

							
200 White	201 White	202 White	203 White	6935 Ivory	6873 Ivory	9154 Ivory	1132 Light Grey
							
209 Yellow	210A Lemon	6682 Yellow	294 Yellow	297 Yellow	211 Yolk Yellow	7033 Ochre Yellow	212 Ochre
							
6800 Orange	6013 Reddish Orange	6805 Ecutchan	7152 Red	6813 Red	6662 Dark Red	6663 Bordeaux Red	6663D Bordeaux Red
							
1282 Grey Brown	6991 Olive Brown	6948 Brown	6947 Light Brown	6915 Brown	6916 Brown	6284 Dark Brown	223 Dark Brown
							
7143 Light Rose	7148 Light Rose	7142 Rose	6913 Rose	6914 Rose	272 Violet	811 Dark Heliotrope	806 Heliotrope
							
1111 Light Grey	218 Light Grey	216 Grey	1108 Grey Blue	1120 Medium Grey	1125 Dark Grey	220 Dark Grey	6927 Dark Grey Blue

Please note every effort has been made to make the colours representative of actual product. However the colour reproduction method does not always allow for this. Variations in the firing process can result in a deviation to the colour achieved.



238 Parrot Green 6229 Jade Green 6230 Jade Green 240 Leaf Green 225 Grass Green 229 Foliage Green 230 Dark Green 817 Black Green



816 Turquoise 6967 Yellow Green 236 Light Green 6824 Light Green 308 Olive Green 314 Olive Green 219 Grey Green 214 Violet Grey



6918 Light Blue 345 Light Blue 246 Light Blue 250 Med Blue 247 Med Blue 251 Med Blue 252 Blue 5246 Med Blue



262 Light Turquoise 263 Turquoise 888 Turquoise 290 Turquoise 812 Turquoise 267 Turquoise 285 Light Blue 800 Light Blue



291 Turquoise 5259 Turquoise Blue 802 Light Blue 6923 Medium Blue 6960 Medium Blue 813 Indigo 5247 Blue Green 6934 Medium Blue



6075 Dark Blue 255 Ultramarine 254 Dark Blue 281 Blue Cobalt 867 Dark Violet 344 Dark Violet 280 Black 6890 Black

Please note every effort has been made to make the colours representative of actual product. However the colour reproduction method does not always allow for this. Variations in the firing process can result in a deviation to the colour achieved.



Opaque Jewellery Enamels

DATA

Code	Product	Hardness	Copper	Silver	Gold	Code	Product	Hardness	Copper	Silver	Gold	Code	Product	Hardness	Copper	Silver	Gold	Code	Product	Hardness	Copper	Silver	Gold
200	White	⊕	★	X	X	252	Blue	○	★	★	X	816	Turquoise blue	○	★	★	X	6813	Red	○	★	★	X
201	White	○	★	★	X	254	Dark blue	⊕	★	★	X	817	Black green	⊖	★	★	X	6824	Light green	⊖	★	★	X
202	White	○	★	★	★	255	Ultramarine	⊕	★	★	X	867	Dark violet	⊖	★	★	X	6873	Ivory	○	★	★	X
203	White	⊖	★	★	★	262	Light turquoise	○	★	★	X	888	Light turquoise	⊖	★	★	X	6890	Black	○	★	★	X
209	Yellow	⊖	★	★	★	263	Light turquoise	○	★	★	X	1108	Grey blue	⊖	★	★	X	6913	Rose	⊖	★	★	X
210A	Lemon	⊖	★	★	★	267	Turquoise	⊖	★	★	X	1111	Light grey	⊖	★	★	X	6914	Rose	⊖	★	★	X
211	Yolk yellow	⊖	★	★	X	272	Violet	⊕	★	X	X	1120	Medium grey	⊖	★	★	X	6915	Brown	○	★	★	X
212	Ochre yellow	○	★	★	X	280	Black	○	★	★	X	1125	Dark grey	⊖	★	★	X	6916	Brown	○	★	★	X
214	Violet grey	○	★	★	★	281	Cobalt blue	○	★	★	X	1132	Light grey	⊖	★	★	X	6918	Light blue	○	★	★	X
216	Grey	○	★	★	X	285	Light blue	○	★	★	X	1282	Grey brown	⊖	★	★	X	6923	Medium blue	⊖	★	★	X
218	Light grey	○	★	★	X	290	Turquoise	○	★	★	X	5246	Medium blue	○	★	X	X	6927	Dark grey blue	○	★	★	X
219	Grey green	○	★	★	★	291	Turquoise	○	★	★	X	5247	Blue green	⊖	★	★	X	6934	Medium blue	○	★	★	X
220	Dark grey	○	★	★	★	294	Yellow	⊖	★	★	★	5259	Turquoise blue	⊖	★	★	X	6935	Ivory	○	★	★	X
223	Dark brown	○	★	★	X	297	Yellow	⊖	★	★	★	6013	Reddish orange	○	★	★	X	6947	Light brown	⊖	★	★	X
225	Grass green	○	★	★	★	308	Olive green	⊖	★	★	X	6075	Dark blue	○	★	★	X	6948	Brown	⊖	★	★	X
229	Foliage green	○	★	★	★	314	Olive green	⊖	★	★	X	6229	Jade green	○	★	★	X	6960	Medium blue	⊖	★	★	X
230	Dark green	○	★	★	X	344	Dark violet	○	★	★	X	6230	Jade green	○	★	★	X	6967	Yellow green	⊖	★	★	X
236	Light green	○	★	★	X	345	Light blue	⊖	★	★	X	6284	Dark brown	○	★	★	X	6991	Olive brown	⊖	★	★	X
238	Parrot green	○	★	★	X	800	Light blue	⊖	★	★	★	6662	Dark red	○	★	★	X	7033	Ochre yellow	○	★	★	X
240	Leaf green	○	★	★	X	802	Light blue	○	★	★	X	6663	Bordeaux red	○	★	★	X	7142	Rose	○	★	★	X
246	Light blue	○	★	★	X	806	Heliotrope	⊖	★	★	X	6663D	Dark bordeaux red	○	★	★	X	7143	Light rose	○	★	★	X
247	Medium blue	○	★	★	X	811	Dark heliotrope	○	★	★	X	6682	Yellow	○	★	★	X	7148	Light rose	○	★	★	X
250	Medium blue	○	★	★	X	812	Turquoise	⊖	★	★	X	6800	Orange	○	★	★	X	7152	Red	○	★	X	X
251	Medium blue	○	★	★	X	813	Indigo	⊖	★	★	X	6805	Ecutchan red	○	★	★	X	9154	Ivory	⊕	★	X	X

