

OEM-STYLE PISTON KITS



INCLUDES: 1 PISTON, 1 RING SET, 1 WRIST PIN AND 1 CIRCLIP SET

- Engineered to provide the best possible path for combustion chamber heat transfer to the cylinder walls
- All pistons, rings, pins and circlips are manufactured to OEM specifications
- All individual components are interchangeable with original parts
- Piston weight compatible with original piston

T-MOLY SERIES* (TEFLON-MOLYBDENUM COATING)



INCLUDES: 1 PISTON, 1 RING SET, 1 WRIST PIN AND 1 CIRCLIP SET

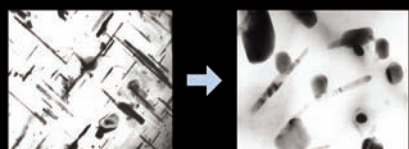
T-Moly Pistons With Teflon-Molybdenum Coating

- o Reduces friction
- o Resists seizure
- o Improves durability

HYPERDRIVE PISTON KITS

We are proud to bring you the next step in the evolution of performance powersports pistons. Our newest line is made from a space-age aluminum alloy which maintains its high tensile strength up to 700°F (380°C), 50% higher than a conventional cast piston. This high temperature resistance significantly improves fatigue strength and impact toughness, which means that we will keep you riding longer and harder than the competition.

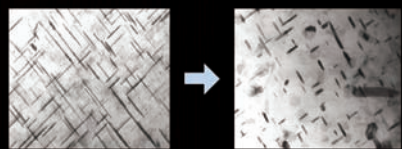
CONVENTIONAL CAST PISTONS



BEFORE

AFTER

HYPERDRIVE PISTON KITS



BEFORE

AFTER

The images above show two cast aluminum pistons that have been magnified to 1,000 nanometers. They were both soaked for 100 hours at 600°F to simulate operating conditions. It is easy to see that the conventional aluminum alloy's particles coarsen significantly. This weakening of the material's bonds will lead to a sharp drop in piston strength. While the particles of our new aluminum alloy have only coarsened slightly, showing that they are still able to maintain a higher strength for longer periods.

Additional testing shows that the biggest hardness drop occurs after 10 hours of use. Our new aluminum alloy still maintains twice the hardness of conventional alloys, even after 20 hours!



KIT INCLUDES:

- 1 PISTON
- 1 RING SET
- 1 WRIST PIN
- 1 CIRCLIP SET

APPLICATION	YEAR	SIZE	PISTON KIT	PISTON RING	WRIST PIN	TOP END BEARING	HYPERDRIVE PISTON	OEM #
ARCTIC CAT								
JAG 275	76	54.00MM	9690PS	9690RS				3002-070
LYNX 2000T F/A	77-80	54.50MM						
JAG 2000 F/A	78-80	55.00MM						
EXT340A, EXT SPECIAL 340A	71	60.00MM	9685PS	9685RS	9685WP			3000-218
PUMA 340A	71-73	60.25MM						
PANTHER 340A	71-75	60.50MM						
CHEETAH 340	72-75							
LYNX II 340	74							
JAG 340	75							
TRAIL CAT 3000 F/C	80	60.00MM	9692PS	9692RS				3002-761
CHEETAH 340	94	60.50MM	9692P2	9692R2				
JAG 340	75-77	61.00MM						
JAG 3000 F/A, F/C	78-80							
JAG 340	87-90							
JAG DELUXE	87-90							
JAG MOUNTAIN CAT	90-91							
LYNX, LYNX DELUXE	91-93							
LYNX MOUNTAIN CAT	92-93							
PUMA, DELUXE, 2-UP	94-97							
BEARCAT 340	95-00							

accessories

luggage

body & chassis

engine

electrical & ignition

controls

fuel & intake

rewind

clutch

drive

rear suspension

front suspension

traction

mini sleds

chemicals

offroad

tools & shop

trailer & towing

SPI PISTON KITS CONTINUED

	APPLICATION	YEAR	SIZE	PISTON KIT	PISTON RING	WRIST PIN	TOP END BEARING	HYPERDRIVE PISTON	OEM #
accessories	ARCTIC CAT CONTINUED								
luggage	PANTERA 370	01	60.00MM	9603PS	9603RS		NB9503		3005-913
	PANTHER 370 / INTL.	03-04							3005-762
	PANTHER 370 WITH REVERSE	05-08							3005-446
body & chassis	Z 370 / ES	00-05							
	Z 370 / LX	04-07							
engine	EXT440A, EXT SPECIAL 440A	71	68.00MM	9688PS	9688RS				3000-234
	PUMA MOD 440A	71	68.25MM						
	PUMA 440AP	73	68.50MM						
	LYNX II 440, VIP 440	74	69.00MM						
	PANTERA 440	75							
	PUMA 440A	71-73							
electrical & ignition	PANTHER 440A	71-75							
	CHEETAH 440	72-75							
	EI TIGRE 440Z	75-77	68.00MM	9689PS	9689RS				3001-583
			68.25MM						
			68.50MM		9689R2				
controls	ZR 440	96-97	66.50MM	9168PS	9168RS		NB9505		3005-742
	ZR 440 (CONSUMER MODEL)	98							
	ZR 440 SNO PRO	98-01							3005-178
fuel & intake	JAG 4000 F/C, JAG LONG TRACK	81	65.00MM		9696RS		NB9502		3002-928
	CHEETAH 440	94	65.25MM						
	Z440	98	65.50MM						
rewind	PANTHER 4000 F/C, TRAIL CAT 4000 F/C	80-81							
	PANTHER DELUXE	84-99							
	JAG F/C	85-87							
clutch	JAG 440 DELUXE	88-99							
	SUPER JAG	91-92							
	JAG AFS L/T	91-93							
	JAG 440Z	91-96							
drive	BEARCAT 440	95-99							
	EL TIGRE CROSS COUNTRY	79	68.00MM		9695RS		NB9503		3003-840
	EL TIGRE 5000 L/C	87	68.25MM						
rear suspension	EI TIGRE 6000 L/C	78-79	68.50MM	9695P2	9695R2				
	PANTERA L/C	85-92	69.00MM						
	PROWLER	90-94							
	CHEETAH TOURING	91-93							
front suspension	CHEETAH 440, EI TIGRE 440, PANTHER 440	76	65.00MM						3002-071
	EI TIGRE 4000 F/A	77	65.00MM						3002-289
	PANTHER 4000 F/C	77-78							
traction	CROSSFIRE 500	07-08	71.00MM		9141RS		62-09020		3006-427
	F5 EFI/LXR/SNO PRO	04-14							3006-746
	FIRECAT 500	03-07							
	FIRECAT 500 SNO PRO / INTL.	04-06							
mini sleds	M5, M5 EFI 2006	05							
	SABERCAT 500	04-06							
	SABERCAT 500 LX	04-06							
	SNO PRO 500	10-14							
	T500	08-09							
chemicals	ZR 500, ERS	98-00	71.00MM	9679PS	9679RS				3005-250
	POWDER SP 500 EFI	99-00							
	ZL500	98-00							
offroad	ZL500EFI	98-00							
	ZR500EFI	01							
	MOUNTAIN CAT 500 EFI	01-02	71.00MM	9605PS	9679RS		62-09020		3005-815
	ZL 500 EFI ESR	98-99							3005-796
tools & shop	ZR 500	01-02							
	ZR 500 EFI	98-99							
trailer & towing	CHEETAH F/C * COUGAR	86-90	70.00MM				NB9503		3003-547
			70.25MM						3003-210
			70.50MM						

SPI PISTON KITS CONTINUED

APPLICATION	YEAR	SIZE	PISTON KIT	PISTON RING	WRIST PIN	TOP END BEARING	HYPERDRIVE PISTON	OEM #
ARCTIC CAT CONTINUED								
EL TIGRE 500, PANTHER 500	76	70.00MM		9693RS				3002-646
PANTERA ELECT., MAN	80	70.25MM						3002-856
COUGAR, SPECIAL EDITION	85	70.50MM						
CHEETAH 5000	76-78	71.00MM						
PANTERA 5000	76-81							
CHEETAH 5000	77-78							
LYNX 2000S	77-80							
EL TIGRE 5000	77-81							
PANTHER	86-88							
CHEETAH 550	94	73.40MM	9687PS	9687RS		NB9523		3004-062
BEARCAT 550 WT	00-02							
PROWLER 550	95							
EXT 550, EFI, PANTERA 550	93-94							
EXT MOUNTAIN	91-92							
EXT SPECIAL	91-92							
EXT EFI MOUNTAIN	93							
BEARCAT 550, COUGAR 550	95-02							
PANTHER 550	97-98							
PANTERA 550	04-05							
PANTERA EFI 550	03							
PANTERA EFI	93-94							
ZL 550	01-02							
ZL 550 ESR	00-03							
PANTHER 550	04-05							
BEARCAT 570 ALL	04-14	73.75MM	9220PS	9220RS		120130		3007-863
F 570 / INT'L	08-14							3006-921
MOUNTAIN CAT 570	03-04							3006-528
PANTHER 570 / INT'L	03-07							
T 570 / INT'L	09-14							
Z 570	04-07							
Z 570 LX	04-07							
EXT580 M.C	93	75.40MM	9681PS	9681RS		NB9523		3005-187
EXT580 EFI, MC	93-97	76.40MM						
ZR580	93-97							
POWDER SPECIAL	95-98, 01							
PANTERA 580	95-97							
PANTERA 580 EFI	99-01							
ZL 580 EFI	00							
EXT 580Z	93-94							
EXT DELUXE	96-98							
EI TIGRE EXT MOUNTAIN CAT	90	72.00MM	9699PS					3003-303
CHEETAH 530 L/C	86-89	72.25MM						
EI TIGRE 6000 LC	86-89	72.50MM						
EI TIGRE 530 EXT	89-91	73.00MM						
CROSSFIRE 600 EFI (ALL OPTIONS)	06-08	73.80MM	9163PS	9163RS		62-09020		3006-645
CF6	09-11							
FIRECAT 600 / EFI (ALL OPTIONS)	04-05							
F6 / EFI (ALL OPTIONS)	06-11							
M6 EFI	05-11							
SABERCAT 600	04							
SABERCAT 600 EFI	05							
SABERCAT 600 EFI LX	04-05							
SABERCAT 600 EXT	05							
SNO PRO 600	08-13		121746					3007-734
								3007-657
M 6000 SNO PRO	14		121748					0905-096
ZR 6000 EL TIGRE	14							
ZR 6000 SNO PRO	14							

accessories
luggage
body & chassis
engine
electrical & ignition
controls
fuel & intake
rewind
clutch
drive
rear suspension
front suspension
traction
mini sleds
chemicals
offroad
tools & shop
trailer & towing

SPI PISTON KITS CONTINUED

	APPLICATION	YEAR	SIZE	PISTON KIT	PISTON RING	WRIST PIN	TOP END BEARING	HYPERDRIVE PISTON	OEM #
accessories	ARCTIC CAT CONTINUED								
luggage	MOUNTAIN CAT 600	01	78.00MM	9609PS	9609RS		62-09020		3005-748
body & chassis	MOUNTAIN CAT 600 EFI, LE	01-04							
	PANTERA 600 EFI	02-05							
engine	POWDER SPECIAL 600 Efi	00							
	ZL 600 EFI	00-03							
	ZL 600 EFI ESR	01-03							
	ZL 600 EFI SS	02-03							
	ZR 600	00-02							
	ZR 600 EFI - ALL	01-02							
electrical & ignition	ZRT 600	95-00	66.50MM		9601RS		NB9503		3005-031
	EXT 600 TRIPLE, POWDER EXT	97-98							3005-388
	EXT 600 TRIPLE TOURING	97-98							
	TRIPLE TOURING 600	99-00							
controls	POWDER SPECIAL	98-00	78.00MM		9077RS		NB9523		3005-445
	POWDER SAPECIAL EFI 1	98-99							
	ZL600 EFI,ZR600 EFI	98-00							
	ZR600,ZL600	98-00							
fuel & intake	WILDCAT 650	88-90	78.00MM	9684PS			NB9523		3003-713
	WILDCAT 650 MOUNTAIN CAT	90	78.25MM						
rewind	CROSSFIRE 700 EFI (ALL OPTIONS)	06	79.70MM		9148RS		62-09020		3006-499
	FIRECAT 700 / EFI (ALL OPTIONS)	03-06							
	M7 EFI (ALL OPTIONS)	05-06							
	SABERCAT 700 EFI	04-05							
	SABERCAT 700 EFI LX	05-06							
	SABERCAT 700 EXT	04-06							
clutch	SABERCAT 700 INT'L	04							
	SABERCAT 700 INT	06							
drive	WILDCAT 700, M.C., EFI.	91-96	81.00MM		9682RS		NB9523		3003-754
	MOUNTAIN CAT 700	91-96	81.25MM						3004-325
	MOUNTAIN CAT 700 EFI	91-96	81.50MM						
	POWDER SPECIAL 700 / LE	99-00							
rear suspension	ZL 700	00							
	ZR 700	94-96/ 99-00							
front suspension	F8 (ALL OPTIONS)	07-09	85.00MM	9221PS			62-09020	62-09221	3007-528
	M8 (ALL OPTIONS)	07-09							
	CROSSFIRE 8 (ALL OPTIONS)	07-09							
traction	CF8/CF8 SNO PRO	10-11	85.00MM	9259PS	9221RS				3007-877
	CF8 LE	10							
	CFR8	10-11							
	F 800 LXR/SNO PRO	12-13							
	F8 EFI/LXR	10							
	F8 EXT	11							
	F8 SNO PRO	10-11							
mini sleds	M8 ALL	10-13							
	M8000	14							
	XF 800 LXR/SNO PROHIGH COUNTRY/LTD	12-13							
	XF8000 SNO PRO/CROSS/HIGH COUNTRY	14							
chemicals	ZR8000 SNO PRO/LXR	14							
	ZRT 800 / LE	95-01	72.00MM	9602PS	9602RS		NB9523		3004-738
	PANTERA 800	98-99							
offroad	PANTERA 800 EFI	04	81.00MM	9611PS	9611RS		62-09019		3006-029
	MOUNTAIN CAT 800 EFI	04							
	MOUNTAIN CAT 800 LE	01-04							
	MOUNTAIN CAT 800 EFI LE	02-04							
tools & shop	PANTERA EFI 800	02-04							
	ZL 800, ESR	01-02							
	ZL 800 EFI (ALL OPTIONS)	02-03							
	ZR 800	01-03							
trailer & towing	ZR 800 EFI	01-03							
	ZR 800 LE	01-02							

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SPI PISTON KITS CONTINUED

ENGINE

APPLICATION	YEAR	SIZE	PISTON KIT	PISTON RING	WRIST PIN	TOP END BEARING	HYPERDRIVE PISTON	OEM #
ARCTIC CAT CONTINUED								
ZR 900	03-05	85.00MM		9164RS		62-09019		3006-393
ZR 900 SNO PRO	04-06							
ZR 900 EFI SNO-PRO	04-06							
ZR 900 EFI	04-06							
KING CAT 900	04-06							
KING CAT 900 EFI	05-06							
MOUNTAIN CAT 900	03-04							
MOUNTAIN CAT 900 EFI	03-04							
MOUNTAIN CAT KING CAT 900	04							
KING CAT 900	04-06							
KING CAT 900 EFI	05							
THUNDERCAT 900	93-97	76.50MM	9686PS	9686RS		NB9523		3004-078
MOUNTAIN CAT 1000	98-02	81.00MM	9612PS	9612RS		62-09020		3005-220
PANTERA 1000	00-01							
THUNERCAT M.C. 1000	98-02							
F1000 SERIES	07-11	90.30MM	9223PS			62-09019		3007-257
M1000 SERIES	07-11							
CROSSFIRE 1000 SERIES	07-11							
JLO								
R 650/2 F/C ,CUYUNA 440 F/C, LR 440/2	72-73	67.50MM	9662PS					
CUYUNA 440/LR 440/2-9	74-80	67.75MM 68.00MM 68.50MM						
KAWASAKI								
INVITER 340 F/C	78	60.00MM	9685PS	9685RS	9685WP			
INVADER 340 F/C	78-80	60.25MM						
DRIFTER 340 F/C	79-81	60.50MM						
INTRIGUER 440	78	68.00MM	9689PS	9689RS				
INTRUDER 440	78-80	68.25MM						
INVADER 440	78-81	68.50MM		9689R2				
DRIFTER 440	79-80							
MOTO SKI								
SPIRIT 250	76-83	69.00MM 69.50MM 70.00MM	9740PS					420-9841-55
MIRAGE 300	79	57.00MM 57.25MM 57.50MM	9764PS	9764RS				
FUTURA 340	75	59.50MM	9764P2	9764R2				420-9924-60
NUVIK 340, E	76-79	59.75MM 60.00MM 60.50MM	9747PS					
MIRAGE	80-85	62.00MM 62.25MM 62.50MM 63.00MM	9751PS 9751P2	9751RS 9751R2				420-8900-60
NUVIK 440	77	67.50MM	9758PS					420-9946-10
FUTURA 440	75-79	67.75MM 68.00MM 68.5MM						
SONIC L/C	84	69.50MM	9761PS	9761RS				420-8869-60
FUTURA 444	78-79	69.75MM						
FUTURA 464	80-82	70.00MM	9761P2	9761R2				
SONIC	82	72.00MM	9741PS	9741RS				420-8900-70
GRAND PRIX SPECIAL	79-81	72.25MM						
FUTURA 500, 500E	80-82	72.50MM 73.00MM	9741P2 9741P4	9741R2 9741R4				

accessories

luggage

body &
chassis

engine

electrical
& ignition

controls

fuel &
intake

rewind

clutch

drive

rear
suspensionfront
suspension

traction

mini sleds

chemicals

offroad

tools &
shoptrailer &
towing

SPI PISTON KITS CONTINUED

	APPLICATION	YEAR	SIZE	PISTON KIT	PISTON RING	WRIST PIN	TOP END BEARING	HYPERDRIVE PISTON	OEM #
accessories	POLARIS								
luggage	CHARGER, MUSTANG 488	71	72.00MM	9700PS	9700RS	9700WP			3083023
	VOYAGER 488,CUSTOM II 250	71	72.25MM						
	COLT 250	72-78	72.50MM						
body & chassis	TC 250	74-75	73.00MM						
engine	LONGTRACK, EURO-LONGTRACK WITH R	88							
	ELECTRA 250	75-77							
	GEMINI 244	79-83							
	STAR	83-90							
	STARTRAK	87-90							
	LITE, DLX, GT	91-95							
	STARLITE	91-95							
electrical & ignition	EURO LITE, DLX, GT, STARLITE, GT	93-94							
	STARLITE GT	93-94							
	FIN, LRT, STAR, STARTRACK	98-90							
controls	INDY CROSS COUNTRY	83	61.75MM	9706PS	9706RS				3082738
	TX-L 340	77-82	62.00MM						
	CENTURION 500	79-82	62.25MM						
			62.50MM 62.75MM						
fuel & intake	COLT S/S, 340	77	61.75MM	9708PS 9708P2	9708RS				3082634
	S/S 340	79	62.25MM						
rewind	GALAXY 340	80							
	CUTLASS 340	81							
	COBRA 340	78-79							
	APOLLO 340	79-80							
clutch	SPRINT, ES	86-90	62.55MM		9717R2				3084603
	INDY SPORT	87-90	63.25MM						
drive	SPRINT FC	90	62.80MM		9717RS				3085840
	STALITE, GT	94-95	63.05MM						
	INDY 340 (ALL OPTIONS)	99-08	62.30MM						
	INDY LITE GT,INDY LITE, DELUXE, EUROLITE	94-98							
	INDY LITE TOURING	98							
rear suspension	INDY SPORT GT	89-90/ 95-96							
	TX440	73	67.75MM	9704PS					3082821
front suspension	TX-C 440C	81	68.00MM						
	SPORT, SUPER SPORT SS	83	68.25MM						
traction	ELECTRA 440	74-77	68.75MM						
	COBRA 440, E	78-79							
	GALAXY 440, E	80-81							
	CUTLASS SS 440, 440E	81-82							
	LONG TRACK	83-86							
mini sleds	TX440	76-80	67.75MM 68.25MM 68.75MM	9705PS	9705RS				3082451
chemicals	INDY 500 RMK, EURO	97-99	72.00MM	9726PS	9719RS		NB9503		3085458
	INDY 500 SKS	97							
	INDY CLASSIC TOURING	97-00		9726P2	9719R2				
	INDY WIDETRACK LX, EURO	99-07							
offroad	INDY 440 XC	92	67.60MM	9715PS	9715RS		NB9503		3084327
	INDY TRAIL, DELUXE	93	67.85MM						
	INDY 440 XCR	93-94	68.10MM	9715P2	9715R2				
	INDY 440 SKS, L/C	95-98	68.10MM						

