PV and UW100PV; Includes items 7 and 11
10	F602880	Spray Rinse Strap	Models UW80PV and UW100PV
11	F430917	Screw	Models UW80PV and UW100PV
12	F170120RP	Shell Band Gasket	
13	F8011301P	Shell Front Kit	Includes item 12, F230218 Attempt No Entry Warning Plate and F431210 Pop Rivet
14	F632403	Basket Assembly	Model UW80PV
	F630764	Basket Assembly	Models UW100PV and UW100VV
15	N/A	Screw	

N/A = Part no longer available

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Basket, Shell and Frame (Drawing 2 of 2)



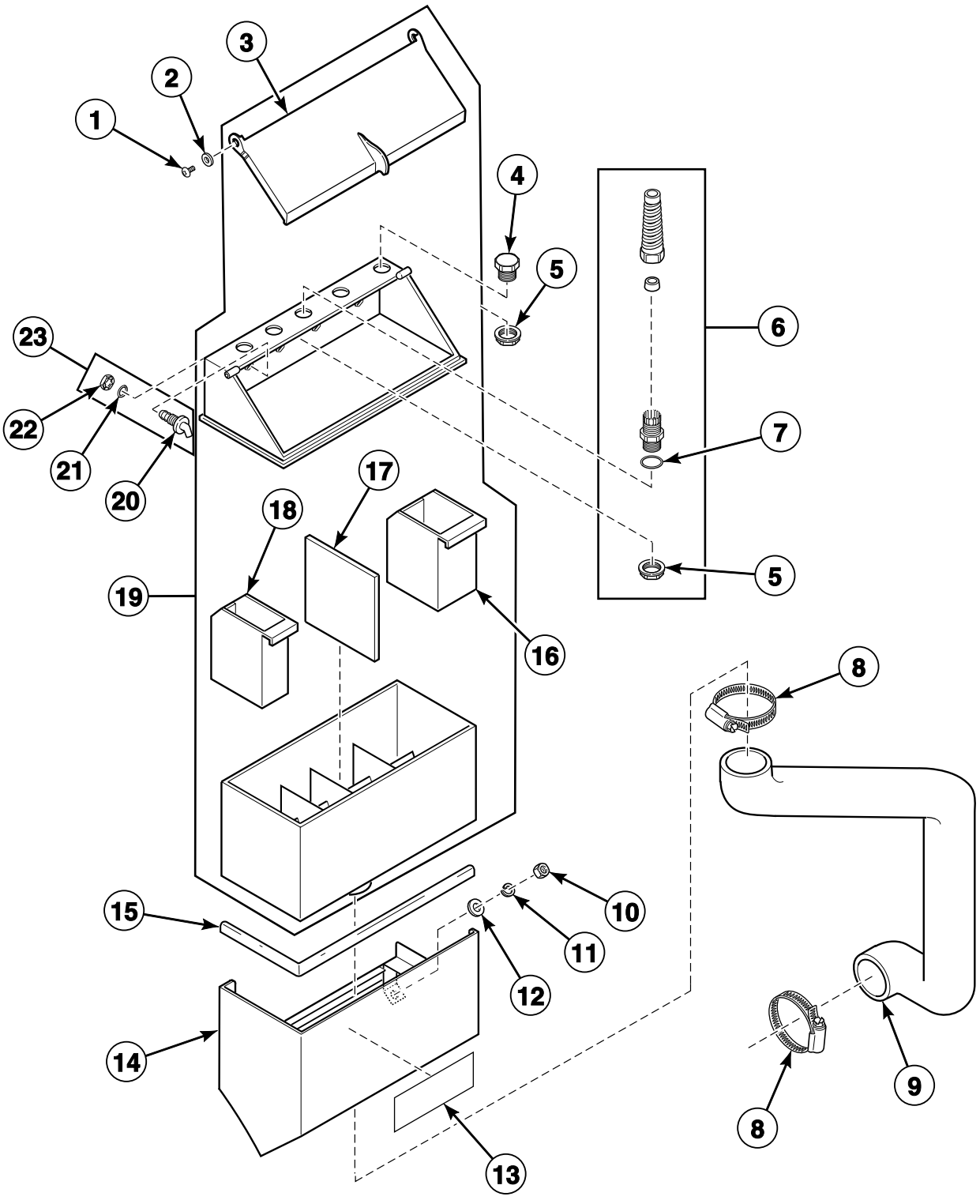
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Basket, Shell and Frame (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430935	Screw	
2	F431112	Washer	
3	F634471	Shell Assembly	Model UW80PV; 4 1/2 inch sump; Standard
	F634471-1	Shell Assembly	Model UW80PV; 4 1/2 inch sump; Starch
	F632397-1	Shell Assembly	Model UW80PV; 10 1/2 inch sump; Electric heat
	F632397-3	Shell Assembly	Model UW80PV; 10 1/2 inch sump; Electric heat with starch
	F634495	Shell Weldment	Model UW100PV; 4 1/2 inch sump; Standard
	F634495-1	Shell Weldment	Model UW100PV; 4 1/2 inch sump; Starch
	F630760-1	Shell Weldment	Model UW100PV; 10 1/2 inch sump; Electric heat
	F634485	Shell Weldment	Model UW100VV
4	F8084201	Shell Reinforcement Plate Assembly	Includes F410102 Clear Sealant and items 12 and 13
5	F8162001	Face Seal	Standard
	F798827-00	Seal Kit	Includes items 2, 5-7, F410102 Clear Sealant, F430211 Nut, F430317 Washer, F430935 Screw, F170120 Shell Band Gasket and F430500 Screw; Standard seal
	F8161901	Face Seal	Viton
6	F100204	Slinger	
7	F431210	Pop Rivet	
8	M400013	Washer	
9	70142	Nut	
10	F632394	Frame Assembly	Model UW80PV
	F630821	Frame Assembly	Models UW100PV and UW100VV
11	F421929	Hose Barb	
12	36801	Hose Clamp	No. 6
13	F200107P	Water Hose	
14	F150389	Scupper	
15	F150364	Drip Rail	
16	F430205	Nut	
17	M400014	Washer	
18	M400081	Washer	
19	F601806	Shell Mounting Bracket	
20	F430924	Screw	
21	F431116	Washer	

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Supply Dispenser



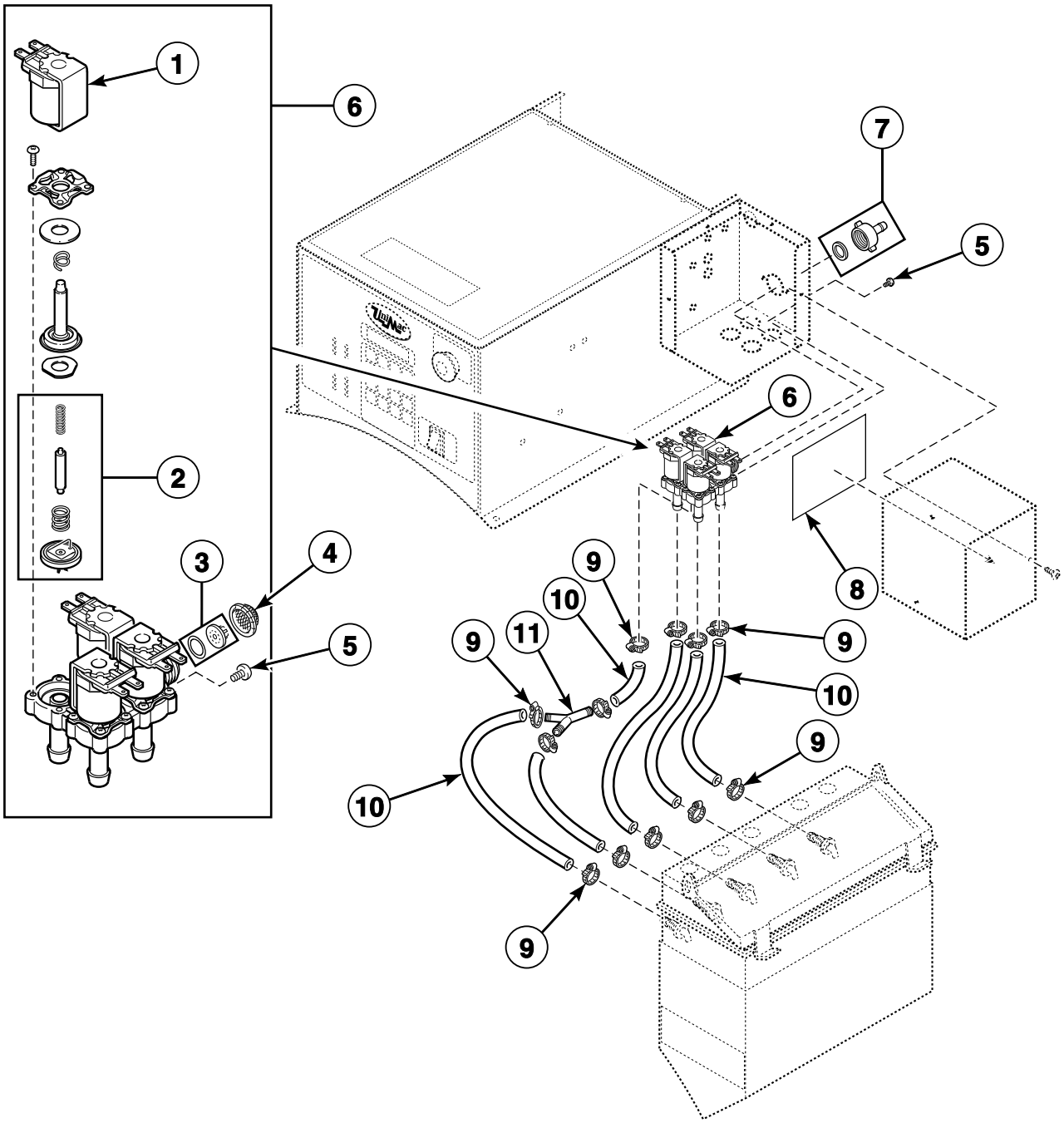
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Supply Dispenser

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430917	Screw	
2	F8195301	Washer	
3	F0150514-00	Dispenser Lid	
4	F190304	Plug Cap	
5	F140340P	Strain Relief Connector	Includes F0431160-00 Nut
6	F749802	Strain Relief Adapter Kit	Includes items 5 and 7
7	F170215	O-Ring	
8	F200213	Hose Clamp	No. 40
9	F150471	Chemical Supply Hose	Model UW80PV
	F0150470-00	Chemical Supply Hose	Models UW100PV and UW100VV
10	F431005	Nut	
11	F431100	Washer	
12	F431147	Washer	
13	F231436	Supply Dispenser Hazard Caution Decal	
14	F8024301	Soap Dispenser Shroud Weldment	
15	F170400RP	Trim	
16	F150386	Chemical Supply Cup	32 ounce; 2 required
17	F0150525-00	Supply Dispenser Spacer	
18	F150385	Chemical Supply Cup	20 ounce; 3 required
19	F0150512-00P	Dispenser Assembly	Includes items 3 and 16-18
20	F8322001	Injection Nozzle	
21	F170208	O-Ring	
22	802292	Nut	
23	F730168	Injection Nozzle Kit	Includes items 20-22

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Water Supply Valve and Hoses to Supply Dispenser - Mueller Valve



