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**Model:**

iR5055  
iR5055N  
iR5065  
iR5065N  
iR5075  
iR5075N

**Ref No.:**

iR5075-005  
(F1-T01-N03-10013-01)

**Date:**

August, 2007

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**Location:**

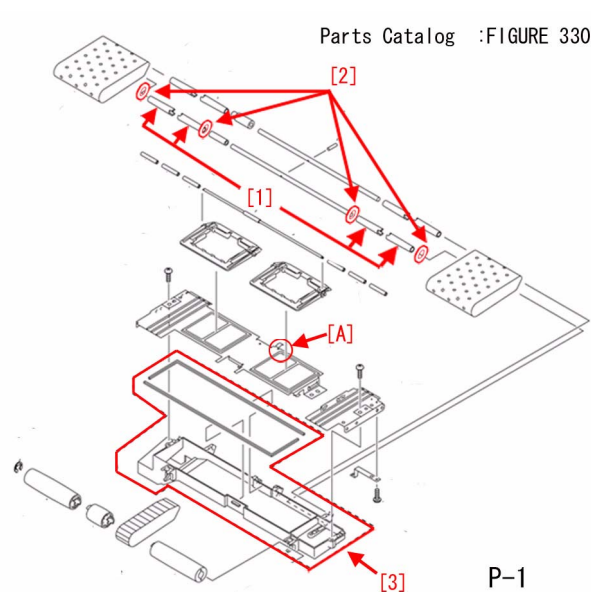
Feeder Assembly

**Subject:**

Preventing the Paper Feed Belt from overlapping

**Detail:**

Due to a problem such as fluctuations of the Paper Feed Belt tension, the end portion of the Belt may ride on the Plate [A] and it is scraped.



P-1 Feeder Assembly

[1] Idler Roller (straight)

[A] Belt overlapping point

[2] Flange

[3] Paper Feed Duct

**Factory measures**

To prevent the Belt from riding on the Plate [A], shorten the length of the Idler Roller (straight) [1] and add a Flange [2]. Additionally, provide a cut-off to the Paper Feed Duct [3] to prevent the newly added Flange from coming into contact with the Duct.

**Servicing work:**

If aforementioned symptom occurs, change to the new type Idler Roller (straight) and add a Flange. Also change the Paper Feed Duct simultaneously.

Newly assign the Paper Feed Duct as service parts.

**Service parts:**

No.		Parts Number	Description	Q'ty	Simultaneous Replacement	P.C. page
1	Old				A3	330
	New	FL2-5885-000	DUCT,PAPER FEED	0->1		
2	Old	FB6-6584-000	ROLLER, IDLER (STRAIGHT)	1->0	A3	330
	New	FC7-7768-000	ROLLER, IDLER (STRAIGHT)	0->1		
3	Old				A3	330
	New	FC7-7769-000	FLANGE	0->1		
4	Old	FM2-4205-000	FEEDER ASSEMBLY	1->0		330
	New	FM2-4205-010	FEEDER ASSEMBLY	0->1		

**Affected machines:**

iR5075 120V TVP01821 and later  
iR5075 230V TVR00040 and later  
iR5065 120V TVW01987 and later  
iR5065 230V TVY00049 and later  
iR5055 120V MAS03779 and later  
iR5055 230V MAU00084 and later