SPI PISTON KITS CONTINUED

APPLICATION	YEAR	SIZE	PISTON KIT	PISTON RING	WRIST PIN	TOP END BEARING	HYPERDRIVE PISTON	OEM #
POLARIS CONTINUED								
TXC 440	82	67.75MM	9710PS	9710RS		NB9503		3083882
INDY TRAIL	83-86	68.00MM						
TRAIL DLX	93	68.25MM		9710R2				
LONG TRAK	84-90	68.50MM						
LONG TRACK LTR	87							
SS 440	85-86							
440 LONG TRACK REVERSE	88-89							
SPORT GT	91-93							
INDY SPORT	91-99							
SUPER SPORT	94-97							
SPORT TOURING	95-98							
TRAN SPORT	96-99							
INDY XCF	97-98							
INDY XC 500, SP	99-02	70.50MM	9720PS	9720RS		120215		2201383
INDY XC SP 500	99-07	70.75MM	9720P1					
INDY RMK 500, 136	00-02	71.00MM	9720P2	9720R2				
INDY 500 EURO	01							
500 CLASSIC	03							
INDY TRAIL F/C	86	72.00MM	9712PS	9712RS		NB9503		3083841
INDY TRAIL DELUXE	88-96	72.25MM						3083545
SUPERTRAC	91-94	72.50MM	9712P2	9712R2				
INDY TRAIL, TOURING	94-99	72.75MM						
SUPER SPORT	97-98	73.00MM	9712P4	9712R4				
SUPER SPORT	97-98	73.50MM						
SPORT, EURO	87-88							
TRAIL EURO, DLX, SKS, TOURING	88-98							
INDY 500 L/C, CLASSIC	89-98							
INDY 500, SKS, SP (EXCEPT 500 SKS 1997)	90-98							
500 EFI (ALL OPTIONS)	92-98							
INDY CLASSIC TOURING	93-94							
500 CARB	95-96							
500 CARB RMK	96							
488 TRAIL RMK	98							
500	98							
INDY CLASSIC TOURING	98, 01							
550 CLASSIC EDGE	03	73.00MM	9256PS	9256RS		NB9503		3087024
550 CLASSIC, F/C	05-06	73.25MM	9256P1					3085937
550 EDGE LX	07	73.50MM	9256P2					3089485
550 INDY ALL	14-15	73.75MM						3090288
550 INDY SPORT TOURING	99-05	74.00MM						3089935
550 INDY TRAIL RMK	99-06							3090186
550 INDY TRAIL TOURING	00/ 03-04							3090277
550 IQ LXT	11-13							3090313
550 IQ SHIFT	09-13							
550 LX	07-08							
550 PRO X FAN	04							
550 SHIFT	11-13							
550 SUPERSPORT	99-08							
INDY 550 CLASSIC	03-04							
TRAIL RMK	00-10							
TRAIL SKS EURO	99							
TRAIL TOURING	05-10							
INDY XLT SP, INDY 580 XLT,SKS	93-94	64.00MM	9714PS	9714RS				3084449
		64.25MM						
		64.50MM	9714P2	9714R2				
		64.75MM						
		65.00MM						
		65.25MM						

accessories
luggage
body & chassis
engine
electrical & ignition
controls
fuel & intake
rewind
clutch
drive
rear suspension
front suspension
traction
mini sleds
chemicals
offroad
tools & shop
trailer & towing

SPI PISTON KITS CONTINUED

	APPLICATION	YEAR	SIZE	PISTON KIT	PISTON RING	WRIST PIN	TOP END BEARING	HYPERDRIVE PISTON	OEM #
accessories	POLARIS CONTINUED								
luggage	INDY 600, LE, SE, EURO	84-87	65.00MM		9707RS		NB9503		3083883
body & chassis	TRAIL EURO, SKS, ES, SP	85-87	65.25MM						
engine	SPORT	87	65.5MM	9707P2	9707R2				
			65.75MM						
			66.00MM						
	600 XC	98-99	74.5MM	9721PS	9721RS		120215		2200896
	600 XC DELUXE 45TH	00							
	600 RMK	98-03							
	600 XC SP	99							
	INDY 600 CLASSIC	01							
electrical & ignition	500 XC SP EDGE / M-10	04-05	77.25MM	9728PS	9728RS		120216	62-09728	2201559
	600 CLASSIC	02-06							2202258
	600 CLASSIC TOURING (ALL OPTIONS)	01-04							
	600 CLEANFIRE SWITCH BACK	07							
controls	600 CLEANFIRE TOURING	07							
	600 EDGE TOURING	04-06							
	600 HO FUSION F/O	06							
fuel & intake	600 HO SWITCHBACK F/O	05-06							
	600 HO RMK 144 F/O	06							
	IQ SHIFT/EURO	08-09							
	600 PRO X	01-04							
	600 PRO X2	02-04							
rewind	600 RMK 144	03							
	600 RMK 144/EURO/RMK SHIFT/EUR	08							
	600 RMK F/O	04-07							
clutch	600 RR EURO	08-09							
	600 SWITCHBACK	04-07							
	600 TOURING	00, 05							
	600 VES XC/SP	00-05							
drive	600 XC EDGE F/O	03							
	600 XC SP, F/O	00-02							
	600 XC SP EDGE (ALL OPTIONS)	00, 02-05							
	600 XC (SMALL BLOCK ENGINE)	00-01							
rear suspension	600 DRAGON/SWITCHBACK ALL	10	77.25MM	9245PS			120216		2203899
	600 CLEANFIRE SWITCHBACK	07							2204122
	600 DRAGON SP/ES EURO	09							2203319
	600 HO IQ TOURING CLEANFIRE/EURO	07							
front suspension	600 HO IQ/LX CLEANFIRE	07							
	600 HO IQ/LX/TOURING CLEANFIRE/ EURO	07-08							
traction	600 IQ DRAGON	08							
	600 IQ LX/EURO	08							
	600 IQ LXT/INTL	11-15							
	600 IQ SHIFT/ES/INTL	08-12							
mini sleds	600 IQ TOURING	08-10							
	600 IQ/ES/ES EURO	09							
	600 RMK	08-11							
	600 RMK 144/EURO/RMK SHIFT/EURO	08							
chemicals	600 RR/EURO	08-09							
	600 SHIFT 136/ES/INTL	11							
	600 SWITCHBACK/DRAGON SWITCH-BACK	08-09							
offroad	600 SWITCHBACK/ES/INTL/LX/INTL ALL	10-11							
	600 PRO-RIDE RUSH	10	77.25MM	121270					2204152
	600 WIDETRAK IQ/INTL	10-15							
tools & shop	600 RUSH/ES/RETRO ES/LX/LX RETRO ALL	11							
	600 RUSH PRO-R/ES/RETRO ALL	11							
	600 SWITCHBACK ADVENTURE	12							
	600 RUSH/ES	12							
trailer & towing	600 RUSH PRO R/SC/SP/ES/INTL ALL	12							
	600 SWITCHBACK ES/PRO-R	12							

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SPI PISTON KITS CONTINUED

ENGINE

APPLICATION	YEAR	SIZE	PISTON KIT	PISTON RING	WRIST PIN	TOP END BEARING	HYPERDRIVE PISTON	OEM #
POLARIS CONTINUED								
600 INDY/SP/ES/INTL ALL OPTIONS	13-15	77.10MM	121750					2204900
600 PRO RMK 155	13-15							2205176
600 RMK 144/155 ALL OPTIONS	13-15							
600 RUSH PRO R/PROX/PRO S	13-15							
600 RUSH/ES	13							
600 SWITCHBACK ADVENTURE	13-15							
600 SWITCHBACK ASSAULT ALL OPTIONS	14-15							
600 SWITCHBACK PRO R/PRO S/PRO X	13-15							
600 SWITCHBACK/ES	13-14							
600 VOYAGER/INTL	14							
XCR 600 SP, EUR	96-98	62.50MM	9729PS	9729RS		NB9503		3085297
XCR 600 SE, EURO	97							
XCR 600	97-98							
INDY XLT 600, SP, SKS	95-99	65.00MM	9716PS	9716RS				3085018
XLT, RMK, TOURING	95-99	65.25MM						
XLT LTD, LTD SP	95-99	65.50MM	9716P2	9716R2				
XLT CLASSIC	95-99	65.75MM						
XCR 600	95-97	66.00MM	9716P4					
XC 600	97	66.25MM						
TRIUMPH 600	00							
400, SKS, XCR, EURO	88-89	67.75MM	9713PS	9713RS		NB9503		3084245
500 SKS, GP	89	68.00MM						3083857
EURO RXL, SKS, TOURING	93-94	68.25MM	9713P2	9713R2				
INDY 650, SKS	88-93	68.50MM						
INDY 650, RXL, SKS	90-97	68.75MM						
ULTRA SKS, RMK, SP, SPX	96-97	66.50MM	9718PS	9718RS		NB9503		3085262
ULTRA SPX, SE	96-97							
ULTRA TOURING	96-98							
680 ULTRA	96-98							
ULTRA SP	96-98							
700 XCR, EURO	97-98							
700 CLASSIC	01-04							
700 CLASSIC	01-04	81.00MM	9722PS	9722RS		120215	62-09722	2201358
700 CLASSIC TOURING	03-04	81.50MM		9722R2				
700 EDGE RMK CC BUILT BEFORE 1/01/02	03							
700 EV XC SP EDGE	01							
700 PRO X	03-04							
700 RMK	99-05							
700 SKS	99-03							
700 SWITCHBACK	04							
700 XC	99							
700 XC DELUXE	00							
700 XC EDGE F/O	03-04							
700 XC SP	99-03							
700 CFI DRAGON AND EURO	07	81.00MM	120128	120129				2203606
700 DRAGON RMK 163 & EURO	08							2203707
700 DRAGON SWITCHBACK & EURO	08							2203312
700 IQ	08							2203512
700 IQ DRAGON & EURO	08							
700 RMK (EARLY PRODUCTION)	08							
700 SWITCHBACK & EURO	08							
700 RMK 155 (ALL OPTIONS)	08-10							
INDY STORM 800, XPS SERIES	94-98	72.00MM	9719PS	9719RS				3085313
INDY STORM 800, EURO	96-97	72.50MM	9719P2	9719R2				

accessories

luggage

body & chassis

engine

electrical & ignition

controls

fuel & intake

rewind

clutch

drive

rear suspension

front suspension

traction

mini sleds

chemicals

offroad

tools & shop

trailer & towing

SPI PISTON KITS CONTINUED

SPI PISTON KITS CONTINUED										
	APPLICATION	YEAR	SIZE	PISTON KIT	PISTON RING	WRIST PIN	TOP END BEARING	HYPERDRIVE PISTON	OEM #	
	POLARIS CONTINUED									
accessories	INDY 800 LE	01	85.00MM	9730PS	9730RS		120922	62-09730	2201721 2202337	
luggage	INDY 800 SNOW CHECK SPECIAL	01								
body & chassis	800 RMK SP	01								
	800 SKS	03								
	800 CLASSIC TOURING / INT`L	04								
	800 PRO X2/XR	04								
engine	800 CLASSIC	04								
	800 HO SWITCHBACK F/O	06								
	800 RMK, 144, 151	00-05								
	INDY 800 XC SP	01-05								
electrical & ignition	800 PRO X	03-04								
	800 EDGE TOURING	04-05								
	800 SWITCHBACK	04-05								
	800 EDGE TOURING	04-05								
controls	800 RMK F/O	04-05								
	XCR 800, XPS SERIES	99-03	72.00MM	9731PS	9731RS		NB9503	9731PS	3086142	
fuel & intake	800 DRAGON (ALL OPTIONS)	08-09	85.00MM				120922		2203605 2203943	
	800 RMK	08-09								
	800 IQ	08-09								
	800 DRAGON (ALL OPTIONS)	09								
rewind	800 DRAGON (ALL OPTIONS)	08-10	85.00MM	9247PS	9247RS		120922	62-09247	2204322 2204154 2205176	
	800 INDY SP/ES ALL OPTIONS	14-15								
	800 IQ	08-10								
	800 PRO RMK 155/163 ALL OPTIONS	11-15								
clutch	800 RMK	08-13								
	800 RMK 155	14-15								
	800 RMK ASSAULT ALL OPTIONS	14-15								
	800 RUSH PRO R ALL OPTIONS	11-14								
drive	800 SWITCHBACK ADVENTURE	14								
	800 SWITCHBACK ASSAULT ALL OPTIONS	14-15								
	800 SWITCHBACK PRO R ALL OPTIONS	14								
	800 SWITCHBACK/ASSAULT/PRO-R ALL	10-13								
rear suspension	800 SWITCHBACK/ES	14								
	900 FUSION	05-06	83.00MM		9165RS		120922		2202811	
	900 SWITCHBACK	05-06								
900 RMK 151", 159", 166"	05-06									
front suspension										
	SKI-DOO									
traction	ELAN 250	73-79	54.00MM	9745PS	9745RS				420993400	
	ELAN 250	73-79	54.50MM	9745P2	9745R2					
	ELAN 250, E	71-78	69.00MM 69.50MM 70.00MM	9740PS					420984155	
	ELAN 250	79-87								
mini sleds	TNT 294	73	57.00MM	9764PS	9764RS				420993415	
	ELAN 294, 300SS	74-75	57.25MM	9764P2	9764R2					
	CITATION 300	78-79	57.50MM							
chemicals	TNT 340	72-76	59.50MM	9747PS					420992460	
	OLYMPIQUE 340, E	75-79	59.75MM							
	EVEREST 340, E	77-79	60.00MM							
			60.50MM							