LEGEND

HARDNESS

- ⊖ = soft 700°C - 730°C
- = medium 730°C - 770°C
- ⊕ = hard 770°C - 820°C

GRADES

Opaque in powder - 80's mesh

APPLICATION

- ★ = Suitable
- = On fondant only
- X = Not suitable



1W Colourless Flux 2A Bluish Flux 1380 Colourless Flux 100 Flux 175 Flux 1012 Flux 6023 Flux 7139 Golden Yellow



7138 Golden Yellow 848 Amber 7137 Golden Yellow 6377 Dark Amber 109 Brown 109L Light Brown 6 Light Brown 1443 Dark Brown



85 Rose 27 Light Violet 1685 Rose 6338 Raspberry Blue 116 Light Ruby 1216 Ruby Red 6772 Brown Red 110 Dark Brown



5005 Ruby Red 115 Light Ruby 9 Medium Ruby 114 Dark Ruby 10 Light Ruby 111 Garnet Red 8 Ruby Red 1729 Wine Red



1698 Light Violet Grey 1710 Grey 3 Light Olive 145 Olive 102 Olive Brown 5040 Olive Brown 5039 Med Brown 5018 Dark Brown



137 Light Green 20A Yellow Green 19A Leaf Green 132 Light Green 126 Grass Green 6039 Yellow Green 140 Lt Turquoise 138 Turquoise

Please note every effort has been made to make the colours representative of actual product. However the colour reproduction method does not always allow for this. Variations in the firing process can result in a deviation to the colour achieved.



186

Med Green



125

Dark Green



5517

Med Green



124

Grass Green



61A

Turquoise



185

Med Green



128

Dark Green



142

Dark Green



43

Turquoise



174

Blue Turquoise



295T

Turquoise



61

Turquoise



171

Turquoise



5275

Forget me not



134

Blue



5424

Dark Blue



64

White Opal



78

Blue Opal



77

Grey Opal



73

Blue Opal



1658

Grey Opal



75

Rose Opal



6969

Green Opal



80

Blue Opal



6092

Grey



161

Steel Blue



1619

Light Blue



157

Light Blue



6041

Grey Blue



121

Violet Blue



156

Medium Blue



165

Medium Blue



6073

Blue



155

Medium Blue



6040

Steel Blue



5828

Dark Blue



154

Dark Blue



41

Sapphire Blue



168

Dark Blue



54

Dark Blue



26

Violet



150

Violet



6945

Violet



6080

Dark Violet



5692

Dark Violet



46

Dark Violet



122

Grey



6940

Dark Steel Blue

Please note every effort has been made to make the colours representative of actual product. However the colour reproduction method does not always allow for this. Variations in the firing process can result in a deviation to the colour achieved.



