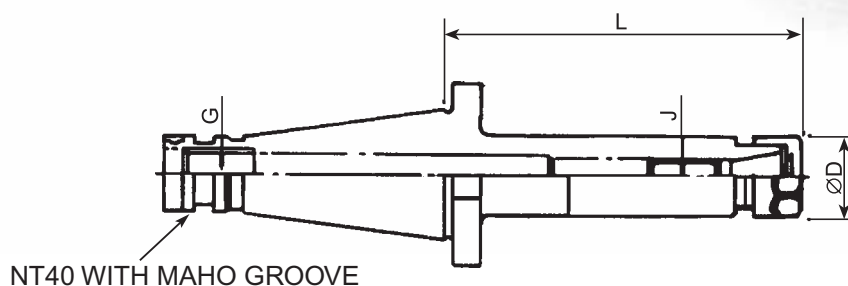




ER Spring Collet Chuck System

Extended Collet Holder With ISO Shank
DIN 2080/ISO SHANK EXTENDED CHUCK

DIN 6499



ORDER NO.	TAPER	COLLET TYPE	L	D	G	WEIGHT KG	CODE NO.
V-231	NT-30	ER-16	76	28	1/2"-12W, M12X1.75P (USA 1/2"-UNC13)	0.6	3020-304
V-231A		ER-20		34			3020-305
V-232	NT-40	ER-16	76	28	5/8"-11W or M16X2.0P	1.1	3021-314
V-233		ER-16	100	28		1.2	3021-305
V-234		ER-20	76	34		1.2	3021-306
V-235		ER-20	100	34		1.4	3021-307



Extended Collet Chuck Kit With ISO Shank

Including shank, full set of collets, wrench and case

Caution:

Please notify the taper size, collet type, set range, and set numbers when ordering.

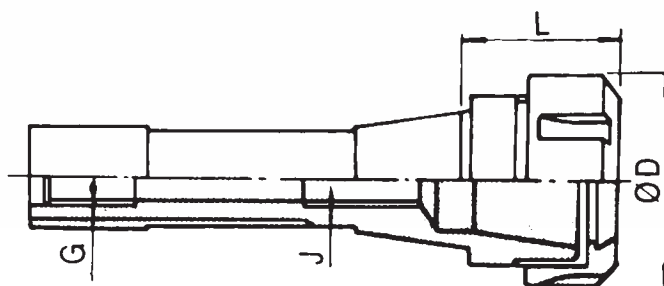
ORDER NO.	TAPER	COLLET TYPE	RANGE	PCS/SET	L	WEIGHT KGS	CODE NO.
V-241	NT-30	ER-16	1-10	10	76	1.9	3020-409
V-242			3-10	8		1.8	3020-410
V-242A		ER-20	2-13	12		1.8	3020-411
V-243	NT-40	ER-16	1-10	10	76	2.2	3021-411
V-244			3-10	8		2.1	3021-412
V-245		ER-16	1-10	10	100	2.4	3021-413
V-246			3-10	8		2.3	3021-414
V-247		ER-20	2-13	12	76	2.3	3021-415
V-248			4-13	10		2.2	3021-416
V-249		ER-20	2-13	12	100	2.6	3021-417
V-250			4-13	10		2.5	3021-418



ER Spring Collet Chuck System

Collet Holders With R-8 shank

R-8 SHANK



ORDER NO.	TAPER	COLLET TYPE	L	D	G	WEIGHT KG	CODE NO.
V-301	R8	ER-16	38	28	7/16"X20 UNF	0.5	3027-301
V-302		ER-32	40	50		0.8	3027-302
V-303		ER-40	70	63		1.3	3027-303



Collet Chuck Kit With R-8 Shank

Including shank, full set of collets, wrench and case.
(ER16 no Wrench)

Caution:

Please notify the taper size, collte type, set range, and set numbers when ordering.

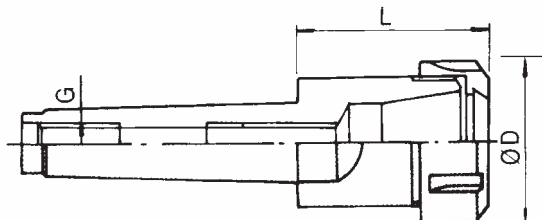
ORDER NO.	TAPER	COLLET TYPE	SET RANGE	SET PCS	WEIGHT KGS	CODE NO.
V-311	R8	ER16	1-10	10	1.5(W)	3027-401
V-312			3-10	8	1.45(P)	3027-402
V-313		ER32	3-20	18	4.3(P)	3027-403
V-314			4-20	11	3.2(P)	3027-404
V-315			6-20	6	2.9(P)	3027-405
V-316		ER40	4-26	23	7.3(P)	3027-406
V-317			4-26	15	6.1(P)	3027-407
V-318			6-25	7	4.6(P)	3027-408



ER Spring Collet Chuck System

Collet Holders With Morse Taper Shank

DIN 6499 DIN 228
MT-SHANK



ORDER NO.	TAPER	COLLET TYPE	L	D	G	WEIGHT KGS	CODE NO.
V-401	MT2	ER16	40	28	3/8"-16W or M10X1.5P	0.2	3023-301
V-402		ER20	43	34		0.3	3023-302
V-403		ER25	47	42		0.4	3023-303
V-404	MT3	ER16	40	28	3/8"-16W or 1/2"-12W M10X1.5P, M12X1.75P	0.3	3024-301
V-405		ER32	70	50		0.8	3024-302
V-406		ER40	80	63	USA 1/2"-UNC13 1/2"-12NC or M12X1.75P	1.1	3024-303
V-451		ER20	43	34		0.3	3024-304
V-452	MT4	ER25	47	42	5/8"-11W or M16X2.0P	0.5	3024-305
V-407		ER32	60	50		1	3025-301
V-408		ER40	82	63		1.4	3025-302
V-409	MT5	ER50	85	78	1"-8W or M24X3.0P	2.2	3025-303
V-410		ER40	82	63		2.1	3026-301
V-411		ER50	85	78		2.9	3026-302



Collet Chuck Kit With Morse Taper Shank

Including shank, full set of collets, wrench and case.

(ER16, ER20 no Wrench)

1. ER16,20,25 Packed in Wooden Box(W)

2.ER32,40,50, Packed in Plastic Box(P)

Caution:

Please notify the taper size, collets type, set range, and set numbers when ordering.

ORDER NO.	TAPER	COLLET TYPE	SET RANGE	SET PCS	WEIGHT KGS.	CODE NO.
V-412	MT2	ER16	1-10	10	1.05	3023-401
V-413		ER16	3-10	8	1	3023-402
V-414		ER20	2-13	12	1.3	3023-403
V-415		ER20	4-13	10	1.2	3023-404
V-416		ER25	2-16	15	2.4	3023-405
V-418		ER25	4-16	7	1.3	3023-407
V-419	MT3	ER16	1-10	10	1.5	3024-401
V-420		ER16	3-10	8	1.1	3024-402
V-441		ER20	2-13	12	1.35	3023-408
V-442		ER20	4-13	10	1.3	3023-409
V-443		ER25	2-16	15	2.5	3023-410
V-444		ER25	4-16	7	2.1	3023-411
V-421		ER32	3-20	18	4.1	3024-403
V-422		ER32	4-20	11	3	3024-404
V-423		ER32	6-20	6	2.7	3024-405
V-424		ER40	4-26	23	7.2	3024-406
V-425		ER40	4-26	15	6	3024-407
V-426		ER40	6-25	7	4.5	3024-408
V-427	MT4	ER32	3-20	18	4.3	3025-401
V-428		ER32	4-20	11	3.2	3025-402
V-429		ER32	6-20	6	2.9	3025-403
V-430		ER40	4-26	23	7.3	3025-404
V-431		ER40	4-26	15	6.1	3025-405
V-432		ER40	6-25	7	4.6	3025-406
V-433	MT5	ER50	12-34	12	9	3025-407
V-434		ER40	4-26	23	8.2	3026-401
V-435		ER40	4-26	15	6.9	3026-402
V-436		ER40	6-25	7	5.4	3026-403
V-437		ER50	12-34	12	9.5	3026-404



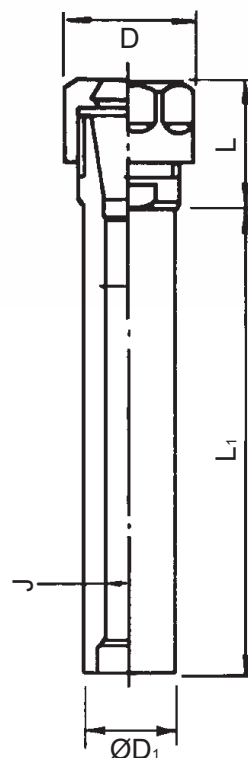
ER Spring Collet Chuck System

Collet Holders With Straight Shank

DIN6499 STRAIGHT
SHANK



VERTEX



ORDER NO.	COLLET TYPE	SHANK D1XL1	L	D	J	KGS	CODE NO.
NEW V-530	ER11	Ø16X50	21	19	M10	0.1	3007-300
V-531		Ø16X100	21	19	M10	0.2	3007-311
V-532		Ø16X150	21	19	M10	0.3	3007-312
V-501A	ER16	Ø16X100	21	28	M12	0.3	3003-301A
V-501		Ø20X50	30	28	M12	0.2	3003-301
V-502		Ø20X100	30	28	M12	0.3	3003-302
V-503		Ø20X150	30	28	M12	0.4	3003-303
V-504		Ø25X100	30	28	M12	0.5	3003-304
V-504A		Ø25X50	30	28	M12	0.3	3003-306
V-505		Ø25X150	30	28	M12	0.7	3003-305
V-505A		Ø25X200	30	28	M12	0.5	3003-307
V-506	ER20	Ø20X50	36	34	M12	0.3	3004-301
V-507		Ø20X100	36	34	M12	0.3	3004-302
V-508		Ø20X150	36	34	M12	0.5	3004-303
V-509		Ø25X150	36	34	M12	0.7	3004-304
V-509A		Ø25X100	36	34	M12	0.5	3004-305
V-509B		Ø25X50	36	34	M12	0.3	3004-306
V-510	ER25	Ø20X50	46	42	M12	0.4	3005-301
V-511		Ø20X100	46	42	M12	0.5	3005-302
V-512		Ø20X150	46	42	M12	0.6	3005-303
V-513		Ø25X100	46	42	M12	0.6	3005-304
V-514		Ø25X150	46	42	M12	0.7	3005-305
V-515		Ø32X60	46	42	M12	0.6	3005-306
V-516	ER32	Ø25X80	54	50	M12	0.8	3006-301
V-517		Ø32X100	54	50	M12	1.1	3006-302
V-517A		Ø32X150	54	50	M12	1.5	3006-305
V-518		Ø40X100	54	50	M12	1.4	3006-303
V-523	ER40	Ø32X100	55	63	M16	1.5	3007-302
V-524		Ø40X100	55	63	M16	1.8	3007-303



Collet Chuck Kit With Straight Shank

Including shank, full set of collets, wrench and case.

COLLET CHUCK SETS

ORDER NO.	SHANK D1XL1	COLLET TYPE	SET RANGE	SET PCS	KGS	CODE NO.
V-601	Ø20X50L	ER16	1-10	10	0.9	3003-401
V-602	Ø20X50L		3-10	8	0.8	3003-402
V-603	Ø20X100L		1-10	10	1	3003-403
V-604	Ø20X100L		3-10	8	0.9	3003-404
V-605	Ø20X150L		1-10	10	1.1	3003-405
V-606	Ø20X150L		3-10	8	1.05	3003-406
V-607	Ø25X100L		1-10	10	1.1	3003-407
V-607A	Ø25X50L		1-10	10	1.1	3003-411
V-608	Ø25X100L		3-10	8	1.1	3003-408
V-608A	Ø25X50L		3-10	8	1.05	3003-412
V-609	Ø25X150L	ER20	1-10	10	1.3	3003-409
V-610	Ø25X150L		3-10	8	1.3	3003-410
V-611	Ø20X50L		2-13	12	1.2	3004-401
V-612	Ø20X50L		4-13	10	1.15	3004-402
V-613	Ø20X100L		2-13	12	1.2	3004-403
V-614	Ø20X100L		4-13	10	1.2	3004-404
V-615	Ø20X150L		2-13	12	1.4	3004-405
V-615A	Ø25X50L		2-13	12	1.3	3004-409
V-616	Ø20X150L		4-13	10	1.3	3004-406
V-616A	Ø25X50L		4-13	10	1.25	3004-410
V-617	Ø25X100L	ER25	2-13	12	1.4	3004-407
V-617A	Ø25X150L		2-13	12	1.5	3004-411
V-618	Ø25X100L		4-13	10	1.35	3004-408
V-618A	Ø25X150L		4-13	10	1.45	3004-412
V-619	Ø20X50L		2-16	15	2.2	3005-401
V-621	Ø20X50L		4-16	7	1.7	3005-403
V-622	Ø20X100L		2-16	15	2.3	3005-404
V-624	Ø20X100L		4-16	7	1.8	3005-406
V-625	Ø20X150L		2-16	15	2.4	3005-407
V-627	Ø20X150L		4-16	7	2	3005-409
V-628	Ø25X100L		2-16	15	2.3	3005-410

ORDER NO.	SHANK D1XL1	COLLET TYPE	SET RANGE	SET PCS	KGS	CODE NO.
V-681	Ø16X50L	ER11	1-7	13	0.5	3002-401
V-682	Ø16X50L		1-7	7	0.5	3002-402
V-683	Ø16X100L		1-7	13	0.6	3002-403
V-684	Ø16X100L		1-7	7	0.5	3002-404

ORDER NO.	SHANK D1XL1	COLLET TYPE	SET RANGE	SET PCS	KGS	CODE NO.
V-630	Ø25X100L	ER25	6-16	7	2	3005-412
V-631	Ø25X150L		2-16	15	2.6	3005-413
V-633	Ø25X150L		6-16	7	1.9	3005-415
V-634	Ø32X60L		2-16	15	2.5	3005-416
V-636	Ø32X60L	ER32	6-16	7	1.9	3005-418
V-637	Ø25X80L		3-20	18	4.1	3006-401
V-638	Ø25X80L		4-20	11	3	3006-402
V-639	Ø25X80L		3-20	6	2.7	3006-403
V-640	Ø32X100L		4-20	18	4.3	3006-404
V-641	Ø32X100L		6-20	11	3.2	3006-405
V-642	Ø32X100L		6-20	6	2.9	3006-406
V-643	Ø40X100L		3-20	18	4.6	3006-407
V-644	Ø40X100L		4-20	11	3.5	3006-408
V-645	Ø40X100L		6-20	6	3.2	3006-409
V-646	Ø1"X3L	ER40	3-20	18	4.1	3006-410
V-647	Ø1"X3L		4-20	11	3	3006-411
V-648	Ø1"X3L		6-20	6	2.9	3006-412
V-658	Ø32X100L		4-26	23	7.3	3007-404
V-659	Ø32X100L		4-26	15	6.1	3007-405
V-660	Ø32X100L		6-25	7	4.6	3007-406
V-661	Ø40X100L		4-26	23	7.6	3007-407
V-662	Ø40X100L		4-26	15	6.5	3007-408
V-663	Ø40X100L		6-25	7	5	3007-409

- V-603, V-604 are the most popular item.
- THE ER-20/25/32/40 ARE TO BE CONTINUED
- V-613, V-614 are the most popular item.



ER Spring Collet Chuck System



VERTEX

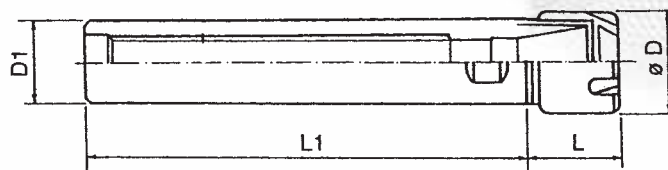
MINI TYPE STRAIGHT SHANK HOLDER

DIN 6499 MINI
STRAIGHT SHANK

NEW



MINI TYPE NUT



COLLET HOLDER (MINI TYPE)

ORDER NO.	COLLET TYPE	SHANK D1XL1	D	L	KGS	CODE NO.
V-551	ER11M	ST16X50L	16	22	0.1	3011-301
V-552		ST16X100L	16		0.2	3011-302
V-552A		ST16X150L	16		0.3	3011-303
V-553	ER16M	ST20X50L	22	32	0.2	3012-301
V-554		ST20X100L	22		0.3	3012-302
V-555		ST20X150L	22		0.4	3012-303
V-555A		ST20X200L	22		0.4	3012-307
V-556	ER20M	ST20X50L	28	33	0.2	3013-301
V-557		ST20X100L	28		0.3	3013-302
V-558		ST20X150L	28		0.4	3013-303
V-559		ST25X100L	28		0.4	3013-304
V-560		ST25X150L	28		0.6	3013-305
V-561	ER16M	ST16X100L	32	22	0.2	3012-304
V-562		ST25X100L	32		0.4	3012-305
V-563		ST25X150L	32		0.4	3012-306
V-563A		ST25X200L	32	32	0.45	3012-308
V-557A	ER20M	ST20X200L	28	35	0.4	3013-306
V-560A		ST25X200L	28		0.45	3013-307

※ For the 50L A side of the shank is milled has flat surface.

Collet Chuck Kit With Straight Shank

Including shank,
full set of collets,
wrench and case.



MINI TYPE NUT

MINI TYPE

ORDER NO.	SHANK D1XL1	COLLET TYPE	SET RANGE	SET PCS	KGS	CODE NO.
V-691A	ST16X50L	ER11M	1-7	7	0.5	3011-401
V-691B	ST16X50L		1-7	13	0.5	3011-402
V-692A	ST16X100L		1-7	7	0.6	3011-403
V-692B	ST16X100L		1-7	13	0.6	3011-404
V-693A	ST20X50L	ER16M	1-10	10	0.7	3012-401
V-693B	ST20X50L		3-10	8	1.0	3012-402
V-693C	ST16X100L		1-10	10	0.6	3012-407
V-694A	ST20X100L		1-10	10	0.9	3012-403
V-694B	ST20X100L		3-10	8	1.1	3012-404
V-695A	ST20X150L		1-10	10	1.3	3012-405
V-695B	ST20X150L		3-10	8	1.2	3012-406
V-695C	ST25X100L		1-10	10	1.2	3012-408
V-695D	ST25X150L	ER20M	1-10	10	1.35	3012-409
V-696A	ST20X50L		2-13	12	1.3	3013-401
V-696B	ST20X50L		4-13	10	1.2	3013-402
V-697A	ST20X100L		2-13	12	1.1	3013-403
V-697B	ST20X100L		4-13	10	1.1	3013-404
V-698A	ST20X150L		2-13	12	1.2	3013-405
V-698B	ST20X150L		4-13	10	1.2	3013-406
V-698C	ST25X100L		2-13	12	1.4	3013-407
V-698D	ST25X150L		2-13	12	1.5	3013-408



ER20M



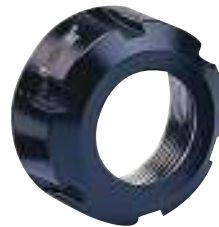
ER16M



ER11MS



ER40KM
WITH A BEARING



ER40UM



ER16UM

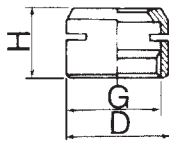


FIG.1 ER11MS



FIG.2 ER11,16,20M
ER8M, 25M

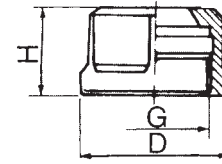


FIG.3 ER11,16,20UM

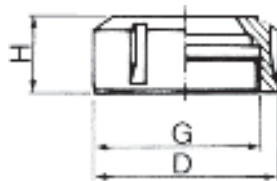


FIG.4 ER25,32,40,50UM

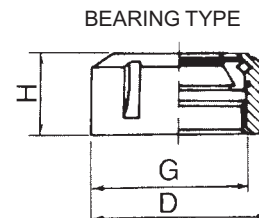


FIG.5 ER40,50KM

CLAMPING NUTS

ORDER NO.	Fig.	COLLET TYPE	D	H	G	WEIGHT KG.	CODE NO.
V-800	3	ER11UM	19	13	M14X0.75P	0.1	3015-001
V-801	3	ER16UM	28	18	M22X1.5P	0.1	3015-002
V-802	3	ER20UM	34	21	M25X1.5P	0.1	3015-003
V-803	4	ER25UM	42	20	M32X1.5P	0.1	3015-004
V-804	4	ER32UM	50	23	M40X1.5P	0.2	3015-005
V-805	4	ER40UM	63	25	M50X1.5P	0.3	3015-006
V-806	4	ER50UM	78	35	M64X2.0P	0.5	3015-007
V-807	1	ER11MS	16	12	M13X0.75P	0.1	3015-008
V-808	2	ER16M	22	18	M19X1.0P	0.1	3015-009
V-809	2	ER20M	28	19	M24X1.0P	0.1	3015-010
V-810A	5	ER40KM	63	29	M50X1.5P	0.4	3015-011
V-810B	5	ER50KM	78	40	M64X2.0P	0.6	3015-012
V-810C	2	ER11M	16	12	M13X0.75P	0.1	3015-013
V-810D	2	ER8M	12	10.8	M10X0.75P	0.1	3015-014
V-810E	2	ER25M	35	20	M30X1.0P	0.1	3015-015



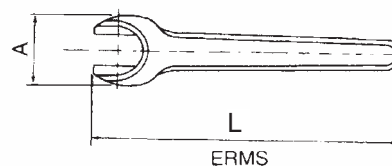
Clamping Wrench For Collets

ER WRENCH SYSTEM

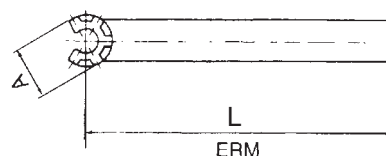
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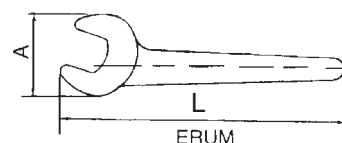
ERMS