SPI PISTON KITS CONTINUED

APPLICATION	YEAR	SIZE	PISTON KIT	PISTON RING	WRIST PIN	TOP END BEARING	HYPERDRIVE PISTON	OEM #
SKI-DOO CONTINUED								
CITATION 4500	79-83	62.00MM	9751PS	9751RS				420994975
FORMULA S	96, 99-00	62.25MM						420890060
NORDIK 377	81-84	62.50MM	9751P2	9751R2				
TOURING L, LE	95-98	63.00MM						
MIRAGE II	80-83							
MIRAGE SPECIAL	80-82							
SKANDIC 377	82-87							
SKANDIC 380	96-00							
SKANDIC II 377, R	92-98							
SAFARI 377	84-94							
SAGA	89							
SCOUT	89-92							
SAFARI L-LE	90-94							
TOURING E	96-00							
FORMULA S ELECTRICAL	96-98							
FORMULA DELUXE	99-02							
LEGEND FAN	03-04							
GRAND TOURING 380F	01-04							
MXZ 380	01-06							
GTX FAN	05-06							
GSX FAN	05-06							
NORDIK 50	87-91	67.50MM	9752PS	9752RS				420886050
SAFARI LX, LXE	90-92	67.75MM						420996035
MX-Z 440F, TOURING LE	97-98	68.00MM	9752P2	9752R2				
SAFARI 447	84-86	68.50MM						
OLYMPIQUE	77	67.50MM	9758PS					420994610
EVEREST 440 F/C	74-79	67.75MM						
TNT 440 F/C	75-78	68.00MM						
		68.50MM						
MX Z 440 LIQUID COOL	99-03	65.00MM	9146PS	9146RS				420888333
MX Z X 440 RACING	04-07							
ELITE 450 L.C.,	78-80	69.50MM	9761PS	9761RS				420993835
EVEREST 444 L.C.,	78-79	69.75MM						
EVEREST 464 L.C.,	80-83	70.00MM	9761P2	9761R2				
FORMULA XT	94	70.50MM						
FORMULA GLX	90							
FORMULA MX Z	93-94							
FORMULA MX, LT, XTC	85-95							
FORMULA SP	85-86							
FORMULA SS	85							
FORMULA ST	94							
GRANDING TOURING 470	95							
SAFARI GLX, LC, LCE	90-92							
SS-25	84							
SUMMIT 470	94-95							
FORMULA 500, DLX, SLS	96-00	69.50MM	9780PS	9780RS				420886115
FORMULA 500 LC	00	69.75MM						
FORMULA MARCH Z 780	93-96	70.00MM	9780P2	9780R2				
FORMULA Z 500	99	70.50MM	9780P4	9780R4				
GRAND TOURING 500	96-99							
GRAND TOURING STD 500	01							
MACH ZLT	96							
MX Z 500	98-99							
MX Z 500 TRAIL	01							
SKANDIC WT L/C	98-00							
SUMMIT 500	96-00							
TOURING 500 L/C	00							

accessories

luggage

body & chassis

engine

electrical & ignition

controls

fuel & intake

rewind

clutch

drive

rear suspension

front suspension

traction

mini sleds

chemicals

offroad

tools & shop

trailer & towing

SPI PISTON KITS CONTINUED

	APPLICATION	YEAR	SIZE	PISTON KIT	PISTON RING	WRIST PIN	TOP END BEARING	HYPERDRIVE PISTON	OEM #
	SKI-DOO CONTINUED								
accessories	FORMULA DELUXE 500 L/C	01	69.50MM	9784PS	9784RS		NB9503		420888445
luggage	GROUND TOURING 500 L/C	01-03	70.00MM	9784P2	9784R2				
	GROUND TOURING 500 SPORT	02							
body & chassis	LEGEND 500	02-03							
	MX Z 500	00-03							
	MX Z 500 RER SPORT	02							
	MX Z 500 SPORT	02-03							
engine	MXZ 500 TRAIL	01-03							
	EXPEDITION 550 F	05-06	76.00MM	9081PS	9081RS		62-09021		420889050
	EXPEDITION SPORT 550 F	07-08, 11-15	76.25MM						
electrical & ignition	FREESTYLE BACK COUNTRY 550 F	07-09	76.50MM	9081P2					
	FREESTYLE PARK 550 F	07-08	77.00MM						
	FREESTYLE SESSION 550 F	07							
controls	GSX 550 F/SPORT 550F	05-10							
	GTX 550 F	05-09							
	GRAND TOURING 550 F	03							
	GRAND TOURING SPORT 550 F	10-15							
fuel & intake	LEGEND 550 F	03-04							
	MX Z 550 F / X	03-09							
	MX Z TNT 550 F	10-12							
	MX Z SPORT 550 F	11-14							
rewind	RENEGADE SPORT 550F	10-14							
	SKANDIC 550 F	04							
	SKANDIC 550 F SWT/WT	04-15							
	SKANDIC 550 F SUV	04-10							
clutch	TUNDRA 550 F ALL	09-15							
	SUMMIT 550 F	03-09							
	5500	79-84	72.00MM	9741PS	9741RS				420995285
	CITATION LS, LSE	85-91	72.25MM						
drive	CITATION 3500	80-84	72.50MM	9741P2	9741R2				
	SKANDIC 277	83	73.00MM	9741P4	9741R4				
	TUNDRA LT	86-92							
rear suspension	TUNDRA	85-88							
	5500	80-84							
	ALPINE 503	83-90/ 94							
	BLIZZARD 500 MX LC	83-84							
front suspension	BLIZZARD 9700	83							
	BLIZZARD MX 5500	79-84							
	CHEYENNE	88-91	72.00MM	9741PS	9741RS				420995285
	ESCAPADE	87-89	72.25MM						
traction	EVEREST 500, 500E	80-83	72.50MM	9741P2	9741R2				
	FORMULA DLX 500	99-01	73.00MM	9741P4	9741R4				
	FORMULA SL	95-99							
mini sleds	GRAND TOURING CARGO F	01							
	GRAND TOURING F	01-02							
	MXZ 500 FAN	01-02							
	NORDIK 60	87-91							
chemicals	SAFARI 503	88-91							
	SAFARI LC	86-94							
	SAFARI RALLY	93-94							
	SKANDIC 500	86-94/ 96-02							
offroad	SKANDIC II 503	93-96							
	SKANDIC WT, SWT	96-03							
	SKANDIC SPORT	03							
tools & shop	STRATOS	87-88							
	SUMMIT 500 FAN	01-02							
	TOURING FAN 500	01							
	TOURING SLE	95-99							
trailer & towing	VOYAGEUR	89							
	WIDETRAK	95-88							
	FORMULA PLUS - 537 ENGINE	86-88							
	FORMULA PLUS - 536 ENGINE	89-91							

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SPI PISTON KITS CONTINUED

ENGINE

APPLICATION	YEAR	SIZE	PISTON KIT	PISTON RING	WRIST PIN	TOP END BEARING	HYPERDRIVE PISTON	OEM #
SKI-DOO CONTINUED								
583-Z	98	76.00MM	9772PS	9772RS				420995835
FORMULA 583	97	76.25MM						
FORMULA DLX 583	98-99	76.50MM	9772P2	9772R2				
FORMULA GRAND TOURING, 580	93-96	76.75MM						
FORMULA MACH I,XTC	89-92	77.00MM	9772P4	9772R4				
FORMULA PLUS EFI	93-94							
FORMULA PLUS MX	93							
FORMULA PLUS,E,XTC,X	92-93							
FORMULA STX	94-96							
FORMULA Z	94-99							
GRAND TOURING 583	95-99							
GRAND TOURING XTC	94							
GT 583	97-98							
MXZ 583	THRU 98							
SUMMIT 583	94-97							
MARCH I RAVE VALVE LC	91-92							
FORMULA Z	94							
FORMULA DLX 600	99-01	76.00MM	9785PS	9785RS		120216		420886687
FORMULA DLX 600 GS/GSE	01	76.25MM						420889170
FORMULA Z 600	99-00	76.50MM						420889173
GRAND TOURING 600	99-03							
GRAND TOURING 600 GS	02							
GRAND TOURING 600 SE	02-03							
GRAND TOURING 600 SPORT	02, 10-15							
GSX SPORT 500 SS	05-10							
GTX SPORT 500 SS	06-09							
FORMULA DLX 600	99-01	76.00MM	9785PS	9785RS		120216		420886687
FORMULA DLX 600 GS/GSE	01	76.25MM						420889170
FORMULA Z 600	99-00	76.50MM						420889173
GSX LTD 600 HO SDI	07							
LEGEND 600 GS	02-03							
LEGEND 600 SPORT	02-03							
LEGEND 600 SE	02							
MX Z 600	99-01							
MX Z 600 ADRENALINE	01-02							
MX Z ADRENALINE / TRAIL (500 SS)	05-07							
MX Z 600 RENEGADE	00							
MX Z 600 RER SPORT	02							
MX Z 600 SPORT	02, 10-15							
MX Z TNT 600	10-12							
MX Z 600 TRAIL	01/03-04							
MX Z TRAIL 500 SS	04-09							
MX ZX 600	01-02							
RENEGADE 600 SPORT	15							
SPORT	02							
SKANDIC 600 WT	01-10							
SCANDIC 600 SUV	03-07							
SUMMIT EVEREST 500SS	09							
SUMMIT 600	99-01							
SUMMIT 600 RER SPORT	02, 10-15							
SUMMIT 600 SPORT	02							
FORMULA III 600	95-99	64.50MM		9774RS		NB9503		
FORMULA III LT	97	64.75MM						
600 HO / HO ETEC (ALL OPTIONS)	03-15	72.00MM	9144PS	9144RS		120216	62-09144	420889181 420889187 420892386 420892388

accessories

luggage

body & chassis

engine

electrical & ignition

controls

fuel & intake

rewind

clutch

drive

rear suspension

front suspension

traction

mini sleds

chemicals

offroad

tools & shop

trailer & towing

SPI PISTON KITS CONTINUED

	APPLICATION	YEAR	SIZE	PISTON KIT	PISTON RING	WRIST PIN	TOP END BEARING	HYPERDRIVE PISTON	OEM #
	SKI-DOO CONTINUED								
accessories	FORMULA DLX 670	99	78.00MM	9773PS	9773RS		NB9524		420887610
luggage	FORMULA GRAND TOURING, SE	94-96	78.25MM						
body & chassis	FORMULA MACH I	93-96	78.50MM	9773P2	9773R2				
	FORMULA MACH I X	93	79.00MM	9773P4					
engine	FORMULA SS 670	94-96							
	FORMULA Z 670	98-99							
	GRAND TOURING SE	94-95							
	MARCH I	96							
	MX-Z 670	96-99							
	SUMMIT 670	95-99							
electrical & ignition	670 HO ENGINE TYPE		78.00MM		9147RS		NB9524		420887617
	SUMMIT X	98-99	78.50MM						
	MXZ 670 HO	99	79.00MM						
controls	FORMULA III 700	98-00	69.80MM	9781PS	9781RS		NB9503		420887521
	FORMULA MARCH I	97-98							
	GRAND TOURING 700	98-00							
fuel & intake	GRAND TOURING SE	97-98							
	MACH I, 700	97-00							
rewind	FORMULA DELUXE GS/GSE 700	00-01	78.00MM	9783PS	9783RS		120216		420888293
	FORMULA Z 700	00							420888296
	GRAND TOURING GS 700	01-02							420888298
	GRAND TOURING SE	03							
	GRAND TOURING SPORT	02-03							
clutch	GSE 700	00-01							
	LEGEND GT SPORT/SE	04							
	LEGEND SE	03-04							
	LEGEND SPORT 700 RER	03-04							
drive	MXZ 700, SB, SB ME	00-02							
	MXZ 700 RER	02							
	MXZ ADRENALINE 700	01,03							
rear suspension	MXZ RENEGADE 700	02							
	MXZ TRAIL 700	01							
	MXZ X 700	01							
	SUMMIT 700	00							
front suspension	SUMMIT ADRENALINE RER 700	03							
	SUMMIT HIGHT MARK	00,03							
	SUMMIT SPORT 700 RER	03							
	SUMMIT X 700	01-03							
traction	FORMULA III 800	99-00	70.50MM	9782PS			NB9503		420887643
	FORMULA MACH Z	97-98							
mini sleds	MACH Z R, R MILLENNIUM EDITION	00							
	MACH Z 800	97-02							
	MACH Z LT	97-98							
	MACH Z SPORT	02							
chemicals	MACH Z TECH PLUS	01-03							
	GRAND TOURING 800 SE	99-01							

SPI PISTON KITS CONTINUED

APPLICATION	YEAR	SIZE	PISTON KIT	PISTON RING	WRIST PIN	TOP END BEARING	HYPERDRIVE PISTON	OEM #
SKI-DOO CONTINUED								
GRAND TOURING SE 800	02-03	82.00MM	9145PS	9145RS		120216	62-09145	420889456
MX Z RENEGADE, X 800 HO SDI	07							
MXZ 800 HO ADRENALINE	05-06							
GTX 800 HO	05-06							
GSX LIMITED	04-07							
GSX 800 HO	05-06							
GTX LIMITED	06-07							
LEGEND GT SE	04							
LEGEND SE 800	02-04							
MXZ 800 (ALL OPTIONS)	01-06							
MXZ ADRENALINE 800	01, 03-07							
MXZ RENEGADE	03-06							
MXZ RENEGADE X	05-06							
MXZ 800 X	01, 03-06							
MX Z BLIZZARD 800HO	07							
REV 800, RER	03							
SUMMIT X 144/151/159	05-06							
SUMMIT 800 ALL (ALSO FITS HO MOTORS)	01-02							
SUMMIT ADRENALINE	03-06							
SUMMIT ADRENALINE 144, 151	05-07							
SUMMIT HIGHMARK 151	02-04							
SUMMIT HIGHMARK X / XTREME	02-04							
SUMMIT SPORT	04							
SUMMIT X 800	01-07							
FREERIDE 800RE XP ALL	12-15	82.00MM	121752	121753		62-09015	121762	420890721
GSX LTD 800R	08							420890726
GSX SE 800RE XR	12-15							420890722
MX Z ADRENALINE 800 R XP	09-10							420890729
MX Z ADRENALINE 800R	08							420893430
MX Z RENEGADE 800R	08							420893314
MX Z RENEGADE X 800R	08							420893436
MX Z TNT 800RETEC XP	11-15							
MX Z X 800 R XP	08-10							
MX Z X 800 RS	10							
MX Z X 800R ETEC	10-15							
MX Z XRS 800RE XP	11-15							
RENEGADE ADRENALINE 800R	10-15							
RENEGADE BACK COUNTRY 800RE XP	10-15							
RENEGADE X 800RE XS/XP/XRS	11-15							
SUMMIT EVEREST 800R	08-11							
SUMMIT FREERIDE 800R E-TEC	11							
SUMMIT HILLCLIMB 800 R XP	09-10							
SUMMIT SP/SPORT 800R	11-15							
SUMMIT X 800R	08-15							
SUMMIT ADRENALINE 800 R	07					62-09015 (REQUIRED)		
SUMMIT X	07							
SUMMIT XRS	07							
MACH Z ADRENALINE	05-08	88.00MM	9167PS	9167RS		62-09022		420889233
MACH Z LT	08							
MACH Z 1000 SDI ADRENALINE & X	07							
MX Z 1000 SDI RENEGADE, RT & X	07							
SUMMIT 1000 HIGHMARK SDI 151, 162	05-08							
SUMMIT HIGHMARK X, SDI, 151, 162	05-08							

- accessories
- luggage
- body & chassis
- engine
- electrical & ignition
- controls
- fuel & intake
- rewind
- clutch
- drive
- rear suspension
- front suspension
- traction
- mini sleds
- chemicals
- offroad
- tools & shop
- trailer & towing

SPI PISTON KITS CONTINUED

	APPLICATION	YEAR	SIZE	PISTON KIT	PISTON RING	WRIST PIN	TOP END BEARING	HYPERDRIVE PISTON	OEM #
accessories	YAMAHA								
luggage	BR250	82-94	70.00MM	9800PS	9800RS				8R4-11631-00-96
	BR250T, TS	85-99	70.25MM						
body & chassis	BR250TS	84-97	70.50MM	9800P2	9800R2				
			70.75MM						
engine			71.00MM						
	EC 340	82-88	60.00MM	9802PS	9802RS				85L-11631-00-96
	ET340	78-88	60.25MM						
	CS340E	89-00	60.50MM	9802P2	9802R2				
			60.75MM						
electrical & ignition			61.00MM						
			61.50MM						
	ET 400	89-91	66.00MM		9805RS				89X-11631-00-94
	ET410TR	92-01	66.25MM						
			66.50MM						
controls	SRX 440 LC	78-80	68.50MM				NB9521		8J0-11631-00-93
			68.75MM						
			69.00MM						
			69.50MM						
fuel & intake	GP, TL, 433	75	68.00MM		9806RS				8G6-11631-00-96
	EX440	76-81	68.25MM						
	GP440	76-78	68.50MM	9806P2	9806R2				
rewind	PR440	76-77	68.75MM						
	STX 440	76-77	69.00MM						
			69.50MM						
clutch	SS 440	80-85	66.00MM	9807PS					8K4-11631-01-96
			66.25MM						
			66.50MM						
			67.00MM						
drive	PHAZER 480/E	84-98	72.00MM	9813PS	9813RS				8V0-11631-00-96
	PHAZER 480ST	91-98	72.25MM						
	VT 480	91-98	72.50MM	9813P2	9813R2				
rear suspension	VT 480GT	93-97	73.00MM						
	VT 480T	93-01							
	XL-V	91-93							
front suspension	MOUNTAIN LITE	97-99, 01							
	PHAZER DLX	THRU 90							
	PHAZER 480/E	84-98	72.00MM	9813PS	9813RS				8V0-11631-00-96
	PHAZER 480ST	91-98	72.25MM						
traction	VT 480	91-98	72.50MM	9813P2	9813R2				
	VT 480GT	93-97	73.00MM						
	VT 480T	93-01							
	XL-V	91-93							
mini sleds	MOUNTAIN LITE	97-99, 01							
	PHAZER DLX	THRU 90							
	PHAZER II	90-94							
chemicals	PHAZER 480H	90-94							
	PHAZER 500	99-01							
	PHAZER 500 DLX	01							
offroad	VENTURE XL TOURING	99-00							
	PHAZER MOUNTAIN LITE	00-01							
	VT 480TF, XL	93-98							
tools & shop	PHAZER MOUNTAIN 480	99							
	VENTURE 500 XL	97-06							
trailer & towing									

SPI PISTON KITS CONTINUED

APPLICATION	YEAR	SIZE	PISTON KIT	PISTON RING	WRIST PIN	TOP END BEARING	HYPERDRIVE PISTON	OEM #
YAMAHA CONTINUED								
SX, SRX 500	99-01	68.00MM	9825PS	9825RS		NB9521		8CJ-11631-00
VENTURE 500	97-01	68.50MM	9825P2	9825R2				8AB-11631-094
V-MAX 500 LE, DX, ST	94-96							
V-MAX 500, DELUXE	97-01							
EC 540	79-84	73.00MM		9808RS		NB9521		8R6-11631-00-95
SRV 540	80-91	73.25MM						
VK 540	88-05	73.50MM	9808P2	9808R2				
XL-V 540	85-90	73.75MM						
		74.00MM						
VMX 540	83-91	73.00MM	9816PS	9816RS		NB9521		8UR-11631-00-94
		73.50MM						
		74.00MM						
EXCITER 570	87-90	73.00MM	9817PS	9817RS		NB9521		82M-11631-09-92
EXCITER II 570	91-93	73.25MM						
EXCITER DLX	89-90	73.50MM	9817P2	9817R2				
		73.75MM						
		74.00MM						
MOUNTAIN MAX 600	98-99	74.80MM	9826PS	9826RS		NB9521		8CA-11631-094
VENTURE 600	97-98	75.30MM	9826P2	9826R2				
V-MAX 600 XT - XTC	97-99							
V-MAX 600 SERIES	94-99							
VENTURE 600	99-06	65.00MM	9830PS	9830RS				8DG-11631-00
V-MAX 600 SX	97-99							
V-MAX 600 XT-XTC	97-99							
V-MAX 600, LE, DX, ST	94-96							
MOUNTAIN MAX 600	00-02							
SX R 600	00-02							
SX VENOM	04-06							
SX VENOM ER	04-06							
V-MAX 600 DELUXE	99-02							
V-MAX 600 ER	02							
V-MAX 600 SX	00	70.50MM	9828PS	9828RS				8CH-11631-00-A0
MOUNTAIN MAX 700	97-04							
SX R 700	00-02							
VENTURE 700	98-03							
V-MAX 700	97-02							
V-MAX 700 DLX	99-02							
V-MAX 700 SX	97-99							
V-MAX XTC, DX	98							
MOUNTAIN SRX 700	98-99	69.00MM	9831PS	9831RS				8DN-11631-10-AO
SRX 700, S	00-02							8EK-11631-00-00
SX 700 VIPER	02-04							
SX 700 VIPER MOUNTAIN	03-06							
SX 700 VIPER ER	02-04							
SX 700 VIPER S	04							
VENTURE 700	04-05							

***** SEE FOLLOWING PAGE FOR SPI PISTON KIT, RING, WRIST PIN, AND TOP END BEARING PRICING *****



WISeco



NEEDLE BEARINGS

Wiseco high quality top end needle cage bearings. Made in Japan.

