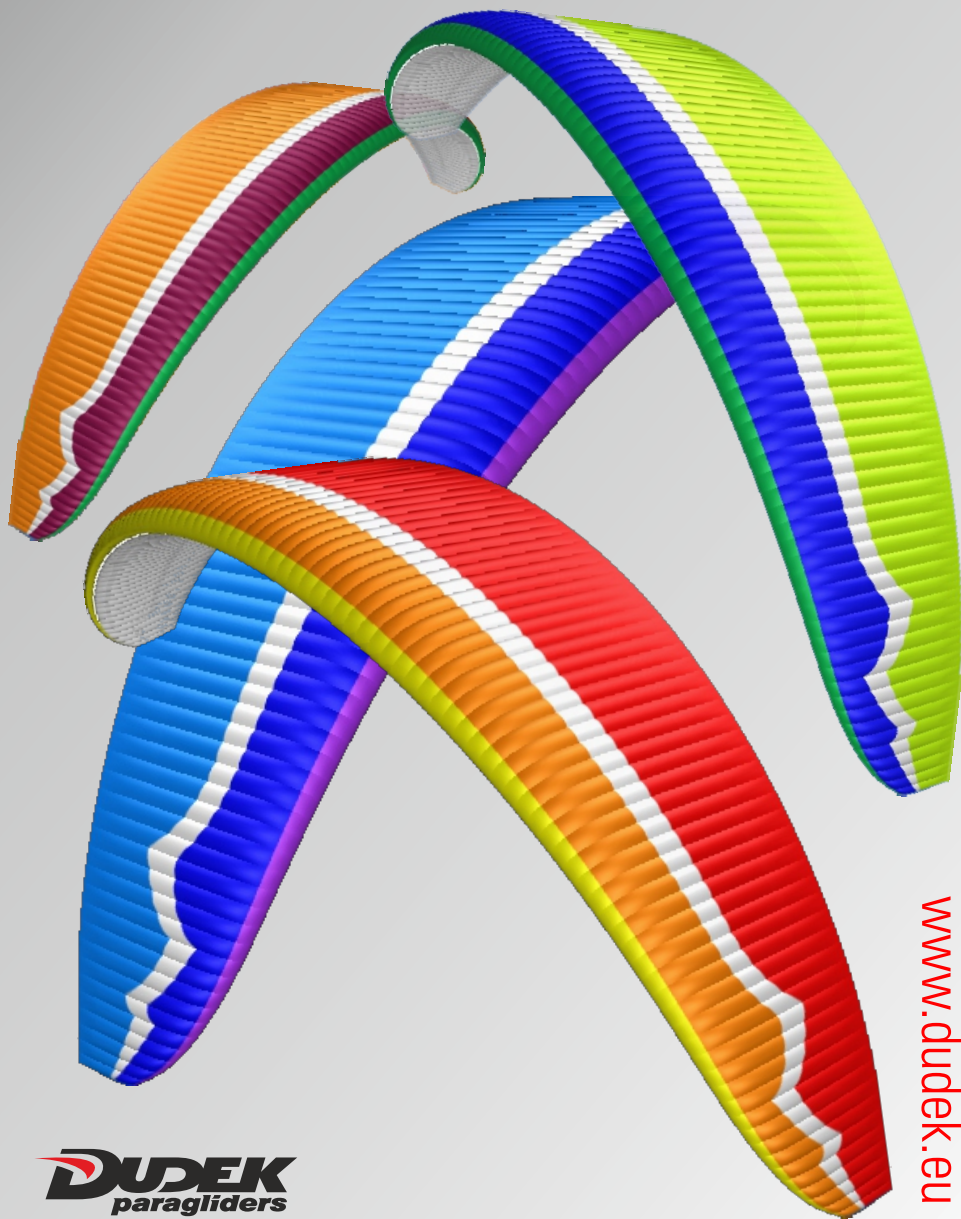


user manual



[www.dudek.eu](http://www.dudek.eu)

**DUDEK**  
paragliders

## **NOTE!**

**Please read this manual before your first flight**

### **Environmental care**

Paragliding is an outdoor sport. We believe that our clients share our environmental awareness. While practicing paragliding you can contribute to environment preservation by observing several simple rules. Make sure you are not harming nature in places where we can fly. Keep to marked paths, do not make excessive noise, do not leave any garbage and at all times respect fragile balance of the nature.

### **Recycling of used gear**

A paraglider is made of synthetic materials, which need to be properly disposed of at the end of service life. If you not able to take care of right disposal, DUDEK Paragliders will do

that for you. Just send your paraglider accompanied by a short note to the address given at the end of the manual.

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## 1. INTRODUCTION

### CONGRATULATIONS!

We are pleased to welcome you among ever growing community of pilots flying DUDEK PARAGLIDERS. You've become a proud owner of state-of-the-art sport wing.

Intensive development, application of the most modern production methods and thorough testing resulted in a friendly behaving paraglider, offering the pilot a lot of fun combined with great performance.

**We wish you many enjoyable flight hours under your new wing!**

### DISCLAIMER

Please read this manual carefully and note following points:

- The purpose of this Manual is to offer guidelines to the glider pilot and it is by no means intended to be used as a training manual for this or any other paraglider.
- You may only fly a paraglider when qualified to do so or when undergoing training at an accredited school or with an instructor.
- Pilots are personally responsible for their own safety and their paragliders' airworthiness.
- The use of this paraglider is solely at the user's own risk! Neither the manufacturer nor dealer do accept any liability connected with this activity.
- This paraglider on delivery meets all the requirements of the EN 926-1 and 926-2 regulations or has an airworthiness certificate issued by the manufacturer. Any alterations to the paraglider will render all its certificates invalid.