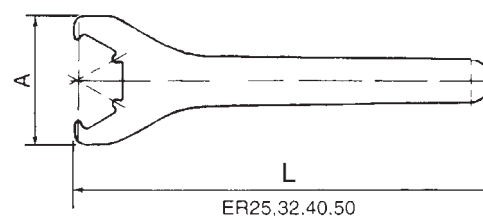
ERM



ERUM11, 16, 20



ERUM25, 32, 40, 50



ORDER NO.	TYPE	A	L	KGS	CODE NO.
V-820	ER11UM	35	135	0.1	3015-100
V-821	ER11MS	22	100	0.1	3015-101
V-822	ER11M	17	95	0.1	3015-102
V-823	ER16M	22.5	118	0.1	3015-103
V-815	ER16UM	44	140	0.2	3015-104
V-824	ER20M	28	130	0.1	3015-105
V-816	ER20UM	53	170	0.2	3015-106
V-811	ER25UM	65	210	0.2	3015-107
V-812	ER32UM	75	250	0.3	3015-108
V-813	ER40UM	90	290	0.5	3015-109
V-814	ER50UM	110	350	0.8	3015-110
V-817	ER8M	13	75	0.1	3015-111
V-818	ER25M	36.5	135	0.1	3015-112



ER Spring Collet Chuck System


VERTEX

Collet Holders With BT Taper Shank
(For CNC Machine Center)
ER-32 ER-40

MAS403 BT-SHANK

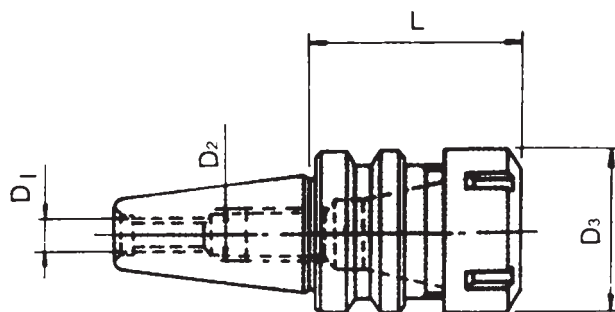


BT-40-ER32



BT-40-ER20M

ACCURACY
RUNOUT 0.005m/m
TAPER SHANK AT-3
R.P.M. 7000



ORDER NO.	TAPER	COLLET TYPE	D1	D2	D3	L	KGS	CODE NO.
V-700	BT30	ER32	M12	M12X1.75P	50	60	0.7	3031-303
V-703A	BT40	ER32	M16X2.0P	M22X1.5P	50	70	1.4	3032-305
V-703B		ER32	M16X2.0P	M22X1.5P	50	100	1.7	3032-306
V-704		ER40	M16X2.0P	M22X1.5P	63	80	1.7	3032-307
V-704B		ER40	M16X2.0P	M22X1.5P	63	100	2	3032-421
V-705	BT50	ER32	M24X3.0P	M28X1.5P	50	100	4.5	3033-305
V-706		ER40	M24X3.0P	M28X1.5P	63	100	4.6	3033-306
V-706B		ER40	M24X3.0P	M28X1.5P	63	150	5.7	3033-307
V-707		ER50	M24X3.0P	M36X1.5P	78	100	5.1	3033-308
V-710	BT30	ER11	M12	M12X1.75P	19	60	0.5	3033-311
V-711		ER11	M12	M12X1.75P	19	100	0.6	3033-312
V-712		ER11M	M12	M12X1.75P	16	100	0.9	3033-313
V-713		ER16	M12	M12X1.75P	28	100	0.8	3033-314
V-714		ER16M	M12	M12X1.75P	22	100	0.7	3033-315
V-715		ER20	M12	M12X1.75P	34	60	0.6	3033-316
V-716		ER20	M12	M12X1.75P	34	100	0.9	3033-317
V-717		ER20M	M12	M12X1.75P	28	100	0.9	3033-318
V-718		ER25	M12	M12X1.75P	42	60	0.7	3033-319
V-719		ER40	M12	M12X1.75P	63	70	1	3033-320
V-720	BT40	ER11	M16	M22X11.5P	19	70	1.2	3033-321
V-721		ER11	M16	M22X11.5P	19	100	1.5	3033-322
V-722A		ER11M	M16	M22X11.5P	16	100	1.2	3033-323
V-723A		ER16M	M16	M22X11.5P	22	100	1.3	3033-324
V-723B		ER16M	M16	M22X11.5P	22	150	1.5	3033-330
V-724A		ER20M	M16	M22X11.5P	28	100	1.6	3033-325
V-724B		ER20M	M16	M22X11.5P	28	150	1.6	3033-331
V-725		ER25	M16	M22X11.5P	42	70	1.3	3033-326
V-726		ER25	M16	M22X11.5P	42	100	1.6	3033-327
V-727		ER50	M16	M22X11.5P	78	90	2.2	3033-328



ER Spring Collet Chuck System

Collet Holders With Extension Type BT Taper Shank

ER-16, ER-20

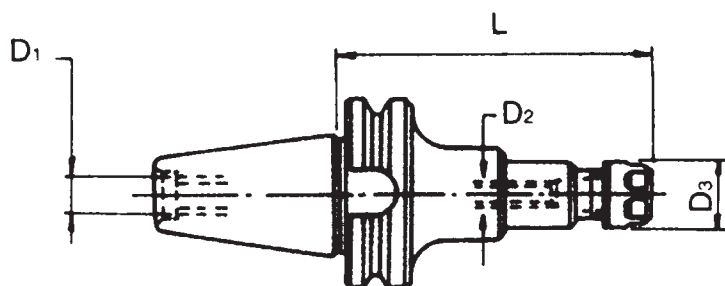


VERTEX



BT-40-ER20

ACCURACY
RUNOUT 0.005m/m
TAPER SHANK AT-3
R.P.M. 7000



ORDER NO.	TAPER	COLLET TYPE	D3	L	D1	WEIGHT KGS	CODE NO.
V-770	BT30	ER16	28	60	M12	0.6	3031-301
V-772	BT40	ER16	28	70	M16	1.2	3032-301
V-773		ER16	28	100	M16	1.4	3032-302
V-774		ER20	34	70	M16	1.3	3032-303
V-774A		ER16	28	150	M16	1.7	3032-308
V-775		ER20	34	100	M16	1.5	3032-304
V-775A		ER20	34	135	M16	1.6	3032-309
V-775B		ER20	34	150	M16	1.9	3032-310
V-775C		ER25	42	150	M16	2.1	3032-311
V-733		ER32	50	150	M16	2	3033-354
V-776	BT50	ER16	28	100	M24	2.3	3033-301
V-777		ER16	28	150	M24	4.3	3033-302
V-778		ER20	34	100	M24	4.1	3033-303
V-779		ER20	34	150	M24	4.8	3033-304
V-743A	BT50	ER16	28	200	M24	7.5	3033-364
V-735		ER20	34	200	M24	5	3033-356
V-736		ER25	42	100	M24	4.3	3033-357
V-737A		ER25	42	150	M24	4.8	3033-358
V-744A		ER25	42	200	M24	8	3033-365
V-738A		ER32	50	150	M24	5.5	3033-359
V-739A		ER32	50	200	M24	6.5	3033-360
V-741A		ER40	63	200	M24	7.5	3033-362
V-742A		ER50	78	150	M24	6.7	3033-363



Collet Chuck Kit With BT Taper Shank

Including shank, full set of collets, wrench and case.

- 1.ER16, ER20 PACKED IN WOODEN BOX
- 2.ER32, ER40, ER50, PACKED IN PLASTIC BOX
- 3.PACKAGE INCLUDING : CHUCK, COLLET, WRENCH, BOX

Caution:

Please notify the taper size, collet type, set range, and set numbers when ordering.

ORDER NO.	BT TAPER	COLLET TYPE	SET RANGE	COLLET PCS	WEIGHT KGS	CODE NO.
V-780	BT30-60L	ER16	1-10	10	1.9	3031-401
V-780A	BT30-100L	ER16	1-10	10	2	3031-406
V-781	BT40-70L	ER16	1-10	10	2.3	3032-401
V-782	BT40-100L	ER16	1-10	10	2.7	3032-402
V-783	BT30-60L	ER20	2-13	12	2.5	3031-402
V-783A	BT30-100L	ER20	2-13	12	2.6	3032-413
V-783B	BT30-60L	ER25	2-16	15	2.5	3032-414
V-783C	BT30-60L	ER25	4-16	7	2.8	3032-415
V-784	BT40-100L	ER20	2-13	12	3	3032-403
V-784A	BT40-70L	ER20	2-13	12	2.8	3032-416
V-784B	BT40-70L	ER25	2-16	15	3.2	3032-417
V-784C	BT40-100L	ER25	4-16	7	3	3032-418
V-785	BT30-60L	ER32	3-20	18	4.4	3031-403
V-786	BT30-60L	ER32	4-20	11	3.8	3031-404
V-787	BT30-60L	ER32	6-20	6	3.4	3031-405
V-788	BT40-70L	ER32	3-20	18	5.2	3032-404
V-789	BT40-70L	ER32	4-20	11	4.2	3032-405
V-790	BT40-70L	ER32	6-20	6	3.8	3032-406
V-791	BT40-100L	ER32	3-20	18	5.7	3032-407
V-792	BT40-100L	ER32	4-20	11	4.7	3032-408
V-793	BT40-100L	ER32	6-20	6	4.3	3032-409
V-794	BT40-80L	ER40	4-26	23	8.9	3032-410
V-795	BT40-80L	ER40	4-26	15	7.6	3032-411
V-796	BT40-80L	ER40	6-25	7	6	3032-412
V-797	BT50-100L	ER40	4-26	23	11.3	3033-401
V-798	BT50-100L	ER40	4-26	15	10	3033-402
V-799	BT50-100L	ER40	6-26	7	8.5	3033-403
V-737	BT50-150L	ER40	4-26	23	12.2	3033-404
V-738	BT50-150L	ER40	4-26	15	11	3033-405
V-739	BT50-150L	ER40	6-26	7	9.5	3033-406
V-740	BT50-100L	ER50	12-34	12	12	3033-407
V-740C	BT40-90L	ER50	12-34	12	9	3033-408
V-740B	BT50-100L	ER32	3-20	18	7.5	3033-409



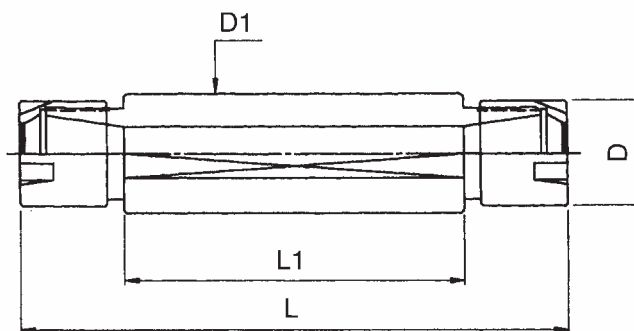
ST/ER Straight Shank With Double Head Spindle



VERTEX

M TYPE DOUBLE HEAD

FOR CNC LATHE ONLY



ORDER NO.	COLLET TYPE	SHANK (ØD1-ER-L1)	L	L1	D	WEIGHT (KGS)	CODE NO.
V-830	ER11	ø20-ER11M2-50	70	50	16	0.2	3032-430
V-831	ER11	ø20-ER11M2-78	108	78	16	0.3	3032-431
V-832	ER16	ø20-ER16M2-50	82	50	22	0.2	3032-432
V-833	ER16	ø20-ER16M2-70	112	70	22	0.32	3032-433
V-834	ER16	ø25-ER16M2-50	92	50	22	0.25	3032-434
V-835	ER16	ø25-ER16M2-80	122	80	22	0.35	3032-435
V-836	ER20	ø25-ER20M2-50	92	50	28	0.3	3032-436
V-837	ER20	ø25-ER20 M2-80	122	80	28	0.35	3032-437

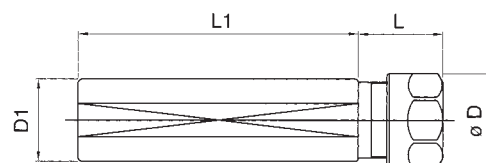


ST/ER Straight Shank With Single Head Spindle

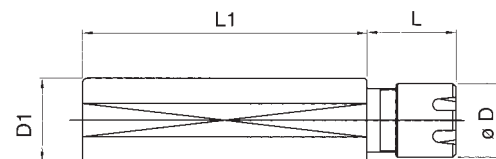
FOR CNC LATHE ONLY

M TYPE SINGLE HEAD

UM TYPE



M TYPE SINGLE HEAD



UM TYPE

ORDER NO.	COLLET TYPE	SHANK (ØD1-ER-L1)	L	L1	D	WEIGHT (KGS)	CODE NO.
V-841	ER16	ø20-ER16M-70	21	70	22	0.2	3032-441
V-842	ER16	ø25-ER16M-70	21	70	22	0.25	3032-442
V-843	ER16	ø3/4"-ER16M-70	21	70	22	0.2	3032-443
V-844	ER16	ø20-ER16UM-70	21	70	28	0.2	3032-444
V-845	ER16	ø25-ER16UM-70	21	70	28	0.25	3032-445
V-846	ER16	ø3/4"-ER16UM-70	21	70	28	0.2	3032-446
V-847	ER20	ø22-ER20UM-70	23	70	34	0.25	3032-447
V-848	ER20	ø25-ER20UM-70	23	70	34	0.3	3032-448



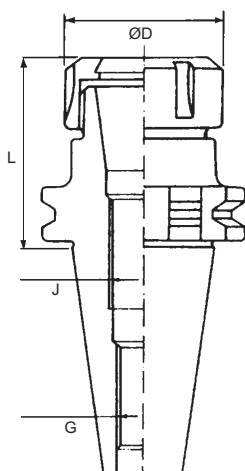
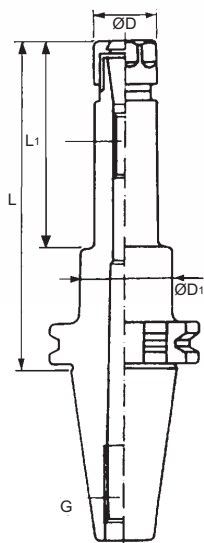
ER-SK Taper Shank

COLLET HOLDER WITH SK-SHANK
DIN 69871



VERTEX

& COLLET CHUCK SET
DIN 69871



COLLET CHUCK KIT WITH SK-SHANK DIN 69871

INCLUDING SHANK, FULL SET OF COLLETS,
WRENCH AND CASE.



ORDER NO.	COLLET TYPE	TAPER	D	L	G	WEIGHT KGS	CODE NO.
V-741	ER16	SK40	28	100	M16	1.5	3029-301
V-741K	ER16	SK30	28	60	M12	0.45	3029-311
V-741B	ER16	SK50	28	100	M24	3.5	3029-317
V-742	ER20	SK40	34	100	M16	1.5	3029-302
V-742K	ER20	SK30	34	60	M12	0.5	3029-312
V-742B	ER25	SK30	42	60	M12	0.55	3029-313
V-742C	ER16	SK40	28	70	M16	1.1	3029-315
V-742D	ER20	SK40	34	70	M16	1.2	3029-316
V-742E	ER20	SK50	34	100	M24	3.5	3029-318
V-743	ER16	SK50	28	150	M24	4.8	3030-301
V-744	ER20	SK50	34	150	M24	4.8	3030-302

ORDER NO.	COLLET TYPE	TAPER	D	L	G	WEIGHT KGS	CODE NO.
V-745	ER32	SK40	50	60	M16	1.2	3029-303
V-745A	ER32	SK30	50	60	M12	0.8	3029-314
V-745B	ER32	SK50	50	70	M24	3.7	3029-320
V-746	ER40	SK40	63	80	M16	1.6	3029-304
V-747	ER40	SK50	63	100	M24	4.3	3030-303
V-749	ER25	SK40	42	70	M16	1.1	3030-304
V-749A	ER25	SK50	42	100	M24	3.4	3029-319

ORDER NO.	ER TYPE	SK TAPER	SET RANGE	SET PCS	WEIGHT KGS	CODE NO.
V-751	ER16	SK40-70L	1-10	10PCS	2.3	3029-401
V-751A	ER16	SK30-60L	1-10	10PCS	1.8	3029-420
V-752	ER20	SK40-70L	2-13	12PCS	3	3029-402
V-752A	ER20	SK30-60L	2-13	12PCS	2.4	3029-421
V-752B	ER25	SK30-60L	2-16	15PCS	2.7	3029-422
V-753	ER32	SK40-70L	3-20	18PCS	5.2	3029-403
V-754	ER32	SK40-70L	4-20	11PCS	4.2	3029-404
V-754A	ER32	SK30-60L	3-20	18PCS	4.2	3029-423
V-754B	ER32	SK50-100L	3-20	18PCS	7	3029-424
V-755	ER32	SK40-60L	6-20	6PCS	3.8	3029-405
V-756	ER40	SK40-80L	4-26	23PCS	8.9	3029-406
V-757	ER40	SK40-80L	4-26	15PCS	7.6	3029-407
V-758	ER40	SK40-80L	6-25	7PCS	6	3029-408
V-759	ER40	SK50-100L	4-26	23PCS	11.3	3030-401
V-760	ER40	SK50-100L	4-26	15PCS	10	3030-402
V-761	ER40	SK50-100L	6-26	7PCS	8.5	3030-403
V-762	ER25	SK40-70L	2-16	15PCS	3.5	3029-409
V-763	ER25	SK40-70L	4-26	7PCS	3.2	3029-410

ER16, ER20 PACKED IN WOODEN CASE
ER32, ER40 PACKED IN PLASTIC CASE

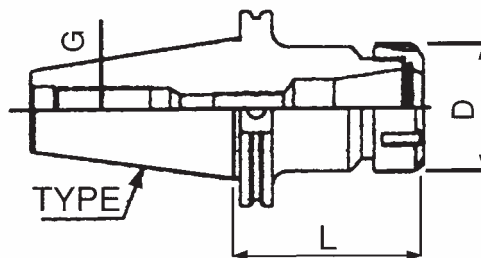


ER Spring Collet Chuck System

COLLET HOLDER WITH CAT-SHANK



VERTEX



ORDER NO.	COLLET TYPE	TAPER	D	L	G	WEIGHT KGS	CODE NO.
V-870	ER16	CAT30	28	2"	1/2"-13	0.8	3034-301
V-871	ER16	CAT40	28	3"	5/8"-11	1.1	3035-301
V-872	ER20		34	3"		1.2	3035-302
V-873	ER25		42	2-1/2"		1.2	3035-303
V-874	ER32		50	2-1/2"		1.2	3035-304
V-875	ER40		63	3"		1.5	3035-305
V-876	ER40	CAT50	63	3-1/2"	1/8"	4	3036-301

COLLET CHUCK KIT WITH CAT-SHANK

INCLUDING SHANK, FULL SET OF COLLET, WRENCH AND CASE.

1. ER16, ER20, ER25 PACKED IN WOODEN BOX.
2. ER32, ER40, PACKED IN PLASTIC BOX.
3. PACKAGE INCLUDING: CHUCK, COLLET, WRENCH, BOX.



ORDER NO.	COLLET TYPE	CAT TAPER	SET RANGE	SET PCS	WEIGHT KGS	CODE NO.
V-878	ER16	CAT40-3"L	1.0-10	10	2.3	3035-401
V-879	ER20	CAT40-3"L	2.0-13	12	2.5	3035-402
V-880	ER25	CAT40-2 1/2"L	2.0-16	15	3	3035-403
V-881		CAT40-2 1/2"L	4.0-16	7	2.8	3035-404
V-882	ER32	CAT40-2 1/2"L	3.0-20	18	5.2	3035-405
V-883		CAT40-2 1/2"L	4.0-20	11	4.2	3035-406
V-884		CAT40-2 1/2"L	6.0-20	6	3.8	3035-407
V-885	ER40	CAT40-3"L	4.0-26	23	8.9	3035-408
V-886		CAT40-3"L	4.0-26	15	7.6	3035-409
V-887		CAT40-3"L	6.0-25	7	6	3035-410
V-888	ER40	CAT50-3 1/2"L	4.0-26	23	11.2	3036-401
V-889		CAT50-3 1/2"L	4.0-26	15	9.8	3036-402
V-890		CAT50-3 1/2"L	6.0-25	7	8.3	3036-403



Milling Chuck



VERTEX

**COLLET HOLDER WITH #25
COLLET CHUCK DIN 6388 TYPE A
OZ-25**

**DIN 6388 # 25 SERIES
DIN 2080 NT-SHANK**



1. Best selected quality tool steel hardened & Precision ground.
2. Accuracy of concentric to within 0.008" per inch. (0.02mm per 25mm)
3. High rigidity & Clamping force.
4. 1 set including 1 chuck shank holder
1 wrench 1 case.
7 or 15 pcs of collet.

CHUCK SHANK ONLY

ORDER NO.	CHUCK SHANK	DRAW BAR THREADS		WEIGHT(kg)		MEAS. CFT	CODE NO.
		SAE	METRIC	SAE	METRIC		
VB-MT-2	MT2	3/8"-16	M10X1.5P	1	1	0.3	3101-001
VB-MT-3	MT3	3/8"-16	M10X1.5P	1.1	1	0.3	3101-002
		1/2"-12	M10X1.5P				
		1/2"-13	M12X1.75P				
VB-MT-4	MT4	5/8"-11	M16X2.0P		1.4	0.3	3101-003
VB-MT-5	MT5	1"-8	M24X3.0P		2	0.5	3101-004
VB-R8	R-8	7/16"-20		1.3		0.3	3101-005
VB-NT30	NT30	1/2"-12	M12X1.75P	1.1	1.1	0.3	3101-006
		1/2"-13	M12X1.75P				
VB-NT40	NT40	5/8"-11	M16X2.0P	1.5	1.5	0.3	3101-007
VB-NT50	NT50	1"-8	M24X3.0P	3.4	3.4	0.5	3101-008

Please Notify the Draw Bar Thread Size When ordering.