PART #	ID x OD x LENGTH (MM)		
B1000	15.82	G	12 x 16 x 15.5
B1001	15.82	G	15 x 19 x 17
B1002	18.09	G	18 x 23 x 24
B1003	16.96	G	18 x 22 x 22
B1004	19.22	G	20 x 25 x 27.8
B1005	16.96	G	16 x 21 x 23
B1006	15.82	G	14 x 18 x 17.5
B1008	16.96	G	16 x 21 x 19.5
B1012	15.82	G	14 x 18 x 16
B1013	16.96	G	15 x 19 x 20
B1014	18.09	G	18 x 23 x 22
B1015	15.82	G	12 x 17 x 14.2
B1016	16.96	G	16 x 20 x 19.5
B1018	15.82	G	14 x 18 x 20
B1021	16.96	G	16 x 20 x 22.5
B1022	16.96	G	18 x 22 x 23.6
B1023	18.09	G	20 x 25 x 25
B1024	18.09	G	20 x 26 x 24
B1030	18.09	G	22 x 27 x 24.8
B1031	18.09	G	20 x 25 x 23
B1033	15.07	G	-----
B1036	18.09	G	19 x 24 x 24.8
B1037	16.96	G	18 x 22 x 19.65
B1038	15.82	G	15 x 20 x 17.8
B1039	18.09	G	20 x 25 x 21.8
B1041	16.96	G	12 x 15 x 14.5
B1042	16.96	G	12 x 15 x 16.3
B1043	16.96	G	12 x 16 x 14.8



NEEDLE BEARINGS

SPI needle cage top end bearings made to OEM specifications.

PART #	ID x OD x LENGTH (MM)		
NB9525	9.95	L	16 x 20 x 21.7
NB9522	9.95	L	16 x 20 x 22.5
NB9502	7.95	L	16 x 21 x 20
NB9505	8.95	L	18 x 22 x 22
NB9503	9.95	L	18 x 23 x 22
120130	9.95	L	18 x 23 x 24
62-09021	6.95	L	20 x 24 x 22.5
NB9524	9.95	L	20 x 24 x 22.7
120215	9.95	L	20 x 25 x 21.8
120216	9.95	L	20 x 25 x 22.8
NB9521	8.95	L	20 x 25 x 24
NB9523	9.95	L	20 x 26 x 24
62-09015	10.95	L	21 x 27 x 24.7
120922	8.95	L	22 x 27 x 24.8
62-09020	6.95	L	22 x 27 x 23.7
62-09019	8.95	L	24 x 29 x 24
62-09022	6.95	L	24 x 29 x 26

WISeco

WRIST PINS

CHROMED WRIST PINS • (4 - CYCLE USE ONLY)

PART #	OD MM	LENGTH MM	PART #	OD MM	LENGTH MM
S520	14.50	G 20.0000	60.00	S571	17.67 G 15.0000
S522	17.67	G 15.0000	56.00	S591	17.67 G 23.0000
S523	17.67	G 17.0000	61.70	S592	17.67 G 13.0000
S524	14.50	G 18.0000	57.00	S593	17.67 G 14.0000
S527	17.67	G 21.0000	54.00	S600	17.67 G 18.0000
S529	17.67	G 21.0000	70.00	S615	17.67 G 19.0000
S532	17.67	G 17.0000	43.00	S626	13.60 G 23.0000
S533	17.67	G 17.0000	52.35	S641	14.50 G 20.0000
S549	14.50	G 20.0000	50.85	S646	17.67 G 16.0000
S550	14.50	G 22.0000	50.85	S655	14.50 G 22.0000
S551	14.50	G 23.0000	50.85	S660	17.67 G 19.0000
S553	14.50	G 20.0000	55.50	S686	15.37 G 16.0000

UNCHROMED WRIST PINS • (2 - 4-CYCLE USE ONLY)

PART #	OD MM	LENGTH MM	PART #	OD MM	LENGTH MM
S256	16.90	G 16.0000	52.00	S486	16.90 G 16.0000
S257	16.90	G 18.0000	56.00	S508	16.90 G 18.0000
S259	16.90	G 16.0000	58.40	S511	16.90 G 18.0000
S270	16.90	G 16.0000	46.99	S512	16.90 G 20.0000
S271	16.90	G 16.0000	57.00	S513	16.90 G 18.0000
S272	16.90	G 18.0000	58.50	S514	16.90 G 16.0000
S277	16.90	G 18.0000	65.50	S517	16.90 G 14.0000
S278	16.90	G 18.0000	62.81	S538	16.90 G 12.0000
S280	16.90	G 18.0000	54.99	S539	16.90 G 22.0000
S330	16.90	G 17.0000	61.70	S544	18.59 G 20.0000
S343	16.90	G 18.0000	60.00	S563	16.90 G 12.0000
S376	16.90	G 19.0000	63.50	S595	16.90 G 12.0000
S394	16.90	G 14.0000	48.00	S630	16.90 G 10.0000
S419	14.96	G 22.0000	54.00	S631	16.90 G 20.0000
S423	16.90	G 20.0000	55.50	S632	16.90 G 15.0000
S459	16.90	G 18.0000	47.00	S637	16.90 G 16.0000
S461	16.90	G 20.0000	65.00	S640	16.90 G 22.0000
S467	16.90	G 15.0000	50.00	S650	16.90 G 20.0000
S475	14.50	G 19.0000	58.50	S651	17.67 G 24.0000
S477	16.90	G 18.0000	52.70	S662	17.67 G 22.0000
S482	16.90	G 18.0000	49.50	S668	16.90 G 15.0000
S484	16.90	G 18.0000	58.20	S671	17.67 G 13.0000
S485	16.90	G 14.0000	45.25	S677	17.67 G 16.0000

accessories

luggage

body & chassis

engine

electrical & ignition

controls

fuel & intake

rewind

clutch

drive

rear suspension

front suspension

traction

mini sleds

chemicals

offroad

tools & shop

trailer & towing



COMPLETE GASKET SET WITH OIL SEAL



SPI complete gasket set contains all necessary gaskets to rebuild an engine, including oil seals with stainless steel springs for maximum performance and corrosion resistance.

SPI ENGINE GASKETS

TOP END SETS



SPI top end gasket sets contain high performance reed and base gaskets plus intake exhaust gaskets for a complete cylinder rebuild. * Does not include intake exhaust gaskets.

CC	ENG. TYPE	MODEL	YEAR	FULL SET WITH OIL SEAL			TOP END SET	
ARCTIC CAT (SUZUKI)								
-	FC/2	PANTHER, PUMA, CHEETAH	71-75	621033	35.95	L	-----	
-	FC/2	LYNX, PANTERA	71-74	621033	35.95	L	-----	
340	FC/2	BEARCAT	95-00	621063B	27.95	L	-----	
340	FC/2	CHEETAH	94	621063B	27.95	L	-----	
340	FC/2	JAG 3000	79-80	621063B	27.95	L	-----	
340	FC/2	JAG 340 MTN CAT	90-91	621063B	27.95	L	-----	
340	FC/2	JAG 340, JAG DLX	87-91	621063B	27.95	L	-----	
340	FC/2	JAG, JAG DLX	98-00	621063B	27.95	L	-----	
340	FC/2	LYNX 340 MTN CAT	91-93	621063B	27.95	L	-----	
340	FC/2	LYNX 340, LYNX DLX	91-93	621063B	27.95	L	-----	
340	FC/2	PANTHER	98-00	621063B	27.95	L	-----	
340	FC/2	PUMA, PUMA DLX	94-97	621063B	27.95	L	-----	
340	FC/2	TRAIL CAT 3000	79-80	621063B	27.95	L	-----	
440	FC/2	BEARCAT	97-00	121403	35.95	L	-----	
440	FC/2	CHEETAH	94	621060A	35.95	L	622060A	16.95 L
440	LC/2	CHEETAH TOURING	91-93	621179	34.95	L	-----	
440	LC/2	COUGAR 440, 2-UP	91-94	621179	34.95	L	-----	
440	FC/2	JAG	85-88	621060A	35.95	L	622060A	16.95 L
440	LC/2	JAG	96	621179	34.95	L	-----	
440	FC/2	JAG	97-99	121403	35.95	L	-----	
440	FC/2	JAG 4000	81	621060A	35.95	L	622060A	16.95 L
440	FC/2	JAG, DLX	90-95	621060A	35.95	L	622060A	16.95 L
440	LC/2	PANTERA	90-93	621179	34.95	L	-----	
440	FC/2	PANTHER	80-85	621060A	35.95	L	622060A	16.95 L
440	LC/2	PANTHER	96	621179	34.95	L	-----	
440	FC/2	PANTHER	97-00	121403	35.95	L	-----	
440	FC/2	PANTHER, DLX, MTN CAT	89-94	621060A	35.95	L	622060A	16.95 L
440	FC/2	PANTHER, ES	01-02	121403	35.95	L	-----	
440	LC/2	PROWLER 440, 2-UP	90-94	621179	34.95	L	-----	
440	FC/2	SUPER JAG LT	87-92	621060A	35.95	L	622060A	16.95 L
440	FC/2	TRAIL CAT 4000	80-81	621060A	35.95	L	622060A	16.95 L
440	FC/2	Z 440, ES, LX	97-06	121403	35.95	L	-----	
440	LC/2	ZL 440	97-00	621179	34.95	L	-----	
440	LC/2	ZR 440 SNO PRO	02-06	120253	49.95	L	-----	
500	FC/2	CHEETAH 5000	76-78	120222	33.95	L	-----	
500	FC/2	COUGAR 5000	85	120222	33.95	L	-----	
500	FA/2	EL TIGRE 5000	76-77	120222	33.95	L	-----	
500	LC/2	F5 FIRECAT, 500 SNO PRO	03-07	120254	59.95	L	-----	
500	LC/2	MOUNTAIN CAT 500 EFI	01-02	621266	60.95	L	-----	
500	FA/2	PANTERA 5000	76-78	120222	33.95	L	-----	

accessories

luggage

body & chassis

engine

electrical & ignition

controls

fuel & intake

rewind

clutch

drive

rear suspension

front suspension

traction

mini sleds

chemicals

offroad

tools & shop

trailer & towing

SPI ENGINE GASKETS CONTINUED

accessories	CC	ENG. TYPE	MODEL	YEAR	FULL SET WITH OIL SEAL			TOP END SET		
	ARCTIC CAT (SUZUKI) CONTINUED									
luggage	500	FC/2	PANTERA 5000	76-79	120222	33.95	L	-----		
	500	FC/2	PANTHER 5000	76-81	120222	33.95	L	-----		
	500	FC/2	PANTHER 5000	86-89	120222	33.95	L	-----		
body & chassis	500	LC/2	POWDER SP, EFI,EFI LE	00	621227	44.95	L	-----		
	500	LC/2	ZL 500	98-00	621227	44.95	L	-----		
	500	LC/2	ZL 500, EFI	01-02	621266	60.95	L	-----		
engine	500	LC/2	ZR 500	98-00	621227	44.95	L	-----		
	530	LC/2	CHEETAH	86-88	120223	31.95	L	-----		
	530	LC/2	EL TIGRE 6000	86-89	120223	31.95	L	-----		
electrical & ignition	530	LC/2	EL TIGRE EXT	89-91	120223	31.95	L	-----		
	550	LC/2	BEARCAT	95-96	621189	44.95	L	622189	20.95	L
	550	LC/2	BEARCAT WIDE TRACK	96-02	621189	44.95	L	622189	20.95	L
controls	550	LC/2	CHEETAH 550	94	621189	44.95	L	622189	20.95	L
	550	LC/2	COUGAR, MTN CAT, DLX	95-98	621189	44.95	L	622189	20.95	L
	550	LC/2	EXT, EXT SP, MTN CAT	91-93	621189	44.95	L	622189	20.95	L
fuel & intake	550	LC/2	PANTERA	93-94	621189	44.95	L	622189	20.95	L
	550	LC/2	PANTERA	02-05	621189	44.95	L	622189	20.95	L
	550	LC/2	PANTHER	97-01	621189	44.95	L	622189	20.95	L
rewind	550	LC/2	PROWLER, 2-UP	95	621189	44.95	L	622189	20.95	L
	550	LC/2	ZL 550, ESR	00-03	621189	44.95	L	622189	20.95	L
	570	FC/2	BEARCAT	05-12	121414	84.95	L	-----		
clutch	570	FC/2	F570	08	121414	84.95	L	-----		
	570	FC/2	MOUNTAIN CAT 570	02-04	121414	84.95	L	-----		
	570	FC/2	PANTHER 570	02-07	121414	84.95	L	-----		
drive	570	FC/2	T570	08	121414	84.95	L	-----		
	570	FC/2	Z 570, ESR, SS, LX	02-07	121414	84.95	L	-----		
	580	LC/2	EXT, EFI, MTN CAT	93-98	621189	44.95	L	622189	20.95	L
rear suspension	580	LC/2	PANTERA 580 EFI	95-01	621189	44.95	L	622189	20.95	L
	580	LC/2	ZL 580 EFI ESR	00	621189	44.95	L	622189	20.95	L
	580	LC/2	ZR 580 EFI	93-97	621189	44.95	L	622189	20.95	L
front suspension	600	LC/2	CROSSFIRE 6	06-11	121424	78.95	L	-----		
	600	LC/2	F6 FIRECAT 600 EFI, SNO PRO	04-11	121424	78.95	L	-----		
	600	LC/2	M6 EFI 600	05-11	121424	78.95	L	-----		
traction	600	LC/2	MOUNTAIN CAT 600 EFI	01-04	621266	60.95	L	-----		
	600	LC/2	PANTERA 600 EFI	02-05	621266	60.95	L	-----		
	600	LC/2	POWDER SPECIAL, EFI	98-99	621227	44.95	L	-----		
mini sleds	600	LC/2	SABERCAT 600 EFI	04-05	121424	78.95	L	-----		
	600	LC/2	ZL 600 EFI	99	621227	44.95	L	-----		
	600	LC/2	ZL 600, ZL 600 EFI	01-03	621266	60.95	L	-----		
chemicals	600	LC/2	ZR 600, EFI	01-02	621266	60.95	L	-----		
	600	LC/2	ZR 600, EFI, LE, XC	98-99	621227	44.95	L	-----		
	700	LC/2	CROSSFIRE 7	06	121424	78.95	L	-----		
tools & shop	700	LC/2	F7 FIRECAT EFI, SNO PRO	03-06	121424	78.95	L	-----		
	700	LC/2	M7 EFI, LIMITED, CARB	05-06	121424	78.95	L	-----		
	700	LC/2	POWDER SPECIAL, LE	99-00	121412	67.95	L	-----		
trailer & towing	700	LC/2	SABERCAT 700 EFI LX, EXT	04-06	121424	78.95	L	-----		
	700	LC/2	WILDCAT EFI, MTN CAT	91-95	120239	55.95	L	-----		
	700	LC/2	WILDCAT, MTN CAT, TOURING	94-96	120239	55.95	L	-----		
offroad	700	LC/2	ZL 700	00	121412	67.95	L	-----		
	700	LC/2	ZR 700	94-95	120239	55.95	L	-----		
	700	LC/2	ZR 700	99-00	121412	67.95	L	-----		
trailer & towing	800	LC/2	CROSSFIRE 8, SNO PRO	07-09	121416	106.95	L	-----		
	800	LC/2	F8, CF8, M*, CFR	10-12	121423	109.95	L	-----		
	800	LC/2	F8, LXR, SNO PRO	07-09	121416	106.95	L	-----		
trailer & towing	800	LC/2	M8, SNO PRO	07-09	121416	106.95	L	-----		
	800	LC/2	MOUNTAIN CAT	01-04	121411	72.95	L	-----		
	800	LC/3	PANTERA	98	121402	71.95	L	-----		
trailer & towing	800	LC/2	PANTERA 800	03-04	121411	72.95	L	-----		
	800	LC/2	XF800 LXR,SNOW PRO,SP HC	12-13	121423	109.95	L	-----		
	800	LC/2	ZL 800	01-03	121411	72.95	L	-----		
trailer & towing	800	LC/2	ZR 800	01-03	121411	72.95	L	-----		
	800	LC/3	ZRT 800	95-01	121402	71.95	L	-----		
	900	LC/2	KING CAT 900 EFI	04-06	121411	72.95	L	-----		
trailer & towing	900	LC/2	MOUNTAIN CAT 900	03-04	121411	72.95	L	-----		