### NOTE

Dudek Paragliders warns that due to constant process of development the actual paraglider may differ slightly from the one described in the manual. Possible differences will not affect the fundamental design parameters: technical data, strength and flight characteristics. In case of any doubts please contact us.

## 2. ABOUT THE WING

### For whom the Coden Pro?

Coden Pro is the most advanced competition wing in our offer. With its CCC rating you can take it to any FAI competition. The design team focused on reaching the best compromise between safety and performance.

### THE PROJECT

Due to the Flexi Edge technology, reduced number of suspension lines, four-part rods and 7.50 aspect ratio the Coden Pro demonstrates excellent performance. At that, maximum possible safety level was attained, as confirmed in successful passing the CCC certification process.

Carefully tuned airfoil provides the Coden Pro with high resistance to frontal collapses even at maximum speed.

As in other our paragliders, risers of the Coden Pro constitute a complete, very comfortable and carefully thought out control panel, where each instrument is placed exactly where it should be and works as it should. Modern risers of 12 mm width feature ball-bearing Smart Pulleys, made on special order and conforming to our own design. Comfortable SCT handles with Easy-Keeper neodymium magnets will prove their worth during long flights.

Coden Pro was extensively tested during many hours of internal tests, performed in wide range of terrain and weather conditions. As a result you got a paraglider that will easily float in slightest lift, and covering long distances in turbulence typical for a thermally active day won't bring any problems. Speed-system operation is safe and comfortable even in rough air. Coden Pro has lots of speed, great deal of lift, and generally it simply wants to fly – so don't be selfish and take it with you for a long XC ;)

We are sure that Coden Pro is one of the best canopies in its class.

### DESIGN

Canopy was designed in our CSG (Canopy Shape Guard) system, comprising a number of elements resulting in exceptional coherence and stability of the shape. Below you will find a short description of CSG subsystems.



Coden Pro has an elliptic shape with slightly back-swept wingtips. The canopy is made of doubled cells, with ribs supported by VSS (V-Shaped Supports) system. Such design guarantees that the canopy stays rigid, the upper surface is smooth with correctly reproduced aerofoil, and what is most important we have fewer suspension points (thus reducing overall lines' length and drag).

Inside the canopy there is RSS (Reinforcing Strap System) applied on the lower surface. RSS is a ballooning-independent reinforcement system made entirely of paragliding fabric, stiffening and stabilizing the canopy.

The aerofoil was perfected with DOA technology (Dudek Optimized Airfoil). It merges all our experiences stemming from previous designs and as a special feature is optimized with dedicated CFD engineering software.



The suspension points areas are additionally reinforced with laminated fabric so that loads are equally distributed on three planes: vertically (with the ribs), diagonally (with VSS system) and level through RSS.

All crossports have been prepared with application of OCD (Optimised Crossports Design). Carefully designed shapes of the openings and their optimal placement between stress lines guarantee efficient pressure distribution in the canopy and its quick inflation. These openings are scaled together with the ribs, so that their replicability is flawless and they do not disturb the aerofoil in any way.

Another feature of the Coden Pro is the Flexi-Egde technology. The leading edge is closed to the airflow, and its precise shape is kept with laminated cloth reinforcements, incorporating synthetic rods. The rods make the leading edge stiffer and smoother, bringing improvements in many areas - from easier inflation, through stiffening the canopy in flight to improved general airflow.



The air intakes are placed on the lower surface close to the leading edge, placed so that max pressure point remains in the area at possibly many states of flight. They are designed and executed in **Shark-nose** technology, meaning specific, concave shape of the reinforced profile area at its leading edge (the name comes from the very shape, reminding shark's nose). Due to such shape the intakes can be smaller and moved a bit back, so that leading edge remains undisturbed and offers smooth airflow. The internal pressure of the canopy stays stable within wide speed range. In everyday flying this results in greater resistance to stalls (e.g. when thermalling) and front collapses at high speeds.



The wing tips additionally feature ACS (Auto Cleaning Slots) – as the name suggests, these are dedicated openings automatically removing dirt from inside the canopy.



Careful selection of modern fabrics and design solutions brings about great strength and durability of the Coden Pro. All materials used come from marked production batches, and each production step can be verified down to identification of specific worker and controller.

Coden Pro is manufactured under new technology, utilizing precision of the laser cutter. All stages of production process take place in Poland under strict supervision of the designer himself, thus ensuring highest European quality.



## CLOTH

Coden Pro is built with the best available cloth, guaranteeing good durability with as low as possible weight. For that reason we have chosen textiles of Porcher company, for years developing most modern paragliding materials.

The leading edge on the upper surface is made of Porcher Skytex Universal E25 (38g/m<sup>2</sup>) cloth. The rest of this surface is made of Skytex Universal E3W (32g/m<sup>2</sup>).

The leading edge on the upper surface is made of Porcher Skytex Universal E25 (38g/m<sup>2</sup>) cloth

Lower surface is made of 27-gram cloth, contributing to low weight of the canopy.

The ribs must be as rigid and stretch-resistant as possible. We found these qualities in Skytex Hard with E29 impregnate (40g/m<sup>2</sup>), forming most main ribs. Remaining ribs and supports are made of lighter, 32- and 27-gram variant of this textile.

## Technora.

All suspension points and leading edge reinforcements are made of SR-Scrim fabric.

## RIGGING

All of the Coden Pro lines (including mains) are unsheathed. Because of low number of the lines we made sure they are strong enough by using Technora cores, featuring high strength and stretch-resistance.

The rigging system consists of individual lines looped and stitched at each end.

The upper level lines start at the attachment points. Cascade-wise they are joined to main suspension lines, either directly or via middle layer lines. Main lines are attached to the risers with triangular quick links (maillons). To prevent their slipping off, the lines are kept together with a rubber 'O ring' twisted in eight.