FULL SET

ORDER NO.	COLLETS SIZE OZ-25		PCS	WEIGHT (KGS)	CODE NO.
	TAPER	COLLETS			
VB-101	NT30	Inch 1/8"-1" 15PCS 1/4"-1" 7PCS Metric 3mm-25mm 15pcs 6mm-25mm 7pcs	7	3.7	3101-101
VB-102			15	5.2	3101-102
VB-103	NT40		7	4	3101-103
VB-104			15	5.5	3101-104
VB-105	NT50		7	6.5	3101-105
VB-106			15	8.5	3101-106
VB-107	MT3		7	3.3	3101-107
VB-108			15	5.2	3101-108
VB-109	MT4		7	3.9	3101-109
VB-110			15	5.4	3101-110
VB-111	MT5		7	4.7	3101-111
VB-112			15	6.2	3101-112
VB-113	R8		7	3.7	3101-113
VB-114			15	5.2	3101-114
VB-115	MT2		7	3.6	3101-115
VB-116			15	5.1	3101-116

Please Notify the Type Size, Collet Type, Set Range, and Set Numbers When Ordering.

CONTENT COLLET SET SIZE

7 PCS/SET	MM	6, 8, 10, 12, 16, 20, 25MM
	INCH	1/4", 5/16", 3/8", 1/2", 5/8", 3/4", 1"
15 PCS/SET	MM	3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 16, 18, 20, 25MM
	INCH	1/8", 3/16", 1/4", 5/16", 3/8", 7/16", 1/2", 9/16", 5/8", 11/16", 3/4", 13/16", 7/8", 15/16", 1"

MILLING COLLET CHUCK KIT

Including Shank, full set of collets, wrench and case.

Collet Chuck Kit



DIN 6388
OZ-25 TYPE

NEW



Milling Collet Chuck

OZ-25

COLLET HOLDER WITH BT-SHANK

DIN 6388 # 25 SERIES MAS
403 BT-SHANK



ORDER NO.	TAPER	DIN 6388	L	DRAW BAR	WEIGHT KGS	CODE NO.
VB-BT40	BT40	#25	80	M16X2.0P	1.5	3101-009
VB-BT50	BT50	#25	100	M24X3.0P	5	3101-010

Milling Collet Chuck Kit

Including Shank, full set of collets, wrench and case.

METRIC COLLET SYSTEM

ORDER NO.	TAPER	PCS/SET	WEIGHT KGS	CODE NO.
VB-241	BT40	7	4.4	3101-117
VB-242		15	5.9	3101-118
VB-251	BT50	7	7.5	3101-119
VB-252		15	9.5	3101-120

CONTENT COLLET SET SIZE

METRIC RANGE SET SIZE
7PCS: 6, 8, 10, 12, 16, 20, 25mm
15PCS: 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 16, 18, 20, 25mm

INCH COLLET SET SIZE

ORDER NO.	TAPER	PCS/SET	WEIGHT KGS	CODE NO.
VB-231	BT40	7	4.4	3101-121
VB-232		15	5.9	3101-122
VB-233	BT50	7	7.5	3101-123
VB-234		15	9.5	3101-124

INCH RANGE SET SIZE

7PCS: 1/4", 5/16", 3/8", 1/2", 5/8", 3/4", 1"
15PCS: 1/8", 3/16", 1/4", 5/16", 3/8", 7/16", 1/2", 9/16", 5/8", 11/16", 3/4", 13/16", 7/8", 15/16", 1"





Milling Collet Chuck

COLLET HOLDER WITH BT-SHANK
OZ-32 MAS 403

DIN 6388 # 32 SERIES



ORDER NO.	TAPER	DIN 6388	L	DRAW BAR	WEIGHT KGS	CODE NO.
VB-226	BT40-OZ-32	#32	90	M16X2.0P	2.3	3102-003
VB-227	BT50-OZ-32	#32	100	M24X3.0P	5.1	3102-004
VB-228			150	M24X3.0P	6.8	3102-005

Milling Collet Chuck Kit

Including Shank, full set of collets, wrench and case.

**#32 SERIES BT-TYPE
MAS 403 BT-SHANK**



METRIC COLLET SYSTEM SET

ORDER NO.	TAPER	PCS/SET	WEIGHT KGS	CODE NO.
VB-243	BT40	8	7.4	3102-109
VB-244		15	9.4	3102-110
VB-253	BT50	8	10	3102-111
VB-254		15	12	3102-112

CONTENT COLLET SET SIZE

METRIC RANGE SET SIZE
8PCS: 6, 8, 10, 12, 16, 20, 25, 32mm
15PCS: 6, 8, 9, 10, 12, 13, 14, 15, 16, 18, 20, 22, 25, 26, 30, 32mm

INCH COLLET SYSTEM SET

ORDER NO.	TAPER	PCS/SET	WEIGHT KGS	CODE NO.
VB-256	BT40	10	7.4	3102-113
VB-257		15	9.4	3102-114
VB-258	BT50	10	10	3102-115
VB-259		15	12	3102-116

INCH RANGE SET SIZE

10PCS: 1/4", 5/16", 3/8", 1/2", 5/8", 3/4", 7/8", 1", 1-1/8", 1-1/4"
15PCS: 1/4", 5/16", 3/8", 7/16", 1/2", 9/16", 5/8", 11/16", 3/4", 13/16", 7/8", 15/16", 1", 1-1/8", 1-1/4"



Milling Collet Chuck

COLLET HOLDER WITH ISO-SHANK
OZ-32

DIN 6388 # 32 SERIES
DIN 2080 NT-SHANK



ORDER NO.	TAPER	DIN 6388	DRAW BAR	WEIGHT KGS	CODE NO.
VB-130	NT30	#32	1.M12X1.75P 2.1/2"-12W	2	3102-006
VB-131	NT40	#32	1.M16X2.0P 2.5/8"-11W	2.2	3102-001
VB-132	NT50	#32	1.M24X3.0P 2.1"-8W	3.9	3102-002

METRIC COLLET SYSTEM

ORDER NO.	TAPER	PCS/SET	WEIGHT KGS	CODE NO.
VB-121	NT40	8	7.5	3102-101
VB-121B	NT40	15	9.2	3102-102
VB-122	NT50	8	9.8	3102-103
VB-122B	NT50	15	11.8	3102-104
VB-123	NT30	8	7	3102-090
VB-123B	NT30	15	9	3102-091
VB-124	MTB5	8	8	3102-092
VB-124B	MTB5	15	10	3102-093

Milling Collet Chuck Kit

Including Shank, full set of collets, wrench and case.

OZ-32 DIN 6388

CONTENT COLLET SET SIZE

METRIC RANGE SET SIZE
8PCS: 6, 8, 10, 12, 16, 20, 25, 32mm
15PCS: 6, 7, 8, 9, 10, 11, 12, 13, 16, 18, 20, 25, 26, 30, 32mm

INCH COLLET SYSTEM

ORDER NO.	TAPER	PCS/SET	WEIGHT KGS	CODE NO.
VB-162	NT30	10	7	3102-094
VB-162B	NT30	15	9	3102-095
VB-163	NT40	10	7.2	3102-105
VB-164	NT40	15	9.2	3102-106
VB-165	NT50	10	9.8	3102-107
VB-166	NT50	15	11.8	3102-108
VB-167	MTB5	10	8	3102-096
VB-167B	MTB5	15	10	3102-097

INCH RANGE SET SIZE

10PCS: 1/4", 5/16", 3/8", 1/2", 5/8", 3/4", 7/8", 1", 1-1/8", 1-1/4"
15PCS: 1/4", 5/16", 3/8", 7/16", 1/2", 9/16", 5/8", 11/16", 3/4", 13/16", 7/8", 15/16", 1", 1-1/8", 1-1/4"





Milling Collet Chuck

COLLET HOLDER WITH
DIN 69871 & CAT TPE

DIN 6388 # 25, #32 SERIES



DIN 69871A & CAT SHANK

ORDER NO.	TAPER	DIN 6388	DRAW BAR	WEIGHT KGS	CODE NO.
VB-261	SK40-OZ25-80L	#25	M16X2.0P	1.6	3101-011
VB-262	SK50-OZ25-100L		M24X3.0P	4.2	3101-012
VB-263	CAT40-OZ25-3"L		5/8"-11W	1.9	3101-013
VB-264	CAT50-OZ25-3 1/2"L		1"-8W	4	3101-014
VB-265	SK40-OZ32-80L	#32	M16X2.0P	2.3	3102-011
VB-266	SK50-OZ32-100L		M24X3.0P	5	3102-012
VB-267	CAT40-OZ32-3"L		5/8"-11W	2.3	3102-013

Milling Collet Chuck Kit

Including Shank, full set of collets, wrench and case.



METRIC COLLET SYSTEM SET DIN69871A SK-TYPE WITH #25,#32

ORDER NO.	COLLET HOLDER	TYPE	DIN 6388	RANGE	SET PCS	KGS	CODE NO.
VB-271	SK40-OZ25-80L	SK40	#25	3.0-25	15PCS	5.7	3101-125
VB-272	SK40-OZ25-80L		#25	6.0-25	7PCS	4.2	3101-126
VB-273	SK40-OZ32-90L		#32	6.0-32	15PCS	9.2	3101-127
VB-274	SK40-OZ32-90L		#32	6.0-32	8PCS	7.2	3101-128
VB-275	SK50-OZ25-100L	SK50	#25	3.0-25	15PCS	9.3	3101-129
VB-276	SK50-OZ25-100L		#25	6.0-25	7PCS	7.3	3101-130
VB-277	SK50-OZ32-100L		#32	6.0-32	15PCS	11.8	3102-117
VB-278	SK50-OZ32-100L		#32	6.0-32	8PCS	9.8	3102-118

INCH COLLET SYSTEM SET CAT-TYPE WITH #25,#32

ORDER NO.	COLLET HOLDER	TYPE	DIN 6388	RANGE	SET PCS	KGS	CODE NO.
VB-281	CAT40-OZ25-3"L	CAT40	#25	1/8"-1"	15PCS	5.7	3101-131
VB-282	CAT40-OZ25-3"L		#25	1/4"-1"	7PCS	4.2	3101-132
VB-286	CAT40-OZ32-3"L		#32	1/4"-1 1/4"	15PCS	9.2	3102-119
VB-287	CAT40-OZ32-3"L		#32	1/4"-1 1/4"	10PCS	7.2	3102-120
VB-288	CAT50-OZ25-3 1/2"L	CAT50	#25	1/8"-1"	15PCS	9.3	3101-133
VB-289	CAT50-OZ25-3 1/2"L		#25	1/4"-1"	7PCS	7.3	3101-134
VB-290	CAT50-OZ32-3 1/2"L		#32	1/4"-1 1/4"	15PCS	11.8	3102-121
VB-291	CAT50-OZ32-3 1/2"L		#32	1/4"-1 1/4"	10PCS	10	3102-122



Posi-Lock Milling Collet Chuck



COLLET HOLDER WITH MT, R-8, NT TAPER SHANK
POSI-LOCK COLLET TYPE



ORDER NO.	TAPER	WEIGHT KGS	DRAW BAR		CODE NO.
VC-115	MT2	0.7	1.M10x1.5	2.3/8"-16	3203-001
VC-116	MT3	0.9	1.M12x1.75 3.3/8"-16	2.M10X1.5 4.1/2"-12	3203-002
VC-117	MT4	1	1.M16X2.0P	2.5/8"-11	3203-003
VC-118	R8	1	1.7/16"-20UNF		3203-004
VC-123	NT30	1	1.M12X1.75	2.1/2"-12	3203-005
VC-124	NT40	1.2	1.M16X2.0	2.5/8"-11	3203-006
VC-125	NT50	3	1.M24X3.0	2.1"-8	3203-007

EACH COLLET WEIGHT IS 0.09kgs

ORDER NO.	SIZE	CODE NO.
PLI- 1/4	1/4"	3203-130
PLI- 3/8	3/8"	3203-131
PLI- 1/2	1/2"	3203-132
PLI- 5/8	5/8"	3203-133
PLM- 6	6mm	3203-134
PLM- 10	10mm	3203-135
PLM- 12	12mm	3203-136
PLM- 16	16mm	3203-137

POSI-LOCK MILLING COLLET CHUCK KIT

Including Collet Chuck, Full Set of Collets and Wrench Compact design for maximum clearance. Gradual collet taper for powerful clamping action over entire collet. Fast & simple tool changing.



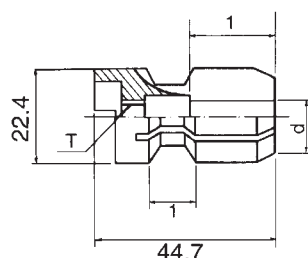
COLLET SET RANGE SIZE

METRIC 4PCS: 6,10,12,16mm
INCH 4PCS: 1/4", 3/8", 1/2", 5/8"
SIZE 8PCS: 6,10,12,16mm,
1/4", 3/8", 1/2", 5/8"

ORDER NO.	TYPER	DRAW BAR		COLLET SIZE	COLLET PCS	WEIGHT KGS	CODE NO.
VC-101	MT2	1. M10x1.5P 2. 3/8"-16		METRIC	4	1.8	3203-101
VC-101I				INCH	4	1.8	3203-102
VC-101A				MM+INCH	8	2.3	3203-103
VC-102	MT3	1. M10x1.5P 2. M12x1.75 3. 3/8"-16 4. 1/2"-12		METRIC	4	2	3203-104
VC-102I				INCH	4	2	3203-105
VC-102A				MM+INCH	8	5	3203-106
VC-103	MT4	1. M16x2.0P 2. 5/8"-11		METRIC	4	2	3203-107
VC-103I				INCH	4	2	3203-108
VC-103A				MM+INCH	8	2.5	3203-109
VC-104	R8	1. 7/16"-20UNF		METRIC	4	2.2	3203-110
VC-104I				INCH	4	2	3203-111
VC-104A				MM+INCH	8	2.5	3203-112
VC-105	NT30	1. M12x1.75P 2. 1/2"-12		METRIC	4	2	3203-113
VC-105I				INCH	4	2	3203-114
VC-105A				MM+INCH	8	2.5	3203-115
VC-106	NT40	1. M16x2.0P 2. 5/8"-11		METRIC	4	2.3	3203-116
VC-106I				INCH	4	2.3	3203-117
VC-106A				MM+INCH	8	2.8	3203-118
VC-107	NT50	1. M24x3.0P 2. 1"-8		METRIC	4	4.3	3203-119
VC-107I				INCH	4	4.3	3203-120
VC-107A				MM+INCH	8	4.8	3203-121



COLLET SIZE
FOR POSI-LOCK



INDIVIDUAL UNIT

ORDER NO.	Q'TY	T	d COLLET SIZE
PLI - □	1PC	5/8"-20TPI	Ø1/4", 3/8", 1/2", 5/8"
PLM - □	1PC	M16-1.25P	Ø6,10,12,16mm

FULL SET

ORDER NO.	COLLET SIZE	WEIGHT (KG)	CODE NO.
VC-111	4pcs - 6,10,12,16mm	0.36	3203-200
VC-112	4pcs - 1/4", 3/8", 1/2", 5/8"	0.36	3203-201
VC-113	8pcs - 6,10,12,16mm, 1/4", 3/8", 1/2", 5/8"	0.72	3230-302



Multi-Lock Milling Chuck



VERTEX

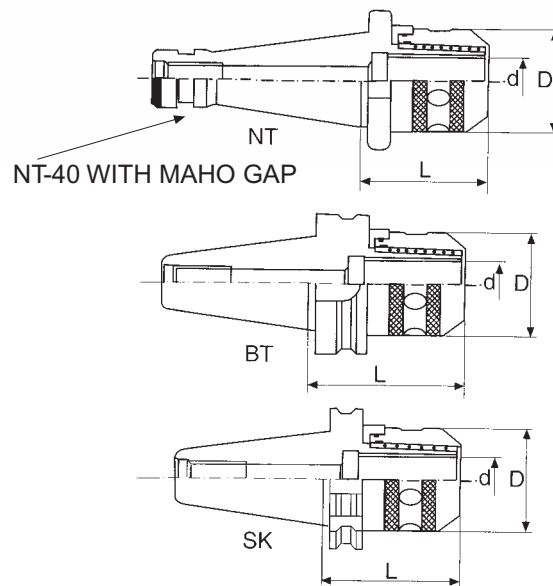
COLLET HOLDER WITH ISO, BT & SK TAPER SHANK

STRAIGHT COLLET TYPE

C-32 C-42

DIN 2080, MAS 403 DIN 69871A

C-20,25,32,42 TYPE



ORDER NO.	TAPER	CHUCK	d	D	L	DRAW BAR	KGS	CODE NO.
VB-431	NT40	NT40-MC32-95L	32	75	95	5/8"-11	3	3202-001
VB-432		NT40-MC32-95L	32	75	95	M16x2.0P	3.1	3202-002
VB-433	NT50	NT50-MC32-100L	32	75	100	1"-8	4.8	3202-003
VB-434		NT50-MC32-100L	32	75	100	M24x3.0P	5.1	3202-004
VB-435A	BT40	BT40-MC32-105L	32	75	105	M16x2.0P	3.2	3202-005
VB-435B		BT40-MC32-150L	32	75	150	M16x2.0P	3.5	3202-020
VB-436	BT50	BT50-MC32-110L	32	75	110	M24x3.0P	5.2	3202-006
VB-437		BT50-MC32-150L	32	75	135	M24x3.0P	7	3202-007
VB-438	NT50	NT50-MC42-110L	42	87	110	1"-8	6	3202-008
VB-439		NT50-MC42-110L	42	87	110	M24x3.0P	6.1	3202-009
VB-440	BT50	BT50-MC42-115L	42	87	115	M24x3.0P	6.1	3202-010
VB-441		BT50-MC42-150L	42	87	140	M24x3.0P	7.8	3202-011
VB-442	SK-40	SK40-MC32-100L	32	75	100	M16x2.0P	3.1	3202-012
VB-443	SK-50	SK50-MC32-105L	32	75	105	M24x3.0P	5.3	3202-013
VB-444A	BT30	BT30-MC20-95	20	52	95	M12x1.75P	1.3	3202-014
VB-446A	BT40	BT40-MC20-80	20	52	80	M16x2.0P	3	3202-016
VB-446B		BT40-MC20-120	20	52	120	M16x2.0P	2.7	3202-017
VB-447A		BT40-MC25-90	25	58	90	M16x2.0P	4.5	3202-018
VB-447B		BT40-MC25-135	25	58	135	M16x2.0P	3.2	3202-019
VB-448A	NT30	NT30-MC20-80	20	52	80	1. M12X1.75P 2. 1/2"-12	1.5	3202-030
VB-448B		NT30-MC25-85	25	58	85	1. M12X1.75P 2. 1/2"-12	1.5	3202-031
VB-449A	NT40	NT40-MC20-80	20	52	80	1. M16X2.0P 2. 5/8"-11	2	3202-032
VB-449B		NT40-MC25-85	25	58	85	1. M16X2.0P 2. 5/8"-11	2	3202-033
VB-450	SK30	SK30-MC20-95	20	52	95	M12X1.75P	1.5	3202-034
VB-451A	SK40	SK40-MC20-80	20	52	80	M16X2.0P	2	3202-035
VB-451B		SK40-MC25-90	25	58	90	M16X2.0P	2	3202-036
VB-452	SK50	SK50-MC42-110	42	87	110	M24X3.0P	5.7	3202-037



Multi-Lock Milling Chuck



VERTEX

MULTI-LOCK

MILLING CHUCK KIT

Including shank, full set of collets, wrench and case.