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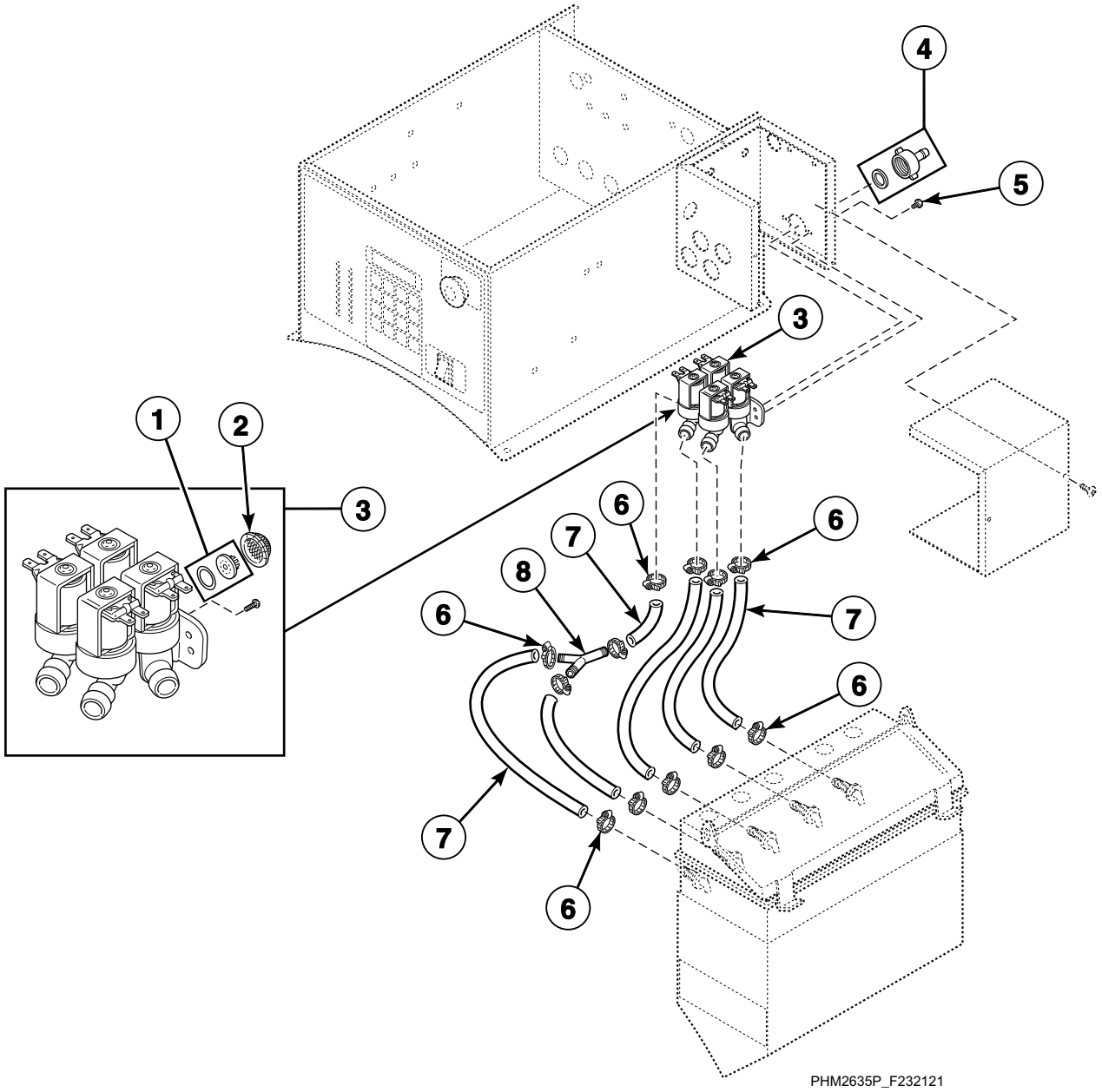
Water Supply Valve and Hoses to Supply Dispenser - Mueller Valve

REF	PART NO.	DESCRIPTION	COMMENTS
1	F380900	Coil	120 Volt
	F380917	Coil	220 Volt
2	F380938	Valve Repair Kit	10 mm
3	N/A	Flow Restrictor	8 liter
4	F270200	Strainer	
5	F430948	Screw	
6	F380715P	4-Way Valve	120 Volt
	F380725P	4-Way Valve	220 Volt
7	F200302	Hose Connector	
8	F230754	Water Valve Assembly Decal	
9	36801	Hose Clamp	No. 6
10	F200110P	Water Hose	
11	F422816	Y Connector	

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Water Supply Valve and Hoses to Supply Dispenser - Elbi Valve



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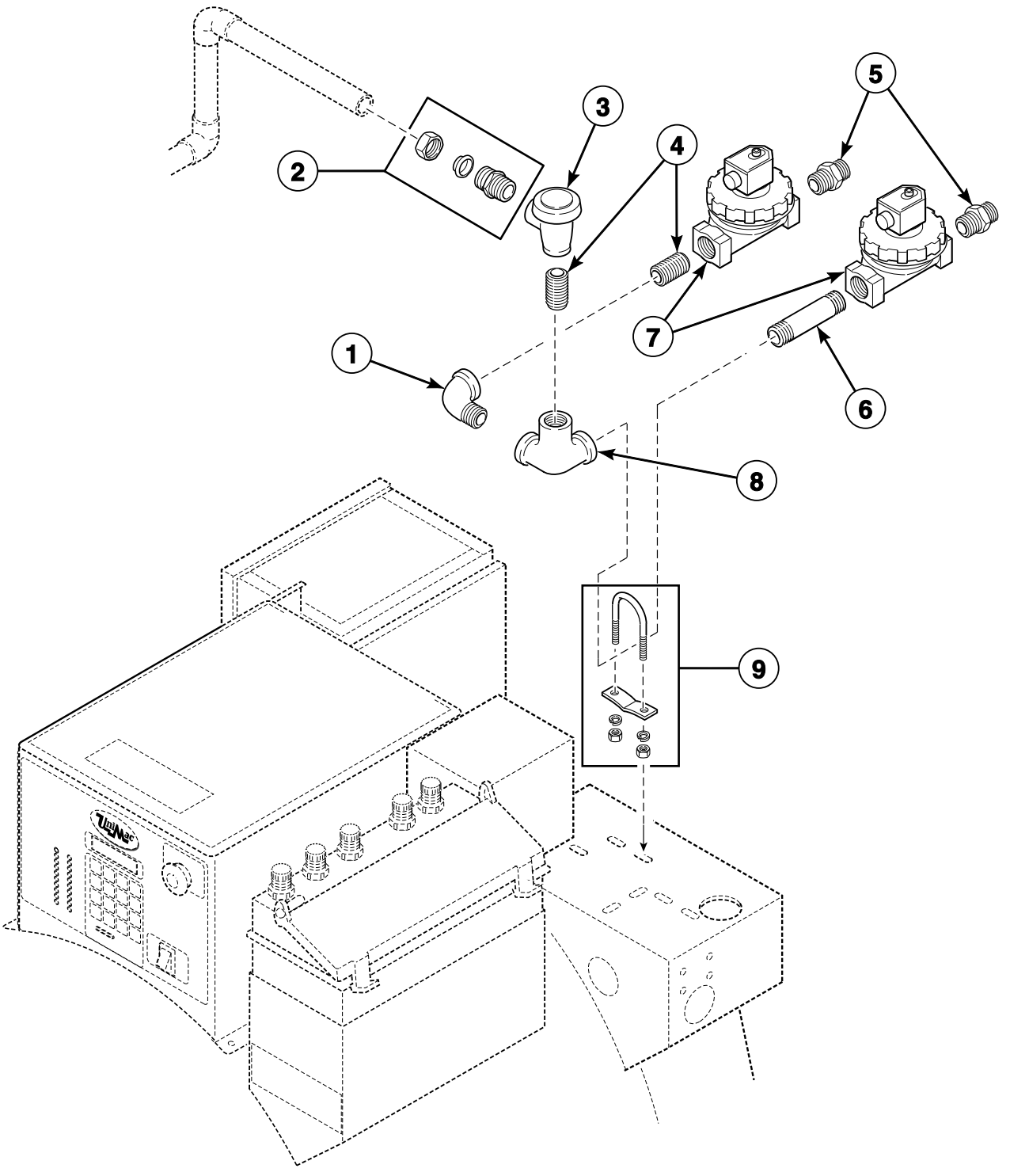
Water Supply Valve and Hoses to Supply Dispenser - Elbi Valve

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Flow Restrictor	8 liter
2	F270200	Strainer	
3	F381724P	4-Way Valve	120 Volt
	F381723P	4-Way Valve	220 Volt; G581P3 Diaphragm and Guide Kit
4	F200302	Hose Connector	
5	F430948	Screw	
6	36801	Hose Clamp	No. 6
7	F200110P	Water Hose	
8	F422816	Y Connector	

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Spray Plumbing - Models UW80PV and UW100PV



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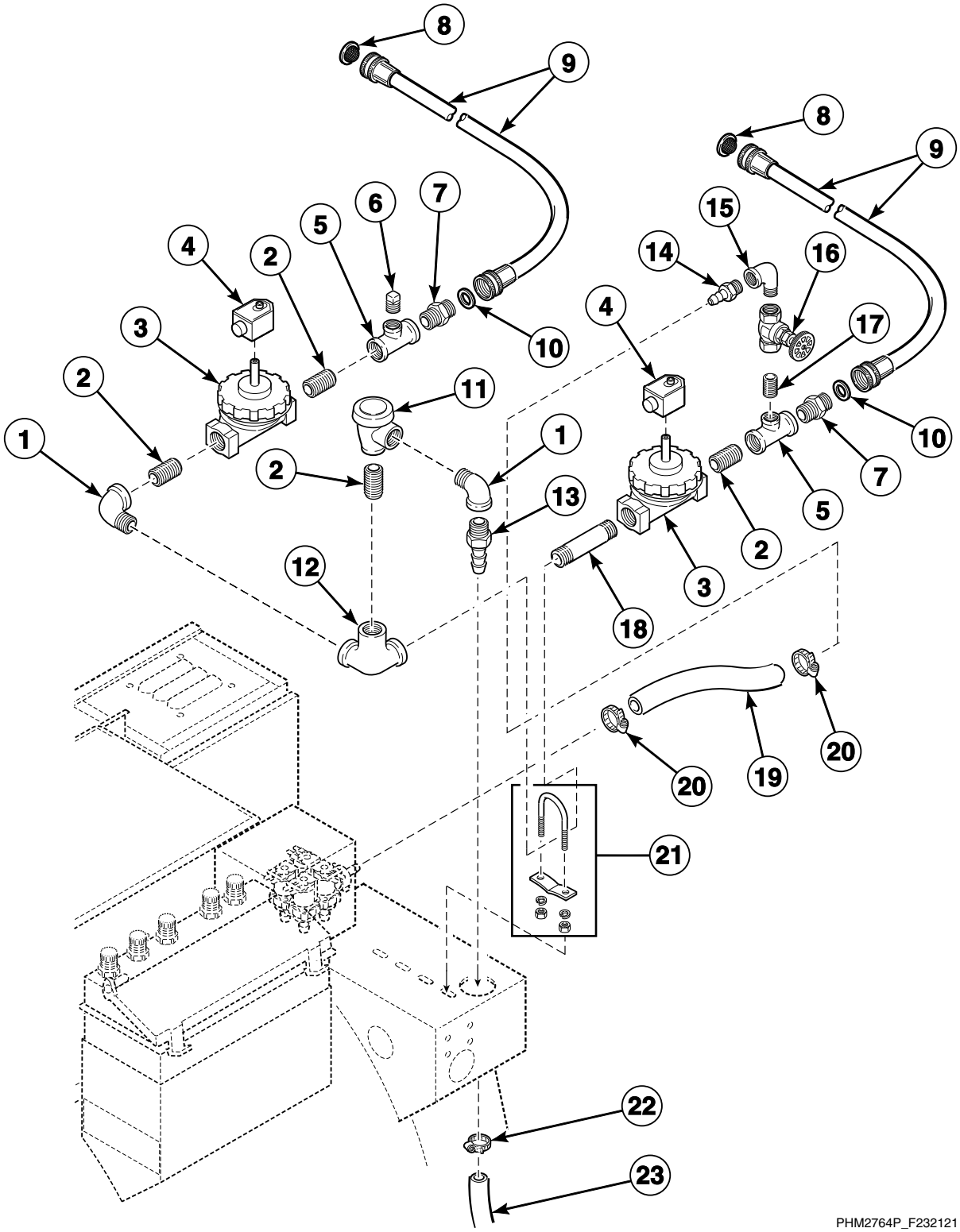
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Spray Plumbing - Models UW80PV and UW100PV

REF	PART NO.	DESCRIPTION	COMMENTS
1	F420502	Street Elbow	
2	F422106	Tube Connector	
3	F380800P	Vacuum Breaker Valve	3/4 inch
	F380965P	Repair Kit	3/4 inch
4	F420105	Nipple	
5	F421909	Hose Adapter	Standard thread
	F8265701	Adapter	Metric thread
6	F420107	Nipple	
7	F381700P	Valve	3/4 inch; 120 Volt; With DIN
	F380986P	DIN Coil	120 Volt
	F381701P	Valve	3/4 inch; 220 Volt; With DIN
	F380987P	DIN Coil	220 Volt
	F380991P	Water Valve Repair Kit	3/4 inch
	F141901P	DIN Harness Assembly	
8	F420509	Elbow	
9	F200401P	U-Bolt Clamp	Includes hardware