All maillons are made of corrosion resistant, polished stainless steel, ensuring excellent strength and durability. We use only the best quality, certified maillons by Peguet.



Stabilo lines run from the outer suspension points to the maillons through consecutive cascades as well. The same story goes for the steering lines. They run from the trailing edge through several layers to the main lines, which

are lead through the pulleys connected to the rear risers and then fixed to the brake handles. Steering lines do not carry any load.

## RISERS

Coden Pro features two-way risers, equipped with:

- ELR (Easy Launch Riser) - This is a specially marked A riser (red ribbon),
- speed-system affecting A and A' risers when engaged,
- ACB system (Activ Control B) – special steering toggles for B-risers steering.



Brake handles are attached to the steering lines at optimal point, guaranteeing safe and effective operation. It is marked black on the main brake line and this setting should not be changed. Fixing brake handles above that point causes permanent braking of the paraglider which can easily lead to an accident. Overly long brake lines are not advised either, as total lack of strain can prove dangerous in some situations.

Our newest steering handle used in Coden Pro, besides its attractive, light design, features:

- ACT (Adjustable Comfort Toggle), system with adjustable loop size.
- a swivel to prevent possible twisting of the steering line,
- EK (Easy Keeper) system).



## SPEED SYSTEM

The heart of speed system is a line sewn into A riser, running through two pulleys and finished with a loop holding small hook. There you attach the speed bar line. In normal flight all risers (including quicklinks) have an overall length of 527 mm. Speed system affects risers A (with A') and B. When the bar is being pushed, A and B risers are gradually shortened. C-riser retains its original dimensions.

**CAUTION: An improperly adjusted speed system renders the certification invalid!**

### Speed system adjustment

Most of modern harnesses are equipped with special speed system pulleys and sometimes even its own integrated speedbar. If it's not the case, first you need to have some pulleys attached (at best sewn into harness) in such a way that will allow the pilot maximize the output of his/her legs with correct power vector, without effect of pushing the harness back.



The speed system cord must be firmly attached (with bowline or other non-slipping knot) to the speed bar. The other end of the cord must be ran upward through the harness pulleys, to be finished with hooks or small carabiners. Overall length of speed system cord should allow pilot to put his/her feet easily into the bar when in flight, and yet should be short enough to cover the full speed range.

Make sure that both cords on the speed bar are equal, as even slight difference can result in constant turning of the paraglider. Test your speed system thoroughly on the ground before flying with it!

The maximum action is reached when speed system pulleys touch.

### **Speed system operation**

Before take-off attach paraglider risers to the harness with main carabiners. Then connect speed system cords with hooks or quick-links. Before launching make sure that speed system is not tangled and runs freely.

To use the speed system simply place your feet on the speed bar and push forward in a horizontal plane. If you notice loss of pressure on the bar, it can be a sign of imminent frontal collapse. In this case release the bar immediately. Watch out for such things - quick wits can spare you most collapses and in general you will increase your awareness of the air around you.

Speed system operation diminishes your paraglider's angle of attack, so that its airspeed is increased. Yet simultaneously canopy becomes less stable - that's why you should avoid using speedsystem in turbulent conditions, close to the ground or near other airspace users!

**Do not use speed system during extreme manoeuvres! If the canopy does collapse, release the speed bar immediately and correct the situation as usual.**

**When flying with speed system engaged do not use main steering handles, as it may cause the paraglider to be less resistant to collapses. In such moments it is advised to steer with ACB system – white balls placed on B risers.**

### **WHICH HARNESS?**

You can use any certified harness with hang point between 35 cm and 49 cm from the seat (the safest distance being 40 cm).

Width between carabiners should be somewhere between 37 cm and 45 cm, still in this case the best option is 40 cm too.

Please note that any modification of seat/hang point distance changes the position of the brakes in relation to the pilot's body. You must remember that in each harness your typical steering range will be different.

**CAUTION!** Too tight cross straps can dramatically affect the handling, so tightening them actually may not contribute to higher safety. Have them always tightened just the correct amount.

## **OTHER SYSTEMS**

This paraglider has no other systems which can be adjusted, exchanged or removed.

## **3. FLIGHT**

### **PRE-FLIGHT CHECK**

A thorough pre-flight check is essential for any aircraft and the Coden Pro is no exception.

Having unpacked and laid out the paraglider (in a horseshoe directed against the wind) following checks must be made:

- canopy, lines and risers condition. Do not launch if the slightest damage is noticed,
- the paraglider should be arranged so that the centre section A-lines will strain earlier than the outer ones (A' - blue risers). This ensures easy and symmetrical launch,
- cells of the center section must be handled with special care, so that leading edge stays taut and even,
- all lines and risers should be separated. Make sure they are not tangled and pay special attention to the A-lines, which should run free from the A and A' risers to the canopy,
- it is equally important to untangle the brake lines so that they will not catch anything on the ground during launch. They must be firmly attached to the brake handles and run freely through the pulleys to the trailing edge,
- make sure the risers are not twisted,
- it is very important to check that no lines are looped around the canopy. The so-called "line-over" may have disastrous consequences during take off.

**Always put on and fasten your helmet before clipping in to the harness. Check quick links (maillons). Sometimes they can unscrew, especially when the wing is new.**

**Check main carabiners. They must be properly mounted, closed and locked.**

## LAUNCH

**Classic (forward) launch.** Should be used with little or no wind.

Facing the wind place the risers over your shoulders (A riser must lay on top). Clip it into carabiners and lock them. Grip the brake handles and A-risers (marked with yellow band), holding them at the stitching, just under the quick-links. Spread out your slightly bent hands, keeping them down and back. All risers but the A should be placed near your elbow joints.