SPI ENGINE GASKETS CONTINUED

CC	ENG. TYPE	MODEL	YEAR	FULL SET WITH OIL SEAL			TOP END SET	
ARCTIC CAT (SUZUKI) CONTINUED								
900	LC/3	THUNDERCAT, MTN CAT	93-01	121402	71.95	L	-----	
900	LC/2	ZR 900 EFI, SNO PRO	03-06	121411	72.95	L	-----	
1000	LC/2	CROSSFIRE 1000, SNO PRO	07-11	121417	149.95	L	-----	
1000	LC/2	F1000, LXR, SNO PRO	07-09	121417	149.95	L	-----	
1000	LC/2	M1000, SNO PRO	07-11	121417	149.95	L	-----	
1000	LC/3	PANTERA 1000	01	121402	71.95	L	-----	
1000	LC/3	THUNDERCAT, MTN CAT	98-02	121402	71.95	L	-----	
MOTO SKI (ROTAX ENGINES)								
250	FC/1	SPIRIT	76-83	120219	19.95	L	-----	
377	FC/2	MIRAGE 11, 11E, SP	80-83	120217	29.95	L	-----	
503	FC/2	FUTURA, 500E	80-82	621162B	29.95	L	-----	
503	FC/2	GRAND PRIX SP	79-81	621162B	29.95	L	-----	
503	FC/2	GRAND PRIX MX	81	621162B	29.95	L	-----	
503	FC/2	SONIC	82	621162B	29.95	L	-----	
POLARIS								
340	FC/2	INDY SPORT, SUPER, SS GT	87-90	621173	31.95	L	622173	15.95 L
340	FC/2	INDYLITE, DELUXE, GT	91-02	621173	31.95	L	622173	15.95 L
340	FC/2	INDY CLASSIC,TOURING,LX, TRANSPORT	03-08	621173	31.95	L	622173	15.95 L
340	FC/2	STAR, STAR ES	85	621173	31.95	L	622173	15.95 L
340	FC/2	SPRINT, SPRINT ES	86-90	621173	31.95	L	622173	15.95 L
400	LC/2	INDY	85-87	621109C	34.95	L	-----	
400	LC//2	INDY, INDY SKS, INDY CLASSIC	84-91	621109C	34.95	L	-----	
440	FC/2	INDY TRAIL	83-85	120227	35.95	L	-----	
440	LC/2	INDY XCR	92-94	120238	41.95	L	-----	
440	LC/2	INDY, INDY SKS 440	92-95	120238	41.95	L	-----	
440	FC/2	LONG TRACK, LT REVERSE	83-89	120227	35.95	L	-----	
440	FC/2	SPORT, SUPER SPORT	83-86	120227	35.95	L	-----	
488	FC/2	INDY SUPER SPORT	97-98	621110C	37.95	L	-----	
488	FC/2	INDY SUPERTRAK	91-93	621110C	37.95	L	-----	
488	FC/2	INDY TRAIL	86-99	621110C	37.95	L	-----	
488	FC/2	INDY TRAIL DLX, TOURING	94-99	621110C	37.95	L	-----	
488	FC/2	INDY TRAIL, DLX	88-92	621110C	37.95	L	-----	
488	FC/2	INDY TRAIL, WIDETRAK GT	94-97	621110C	37.95	L	-----	
500	LC/2	CLASSIC TOURING	00-03	120797	62.95	L	-----	
500	LC/2	INDY WIDETRAK LX	93-95	621185A	40.95	L	-----	
500	LC/2	INDY WIDETRAK LX, CLASSIC	96-97	120796	44.95	L	-----	
500	LC/2	INDY, CARB, SKS, RMK	96-97	120796	44.95	L	-----	
500	LC/2	INDY, CLASSIC	01-06	120797	62.95	L	-----	
500	LC/2	INDY, CLASSIC, SKS, RMK, EFI	96-97	120796	44.95	L	-----	
500	LC/2	INDY, CLASSIC, SKS, SP, SPX,EFI	89-95	621185A	40.95	L	-----	
500	LC/2	RMK	02	120250	42.95	L	-----	
500	LC/2	SKS-EURO	02	120250	42.95	L	-----	
500	LC/2	WIDETRAK LX	01-14	120797	62.95	L	-----	
500	LC/2	XC	02-03	120250	42.95	L	-----	
500	LC/2	XC SP	00-07	120250	42.95	L	-----	
550	FC/2	550 LX	07-08	120798	57.95	L	-----	
550	FC/2	CLASSIC AFTER 8/13/02	03-06	120798	57.95	L	-----	
550	FC/2	CLASSIC BEFORE 8/13/02	02-03	621238	31.95	L	-----	
550	FC/2	INDY	14	120798	57.95	L	-----	
550	FC/2	IQ SHIFT	09-13	120798	57.95	L	-----	
550	FC/2	PRO X 550	04	120798	57.95	L	-----	
550	FC/2	SPORT TOURING	00-03	621238	31.95	L	-----	
550	FC/2	SPORT TOURING	04	120798	57.95	L	-----	
550	FC/2	SUPER SPORT AFTER 8/13/02	03-08	120798	57.95	L	-----	
550	FC/2	SUPER SPORT BEFORE 8/13/02	99-03	621238	31.95	L	-----	
550	FC/2	TRAIL RMK	99-03	621238	31.95	L	-----	
550	FC/2	TRAIL RMK	04-10	120798	57.95	L	-----	
550	FC/2	TRAIL SKS-EURO	99	621238	31.95	L	-----	
550	FC/2	TRAIL TOURING	00-03	621238	31.95	L	-----	
550	FC/2	TRAIL TOURING, DLX	04-11	120798	57.95	L	-----	
600	LC/2	600 INDY VOYAGEUR/INTL 144	15	122174	113.95	L	-----	

accessories

luggage

body &
chassis

engine

electrical
& ignition

controls

fuel &
intake

rewind

clutch

drive

rear
suspensionfront
suspension

traction

mini sleds

chemicals

offroad

tools &
shoptrailer &
towing

SPI ENGINE GASKETS CONTINUED

	CC	ENG. TYPE	MODEL	YEAR	FULL SET WITH OIL SEAL			TOP END SET
accessories	POLARIS CONTINUED							
luggage	600	LC/2	600 IQ LXT/INTL	15	122174	113.95	L	----
	600	LC/2	600 RMK 144/155	10-12	121422	99.95	L	----
	600	LC/2	600 RUSH PRO-RIDE	10-12	121422	99.95	L	----
body & chassis	600	LC/2	600 RUSH PRO S ALL OPTIONS	15	122174	113.95	L	----
	600	LC/2	600 RUSH PRO-X INTL	15	122174	113.95	L	----
	600	LC/2	600 SWITCHBACK ADVENTURE ALL OPTIONS	15	122174	113.95	L	----
engine	600	LC/2	600 SWITCHBACK ASSAULT ALL OPTIONS	15	122174	113.95	L	----
	600	LC/2	600 SWITCHBACK PRO S ALL OPTIONS	15	122174	113.95	L	----
	600	LC/2	600 SWITCHBACK PRO-X ES INTL	15	122174	113.95	L	----
electrical & ignition	600	LC/2	600 WIDEtRACK IQ/INT	10-12	121422	99.95	L	----
	600	LC/2	700 RMK 155 ES	09-10	121422	99.95	L	----
	600	LC/2	CFI RMK 155	08	121419	94.95	L	----
controls	600	LC/2	CLASSIC	01	120799	40.95	L	----
	600	LC/2	CLASSIC	02-06	120800	47.95	L	----
	600	LC/2	DLX	00	120799	40.95	L	----
fuel & intake	600	LC/2	HO IQ	07-09	121418	94.95	L	----
	600	LC/2	HO IQ, TOURING, LX, CFI	07-08	121419	94.95	L	----
	600	LC/2	HO RMK	07-08	121418	94.95	L	----
rewind	600	LC/2	HO RMK	07-08	121418	94.95	L	----
	600	LC/2	HO SWITCHBACK	07	121418	94.95	L	----
	600	LC/2	HO SWITCHBACK CFI	07-08	121419	94.95	L	----
clutch	600	LC/2	INDY	14	121422	99.95	L	----
	600	LC/3	INDY TRIUMPH	00	621205	92.95	L	----
	600	LC/3	INDY ULTRA SPX, SPX SE	97	621206	62.95	L	----
drive	600	LC/3	INDY XCR	95-96	621205	92.95	L	----
	600	LC/3	INDY XCR SP	96	621206	62.95	L	----
	600	LC/3	INDY XCR, XCR SE	97-98	621206	62.95	L	----
rear suspension	600	LC/3	INDY XLT CLASSIC, TOURING	98-99	621205	92.95	L	----
	600	LC/3	INDY XLT SP, XC, LTD SP	97-99	621205	92.95	L	----
	600	LC/3	INDY XLT SPECIAL XTRA	94	621204	100.95	L	----
front suspension	600	LC/3	INDY XLT TOURING, SP, RMK	95	621204	100.95	L	----
	600	LC/3	INDY XLT, RMK, XLT SP	96	621205	92.95	L	----
	600	LC/3	INDY XLT, SKS PT	95	621204	100.95	L	----
traction	600	LC/3	INDY XLT, SKS, RMK, TOURING	97	621204	100.95	L	----
	600	LC/3	INDY XLT, TOURING, SKS	96	621204	100.95	L	----
	600	LC/2	IQ ES, DRAGON, RMK	09-13	121422	99.95	L	----
mini sleds	600	LC/2	IQ SHIFT, TOURING, SWITCHBACK	09-13	121422	99.95	L	----
	600	LC/2	PRO X 600	01-04	120800	47.95	L	----
	600	LC/2	RMK	98-01	120799	40.95	L	----
chemicals	600	LC/2	RMK	02-05	120800	47.95	L	----
	600	LC/2	RMK 144/155	10-14	121422	99.95	L	----
	600	LC/2	RR/EURO	07-09	121418	94.95	L	----
offroad	600	LC/2	RUSH	10-13	121422	99.95	L	----
	600	LC/2	SWITCHBACK	04-05	120800	47.95	L	----
	600	LC/2	TOURING	00-06	120800	47.95	L	----
tools & shop	600	LC/2	WIDERACK IQ	10-13	121422	99.95	L	----
	600	LC/2	XC	98-00	120799	40.95	L	----
	600	LC/2	XC SP	99	120799	40.95	L	----
trailer & towing	600	LC/2	XC SP	00-05	120800	47.95	L	----
	650	LC/3	INDY, INDY SKS	88-92	621181A	53.95	L	----
	650	LC/3	INDY RXL, SKS, EFI	90-97	621181A	53.95	L	----
	700	LC/2	CLASSIC	02-04	120802	40.95	L	----
	700	LC/2	CLASSIC TOURING	04	120802	40.95	L	----
	700	LC/2	DRAGON, RMK, CFI	07-08	121419	94.95	L	----
	700	LC/2	INDY RMK, SKS, CLASSIC	99-01	621231	53.95	L	----
	700	LC/2	INDY SKS, RMK, XC	97-98	120244	50.95	L	----
	700	LC/3	INDY ULTRA SP, SKS, RMK	96	621206	62.95	L	----
	700	LC/3	INDY ULTRA, ULTRA SP	97-98	621206	62.95	L	----
	700	LC/2	INDY XC, XC SP, XC DLX	99-01	621231	53.95	L	----
	700	LC/3	INDY XCR	98	621206	62.95	L	----
	700	LC/2	IQ, IQ DRAGON	08	120256	73.95	L	----
	700	LC/2	PRO X 700	03-04	120802	40.95	L	----
	700	LC/2	RMK	02-05	120802	40.95	L	----
	700	LC/2	SKS-EURO	02	120802	40.95	L	----

SPI ENGINE GASKETS CONTINUED

CC	ENG. TYPE	MODEL	YEAR	FULL SET WITH OIL SEAL			TOP END SET
POLARIS CONTINUED							
700	LC/2	SWITCHBACK	04	120802	40.95	L	----
700	LC/2	SWITCHBACK , DRAGON	08	120256	73.95	L	----
700	LC/2	XC SP	02-05	120802	40.95	L	----
800	LC/2	800 ALL 2-STROKE	11-12	121426	83.95	L	----
800	LC/2	800 INDY SP/ES/INTL ALL OPTIONS	14-15	122172	118.95	L	----
800	LC/2	800 IQ	08-09	121341	121.95	L	----
800	LC/2	800 PRO RMK 155/163 ALL OPTIONS	13-15	122172	118.95	L	----
800	LC/2	800 RMK 155/163 ALL OPTIONS	13-15	122172	118.95	L	----
800	LC/2	800 RMK ASSAULT ALL OPTIONS	13-15	122172	118.95	L	----
800	LC/2	800 RUSH PRO R ALL OPTIONS	13-14	122172	118.95	L	----
800	LC/2	800 RUSH/ES	13	122172	118.95	L	----
800	LC/2	800 SWITCHBACK ADVENTURE	14	122172	118.95	L	----
800	LC/2	800 SWITCHBACK ASSAULT ALL	13-15	122172	118.95	L	----
800	LC/2	800 SWITCHBACK PRO R/PRO S/PRO X ALL	13-15	122172	118.95	L	----
800	LC/2	800 SWITCHBACK/ES	13-15	122172	118.95	L	----
800	LC/2	DRAGON	08-09	121341	121.95	L	----
800	LC/2	RMK	08-09	121341	121.95	L	----
800	LC/3	XCR	99-03	121410	91.95	L	----
900	LC/2	FUSION	05-06	121415	92.95	L	----
900	LC/2	RMK	05-06	121415	92.95	L	----
900	LC/2	SWITCHBACK	05-06	121415	92.95	L	----
SKI-DOO (ROTAX ENGINES)							
250	FC/1	ELAN	71-96	120219	19.95	L	----
250	FC/1	SAFARI CITAION, TUNDRA	85-92	120232	13.95	L	----
277	FC/1	TUNDRA 11, LT	93-06	621195	17.95	L	----
300	FC/1	FREESTYLE SESSION	07-08	621195	17.95	L	----
300	FC/1	SCANDIC TUNDRA	07-09	621195	17.95	L	----
377	FC/2	CITATION, SAFARI, SAGA	80-89	120217	29.95	L	----
377	FC/2	SAFARI L, LE, DELUXE	93-94	120218	29.95	L	----
377	FC/2	SAFARI, SCOUT	90-92	120218	29.95	L	----
377	FC/2	SKANDIC 11, 11R	93	120218	29.95	L	----
377	FC/2	SKANDIK, NORDIK, MIRAGE	81-87	120217	29.95	L	----
380	FC/2	FORMULA S, DLX IN 00-01	95-01	621210	29.95	L	----
380	FC/2	GSX, GTX 380 F	05-06	621210	29.95	L	----
380	FC/2	LEGEND 380 F	02-04	621210	29.95	L	----
380	FC/2	MX Z 380 F, GT 380 F	01-06	621210	29.95	L	----
380	FC/2	SKANDIC, TOURING, E, LE	95-01	621210	29.95	L	----
380	FC/2	TOURING E, LE, SLE	95-00	621210	29.95	L	----
440	FC/2	FORMULA MX Z, GT LE 440 F	97-01	621210	29.95	L	----
440	FC/2	SKANDIC LT 440 F	01-07	621210	29.95	L	----
440	FC/2	TOURING E, LE, SLE 440 F	96-00	621210	29.95	L	----
447	FC/2	NORDIC 50	91	120231	29.95	L	----
447	FC/2	SAFARI LX, LXE	90-91	120231	29.95	L	----
467	LC/2	FORMULA MX	94-95	120243	51.95	L	----
467	LC/2	FORMULA MXZ ST	94	120243	51.95	L	----
467	LC/2	GT 470	95	120243	51.95	L	----
467	LC/2	SUMMIT	94	120243	51.95	L	----
496	FC/2	SKANDIC 11, SLR	93	621196	33.95	L	----
500	LC/2	500 SS GSX SPORT	04-09	120804	82.95	L	----
500	LC/2	500 SS GTX SPORT	05-09	120804	82.95	L	----
500	LC/2	500 SS LEGEND, GT SPORT	04	120804	82.95	L	----
500	LC/2	500 SS MX Z, TRAIL	04-09	120804	82.95	L	----
500	LC/2	500 SS SUMMIT, EVEREST	09	120804	82.95	L	----
500	LC/2	FORMULA 500, DLX	97-00	621212	52.95	L	----
500	LC/2	FORMULA GT, TOURING	96-00	621212	52.95	L	----
500	LC/2	FORMULA MX Z	98-99	621212	52.95	L	----
500	LC/2	FORMULA S, SL, SLS	96	621212	52.95	L	----
500	LC/2	FORMULA Z	98	621212	52.95	L	----
500	LC/2	MX Z ADREN., TNT	07-08	120804	82.95	L	----
500	LC/2	SKANDIC, SWT, WT	97-00	621212	52.95	L	----
500	LC/2	SUMMIT 500	96-98	621212	52.95	L	----
503	FC/2	ALL 503 UP TO & 89	79-90	621162B	29.95	L	----