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Fill Plumbing



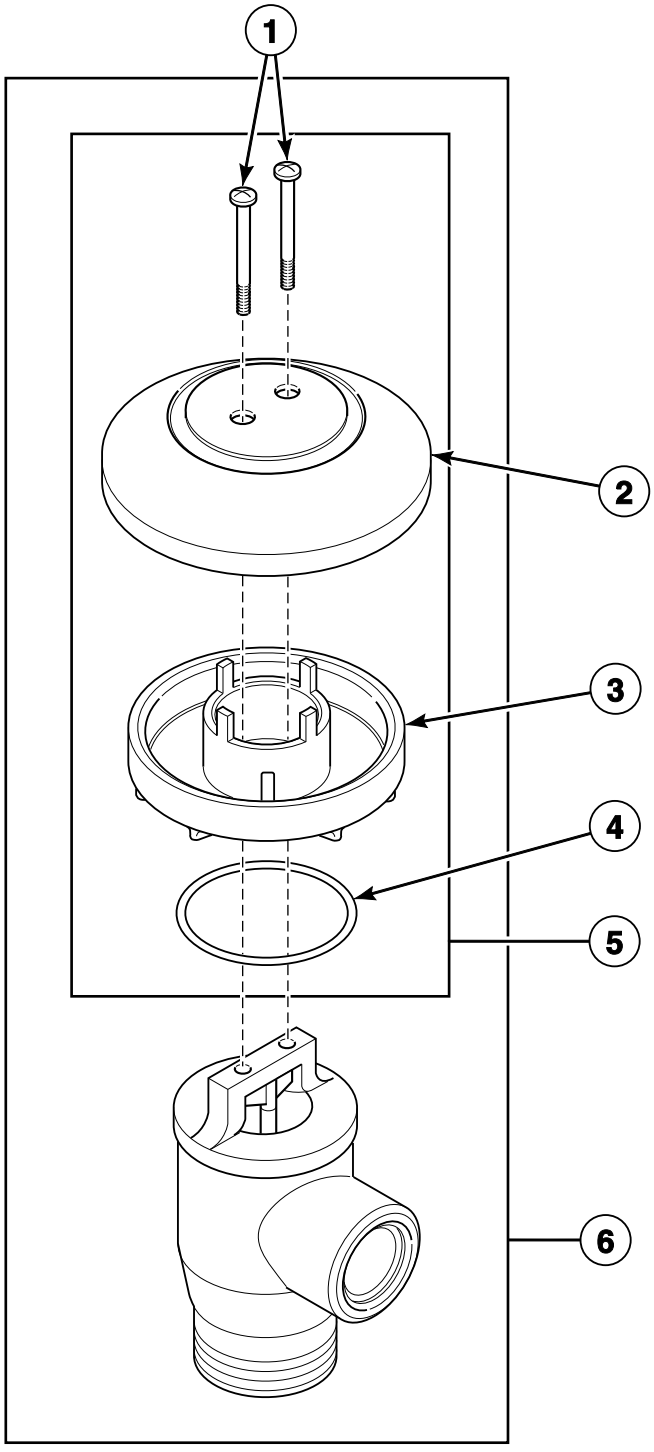
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Fill Plumbing

REF	PART NO.	DESCRIPTION	COMMENTS
1	F420502	Street Elbow	
2	F420105	Nipple	
3	F381700P	Valve	3/4 inch; 120 Volt; Part No. F380991 Valve Repair Kit
	F381701P	Valve	3/4 inch; 220 Volt; Part No. F380991 Valve Repair Kit
	F141901P	DIN Harness Assembly	
4	F380986P	DIN Coil	120 Volt
	F380987P	DIN Coil	220 Volt
5	F420402	Tee	
6	F420408	Plug	
7	F421909	Hose Adapter	Standard thread
	F8265701	Adapter	Metric thread
8	803615	Washer	
9	F200164	Water Hose	Standard thread
	F200166	Water Hose	Metric thread
10	20290	Washer	
11	F380800P	Vacuum Breaker Valve	
	F380965P	Repair Kit	3/4 inch
12	F420509	Elbow	
13	F421951	Hose Barb	
14	F421903	Adapter	
15	F420500	Street Elbow	
16	F380500	Gate Valve	1/2 inch
17	F420101	Nipple	
18	F420107	Nipple	
19	F200108P	Water Hose	
20	F200206	Hose Clamp	No. 4
21	F200401P	U-Bolt Clamp	
22	F200222	Hose Clamp	No. 12
23	F200104P	Hose	

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Vacuum Breaker Assembly with Leak Containment Kit



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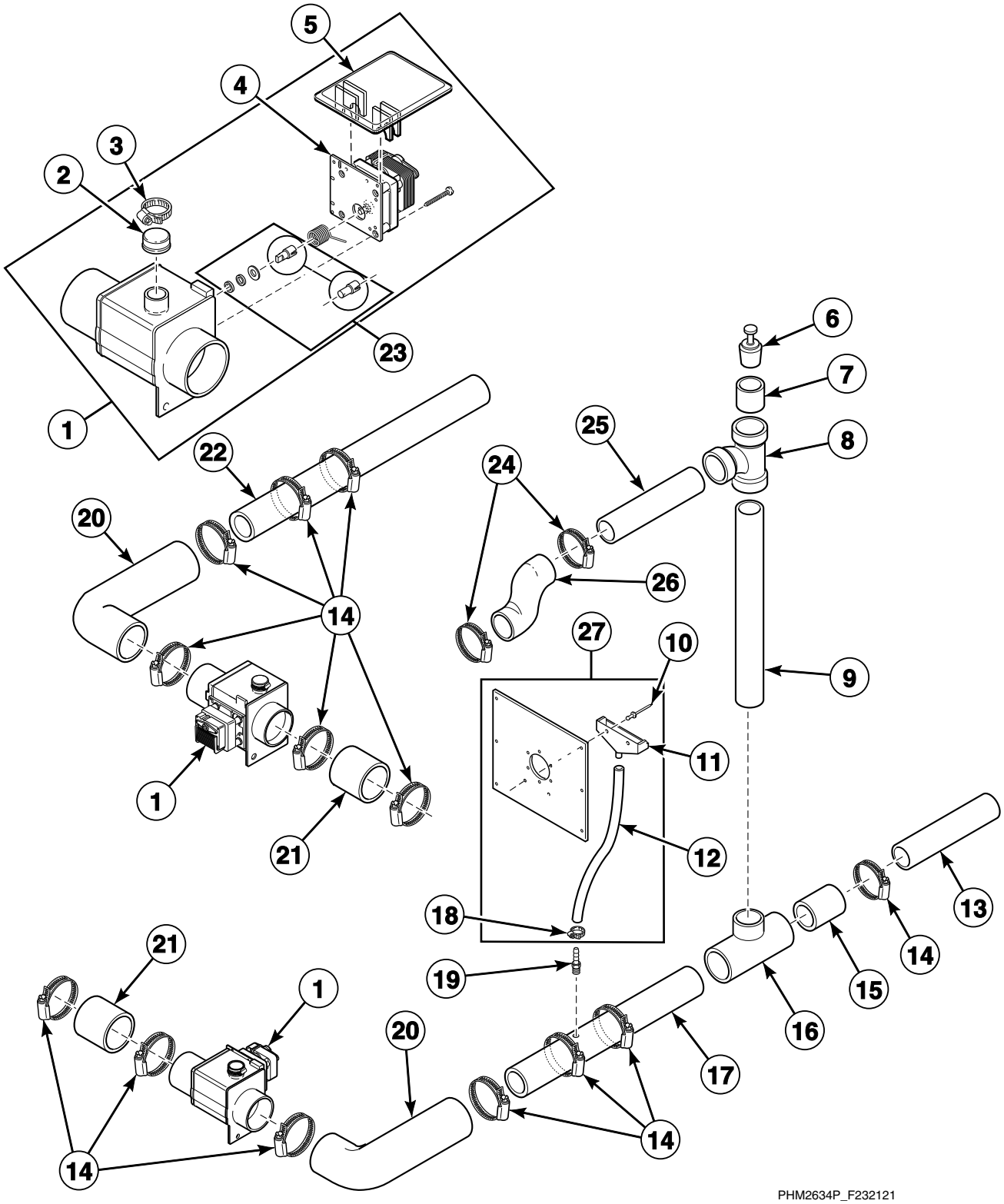
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Vacuum Breaker Assembly with Leak Containment Kit

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430938	Screw	
2	F0380808-00	Vacuum Breaker Cap	
3	F0380809-00	Containment Device	
4	F0170221-00	O-Ring	
5	F0798922-00	Vacuum Breaker Kit	Includes items 1-4
6	F063754701P	Vacuum Breaker Valve	3/4 inch; Part No. F380965 Repair Kit; Includes item 5

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Drain System, Overflow and Vent Pipes



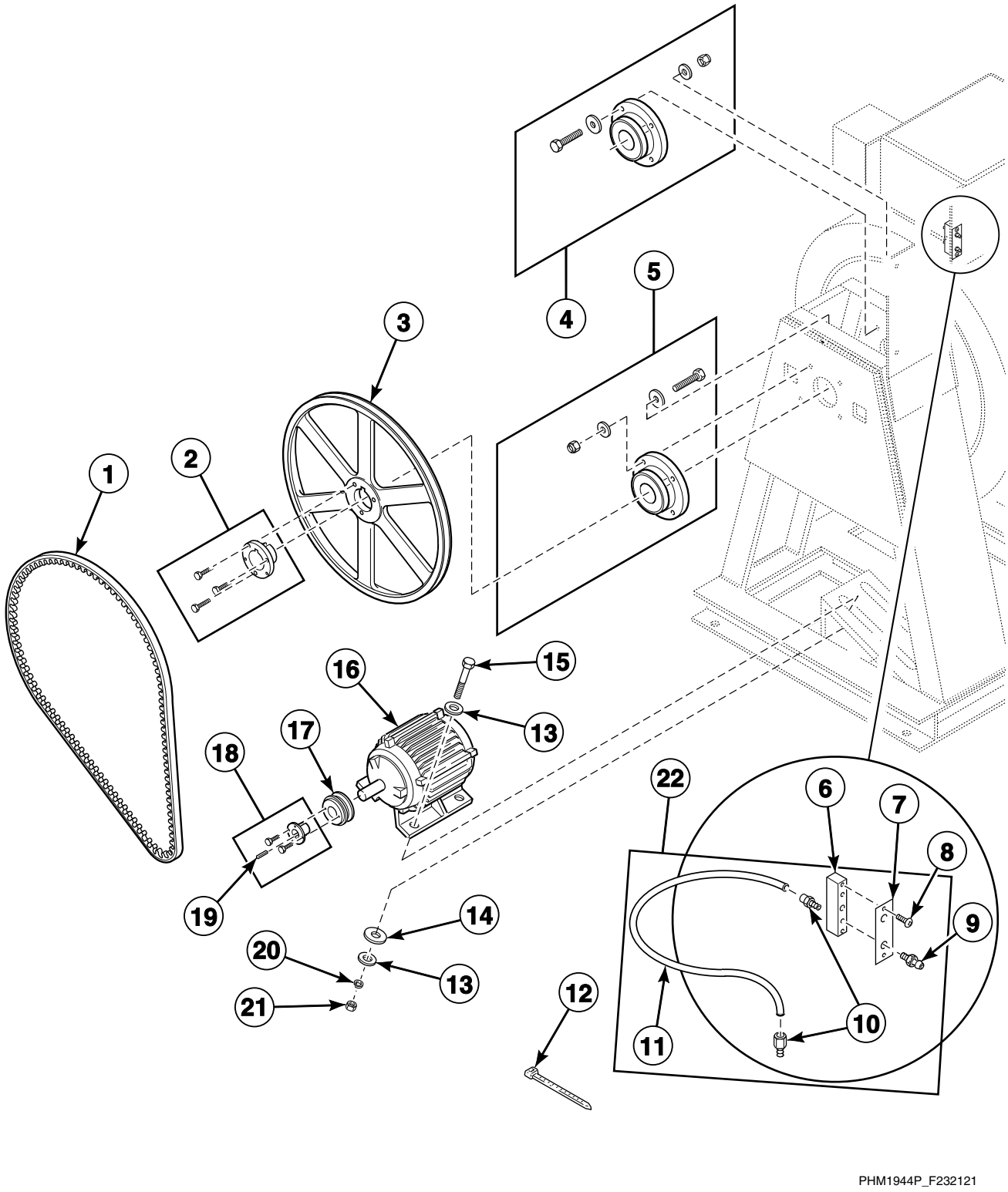
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Drain System, Overflow and Vent Pipes