Apply some tension to check if the A risers stay on top and the lines are not tangled. Take a step back, bow down a little and run forward. After the initial inflation smoothly move the hands with the risers up and over your head until the wing will be directly above you. Check the wing and let the A risers loose. Pump out possible faults and keep an eye on position of the paraglider.

Side drift is corrected best by moving yourself always under center of the canopy (launch space permitting). In order to keep wing in the air the suspension lines must stay taut all the time, so in light winds you will have to run forward. With stronger winds you can control the wing while standing still. When leaving the ground apply some brakes, then release it after gaining some distance from the ground. Keep your hands relaxed.

### Reverse launch

To be used when wind speed exceeds 3 m/s. After clipping the risers into carabiners as for the forward launch, turn back to face the wing, moving one riser group over your head. As a consequence, you will have the risers crossed.

Unclip the brake handles from rear risers and grip it outside of the risers without crossing neither arms nor lines. In this way you steer the left side with you left hand and vice versa. Now take corresponding A risers on both sides (still keeping brake handles in your hands).

Make sure that the wing inflates symmetrically and the lines are not tangled. Building up tension with a few steps back and simultaneously lifting the A risers (do not pull them towards you) will make the paraglider rise. When it arrives over your head, stabilize it with the brakes, check again if all lines are clear and the cells inflated.

When turning into wind, remember to turn the right way (hint: always do it the same direction) and to keep the lines taut (loaded) at all times. The turn itself should be quick and smooth. While turning you have to release the brake handles and grip them again facing forward. Last check of the wing & free space to launch and off you go, running into wind with eventual light braking when taking off.

**CAUTION:** when deflating the canopy in strong winds (e. g. aborting a launch), use the B risers, not the brakes. Using the brakes in strong wind can lift the pilot up and drag him/her back.

## URNS

Coden Pro is an agile wing, with smooth reactions to the steering inputs. Handling is actually easy and forces grow proportionally to position of the brakes. Adding some weight shift will make the turn really quick and tight.

The combined technique (weight shifting and brake input) is by far the most efficient method.

Turn radius is determined by the amount of inside brake used and weight shift. Additional application a little outside brake after initiating the turn with maximum weight shift increases turn efficiency and the outboard wing's resistance to collapse (in turbulence, the edge of a thermal etc).

In case of necessary turning in confined area at slow speed (e.g. slope soaring), it is recommended to steer the decelerated canopy by loosening the brake at the outside of the turn while applying just a little more brake on the inside.

**NOTE: when entering a turbulent area you should brake a little to put up the tension. It will allow you to react instantly in case of a problem.**

**CAUTION: Too hard or too quick pulling of one brake can cause the wing to enter a spin.**

## THERMALLING AND SOARING

When flying the Coden Pro **minimum sink is reached with slight brake pressure applied** (10 to 15 cm, depending on pilot's weight).

In turbulent conditions the canopy should be flown with a small amount of brake applied. This improves overall stability by increasing the angle of attack of the canopy. The canopy should neither rock back nor surge forwards, but always stay above the pilot. In order to achieve it, the pilot should accelerate the canopy by letting off the brakes when entering a thermal (according to its strength) and brake it on exiting. This is part of basic active flying that can spare you many potential collapses.

When soaring the slope, minimum height of 50 m above the ground is recommended for safety reasons. It is important to comply with air traffic rules, especially when many pilots share airspace close to the hill. The avoidance manoeuvres often happen to be impossible in such conditions.

## FLYING WITH SPEED SYSTEM ENGAGED

When flying into head wind or through sink, as well as during long transitions between thermals, it is advisable (for the sake of best glide angle) to increase speed, as long as conditions are not too turbulent.

Remember that on application of speed system overall angle of attack diminishes and the canopy may tuck easier than in normal flight.

The faster is your flight, the more dynamic are tucks and stalls. See "Speed system" section.

### **ACTIVE STEERING WITH ACB SYSTEM**

When flying with speed system engaged you should be steering the wing by ACB system placed on the B risers. Doing that you will retain active control without using main brakes – a very important feature, as deflecting the trailing edge may have negative consequences, affecting paraglider's performance and safety. Staying in direct touch with risers will give you better feel of the canopy, resulting in faster reactions when necessary. Moreover, not deflecting trailing edge of the canopy will keep speed and performance at their maximum. In order to do that, grab white handle placed on the B risers, just below quicklinks. While doing this do not let go of your main steering handles. If you are used to wrapping brake lines around your hands, remember to unwind them before going for the ACB system. Once you keep that B-toggles firm, by pushing them down you will increase the angle of attack and slow down the paraglider, while releasing them will build up speed again. That's a pretty effective way of flying in turbulent areas. When you feel loss of lift on the leading edge or watch the canopy wrinkle at high speeds between A and B rows, pulling the ACB toggles can prevent the collapse.

Active steering of the B row is complementary to speed system operation. Should you encounter small turbulences while flying at high speed, you do not have to release speedbar anymore. Pulling ACB toggles will reduce length differences between A and B risers. Result will be similar to releasing speedbar, but more smooth and precise. In this way you will be maximizing your performance, while decreasing chances of a collapse.

Still you have to remember that if a collapse happens despite using the ACB system, you have to immediately let go of the speedbar and react in most effective way to correct the situation.

### **LANDING**

The Coden Pro is easy to land. Just make sure that last turn into the wind is done with sufficient altitude, since prior to touch down you should build up speed, fully releasing the brakes. Then flare out at 1 - 2 meters over ground by gently braking. The glider may climb again for a while gaining some height, if too much brake is used.