DIN 2080 NT-SHANK

MAS 403 BT-SHANK

DIN 69871A SK-SHANK



ORDER NO.	TAPER	CHUCK	COLLET	DRAW BAR	KGS	CODE NO.
VB-444I	NT40	NT40-MC32-95L	7PCS	5/8"-11	7	3202-101
VB-444		NT40-MC32-95L	7PCS	M16x2.0P	7	3202-102
VB-454I	NT50	NT50-MC32-100L	7PCS	1"-8	9	3202-103
VB-454		NT50-MC32-100L	7PCS	M24x3.0P	9	3202-104
VB-344A	BT40	BT40-MC32-105L	7PCS	M16x2.0P	7	3202-105
VB-344B		BT40-MC32-150L	7PCS	M16x2.0P	11.5	3202-118
VB-354A	BT50	BT50-MC32-110L	7PCS	M24x3.0P	9.5	3202-106
VB-354B		BT50-MC32-150L	7PCS	M24x3.0P	13	3202-119
VB-554	NT50	NT50-MC42-110L	8PCS	M24x3.0P	12	3202-107
VB-554I		NT50-MC42-110L	8PCS	1"-8	12	3202-108
VB-564A	BT50	BT50-MC42-115L	8PCS	M24x3.0P	12	3202-109
VB-564B		BT50-MC42-150L	8PCS	M24x3.0P	14	3202-109B
VB-565	SK-40	SK40-MC32-100L	7PCS	M16x2.0P	7	3202-110
VB-566	SK-50	SK50-MC32-105L	7PCS	M24x3.0P	9.5	3202-111
VB-567	BT-30	BT30-MC20-95	6PCS	M12x1.75P	6	3202-112
VB-569A	BT-40	BT40-MC20-80	6PCS	M16x2.0P	7	3202-114
VB-569B		BT40-MC20-120	6PCS	M16x2.0P	8	3202-115
VB-570A		BT40-MC25-90	7PCS	M16x2.0P	9.5	3202-116
VB-570B		BT40-MC25-135	7PCS	M16x2.0P	10.5	3202-117
VB-571	NT30	NT30-MC20-80L	6PCS	1. M12X1.75P 2. 1/2"-12	4	3202-120
VB-572		NT30-MC25-85L	7PCS	1. M12X1.75P 2. 1/2"-12	4	3202-121
VB-573	NT40	NT40-MC20-80L	6PCS	1. M16X2.0P 2. 5/8"-11	4.5	3202-122
VB-574		NT40-MC25-85L	7PCS	1. M16X2.0P 2. 5/8"-11	4.5	3202-123
VB-575	SK30	SK30-MC20-95L	6PCS	M12X1.75P	4	3202-124
VB-576	SK40	SK40-MC20-80L	6PCS	M16X2.0P	4.5	3202-125
VB-577		SK40-MC25-90L	7PCS	M16X2.0P	4.8	3202-126
VB-578	SK50	SK50-MC42-110L	8PCS	M24X3.0P	12	3202-127



C-20,25,32,42 Collet

C-TYPE COLLET



VERTEX

20, 25, 32, 42 STRAIGHT COLLET

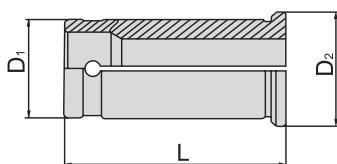
METRIC

ORDER NO.	COLLET	COLLETS SIZE d INSIDE DIAMETER	D1 O.D.	D2	L	PCS/SET	CODE NO.
C-20-6P	C-20	4, 6, 8, 10, 12, 16	20	25	52	6	3202-180
C-25-7P	C-25	4, 6, 8, 10, 12, 16, 20	25	31	60	7	3202-181
C-32-7P	C-32	6, 8, 10, 12, 16, 20, 25	32	37	73	7	3202-182
C-42-8P	C-42	6, 8, 10, 12, 16, 20, 25, 32	42	48	80	8	3202-183

20, 25, 32, 42 STRAIGHT COLLET

INCH

ORDER NO.	COLLET	COLLETS SIZE d INSIDE DIAMETER	D1 O.D.	D2	L	PCS/SET	CODE NO.
C-20-6I	C-20	1/4", 5/16", 3/8", 1/2", 5/8", 3/16"	20	25	52	6	3202-184
C-25-7I	C-25	1/4", 5/16", 3/8", 1/2", 5/8", 3/16", 3/4"	25	31	60	7	3202-185
C-32-7I	C-32	1/4", 5/16", 3/8", 1/2", 5/8", 3/4", 1"	32	37	73	7	3202-186
C-42-8I	C-42	1/4", 5/16", 3/8", 1/2", 5/8", 3/4", 1", 1 1/4"	42	48	80	8	3202-187



ORDER NO.	WEIGHT
C-20	0.1
C-25	0.18
C-32	0.22
C-42	0.35

METRIC

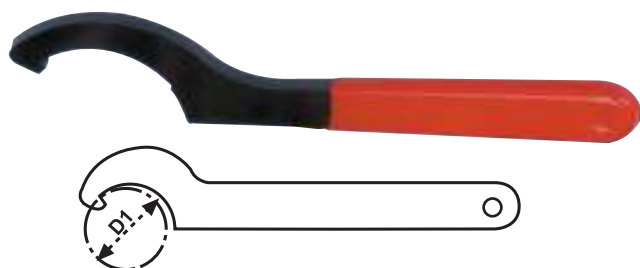
ORDER NO.	d	CODE NO.
C-20-4	4	3202-200
C-20-6	6	3202-201
C-20-8	8	3202-202
C-20-10	10	3202-203
C-20-12	12	3202-204
C-20-16	16	3202-205
C-25-4	4	3202-229
C-25-6	6	3202-230
C-25-8	8	3202-231
C-25-10	10	3202-232
C-25-12	12	3202-233
C-25-16	16	3202-234
C-25-20	20	3202-235
C-32-6	6	3202-250
C-32-8	8	3202-251
C-32-10	10	3202-252
C-32-12	12	3202-253
C-32-16	16	3202-254
C-32-20	20	3202-255
C-32-25	25	3202-256
C-42-6	6	3202-280
C-42-8	8	3202-281
C-42-10	10	3202-282
C-42-12	12	3202-283
C-42-16	16	3202-284
C-42-20	20	3202-285
C-42-25	25	3202-286
C-42-32	32	3202-287

INCH

ORDER NO.	d	CODE NO.
C-20-3/16"	3/16"	3202-210
C-20-1/4"	1/4"	3202-211
C-20-5/16"	5/16"	3202-212
C-20-3/8"	3/8"	3202-213
C-20-1/2"	1/2"	3202-214
C-20-5/8"	5/8"	3202-215
C-25-3/16"	3/16"	3202-240
C-25-1/4"	1/4"	3202-241
C-25-5/16"	5/16"	3202-242
C-25-3/8"	3/8"	3202-243
C-25-1/2"	1/2"	3202-244
C-25-5/8"	5/8"	3202-245
C-25-3/4"	3/4"	3202-246
C-32-3/16"	3/16"	3202-260
C-32-1/4"	1/4"	3202-261
C-32-5/16"	5/16"	3202-262
C-32-3/8"	3/8"	3202-263
C-32-1/2"	1/2"	3202-264
C-32-5/8"	5/8"	3202-265
C-32-3/4"	3/4"	3202-266
C-32-7/8"	7/8"	3202-267
C-32-1"	1"	3202-268
C-42-1/4"	1/4"	3202-290
C-42-5/16"	5/16"	3202-291
C-42-3/8"	3/8"	3202-292
C-42-1/2"	1/2"	3202-293
C-42-5/8"	5/8"	3202-294
C-42-3/4"	3/4"	3202-295
C-42-7/8"	7/8"	3202-296
C-42-1"	1"	3202-297
C-42-1 1/4"	1 1/4"	3202-298



C-20,25,32,42 Wrenchs



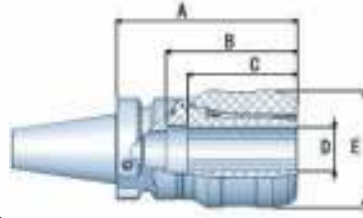
ORDER NO.	L	D	WEIGHT KGS	COLLETS	CODE NO.
C-20W	227	52	0.22	C-20	3202-311
C-25W	227	58	0.22	C-25	3202-312
C-32W	260	75	0.33	C-32	3202-313
C-42W	270	87	0.35	C42	3202-314



Double Face Contact Multi Lock Milling Chuck

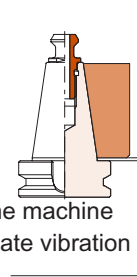


VERTEX



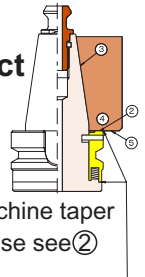
- High speed, rigid & precision.
- Improve immediately 100% of cutting efficiency and accuracy.
- A design and the performance were reformed completely.
- **Perfectly waterproof:** Contact places can be cleaned with air blow.
- **Fitting:** Longer cutter life with improved high rigidity. Less trouble due to over fitting.
- 15000 R.P.M.

FIG. 1
Before



Now commonly shank used on the machine has 2-3 mm space which can create vibration and result in rough surface.

FIG. 2
New type 2 face contact



④after locking, shank and machine taper are totally 2 face contact, please see ② flange, ③taper, ⑤machine.



Compression spring

Cutting tools life is made to last long
Improvement of surface accuracy
Improvement of cutting condition

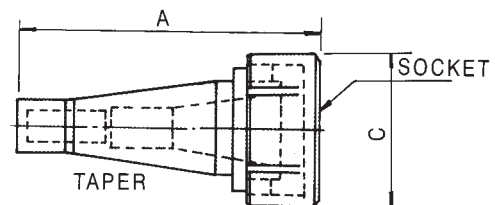
- There is an effect of attenuating the vibration.

ORDER NO	A	B	C	D	E	WEIGHT (kgs)	CODE NO.
BT40-MCD32-105B	105	100	70	32	68	2.5	3202-411
BT50-MCD32-105B	120	100	70	32	68	5.3	3202-412
BT50-MCD42-115B	135	110	80	42	83	6.5	3202-413



Quick-Change Tooling System

MILLING-QUICK CHANGE HOLDER



- QUICK-CHANG CHUCK TAPER ACCORDING TO DIN 2080 SPECIFICATION.
- EASY AND FAST CHANGING MILLING CHUCK(HOLDER).
- CHUCK TAPER PRECISELY MACHINED SUITABLE FOR HEAVY CUTTING.



ORDER NO.	TAPER	SOCKET	A	C	WEIGHT KGS	CODE NO.
VD-101	NT30	NT30	144	70	1.3	3201-001
VD-102	NT40	NT30	150	70	2	3201-002
VD-103	NT40	NT40	181	89	2.4	3201-003
VD-105	NT50	NT40	175	89	3.8	3201-004
VD-106	R8	NT30	175	70	1.4	3201-005

MILLING-QUICK CHANGE SYSTEM KIT

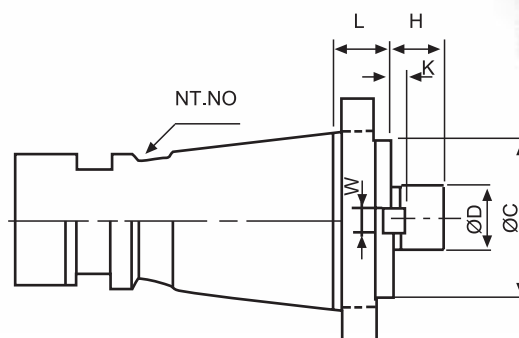
ORDER NO.	TAPER	SOCKET	FULL SET	WEIGHT KGS	CODE NO.
VD-111	NT30	NT30	1.MILLING QUICK-CHANGE HOLDER	10	3201-006
VD-112	NT40	NT30	2.DRILL CHUCK HOLDER	10.5	3201-007
VD-113	NT40	NT40	3.MORSE TAPER HOLDER	14	3201-008
VD-115	NT50	NT40	4.FACE MILL HOLDER	16	3201-009
VD-116	R8	NT30	5.DIN6388 #25 COLLET CHUCK HOLDER	10	3201-010
			6.DIN6388 #25 15PCS COLLET		
			7.WRENCH		
			8.WOODEN BOX		



NT40 WITH
MAHO GAP



NT30



MATERIAL:SCM-21 HARDNESS:HRC 50°-55°

Squareness of mounting surface:Less than 0.0002"(0.005M/M)

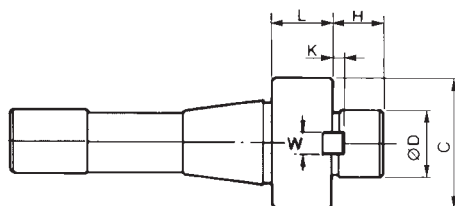
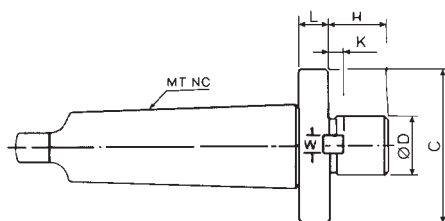
Deflection in shaft and taper:Less than 0.0002"(0.005M/M)

INCH FMA TYPE

ORDER NO.	TAPER	SHAFT SIZE				MOUNTING SIZE		WEIGHT (kg)	CODE NO.
		D	H	W	K	C	L		
VF-101	NT30	25.4	20	9.57	5	65	20	0.7	3212-001
VF-102	NT30	31.75	23	12.75	7	73	20	1	3212-002
VF-103	NT30	38.1	22	15.90	9	82	20	1.1	3212-003
VF-104	NT40	25.4	20	9.57	5	65	20	1.2	3212-004
VF-105	NT40	31.75	22	12.75	7	73	20	1.5	3212-005
VF-106	NT40	38.1	23	15.90	9	82	20	1.8	3212-006
VF-109	NT50	25.4	20	9.57	5	65	20	3.2	3212-009
VF-110	NT50	31.75	22	12.75	7	73	20	3.3	3212-010
VF-111	NT50	38.1	23	15.90	9	82	20	3.6	3212-011
VF-112	NT50	50.8	24	19.05	10	95	20	4	3212-012
VF-114	R8	25.4	20	9.57	5	40	20	0.9	3212-014
VF-115	R8	31.75	22	12.75	7	53	20	1.2	3212-015
VF-116	MT-3	25.4	20	9.57	5	40	20	0.7	3212-016
VF-117	MT-4	25.4	20	9.57	5	40	20	1	3212-017

METRIC FMB TYPE

ORDER NO.	TAPER	SHAFT SIZE				MOUNTING SIZE		WEIGHT (kg)	CODE NO.
		D	H	W	K	C	L		
VF-120	NT30	22	18	9.57	5	40	20	0.7	3212-100
VF-121	NT30	27	20	12.75	7	53	20	0.8	3212-101
VF-122	NT30	32	23	15.90	7	63	20	1.1	3212-102
VF-123	NT40	22	18	9.57	5	40	20	1.2	3212-103
VF-124	NT40	27	20	12.75	7	53	20	1.3	3212-104
VF-125	NT40	32	23	15.90	7	63	20	1.4	3212-105
VF-126	NT40	40	26	19.05	8	85	20	1.9	3212-106
VF-127	NT40	60	32	25.40	5	128	24	4	3212-107
VF-128	NT50	22	18	9.57	5	40	20	3.1	3212-108
VF-129	NT50	27	20	12.75	7	53	20	3.3	3212-109
VF-130	NT50	32	23	15.90	7	63	20	3.5	3212-110
VF-131	NT50	40	26	19.05	8	85	20	3.7	3212-111
VF-132	NT50	60	32	25.40	5	128.57	24	5.4	3212-112
VF-134	R8	22	18	9.57	5	40	20	0.9	3212-113
VF-135	R8	27	20	12.75	7	53	20	1	3212-114
VF-136	MT-3	27	20	9.57	7	53	20	0.7	3212-115
VF-137	MT4	27	20	9.57	7	53	20	1	3212-116





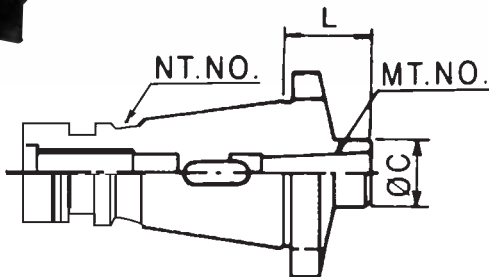
Morse Taper Adapter

NT-30, 40, 50, R8, MT3, 4

DIN 2080/ISO SHANK



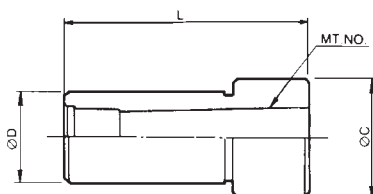
**MORSE TAPER ADAPTER
WITH STRAIGHT SHANK**



STANDARD TYPE

ORDER NO.	TAPER	TYPE	C	L	WEIGHT (kgs)	CODE NO.
VI-101	NT30	MT1	25	25	0.57	3211-030
VI-102	NT30	MT2	32	50	0.6	3211-031
VI-103	NT30	MT3	35	65	0.7	3211-032
VI-104	NT40	MT1	25	30	0.9	3211-033
VI-105	NT40	MT2	32	30	1	3211-034
VI-106	NT40	MT3	40	70	1.2	3211-035
VI-107	NT40	MT4	50	90	1.5	3211-036
VI-108	NT50	MT2	32	30	2.8	3211-037
VI-109	NT50	MT3	40	30	2.7	3211-038
VI-110	NT50	MT4	50	45	3.2	3211-039
VI-111	NT50	MT5	65	105	3.7	3211-040

PLEASE NOTIFY THE DRAW BAR THREAD SIZE WHEN ORDERING.



STANDARD TYPE

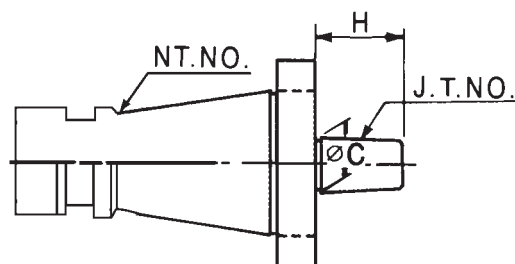
ORDER NO.	TAPER	SIZE	D	MT NO	C	L	WEIGHT (kg)	CODE NO.
VI-131	C20	C20-MT1	20	MT1	27	60	0.2	3211-060
VI-132	C20	C20-MT2	20	MT2	27	70	0.2	3211-061
VI-133	C25	C25-MT1	25	MT1	33	60	0.3	3211-062
VI-134	C25	C25-MT2	25	MT2	33	70	0.2	3211-063
VI-135	C25	C25-MT3	25	MT3	33	90	0.2	3211-064
VI-136	C32	C32-MT1	32	MT1	37	60	0.4	3211-065
VI-137	C32	C32-MT2	32	MT2	37	70	0.4	3211-066
VI-138	C32	C32-MT3	32	MT3	37	90	0.4	3211-067



Jacobs Taper Drill Chuck Arbor

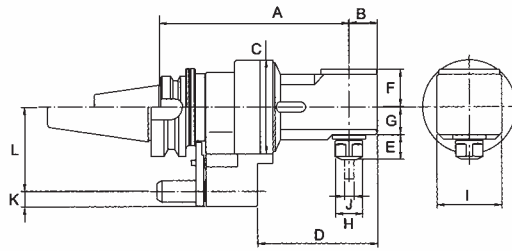
NT30, 40, 50-JT & B

DIN 2080/ISO SHANK

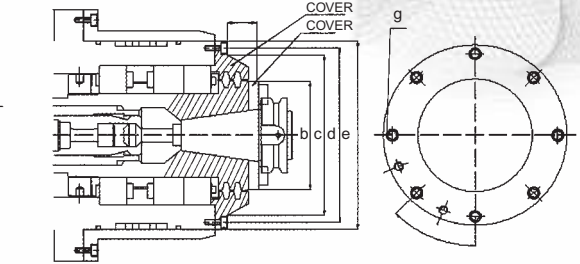


ORDER NO.	TAPER	JT NO	C	H	WEIGHT (kgs)	CODE NO.
VJ-103	NT30	JT6	17.17	26	0.6	3209-092
VJ-106	NT40	JT6	17.17	26	1	3209-095
VJ-109	NT50	JT6	17.17	26	3.2	3209-098

PLEASE NOTIFY THE DRAW BAR THREAD SIZE WHEN ORDERING.



Please provide spindle dimension
in metric for mounting



a: _____ mm
b: _____ mm
c: _____ mm
d: _____ mm
P.C.D For g

e: _____ mm
f: _____ mm
g: _____ mm
thread ØD x pitch
x holes number

- Compact body design is the best tool for internal processing.
- 6000 rpm high speed processing. Increases machining efficiency.
- Allow automatic tool changed. Increases productivity.

Concentricity:	0.002mm
Squareness:	10 Arc Second
Material:	FCD60~FCD65
R.P.M.:	Max. 6000RPM
Gear Ration:	1:1
Spindle Type:	BT
Standard Accessory:	27mm Wrench, ER Wrench, ER Nut

ORDER NO.	A	B	C	D	E	F	G	H	I	J	K	L	N.W.(KGS)	CODE NO.
VHA-BT40-ER20	192	29	95	122	28.5	38	28	28	66	1~13(ER20)	15.5	65	6.2	3500-020
VHA-BT50-ER20	203	29	95	122	28.5	38	28	28	66	1~13(ER20)	15.5	80/85	9.5	3500-021

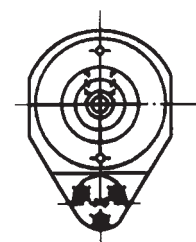
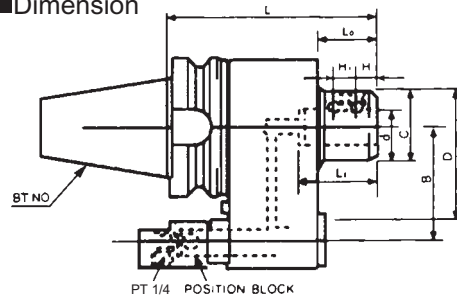


Oil-Feed Holder / Slo

Coolant hole holder for straight shank
BT40,BT50



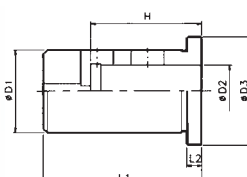
■Dimension



Unit:mm

ORDER NO.	d	L	B	C	D	L0	L1	H	H1	WEIGHT(kgs)	CODE NO.
BT40SLO32-150	32	150	65	53	90	52	60	15	15	4KGS	3214-001
BT40SLO40-150	40	150	65	70	90	52	70	19	18	4.6KGS	3214-002
BT50SLO32-150	32	150	80	54	100	42	60	15	15	7.1KGS	3214-003
BT50SLO40-150	40	150	80	64	100	52	70	19	18	7.8KGS	3214-004

Reducing sleeve for oil feed holder.