REF	PART NO.	DESCRIPTION	COMMENTS
1	F038062800	Drain Valve	120 Volt; With overflow vent
	F200166402	Drain Valve Kit	220 Volt; No overflow vent; Includes item 5
2	F150352	Overflow Plug	Used with F038062800 Drain Valve
3	F200215	Hose Clamp	No. 28; Used with F038062800 Drain Valve
4	F380932P	Drain Valve Motor	120 Volt
	F380933P	Drain Valve Motor	220 Volt
5	F200133600	Drain Valve Cover	
6	F380117	Vacuum Breaker	
7	F422508	Adapter	
8	F422801	Tee	
9	F0602364-25	Pipe	
10	F431210	Pop Rivet	
11	F150389	Scupper	
12	F200107P	Water Hose	
13	F200165100	Drain Hose	
14	F200201	Hose Clamp	No. 56
15	F0602365-09	Pipe	Model UW80PV
	F0602365-07	Pipe	Model UW100PV
16	F422803	Tee	
17	F0602365-24	Pipe	Model UW80PV
	F0602365-08	Pipe	Model UW100PV
18	36801	Hose Clamp	No. 8
19	F421929	Hose Barb	
20	F150437	Drain Hose	Rear
21	F150442	Drain Hose	Front
22	F0602365-27	Pipe	
23	F380918	Main Drive Kit	
24	F200213	Hose Clamp	No. 40
25	F0602365-14	Pipe	
26	F150309	Soap Dispenser Hose	
27	F8084201	Shell Reinforcement Plate Assembly	Includes items 10-12 and 18

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Motor, Pulley and Bearings



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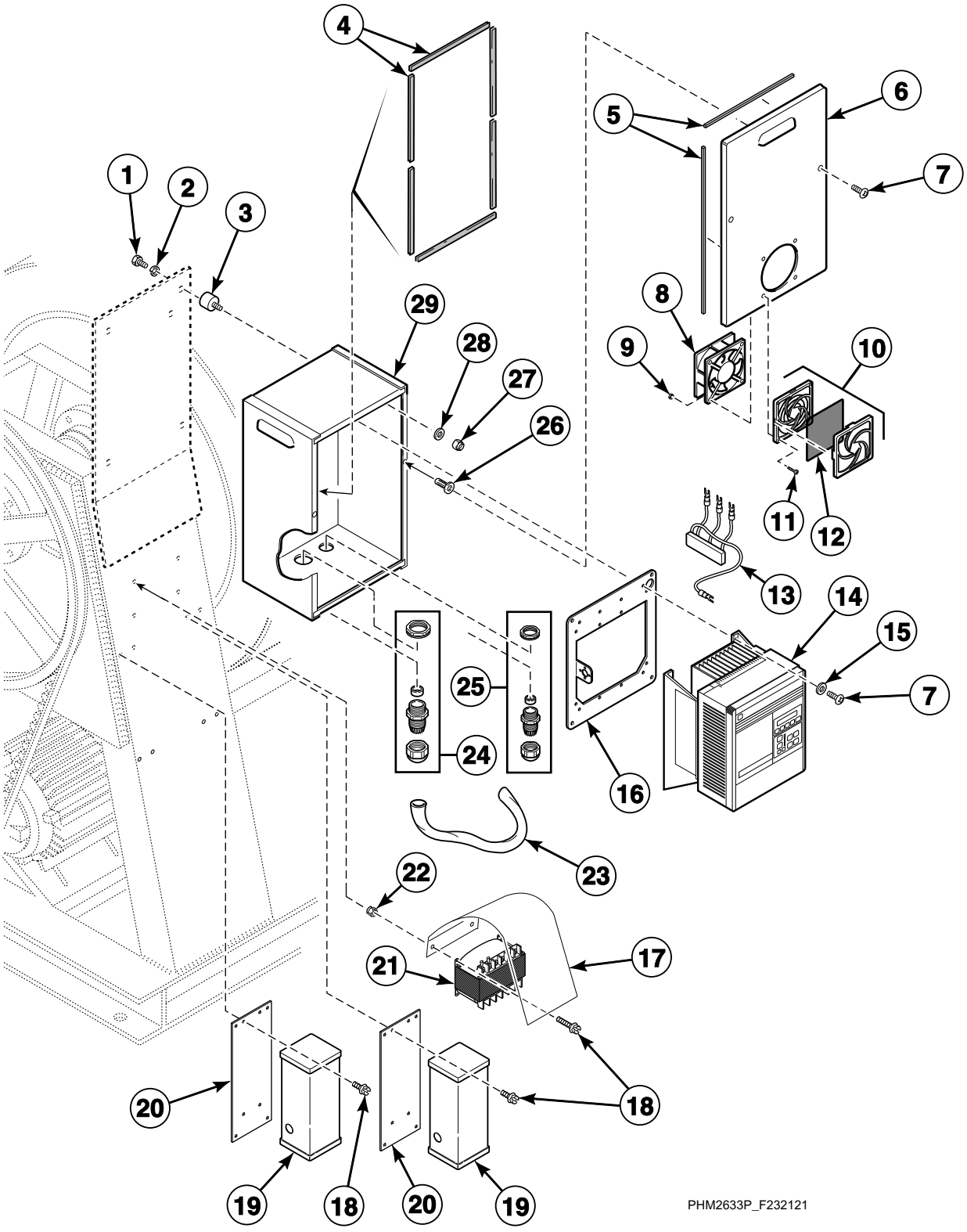
Motor, Pulley and Bearings

REF	PART NO.	DESCRIPTION	COMMENTS
1	F280355	Belt	Models UW80PV and UW100PV; BX108; 2 required
	F200140400P	Belt	Model UW100VV; 3VX1180
2	F280294P	Basket Pulley Bushing	Includes screws; 2 7/16 inch
3	F280412	Pulley	Models UW80PV and UW100PV; 2B305F
	F150268	Basket Pulley	Model UW100VV; 33V33505F
4	F798831-00	Front Bearing Kit	Includes seal and hardware
5	F745006	Rear Bearing Kit	Includes hardware
6	F320326	Grease Manifold	
7	F230745	Lubrication Instruction Decal	
8	F430925	Screw	
9	F190701	Grease Fitting	
10	J1408004	Connector	
11	C000628P	Tubing	
12	F140605	Cable Tie	6 inch
13	M400081	Washer	
14	F430300	Washer	
15	F430993	Screw	
16	F220216M	Motor	Models UW80PV and UW100PV with F370818 1305-Series Drive, F370835 or F370838 1336-Series Drive; AC drive parameters must be compatible with the motor and motor pulley. Please request the AC drive parameter illustration for parameter verification when ordering a motor
	F220237P	Motor	Models UW80PV and UW100PV with 160, 1305 and 1336-Series Drives; AC drive parameters must be compatible with the motor and motor pulley. Please request the AC drive parameter illustration for parameter verification when ordering a motor
	F220236P	Motor	Model UW100VV; Replaces F220214MP Motor; AC drive parameters must be compatible with the motor and motor pulley. Please request the AC drive parameter illustration for parameter verification when ordering a motor
	F220216UP	Motor	Models UW80PV and UW100PV with F370835 or F370838 1336-Series Drive; AC drive parameters must be compatible with the motor and motor pulley. Please request the AC drive parameter illustration for parameter verification when ordering a motor
17	F280181	Pulley	Models UW80PV and UW100PV; 2BK34H; 2 groove; 3.55 inch OD
	F280295	Motor Pulley	Model UW100VV; 33V250JA
18	F280242	Motor Bushing	Models UW80PV and UW100PV; Includes screws and item 19; H-1-3/8
	F280233P	Bushing	Model UW100VV; Includes screws and item 19; JA 1 1/8
19	N/A	Key	
20	M400014	Washer	
21	F430205	Nut	
22	F745401	Manual Bearing Greasing Retrofit Kit	Includes items 7-11, F630433 Grease Manifold Bracket, F430211 Nut, F430322 Washer, F430923 Screw and F431024 Nut

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AC Drive



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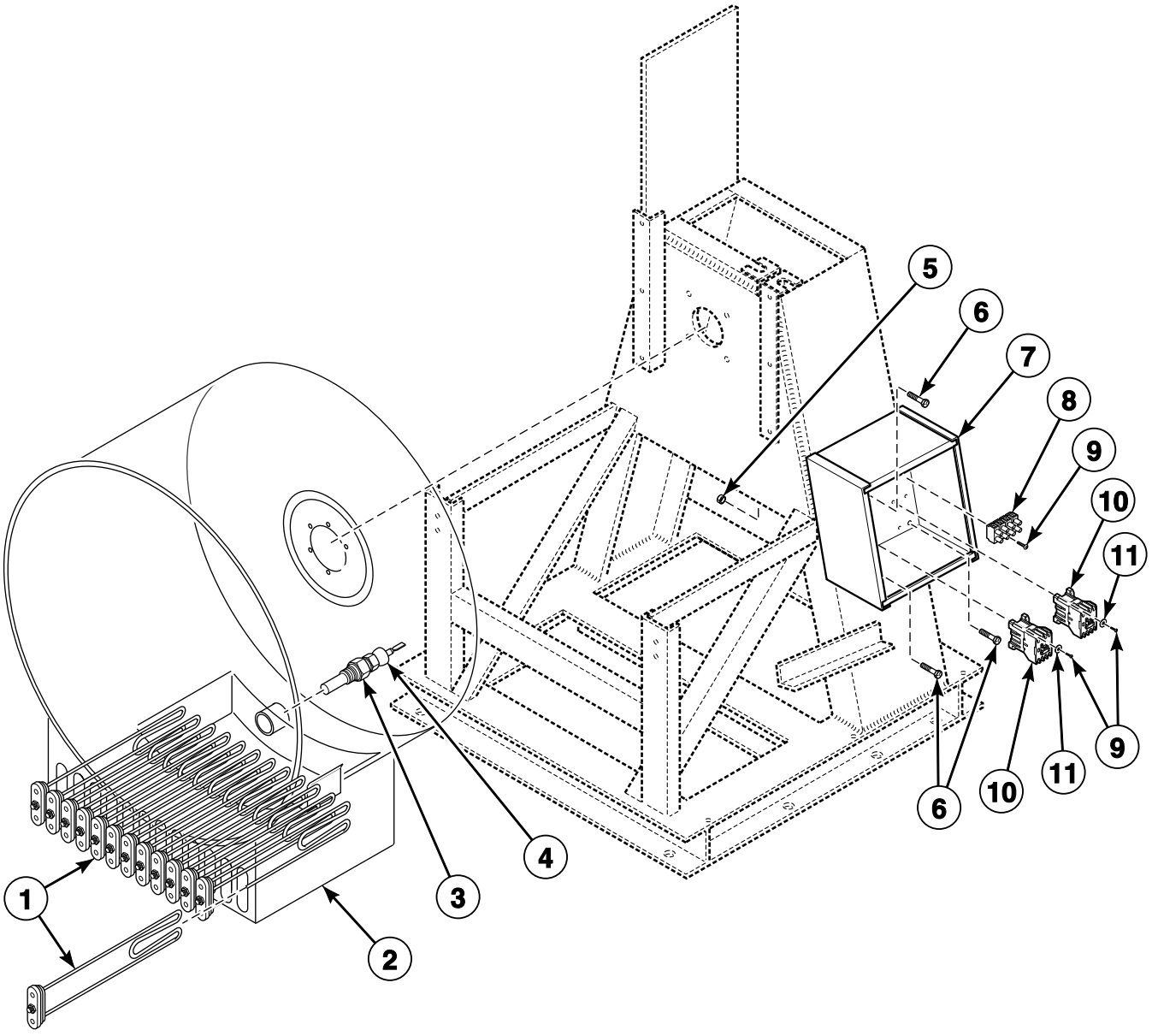
AC Drive

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430935	Screw	
2	F431100	Washer	
3	F432219	Sandwich Mount	
4	F200001600P	Shell Band Gasket	
5	F170402P	Gasket	
6	N/A	AC Enclosure Cover	
7	F430935	Screw	
8	F110106	Muffin Fan	120 Volt
	F110105	Muffin Fan	220 Volt
9	F430231	Nut	
10	F220900	Filter Retainer Guard	Includes item 12
11	F430916	Screw	
12	F200318900P	Filter	
13	F200320901	AC Drive Radio Filter Assembly	Models UW80PV and UW100PV
	F200320900	AC Drive Radio Filter Assembly	Model UW100VV
14	F370838	Inverter Drive	200 Volt; Model UW80PV starting 9/18/97 through 9/28/99; Model UW100PV starting 7/24/97 through 9/28/99
	F037083500	Inverter Drive	400 Volt; Model UW80PV starting 9/18/97 through 8/9/98; Model UW100PV starting 7/24/97 through 8/9/98
	F370818	Inverter Drive	400 Volt; Models UW80PV and UW100PV starting 8/10/98 through 9/28/99; Model UW100VV
	F370815	Inverter Drive	200 Volt; Model UW100VV
15	F430322	Washer	
16	F632290	Plate Assembly	Models UW80PV and UW100PV; Used with F370853 and F370854 Inverter Drive
17	F140433	Cover	
18	F430107	Screw	
19	F200031100	Transformer	Models UW80PV and UW100PV; N-voltage
20	F631276	Transformer Adapter Plate	Models UW80PV and UW100PV
21	F360125P	Transformer	
22	685846	Nut	
23	N/A	Tubing	
24	F140224	Strain Relief Connector	PG29
25	F140331	Strain Relief Connector	PG21
26	F432212	Nut	
27	F430215	Nut	
28	F430317	Washer	
29	F633755	AC Drive Box Weldment	
	F632287	AC Enclosure Assembly	Includes items 3, 6, 8, 10, 16, 24 and 25