Strong wind landings hardly require braking, if any at all. Then the canopy should be deflated with energetic pull on B-risers.

The final glide of the landing approach should be straight and smooth. Steep or alternating turns can result in a dangerous pendulum effect near the ground.

### **WINCHING AND MOTOPARAGLIDING**

During tests numerous flights were made with winch start and backpack power units, as these are the only means to gain some height in flatlands. Absolutely no contradictions were found for using Coden Pro in such flights.

### **TANDEM FLYING**

CodenPro is not certified for tandem flying.

### **CAUTION**

During start, especially winched or with a motor, always remember to bring the wing directly over your head. The aerofoil and its angle of attack were arranged so as to give maximum lift coefficient with relatively high safety level. As a result it can stay behind a pilot, if he neglects bringing it directly over head during launch.

## RAPID DESCENTS

### Big Ears

You can deflate both wingtips simultaneously pulling down the A' risers by approximately 50 cm.

It is important not to let off the brake toggles while entering the Big Ears manoeuvre.

When folded, paraglider will maintain straight course with an increased sink rate (up to 5 m/sec). The canopy remains controllable with weight shifting.

On releasing the A' risers canopy usually reinflates spontaneously, or can be aided by a long pump until the tips get clear.

Due to possibility of entering parachutal stall it is advisable to apply speedbar after folding the wingtips, in order to diminish AoA.

**CAUTION: See PARACHUTAL STALL section.**

### Spiral

It is characterized by high sink rate. Significant G-forces, however, make it difficult to sustain a spiral for long, as it can place high loads on the pilot and glider. Never do this manoeuvre in turbulence or at too high bank angles. You have to watch constantly the situation, in order to prevent your spiral from turning into a spiral dive (sink rate over 16 m/s). If the pilot releases inner brake and the wing does not start slowing down, he should assist this process with the outer brake.

**NEVER DO BIG EARS IN A SPIRAL! Tests have proven that loads in spiral dive can be even higher than those used in certification tests (i.e. 8 G). This can result in structural failure of the glider, as smaller number of lines is taking these high loads.**

### B-Stall

Since the Codan Pro is equipped with two rows only, it is not advised to try B-stall. Most of attempts led to stall, and recovery to normal flight was not guaranteed.

The paraglider was not certified for this method of fast descent.

**All rapid descent techniques should be drilled in smooth air and with sufficient height only! Full stalls and spins are to be avoided as**

recovery procedures, since irrespectively of paraglider type they may have dangerous consequences!

**BY FAR THE BEST TECHNIQUE IS WISE, CORRECT AND SAFE FLYING, SO THAT YOU WILL NEVER HAVE TO DESCEND RAPIDLY!**

## **AEROBATICS**

Coden Pro was not designed with aerobatics in mind.

### **WING OVER**

You make a wingover by executing a series of consecutive, alternating turns with growing bank angle. Too much banking with some flaws in coordination can evoke pretty dynamic collapse.

CAUTION: Steep turn with bank angle over 60 degrees is a prohibited aerobatic manoeuvre!

## **EXTREME FLYING MANOEUVRES**

CAUTION! EXTREME FLYING MANOEUVRES SHOULD ONLY BE CARRIED OUT DURING SAFETY TRAINING COURSE (INSTABILITY TRAINING) UNDER PROPER GUIDANCE!

IN ORDER TO EXECUTE SIMULATED COLLAPSES FOR CODEN, ADDITIONAL SPECIAL LINES ARE REQUIRED. THEY CAN BE OBTAINED FROM THE MANUFACTURER

WHILE PROVOKING OR EXITING REAL SITUATIONS THERE IS A DANGER THAT YOUR ACTIONS WILL PROVE TOO QUICK OR TOO STRONG, SO YOU SHOULD ALWAYS EMPLOY GOOD JUDGMENT, STAY CALM AND TAKE ONLY MEASURED ACTIONS.

**Since all actions required to exit or prevent dangerous situations on this paraglider are typical and pilots flying this wing should be properly qualified, we are going to describe only the characteristic features of the Coden.**

**Description of standard dealing with extreme situations can be found in textbooks.**

### **SIDE COLLAPSE**

May happen in strong turbulence.

Immediate countersteering is required in order to keep flight direction and prevent the dive. Under normal conditions the canopy will reinflate and spontaneously. Sometimes pilot input is needed to open the wingtip.



### **ASYMMETRIC COLLAPSE (FRONTSTALL)**

Can happen in strong turbulence. Active piloting will usually prevent its occurrence.

Coden Pro is a modern paraglider with significantly stiffened leading edge. Tests have shown that most often canopy reinflates spontaneously, however in specific turbulent conditions it is possible that airflow will keep the leading edge collapsed. That's why an instant pilot's reaction is advised – a measured braking in the correct moment will greatly speed up the recovery.

### **SPIN AND FULL STALL**

May occur as a result of intentional action or mistake of the pilot. Be careful when flying at low speeds, until you feel familiar and comfortable with wing steering.

Coden Pro recovers spontaneously in initial phase of stall, otherwise use standard procedures. Flying with minimum speeds is definitely not advised, as the paraglider loses much of its great performance.

### **PARACHUTAL STALL**

Under normal conditions does not occur.

If you want to prevent this phenomenon after Big Ears, press the speed bar. This will increase the sink rate and safety margin, as big ears constitute big aerodynamic brake with significant loss of speed.

If parachutal stall occurs, correct reaction is applying some pressure to speed bar and/or push the A risers forward

### **LINE OVER (CRAVATTE)**

As most modern wings do, in order to minimise drag in order to minimise drag it has widely spaced suspension lines and stiff leading edge. That's why it's possible that after some bad collapse a wingtip gets tangled. Usually a couple of stronger pulls with brake will clear things out. If it does not solve the problem, try big ears or pull down green line leading to the stabiliser.

