

1

1.1 -12; -15; -18; -21; -24; -30 4 3468-002-97567311-06 ( - 1 -6; -7,5; -9; )

( ) 80 % +25 ° +35 +1 °

1.2 , -

1.3 , ;

, ;

1.4 , -

1.5 , ,

, ,

1.6 ( ) .

, , ,

1.7 , :

2.

2.1 1 60335-1. -

2.2 50 , 380/220 -

2.3 1 2.

	• •	
35° , :		
- 1-6	/	120
- 1-7,5	/	180
- 1-9	/	230
- 1-12	/	300
- 1-15	/	380
- 1-18	/	450
- 1-21	/	530
- 1-24	/	600
- 1-30	/	750
	°	65...75
	°	85±6
-		0,6
-		0,7±0,03
		0,02
:		
- 1-6		6
- 1-7,5		7,5
- 1-9		9
- 1-12		12
- 1-15		15
- 1-18		18
- 1-21		21
- 1-24		24
- 1-30		30
:		
- 1-6; -7,5		220 ± 22
- 1-9; -12; -18; -21; -24; -30		380 ± 38
		50 ± 1

		‘ ‘

		,	,

	.	.	
	1		:
- 1-6			6,3
- 1-7,5			7,87
- 1-9			9,45
- 1-12			12,6
- 1-15			15,75
- 1-18			18,9
- 1-21			22,05
- 1-24			25,2
- 1-30			31,5
	,	:	650 255 180
	,	:	24

2

	-	-	,
- 1-6	1	1	6
- 1-7,5	3	1	2,5 3
- 1-9	3	1	3 3
- 1-12	3	1	4 3
- 1-15	3	1	5 3
- 1-18	3	2	3 3
- 1-21	3	2	3 3+4 3
- 1-24	3	2	4 3
- 1-30	3	2	5 3

3

		:				1	.
1.		.	.	.	.	1	.
2.		.	.	.	.	1	.
3.		.	.	.	.	1	.
4.	.	.	.	.	.	1	.
5.		.	.	.	.	1	.
6.	-	055-063-46-2-4		9833-73			
	- 1-6-15	.	.	.	.	1	.
	- 1-18-30	.	.	.	.	2	.
7.						1	.

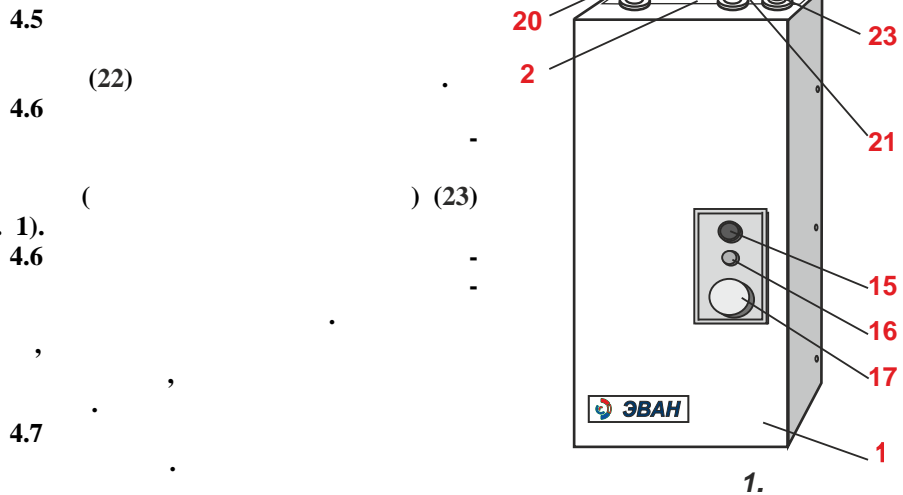
4.1 - 1 -6; -7,5; -9; -12; -15; -18; -21; -24; -30  
 :  
 .1, 2  
 (1) .1 (2);  
 (3) .2 (4) (5) G1/2",  
 (6), (7), 85° ,  
 ( ) (8);  
 (9) (10) -  
 ;  
 (11) (12),  
 (13), -  
 (14):  
 " " (15)  
 ;  
 " " (16);  
 " " (17),  
 ;  
 (18).

4.2 - 1 -6; -7,5 -9; -12; -15  
 ( ), - 1 -18; -21; -24; -30 - .

4.3 - 1 -18; -21; -24; -30  
 (19).