N/A = Part no longer available

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Electric Heat Option - Models UW80PV and UW100PV



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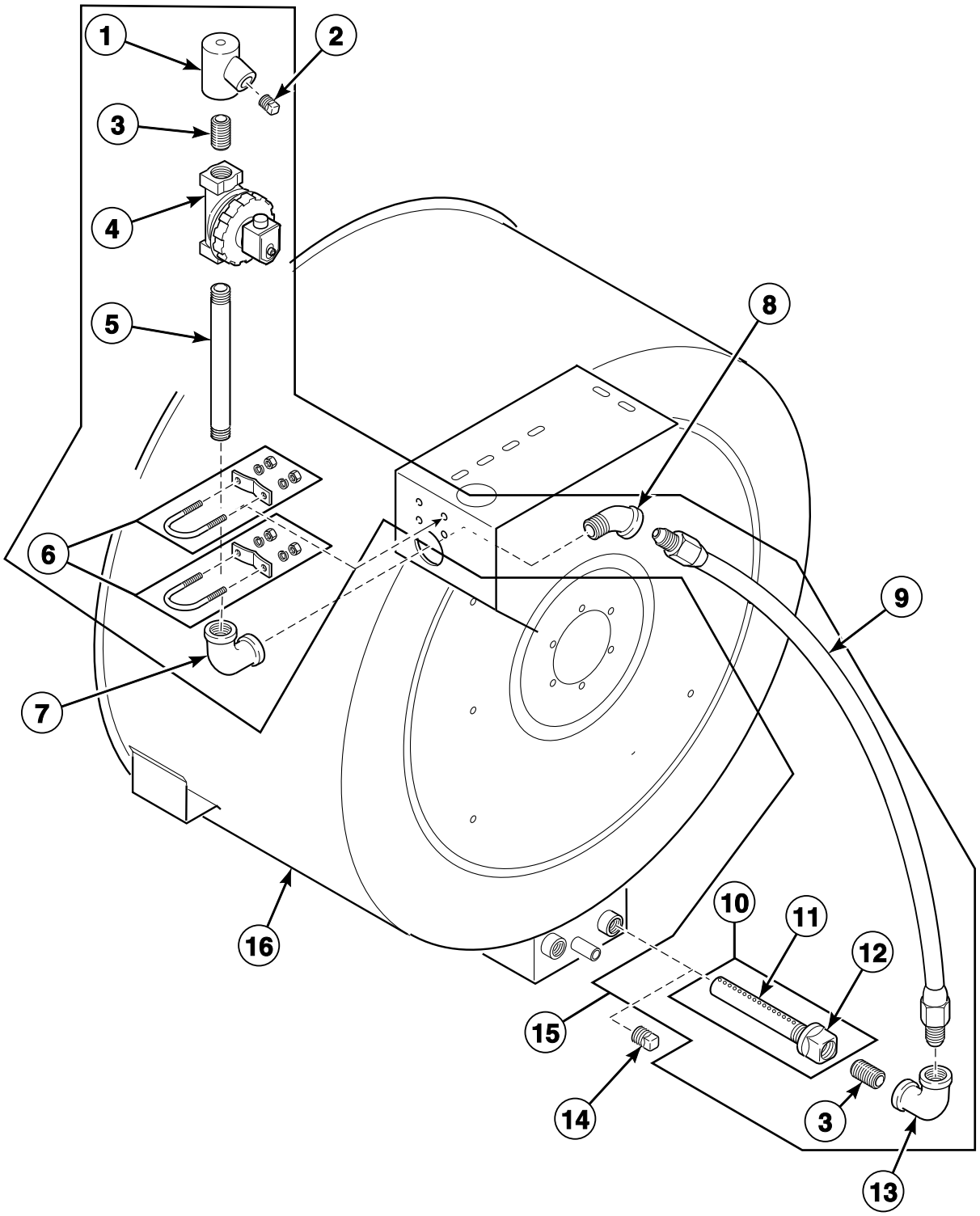
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Electric Heat Option - Models UW80PV and UW100PV

REF	PART NO.	DESCRIPTION	COMMENTS
1	F360203P	Heating Element	200 Volt; 9 required
2	F632397-1	Shell Assembly	Model UW80PV
	F630760-1	Shell Weldment	Model UW100PV
3	F421936	Reducer Bushing	
4	F370606P	Temperature Probe	
5	F430215	Nut	
6	F430938	Screw	
7	F140413	Box	
8	F140746	Input Power Block	
9	F430107	Screw	
10	F330187P	Contactor	120 Volt
	F330188P	Contactor	220 Volt
11	F430311	Washer	

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Steam Heat Option



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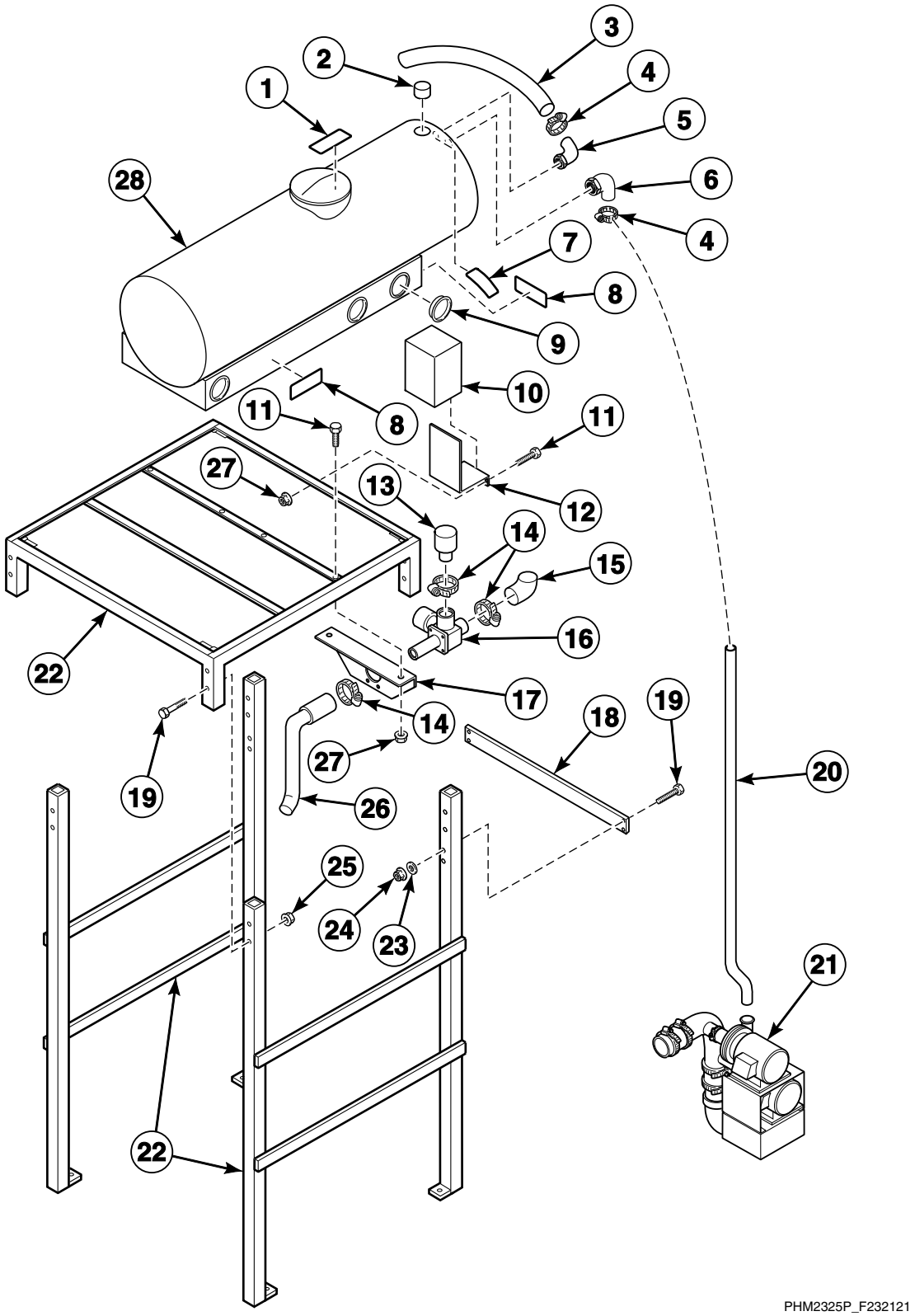
Steam Heat Option

REF	PART NO.	DESCRIPTION	COMMENTS
1	F270307	Steam Filter	1/2 inch
2	F420409	Plug	
3	70435601	Pipe Nipple	
4	F380786P	Steam Valve	120 Volt; Part No. F380984 Steam Valve Repair Kit
	F380787P	Steam Valve	220 Volt; Part No. F380984 Steam Valve Repair Kit
	F380986P	DIN Coil	120 Volt
5	N/A	Nipple	
6	F200401P	U-Bolt Clamp	Includes hardware
7	70079601	Elbow	
8	F421108	Elbow	
9	F200153P	Steam Hose	
10	F603131	Steam Injector Tube Assembly	
11	F603048	Steam Injection Tube	
12	F421400	Bushing	
13	F421703	Street Elbow	
14	F200202600	Plug	
15	F633413-1	Steam Plumbing Assembly	120 Volt; Includes items 1-13
	F633413-3	Steam Plumbing Assembly	220 Volt; Includes items 1-13
16	F634471	Shell Assembly	Model UW80PV
	F634495	Shell Weldment	Model UW100PV

N/A = Part no longer available

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Water-Saving System Main View - Model UW100PV



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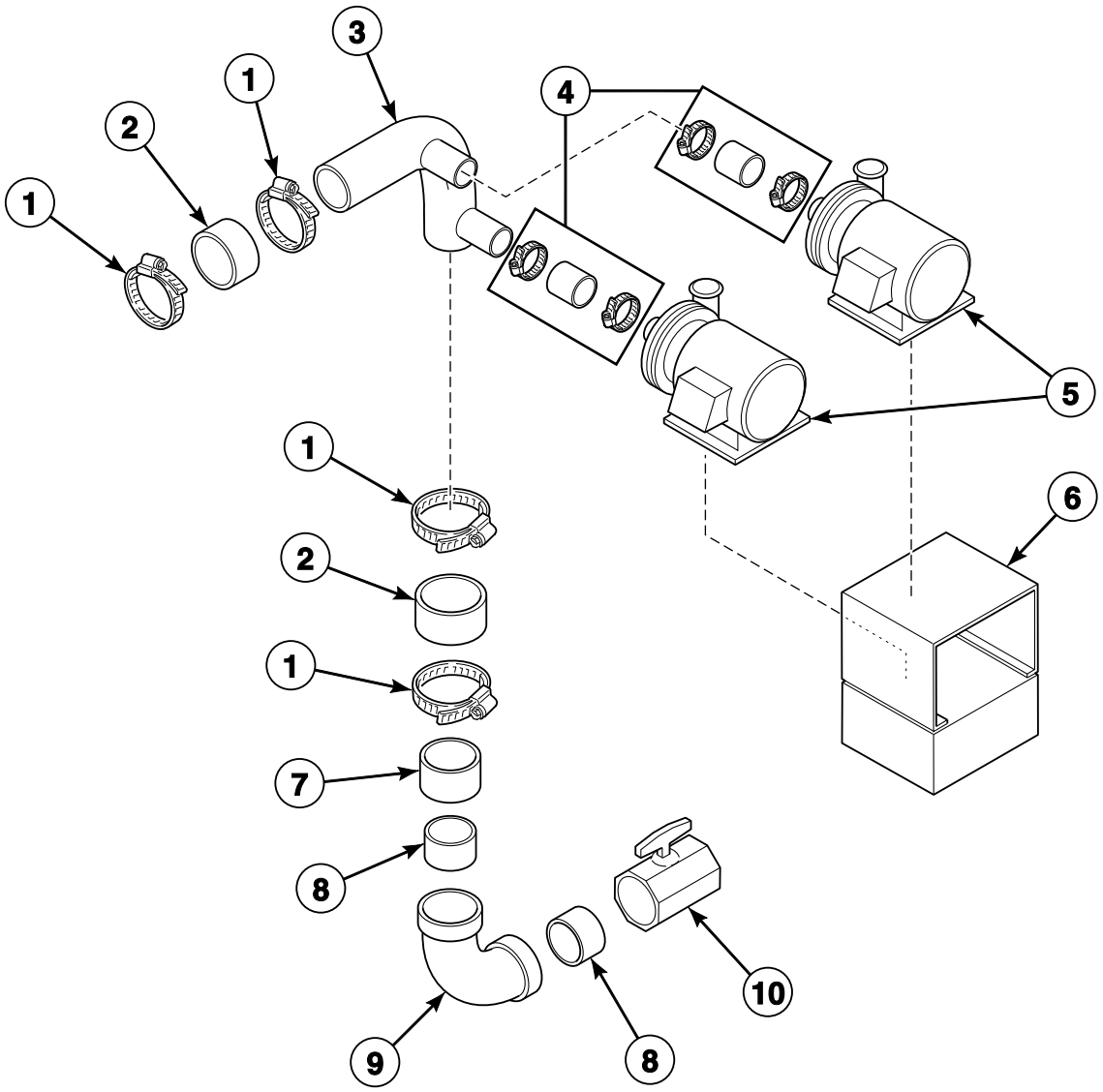
Water-Saving System Main View - Model UW100PV