In case of any doubts pilot should seriously consider throwing the rescue chute.

### **EMERGENCY STEERING**

In case of malfunction rendering it impossible to control the paraglider with brakes, you can safely steer and land using the B-risers (white) or stabilo lines

## 4. PARAGLIDER CARE

**Proper maintenance of the paraglider will greatly enhance its durability**

### FOLDING AND STORAGE

Coden Pro was built with wide use of recent technological advances, like plastic wire stiffeners of the leading edge. Because of that the paraglider should be carefully folded, according to materials, conditions of transport and storage.

Basic rules to be observed when folding the canopy:

1. We fold it rib to rib (cell to cell) like an accordion, not folding the canopy in halves from stabilizers toward the center.
2. After creating a package in the centerwing (longest chord) we do not roll it, but fold in three or four, starting from trailing edge.
3. Leading edge stays on top of the stack.
4. Pack the Coden Pro into a WingShell.

Store the paraglider in a dry space, away from chemicals and UV exposure.

Never pack up or store the glider when wet. This shortens the life of the cloth. Remember that wing gets wet even when laying on a green grass in full sun, as the grass evaporate.

A good precaution to avoid catching wet and/or UV is to use quickpack after rigging up, when you have to wait in start line.

Always dry glider thoroughly before any packing or storage. To avoid excessive paraglider cloth wear, do not pack it too tight.

While drying, never expose your paraglider to direct sunlight.

Please note that frequent playing with your paraglider on a field or a small hill will deteriorate it quickly due to its repeated rising, falling down and dragging around.

### CLEANING

Clean the paraglider with water and a soft sponge. Do not use any chemicals or spirits for cleaning, as these can permanently damage the cloth.

### REPAIRS

Repairs should be carried out exclusively by the manufacturer, authorised distributor or authorised workshop. It is acceptable to fix minor cloth damages with self-adhesive patches included in the package.

### INSPECTIONS

Full inspection is recommended every 12 months, if not advised otherwise by the inspecting person (according to current paraglider condition).

Due to small number of suspension lines and their significant load a check is advised every 100 flight hours.

Technical inspection is carried out by the manufacturer or authorised distributor (trained for inspections).

### **DETERIORATION: A FEW TIPS!**

This paraglider is basically made of Nylon, a cloth which - like any synthetic material - deteriorates through excessive exposure to ultraviolet rays emitted by the sun.

Hence it is recommended to reduce UV exposure to a minimum by keeping the paraglider packed when not in use. Even when packed in the bag, it should not remain in the sun for long.

Suspension lines consist of Technora inner core and polyester sheath. Putting them to excessive loads in flight and folding on the ground should be avoided, as it can cause irreversible damage.

Keep the paraglider clean since getting dust in the lines and cloth will reduce their durability.

Be careful to keep snow, sand or stones away from entering the cell openings: their weight can slow down or even stall the glider, and sharp edges can damage the cloth!

Prevent lines from catching anything as they can get overstretched or torn. Do not step onto lines.

Uncontrolled strong wind takeoffs or landings can result in the leading edge of the canopy hitting ground at high speeds, which may heavily damage the ribs and surface cloth.

Knots can chafe the suspension and/or brake lines.

Check line lengths after tree or water landings, as they can stretch or shrink. A line plan may be obtained from the website or dealer when needed.

After landing in water you should check the wing cloth as well, since the wave forces can cause the fabric to distort in specific areas.

When taking the wing out of water, always do that by the trailing edge, so that water can flow out freely.

After sea landing rinse the paraglider with fresh water. Since salt crystals can weaken the suspension lines even after rinsing in fresh water, you should replace them with new ones immediately after contact with salty water.

## 5. TECHNICAL DATA

<b>CodenPro</b>	<b>20</b>	<b>23</b>	<b>25</b>
Certification	CCC	-	-
Number of cells	98	98	98
Surface area (flat) [m <sup>2</sup> ]	20,50	23,50	25,50
Surface area (projected) [m <sup>2</sup> ]	17,30	19,83	21,52
Span (flat) [m]	12,40	13,27	13,83
Span (projected) [m]	9,90	10,60	11,04
Aspect Ratio (flat)	7,50		
Aspect Ratio (projected)	5,67		
Max. cord [cm]	2100,00	2249,00	2342,00
Min. cord [cm]	441,00	473,00	492,00
Distance pilot to wing [m]	7,57	8,10	8,44
Total line lenght [m]	213,83	229,41	239,24
Weight range [kg]	80-95	95-115	110-130
Weight [kg]	5,8		6,6
Lines	Edelrid A-8000U: 050; 070; 090; 120; 130; 200; 230; 280; 360 Liros TSL00-0090; 0190		
Fabric	Porcher Universal 32; 38 g/m <sup>2</sup>		
	Porcher Classic 27 g/m <sup>2</sup>		
	Porcher Hard 27; 32; 40 g/m <sup>2</sup>		
	SR Scrim, SR Lamine 180 g/m <sup>2</sup>		
Risers	COUSIN TRESTEC – Francia; PASAMON - Polska		

## 6. WARRANTY AND AEROCASCO

Purchase of a new paraglider is a serious expense for any pilot. That is why we cover our paragliders with extensive warranties and additionally offer an AeroCasco insurance against damage and repair costs.

### WARRANTY

Dudek Paragliders guarantees free of charge repairs caused by the material or production faults along following scheme:



For the free-flying paragliders warranty covers **36 months** (3 years) or 300 flight hours (depending on what comes first). If the paraglider is used for powered flights, every hour spent in the air should be counted as two (does not apply to dedicated PPG canopies).