ORDER NO.	D1	D2	D3	L1	L2	H	WEIGHT(kg)	CODE NO.
OC32-20	32	20	42	63	6	48	0.4	3214-103
OC32-25		25				54	0.3	3214-104
OC40-25	40	25	50	63	6	54	0.6	3214-105
OC40-32		32				58	0.5	3214-106



FIG. 1

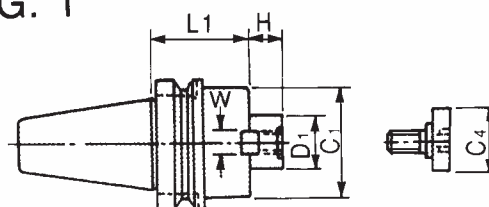
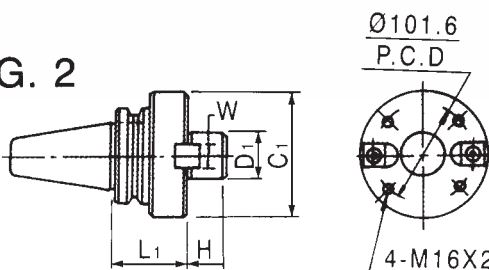


FIG. 2



INCH FMA TYPE

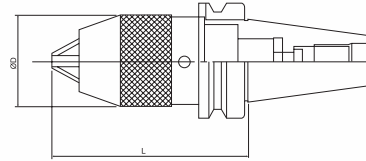
ORDER NO.	TAPER	FIG	D1	L1	H	C1	W	C4	N.W. (KG)	CODE NO.
BT-101	BT30	1	25.4	50	22	45	9.5	33	1.0	3212-201
BT-103	BT40	1	25.4	45	22	60	9.5	33	1.6	3212-203
BT-105	BT40	1	25.4	90	22	60	9.5	33	1.6	3212-205
BT-106	BT40	1	31.75	45	30	70	12.7	40	1.8	3212-206
BT-108	BT40	1	31.75	90	30	70	12.7	40	2.8	3212-208
BT-109	BT40	1	38.1	60	34	85	15.9	50	2.5	3212-209
BT-111	BT50	1	25.4	45	22	60	9.5	33	4.2	3212-211
BT-112	BT50	1	25.4	105	22	60	9.5	33	4.9	3212-212
BT-113	BT50	1	25.4	150	22	60	9.5	33	6.2	3212-213
BT-114	BT50	1	31.75	45	30	70	12.7	40	4.0	3212-214
BT-115	BT50	1	31.75	75	30	70	12.7	40	4.8	3212-215
BT-116	BT50	1	31.75	105	30	70	12.7	40	5.6	3212-216
BT-117	BT50	1	38.1	45	34	85	15.9	50	4.6	3212-217
BT-118	BT50	1	38.1	75	34	85	15.9	50	5.6	3212-218
BT-119	BT50	1	50.8	45	36	95	19.05	65	4.8	3212-219
BT-121	BT50	1	47.625	75	38	128.57	25.4	-	7.9	3212-221

METRIC FMB TYPE

ORDER NO.	TAPER	FIG	D1	L1	H	C1	W	C4	N.W. (KG)	CODE NO.
BT-150	BT30	1	22	45	18	48	10	33	2.0	3212-267
BT-151	BT30	1	27	45	20	60	12	33	2.2	3212-268
BT-152	BT40	1	22	45	18	48	10	50	1.5	3212-269
BT-153	BT40	1	22	90	18	48	10	33	2.2	3212-270
BT-154	BT40	1	27	45	20	60	12	33	1.7	3212-271
BT-155	BT40	1	27	90	20	60	12	33	2.7	3212-272
BT-156	BT40	1	32	45	22	62	14	50	1.8	3212-273
BT-157	BT40	1	40	60	26	85	16	50	2.7	3212-274
BT-158	BT50	1	22	45	18	60	10	33	4.2	3212-275
BT-159	BT50	1	22	75	18	60	10	33	4.6	3212-276
BT-160	BT50	1	27	45	20	70	12	33	4.3	3212-277
BT-161	BT50	1	27	75	20	60	12	33	4.9	3212-278
BT-162	BT50	1	27	105	20	60	12	33	5.7	3212-279
BT-163	BT50	1	32	75	22	75	14	50	5.5	3212-280
BT-164	BT50	1	32	105	22	80	14	33	6.5	3212-281
BT-165	BT50	1	32	150	22	80	14	33	8.7	3212-282
BT-166	BT50	1	40	75	26	85	16	50	6	3212-283



Drill Chuck Holder/APU



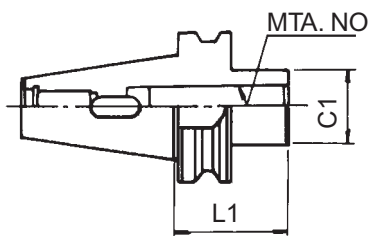
ORDER NO.	TAPER	ØD	KGS	CODE NO.
BT-180	BT30-APU08	37	1	3212-301
BT-181	BT30-APU13	50	1.4	3212-302
BT-182	BT40-APU08	37	1.5	3212-303
BT-183	BT40-APU13	50	2	3212-304
BT-184	BT40-APU16	58	2.5	3212-305
BT-186	BT50-APU13	50	4.7	3212-307
BT-188	BT50-APU16	58	4.8	3212-309



Morse Taper Adaptor

BT30,40,50-MTA,MTB

MAS 403 BT-SHANK



MTA TYPE (STANDARD TYPE)

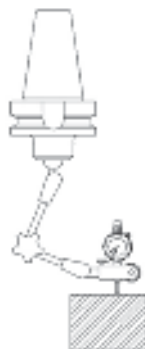
ORDER NO.	TAPER	MT.NO.	L1	C1	WEIGHT(KG)	CODE NO.
BT-204	BT30	MT-2	60	32	0.6	3211-091
BT-207	BT30	MT-3	80	40	1.2	3211-092
BT-209	BT40	MT-1	50	25	1.1	3211-094
BT-212	BT40	MT-2	50	32	1.1	3211-095
BT-215	BT40	MT-3	75	40	1.3	3211-096
BT-218	BT40	MT-4	95	50	1.5	3211-097
BT-220	BT50	MT-1	45	25	3.5	3211-098
BT-223	BT50	MT-2	50	32	3.5	3211-099
BT-226	BT50	MT-3	65	40	3.6	3211-100
BT-229	BT50	MT-4	75	50	3.6	3211-101
BT-231	BT50	MT-5	105	65	4.2	3211-102



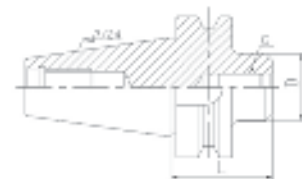
Lever Checking Holders



M8 THREAD
FOR CHECKING ARM



ORDER NO.	L	ØD	G	kgs	CODE NO.
BT40-M8	47	30	M8	1.3	3029-160
BT50-M8	58	30	M8		3029-161



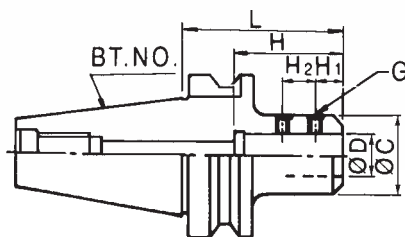
Test Arbor



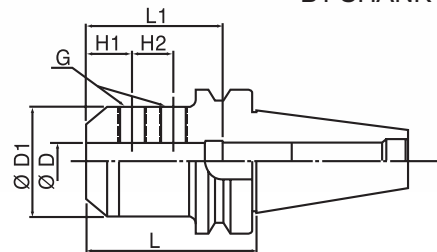
ORDER NO.	TAPER	G CAN FOR PULL STUD	A	L	KGS	CODE NO.
A50	BT-50	M24xP3.0	40		5.3	3405-412
A40	BT-40	M16xP2.0	40	250	3.9	3405-413
A30	BT-30	M12xP1.75	30		2.4	3405-414



WELDON TYPE



BT-SHANK



Unit:mm

ORDER NO.	SIZE	ØD	ØD1	L	L1	H1	H2	G	WEIGHT (kg)	CODE NO.
BT-436	BT30-SLA6-60	6	25	60	30	12	10	M6x1.0	0.65	3213-126
BT-437	BT30-SLA8-60	8	28	60	35	14	12	M8x1.25	0.7	3213-127
BT-438	BT30-SLA10-60	10	35	60	40	15	14	M8x1.25	0.7	3213-128
BT-439	BT30-SLA12-60	12	42	60	50	20	16	M12x1.5	0.8	3213-129
BT-440	BT30-SLA16-60	16	48	60	60	20	18	M12x1.5	0.9	3213-130
BT-441	BT30-SLA20-75	20	52	75	70	23	19	M12x1.5	1.2	3213-131
BT-442	BT40-SLA6-75	6	25	75	30	12	10	M6x1.0	1.2	3213-132
BT-443	BT40-SLA8-75	8	28	75	35	14	12	M8x1.25	1.3	3213-133
BT-444	BT40-SLA10-75	10	35	75	40	15	14	M8x1.25	1.3	3213-134
BT-445	BT40-SLA12-75	12	42	75	50	20	16	M12x1.5	1.5	3213-135
BT-446	BT40-SLA14-75	14	44	75	50	20	16	M12x1.5	1.5	3213-136
BT-447	BT40-SLA16-75	16	48	75	60	20	18	M12x1.5	1.6	3213-137
BT-448	BT40-SLA18-75	18	50	75	60	20	18	M12x1.5	1.6	3213-138
BT-449	BT40-SLA20-90	20	52	90	70	23	19	M12x1.5	1.9	3213-139
BT-450	BT40-SLA25-90	25	62	90	80	24	25	M18x1.5	2.2	3213-140
BT-451	BT40-SLA32-90	32	63	90	80	24	28	M20x1.5	2	3213-141
BT-452	BT40-SLA40-105	40	79	105	80	24	28	M20x1.5	3.2	3213-142
BT-453	BT40-SLA42-105	42	79	105	80	24	28	M20x1.5	3.1	3213-143
BT-454	BT50-SLA6-90	6	25	90	30	12	10	M6x1.0	3.9	3213-144
BT-455	BT50-SLA6-150	6	25	150	30	12	10	M6x1.0	4	3213-145
BT-456	BT50-SLA8-90	8	28	90	35	14	12	M8x1.25	3.7	3213-146
BT-457	BT50-SLA8-150	8	28	150	35	14	12	M8x1.25	4.15	3213-147
BT-458	BT50-SLA10-90	10	35	90	40	15	14	M8x1.25	4.2	3213-148
BT-459	BT50-SLA10-150	10	35	150	40	15	14	M8x1.25	4.3	3213-149
BT-460	BT50-SLA12-90	12	42	90	50	20	16	M12x1.5	4.2	3213-150
BT-461	BT50-SLA12-150	12	42	150	50	20	16	M12x1.5	4.9	3213-151
BT-462	BT50-SLA14-90	14	44	90	55	20	16	M12x1.5	4.2	3213-152
BT-463	BT50-SLA16-90	16	48	90	60	20	18	M12x1.5	4.3	3213-153
BT-464	BT50-SLA16-150	16	48	150	60	20	18	M12x1.5	5	3213-154
BT-465	BT50-SLA18-90	18	50	90	60	20	18	M12x1.5	4.3	3213-155
BT-467	BT50-SLA20-150	20	52	150	70	23	19	M12x1.5	5.2	3213-157
BT-468	BT50-SLA20-200	20	52	200	70	23	19	M12x1.5	6.4	3213-158
BT-470	BT50-SLA25-105	25	65	105	80	24	25	M18x1.5	5	3213-160
BT-474	BT50-SLA32-105	32	72	105	80	24	28	M20x1.5	5.3	3213-164
BT-477	BT50-SLA32-250	32	72	250	80	24	28	M20x1.5	9.8	3213-167
BT-478	BT50-SLA40-120	40	90	120	90	30	32	M20x1.5	6.5	3213-168
BT-479	BT50-SLA42-120	42	90	120	90	30	32	M20x1.5	6.7	3213-169



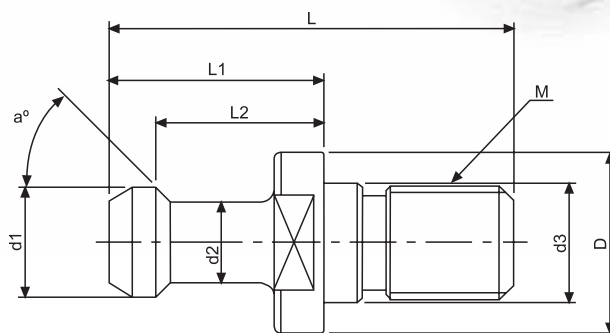
Pull Studs

BT 30, 40, 50



VERTEX

FOR MAS 403



THREAD GROUND

Unit:mm

ORDER NO.	TAPER NO.	a°	L	L1	L2	D	d1	d2	d3	M	CODE NO.
BT-510	BT30X90°	90	43	23	18	16.5	11	7	12.5	M12	3215-007
BT-501	BT30X45°	45	43	23	18	16.5	11	7	12.5	M12	3215-008
BT-502	BT30X60°	60	43	23	18	16.5	11	7	12.5	M12	3215-009
BT-511	BT40X90°	90	60	35	28	23	15	10	17	M16	3215-010
BT-503	BT40X45°	45	60	35	28	23	15	10	17	M16	3215-011
BT-504	BT40X60°	60	60	35	28	23	15	10	17	M16	3215-012
BT-512	BT50X90°	90	85	45	35	38	23	17	25	M24	3215-013
BT-505	BT50X45°	45	85	45	35	38	23	17	25	M24	3215-014
BT-506	BT50X60°	60	85	45	35	38	23	17	25	M24	3215-015



Pull Studs

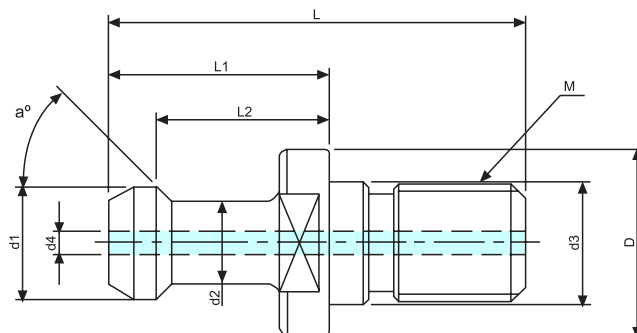
MAS 403

BT-40,50

FOR MAS 403



• With through hole for internal coolant

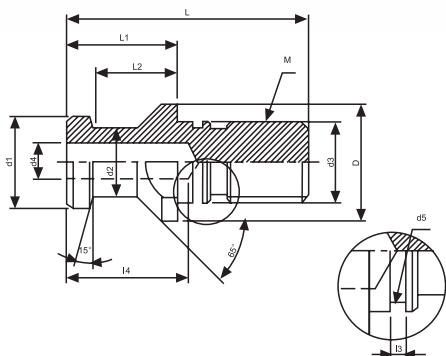
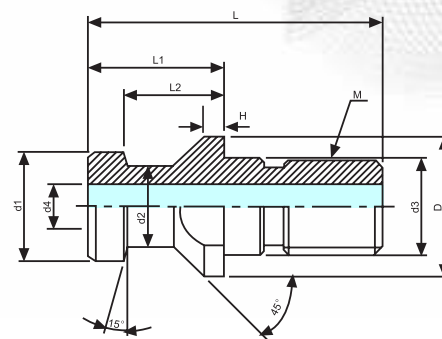


Unit:mm

ORDER NO.	TAPER NO.	a°	L	L1	L2	D	d1	d2	d3	d4	M	CODE NO.
BT-516	BT40X45°W	45	60	35	28	23	15	10	17	4	M16	3215-060
BT-517	BT40X60°W	60	60	35	28	23	15	10	17	4	M16	3215-061
BT-518	BT40X90°W	90	60	35	28	23	15	10	17	4	M16	3215-062
BT-519	BT50X45°W	45	85	45	35	38	23	17	25	7	M24	3215-063
BT-520	BT50X60°W	60	85	45	35	38	23	17	25	7	M24	3215-064
BT-521	BT50X90°W	90	85	45	35	38	23	17	25	7	M24	3215-065



FOR DIN 69872



DIN 69872, (WITH THROUGH HOLE)-A TYPE

Unit:mm

ORDER NO.	TAPER NO.	L	L1	L2	D	d1	d2	d3	d4	M	H	CODE NO.
BT-522	DIN30-A	44	24	19	17	13	9	13		M12		3215-066
BT-523	DIN40-A	54	26	20	23	19	14	17	7	M16	9	3215-067
BT-524	DIN40-A-L	54	29	23	23	19	14	17	7	M16		3215-068
BT-525	DIN50-A	74	34	25	36	28	21	25	11.5	M14		3215-069

WITHOUT O-RING

DIN69872-B TYPE

Unit:mm

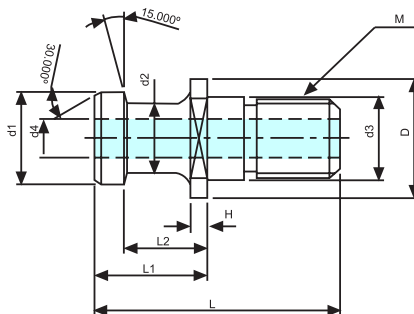
ORDER NO.	TAPER NO.	L	L1	L2	I3	I4	D	d1	d2	d3	d4	M	CODE NO.
BT-526	DIN30-B	44	24	19	1.4		17	13	9	13		M12	3215-070
BT-527	DIN40-B	54	26	20	1.9	27	23	19	14	17	7	M16	3215-071
BT-528	DIN50-B	74	34	25	3	37	36	28	21	25	11.5	M24	3215-072



Pull Studs

ISO-A TYPE

FOR ISO/DIS 7388/2/A

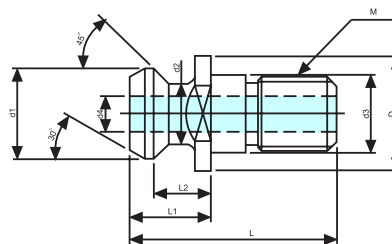


Unit:mm

ORDER NO.	TAPER NO.	L	L1	L2	D	d1	d2	d3	d4	M	H	CODE NO.
BT-529	ISO40-A	54	26	20	23	29	24	27	7	M16	6	3215-073
BT-530	ISO50-A	74	34	25	36	28	21	25	11.5	M24		3215-074

ISO-B TYPE

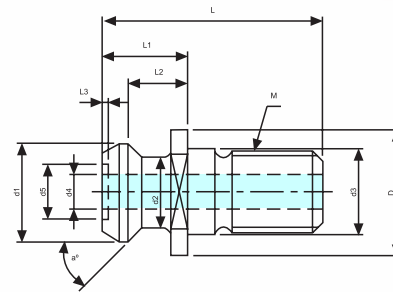
FOR ISO/DIS 7388/2/B



Unit:mm

ORDER NO.	TAPER NO.	L	L1	L2	D	d1	d2	d3	d4	M	CODE NO.
BT-531	ISO40-B	44.5	16.4	11.15	22.5	18.95	12.95	17	7.35	M16	3215-075
BT-532	ISO50-B	65.5	25.5	17.95	37	29.1	19.6	25	11.55	M24	3215-076

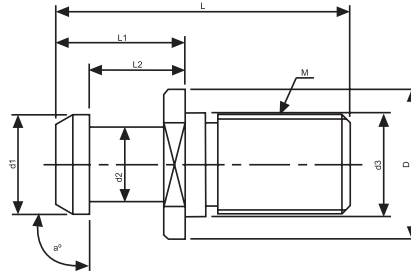
MAZAK FOR MAZAK MACHINE



Unit:mm

ORDER NO.	TAPER NO.	L	L1	L2	L3	D	d1	d2	d3	d4	d5	M	CODE NO.
BT-533	MAZAK BT50	65.2	25.2	17.58	1.8	37	28.95	20.83	25	10	16	M24	3215-077
BT-534	MAZAK BT40	44.1	19.1	14		22	18.8	12.45	17	7		M16	3215-078
BT-535	MAZAK CAT40	44.1	16.1	11		22	18.8	12.45	17	7		M16	3215-079

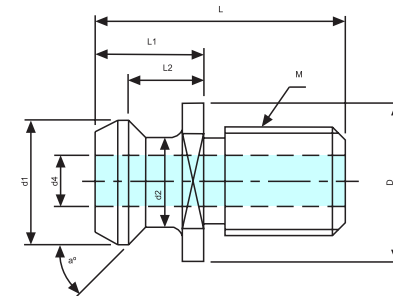
MITSUMI FOR MITSUMI MACHINE



Unit:mm

ORDER NO.	TAPER NO.	a°	L	L1	L2	D	d1	d2	d3	M	CODE NO.
BT-536	MITSUMI BT40	90	50	25	18	23	15	10	17	M16	3215-080
BT-537	MITSUMI BT50	90	71	31	23	36	24	18	25	M24	3215-081

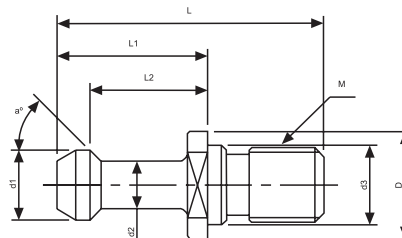
CAT FOR ANSI B5-50



Unit:mm

ORDER NO.	TAPER NO.	a°	L	L1	L2	D	d1	d2	d4	M	CODE NO.
BT-538	CAT40	45	38.1	16.2	11.2	23.8	18.8	12.4	7.1	5/8"	3215-082
BT-539	CAT50	45	58.4	25.4	17.8	36	28.9	20.8	11.8	1"	3215-083

CAT-BT FOR BT MACHINE



Unit:mm

ORDER NO.	TAPER NO.	a°	L	L1	L2	D	d1	d2	d3	M	CODE NO.
BT-540	CAT40X45°	45	57	32	25	23	15	10		5/8"	3215-084
BT-541	CAT40X60°	60	57	32	25	23	15	10		5/8"	3215-085
BT-542	CAT40X90°	90	57	32	25	23	15	10		5/8"	3215-086
BT-543	CAT50X45°	45	78.6	45	35.2	38	23	17		1"	3215-087
BT-544	CAT50X60°	60	78.6	45	35.2	38	23	17		1"	3215-088
BT-545	CAT50X90°	90	78.6	45	35.2	38	23	17		1"	3215-089
BT-546	CAT40X45°M	45	57	32	25	23	15	10	17	M16	3215-090
BT-547	CAT40X60°M	60	57	32	25	23	15	10	17	M16	3215-091
BT-548	CAT40X90°M	90	57	32	25	23	15	10	17	M16	3215-092



We recommend a complete set which is included tool holder, collet chuck, collet set, pull stud, tooling locking stand, edge finder for NC machining center. it is popular and suitable sale-mix in the market.



ORDER NO. VBT-30-0720 CODE NO. 3216-001 BT-30 WITH 7PCS. HOLDER & ER-20 COLLET

ITEM NO.	Descriptions	Figures	Quantity	Explanation
1	ER20 COLLET CHUCK BT30-ER20-60		3pcs.	For small Dia. End mill and Drills
2	MORSE TAPER ADAPTOR BT30-MTA1-50		1pc.	For drills with Morse taper Shank No.1.
3	MORSE TAPER ADAPTOR BT30-MTA2-60		1pc.	For drills with Morse taper Shank No.2.
4	END MILL HOLDER BT-30-SL12-60		1pc.	For straight shank end mill with Sidelock edge Dia. 12mm(WELDON Type)
5	END MILL HOLDER BT30-SL16-60		1pc.	For straight shank end mill with Sidelock edge Dia. 16mm(WELDON Type)
6	ER20 SPRING COLLET ER20-dØ		11pcs.	For item 1. Including 11 collets as below: Ø3,4,5,6,7,8,9,10,11,12,13mm
7	PULL STUD BT-501, BT-502		7pcs.	BT-501 $\theta = 45^\circ$ BT-502 $\theta = 60^\circ$
8	TOOL HOLDER LOCKING STAND VTS-BT-30		1pc.	For locking the pull studs or preparing Cutting tools of tool holders.
9	ELECTRONIC EDGE FINDER VPS-20B		1pc.	For setting work coordinate on Machine Centers.