REF	PART NO.	DESCRIPTION	COMMENTS
1	F231420	Top Cover Caution Decal	
2	F380117	Vacuum Breaker	
3	F150484	Reuse Overflow Hose	
4	F200215	Hose Clamp	No. 28
5	N/A	Elbow	
6	N/A	Elbow	
7	F231419	Do Not Obstruct Decal	
8	F231418	Do Not Climb Caution Decal	
9	N/A	Cap Plug	
10	N/A	Control Module Sub-Assembly	120 Volt
	N/A	Control Module Sub-Assembly	220 Volt
11	M400056	Screw	
12	F634191	Reuse Control Enclosure Mounting Bracket	
13	F422520	Reuse Drain Reducer	
14	F200213	Hose Clamp	No. 40
15	F422914	Reuse Drain Elbow	
16	F380635P	Reuse Drain Valve	
17	F634274	Drain Valve Bracket	
18	N/A	Flat Bar	
19	F430996	Screw	
20	F200505	Reuse Inlet Hose	
21	F634672P	Pump Sub-Assembly	
22	F634492	Reuse Frame Assembly	Includes item 18
23	F431100	Washer	
24	F431026	Nut	
25	F430239	Nut	
26	F0637929-02	Tank Drain Sub-Assembly	
27	F430233	Nut	
28	F191007	Reuse Tank	

N/A = Part no longer available

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Water-Saving System Pump Sub-Assembly - Model UW100PV



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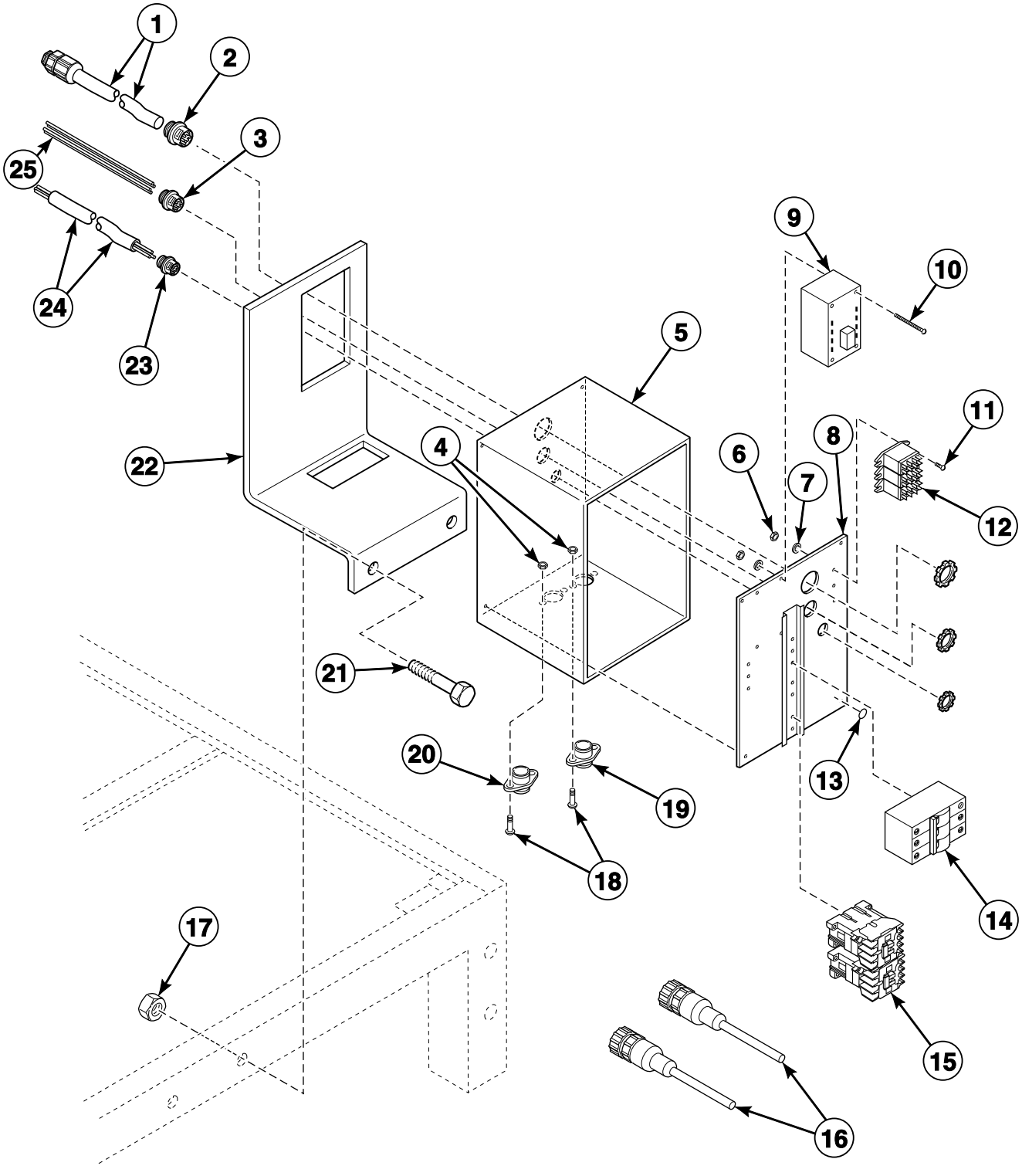
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Water-Saving System Pump Sub-Assembly - Model UW100PV

REF	PART NO.	DESCRIPTION	COMMENTS
1	F200201	Hose Clamp	No. 56
2	F150442	Drain Hose	
3	F250707	Reuse Pump Manifold	
4	F422515	Tube Connector	
5	F270102P	Pump	
6	F634267	Reuse Pump Platform Assembly	
7	F150308	Overflow Hose	
8	F0602364-04	Pipe	
9	F422900	Elbow	
10	F380634	Ball Valve	

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Water-Saving System Control Module Sub-Assembly - Model UW100PV



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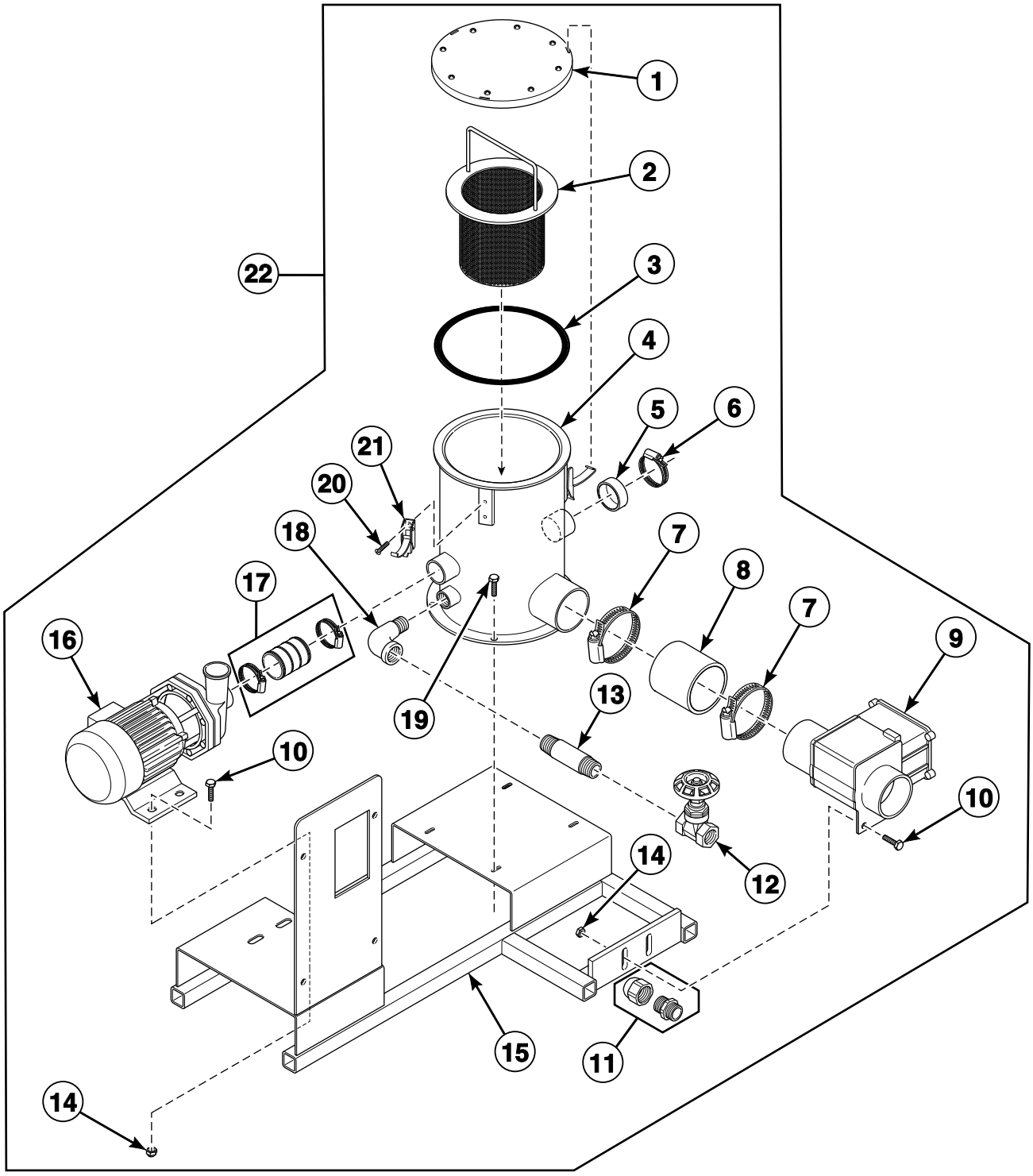
Water-Saving System Control Module Sub-Assembly - Model UW100PV

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Reuse Control Cable Assembly	
2	F140331	Strain Relief Connector	Includes nut
3	F140328	Strain Relief Connector	Includes nut
4	F430231	Nut	
5	F140432	Box	
6	F431022	Nut	
7	F431113	Washer	
8	F634278	Control Panel Sub-Assembly	
9	F370437P	Relay CCA	120 Volt
10	F430910	Screw	
11	F430916	Screw	
12	F0330289-00	Flange Mount Relay	9 vdc
13	F230739	Ground Decal	
14	F350207P	Circuit Breaker	
15	F330175P	Contactor	120 Volt
16	F140254	Reuse Pump Motor Cable Assembly	B
	F140255	Reuse Pump Motor Cable Assembly	A
17	F430233	Nut	
18	F430928	Screw	
19	N/A	Pump A Harness Assembly	
20	F141876	Pump B Harness Assembly	
21	M400056	Screw	
22	F634191	Reuse Control Enclosure Mounting Bracket	
23	F140330	Strain Relief Connector	Includes nut
24	F140245	Cable	
25	45257	14 Gauge Wire	Order 15 feet; Gray
	N/A	14 Gauge Wire	Order 5 feet; Green/yellow

N/A = Part no longer available

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Wet-Clean Assembly Main View - Models UW80PV and UW100PV