Transparent Jewellery Enamels

DATA

Code	Product	Hardness	Copper	Silver	Gold	Code	Product	Hardness	Copper	Silver	Gold	Code	Product	Hardness	Copper	Silver	Gold	Code	Product	Hardness	Copper	Silver	Gold
1W	Flux	⊖	★	★	★	100	Flux	○	★	★	X	155	Medium blue	○	★	★	★	5018	Dark brown	⊖	★	★	★
2A	Flux blueish	⊕	★	★	X	102	Olive brown	○	★	★	X	156	Medium blue	○	★	★	★	5039	Medium brown	○	★	★	★
3	Light olive	○	★	★	★	109	Brown	○	★	★	★	157	Light blue	○	★	★	★	5040	Olive brown	⊖	★	★	★
6	Light brown	○	★	★	★	109L	Light brown	○	★	★	★	161	Steel blue	⊖	★	★	★	5275	Forgetmenot blue	○	★	★	★
8	Dark ruby red	○	★	●	★	110	Dark brown	○	★	★	★	165	Medium blue	⊖	★	★	★	5424	Dark blue	○	★	★	★
9	Medium ruby red	○	★	●	★	111	Garnet red	⊖	★	●	★	168	Dark blue	⊖	★	★	★	5517	Medium green	⊖	●	★	★
10	Light ruby red	○	★	●	★	114	Dark ruby	⊖	★	●	★	171	Turquoise	⊖	●	★	★	5692	Dark violet	○	★	★	X
19A	Leaf green	○	●	★	★	115	Light ruby red	⊖	★	●	★	174	Turquoise	○	★	★	★	5828	Dark blue	○	★	★	★
20A	Yellowish green	○	●	★	★	116	Light ruby red	⊖	★	●	★	175	Flux	⊕	★	★	★	6023	Flux	⊕	★	★	★
26	Violet	○	★	★	X	121	Violet blue	○	★	★	X	185	Medium green	⊖	●	★	★	6039	Yellowish green	○	★	★	X
27	Light violet	○	★	★	X	122	Grey	⊖	★	★	★	186	Medium green	⊖	●	★	★	6040	Steel blue	○	★	★	X
41	Sapphire blue	○	★	★	★	124	Dark grass green	○	●	★	★	295T	Turquoise	⊖	●	★	★	6041	Grey blue	○	★	★	X
43	Turquoise	○	★	★	X	125	Dark green	○	●	★	★	848	Light amber yellow	○	★	★	★	6073	Blue	○	★	★	★
46	Dark violet	○	★	★	★	126	Grass green	○	●	★	★	1012	Flux	○	★	★	★	6080	Dark violet	○	★	★	X
54	Dark blue	⊖	★	★	★	128	Dark green	○	●	★	★	1216	Ruby red	○	●	●	★	6092	Grey blue	○	★	★	★
61	Turquoise	○	●	★	★	132	Light green	○	●	★	★	1380	Flux	○	★	★	★	6338	Raspberrry blue	⊕	●	●	X
61A	Dark turquoise	○	●	★	★	134	Blue	○	★	★	★	1443	Dark brown	○	★	★	X	6377	Dark amber	○	★	★	X
64	Opal white	⊕	★	●	X	137	Light green	○	★	●	★	1619	Light blue	⊖	★	★	★	6772	Brown red	○	★	★	★
73	Opal blue	⊕	★	●	X	138	Dark turquoise	○	★	●	★	1658	Opal grey	⊕	★	●	★	6940	Dark steel blue	⊖	★	★	★
75	Opal rose	⊕	★	●	X	140	Light turquoise	○	★	●	★	1685	Rose	○	●	●	★	6945	Violet	○	★	★	★
77	Opal grey	⊕	★	★	X	142	Dark green	⊖	★	●	★	1698	Light violet grey	○	★	★	★	6969	Opal green	⊕	★	●	X
78	Opal blue	⊕	★	●	X	145	Olive brown	⊖	★	★	★	1710	Grey	⊖	★	★	X	7137	Golden yellow	○	●	★	★
80	Opal blue	○	★	●	X	150	Violet blue	⊕	★	★	X	1729	Wine red	⊖	●	●	X	7138	Golden yellow	○	●	★	★
85	Rose	○	★	●	X	154	Dark blue	○	★	★	★	5005	Ruby red	○	●	●	★	7139	Golden yellow	○	●	★	★

LEGEND

HARDNESS

- ⊖ = soft 700°C - 730°C
- = medium 730°C - 770°C
- ⊕ = hard 770°C - 820°C

GRADES

Transparent in powder - 60's mesh

APPLICATION

- ★ = Suitable
- = On fondant only
- X = Not suitable