For the PPG paragliders warranty covers **24 months** (2 years)/200 flight hours (depending on what comes first).



For the mountaineering (MPG) and speedflying wings as well as school and profit users warranty covers **18 months** (1.5 year)/150 flight hours (depending on what comes first).

### WARRANTY DOES NOT COVER:

- canopy colour fading
- damage caused by chemicals or salt water
- damage caused by incorrect use
- damage caused by emergency situations
- damage resulting from accidents (airborne or not)

### WARRANTY IS ONLY VALID IF:

- flight hours are correctly registered in the logbook of the owner (and possible earlier owners), distinctly marking PPG flights,
- the paraglider is handled in accordance with the operating manual,
- the purchaser has not carried out any repair by him/herself (excl. minor repairs with self-adhesive patches),
- carried out any modifications,
- the paraglider can be unmistakably identified
- the paraglider was being inspected according to prescribed timetable.

If you have bought your paraglider second-hand, ask its previous owner of the paraglider for a logbooks copy (total of flying hours since the date of first purchase).

When repairs or inspection is necessary, please contact your dealer. He will assess the situation and advise on further actions (consulting us when necessary).

When repairs or inspection is necessary, please contact your dealer. He will assess the situation and advise on further actions (consulting us when necessary).

## AEROCASCO



Normal warranty does not cover repairs of damages caused by the user or a third party. As costs of such repairs can be considerable, Dudek Paragliders offer an AeroCasco insurance. It covers a one-off repair of any mechanical damage, no matter how big and whoever inflicted them. The only expenses the purchaser has to pay are shipping costs and so-called share-of-cost amount.

AeroCasco can be purchased only for a brand new paraglider (at the paraglider purchase). Its cost is 50 euro.

NOTE: AeroCasco is not available for all paragliders (check this before purchase). It can be obtained for privately used wings only.

AeroCasco applies only to damages that took place during take-off, flight or landing. Obviously, all faults in the material and manufacturing flaws are covered by normal warranty.

When handing the paraglider for the repair you have to present a card confirming its AeroCasco status. After the repair you will have to cover only the share-of-cost value of 50 euro.

AeroCasco is valid for one repair only. There is a possibility to extend AeroCasco for one more year. To do this you have to send your paraglider for inspection not later than a year after the date of purchase. Extension fee is 75 euro (incl. inspection).

Remember to attach the AeroCasco confirmation on expedition.

AeroCasco does not apply to any of the following: theft, colour fading, damage caused by incorrect storage or transport, damage caused by chemicals, salt water and force majeure.

SEE YOU IN THE AIR!

If you respect rules of safe flying and proper glider care, you will enjoy many years of pleasant airtime on your paraglider. Still, you must be aware of present dangers and stand up to them wisely.

You must accept the fact that all air sports are potentially dangerous and your actual safety depends solely on you.

We insist that you fly safely. This concerns both the weather choice and safety margin during all manoeuvres.

FLYING THE PARAGLIDER IS ALWAYS YOUR OWN RESPONSIBILITY.

## 7. WHAT DID YOU BUY

Dudek paraglider you've bought includes:

- Backpack
- Transport bag (with your canopy inside).
- Paraglider itself (canopy, lines, risers).
- Compression strap for tightening up the wing before putting it into a bag.
- Windsock.
- Pocket with paper work and repair wallet including:
  - A piece of self-adhesive fabric for small repairs (10 cm x 37,5 cm). Note this excludes even small rips placed in the vicinity of the stitches – they have to be repaired by an authorised workshop.
  - Looped and stitched suspension line. It is equal to the longest line used in the paraglider and has to be used as temporary replacement only. Do not cut it if you have to replace a shorter one, just tie it at the length needed.
  - A paraglider passport with entered date of purchase
  - and valid technical inspection (please check serial number with the sticker on a wing tip).
  - The User Manual you are reading (on pendrive).

You will receive some small gifts as well.