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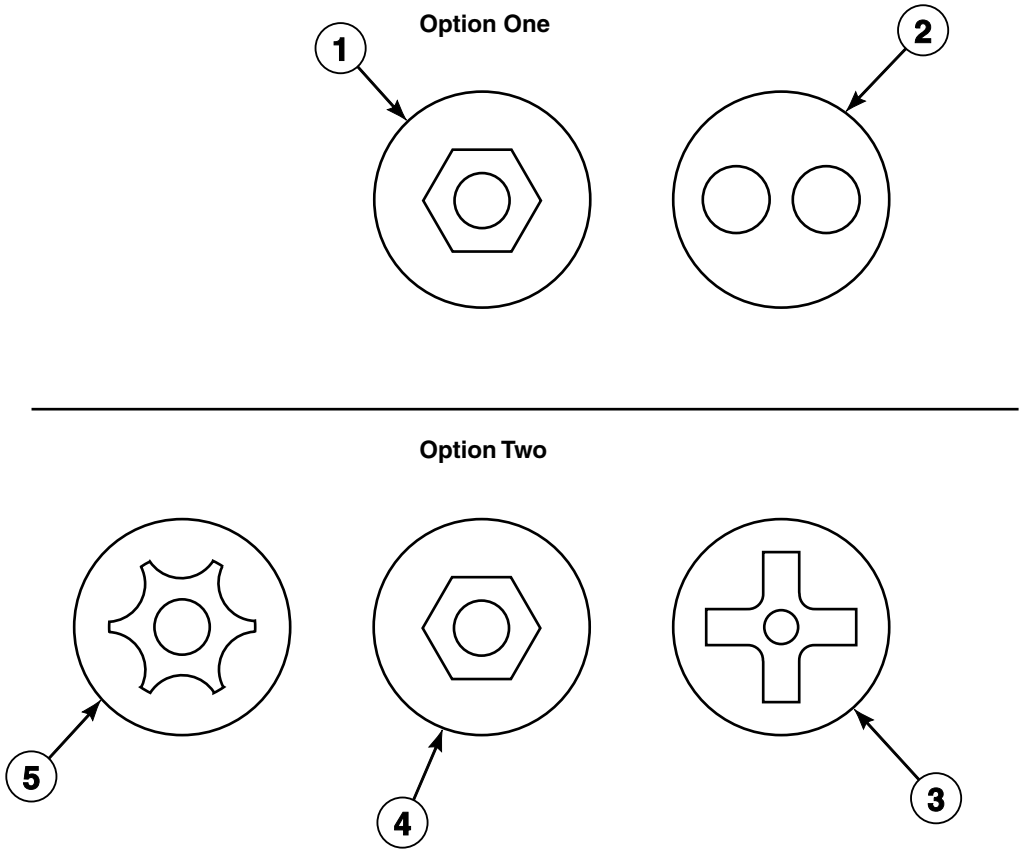
Wet-Clean Assembly Main View - Models UW80PV and UW100PV

REF	PART NO.	DESCRIPTION	COMMENTS
1	F630300	Cover Assembly	
2	F630298	Filter Basket Weldment	
3	F170218	Canister Cover O-Ring	
4	F632355	Drain Canister Weldment	
5	F150352	Overflow Plug	
6	F200215	Hose Clamp	No. 28
7	N/A	Hose Clamp	No. 48
8	F150442	Drain Hose	
9	F380631	Drain Valve	
10	F430939	Screw	
11	F140329	Strain Relief Connector	PG13
12	F380500	Gate Valve	
13	F421915	Nipple	
14	F431024	Nut	
15	F632693	Canister Stand Weldment	
16	F270102P	Pump	
17	F422515	Tube Connector	
18	F422304	Street Elbow	
19	F430923	Screw	
20	F430903	Screw	
21	F432201	Draw Latch	
22	N/A	Wet-Clean Canister Stand Assembly	Includes items 1-21

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Security Fasteners



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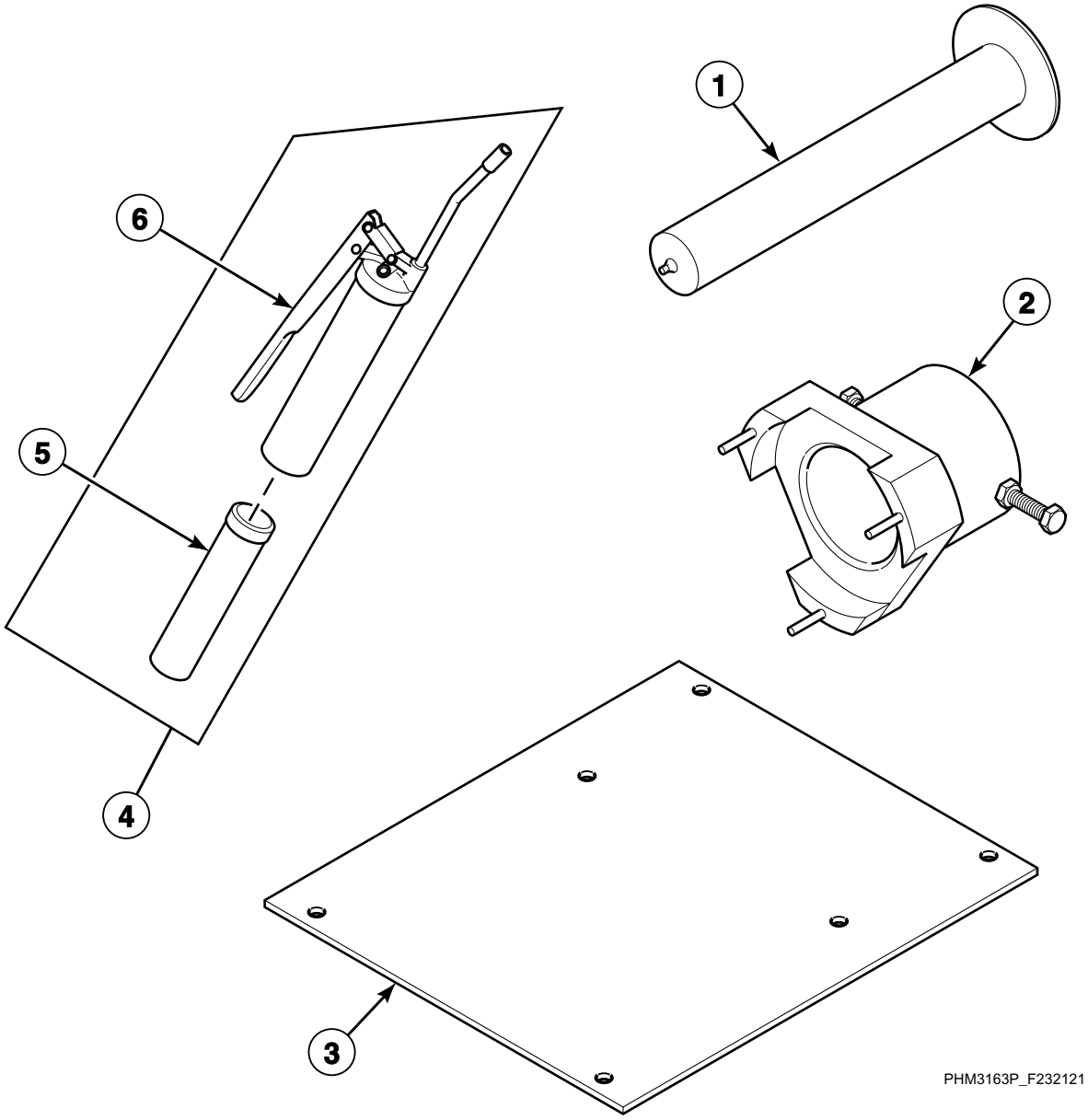
Security Fasteners

REF	PART NO.	DESCRIPTION	COMMENTS
1	F0430275-00	Screw	No. 8; 32 x 1/2 inch; Used in place of F430956 Screw; Typical location is the side panels and module cover
	F430960	Screw	No. 10; 32 x 3/8 inch; Used in place of F430904 Screw; Typical location is the module to the shell
	F704906	Hex Bit	
2	F0430273-00	Screw	1/4 inch; 20 x 2 1/2 inch; Used in place of F430996 Screw; Typical location is the door box to the bracket
	F0430272-00	Screw	1/4 inch; 20 x 1 1/2 inch; Used in place of F430921 Screw; Typical location is the side panel to the bracket
	F0430274-00	Screw	1/4 inch; 20 x 1/2 inch; Used in place of F430925 Screw; Typical location is the drive box or the cover
	F704907	Spanner Bit	
3	F432260	Screw	1/4 inch; 20 x 2 1/2 inch; Used in place of F430996 Screw; Typical location is the door box to the bracket
	N/A	Phillips Bit	
4	N/A	Screw	1/4 inch; 20 x 1/2 inch; Used in place of F430925 Screw; Typical location is the drive box or cover
	N/A	Hex Bit	
5	F432259	Screw	No. 8; 32 x 1/2 inch; Used in place of F430956 Screw; Typical location is the side panels and module cover
	281P4	Torx Bit	

N/A = Part no longer available

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Special Tools



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Special Tools

REF	PART NO.	DESCRIPTION	COMMENTS
	F730055-1	Mounting Bolt Kit	
	F370851P	HIM Drive	Used with A and B-series 160 drives
	F798751	HIM Drive	Used with A, B and C-series 160 drives
	1113P	Concrete Hardware Kit	
	F798772	Rebar Frame Kit	
1	F633430	Shaft Assembly	
2	F200284800	Seal Alignment Fixture Assembly	
	F0100314-00	Shaft Seal Alignment Fixture	
3	F601648	Rebar Frame Template	
4	F798700	Grease Gun Kit	Includes items 5 and 6
5	F210206P	Bearing Grease	
6	F210207P	Grease Gun	

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Notes

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Parts Index

A

AC Drive Box Weldment
F633755 51
AC Drive Radio Filter Assembly
F200320900 51
F200320901 51
AC Enclosure Assembly
F632287 51
Adapter
F421903 43
F422508 47
F8265701 ..... 41, 43
Air Trap Hose
F200163 21

B

Balance Switch Bracket
F601750 23
Ball Valve
F380634 59
Basket Assembly
F630764 31
F632403 31
Basket Pulley
F150268 49
Basket Pulley Bushing
F280294P 49
Battery
F191101 9
Bearing Grease
F210206P 67
Before Power Is Connected Tag
F230501 7
Belt
F200140400P 49
F280355 49
Bolt
F0430539-00 23
Box
F140413 53
F140432 61
Bushing
F280233P 49
F421400 55
Buzzer
F300203P 21
F300206 21

C

Cable
F140245 61
Cable Assembly
F604713 17
Cable Tie
F140605 ..... 9, 49
F140606 9
Cage Wrap Assembly
F632408 25
F633394 25
Canister Cover O-Ring
F170218 63
Canister Stand Weldment
F632693 63
Chemical Supply Cup
F150385 35
F150386 35
Chemical Supply Hose
F0150470-00 35
F150471 35
Circuit Breaker
F350207P 61
F350210 17
F350211 17
Clockwise Spin Rotation Decal
F230652 ..... 7, 27
Coil
F380900 37
F380917 37
Cold Water Valve Decal
F231368 7
Computer Cover
F606826 ..... 9, 11
Concrete Hardware Kit
1113P 67
Conductor Decal
F231146 7
Connector
F140305 19
F140309 19
F140575P 17
F140576P 17
F140712 29
F422500 21
J1408004 49
Contact Block Switch
F200233401 11
F200299500 ..... 9, 11
F340445 ..... 9, 11
Contactor
F330175P 61
F330178P 15
F330187P 13, 53
F330188P 13, 53
Containment Device
F0380809-00 45
Control Module Cover
F634558 ..... 9, 11
Control Module Decal
F230721 9
F231417 11
Control Module Sub-Assembly
FUW100VV-MDL 11
Control Panel Sub-Assembly
F634278 61
Cover
F140433 51

N/A items do not appear in index.