4.4 (20) ( .1),

" " (21)

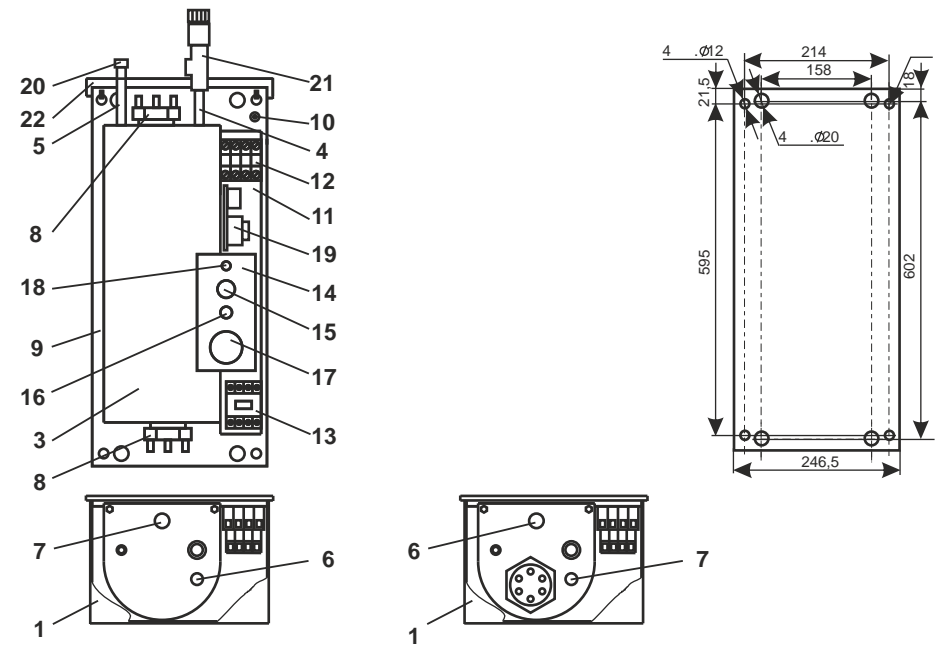


(22)  
 ( .1).  
 4.6

( ) (23)

4.7

13  
 RU -RU. 16. .03580  
 30.03.2015 . 29.03.2020 .  
 004/2011 «  
 020/2011 «



- 1 -6; -7,5; -9; -12; -15

- 1 -18; -21; -24; -30

2 ( ):

- 1 - ; 3 - ; 4 - ; 5 - ; 6 - ;
- 8 - ; 9 - ; 10 - ; 11 - ; 12 - ;
- 13 - ; 14 - ; 15 - “ ”; 16 - “ ”;
- 17 - “ ”; 18 - ( - 1 - 18, -21, -24, -30); 19 - ; 20 - ; 21 - ; 22 - .

5

2.1.4.1074.01.

5.1

5.2

150 ;

5.3

3

	( I )	
	220	380
- 1 -6; -7,5	40	-
- 1 -9; -12	-	25
- 1 -15;	-	31,5
- 1 -18	-	40
- 1 -21; -24	-	50
- 1 -30	-	63

3(I )

5.4

5.5

4, 5, 6, 7);

( . . 4, 5, 6, 7);

4.3.);

5.6

( )

. 5.5;

( ).

5.7

5.8

5.9

80% +25<sup>o</sup>);

- 1 -

3468-002-97567311-06

( )

( )

12

12.1

- 18  
3

(18 )

12.2

12.3

12.4

2.1.4.1074.01;

12.5

12.6

12.7

“ ”  
: “ ”

5.11

5.12

(

6.1

6.2

6.3

6.4

6.5

6.6

( .2):

10 60

8 50, 10 60 8 50, 10 60 8 50, 8 50, 8  
8. 8. 8. 8. 8.  
“ ” .2. I,  
!





\_\_\_\_\_!

8.1

8.2

8.3

8.4

8.5

8.6

“ ”