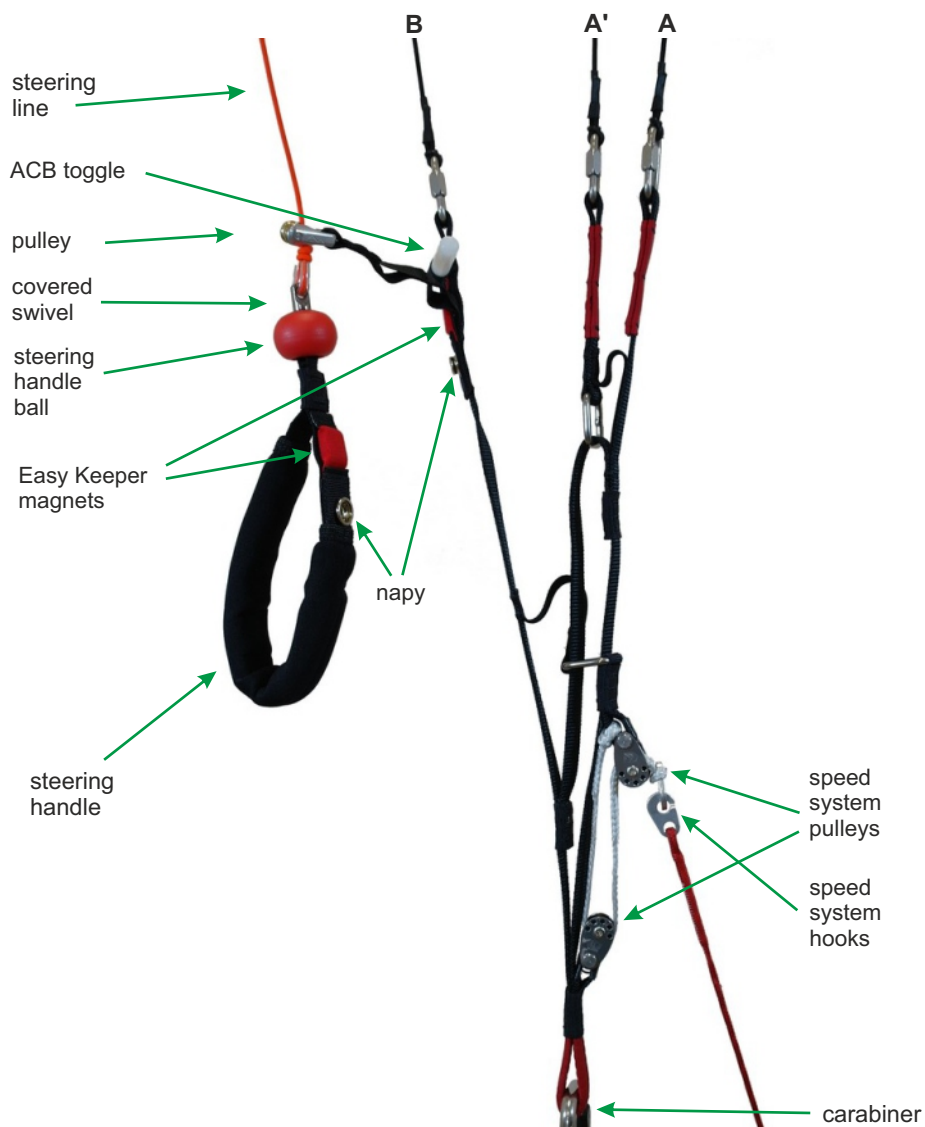
## 8. RIGGING SCHEME

Rigging (suspension lines) scheme is on the next page, while tables of lines' lengths are published in Service Documents on our website [www.dudek.eu](http://www.dudek.eu)





## 9. RISERS AND ACCESORIES



## Speed system influence on the aerofoil

### Risers neutral (without speed)

Slowest speed,  
minimum sink,  
Take off position

length of the risers with maillons  
tolerancy +/- 5mm

size:	20	23	25
row:			
A	527	527	527
A'	527	527	527
B	527	527	527



B A' A



### Full speed

Increased speed,  
increased sink

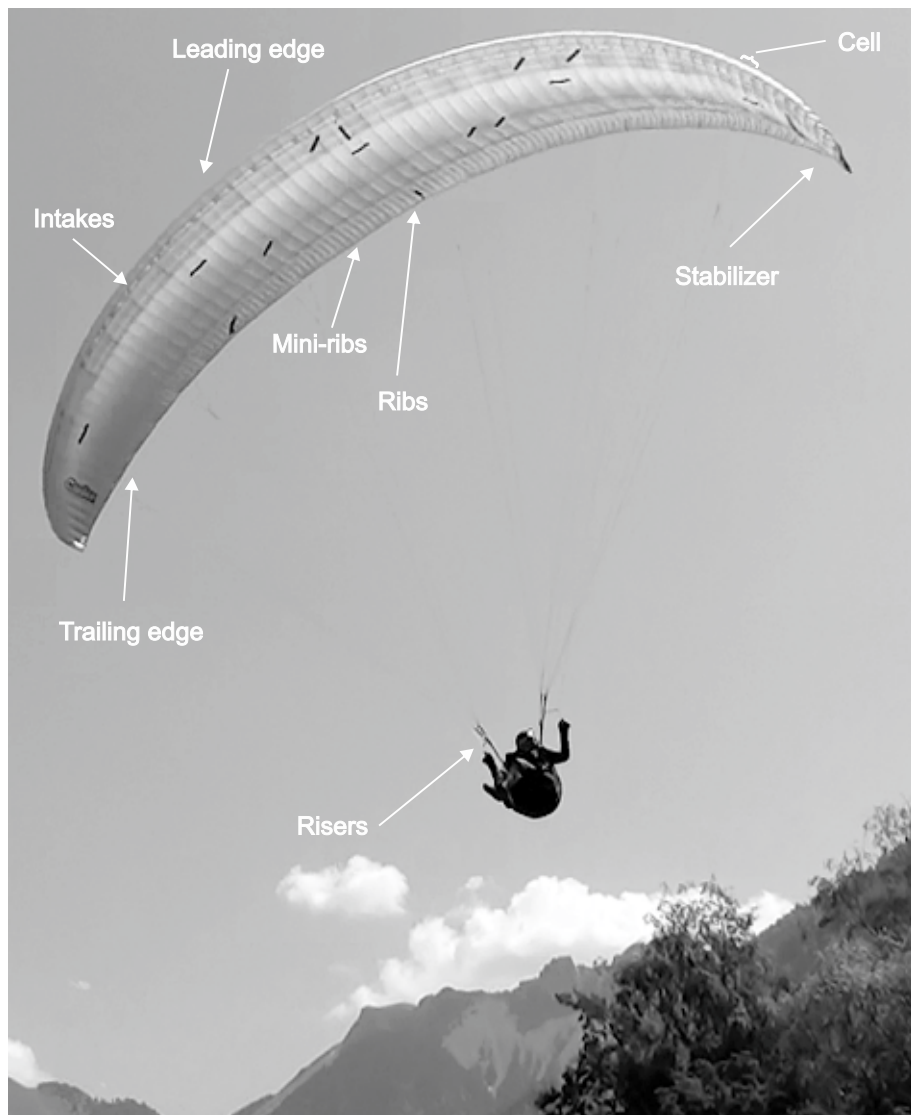
length of the risers with maillons  
tolerancy +/- 5mm

size:	20	23	25
row:			
A	428	—	—
A'	470	—	—
B	527	527	527



B A' A







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