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Cover Assembly
F630300 63

D

DIN Coil
F380986P 41, 43, 55
F380987P 41, 43
DIN Harness Assembly
F141901P 41, 43
Disconnect Power Warning Label
505281 ..... 7, 9, 11
Dispenser Assembly
F0150512-00P 35
Dispenser Lid
F0150514-00 35
Do Not Climb Caution Decal
F231418 57
Do Not Obstruct Decal
F231419 57
Do Not Push Decal
F230302 ..... 7, 25
Door Assembly
F200119601 27
Door Box
F607202 29
Door Box Assembly
F604888 29
F604888-1 29
Door Box Mounting Plate Kit
F746806 29
Door Bumper Bushing
F430416 27
Door Bumper Moulding
F150366 27
Door Butt Shim
F0610695-00 27
Door Gasket
F017014501 27
F170145 27
Door Glass Gasket
F170117 27
Door Glass Kit
F290200P 27
Door Glass Retainer
F601239 27
Door Handle Casting
F150203 29
Door Hinge Pin
F601815 27
Door Hinge Strap
F200030600 27
Door Hinge Strap Kit
F200030600P 27
Door Kit
F730307 27
F730540 27
Door Latch Bracket Shim
F602058 29
Door Lock Solenoid
F300118P 29
F300129P 29
Drain Canister Weldment
F632355 63
Drain Hose
F150437 47
F150442 ..... 47, 59, 63
F200165100 47
Drain Valve
F038062800 47
F380631 63
Drain Valve Bracket
F634274 57
Drain Valve Cover
F200133600 47
Drain Valve Kit
F200166402 47
Drain Valve Motor
F380932P 47
F380933P 47
Draw Latch
F432201 63
Drip Rail
F150364 33

E

Elbow
F420509 ..... 41, 43
F421108 55
F422319 27
F422900 59
70079601 55
Emergency Stop Button Kit
F200233700P 9, 11
Emergency Stop Decal
F231083 ..... 9, 11
Emergency Stop Pushbutton
F200233500 11
Extension Arm Assembly
F8062001 29
Extension Arm Tab
F601639 29
External Supply Box
F633434 9
External Supply Box Cover
F633435 ..... 9, 11
External Supply Connection Decal
F230764-3 ..... 7, 21
F230764-6 ..... 7, 21
External Supply Control Decal
F230606 21
External Supply Fuse Decal
F231271 21
Extrusion Insert
F150397 25

F

Face Seal
F8161901 33
F8162001 33
Filter
F200318900P 51

N/A items do not appear in index.

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Filter Basket Weldment
F630298 63
Filter Retainer Guard
F220900 51
Flange Mount Relay
F0330289-00 61
Flange Relay
F330227 13
F330230 13
Frame Assembly
F630821 33
F632394 33
Front Bearing Kit
F798831-00 49
Fuse
F350108 ..... 13, 15
F350109 ..... 13, 15
F350110 ..... 13, 15
F350115 ..... 17, 21
Fuse Holder
F0350312-10 21
F350304P 17

G

Gasket
F170402P 51
Gate Valve
F380500 ..... 43, 63
Glass
F290201P 27
Grease Fitting
F190701 49
Grease Gun
F210207P 67
Grease Gun Kit
F798700 67
Grease Manifold
F320326 49
Ground Decal
F230630 19
F230739 61
Ground Terminal Lug
F140734 19

H

Handle Spacer
F609822 29
Heating Element
F360203P 53
Hex Bit
F704906 65
HIM Drive
F370851P 67
F798751 67
Hose
F200104P 43
Hose Adapter
F421909 ..... 41, 43
Hose Barb
F421929 ..... 33, 47
F421951 43
Hose Clamp
F200201 ..... 47, 59
F200206 43
F200213 ..... 35, 47, 57
F200215 ..... 21, 47, 57, 63
F200222 ..... 21, 43
36801 ..... 33, 37, 39, 47
Hose Connector
F200302 ..... 37, 39
Hose Strap
F605324 25
Hot Surface Warning Decal
F200085000 7
F231380 7
Hot Water Valve Decal
F231367 7

I

Injection Nozzle
F8322001 35
Injection Nozzle Kit
F730168 35
Input Power Block
F140746 53
F140747 19
Input Power Connector Decal
F230677 19
Insulator Bushing
F140909 ..... 19, 21
Interlock Switch
F340900 ..... 23, 29
Inverter Drive
F037083500 51
F370815 51
F370818 51
F370838 51

J

Jumper Kit
F784003P 13

K

Keymode Run/Program Switch
F340800P 17
Keypad
F370576P 11
Keypad Decal
F230724P 9

L

Light
F350412 17
F350414 17
Lower Door Latch Bracket Casting
F150202 29

N/A items do not appear in index.

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Lower Door Latch Casting
F150204 29
Lubrication Instruction Decal
F230745 49

M

Magnet
F8390801 29
Magnetic Switch Assembly
F200321200 29
Main Drive Kit
F380918 47
Manual Bearing Greasing Retrofit Kit
F745401 49
Microswitch
F340906 29
Momentary Switch
F340412 ..... 9, 11
Motor
F220216M 49
F220216UP 49
F220236P 49
F220237P 49
Motor Bushing
F280242 49
Motor Pulley
F280295 49
Mounting Bolt Kit
F730055-1 67
Mounting Panel Assembly
F608385 9
Muffin Fan
F110105 51
F110106 51

N

Nipple
F420101 43
F420105 ..... 41, 43
F420107 ..... 41, 43
F421915 63
Nut
F0431807-00 25
F430205 ..... 23, 33, 49
F430211 ..... 25, 31
F430215 ..... 25, 51, 53
F430231 ..... 9, 11, 13, 17, 29, 51, 61
F430233 ..... 57, 61
F430239 57
F430264 25
F431000 ..... 9, 11
F431002 29
F431005 ..... 27, 29, 35
F431006 19
F431017 21
F431022 ..... 9, 15, 17, 19, 21, 27, 31, 61
F431024 63
F431026 ..... 27, 29, 57
F431800 21
F432212 51
H88412101 23
685846 51
70142 33
802292 35

O

O-Ring
F0170221-00 45
F170200 27
F170208 35
F170215 35
Output Board VCMP Assembly
F8206501P 15
Output CCA
F0370444-10P 13
F8321901P 13
Overflow Hose
F150308 59
Overflow Plug
F150352 ..... 47, 63

P

Personal Injury Warning Decal
F231065 ..... 7, 17
Pin
F430415 25
Pipe
F0602364-04 59
F0602364-25 47
F0602365-07 47
F0602365-08 47
F0602365-09 47
F0602365-14 47
F0602365-24 47
F0602365-27 47
Pipe Nipple
70435601 55
Plate Assembly
F632290 51
Plug
F140527 19
F200202600 55
F420408 43
F420409 55
Plug Cap
F190304 35
Pop Rivet
F431210 ..... 27, 33, 47
Program Key
F370709 17
Pulley
F280181 49
F280412 49
Pump
F270102P 59, 63
Pump B Harness Assembly
F141876 61
Pump Sub-Assembly
F634672P 57
Push Decal
F230303 27

N/A items do not appear in index.

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Push Handle Kit
F746202-1 27

R

RC Network Filter
F330217P 9, 11, 13, 15, 29
Rear Bearing Kit
F745006 49
Rear Panel
F633184P 25
Rebar Frame Kit
F798772 67
Rebar Frame Template
F601648 67
Reducer Bushing
F421936 53
Relay CCA
F370437P 61
Repair Kit
F380965P 41, 43
Resistor
F370117 21
Resistor Assembly
F610765P 21
Reuse Control Enclosure Mounting Bracket
F634191 ..... 57, 61
Reuse Drain Elbow
F422914 57
Reuse Drain Reducer
F422520 57
Reuse Drain Valve
F380635P 57
Reuse Frame Assembly
F634492 57
Reuse Inlet Hose
F200505 57
Reuse Overflow Hose
F150484 57
Reuse Pump Manifold
F250707 59
Reuse Pump Motor Cable Assembly
F140254 61
F140255 61
Reuse Pump Platform Assembly
F634267 59
Reuse Tank
F191007 57
Ribbon Cable
F140218P 9
F140219P 9
F140223P 9
Ring Retainer
F310206 27
Rub Rail
F150409 25

S

Sandwich Mount
F432219 51
Screw
F0430272-00 65
F0430273-00 65
F0430274-00 65
F0430275-00 65
F430103 27
F430107 ..... 51, 53
F430168 29
F430500 31
F430502 27
F430903 63
F430909 29
F430910 ..... 21, 61
F430916 ..... 17, 21, 29, 51, 61
F430917 ..... 27, 29, 31, 35
F430920 21
F430921 25
F430923 63
F430924 33
F430925 49
F430927 29
F430928 ..... 9, 13, 15, 17, 19, 21, 29, 61
F430935 ..... 33, 51
F430938 ..... 19, 45, 53
F430939 63
F430948 ..... 37, 39
F430956 25
F430960 65
F430993 49
F430995 29
F430996 ..... 29, 57
F432259 65
F432260 65
F8136401 ..... 9, 11
M400056 ..... 57, 61
70240301 ..... 9, 11
800461 23
Scupper
F150389 ..... 33, 47
Seal Alignment Fixture Assembly
F200284800 67
Seal Kit
F798827-00 33
Shaft Assembly
F633430 67
Shaft Seal Alignment Fixture
F0100314-00 67
Shell Assembly
F632397-1 ..... 33, 53
F632397-3 33
F634471 ..... 33, 55
F634471-1 33
Shell Band Assembly
F603910 31
F603911 31
Shell Band Gasket
F170120RP 31
F200001600P 51
Shell Front Kit
F8011301P 31
Shell Gasket Shield
F601216 31
Shell Mounting Bracket
F601806 33
Shell Reinforcement Plate Assembly
F8084201 ..... 33, 47

N/A items do not appear in index.

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Shell Weldment
F630760-1 ..... 33, 53
F634485 33
F634495 ..... 33, 55
F634495-1 33
Side Panel
F632390 25
F632404P 25
Side Panel Bracket
F601982 25
Side Panel Cover
F607262 25
Slinger
F100204 33
Soap Dispenser Hose
F150309 47
Soap Dispenser Shroud Weldment
F8024301 35
Spacer
F431911 21
Spanner Bit
F704907 65
Spray Rinse Bracket Assembly
F602901P 27, 31
Spray Rinse Hose Kit
F730024 27
Spray Rinse Nozzle Kit
F730077 27
Spray Rinse Strap
F602880 ..... 27, 31
Spray Rinse Tube Assembly
F603696-5 27
Squeeze Connector
F140311 19
Standoff
F180506 15
Steam Filter
F270307 55
Steam Hose
F200153P 55
Steam Injection Tube
F603048 55
Steam Injector Tube Assembly
F603131 55
Steam Plumbing Assembly
F633413-1 55
F633413-3 55
Steam Valve
F380786P 55
F380787P 55
Strain Relief Adapter Kit
F749802 35
Strain Relief Connector
F140224 51
F140328 61
F140329 ..... 19, 63
F140330 61
F140331 ..... 51, 61
F140340P 35
Strainer
F270200 ..... 37, 39
Street Elbow
F420500 43
F420502 ..... 41, 43
F421703 55
F422304 63
Supply Dispenser Hazard Caution Decal
F231436 ..... 7, 35
Supply Dispenser Spacer
F0150525-00 35
Switch
F340921 23
Switch Extension
F340924 23
Swivel Coupling
F422108 27

T

Tank Drain Sub-Assembly
F0637929-02 57
Tee
F420402 43
F422801 47
F422803 47
Temperature Probe
F370606P 23, 53
Terminal Block
F140776 21
F140782 19
Terminal Strip
F140738 ..... 17, 19, 21
This Machine Must Be Protected Decal
F230301 7
Tie Wrap Mounting Clamp
F140602 9
Top Cover Caution Decal
F231420 57
Top Latch Bracket Casting
F150201P 29
Torx Bit
281P4 65
Transformer
F200031100 51
F360125P 51
Transformer Adapter Plate
F631276 51
Trim
F170400RP 25, 35
Tube Connector
F422106 41
F422515 ..... 59, 63
Tubing
C000628P 49
F422404P 21

U

U-Bolt Clamp
F200401P 41, 43, 55

N/A items do not appear in index.

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V

Vacuum Breaker
F380117 ..... 47, 57

Vacuum Breaker Cap
F0380808-00 45

Vacuum Breaker Kit
F0798922-00 45

Vacuum Breaker Valve
F063754701P 45
F380800P 41, 43

Valve
F381700P 41, 43
F381701P 41, 43

Valve Repair Kit
F380938 37

Valve, 4-Way
F380715P 37
F380725P 37
F381723P 39
F381724P 39

V-Series Microcomputer Board Kit
F370313-10P 11

W

Washer
F430300 49
F430311 53
F430317 ..... 25, 31, 51
F430322 51
F431100 ..... 25, 27, 29, 35, 51, 57
F431108 ..... 9, 11, 19, 29
F431112 33
F431113 ..... 9, 13, 15, 17, 21, 31, 61
F431116 33
F431118 29
F431123 ..... 9, 11
F431125 ..... 9, 11
F431142 29
F431147 ..... 29, 35
F8195301 35
M400013 33
M400014 ..... 17, 23, 33, 49
M400081 ..... 23, 33, 49
20290 43
803615 43

Water Hose
F200107P 33, 47
F200108P 43
F200110P 37, 39
F200164 43
F200166 43

Water Level Switch
F0340346-10P 21

Water Level Switch Bracket
F630242 21

Water Valve Assembly Decal
F230754 37

Water Valve Repair Kit
F380991P 41

WE-6 Computer
F037062441P 9

WE-6 Interface CCA Kit
F0370446-21P 13

Wire, 14 Gauge
45257 61

Y

Y Connector
F422816 ..... 37, 39

N/A items do not appear in index.

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