7.2.3

7.2.4

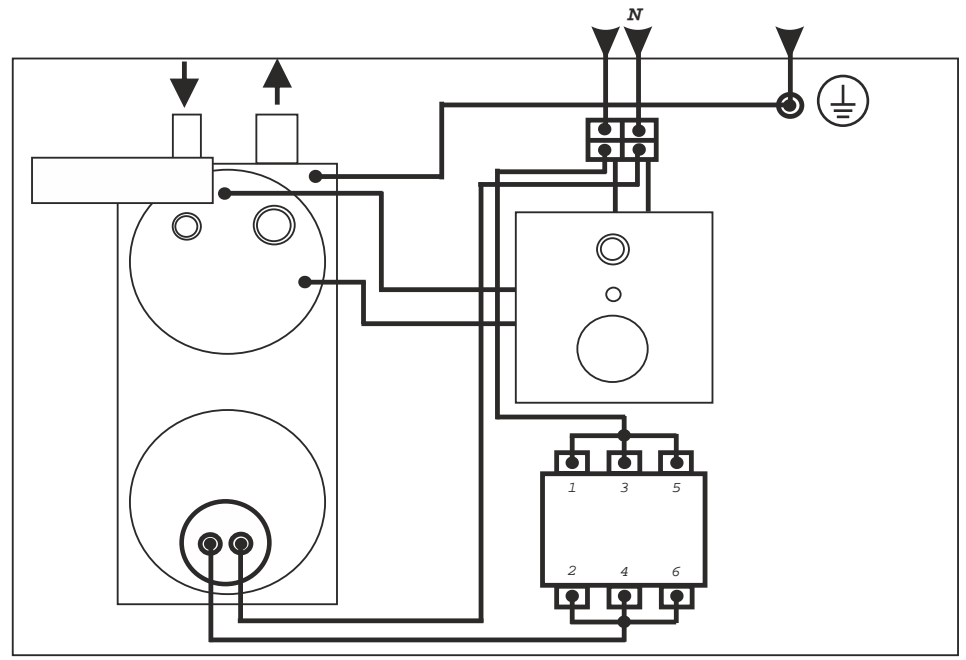
7.3

7.3.1

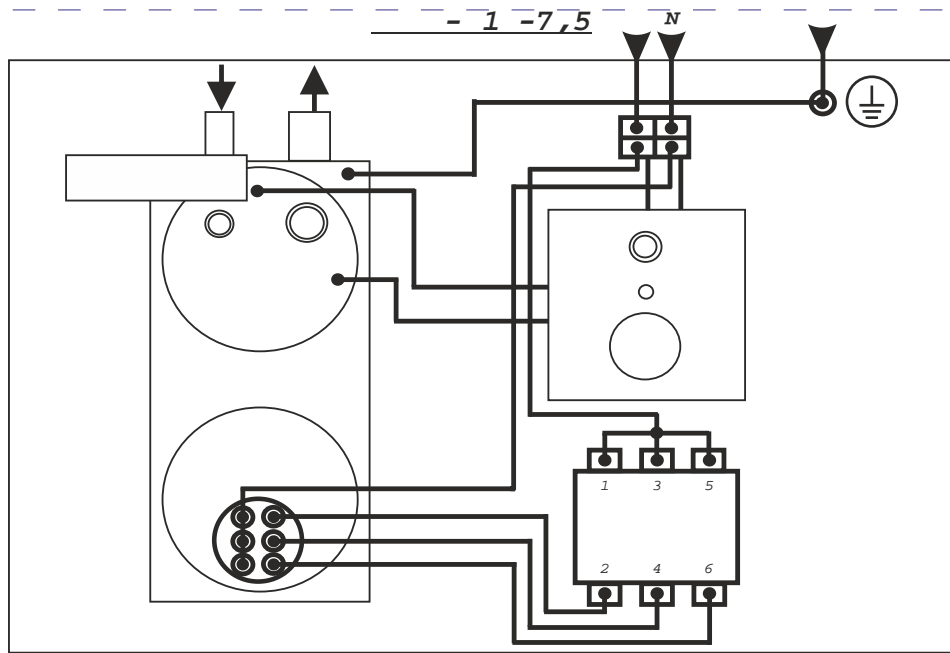
7.3.2