accessories

luggage

body & chassis

engine

electrical & ignition

controls

fuel & intake

rewind

clutch

drive

rear suspension

front suspension

traction

mini sleds

chemicals

offroad

tools & shop

trailer & towing

SPI ENGINE GASKETS CONTINUED

	CC	ENG. TYPE	MODEL	YEAR	FULL SET WITH OIL SEAL			TOP END SET
	SKI-DOO (ROTAX ENGINES) CONTINUED							
accessories	503	FC/2	FORMULA SL, TOURING SL E	95-01	621196	33.95	L	----
	503	FC/2	GT 500 F	02	621196	33.95	L	----
	503	FC/2	LEGEND 500 F	02	621196	33.95	L	----
luggage	503	FC/2	MX Z 500 F	01-02	621196	33.95	L	----
	503	FC/2	SAFARI RALLY	93-94	621196	33.95	L	----
	503	FC/2	SKANDIC 11, SLT	93-96	621196	33.95	L	----
body & chassis	503	FC/2	SKANDIC 500 WT, SP WT	97-03	621196	33.95	L	----
	503	FC/2	SUMMIT	01-02	621196	33.95	L	----
	550	FC/2	EXPEDITION SPORT 550 F	05-08	120809	31.95	L	----
engine	550	FC/2	FREESTYLE, BACKCNTRY,PARK	07-09	120809	31.95	L	----
	550	FC/2	GSX, GTX	05-10	120809	31.95	L	----
	550	FC/2	LEGEND 550 F, GT 550	03-04	120809	31.95	L	----
electrical & ignition	550	FC/2	MX Z 550F,X, SUMMIT 550F	03-15	120809	31.95	L	----
	550	FC/2	SKANDIC SPORT SUV/WT/SWT	04-15	120809	31.95	L	----
	550	FC/2	SKANDIC TUNDRA LT 550F	08-15	120809	31.95	L	----
controls	583	LC/2	FORMULA MX Z	97-98	621214	51.95	L	----
	583	LC/2	FORMULA MACH 1	89	120237	39.95	L	----
	583	LC/2	FORMULA Z, DLX	97-99	621214	51.95	L	----
fuel & intake	583	LC/2	SUMMIT, GT	97-99	621214	51.95	L	----
	600	LC/2	EXPEDITION 600 HO, TUV, SDI	05-10	120558	78.95	L	----
	600	LC/2	FORMULA DLX	00-01	120804	82.95	L	----
rewind	600	LC/2	FORMULA Z	00	120804	82.95	L	----
	600	LC/2	GSX, GTX 600 HOSPORT,LTD	04-08	120558	78.95	L	----
	600	LC/2	GT SE 600	00-02	120804	82.95	L	----
clutch	600	LC/2	GT, SE	03	120804	82.95	L	----
	600	LC/2	GTS, GSX SPORT 600	10-13	120804	82.95	L	----
	600	LC/2	GTS, GSX SPORT 600	10-11	120804	82.95	L	----
drive	600	LC/2	LEGEND 600 HO	04	120558	78.95	L	----
	600	LC/2	LEGEND SPORT, SE	03	120804	82.95	L	----
	600	LC/2	LEGEND, SPORT, SE 600	02	120804	82.95	L	----
rear suspension	600	LC/2	MX Z 600	99	120245	68.95	L	----
	600	LC/2	MX Z 600	00-02	120804	82.95	L	----
	600	LC/2	MX Z RENEGADE, X, SDI	07-08	120558	78.95	L	----
front suspension	600	LC/2	MX Z TNT, SPORT, SUMMIT 600	10-13	120804	82.95	L	----
	600	LC/2	MX Z X,X-RS,BLIZZARD,ADRENALINE	07	120558	78.95	L	----
	600	LC/2	MX Z, SPORT, TRAIL 600 HO	03-07	120558	78.95	L	----
traction	600	LC/2	MX Z, TRAIL	03	120804	82.95	L	----
	600	LC/2	SKANDIC 600 WT	03-10	120804	82.95	L	----
	600	LC/2	SKANDIC SUV, SDI	08	120558	78.95	L	----
mini sleds	600	LC/2	SKANDIC, WT, SUV 600	01-02	120804	82.95	L	----
	600	LC/2	SUMMIT 600	99	120245	68.95	L	----
	600	LC/2	SUMMIT 600	00-02	120804	82.95	L	----
chemicals	600	LC/2	SUMMIT 600 HO, ADREN., SDI	03-08	120558	78.95	L	----
	670	LC/2	FORMULA DLX, Z	99	621215	69.95	L	----
	670	LC/2	FORMULA GT SE, MACH 1	96	621215	69.95	L	----
offroad	670	LC/2	FORMULA MACH 1, GT	93-94	120240	44.95	L	----
	670	LC/2	FORMULA MX Z	96-99	621215	69.95	L	----
	670	LC/2	SUMMIT	96-99	621215	69.95	L	----
tools & shop	700	LC/3	FORMULA 111	98-00	120806	69.95	L	----
	700	LC/2	FORMULA DLX	00-01	120807	60.95	L	----
	700	LC/3	FORMULA GT, SE	97-00	120806	69.95	L	----
trailer & towing	700	LC/3	FORMULA MACH 1	97-00	120806	69.95	L	----
	700	LC/2	GT 700	01-02	120807	60.95	L	----
	700	LC/2	LEGEND	02	120807	60.95	L	----
	700	LC/2	MX Z, SUMMIT	0-02	120807	60.95	L	----
	800	LC/3	FORMULA 111 809	99-00	621221	79.95	L	----
	800	LC/3	FORMULA MACH 1, MACH Z	97-03	621221	79.95	L	----
	800	LC/2	FREERIDE 800RE XP	13-15	122173	163.95	L	----
	800	LC/2	GSX 800 HO	04-07	120255	57.95	L	----
	800	LC/2	GSX LTD 800R	08	120257	121.95	L	----
	800	LC/2	GSX SE 800RE XR	13-15	122173	163.95	L	----
	800	LC/3	GT SE 809	99-01	621221	79.95	L	----
	800	LC/2	GTX 800 HO	05-07	120255	57.95	L	----
	800	LC/2	LEGEND, GT 800	02	621261	58.95	L	----

SPI ENGINE GASKETS CONTINUED

CC	ENG. TYPE	MODEL	YEAR	FULL SET WITH OIL SEAL			TOP END SET
SKI-DOO (ROTAX ENGINES) CONTINUED							
800	LC/2	LEGEND, GT 800	03	120255	57.95	L	----
800	LC/2	LEGEND, GT 800 HO	04	120255	57.95	L	----
800	LC/2	MX Z ADRENALINE, BLIZZARD	07	120255	57.95	L	----
800	LC/2	MX Z RENEGADE, X	07	120255	57.95	L	----
800	LC/2	MX Z X, ADRENALINE 800R PTEK	10-11	120257	121.95	L	----
800	LC/2	MX Z X, MX Z X-RS	07	120255	57.95	L	----
800	LC/2	MX Z, SUMMIT, 800R ETEC	11	121425	94.95	L	----
800	LC/2	MX Z, X 800 R	08-09	120257	121.95	L	----
800	LC/2	MXZ TNT 800RETEC XS	13-15	122173	163.95	L	----
800	LC/2	MXZ X 800RE XS	13-15	122173	163.95	L	----
800	LC/2	MXZ X-RS 800RETEC XS	13-15	122173	163.95	L	----
800	LC/2	RENEGADE ADRENALINE 800RE	13-15	122173	163.95	L	----
800	LC/2	RENEGADE BACK COUNTRY/X 800RE XP	13-15	122173	163.95	L	----
800	LC/2	RENEGADE X, 800R PTEK	10-11	120257	121.95	L	----
800	LC/2	RENEGADE X 800RE XS, 2013	13-15	122173	163.95	L	----
800	LC/2	RENEGADE XRS 800RETEC XS	15	122173	163.95	L	----
800	LC/2	SUMMIT, MX Z 800	00-02	621261	58.95	L	----
800	LC/2	SUMMIT, MX Z 800	03	120255	57.95	L	----
800	LC/2	SUMMIT, MX Z 800 HO	04-06	120255	57.95	L	----
800	LC/2	SUMMIT SP 800RE XM	13-15	122173	163.95	L	----
800	LC/2	SUMMIT, X 800R PTEK	07-14	120257	121.95	L	----
800	LC/2	SUMMIT X 800RE XM	13-15	122173	163.95	L	----
1000	LC/2	SUMMIT 1000 SDI, HIGHMARK	05-07	120808	125.95	L	----
YAMAHA							
246	FC/1	246 BRAVO BR250H-T	84-09	120220	19.95	L	----
338	FC/2	ENTICER ET340B-M,TM,TRM	78-88	120228	29.95	L	----
338	FC/2	EXCELL EC340E-M	81-88	120228	29.95	L	----
480	FC/2	PHAZER PZ480H-P,	84-90	621168	41.95	L	----
480	FC/2	PZ480R,S,T	91-99	120233	40.95	L	----
480	FC/2	VENTURE VT480R,S,T	91-98	120233	40.95	L	----
500	FC/2	PZ500 PHAZER, MT LITE	99-01	121404	41.95	L	----
500	LC/2	PZ500 PHAZER, VENTURE LITE	07-13	121420	21.95	L	----
500	FC/2	VT500 VENTURE	99-00	121404	41.95	L	----
535	FC/2	VK540 VK540 II	93-05	121400	34.95	L	----
535	FC/2	VK540 VK540M,N,P,R,CR	88-91	121400	34.95	L	----
600	LC/2	MM600 MT MAX	97-99	120248	91.95	L	----
600	LC/3	MM600 MT MAX	00-01	121405	118.95	L	----
600	LC/3	SRX600	98-99	121407	78.95	L	----
600	LC/2	SX600	98-99	120248	91.95	L	----
600	LC/3	SX600 VENOM/ER	00-06	121405	118.95	L	----
600	LC/2	V MAX 600, ST, XT, DLX, XTR	97-99	120248	91.95	L	----
600	LC/2	VMAX	94-95	120242	88.95	L	----
600	LC/3	VT600 VENTRURE	99-06	121405	118.95	L	----
600	LC/2	VT600 VENTURE	97-98	120248	91.95	L	----
600	LC/3	VX600 V-MAX ER, DLX, SX	99-03	121405	118.95	L	----
700	LC/3	MM700 MT MAX	97-03	120247	138.95	L	----
700	LC/3	SRX700	98-02	121407	78.95	L	----
700	LC/3	SX 700 VIPER MT	03-06	120252	139.95	L	----
700	LC/3	SX 700 VIPER, ER	02-04	120252	139.95	L	----
700	LC/3	SX700R	00-01	120247	138.95	L	----
700	LC/3	VT700 VENTURE	98-03	120247	138.95	L	----
700	LC/3	VX700 V-MAX ER	97-02	120247	138.95	L	----

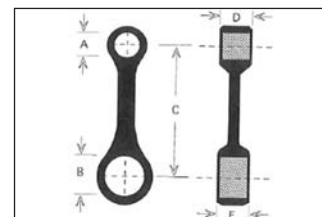
FULL GASKET KITS ARE COMPLETE, WITH OIL SEALS. THEY HAVE EVERYTHING YOU NEED FOR AN ENTIRE ENGINE REBUILD
 TOP END KITS INCLUDE HEAD, BASE, UPPER END GASKETS. THEY ALSO INCLUDE POWERVALVE GASKETS AND O-RINGS
 OIL SEAL KITS INCLUDE CRANKSHAFT, END SEALS, AND WATER PUMP SEALS

accessories
luggage
body & chassis
engine
electrical & ignition
controls
fuel & intake
rewind
clutch
drive
rear suspension
front suspension
traction
mini sleds
chemicals
offroad
tools & shop
trailer & towing



SPI CONNECTING RODS

SPI connecting rods are manufactured to OEM specifications. Kit supplied with rod, top end bearing, thrust washers, crank pin bearing and crank pin.



CONNECTING ROD SIZE CHART

MAG&PTO	PART #			A CENTER TO CENTER (MM)	B SMALL END BORE (MM)	C BIG END BORE (MM)	D SMALL END WIDTH (MM)	E BIG END WIDTH (MM)
MAG&PTO	629043	65.95	G	103	20	28	22	14
MAG	629124	69.95	G	112	23	32	16	16
PTO	629125	69.95	G	112	23	32	16	16
	62-09023	86.95	G	115	22	30	15	15
	62-09023	86.95	G	115	22	30	15	13
	629107	78.95	G	115	22	30	15	15
MAG&PTO	629151	91.95	G	115	22	31	17	17
MAG&CEN	629157	82.95	G	120	23	32.3	16	16
	120318	110.95	L	120	25	31	20	20
MAG&PTO	122130	88.95	L	120	25	30	17	17
	121262	111.95	G	120	23	30	22	20
MAG&PTO	629109	77.95	G	125	22	30	17	17
MAG	629112	83.95	L	125	25	31	17	17
PTO	629113	83.95	G	125	25	31	17	17
MAG&PTO	629128	83.95	G	125	22	31	17	17
PTO	629129	88.95	G	125	22	31	17	17
MAG&PTO	629135	74.95	G	125	22	30	17	17
MAG&CEN	629159	81.95	G	125	23	32	22	16
PTO	629160	82.95	G	125	23	32	22	16
	629039	91.95	G	128	25	35	17	17
	121261	98.95	G	128	25	36	18	18
MAG&PTO	629239	94.95	G	130	27	39	22	20
	629098	87.95	G	132	25	31	17	17
	629099	87.95	G	132	25	31	17	17
MAG	629100	81.95	G	132	25	35	18	18
PTO	629101	80.95	G	132	25	35	18	18
MAG&PTO	122131	83.95	L	132	25	35	18	18
	121755	82.95	L	132	27	36	18	18
	62-09017	94.95	L	136	25	35	16	16
	629352	81.95	G	136	27	35	18	18
MAG	62-09016	104.95	G	145	29	40	23	23
MAG&PTO	62-09018	88.95	G	146.5	29	39	22	22
	629019	106.95	G	152	27	40	20	20

SEE FOLLOWING PAGES FOR APPLICATION

APPLICATION	YEAR	MAG/CTR PART #			PTO PART #		
ARCTIC CAT							
AC 440 MOD SNO PRO	06	121743	79.95	G	121743	79.95	G
AC 600 MOD SNO PRO	07	121743	79.95	G	121743	79.95	G
BEARCAT 570 ALL	07-14	121262	111.95	G	121262	111.95	G
CF8/CF8 SNO PRO	10-11	629239	94.95	G	629239	94.95	G
CFR8	10-11	629239	94.95	G	629239	94.95	G
CROSSFIRE 500 EFI/CF5 EFI	07-09	121743	79.95	G	121743	79.95	G
CROSSFIRE 600 (ALL OPTIONS)	06-11	629239	94.95	G	629239	94.95	G
CROSSFIRE 700 (ALL OPTIONS)	06	629239	94.95	G	629239	94.95	G
CROSSFIRE 800 (ALL OPTIONS)	07-08	629239	94.95	G	629239	94.95	G
F 800 LXR/SNO PRO	12-13	629239	94.95	G	629239	94.95	G
F5 EFI/LXR	07-14	121743	79.95	G	121743	79.95	G
F570 ALL	08-14	121262	111.95	G	121262	111.95	G
F6 (ALL OPTIONS)	07-11	629239	94.95	G	629239	94.95	G
F8 (ALL OPTIONS)	07-11	629239	94.95	G	629239	94.95	G
FIRECAT 500	03-06	121743	79.95	G	121743	79.95	G
FIRECAT 500 SNO PRO	03-06	121743	79.95	G	121743	79.95	G
FIRECAT 600 (ALL OPTIONS)	04-06	629239	94.95	G	629239	94.95	G
FIRECAT 700 (ALL OPTIONS)	03-06	629239	94.95	G	629239	94.95	G
KING CAT 900	04-05	62-09018	88.95	G	62-09018	88.95	G
KING CAT 900 EFI	05-06	62-09018	88.95	G	62-09018	88.95	G
M 800/M800 SNO PRO 153	12-13	629239	94.95	G	629239	94.95	G
M5	05	121743	79.95	G	121743	79.95	G
M5 EFI	06	121743	79.95	G	121743	79.95	G
M6 EFI	05-11	629239	94.95	G	629239	94.95	G
M7 (ALL OPTIONS)	05-06	629239	94.95	G	629239	94.95	G
M8 (ALL OPTIONS)	07-11	629239	94.95	G	629239	94.95	G
M8000	14	629239	94.95	G	629239	94.95	G
MOUNTAIN CAT 1000	01-02	629239	94.95	G	629239	94.95	G
MOUNTAIN CAT 500	02	121743	79.95	G	121743	79.95	G
MOUNTAIN CAT 500 EFI	01	121743	79.95	G	121743	79.95	G
MOUNTAIN CAT 600 EFI	01-04	121743	79.95	G	121743	79.95	G
MOUNTAIN CAT 600 VEV	01	121743	79.95	G	121743	79.95	G
MOUNTAIN CAT 800 (ALL OPTIONS)	01-02	62-09018	88.95	G	62-09018	88.95	G
MOUNTAIN CAT 800 EFI (ALL OPT.)	02-04	62-09018	88.95	G	62-09018	88.95	G
MOUNTAIN CAT 900	03-04	62-09018	88.95	G	62-09018	88.95	G
MOUNTAIN CAT 900 EFI	04	62-09018	88.95	G	62-09018	88.95	G
MOUNTAIN CAT EFI LE	01-02	121743	79.95	G	121743	79.95	G
PANTERA 1000	00-01	629239	94.95	G	629239	94.95	G
PANTERA 600 EFI	04-05	121743	79.95	G	121743	79.95	G
PANTERA 600 EFI ESR	02-03	121743	79.95	G	121743	79.95	G
PANTERA 800 EFI (ALL OPTIONS)	02-04	62-09018	88.95	G	62-09018	88.95	G
PANTHER 570	07	121262	111.95	G	121262	111.95	G
POWDER SPECIAL 2K	00	121743	79.95	G	121743	79.95	G
POWDER SPECIAL 600 LE/EFI	00	121743	79.95	G	121743	79.95	G
SABERCAT 500	04-05	121743	79.95	G	121743	79.95	G
SABERCAT 500 EFI	06	121743	79.95	G	121743	79.95	G
SABERCAT 500 LX	04-05	121743	79.95	G	121743	79.95	G
SABERCAT 600 (ALL OPTIONS)	04-06	629239	94.95	G	629239	94.95	G
SABERCAT 700 (ALL OPTIONS)	04-06	629239	94.95	G	629239	94.95	G
SNO PRO 500	10-14	121743	79.95	G	121743	79.95	G
T500	08	121743	79.95	G	121743	79.95	G
T570 ALL	08-14	121262	111.95	G	121262	111.95	G
THUNDERCAT (ALL OPTIONS)	98-02	629239	94.95	G	629239	94.95	G
TS-L 1000	98	629239	94.95	G	629239	94.95	G
XF 800	12-13	629239	94.95	G	629239	94.95	G
XF 8000	14	629239	94.95	G	629239	94.95	G
Z 570	07	121262	111.95	G	121262	111.95	G
ZL 500	02	121743	79.95	G	121743	79.95	G
ZL 500 EFI ESR	01	121743	79.95	G	121743	79.95	G
ZL 600	00	121743	79.95	G	121743	79.95	G
ZL 600 EFI	01-03	121743	79.95	G	121743	79.95	G
ZL 600 EFI ESR	01-03	121743	79.95	G	121743	79.95	G
ZL 600 EFI SS	02-03	121743	79.95	G	121743	79.95	G
ZL 600 EFI SS ESR	02-03	121743	79.95	G	121743	79.95	G