ORDER NO. VBT-30-1520 CODE NO. 3216-011 BT-30 WITH 15PCS. HOLDER & ER-20 COLLET

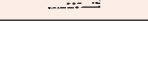
ITEM NO.	Descriptions	Figures	Quantity	Explanation
1	ER20 COLLET CHUCK BT30-ER20-60		6pcs.	For small Dia. End mill and Drills
2	MORSE TAPER ADAPTOR BT30-MTA1-50		1pc.	For drills with Morse taper Shank No.1.
3	MORSE TAPER ADAPTOR BT30-MTA2-60		1pc.	For drills with Morse taper Shank No.2.
4	FACE MILL ARBOR BT30-FMB22-45		1pc.	For Holding the face milling Cutter Dia.50, 63mm
5	END MILL HOLDER BT-30-SL12-60		2pcs.	For straight shank end mill with Sidelock edge Dia. 12mm(WELDON Type)
6	END MILL HOLDER BT30-SL16-60		2pcs.	For straight shank end mill with Sidelock edge Dia. 16mm(WELDON Type)
7	END MILL HOLDER BT30-SL20-75		2pcs.	For straight shank end mill with Sidelock edge Dia. 20mm(WELDON Type)
8	ER20 SPRING COLLET ER20-dØ		11pcs.	For item 1. Including 11 collets as below: Ø3,4,5,6,7,8,9,10,11,12,13mm
9	PULL STUD BT-501, BT-502		15pcs.	BT-501 $\theta = 45^\circ$ BT-502 $\theta = 60^\circ$
10	TOOL HOLDER LOCKING STAND VTS-BT-30		1pc.	For locking the pull studs or preparing Cutting tools of tool holders.
11	ELECTRONIC EDGE FINDER VPS-20B		1pc.	For setting work coordinate on Machine Centers.



We recommend a complete set which is included tool holder, collet chuck, collet set, pull stud, tooling locking stand, edge finder for NC machining center. it is popular and suitable sale-mix in the market.

G.W.:39.6 kgs

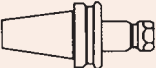
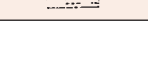
ORDER NO. VBT-40-1532 CODE NO. 3216-002 BT-40 WITH 15PCS. HOLDER & ER-32 COLLET

ITEM NO.	Descriptions	Figures	Quantity	Explanation
1	ER32 COLLET CHUCK BT40-ER32-70		3pcs.	For small Dia. End mill and Drills
2	ER32 COLLET CHUCK BT40-ER32-100		3pcs.	For small Dia. End mill and Drills
3	MORSE TAPER ADAPTOR BT40-MTA1-50		1pc.	For drills with Morse taper Shank No.1.
4	MORSE TAPER ADAPTOR BT40-MTA2-50		1pc.	For drills with Morse taper Shank No.2.
5	MORSE TAPER ADAPTOR BT40-MTA3-75		1pc.	For drills with Morse taper Shank No.3.
6	FACE MILL ARBOR BT40-FMB22-45		1pc.	For holding the face milling Cutter Dia.50, 63mm
7	FACE MILL ARBOR BT40-FMB27-45		1pc.	For holding the face milling Cutter Dia.80mm
8	END MILL HOLDER BT40-SL16-75		1pc.	For straight shank end mill with Sidelock edge Dia. 16mm(WELDON Type)
9	END MILL HOLDER BT40-SL20-90		1pc.	For straight shank end mill with Sidelock edge Dia. 20mm(WELDON Type)
10	END MILL HOLDER BT40-SL25-90		1pc.	For straight shank end mill with Sidelock edge Dia. 25mm(WELDON Type)
11	END MILL HOLDER BT40-SL32-90		1pc.	For straight shank end mill with Sidelock edge Dia. 32mm(WELDON Type)
12	ER32 SPRING COLLET ER32-dØ		11pcs.	For item 1.2. Including 11 collets as below: Ø4,5,6,8,10,12,13,15,16,18,20mm
13	PULL STUD BT-503 OR BT-504		15pcs.	BT-503 $\theta = 45^\circ$ BT-504 $\theta = 60^\circ$
14	TOOL HOLDER LOCKING STAND VTS-BT-40		1pc.	For locking the pull studs or preparing Cutting tools of tool holders.
15	ELECTRONIC EDGE FINDER VPS-20B		1pc.	For setting work coordinate on Machine Centers.



We recommend a complete set which is included tool holder, collet chuck, collet set, pull stud, tooling locking stand, edge finder for NC machining center. it is popular and suitable sale-mix in the market.

ORDER NO. VBT-40-2432 CODE NO. 3216-003 BT-40 WITH 23PCS. HOLDER & ER-32 COLLET

ITEM NO.	Descriptions	Figures	Quantity	Explanation
1	ER32 COLLET CHUCK BT40-ER32-70		4pcs.	For small Dia. End mill and Drills
2	ER32 COLLET CHUCK BT40-ER32-100		4pcs.	For small Dia. End mill and Drills
3	MORSE TAPER ADAPTOR BT40-MTA1-45		1pc.	For drills with Morse taper Shank No.1.
4	MORSE TAPER ADAPTOR BT40-MTA2-45		2pc.	For drills with Morse taper Shank No.2.
5	MORSE TAPER ADAPTOR BT40-MTA3-75		2pc.	For drills with Morse taper Shank No.3.
6	FACE MILL ARBOR BT40-FMB22-45		1pc.	For holding the face milling Cutter Dia.50, 63mm
7	FACE MILL ARBOR BT40-FMB27-45		1pc.	For holding the face milling Cutter Dia.80mm
8	END MILL ARBOR BT40-SL16-75		2pc.	For straight shank end mill with Sidelock edge Dia. 16mm(WELDON Type)
9	END MILL ARBOR BT40-SL20-90		2pc.	For straight shank end mill with Sidelock edge Dia. 20mm(WELDON Type)
10	END MILL ARBOR BT40-SL25-90		2pc.	For straight shank end mill with Sidelock edge Dia. 25mm(WELDON Type)
11	END MILL ARBOR BT40-SL32-90		2pc.	For straight shank end mill with Sidelock edge Dia. 32mm(WELDON Type)
12	ER32 SPRING COLLET ER32-dØ		11pcs.	For item 1.2. Including 11 collets as below: Ø4,5,6,8,10,12,13,15,16,18,20mm
13	PULL STUD BT-503 OR BT-504		23pcs.	BT-503 $\theta = 45^\circ$ BT-504 $\theta = 60^\circ$
14	TOOL HOLDER LOCKING STAND VTS-BT-40		1pc.	For locking the pull studs or preparing Cutting tools of tool holders.
15	ELECTRONIC EDGE FINDER VPS-20B		1pc.	For setting work coordinate on Machine Centers.



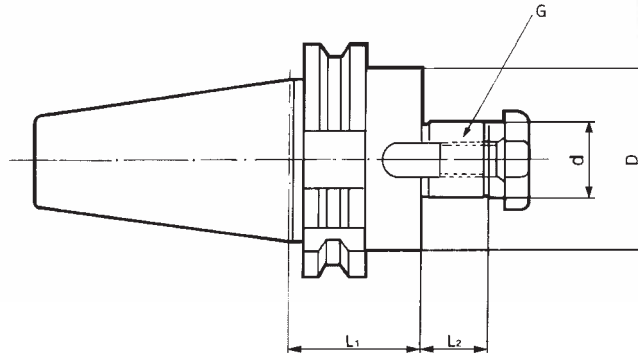
Face Mill Holder

Holder For Face Mill Cutter.
DIN69871 A



VERTEX

DIN 69871A



Unit:mm

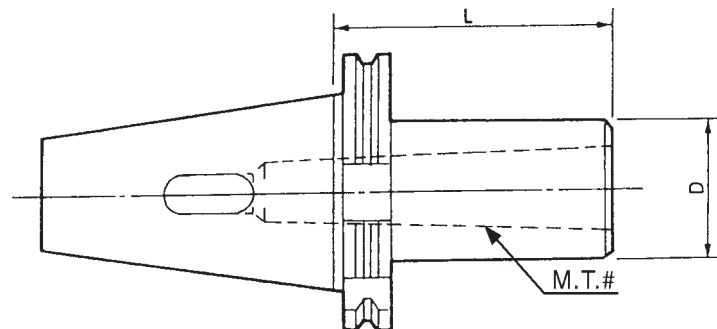
ORDER NO.	SIZE	d	D	L1	L2	G	WEIGHT(kg)	CODE NO.
SK-112	SK40-FMB22-50	22	48	50	18	M10	1.2	3211-202
SK-113	SK40-FMB27-50	27	60	50	20	M12	1.6	3211-203
SK-114	SK40-FMB32-50	32	62	50	22	M16	2.1	3211-204
SK-117	SK50-FMB22-50	22	60	50	18	M10	3.5	3211-205
SK-118	SK50-FMB27-50	27	70	50	20	M12	3.5	3211-206
SK-119	SK50-FMB32-60	32	75	60	22	M16	3.7	3211-207
SK-120	SK50-FMB40-60	40	85	60	26	M20	4.7	3211-208



Morse Taper Holder-DIN 6383

Holder For Morse Taper Shank With Tang.
DIN69871 A

DIN 69871A



Unit:mm

ORDER NO.	SIZE	M.T.#	L	D	WEIGHT(kg)	CODE NO.
SK-214	SK40-MT1-45	1	45	25	1	3211-133
SK-215	SK40-MT2-50	2	50	32	1	3211-134
SK-216	SK40-MT3-70	3	70	40	1.2	3211-135
SK-217	SK40-MT4-90	4	90	48	1.3	3211-136
SK-218	SK50-MT1-45	1	45	25	3	3211-137
SK-219	SK50-MT2-60	2	60	32	2.9	3211-138
SK-220	SK50-MT3-65	3	65	40	3.3	3211-139



Sidelock End Mill Holder

DIN69871 A

WELDON TYPE

DIN 69871A



■ Dimensions:

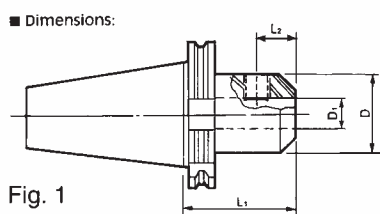


Fig. 1

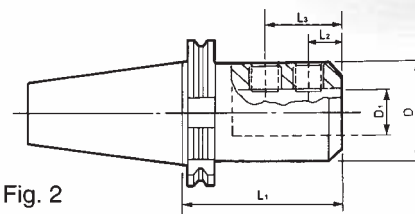


Fig. 2

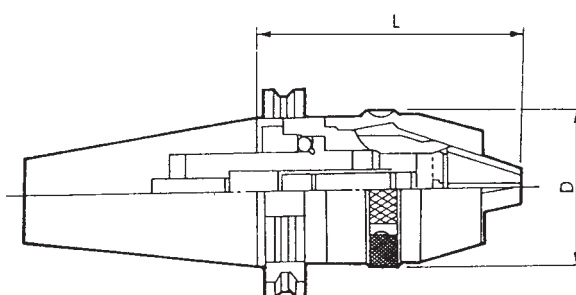
Unit:mm

ORDER NO.	SIZE	Fig.	D1	D	L1	L2	L3	WEIGHT (kg)	CODE NO.
SK-417	SK40-EM6-50	1	6	25	50	18	-	1	3213-207
SK-418	SK40-EM8-50	1	8	28	50	18	-	1.1	3213-208
SK-419	SK40-EM10-50	1	10	35	50	20	-	1.1	3213-209
SK-420	SK40-EM12-50	1	12	42	50	22.5	-	1.2	3213-210
SK-421	SK40-EM16-63	1	16	48	63	24	-	1.5	3213-211
SK-422	SK40-EM20-63	1	20	52	63	25	-	1.4	3213-212
SK-423	SK40-EM25-100	2	25	65	100	24	49	2.4	3213-213
SK-427	SK50-EM10-63	1	10	35	63	20	-	3.4	3213-217
SK-428	SK50-EM12-63	1	12	42	63	22.5	-	3.4	3213-218
SK-429	SK50-EM16-63	1	16	48	63	24	-	3.5	3213-219
SK-430	SK50-EM20-63	1	20	52	63	25	-	3.5	3213-220
SK-431	SK50-EM25-80	2	25	65	80	24	49	3.8	3213-221



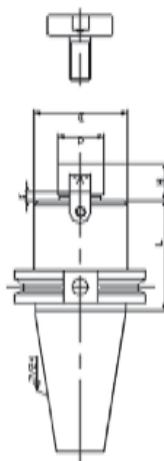
Drill Chuck Holder / APU

DIN 69871A



Unit:mm

ORDER NO.	SIZE	Clamping range (Ømm)	D	L		WEIGHT (kg)	CODE NO.
				Minimum	Maximum		
SK-511	SK40-APU08-80	1-8	36.3	80	86.5	1.4	3301-001
SK-512	SK40-APU13-105	1-13	51.5	105	109	1.9	3301-002
SK-513	SK50-APU08-80	1-8	36.3	80	97.5	3.8	3301-003
SK-514	SK50-APU13-105	1-13	51.5	105	120	3.9	3301-004
SK-509	SK30-APU08-70	0.5-8	36	70	77.5	0.7	3301-005
SK-510	SK30-APU13-82	0.5-13	50	82	93.5	1.34	3301-006

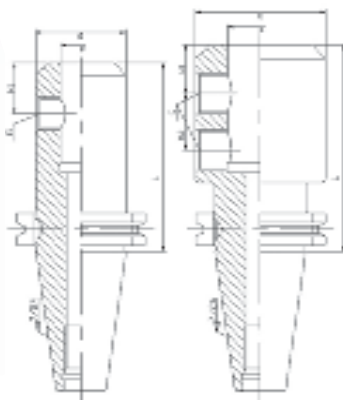


ORDER NO.	L	Ød(h6)	ØD	H	K	W	CODE NO.
CAT40-FMA25.4-2.0"	2.0"	25.4	50	20	5	9.5	3213-230
CAT40-FMA31.75-2.25"	2.25"	31.75	60	22	7	12.7	3213-231
CAT40-FMA38.1-2.4"	2.4"	38.1	80	25	9	15.9	3213-232
CAT50-FMA25.4-2.0"	2.0"	25.4	50	20	5	9.5	3213-233
CAT50-FMA31.75-1.5"	1.5"	31.75	60	22	7	12.7	3213-234
CAT50-FMA38.1-2.4"	2.4"	38.1	80	25	9	15.9	3213-235
CAT50-FMA50.8-2.4"	2.4"	50.8	100	28	12	15.9	3213-236



Side Lock Holders

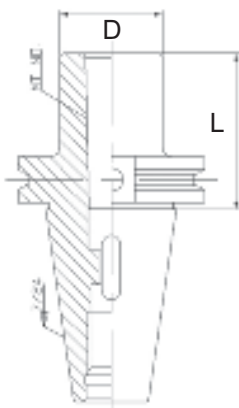
CAT-SL

FIG 1
FIG 2


ORDER NO.	FIG	L	Ød	ØD	H1	H2	G	CODE NO.
CAT40-SL08-2.50"	1	2.5"	8	28	18	-	M8	3213-240
CAT40-SL10-2.50"		2.5"	10	35	20		M10	3213-241
CAT40-SL12-2.62"		2.62"	12	42	22.5		M12	3213-242
CAT40-SL16-2.75"		2.75"	16	48	24		M14	3213-243
CAT40-SL20-3.50"		3.5"	20	48	25		M16	3213-244
CAT40-SL25-4.00"	2	4.0"	25	62	24	25	M18	3213-245
CAT40-SL32-4.00"		4.0"	32	72	24	28	M20	3213-246
CAT50-SL08-2.50"	1	2.5"	8	28	18	-	M8	3213-247
CAT50-SL10-2.50"		2.5"	10	35	20		M10	3213-248
CAT50-SL12-2.62"		2.62"	12	42	22.5		M12	3213-249
CAT50-SL16-2.75"		2.75"	16	48	24		M14	3213-250
CAT50-SL20-3.50"		3.5"	20	52	25		M16	3213-251
CAT50-SL25-4.00"	2	4.0"	25	65	24	25	M18	3213-252
CAT50-SL32-4.00"		4.0"	32	72	24	28	M20	3213-253
CAT50-SL40-4.70"		4.7"	40	90	30	32		3213-254



Mose Taper Holders

CAT-MTA


ORDER NO.	MT NO.	L	ØD	CODE NO.
CAT30-MTA2-60	2	60	32	3213-260
CAT30-MTA3-80	3	80	40	3213-261
CAT40-MTA2-60	2	60	32	3213-262
CAT40-MTA3-75	3	75	40	3213-263
CAT40-MTA4-90	4	90	50	3213-264
CAT50-MTA2-45	2	45	32	3213-265
CAT50-MTA3-45	3	45	40	3213-266
CAT50-MTA4-75	4	75	50	3213-267
CAT50-MTA5-105	5	105	65	3213-268

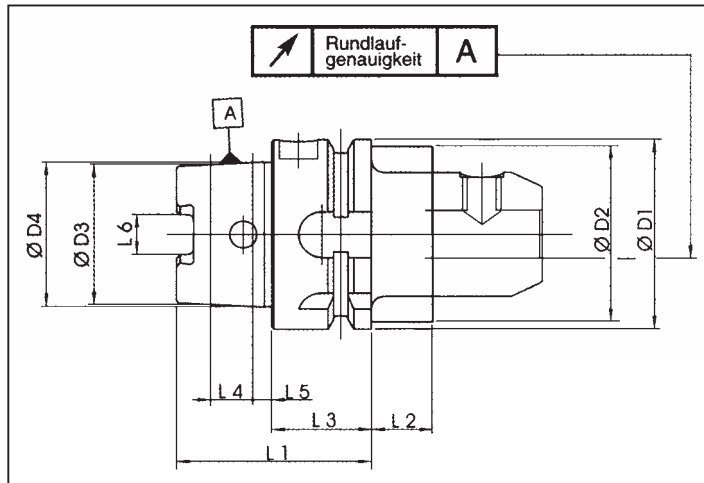


HSK-A63(DIN-69893) Tool Holder



VERTEX

Form A



Compared to the steep taper the HSK has the following advantages

- High repetition accuracy when clamping tools into spindle
- Fix axial positioning by flat contact surface
- Suitable for high speed cutting
- No pull stud necessary

Material

- Special Cast-hardening steel for highly stressed parts
- Surface hardness 58-2 HRC

Tensile strength in core min. 1000 N / mm²

DIN 69893

SIZE	$\varnothing D1$	$\varnothing D2$	$\varnothing D3$	$\varnothing D4$	L1	L2	L3	L4	L5	L6
HSK 63	63	53	46.53	48	58	16	26	14.7	6.3	12.54

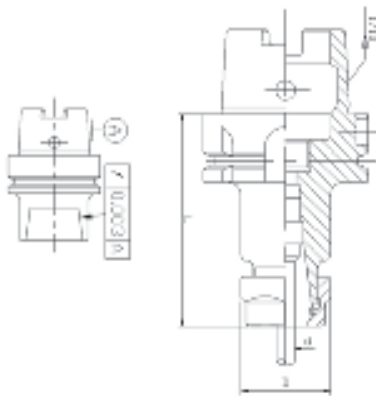


HSK-A63(DIN69893A) ER Collet Chucks

DIN69893 A

10000 R.P.M. G6.3

Caution: Excessive torque will damage the chuck, nut or collet.