7.3.3

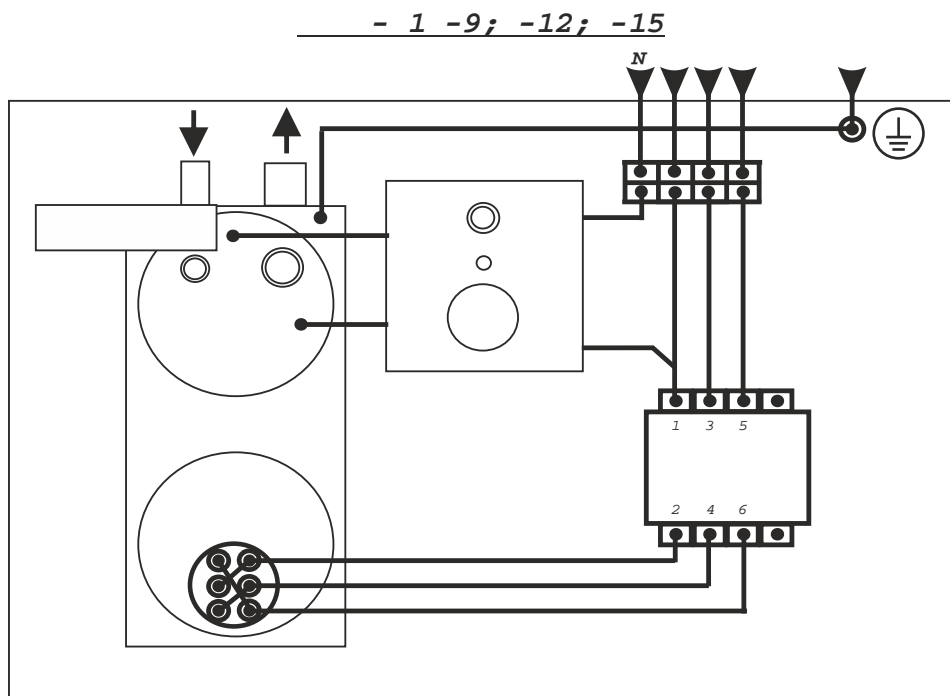
- 1 -6



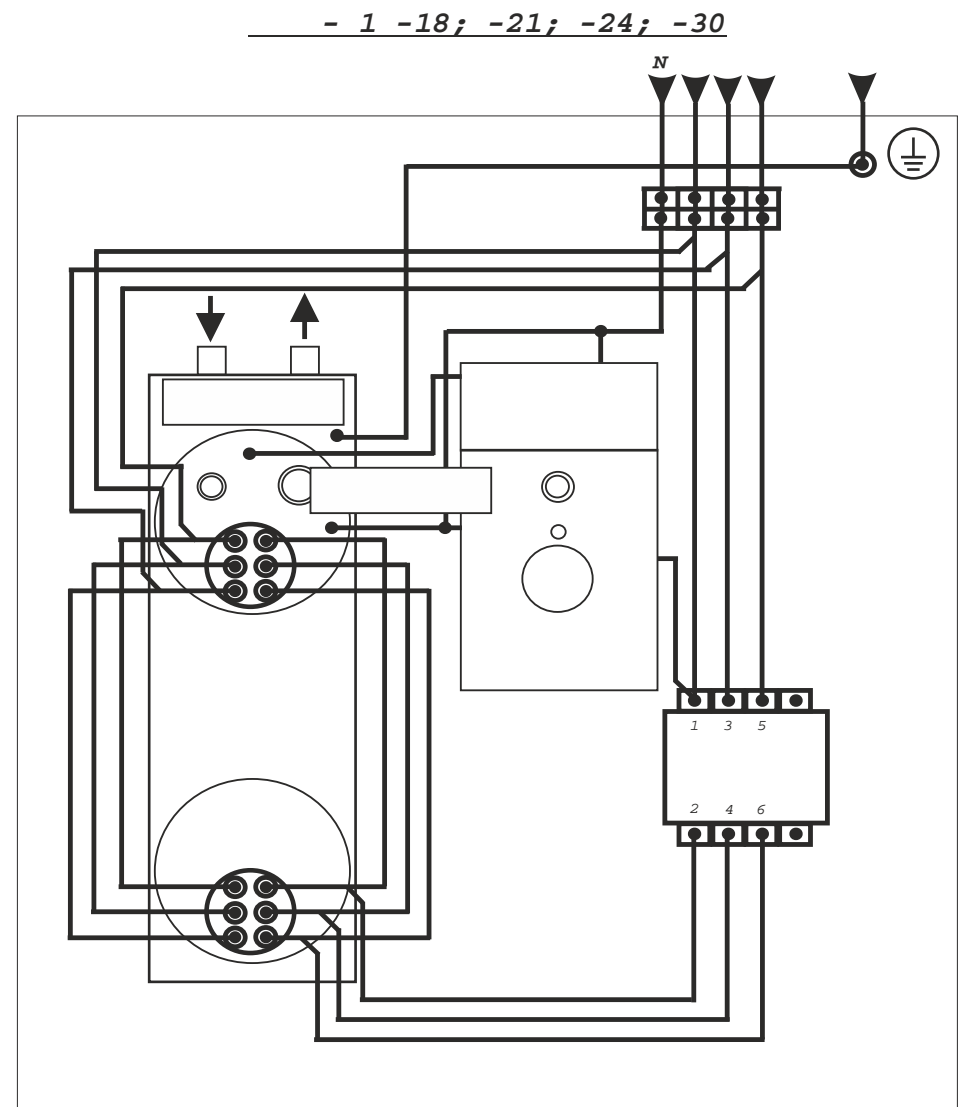
4.



5.



6.



7.