accessories

luggage

body & chassis

engine

electrical & ignition

controls

fuel & intake

rewind

clutch

drive

rear suspension

front suspension

traction

mini sleds

chemicals

offroad

tools & shop

trailer & towing

SPI CONNECTING RODS CONTINUED

SPI CONNECTING RODS CONTINUED							
	APPLICATION	YEAR	MAG/CTR PART #			PTO PART #	
accessories	ARCTIC CAT CONTINUED						
luggage	ZL 800 (ALL OPTIONS)	01-03	62-09018	88.95	G	62-09018	88.95
	ZR 2K	00	121743	79.95	G	121743	79.95
	ZR 500	01-02	121743	79.95	G	121743	79.95
body & chassis	ZR 500 EFI	01	121743	79.95	G	121743	79.95
	ZR 500 EFI ESR	01	121743	79.95	G	121743	79.95
	ZR 500 LE	02	121743	79.95	G	121743	79.95
engine	ZR 600	00-02	121743	79.95	G	121743	79.95
	ZR 600 EFI	00-02	121743	79.95	G	121743	79.95
	ZR 600 EFI LE	00-01	121743	79.95	G	121743	79.95
	ZR 600 VEV	01	121743	79.95	G	121743	79.95
electrical & ignition	ZR 800 (ALL OPTIONS)	01-02	62-09018	88.95	G	62-09018	88.95
	ZR 800 EFI (ALL OPTIONS)	02-03	62-09018	88.95	G	62-09018	88.95
	ZR 8000	14	629239	94.95	G	629239	94.95
	ZR 900 (ALL OPTIONS)	03-05	62-09018	88.95	G	62-09018	88.95
controls	ZR 900 EFI (ALL OPTIONS)	04-06	62-09018	88.95	G	62-09018	88.95
	POLARIS						
fuel & intake	500	98	629124	69.95	G	629125	69.95
	340 FAN COOLED TWIN	85-08	629043	65.95	G	629043	65.95
	440	92	629124	69.95	G	629125	69.95
	440 INDY	98	629124	69.95	G	629125	69.95
rewind	440 LC	93-97	629124	69.95	G	629125	69.95
	440 PRO X FAN COOLED	02-03	629157	82.95	G	629157	82.95
	440 SKS	93-95	629124	69.95	G	629125	69.95
clutch	440 XC	97	629124	69.95	G	629125	69.95
	440 XCR	98-99	629039	91.95	G	629039	91.95
	440 XCR	92-97	629124	69.95	G	629125	69.95
drive	440 XCR SP	94-95	629124	69.95	G	629125	69.95
	500 CARB	95-96	629124	69.95	G	629125	69.95
	500 CARB RMK	96	629124	69.95	G	629125	69.95
	500 CLASSIC	03	629039	91.95	G	629039	91.95
rear suspension	500 CLASSIC	99-02, 04-06	629124	69.95	G	629125	69.95
	500 CLASSIC TOURING	01-03	629124	69.95	G	629125	69.95
	500 EDGE	03-04	629124	69.95	G	629125	69.95
	500 EFI	93-97	629124	69.95	G	629125	69.95
front suspension	500 EFI RMK	96	629124	69.95	G	629125	69.95
	500 EFI SKS	93-94, 96	629124	69.95	G	629125	69.95
	500 INDY	98-02, 05-06	629124	69.95	G	629125	69.95
	500 INDY	97-02, 05-06	629124	69.95	G	629125	69.95
traction	500 INDY EURO	98	629124	69.95	G	629125	69.95
	500 RMK	00	629039	91.95	G	629039	91.95
	500 RMK	97-99	629124	69.95	G	629125	69.95
	500 RMK	99	629124	69.95	G	629125	69.95
mini sleds	500 RMK 136	02	629039	91.95	G	629039	91.95
	500 SKS	89-92, 95, 97	629124	69.95	G	629125	69.95
	500 SKS EURO	01-02	629039	91.95	G	629039	91.95
chemicals	500 SP	89-92	629124	69.95	G	629125	69.95
	500 SP EFI	92	629124	69.95	G	629125	69.95
	500 SPX	92	629124	69.95	G	629125	69.95
offroad	500 XC	99, 01-02	629039	91.95	G	629039	91.95
	500 XC EDGE	03	629039	91.95	G	629039	91.95
	500 XC EDGE F/O	03	629039	91.95	G	629039	91.95
tools & shop	500 XC SP	99, 02, 07	629039	91.95	G	629039	91.95
	500 XC SP EDGE (ALL OPTIONS)	03-06	629039	91.95	G	629039	91.95
	550 CLASSIC/CLASSIC EDGE	03-06	629157	82.95	G	629157	82.95
trailer & towing	550 EDGE LX	07	629157	82.95	G	629157	82.95
	550 F/C CLASSIC	02	629157	82.95	G	629157	82.95
	550 INDY ALL	14-15	629157	82.95	G	629157	82.95
	550 IQ LXT/INTL	11-13	629157	82.95	G	629157	82.95
	550 IQ SHIFT/ES	09-13	629157	82.95	G	629157	82.95
	550 LX	08	629157	82.95	G	629157	82.95
	550 PRO X FAN	04	629157	82.95	G	629157	82.95
	550 SHIFT	12-13	629157	82.95	G	629157	82.95

SPI CONNECTING RODS CONTINUED

APPLICATION	YEAR	MAG/CTR PART #			PTO PART #		
POLARIS CONTINUED							
600 CLASSIC	02-06	629039	91.95	G	629039	91.95	G
600 CLASSIC EDGE	01	62-09017	94.95	L	62-09017	94.95	L
600 CLASSIC TOURING	02-04, 06	629039	91.95	G	629039	91.95	G
600 CLEANFIRE SWITCHBACK	07	629039	91.95	G	629039	91.95	G
600 DRAGON SP/ES EURO	09	121261	98.95	G	121261	98.95	G
600 DRAGON SWITCHBACK ALL	10	121261	98.95	G	121261	98.95	G
600 EDGE TOURING	05-06	629039	91.95	G	629039	91.95	G
600 HO FUSION F/O	06	629039	91.95	G	629039	91.95	G
600 HO IQ TOURING CLEANFIRE/ EURO	07	629039	91.95	G	629039	91.95	G
600 HO IQ/LX CLEANFIRE	07	629039	91.95	G	629039	91.95	G
600 HO RMK 144 F/O	06	629039	91.95	G	629039	91.95	G
600 HO SWITCHBACK F/O	06-07	629039	91.95	G	629039	91.95	G
600 INDY	13-14	121261	98.95	G	121261	98.95	G
600 INDY VOYAGEUR/INTL 144	15	121261	98.95	G	121261	98.95	G
600 INDY/SP/INTL ALL	13-15	121261	98.95	G	121261	98.95	G
600 IQ DRAGON/600 IQ LX/EURO ALL	08	121261	98.95	G	121261	98.95	G
600 IQ LXT	11-13	121261	98.95	G	121261	98.95	G
600 IQ LXT/INTL	14-15	121261	98.95	G	121261	98.95	G
600 IQ RACER	08-15	121755	82.95	L	121755	82.95	L
600 IQ SHIFT/ES/INTL	09-12	121261	98.95	G	121261	98.95	G
600 IQ TOURING/EURO	08	629039	91.95	G	629039	91.95	G
600 IQ TOURING/EURO	08-10	121261	98.95	G	121261	98.95	G
600 IQ/ES/ES EURO	09	121261	98.95	G	121261	98.95	G
600 PRO RMK/LE 155 ALL	15	121261	98.95	G	121261	98.95	G
600 PRO X	01-04	629039	91.95	G	629039	91.95	G
600 PRO-RIDE RUSH	10	121261	98.95	G	121261	98.95	G
600 PROX2	04	629039	91.95	G	629039	91.95	G
600 RMK	98-01	62-09017	94.95	L	62-09017	94.95	L
600 RMK 136	02	629039	91.95	G	629039	91.95	G
600 RMK 144	03 & 07	629039	91.95	G	629039	91.95	G
600 RMK 144/155 ALL	08-15	121261	98.95	G	121261	98.95	G
600 RMK 155	07	629039	91.95	G	629039	91.95	G
600 RMK F/O	04-05	629039	91.95	G	629039	91.95	G
600 RUSH PRO R ALL	11-14	121261	98.95	G	121261	98.95	G
600 RUSH PRO S/X ALL	15	121261	98.95	G	121261	98.95	G
600 RUSH/ES	13	121261	98.95	G	121261	98.95	G
600 RUSH/ES/RETRO ES/LX/LX RETRO ALL	11-12	121261	98.95	G	121261	98.95	G
600 SHIFT 136/ES/INTL	11	121261	98.95	G	121261	98.95	G
600 SWITCHBACK	04-05	629039	91.95	G	629039	91.95	G
600 SWITCHBACK ADVENTURE	12-15	121261	98.95	G	121261	98.95	G
600 SWITCHBACK ASSAULT ALL	14-15	121261	98.95	G	121261	98.95	G
600 SWITCHBACK PRO R/ES/INTL	12-14	121261	98.95	G	121261	98.95	G
600 SWITCHBACK PRO S/X ALL	15	121261	98.95	G	121261	98.95	G
600 SWITCHBACK/ES/LX/INTL/DRAGON ALL	08-14	121261	98.95	G	121261	98.95	G
600 VOYAGER/INTL	14	121261	98.95	G	121261	98.95	G
600 WIDETRAK IQ	10-15	121261	98.95	G	121261	98.95	G
600 XC (ALL)	98-00	62-09017	94.95	L	62-09017	94.95	L
600 XC EDGE F/O	03	629039	91.95	G	629039	91.95	G
600 XC SP	01-02	629039	91.95	G	629039	91.95	G
600 XC SP (EV)	00	629039	91.95	G	629039	91.95	G
600 XC SP EDGE (ALL OPTIONS)	03-05	629039	91.95	G	629039	91.95	G
600 XC SP F/O	02	629039	91.95	G	629039	91.95	G
600 XC SP M-10 F/O	02	629039	91.95	G	629039	91.95	G
700 CLASSIC	06	629019	106.95	G	629019	106.95	G
700 CLASSIC	03	62-09017	94.95	L	62-09017	94.95	L
700 CLASSIC (ALL)	01-04	62-09017	94.95	L	62-09017	94.95	L
700 EDGE RMK CC BUILT BEFORE 1/01/02	03	62-09017	94.95	L	62-09017	94.95	L
700 EV XC SP EDGE	01	62-09017	94.95	L	62-09017	94.95	L
700 FUSION F/O	06	629019	106.95	G	629019	106.95	G
700 HO TOURING	05	629019	106.95	G	629019	106.95	G
700 PRO X/PRO X2	03-04	62-09017	94.95	L	62-09017	94.95	L
700 RMK	06	629019	106.95	G	629019	106.95	G
700 RMK (ALL)	98-03	62-09017	94.95	L	62-09017	94.95	L
700 RMK 144 STOCK	02-03	62-09017	94.95	L	62-09017	94.95	L

accessories

luggage

body & chassis

engine

electrical & ignition

controls

fuel & intake

rewind

clutch

drive

rear suspension

front suspension

traction

mini sleds

chemicals

offroad

tools & shop

trailer & towing

SPI CONNECTING RODS CONTINUED

SPI CONNECTING RODS CONTINUED							
	APPLICATION	YEAR	MAG/CTR PART #			PTO PART #	
accessories	POLARIS CONTINUED						
luggage	700 RMK F/O	04-05	62-09017	94.95	L	62-09017	94.95 L
	700 SKS	99-01	62-09017	94.95	L	62-09017	94.95 L
	700 SKS	02	62-09017	94.95	L	62-09017	94.95 L
	700 SKS	03	62-09017	94.95	L	62-09017	94.95 L
body & chassis	700 SKS EURO	02	62-09017	94.95	L	62-09017	94.95 L
	700 SWITCHBACK	04	62-09017	94.95	L	62-09017	94.95 L
	700 XC	98-99	62-09017	94.95	L	62-09017	94.95 L
engine	700 XC DELUXE	00	62-09017	94.95	L	62-09017	94.95 L
	700 XC EDGE F/O	03	62-09017	94.95	L	62-09017	94.95 L
	700 XC EDGE F/O	04	62-09017	94.95	L	62-09017	94.95 L
	700 XC SP	99-01	62-09017	94.95	L	62-09017	94.95 L
electrical & ignition	700 XC SP ALL	02	62-09017	94.95	L	62-09017	94.95 L
	700 XC SP EDGE	03	62-09017	94.95	L	62-09017	94.95 L
	700 XC SP EDGE M-10 F/O	03	62-09017	94.95	L	62-09017	94.95 L
	700 XC SP EDGE X F/O	03	62-09017	94.95	L	62-09017	94.95 L
controls	700 XC SP M-10 F/O	05	62-09017	94.95	L	62-09017	94.95 L
	700 XCR REED	99	629159	81.95	G	629160	82.95 G
	800 ASSAULT RMK 146	09-10	121755	82.95	L	121755	82.95 L
fuel & intake	800 CLASSIC	04	629352	81.95	G	629352	81.95 G
	800 CLASSIC TOURING	03	629352	81.95	G	629352	81.95 G
	800 DRAGON ALL	08-10	121755	82.95	L	121755	82.95 L
	800 INDY ALL	14-15	121755	82.95	L	121755	82.95 L
rewind	800 IQ ALL	08-10	121755	82.95	L	121755	82.95 L
	800 LE	01	629352	81.95	G	629352	81.95 G
	800 PRO RMK 155/163 ALL	11-15	121755	82.95	L	121755	82.95 L
	800 PRO XR	04	629352	81.95	G	629352	81.95 G
clutch	800 RMK (ALL OPTIONS)	00-03	629352	81.95	G	629352	81.95 G
	800 RMK 144/155/163 ALL	09-15	121755	82.95	L	121755	82.95 L
	800 RMK ASSAULT 155 ALL	11-15	121755	82.95	L	121755	82.95 L
drive	800 RUSH PRO S/X ALL	15	121755	82.95	L	121755	82.95 L
	800 RUSH PRO-R ALL	11-14	121755	82.95	L	121755	82.95 L
	800 RUSH/ES	11-13	121755	82.95	L	121755	82.95 L
	800 SKS	03	629352	81.95	G	629352	81.95 G
rear suspension	800 SWITCHBACK ADVENTURE	14	121755	82.95	L	121755	82.95 L
	800 SWITCHBACK ASSAULT ALL	12-15	121755	82.95	L	121755	82.95 L
	800 SWITCHBACK F/O	05	629352	81.95	G	629352	81.95 G
	800 SWITCHBACK PRO R ALL	12-14	121755	82.95	L	121755	82.95 L
front suspension	800 SWITCHBACK PRO S/X ALL	15	121755	82.95	L	121755	82.95 L
	800 SWITCHBACK/ES	09-14	121755	82.95	L	121755	82.95 L
	800 SWITCHBACK/ES	12-14	121755	82.95	L	121755	82.95 L
	800 XC ALL	01-05	629352	81.95	G	629352	81.95 G
traction	800 XC EDGE F/O	03-05	629352	81.95	G	629352	81.95 G
	900 FUSION	05	629019	106.95	G	629019	106.95 G
	900 FUSION F/O	06	629019	106.95	G	629019	106.95 G
mini sleds	900 RMK	06	629019	106.95	G	629019	106.95 G
	900 RMK ALL OPTIONS	05	629019	106.95	G	629019	106.95 G
	900 SWITCHBACK	05-06	629019	106.95	G	629019	106.95 G
	CLASSIC TOURING	93-94,96-00	629124	69.95	G	629125	69.95 G
chemicals	CLASSIC TOURING EURO	98	629124	69.95	G	629125	69.95 G
	EURO 440	93-94	629124	69.95	G	629125	69.95 G
	EURO 440 SKS	93, 95	629124	69.95	G	629125	69.95 G
offroad	EURO 440 SKS	94	629124	69.95	G	629125	69.95 G
	EURO 440 XCR	93	629124	69.95	G	629125	69.95 G
	EURO 500 CARB SKS	96	629124	69.95	G	629125	69.95 G
	EURO 500 EFI	93-94, 96	629124	69.95	G	629125	69.95 G
tools & shop	EURO 500 EFI SKS	94-96	629124	69.95	G	629125	69.95 G
	EURO 500 INDY	97-98	629124	69.95	G	629125	69.95 G
	EURO 500 RMK	98	629124	69.95	G	629125	69.95 G
	EURO 500 SKS	93, 97	629124	69.95	G	629125	69.95 G
trailer & towing	EURO CLASSIC	93-94	629124	69.95	G	629125	69.95 G
	EURO CLASSIC TOURING	93-94, 96-97	629124	69.95	G	629125	69.95 G
	EURO SPORT	93	629124	69.95	G	629125	69.95 G
	EURO SPORT SKS	94	629124	69.95	G	629125	69.95 G
	EURO SPORT TOURING	95-97	629124	69.95	G	629125	69.95 G

SPI CONNECTING RODS CONTINUED

APPLICATION	YEAR	MAG/CTR PART #			PTO PART #		
POLARIS CONTINUED							
EURO SUPER SPORT	94	629124	69.95	G	629125	69.95	G
EURO TRAIL	93/97	629124	69.95	G	629125	69.95	G
EURO TRAIL TOURING	96-98	629124	69.95	G	629125	69.95	G
EURO TRAN SPORT	96-98	629124	69.95	G	629125	69.95	G
EURO WIDE TRAK	93	629124	69.95	G	629125	69.95	G
EURO WIDE TRAK GT	94-95, 97	629124	69.95	G	629125	69.95	G
EURO WIDE TRAK LX	95-98, 00	629124	69.95	G	629125	69.95	G
FIN 500/500 SP/500 CLASSIC	90	629124	69.95	G	629125	69.95	G
FIN LITE GT	92	629043	65.95	G	629043	65.95	G
FIN STAR	85, 88, 90	629043	65.95	G	629043	65.95	G
INDY 400 TRAIL TWIN	83-85	629124	69.95	G	629125	69.95	G
INDY 400 TRAIL/SKS	87	629124	69.95	G	629125	69.95	G
INDY 400 TWIN	85-99	629124	69.95	G	629125	69.95	G
INDY 400 TWIN LONG TRACK	83-89	629124	69.95	G	629125	69.95	G
INDY 400 TWIN SPORT S.S	83-86	629124	69.95	G	629125	69.95	G
INDY 488/500 TWIN FC	86-99	629124	69.95	G	629125	69.95	G
INDY 488/500 TWIN LC	86-01	629124	69.95	G	629125	69.95	G
INDY FUJI MOTOR INDY XCR 600 SP	96-98	629159	81.95	G	629160	82.95	G
LITE	94-08	629043	65.95	G	629043	65.95	G
LITE DELUXE	94-08	629043	65.95	G	629043	65.95	G
LITE DELUXE EURO	93	629043	65.95	G	629043	65.95	G
LITE EURO	93-94, 96	629043	65.95	G	629043	65.95	G
LITE GT / EURO	93-97	629043	65.95	G	629043	65.95	G
LITE TOURING / EURO	98	629043	65.95	G	629043	65.95	G
LONGTRAK	85-89	629124	69.95	G	629125	69.95	G
LONGTRAK W/REVERSE	86-87, 89	629124	69.95	G	629125	69.95	G
NOR LONGTRAK W/REVERSE	86-88	629124	69.95	G	629125	69.95	G
NOR SPORT GT	89-90	629043	65.95	G	629043	65.95	G
NOR SPRINT	86-87	629043	65.95	G	629043	65.95	G
NOR SPRINT ES	87	629043	65.95	G	629043	65.95	G
NOR SS	86	629124	69.95	G	629125	69.95	G
NOR STAR	87, 89, 90	629043	65.95	G	629043	65.95	G
NOR STAR	86	629124	69.95	G	629125	69.95	G
NOR STAR TRAK	90	629043	65.95	G	629043	65.95	G
SPORT	91-96,98-99	629124	69.95	G	629125	69.95	G
SPORT (LITE)	00	629157	82.95	G	629157	82.95	G
SPORT TOURING	95-99	629124	69.95	G	629125	69.95	G
SPORT TOURING/INT'L	01-04	629157	82.95	G	629157	82.95	G
SPORT, SS,SKS,TANS	01-02	629124	69.95	G	629125	69.95	G
SPRINT	86-87	629043	65.95	G	629043	65.95	G
SPRINT ES	86-90	629043	65.95	G	629043	65.95	G
SS	85	629124	69.95	G	629125	69.95	G
STAR	85, 87-90	629043	65.95	G	629043	65.95	G
STAR LITE	93-05	629043	65.95	G	629043	65.95	G
STAR LITE EURO	93	629043	65.95	G	629043	65.95	G
STAR LITE GT	93-94	629043	65.95	G	629043	65.95	G
STAR TWIN / ES	85	629043	65.95	G	629043	65.95	G
SUPERSPORT ALL	99-08	629157	82.95	G	629157	82.95	G
SWE LITE	91-92	629043	65.95	G	629043	65.95	G
SWE LITE GT	92	629043	65.95	G	629043	65.95	G
SWE SPORT	88-90	629043	65.95	G	629043	65.95	G
SWE SPORT GT	89-90	629043	65.95	G	629043	65.95	G
SWE SS	85	629043	65.95	G	629043	65.95	G
SWE STAR	85	629043	65.95	G	629043	65.95	G
SWE STARLITE	91-92	629043	65.95	G	629043	65.95	G
SWE TRAIL SKS	88	629043	65.95	G	629043	65.95	G
SWE TRAIL SP	88	629043	65.95	G	629043	65.95	G
TRAIL	85,87-96, 98-99	629124	69.95	G	629125	69.95	G
TRAIL RMK	97-98	629124	69.95	G	629125	69.95	G
TRAIL RMK ALL	99-10	629157	82.95	G	629157	82.95	G
TRAIL TOURING	00-10	629157	82.95	G	629157	82.95	G
TRAIL TOURING	96-99	629124	69.95	G	629125	69.95	G
TRAN SPORT	96-99	629124	69.95	G	629125	69.95	G
TRAN SPORT EURO	98	629124	69.95	G	629125	69.95	G