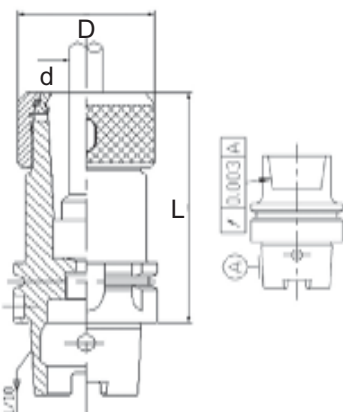


ORDER NO.	L	$\varnothing D$	$\varnothing D$ RANG	WEIGHT (kgs)	CODE NO.
HSK-A63-ER16-100	100	30	0.5-10	1.07	3217-100
HSK-A63-ER16-150	150	30	0.5-10	1.33	3217-101
HSK-A63-ER20-100	100	35	1.0-13	1.07	3217-102
HSK-A63-ER20-150	150	35	1.0-13	1.47	3217-103
HSK-A63-ER25-100	100	42	1.0-16	1.29	3217-104
HSK-A63-ER25-150	150	42	1.0-16	1.80	3217-105
HSK-A63-ER32-100	100	50	2.0-20	1.48	3217-106
HSK-A63-ER32-150	150	50	2.0-20	2.16	3217-107
HSK-A63-ER40-100	100	63	3.0-26	1.56	3217-108
HSK-A63-ER40-150	150	63	3.0-26	2.27	3217-109
HSK-A100-ER16-100	100	30	0.5-10		3217-110
HSK-A100-ER16-150	150	30	0.5-10		3217-111
HSK-A100-ER20-100	100	35	1.0-13		3217-112
HSK-A100-ER20-150	150	35	1.0-13		3217-113
HSK-A100-ER25-100	100	42	1.0-16	2.64	3217-114
HSK-A100-ER25-150	150	42	1.0-16	3.2	3217-115
HSK-A100-ER32-100	100	50	2.0-20	2.8	3217-116
HSK-A100-ER32-150	150	50	2.0-20	3.67	3217-117
HSK-A100-ER40-100	100	63	3.0-26		3217-118
HSK-A100-ER40-150	150	63	3.0-26		3217-119



HSK-A63(DIN69893A) OZ Collet Chucks

DIN69893 A



10000 R.P.M. G6.3

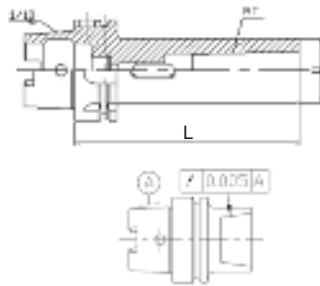
ORDER NO.	L	$\varnothing D$	$\varnothing D$ RANG	CODE NO.
HSK-A63-OZ25-100	100	60	2-25	3217-121
HSK-A63-OZ32-120	120	78	4-32	3217-122
HSK-A100-OZ25-100	100	60	2-25	3217-123
HSK-A100-OZ32-120	120	78	4-32	3217-124



HSK-A63 Morse Taper Holders

DIN69892 A

DIN 69892A



10000 R.P.M. G6.3

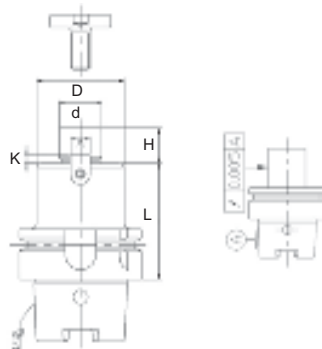
ORDER NO.	MT NO.	L	ØD	kgs	CODE NO.
HSK-A63-MTA1-100	1	100	25	1	3217-130
HSK-A63-MTA2-120	2	120	35	1.3	3217-131
HSK-A63-MTA3-140	3	140	40	1.6	3217-132
HSK-A63-MTA4-160	4	160	50	2.2	3217-133
HSK-A100-MTA1-110	1	100	25		3217-134
HSK-A100-MTA2-120	2	120	35		3217-135
HSK-A100-MTA3-150	3	140	40		3217-136
HSK-A100-MTA4-170	4	160	50		3217-137
HSK-A100-MTA5-200	5	200	65		3217-138



HSK-A63 Face Mill Holders

DIN69893 A

DIN 69893A



10000 R.P.M. G6.3

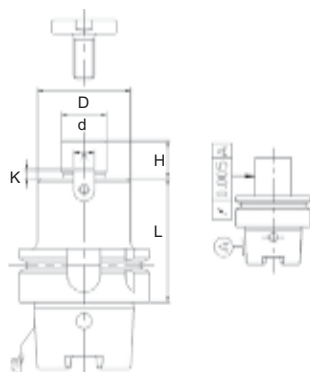
ORDER NO.	L	Ø d(h6)	ØD	H	K	W	CODE NO.
HSK-A63-FMA25.4-60	60	25.4	50	20	5	9.5	3217-140
HSK-A63-FMA25.4-120	120						3217-141
HSK-A63-FMA31.75-60	60	31.75	60	22	7	12.7	3217-142
HSK-A63-FMA31.75-120	120						3217-143
HSK-A63-FMA38.1-60	60	38.1	80	25	9	15.9	3217-144
HSK-A63-FMA38.1-120	120						3217-145
HSK-A100-FMA25.4-60	60	25.4	50	20	5	9.5	3217-146
HSK-A100-FMA25.4-120	120						3217-147
HSK-A100-FMA31.75-60	60	31.75	60	22	7	12.7	3217-148
HSK-A100-FMA31.75-120	120						3217-149
HSK-A100-FMA31.8-60	60	38.1	80	25	9	15.9	3217-150
HSK-A100-FMA31.8-120	120						3217-151
HSK-A100-FMA50.8-60	60	50.8	100	28	12	15.9	3217-152
HSK-A100-FMA50.8-120	120						3217-153



HSK-A63 Face Mill Holders

DIN69893 A0

DIN 69893A



10000 R.P.M. G6.3

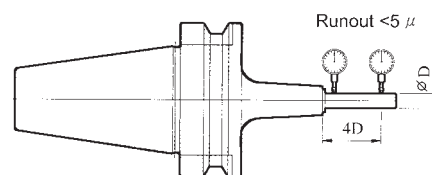
ORDER NO.	L	Ø d(h6)	ØD	H	K	W	CODE NO.
HSK-A63-FMB22-50	50	22	48	18	5	10	3217-156
HSK-A63-FMB22-120	120						3217-157
HSK-A63-FMB27-60	60	27	60	20	6	12	3217-158
HSK-A63-FMB27-120	120						3217-159
HSK-A63-FMB32-60	60	32	72	22	7	14	3217-160
HSK-A63-FMB32-120	120						3217-161
HSK-A63-FMB40-60	60	40	80	25	8	16	3217-162
HSK-A63-FMB40-120	120						3217-163
HSK-A100-FMB22-50	50	22	48	18	5	10	3217-164
HSK-A100-FMB22-120	120						3217-165
HSK-A100-FMB27-60	60	27	60	20	6	12	3217-166
HSK-A100-FMB27-120	120						3217-167
HSK-A100-FMB32-60	60	32	72	22	7	14	3217-168
HSK-A100-FMB32-120	120						3217-169
HSK-A100-FMB40-60	60	40	80	25	8	16	3217-170
HSK-A100-FMB40-120	120						3217-171



5 μ
30.000
rpm



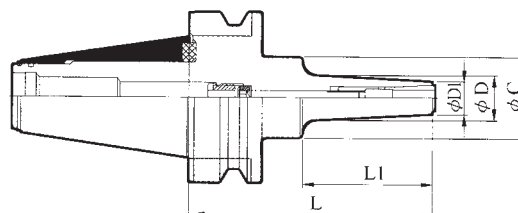
- Smallest outer diameter in the world: $\phi 12$; this can solve the difficulties during thin processing on mold manufacture.
- Collets with different sizes can be used on all kind of end mills, reamers, drills and tapping below 6m/m.
- High speed balancing :30,000rpm; G2.5
- Runout: <5 μ (Length 4D)



Slim Collet Chuck With Double Face Contact

DC Collet System

5 μ
30.000
rpm



- For the features of double face contact.
- Runout: below 0.005mm.(length 4D)
- Smallest outer diameter in the world: $\phi 12$ (Collet inside diameter $\phi 1.75 \sim \phi 6$)
- Max speed: 30,000rpm;G2.5.

ORDER NO.	Spindle	L	L1	D	D1	C	WEIGHT (kg)	CODE NO.
BTD30-DC6-60	BT30	60	38	16	12	-	0.8	3218-040
BTD30-DC6-90	BT30	90	50	17	12	30	0.9	3218-041
BTD40-DC6-60	BT40	60	33	16	12	-	1	3218-042
BTD40-DC6-90	BT40	90	48	17	12	30	1.2	3218-043

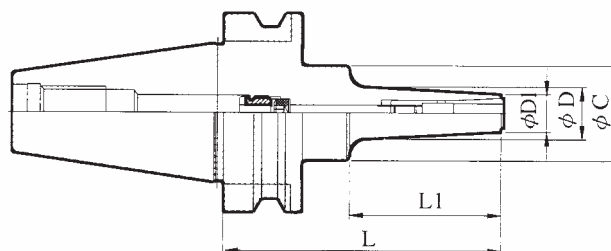


MAS BT30/40 Collet Chuck



VERTEX

DC Collet System



- Runout: below 0.005mm.(length 4D)
- Smallest outer diameter in the world : $\phi 12$ (Collet inside diameter $\phi 1.75 \sim \phi 6$)
- Max speed :30.000rpm;G2.5.

ORDER NO.	L	L1	D	D1	C	WEIGHT(kg)	CODE NO.
BT30-DC6-60	60	38	16	12	-	0.5	3218-044
BT30-DC6-90	90	50	17	12	30	0.7	3218-045
BT40-DC6-60	60	33	16	12	-	1.1	3218-046
BT40-DC6-90	90	48	17	12	30	1.2	3218-047



Cylindrical Shank Of DC Slim Chuck

DC Collet System



Fig. 1

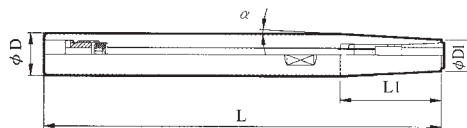


Fig. 2

- Runout: below 0.005mm.(length 4D)
- Smallest outer diameter in the world : $\phi 12$ (Collet inside diameter $\phi 1.75 \sim \phi 6$)
- Using anti-vibration material, surface hardness HRC 65°

ORDER NO.	Fig	L	L1	D	D1	α	WEIGHT(kg)	CODE NO.
ST12-DC6-120	1	120	-	12	12	-	0.4	3218-048
ST16-DC6-150	2	150	38	16	12	3°	0.4	3218-049
ST20-DC6-200	2	200	76	20	12	3°	0.6	3218-050
ST25-DC6-250	2	250	124	25	12	3°	0.9	3218-051



Set Of DC Collets And Collet Chuck

DC Collet System



ORDER NO.	Collet Chuck	Collets	Spanner	WEIGHT(kg)	CODE NO.
SST12-DC6-120E	ST12-DC6-120	EACH SET	30109-205	0.7	3218-052
SST16-DC6-150E	ST16-DC6-150	DC6-3E X 1pc	30109-205	0.7	3218-053
SST20-DC6-200E	ST20-DC6-200	DC6-4E X 1pc	30109-205	1.1	3218-054
SST25-DC6-250E	ST25-DC6-250	DC6-6E X 1pc	30109-205	1.5	3218-055

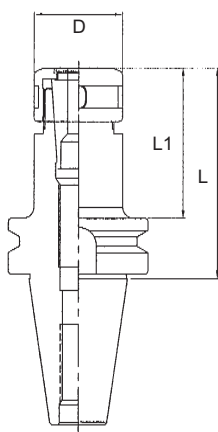


BT-SK Collet Chuck System



VERTEX

JIS STD.



- THE SK CHUCK IS ACCORDING TO THE DESIGN OF ANGEL 8 WITH HIGH ACCURACY AND HIGH GRIPPING RANGE. THE GRIPPING TORQUE IS HIGHER THAN STANDARD ER CHUCK.
- THE DYNAMIC BALANCE OF SK CHUCK CAN BE REACHED 15000RPM X 2.5G.

ORDER NO.	BT TYPE	COLLET TYPE	COLLET SIZE	D	L	L1	WEIGHT (kgs)	CODE NO.
SKB-201	BT-30-SK6-60	SK6	2-6	20	60	38	0.5	3218-600
SKB-202	BT-30-SK6-90	SK6	2-6	20	90	68	0.55	3218-601
SKB-203	BT-30-SK10-60	SK10	2-10	28	60	38	0.5	3218-602
SKB-204	BT-30-SK10-90	SK10	2-10	28	90	68	0.7	3218-603
SKB-205	BT-30-SK16-60	SK16	3-16	40	60	38	0.6	3218-604
SKB-206	BT-30-SK16-90	SK16	3-16	40	90	68	0.7	3218-605
SKB-207	BT-40-SK6-60	SK6	2-6	20	60	33	0.9	3218-606
SKB-208	BT-40-SK6-90	SK6	2-6	20	90	63	1	3218-607
SKB-209	BT-40-SK6-120	SK6	2-6	20	120	93	1.2	3218-608
SKB-210	BT-40-SK10-60	SK10	2-10	28	60	33	1	3218-609
SKB-211	BT-40-SK10-90	SK10	2-10	28	90	63	1.1	3218-610
SKB-212	BT-40-SK10-120	SK10	2-10	28	120	93	1.2	3218-611
SKB-213	BT-40-SK10-150	SK10	2-10	28	150	123	1.3	3218-612
SKB-214	BT-40-SK16-60	SK16	3-16	40	60	33	1.2	3218-613
SKB-215	BT-40-SK16-90	SK16	3-16	40	90	63	1.3	3218-614
SKB-216	BT-40-SK16-120	SK16	3-16	40	120	93	1.4	3218-615
SKB-217	BT-40-SK16-150	SK16	3-16	40	150	123	1.5	3218-616
SKB-218	BT-40-SK20-60	SK20	3-20	50	60	33	1.2	3218-617
SKB-219	BT-40-SK20-90	SK20	3-20	50	90	63	1.3	3218-618
SKB-220	BT-40-SK20-120	SK20	3-20	50	120	93	1.4	3218-619
SKB-221	BT-40-SK20-150	SK20	3-20	50	150	123	1.5	3218-620
SKB-222	BT-40-SK25-80	SK25	6-25	55	80	53	1.5	3218-621
SKB-223	BT-40-SK25-100	SK25	6-25	55	100	73	1.65	3218-622
SKB-224	BT-50-SK6-100	SK6	2-6	20	100	62	3.6	3218-623
SKB-225	BT-50-SK6-150	SK6	2-6	20	150	112	4	3218-624
SKB-226	BT-50-SK10-100	SK10	2-10	28	100	62	3.6	3218-625
SKB-227	BT-50-SK10-150	SK10	2-10	28	150	112	4	3218-626
SKB-228	BT-50-SK16-100	SK16	3-16	40	100	62	4	3218-627
SKB-229	BT-50-SK16-150	SK16	3-16	40	150	112	4.5	3218-628
SKB-230	BT-50-SK20-100	SK20	3-20	50	100	62	4.3	3218-629
SKB-231	BT-50-SK20-150	SK20	3-20	50	150	112	5.3	3218-630
SKB-232	BT-50-SK25-100	SK25	6-25	55	100	62	4.5	3218-631
SKB-233	BT-50-SK25-150	SK25	6-25	55	150	112	5.5	3218-632



Set Of SK Collet And MAS BT Chuck

JIS STD.

15000 R.P.M.



SK COLLET SET

METRIC RANGE SET SIZE
SK06/5pcs : Ø2, 3, 4, 5, 6
SK10/8pcs : Ø3, 4, 5, 6, 7, 8, 9, 10
SK16/8pcs : Ø3, 4, 6, 8, 10, 12, 14, 16
SK20/8pcs : Ø4, 6, 8, 10, 12, 14, 16, 20
SK25/7pcs : Ø6, 8, 10, 12, 16, 20, 25

ORDER NO.	BT TYPE	COLLET TYPE	SET RANGE	COLLET PCS	WEIGHT (kg)	CODE NO.
SKB-301	BT-30-SK6-60L	SK6	2-6	5	1.3	3218-640
SKB-302	BT-30-SK6-90L	SK6	2-6	5	1.45	3218-641
SKB-303	BT-30-SK10-60L	SK10	3-10	8	1.7	3218-642
SKB-304	BT-30-SK10-90L	SK10	3-10	8	1.9	3218-643
SKB-305	BT-30-SK16-60L	SK16	3-16	8	2.5	3218-644
SKB-306	BT-30-SK16-90L	SK16	3-16	8	2.8	3218-645
SKB-307	BT-40-SK6-60L	SK6	2-6	5	2.1	3218-646
SKB-308	BT-40-SK6-90L	SK6	2-6	5	2.3	3218-647
SKB-309	BT-40-SK10-60L	SK10	3-10	8	2.6	3218-648
SKB-310	BT-40-SK10-90L	SK10	3-10	8	2.8	3218-649
SKB-311	BT-40-SK16-60L	SK16	3-16	8	3	3218-650
SKB-312	BT-40-SK16-90L	SK16	3-16	8	3.3	3218-651
SKB-313	BT-40-SK20-60L	SK20	4-20	8	3.8	3218-652
SKB-314	BT-40-SK20-90L	SK20	4-20	8	4.1	3218-653
SKB-333	BT-40-SK25-80L	SK25	6-25	7	4.5	3218-654



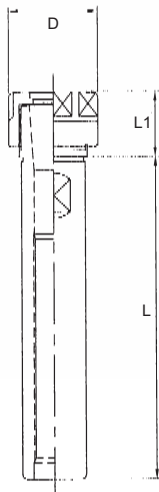
ST-SK Straight Chuck

JIS STD.

15000 R.P.M.



VERTEX



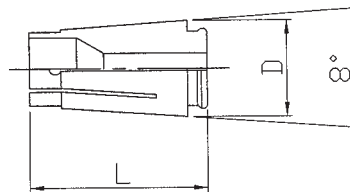
ORDER NO.	TYPE	COLLET	D	L	L1	WEIGHT(kg)	CODE NO.
SKS-210	ST-20-SK6-100	SK6	20	100	20	0.25	3218-660
SKS-211	ST-20-SK6-150	SK6	20	150	20	0.3	3218-661
SKS-212	ST-20-SK10-100	SK10	28	100	20	0.3	3218-662
SKS-213	ST-20-SK10-150	SK10	28	150	20	0.45	3218-663
SKS-214	ST-20-SK10-200	SK10	28	200	20	0.55	3218-664



Set Of SK Collet And Straight Chuck

JIS STD.

15000 R.P.M.



SK COLLET SET

METRIC RANGE SET SIZE

SK06/5pcs : Ø2, 3, 4, 5, 6

SK10/8pcs : Ø3, 4, 5, 6, 7, 8, 9, 10

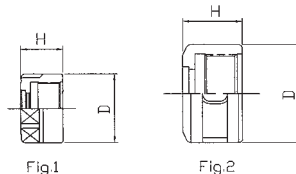
ORDER NO.	ST TYPE	COLLET	SET RANGE	COLLET SET	WEIGHT (kg)	CODE NO.
SKS-231	ST-20-SK6-100	SK6	2-6	5	0.7	3218-670
SKS-232	ST-20-SK6-150	SK6	2-6	5	0.8	3218-671
SKS-233	ST-20-SK10-100	SK10	3-10	8	1.1	3218-672
SKS-234	ST-20-SK10-150	SK10	3-10	8	1.3	3218-673



SK Nut And Wrench

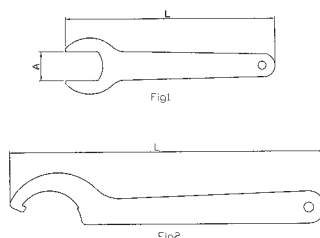
SK NUT

ORDER NO.	FIG	COLLET TYPE	D	H	WEIGHT (kg)	CODE NO.
SKN-601	1	SK06	19.5	15	0.05	3218-680
SKN-101	1	SK10	28	17	0.05	3218-681
SKN-161	2	SK16	40	24	0.08	3218-682
SKN-201	2	SK20	50	25	0.1	3218-683
SKN-251	2	SK25	55	30	0.12	3218-684



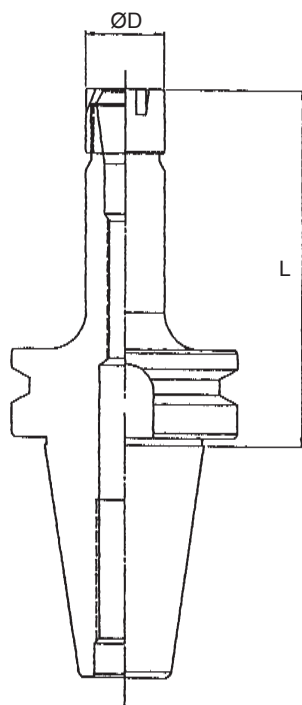
SK WRENCH

ORDER NO.	FIG	COLLET TYPE	D	H	WEIGHT (kg)	CODE NO.
SKW-601	1	SK06	18	130	0.08	3218-690
SKW-101	1	SK10	25	140	0.08	3218-691
SKW-161	2	SK16	X	195	0.2	3218-692
SKW-201	2	SK20	X	228	0.22	3218-693
SKW-251	2	SK25	X	228	0.22	3218-694

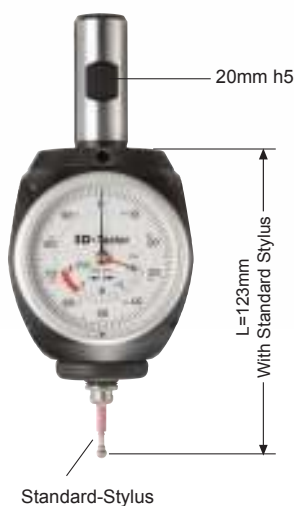




ULTRA PRECISION TYPE
MAX. SPEED: 15,000RPM; G2.5
DYNAMIC BALANCE TESTED

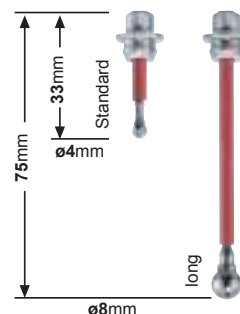
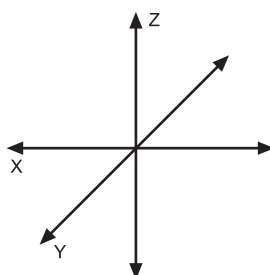


ORDER NO.	L	ØD	COLLET	WEIGHT (kg)	CODE NO.
BT30-ER11-60-B	60	19	ER11	0.5	3033-500
BT30-ER11-100-B	100	19	ER11	0.55	3033-501
BT30-ER16-60-B	60	28	ER16	0.5	3033-502
BT30-ER16-100-B	100	28	ER16	0.7	3033-503
BT30-ER20-60-B	60	34	ER20	0.55	3033-504
BT30-ER20-100-B	100	34	ER20	0.8	3033-505
BT30-ER25-60-B	60	42	ER25	0.6	3033-506
BT30-ER32-60-B	60	50	ER32	0.65	3033-507
BT40-ER11-70-B	70	19	ER11	1	3033-509
BT40-ER11-100-B	100	19	ER11	1.1	3033-510
BT40-ER16-70-B	70	28	ER16	1.1	3033-511
BT40-ER16-100-B	100	28	ER16	1.2	3033-512
BT40-ER20-70-B	70	34	ER20	1.2	3033-514
BT40-ER20-100-B	100	34	ER20	1.4	3033-515
BT40-ER25-70-B	70	42	ER25	1.2	3033-518
BT40-ER25-100-B	100	42	ER25	1.45	3033-519
BT40-ER32-70-B	70	50	ER32	1.3	3033-521
BT40-ER32-100-B	100	50	ER32	1.5	3033-522
BT30-ER11M-100-B	100	16	ER11	0.5	3033-523
BT30-ER16M-100-B	100	22	ER16	0.55	3033-524
BT30-ER20M-100-B	100	28	ER20	0.65	3033-525
BT40-ER11M-100-B	100	16	ER11	1.05	3033-526
BT40-ER16M-100-B	100	22	ER16	1.1	3033-527
BT40-ER20M-100-B	100	28	ER20	1.2	3033-528



Find your exact zero points in all three axes in seconds with the new distance measuring scale (graduated and analogue).