accessories

luggage

body &
chassis

engine

electrical
& ignition

controls

fuel &
intake

rewind

clutch

drive

rear
suspensionfront
suspension

traction

mini sleds

chemicals

offroad

tools &
shoptrailer &
towing

SPI CONNECTING RODS CONTINUED

SPI CONNECTING RODS CONTINUED							
	APPLICATION	YEAR	MAG/CTR PART #			PTO PART #	
accessories	POLARIS CONTINUED						
luggage	ULTRA 680 REED	96-98	629159	81.95	G	629160	82.95 G
	WIDETRAK LX	96-15	629124	69.95	G	629125	69.95 G
	XCF SP/EDGE	99-00	629157	82.95	G	629157	82.95 G
	XCR 800	99-02	629159	81.95	G	629160	82.95 G
body & chassis	SKI-DOO						
engine	521	ALL	629135	74.95	G	629135	74.95 G
	580		629135	74.95	G	629135	74.95 G
	617		629135	74.95	G	629135	74.95 G
	521, 534, 537 TWIN	82-90	629109	77.95	G	629109	77.95 G
electrical & ignition	779 TRIPLE SERIES	93-97	629128	83.95	G	629129	88.95 G
	809 TRIPLE SERIES	97-01	629128	83.95	G	629129	88.95 G
	BLIZZARD 9700	83-84	629109	77.95	G	629109	77.95 G
	EXPEDITION 600 HO SDI	05-06	629100	81.95	G	629101	80.95 G
controls	EXPEDITION LE/SE 600HO ETEC	11-15	122131	83.95	L	122131	83.95 L
	EXPEDITION SPORT 550F XP	11-14	122130	88.95	L	122130	88.95 L
	EXPEDITION TUV 600 HO SDI	07-10	629100	81.95	G	629101	80.95 G
	FOMULA 500	97-98	629109	77.95	G	629109	77.95 G
fuel & intake	FOMULA DLX 500 LC	99	629109	77.95	G	629109	77.95 G
	FORMULA 583	97	629109	77.95	G	629109	77.95 G
	FORMULA DELUXE 380	99-01	629107	78.95	G	629107	78.95 G
	FORMULA DELUXE 500	01-03	629112	83.95	L	-----	
rewind	FORMULA DELUXE 600	00-01	-----			629113	83.95 G
	FORMULA DELUXE 600	00	629112	83.95	L	-----	
	FORMULA DELUXE 700	01	629100	81.95	G	629101	80.95 G
	FORMULA DLX 500	97-98	629109	77.95	G	629109	77.95 G
clutch	FORMULA DLX 583	99	629109	77.95	G	629109	77.95 G
	FORMULA DLX 670	99	629109	77.95	G	629109	77.95 G
	FORMULA MACH Z	93-96	629128	83.95	G	629129	88.95 G
	FORMULA PLUS, LT	85-90	629109	77.95	G	629109	77.95 G
drive	FORMULA PLUS, STC	92-97	629109	77.95	G	629109	77.95 G
	FORMULA S/SI	96-00	629107	78.95	G	629107	78.95 G
	FORMULA STX	96	629109	77.95	G	629109	77.95 G
	FORMULA STX LT	96	629109	77.95	G	629109	77.95 G
rear suspension	FORMULA Z 500	99	629109	77.95	G	629109	77.95 G
	FORMULA Z 583	96-99	629109	77.95	G	629109	77.95 G
	FORMULA Z 600	00	-----			629113	83.95 G
	FORMULA Z 600	00	629112	83.95	L	-----	
front suspension	FORMULA Z 670	99	629109	77.95	G	629109	77.95 G
	GRAND TOURING	00-01	629128	83.95	G	629129	88.95 G
	GRAND TOURING 380F	02-03	629107	78.95	G	629107	78.95 G
	GRAND TOURING 500	97-99	629109	77.95	G	629109	77.95 G
traction	GRAND TOURING 583	97-99	629109	77.95	G	629109	77.95 G
	GRAND TOURING 600	00	629112	83.95	L	-----	
	GRAND TOURING 600	00-03	-----			629113	83.95 G
	GRAND TOURING 700	01-02	629100	81.95	G	629101	80.95 G
mini sleds	GRAND TOURING LE 600HO ETEC	11-15	122131	83.95	L	122131	83.95 L
	GRAND TOURING SPORT 550F XP	10-14	122130	88.95	L	122130	88.95 L
	GRAND TOURING SPORT 600 XP	10-14	-----			629113	83.95 G
	GSX 500SS (593)	04-08	629112	83.95	L	-----	
chemicals	GSX 500SS/SPORT %))SS (593)	04-09	-----			629113	83.95 G
	GSX 600 HO	04-06	629100	81.95	G	629101	80.95 G
	GSX 800 HO	05-06	629100	81.95	G	629101	80.95 G
	GSX LE/SE 600HO ETEC	09-15	122131	83.95	L	122131	83.95 L
offroad	GSX LTD 600 HO SDI	07-08	629100	81.95	G	629101	80.95 G
	GSX LTD TOURING 600 HO	08	629100	81.95	G	629101	80.95 G
	GSX SPORT 550F	10	122130	88.95	L	122130	88.95 L
	GSX SPORT 600	10	-----			629113	83.95 G
tools & shop	GSX SPORT 600 HO SDI	06	629100	81.95	G	629101	80.95 G
	GSX/GTX 380F	05-06	629107	78.95	G	629107	78.95 G
	GTX 500SS 593	05-06	-----			629113	83.95 G
	GTX 500SS 593	05-08	629112	83.95	L	-----	
trailer & towing	GTX 600 HO	05-06	629100	81.95	G	629101	80.95 G
	GTX LE 600 H.O. ETEC	09	122131	83.95	L	122131	83.95 L

SPI CONNECTING RODS CONTINUED

APPLICATION	YEAR	MAG/CTR PART #			PTO PART #		
SKI-DOO CONTINUED							
GTX LTD 600 HO SDI	07-08	629100	81.95	G	629101	80.95	G
GTX LTD 800 HO PTEK	07	629100	81.95	G	629101	80.95	G
GTX SPORT 500 SS	07-09	-----			629113	83.95	G
HIGHMARK & HIGHMARK X	05-07	62-09016	104.95	G	62-09016	104.95	G
LEGEND 380F	02-04	629107	78.95	G	629107	78.95	G
LEGEND 500	02-04	629112	83.95	L	-----		
LEGEND 500 SS (593)	04	-----			629113	83.95	G
LEGEND 600	02-03	-----			629113	83.95	G
LEGEND 700	02	629100	81.95	G	629101	80.95	G
LEGEND 800 SDI	04	629100	81.95	G	629101	80.95	G
MACH Z 1000 SDI	05-07	62-09016	104.95	G	62-09016	104.95	G
MACH Z 1000 SDI X	06-07	62-09016	104.95	G	62-09016	104.95	G
MACH Z, LT	93-01	629128	83.95	G	629129	88.95	G
MX Z 1000 SDI RENEGADE RT	07	62-09016	104.95	G	62-09016	104.95	G
MX Z 1000 SDI RENEGADE X	06	62-09016	104.95	G	62-09016	104.95	G
MX Z 380 F	01-02	629107	78.95	G	629107	78.95	G
MX Z 380F	03-06	629107	78.95	G	629107	78.95	G
MX Z 440 F	97	629109	77.95	G	629109	77.95	G
MX Z 440 F	97-01	629107	78.95	G	629107	78.95	G
MX Z 500	98	629109	77.95	G	629109	77.95	G
MX Z 500	01-03	629112	83.95	L	-----		
MX Z 500/500SS TRAIL	04-06	629112	83.95	L	-----		
MX Z 500SS ADRENALINE 593	04-07	-----			629113	83.95	G
MX Z 50TH ANNIVERSARY	09	122131	83.95	L	122131	83.95	L
MX Z 583	96-98	629109	77.95	G	629109	77.95	G
MX Z 600	99-00	629112	83.95	L	-----		
MX Z 600 (593)	99-03	-----			629113	83.95	G
MX Z 600 HO RENEGADE	05-06	629100	81.95	G	629101	80.95	G
MX Z 600 HO SDI	04	629100	81.95	G	629101	80.95	G
MX Z 600 HO SDI ADRENALINE & X	05-06	629100	81.95	G	629101	80.95	G
MX Z 600 HO TRAIL	05	629100	81.95	G	629101	80.95	G
MX Z 600RS	08	122131	83.95	L	122131	83.95	L
MX Z 670 TWIN	96-99	629109	77.95	G	629109	77.95	G
MX Z 700	01-02	629100	81.95	G	629101	80.95	G
MX Z 800 ADRENALINE & X	05-06	629100	81.95	G	629101	80.95	G
MX Z 800 HO RENEGADE & REN./ X	05-07	629100	81.95	G	629101	80.95	G
MX Z ADRENALINE 500SS	04-07	629112	83.95	L	-----		
MX Z ADRENALINE 600 HO	06-08	629100	81.95	G	629101	80.95	G
MX Z ADRENALINE 600HO ETEC	09-10	122131	83.95	L	122131	83.95	L
MX Z ADRENALINE 800 HO PTEK	07	629100	81.95	G	629101	80.95	G
MX Z BLIZZARD 600 HO SDI	07	629100	81.95	G	629101	80.95	G
MX Z BLIZZARD 800 HO PTEK	07	629100	81.95	G	629101	80.95	G
MX Z RENEGADE X 600 HO SDI	07-08	629100	81.95	G	629101	80.95	G
MX Z RENEGADE/X 600 HO ETEC	09	122131	83.95	L	122131	83.95	L
MX Z SPORT 600	10-11	-----			629113	83.95	G
MX Z TNT 500SS	08	629112	83.95	L	-----		
MX Z TNT 500SS	04-09	-----			629113	83.95	G
MX Z TNT 550F	10	122130	88.95	L	122130	88.95	L
MX Z TNT 600	10-12	-----			629113	83.95	G
MX Z TNT 600HO ETEC	09-15	122131	83.95	L	122131	83.95	L
MX Z TRAIL 500SS	07-08	629112	83.95	L	-----		
MX Z TRAIL 500SS	07-09	-----			629113	83.95	G
MX Z X 400 LC (593)	99	-----			629113	83.95	G
MX Z X 600 HO SDI	07-08	629100	81.95	G	629101	80.95	G
MX Z X 600HO ETEC	09-15	122131	83.95	L	122131	83.95	L
MX Z X 600RS	09-15	122131	83.95	L	122131	83.95	L
MX Z X 800 HO PTEK	07	629100	81.95	G	629101	80.95	G
MX Z XRS 600 HO SDI	07	629100	81.95	G	629101	80.95	G
MX Z X-RS 600HO ETEC	10-14	122131	83.95	L	122131	83.95	L
MX Z XRS 800 HO PTEK	07	629100	81.95	G	629101	80.95	G
MX, MXZ, SS	93-96	629128	83.95	G	629129	88.95	G
MXZ SPORT 550F XP	13-14	122130	88.95	L	122130	88.95	L
MXZ SPORT 550F XP-FAN	11-12	122130	88.95	L	122130	88.95	L
MXZ SPORT 600 REV-XP	12-14	-----			629113	83.95	G

accessories

luggage

body &
chassis

engine

electrical
& ignition

controls

fuel &
intake

rewind

clutch

drive

rear
suspensionfront
suspension

traction

mini sleds

chemicals

offroad

tools &
shoptrailer &
towing

SPI CONNECTING RODS CONTINUED

SPI CONNECTING RODS CONTINUED								
	APPLICATION	YEAR	MAG/CTR PART #			PTO PART #		
accessories	SKI-DOO CONTINUED							
luggage	MXZ TNT 550F XP-FAN	11-12	122130	88.95	L	122130	88.95	L
	RENEGADE ADRENALINE 600HO ETEC	10-15	122131	83.95	L	122131	83.95	L
	RENEGADE BACKCOUNTRY/X 600HO ETEC	10-15	122131	83.95	L	122131	83.95	L
body & chassis	RENEGADE SPORT 550F XP	10-14	122130	88.95	L	122130	88.95	L
	RENEGADE X 600HO ETEC	10-15	122131	83.95	L	122131	83.95	L
	ROTAX 377	80-89	62-09023	86.95	G	62-09023	86.95	G
engine	ROTAX 477	80-89	62-09023	86.95	G	62-09023	86.95	G
	ROTAX 536	89-91	629109	77.95	G	629109	77.95	G
	ROTAX 537/582	N/A	629109	77.95	G	629109	77.95	G
	ROTAX 583	89-96	629109	77.95	G	629109	77.95	G
	ROTAX 583	96-00	629135	74.95	G	629135	74.95	G
electrical & ignition	ROTAX 617	N/A	629109	77.95	G	629109	77.95	G
	ROTAX 643	91-92	629109	77.95	G	629109	77.95	G
	ROTAX 693	THRU 00	629098	87.95	G	629099	87.95	G
controls	ROTAX 693/793	01	629100	81.95	G	629101	80.95	G
	SKANDIC 380	96	629107	78.95	G	629107	78.95	G
	SKANDIC 440	01-02	629107	78.95	G	629107	78.95	G
fuel & intake	SKANDIC 500/600 (593)	01-03	629112	83.95	L	-----		
	SKANDIC 600 (593)	01-03	-----			629113	83.95	G
	SKANDIC LT 440F	03-07	629107	78.95	G	629107	78.95	G
rewind	SKANDIC SUPER WIDE TRACK 500 F (593)	03	-----			629113	83.95	G
	SKANDIC SUV 600	03-07	629112	83.95	L	-----		
	SKANDIC SUV 600 600 SUV	03-07	-----			629113	83.95	G
	SKANDIC SWT 500 F (593)	03	629112	83.95	L	-----		
	SKANDIC SWT 550F XU	14	122130	88.95	L	122130	88.95	L
clutch	SKANDIC TUNDRA, STD, SPORT, LT	10	122130	88.95	L	122130	88.95	L
	SKANDIC WT 550F XU	12-14	122130	88.95	L	122130	88.95	L
	SKANDIC WT 600	03-10	-----			629113	83.95	G
drive	SKANDIC WT 600 593	03-08	629112	83.95	L	-----		
	SKANDIC WT/SWT 600 HO ETEC	11-15	122131	83.95	L	122131	83.95	L
	SUMMIT 1000 SDI	05-07	62-09016	104.95	G	62-09016	104.95	G
rear suspension	SUMMIT 500	97-98	629109	77.95	G	629109	77.95	G
	SUMMIT 583	96-98	629109	77.95	G	629109	77.95	G
	SUMMIT 600	99-02	629112	83.95	L	-----		
front suspension	SUMMIT 600	99-01	-----			629113	83.95	G
	SUMMIT 600 HO	05	629100	81.95	G	629101	80.95	G
	SUMMIT 600 HO SDI, ADRENALINE	06-06	629100	81.95	G	629101	80.95	G
traction	SUMMIT 670	97-98	629109	77.95	G	629109	77.95	G
	SUMMIT 700	01-02	629100	81.95	G	629101	80.95	G
	SUMMIT 800 HO	05	629100	81.95	G	629101	80.95	G
mini sleds	SUMMIT 800 HO, ADRENALINE & X	06	629100	81.95	G	629101	80.95	G
	SUMMIT EVEREST 500SS	09	-----			629113	83.95	G
	SUMMIT EVEREST 600 HO ETEC	09-11	122131	83.95	L	122131	83.95	L
chemicals	SUMMIT SP 600HO ETEC	12-15	122131	83.95	L	122131	83.95	L
	SUMMIT SPORT 600	10-14	-----			629113	83.95	G
	SUMMIT X 600HO ETEC	09-11	122131	83.95	L	122131	83.95	L
offroad	TOURING E/LE/SLE	96-01	629107	78.95	G	629107	78.95	G
	TUNDRA 550F/WT 550F	11-14	122130	88.95	L	122130	88.95	L
	TUNDRA LT 550F XP	11-14	122130	88.95	L	122130	88.95	L
tools & shop	TUNDRA SPORT 550F	11-14	122130	88.95	L	122130	88.95	L
	TUNDRA XTREME 600HO ETEC	11-15	122131	83.95	L	122131	83.95	L
	YAMAHA							
trailer & towing	EC540C/D	79-80	120318	110.95	L	120318	110.95	L
	PHAZER	83-04	629151	91.95	G	629151	91.95	G
	SR540	80-91	120318	110.95	L	120318	110.95	L
	SX VIPER	02-04	629208	78.95	G	629208	78.95	G
	SX VIPER ER	02-04	629208	78.95	G	629208	78.95	G
	SX VIPER MTN	03-06	629208	78.95	G	629208	78.95	G
	VK540	88-05	120318	110.95	L	120318	110.95	L
	XL-V - XL540J	85-90	120318	110.95	L	120318	110.95	L