- Black scale for radial deflection.
- Red scale for axial deflection
- Precise and effortless caliper of fixtures and workpiece edges.
- Setting of NC-programme zero points in seconds.
- Measuring of clamped workpieces.
- Generous overrun allowances prevent damage to Taster stylus.
- Easy and precise change of stylus.
- Weight: 0.93KGS



STYLUS

Change stylus in seconds

No screws or special tools required

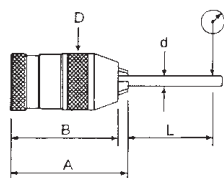
Easy precision plug-in mechanism

ORDER NO.	TYPE	WEIGHT	CODE NO.
V-3D-05	ø4x33 standard stylus	10g	3219-005
V-3D-06	ø8x75 long stylus	15g	3219-006

TYPE	ACCURACY
3D-Taster	0.01mm



Integrated Type Keyless Drill Chucks



ORDER NO.	Clamping Capacity		Taper	OUTER Ø / mm	WEIGHT (kgs)	CODE NO.
	mm	inch				
INT-8-CAT30	0.5-8	1/64"-1/8"	CAT30	Ø35	0.8	3301-073
INT-13-CAT30	0.5-13	1/64"-1/2"		Ø51.5	1	3301-074
INT-8-CAT40	0.5-8	1/64"-1/8"	CAT40	Ø35	1.32	3301-075
INT-13-CAT40	0.5-13	1/64"-1/2"		Ø51.5	2.1	3301-076
INT-16-CAT40	3-16	1/8"-5/8"		Ø58	2.26	3301-077
INT-13-CAT50	0.5-13	1/64"-1/2"	CAT50	Ø51.5	3.95	3301-078
INT-16-CAT50	3-16	1/8"-5/8"		Ø58	4.2	3301-079

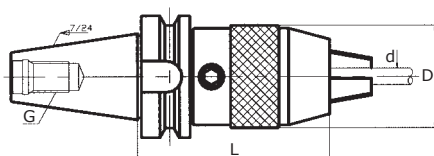


Integrated Type Keyless Drill Chucks

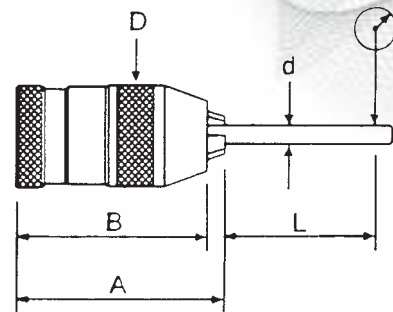
RL type keyless drill chuck with BT SHANK



- RL type drill has reinforce torque design to increase more clamping capacity.
- Right turn and left turn allowable.
- No sudden drop when stop or suddenly shift to different direction.
- Highest speed 6000rpm.
- Shorten the shank length which is stronger than traditional design improves the total rigidity.



ORDER NO.	Clamping Capacity mm / d	L	D	G	CODE NO.
BT40-VRL13	0.5-13	95	50	M16	3301-090
BT40-VRL16	3-16	113	57	M16	3301-091
SK40-VRL13	0.5-13	85	50	M16	3301-092
SK40-VRL16	3-16	95	57	M16	3301-093



STANDARD ACCES.

The main-shafts is of integrated type, which is much more superior than the traditional design.

The major features are as follows:

- Extremely rigid construction.
 - The accumulative tolerances can be reduced to a minimum, since the traditional mechanism requiring an ARBOR to connect the Drill Chucks which will generate the accumulative tolerances.
- The Integrated type Keyless Drill Chuck is designed to solve this problem totally.
- Prevent the Drill Chucks from falling out.
 - Extremely safe in operation.

ITEM NO.	d mm	L mm	Max Tolerance mm	Torque kgf-cm
INT-8	3	25	0.05	160
	6			
	8	30		
INT-10	3	25	0.05	260
	6			
	10	30		
INT-13	5	30	0.05	400
	10			
	13	25		
Int-16	5	25	0.05	480
	10			
	16	30		

ORDER NO.	Clamping Capacity		Female Taper DIN or Jacobs	STD	OUTER Ø / mm	Length		WEIGHT (kgs)	CODE NO.
	Ø mm	Ø inch				Open B mm	Closed A mm		
INT-8-MT-2	0-8	0-5/16"	MT-2		35	140	148	0.8	3301-030
INT-8-JC-20	0-8	0-5/16"	JC-20		35	124	132	0.8	3301-031
INT-8-BT30	0.5-8	1/64"-1/8"	BT30		35			1	3301-070
INT-8-BT40	0.5-8	1/64"-1/8"	BT40		51.5			1.5	3301-072
INT-8-NT30	0.5-8	1/64"-1/8"	NT30		51.5			0.8	3301-080
INT-8-NT40	0.5-8	1/64"-1/8"	NT40		51.5			1.3	3301-081
INT-13-R8	1-13	0-1/2"	R8		51.5	183	175	1.5	3301-032
INT-13-MT2	1-13	0-1/2"	MT-2		51.5	184	172	1.3	3301-082
INT-13-MT3	1-13	0-1/2"	MT-3		51.5	182	194	1.4	3301-033
INT-13-MT4	1-13	0-1/2"	MT-4		51.5	182	194	1.8	3301-034
INT-13-JC-20	1-13	0-1/2"	JC-20		51.5	138	150	1.4	3301-035
INT-13-JC-25	1-13	0-1/2"	JC-25		51.5	138	150	1.6	3301-036
INT-13-JC-32	1-13	0-1/2"	JC-32		51.5	138	150	1.8	3301-037
INT-13-NT30	1-13	0-1/2"	NT-30		51.5	138	150	1.4	3301-038
INT-13-NT40	1-13	0-1/2"	NT-40	DIN 2080	51.5	98	109	1.8	3301-039
INT-13-BT30	0.5-13	1/64"-1/2"	BT30		51.5			1.4	3301-071
INT-13-BT40	1-13	0-1/2"	BT-40	ISO	51.5	98	109	2	3301-040
INT-13-BT50	1-13	0-1/2"	BT-50	ISO	51.5	109	120	4.7	3301-041
INT-13-NT50	1-13	0-1/2"	NT-50		51.5			4.22	3301-059
INT-16-R8	3-16	1/8"-5/8"	R8		58	188	202	1.9	3301-042
INT-16-MT3	3-16	1/8"-5/8"	MT3		58	188	202	1.9	3301-043
INT-16-MT4	3-16	1/8"-5/8"	MT4		58	188	202	2	3301-044
INT-16-JC-20	3-16	1/8"-5/8"	JC-20		58	140	155	1.8	3301-045
INT-16-JC-25	3-16	1/8"-5/8"	JC-25		58	150	165	1.7	3301-046
INT-16-JC-32	3-16	1/8"-5/8"	JC-32		58	150	165	2.2	3301-047
INT-16-NT40	3-16	1/8"-5/8"	NT-40	ISO	58	116	130	2.6	3301-049
INT-16-BT40	3-16	1/8"-5/8"	BT-40	ISO	58	116	130	2.5	3301-050
INT-16-BT50	3-16	1/8"-5/8"	BT-50		58	126	140	5	3301-051
INT-16-NT50	3-16	1/8"-5/8"	NT-50		58			4.5	3301-056

Please notify Taper or Jacobs size when ordering.



Keyless Drill Chucks

TYPE: XHSP

SPECIAL HEAVY DUTY TYPE



VERTEX



OPTIONAL ACCES.

- Special design & manufacture against for super heavy torque(Clamping capacity) use.
- Owing to inspecting strictly & with excellent RUNOUT Accuracy and quality guanteed the gripping power is double than the general brand.
- Avoid the drill dropped when used in instaneous change of direction and equipped with spanner hole for tightening perfect safety.
- Especially suitable for CNC machining center & milling machine use.
- Accuracy: 50mm length within 0.05mm
- The key is optional

Unit:mm

ORDER NO.	TYPE	Clamping Capacity		Female Taper DIN or Jacobs	OUTER Ø / mm	Length		Wt g	QTY Pcs./ Cu-Ft	N.W/G.W kgs	CODE NO.
		Ø mm	Ø inch			Open B mm	Closed A mm				
11015	8XHSP	0-8	0-5 / 16"	B10	36	61	69	320	40/0.6	13/14	3302-002
11016				J1	36	61	69	320	40/0.6	13/14	3302-003
11017				B12	36	61	69	320	40/0.6	13/14	3302-004
11018	10XHSP	0-10	0-3 / 8"	J33	43	81	92	700	40/0.6	28/29	3302-005
11019				J2S	43	81	92	700	40/0.6	28/29	3302-006
11020				B12	43	81	92	700	40/0.6	28/29	3302-007
11021				B16	43	81	92	700	40/0.6	28/29	3302-008
11025	13XHSP	0-13	0-1 / 2"	J6	51.5	92	103	1030	30/0.6	31/32	3302-009
11026				J33	51.5	92	103	1035	30/0.6	31/32	3302-010
11027				B16	51.5	92	103	1030	30/0.6	31/32	3302-011
11028	16XHSP	3-16	1/8 - 5/8"	J6	58	95	108	1450	24/0.6	35/36	3302-012
11029				B16	58	95	108	1450	24/0.6	35/36	3302-013
11030				B18	58	95	108	1450	24/0.6	35/36	3302-014
11035				J3	58	95	108	1450	24/0.6	35/36	3302-015
17000	6XHSP	0.5-6.5	1/64"- 1/4"	B12	34	61	69	320	8/0.6	26/27	3304-010
17002				J1	34	61	69	320	8/0.6	26/27	3304-011
17004				B10	34	61	69	320	8/0.6	26/27	3304-012
11031	Key	13XHSP									3304-001
11032		16XHSP									3304-002
11033		8XHSP									3304-003
11034		10XHSP									3304-004



Keyless Drill Chucks

TYPE: H

STANDARD TYPE



- Industrial design especially for life and safety while in operation.
- All hardened parts ensure long term for milling machines and drilling.
- Accuracy: 35 m/m length within 0.08 m/m

Unit:mm

ORDER NO.	TYPE	Clamping Capacity		Female Taper DIN or Jacobs	OUTER Ø mm	Length		Wt g	CODE NO.
		Ø mm	Ø inch			Open B mm	Closed A mm		
11061	6H	0-6.5	0-1 / 4"	J1	34	61	69	320	3302-030
11062				B10	34	61	69	320	3302-031
11063	8H	0-8	0-5 / 16"	J1	34	61	69	340	3302-032
11064				B10	34	71	69	340	3302-033
11065	10H	0-10	0-3 / 8"	J2S	42.5	81	92	700	3302-034
11066				J33	42.5	81	92	700	3302-035
11067				B12	42.5	81	92	705	3302-036
11068				B16	42.5	81	92	705	3302-037
11070	13H	0-13	0-1 / 2"	J6	50.5	92	103	1030	3302-039
11071				J33	50.5	92	103	1035	3302-040
11072				B16	50.5	92	103	1030	3302-041
11073	16H	3-16	1/8 - 5/8"	J6	50.5	92	103	1030	3302-042
11074				B16	50.5	92	103	1030	3302-043
11075				B18	50.5	97	108	1040	3302-044



Extremely high accuracy and precision design, suitable for CNC machines and machine center. All parts are ground, heat treated, surface treated and under specific QC condition.



ORDER NO.	Size	Capacity		Taper Mount No DIN or Jacobs	Length(m/m)		Outer Dia (m/m)	Weight (g)	CODE NO.
		mm	inch		Open	Closed			
12201-1	8S	0-8	0-5/16	JT1	68	76	38	420	3302-060
12201-2				JT2S	68	76	38	420	3302-061
12201-3				B10	68	76	38	420	3302-062
12201-4				B12	68	76	38	420	3302-063
12202-1	10S	0-10	0-3/8	JT2	80	92	43	640	3302-064
12202-2				JT33	80	92	43	640	3302-065
12202-3				B10	80	92	43	640	3302-066
12202-4				B12	80	92	43	640	3302-067
12203-1	13S	0-13	0-1/2	JT33	90	102	49	970	3302-068
12203-2				JT6	90	102	49	970	3302-069
12203-3				B12	90	102	49	970	3302-070
12203-4				B16	90	102	49	970	3302-071
12205-1	16S	3-16	1/8-5/8	JT6	97	110	55	1300	3302-073
12205-2				JT3	97	110	55	1300	3302-074
12205-3				B16	97	110	55	1300	3302-075
12205-4				B18	97	110	55	1300	3302-076



Keys



ORDER NO.	Type	Dmm	Lmm	Weight(g)	Packing	CODE NO.
14001	T1	3.2	35	20	Unpacked	3304-100
14002	T2	4	42	40		3304-101
14003	T3	5.5	44	45		3304-102
14004	T4	S2	45	55		3304-103
14005	T5	6.5	45	50		3304-104
14007	T7	8	50	80		3304-106
14008	T8	9.5	65	150		3304-107
14009	T9	11	100	320		3304-108
14010	P1	4	42	40		3304-109
14011	P2	5.5	44	45		3304-110
14012	P3	6	45	55		3304-111
14013	P4	6.5	45	50		3304-112
14014	P5	7	45	50		3304-113
14015	P6	8	50	80		3304-114
14016	P7	9.5	65	150		3304-115
14101	CK1	5/32	361	25		3304-117
14102	CK2	1/4	-	-		3304-118
14104	CK4	3/8	74	180		3304-120
14105	K30	15/64	43	40		3304-121
14106	K32	1/4	50	60		3304-122
14108	KG	1/4	35	25		3304-124



Key Type Drill Chucks

TYPE: G



VERTEX



- Representative products, super precision durable & rigity
- Big outside diameter suit for heavy duty
- The nut and jaws adopt AISI-52100 (bearing steel) and heat-treated, durability the precision can be lssted.
- The taper is precision ground, advance the precision.
- Accuracy: 90mm length within 0.08mm
- With keys

ORDER NO.	TYPE	Clamping Capacity		Female Taper DIN or Jacobs	OUTER Ø / mm	Length		Wt g	Key Size	QTY Pcs./ Cu-Ft	N.W/G.W kgs	CODE NO.
		mm	inch			Open B mm	Closed A mm					
10006	G-6H	0.5-6.5	1/64"-1/4"	J1	32	40	50	200	CK3	100/0.82	20/21	3303-001
10017	G-10XH	0.5-10	1-64"-3/8"	J2	41.5	50.5	64	390	CK4	60/0.85	24/25	3303-003
10018				J2S	41.5	50.5	64	390	CK4	60/0.85	24/25	3303-004
10050	G-13XH	0.5-13	1/64"-1/2"	J6	56	69	82	800	P6	36/0.83	30/31	3303-006
10051				B16	56	69	82	800	P6	36/0.83	30/31	3303-007
10052				J33	56	69	82	800	P6	36/0.83	30/31	3303-008
10068	G-16XH	1-16	1/32"-5/8"	J3	65	78	96	1000	P7	24/0.84	24/25	3303-009
10070				B18	65	78	96	1000	P7	24/0.84	24/25	3303-010
10074	G-19XH	3-19	1/8"-3/4"	J4	74	89	126	2150	P7	18/0.83	39/40	3303-011



Ball Bearing Key Type Super Chucks

TYPE: H



- Suitable for heavy duty drilling use.
- By using anti-thrust bearing to increase the gripping power so that high speed drilling can be performed.
- All parts hardened by heat treatment and precision ground precision can be lasted, super clamping power.
- Accuracy:100m/m length is within 0.08m/m
- With keys

ORDER NO.	TYPE	Clamping Capacity		Female Taper DIN or Jacobs	OUTER Ø / mm	Length		Wt g	Key Size	CODE NO.
		mm	inch			Open B mm	Closed A mm			
12011	10BXH	1-10	1/32"-3/8"	J2S	45	56	64	390	P4	3303-030
12006	13BXH	1-13	1/32"-1/2"	J3	62	75	95	1200	P6	3303-031
12001				J6						3303-032
12002				J33						3303-033
12003	16BXH	1-16	1/32"-5/8"	J3	65	81	101	1500	P7	3303-034
12005	19BXH	1-19	1/32"-3/4"	J4	74	100	130	2150	P7	3303-036
12007	25BXH	5-25	3/16"-1"	J5	93	112	153	4100	T9	3303-037



- Suitable for use on heavy duty & extra heavy duty.
- For milling machine, lathe, drill machine & wood working machine.
- With keys

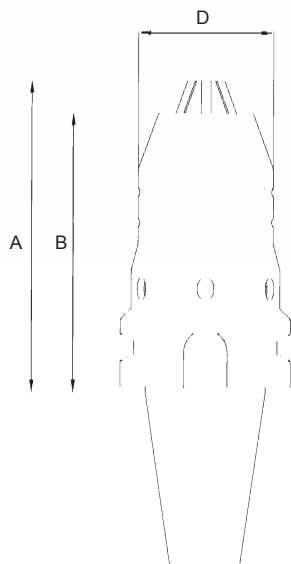
ORDER NO.	TYPE	Clamping Capacity		Female Taper DIN or Jacobs	Female Thread Inch or metric	OUTER Ø / mm	Length		Wt g	Key Size	CODE NO.
		mm	inch				Open B mm	Closed A mm			
10001	4H	0.5-4	1/64"-5/32"	JO		22	29	35	80	T1	3303-060
10002B	5HB	0.5-6		5D		27.5	33	43	100	T2A	3303-061
10003	6H	0.5-6.5	1/64"-1/4"	J1		32	40	50	190	T2	3303-062
10004				B10		32	40	50	190	T2	3303-063
10010	10H	1-10	1/32"-3/8"	J2		38	50.5	64	290	T3	3303-065
10010-3					1/2-20	38	50.5	64	290	T3	3303-065-3
10011				J2S		38	50.5	64	290	T3	3303-066
10012				B12		38	50.5	64	290	T3	3303-067
10038	13H	1-13	1/32"-1/2"	J2S		47	65	81	520	T5	3303-071
10038-2					3/8-24	47	65	81	520	T5	3303-071-2
10038-3					1/2-20	47	65	81	520	T5	3303-071-3
10039				J6		47	65	81	520	T5	3303-072
10040				B16		47	65	81	520	T5	3303-073
10041				J33		47	65	81	520	T5	3303-074
10061	16H	1-16	1/32"-5/8"	J6		56	78	96	800	T7	3303-077
10062				J3		56	78	96	800	T7	3303-078
10063				B16		56	78	96	800	T7	3303-079
10063-2					1/2-20	56	78	96	800	T7	3303-079-2
10063-3					5/8-16	56	78	96	800	T7	3303-079-3
10064				B18		56	78	96	800	T7	3303-080
10072	19H	3-19	1/8"-3/4"	B22		67.5	89	126	1570	T8	3303-083
10073				J3		67.5	89	126	1570	T8	3303-084
10046	13XH	1-13	1/32"-1/2"	J6	1/2-20	52	69	82	770	T7	3303-086
10047				B16	1/2-20	52	69	82	770	T7	3303-087
10048				J33	1/2-20	52	69	82	770	T7	3303-088
10079	19XH	1-19		J4		69	94	132	1700	T8	3303-089

Material Analysis Table

PART NO.	PART NAME	MATERIAL	HEAT TREATED
1	Body	JIS-4051 SAE 1045	HRC45-48
2	Case	JIS-4018 SAE 1018	HRC38-40
3	Jaw	JIS-4051 SAE 1045	HRC52±2
4	Nut	JIS-4051 SAE 1045	HRC61±2

Run-out Accuracy & Torque Inspection Table

Type	4H	5H	6.5H	10H	13H	16H	19H	13XH	19XH
Ødmm	3.5	4.5	6	9	12	15	18	12	18
Lmm	60	80	90	110	140	150	150	140	150
L1mm	40	60	70	85	110	120	120	110	120
Max Run-out	0.15	0.15	0.15	0.15	0.15	0.15	0.15	0.15	0.15
Torque kg-m	18	20	45	75	85	250	300	190	300



- The shank and keyless drill chuck are combined as one body so that the drill chuck will not be fallen out when heavy cutting is being performed.
- High precision can be maintained over a long period of time.
- The drill will not be dropped out when the main spindle of machine is instantly stopped.
- (1) 2-way machining function-clockwise (CW) and counter-clockwise (CCW).
- (2) Built in torque setting and anti-loose device.
- (3) External hook locking type doesn't need a hex wrench which is ease to be worn out and became slippery.
- (4) Fast locking ring outside the arbor.
- The traditional or conventional holding needs a lot of chucks, the cost is very high.
New tech brings you convenience and the lowest cost.
- No more frequently change, save your time and money.
- The tolerance can reach to 0.05mm or better.
- Suit for every kind of machine tool cutters. Capable of drilling, tapping, twist milling and so on.

ORDER NO.	Mount Type	Size	Capacity		Dimensions			Weight (g)	CODE NO.
			mm	inch	Close A mm	Open B mm	sleeve D mm		
PNT-8-BT-30	BT30	8mm	0-8	0-5/16	92	83	37.5	820	3303-151
PNT-13-BT-30	BT30	13mm	0-13	0-1/2	115	102	50		3303-152
PNT-8-BT-40	BT40	8mm	0-8	0-5/16	96	87	37.5		3303-153
PNT-13-BT-40	BT40	13mm	0-13	0-1/2	115	102	50	1900	3303-154
PNT-16-BT-40	BT40	16mm	3-16	1/8-5/8	121.5	108.5	57		3303-155
PNT-8-BT-50	BT50	8mm	0-8	0-5/16	106	98	37.5		3303-156
PNT-13-BT-50	BT50	13mm	0-13	0-1/2	126.2	115.5	50		3303-157
PNT-16-BT-50	BT50	16mm	3-16	1/8-5/8	132.5	119.5	57		3303-158